

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $14 + 5 =$ | (2) $6 + 9 =$ | (3) $4 + 15 =$ | (4) $16 + 2 =$ |
| (5) $5 + 10 =$ | (6) $18 + 2 =$ | (7) $1 + 9 =$ | (8) $13 + 5 =$ |
| (9) $12 + 6 =$ | (10) $18 + 2 =$ | (11) $15 + 2 =$ | (12) $12 + 7 =$ |
| (13) $17 + 3 =$ | (14) $18 + 1 =$ | (15) $10 + 3 =$ | (16) $11 + 9 =$ |
| (17) $16 + 3 =$ | (18) $16 + 4 =$ | (19) $9 + 4 =$ | (20) $14 + 4 =$ |
| (21) $9 + 11 =$ | (22) $5 + 2 =$ | (23) $13 + 6 =$ | (24) $2 + 5 =$ |
| (25) $10 + 3 =$ | (26) $14 + 4 =$ | (27) $8 + 1 =$ | (28) $2 + 14 =$ |
| (29) $9 + 8 =$ | (30) $5 + 11 =$ | (31) $14 + 5 =$ | (32) $17 + 2 =$ |
| (33) $4 + 16 =$ | (34) $12 + 6 =$ | (35) $8 + 4 =$ | (36) $15 + 5 =$ |
| (37) $18 + 2 =$ | (38) $15 + 3 =$ | (39) $14 + 6 =$ | (40) $6 + 14 =$ |
| (41) $11 + 3 =$ | (42) $18 + 1 =$ | (43) $8 + 10 =$ | (44) $1 + 1 =$ |
| (45) $7 + 11 =$ | (46) $14 + 4 =$ | (47) $1 + 10 =$ | (48) $2 + 6 =$ |
| (49) $8 + 10 =$ | (50) $2 + 4 =$ | (51) $12 + 8 =$ | (52) $16 + 3 =$ |
| (53) $6 + 10 =$ | (54) $4 + 1 =$ | (55) $2 + 12 =$ | (56) $1 + 16 =$ |
| (57) $13 + 4 =$ | (58) $15 + 3 =$ | (59) $8 + 7 =$ | (60) $12 + 2 =$ |
| (61) $11 + 9 =$ | (62) $12 + 1 =$ | (63) $4 + 7 =$ | (64) $12 + 7 =$ |
| (65) $1 + 12 =$ | (66) $1 + 15 =$ | (67) $1 + 8 =$ | (68) $1 + 15 =$ |
| (69) $15 + 2 =$ | (70) $13 + 7 =$ | (71) $11 + 4 =$ | (72) $12 + 6 =$ |
| (73) $6 + 6 =$ | (74) $2 + 4 =$ | (75) $5 + 9 =$ | (76) $18 + 2 =$ |
| (77) $3 + 7 =$ | (78) $5 + 12 =$ | (79) $3 + 8 =$ | (80) $7 + 10 =$ |
| (81) $2 + 8 =$ | (82) $16 + 1 =$ | (83) $7 + 2 =$ | (84) $5 + 11 =$ |
| (85) $18 + 1 =$ | (86) $15 + 5 =$ | (87) $7 + 8 =$ | (88) $12 + 6 =$ |
| (89) $11 + 8 =$ | (90) $13 + 6 =$ | (91) $13 + 4 =$ | (92) $7 + 3 =$ |
| (93) $14 + 3 =$ | (94) $3 + 15 =$ | (95) $17 + 3 =$ | (96) $13 + 2 =$ |
| (97) $2 + 6 =$ | (98) $5 + 8 =$ | (99) $1 + 3 =$ | (100) $7 + 9 =$ |

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(1) $1 + 16 =$

(2) $8 + 6 =$

(3) $4 + 11 =$

(4) $7 + 10 =$

(5) $8 + 12 =$

(6) $13 + 5 =$

(7) $14 + 1 =$

(8) $18 + 2 =$

(9) $4 + 8 =$

(10) $12 + 3 =$

(11) $14 + 3 =$

(12) $14 + 6 =$

(13) $3 + 14 =$

(14) $19 + 1 =$

(15) $18 + 2 =$

(16) $3 + 11 =$

(17) $10 + 2 =$

(18) $15 + 3 =$

(19) $15 + 1 =$

(20) $18 + 1 =$

(21) $15 + 1 =$

(22) $9 + 10 =$

(23) $13 + 1 =$

(24) $5 + 7 =$

(25) $17 + 2 =$

(26) $4 + 16 =$

(27) $6 + 1 =$

(28) $9 + 2 =$

(29) $13 + 4 =$

(30) $12 + 2 =$

(31) $14 + 2 =$

(32) $1 + 4 =$

(33) $18 + 2 =$

(34) $16 + 4 =$

(35) $10 + 2 =$

(36) $3 + 11 =$

(37) $8 + 7 =$

(38) $5 + 5 =$

(39) $10 + 9 =$

(40) $15 + 2 =$

(41) $17 + 2 =$

(42) $12 + 2 =$

(43) $10 + 7 =$

(44) $12 + 3 =$

(45) $5 + 15 =$

(46) $14 + 4 =$

(47) $6 + 10 =$

(48) $13 + 6 =$

(49) $14 + 2 =$

(50) $4 + 7 =$

(51) $11 + 1 =$

(52) $11 + 5 =$

(53) $10 + 1 =$

(54) $11 + 8 =$

(55) $13 + 5 =$

(56) $16 + 1 =$

(57) $15 + 1 =$

(58) $11 + 8 =$

(59) $19 + 1 =$

(60) $7 + 5 =$

(61) $11 + 5 =$

(62) $15 + 2 =$

(63) $3 + 11 =$

(64) $12 + 6 =$

(65) $18 + 1 =$

(66) $14 + 6 =$

(67) $17 + 2 =$

(68) $16 + 4 =$

(69) $8 + 7 =$

(70) $11 + 1 =$

(71) $13 + 1 =$

(72) $1 + 1 =$

(73) $4 + 12 =$

(74) $10 + 10 =$

(75) $12 + 8 =$

(76) $12 + 6 =$

(77) $6 + 5 =$

(78) $18 + 2 =$

(79) $13 + 2 =$

(80) $17 + 3 =$

(81) $15 + 4 =$

(82) $1 + 14 =$

(83) $3 + 9 =$

(84) $15 + 4 =$

(85) $3 + 7 =$

(86) $18 + 2 =$

(87) $16 + 4 =$

(88) $4 + 8 =$

(89) $18 + 1 =$

(90) $9 + 1 =$

(91) $4 + 4 =$

(92) $4 + 14 =$

(93) $14 + 1 =$

(94) $5 + 12 =$

(95) $10 + 2 =$

(96) $19 + 1 =$

(97) $10 + 3 =$

(98) $15 + 5 =$

(99) $12 + 4 =$

(100) $2 + 4 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $17 + 2 =$ | (2) $5 + 12 =$ | (3) $15 + 4 =$ | (4) $1 + 5 =$ |
| (5) $2 + 16 =$ | (6) $2 + 6 =$ | (7) $5 + 13 =$ | (8) $19 + 1 =$ |
| (9) $7 + 11 =$ | (10) $12 + 8 =$ | (11) $1 + 12 =$ | (12) $8 + 12 =$ |
| (13) $1 + 5 =$ | (14) $8 + 8 =$ | (15) $6 + 13 =$ | (16) $5 + 7 =$ |
| (17) $2 + 5 =$ | (18) $1 + 10 =$ | (19) $11 + 9 =$ | (20) $11 + 3 =$ |
| (21) $15 + 1 =$ | (22) $17 + 1 =$ | (23) $7 + 6 =$ | (24) $11 + 6 =$ |
| (25) $5 + 14 =$ | (26) $6 + 2 =$ | (27) $10 + 2 =$ | (28) $8 + 3 =$ |
| (29) $8 + 10 =$ | (30) $10 + 6 =$ | (31) $9 + 9 =$ | (32) $16 + 3 =$ |
| (33) $9 + 1 =$ | (34) $16 + 4 =$ | (35) $16 + 2 =$ | (36) $14 + 4 =$ |
| (37) $19 + 1 =$ | (38) $11 + 7 =$ | (39) $1 + 17 =$ | (40) $2 + 7 =$ |
| (41) $18 + 2 =$ | (42) $4 + 9 =$ | (43) $15 + 5 =$ | (44) $19 + 1 =$ |
| (45) $14 + 4 =$ | (46) $4 + 15 =$ | (47) $1 + 13 =$ | (48) $10 + 9 =$ |
| (49) $3 + 5 =$ | (50) $12 + 8 =$ | (51) $3 + 13 =$ | (52) $16 + 1 =$ |
| (53) $2 + 13 =$ | (54) $14 + 5 =$ | (55) $1 + 14 =$ | (56) $17 + 3 =$ |
| (57) $12 + 5 =$ | (58) $7 + 10 =$ | (59) $16 + 3 =$ | (60) $16 + 1 =$ |
| (61) $18 + 1 =$ | (62) $3 + 11 =$ | (63) $11 + 9 =$ | (64) $12 + 3 =$ |
| (65) $8 + 11 =$ | (66) $5 + 15 =$ | (67) $2 + 9 =$ | (68) $2 + 15 =$ |
| (69) $10 + 3 =$ | (70) $3 + 17 =$ | (71) $13 + 1 =$ | (72) $19 + 1 =$ |
| (73) $3 + 15 =$ | (74) $11 + 8 =$ | (75) $15 + 4 =$ | (76) $16 + 2 =$ |
| (77) $13 + 7 =$ | (78) $13 + 6 =$ | (79) $2 + 5 =$ | (80) $6 + 4 =$ |
| (81) $10 + 8 =$ | (82) $6 + 14 =$ | (83) $7 + 9 =$ | (84) $7 + 6 =$ |
| (85) $16 + 4 =$ | (86) $4 + 1 =$ | (87) $2 + 15 =$ | (88) $12 + 4 =$ |
| (89) $5 + 10 =$ | (90) $15 + 3 =$ | (91) $16 + 3 =$ | (92) $16 + 2 =$ |
| (93) $13 + 3 =$ | (94) $14 + 4 =$ | (95) $10 + 8 =$ | (96) $3 + 9 =$ |
| (97) $5 + 12 =$ | (98) $15 + 5 =$ | (99) $10 + 4 =$ | (100) $14 + 4 =$ |

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(1) $1 + 15 =$

(2) $10 + 8 =$

(3) $4 + 3 =$

(4) $19 + 1 =$

(5) $4 + 12 =$

(6) $5 + 15 =$

(7) $7 + 1 =$

(8) $2 + 2 =$

(9) $4 + 2 =$

(10) $9 + 1 =$

(11) $4 + 14 =$

(12) $17 + 1 =$

(13) $12 + 8 =$

(14) $18 + 1 =$

(15) $12 + 5 =$

(16) $15 + 2 =$

(17) $8 + 9 =$

(18) $13 + 3 =$

(19) $18 + 2 =$

(20) $16 + 4 =$

(21) $15 + 3 =$

(22) $7 + 8 =$

(23) $5 + 5 =$

(24) $3 + 13 =$

(25) $2 + 5 =$

(26) $17 + 2 =$

(27) $14 + 2 =$

(28) $5 + 13 =$

(29) $1 + 15 =$

(30) $4 + 14 =$

(31) $17 + 2 =$

(32) $16 + 4 =$

(33) $1 + 4 =$

(34) $1 + 6 =$

(35) $11 + 2 =$

(36) $2 + 16 =$

(37) $1 + 4 =$

(38) $11 + 1 =$

(39) $8 + 3 =$

(40) $9 + 9 =$

(41) $10 + 1 =$

(42) $4 + 4 =$

(43) $9 + 1 =$

(44) $6 + 9 =$

(45) $8 + 8 =$

(46) $16 + 1 =$

(47) $6 + 2 =$

(48) $3 + 8 =$

(49) $16 + 3 =$

(50) $18 + 1 =$

(51) $16 + 1 =$

(52) $14 + 4 =$

(53) $18 + 2 =$

(54) $2 + 1 =$

(55) $15 + 5 =$

(56) $7 + 2 =$

(57) $10 + 8 =$

(58) $9 + 7 =$

(59) $9 + 6 =$

(60) $13 + 6 =$

(61) $2 + 14 =$

(62) $9 + 3 =$

(63) $7 + 9 =$

(64) $19 + 1 =$

(65) $18 + 2 =$

(66) $9 + 3 =$

(67) $16 + 3 =$

(68) $3 + 15 =$

(69) $16 + 3 =$

(70) $7 + 10 =$

(71) $8 + 6 =$

(72) $11 + 4 =$

(73) $16 + 1 =$

(74) $11 + 3 =$

(75) $14 + 2 =$

(76) $12 + 7 =$

(77) $14 + 2 =$

(78) $18 + 1 =$

(79) $4 + 11 =$

(80) $18 + 1 =$

(81) $18 + 2 =$

(82) $5 + 2 =$

(83) $18 + 1 =$

(84) $1 + 6 =$

(85) $4 + 5 =$

(86) $5 + 2 =$

(87) $15 + 3 =$

(88) $9 + 2 =$

(89) $8 + 1 =$

(90) $18 + 1 =$

(91) $3 + 9 =$

(92) $12 + 3 =$

(93) $17 + 1 =$

(94) $2 + 15 =$

(95) $18 + 2 =$

(96) $14 + 3 =$

(97) $11 + 1 =$

(98) $15 + 5 =$

(99) $8 + 4 =$

(100) $2 + 18 =$

二十以内加法计算练习题



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姓名 _____

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(1) $9 + 11 =$

(2) $14 + 1 =$

(3) $9 + 11 =$

(4) $6 + 5 =$

(5) $9 + 2 =$

(6) $5 + 11 =$

(7) $11 + 2 =$

(8) $17 + 3 =$

(9) $18 + 1 =$

(10) $10 + 5 =$

(11) $19 + 1 =$

(12) $9 + 8 =$

(13) $3 + 3 =$

(14) $2 + 7 =$

(15) $17 + 1 =$

(16) $10 + 7 =$

(17) $11 + 7 =$

(18) $1 + 16 =$

(19) $16 + 4 =$

(20) $6 + 2 =$

(21) $1 + 18 =$

(22) $2 + 2 =$

(23) $1 + 18 =$

(24) $4 + 12 =$

(25) $13 + 4 =$

(26) $14 + 6 =$

(27) $10 + 6 =$

(28) $15 + 3 =$

(29) $2 + 13 =$

(30) $2 + 3 =$

(31) $7 + 4 =$

(32) $19 + 1 =$

(33) $10 + 6 =$

(34) $1 + 1 =$

(35) $8 + 9 =$

(36) $6 + 1 =$

(37) $13 + 4 =$

(38) $9 + 11 =$

(39) $13 + 2 =$

(40) $15 + 2 =$

(41) $19 + 1 =$

(42) $16 + 1 =$

(43) $7 + 6 =$

(44) $17 + 3 =$

(45) $7 + 10 =$

(46) $11 + 1 =$

(47) $19 + 1 =$

(48) $14 + 6 =$

(49) $8 + 5 =$

(50) $13 + 7 =$

(51) $2 + 5 =$

(52) $13 + 3 =$

(53) $11 + 9 =$

(54) $16 + 4 =$

(55) $1 + 6 =$

(56) $7 + 13 =$

(57) $11 + 4 =$

(58) $3 + 14 =$

(59) $2 + 8 =$

(60) $14 + 3 =$

(61) $10 + 10 =$

(62) $12 + 3 =$

(63) $17 + 1 =$

(64) $3 + 3 =$

(65) $10 + 8 =$

(66) $2 + 14 =$

(67) $10 + 5 =$

(68) $18 + 1 =$

(69) $9 + 1 =$

(70) $16 + 2 =$

(71) $19 + 1 =$

(72) $6 + 10 =$

(73) $4 + 15 =$

(74) $13 + 1 =$

(75) $19 + 1 =$

(76) $2 + 12 =$

(77) $16 + 1 =$

(78) $10 + 6 =$

(79) $15 + 2 =$

(80) $11 + 7 =$

(81) $10 + 2 =$

(82) $11 + 4 =$

(83) $11 + 5 =$

(84) $4 + 1 =$

(85) $8 + 11 =$

(86) $4 + 1 =$

(87) $9 + 8 =$

(88) $18 + 1 =$

(89) $5 + 5 =$

(90) $18 + 2 =$

(91) $14 + 3 =$

(92) $4 + 15 =$

(93) $3 + 12 =$

(94) $17 + 2 =$

(95) $10 + 8 =$

(96) $4 + 11 =$

(97) $5 + 15 =$

(98) $16 + 3 =$

(99) $18 + 2 =$

(100) $17 + 2 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $7 + 6 =$ | (2) $17 + 2 =$ | (3) $13 + 3 =$ | (4) $3 + 4 =$ |
| (5) $12 + 1 =$ | (6) $4 + 15 =$ | (7) $14 + 3 =$ | (8) $19 + 1 =$ |
| (9) $15 + 2 =$ | (10) $15 + 5 =$ | (11) $10 + 1 =$ | (12) $15 + 5 =$ |
| (13) $16 + 2 =$ | (14) $8 + 12 =$ | (15) $6 + 3 =$ | (16) $6 + 6 =$ |
| (17) $13 + 1 =$ | (18) $6 + 7 =$ | (19) $9 + 6 =$ | (20) $18 + 1 =$ |
| (21) $12 + 3 =$ | (22) $4 + 11 =$ | (23) $5 + 8 =$ | (24) $2 + 13 =$ |
| (25) $9 + 1 =$ | (26) $6 + 8 =$ | (27) $9 + 5 =$ | (28) $2 + 14 =$ |
| (29) $11 + 9 =$ | (30) $13 + 7 =$ | (31) $1 + 2 =$ | (32) $11 + 1 =$ |
| (33) $8 + 11 =$ | (34) $7 + 7 =$ | (35) $11 + 7 =$ | (36) $15 + 4 =$ |
| (37) $2 + 17 =$ | (38) $6 + 14 =$ | (39) $2 + 8 =$ | (40) $15 + 4 =$ |
| (41) $1 + 10 =$ | (42) $18 + 2 =$ | (43) $10 + 8 =$ | (44) $10 + 2 =$ |
| (45) $16 + 2 =$ | (46) $12 + 4 =$ | (47) $2 + 6 =$ | (48) $5 + 5 =$ |
| (49) $15 + 3 =$ | (50) $8 + 6 =$ | (51) $12 + 5 =$ | (52) $1 + 17 =$ |
| (53) $7 + 6 =$ | (54) $1 + 15 =$ | (55) $12 + 5 =$ | (56) $14 + 2 =$ |
| (57) $2 + 3 =$ | (58) $5 + 8 =$ | (59) $3 + 4 =$ | (60) $17 + 1 =$ |
| (61) $3 + 15 =$ | (62) $6 + 7 =$ | (63) $11 + 4 =$ | (64) $4 + 10 =$ |
| (65) $5 + 4 =$ | (66) $6 + 14 =$ | (67) $14 + 5 =$ | (68) $4 + 1 =$ |
| (69) $1 + 3 =$ | (70) $5 + 10 =$ | (71) $18 + 1 =$ | (72) $6 + 11 =$ |
| (73) $2 + 15 =$ | (74) $1 + 8 =$ | (75) $15 + 5 =$ | (76) $18 + 1 =$ |
| (77) $12 + 5 =$ | (78) $17 + 3 =$ | (79) $12 + 6 =$ | (80) $3 + 13 =$ |
| (81) $5 + 13 =$ | (82) $6 + 1 =$ | (83) $12 + 1 =$ | (84) $19 + 1 =$ |
| (85) $3 + 16 =$ | (86) $17 + 1 =$ | (87) $16 + 1 =$ | (88) $8 + 5 =$ |
| (89) $2 + 11 =$ | (90) $17 + 3 =$ | (91) $15 + 1 =$ | (92) $12 + 7 =$ |
| (93) $9 + 11 =$ | (94) $3 + 11 =$ | (95) $4 + 13 =$ | (96) $2 + 8 =$ |
| (97) $15 + 4 =$ | (98) $1 + 14 =$ | (99) $16 + 2 =$ | (100) $17 + 1 =$ |

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(1) $7 + 13 =$

(2) $8 + 3 =$

(3) $8 + 12 =$

(4) $19 + 1 =$

(5) $7 + 1 =$

(6) $8 + 3 =$

(7) $18 + 2 =$

(8) $13 + 7 =$

(9) $10 + 9 =$

(10) $7 + 2 =$

(11) $6 + 13 =$

(12) $13 + 4 =$

(13) $3 + 8 =$

(14) $11 + 9 =$

(15) $5 + 13 =$

(16) $19 + 1 =$

(17) $10 + 1 =$

(18) $14 + 4 =$

(19) $10 + 8 =$

(20) $13 + 3 =$

(21) $11 + 6 =$

(22) $4 + 5 =$

(23) $19 + 1 =$

(24) $2 + 12 =$

(25) $7 + 13 =$

(26) $11 + 5 =$

(27) $9 + 4 =$

(28) $7 + 5 =$

(29) $8 + 11 =$

(30) $15 + 4 =$

(31) $14 + 1 =$

(32) $5 + 9 =$

(33) $13 + 7 =$

(34) $10 + 6 =$

(35) $2 + 9 =$

(36) $2 + 1 =$

(37) $18 + 1 =$

(38) $7 + 10 =$

(39) $2 + 18 =$

(40) $2 + 14 =$

(41) $13 + 7 =$

(42) $4 + 11 =$

(43) $11 + 7 =$

(44) $3 + 1 =$

(45) $9 + 2 =$

(46) $2 + 17 =$

(47) $9 + 6 =$

(48) $18 + 2 =$

(49) $9 + 11 =$

(50) $19 + 1 =$

(51) $18 + 1 =$

(52) $2 + 1 =$

(53) $12 + 8 =$

(54) $2 + 11 =$

(55) $14 + 3 =$

(56) $7 + 13 =$

(57) $14 + 6 =$

(58) $11 + 4 =$

(59) $7 + 4 =$

(60) $12 + 5 =$

(61) $15 + 2 =$

(62) $18 + 1 =$

(63) $19 + 1 =$

(64) $15 + 4 =$

(65) $2 + 14 =$

(66) $2 + 12 =$

(67) $11 + 2 =$

(68) $4 + 9 =$

(69) $10 + 5 =$

(70) $4 + 9 =$

(71) $3 + 10 =$

(72) $13 + 7 =$

(73) $19 + 1 =$

(74) $7 + 9 =$

(75) $15 + 5 =$

(76) $4 + 12 =$

(77) $15 + 2 =$

(78) $16 + 2 =$

(79) $19 + 1 =$

(80) $9 + 7 =$

(81) $18 + 1 =$

(82) $1 + 5 =$

(83) $14 + 4 =$

(84) $12 + 8 =$

(85) $8 + 5 =$

(86) $11 + 9 =$

(87) $12 + 7 =$

(88) $3 + 13 =$

(89) $6 + 7 =$

(90) $1 + 19 =$

(91) $14 + 1 =$

(92) $16 + 3 =$

(93) $1 + 7 =$

(94) $11 + 8 =$

(95) $16 + 2 =$

(96) $1 + 1 =$

(97) $11 + 7 =$

(98) $17 + 2 =$

(99) $4 + 5 =$

(100) $6 + 9 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 15 | (3) 19 | (4) 18 |
| (5) 15 | (6) 20 | (7) 10 | (8) 18 |
| (9) 18 | (10) 20 | (11) 17 | (12) 19 |
| (13) 20 | (14) 19 | (15) 13 | (16) 20 |
| (17) 19 | (18) 20 | (19) 13 | (20) 18 |
| (21) 20 | (22) 7 | (23) 19 | (24) 7 |
| (25) 13 | (26) 18 | (27) 9 | (28) 16 |
| (29) 17 | (30) 16 | (31) 19 | (32) 19 |
| (33) 20 | (34) 18 | (35) 12 | (36) 20 |
| (37) 20 | (38) 18 | (39) 20 | (40) 20 |
| (41) 14 | (42) 19 | (43) 18 | (44) 2 |
| (45) 18 | (46) 18 | (47) 11 | (48) 8 |
| (49) 18 | (50) 6 | (51) 20 | (52) 19 |
| (53) 16 | (54) 5 | (55) 14 | (56) 17 |
| (57) 17 | (58) 18 | (59) 15 | (60) 14 |
| (61) 20 | (62) 13 | (63) 11 | (64) 19 |
| (65) 13 | (66) 16 | (67) 9 | (68) 16 |
| (69) 17 | (70) 20 | (71) 15 | (72) 18 |
| (73) 12 | (74) 6 | (75) 14 | (76) 20 |
| (77) 10 | (78) 17 | (79) 11 | (80) 17 |
| (81) 10 | (82) 17 | (83) 9 | (84) 16 |
| (85) 19 | (86) 20 | (87) 15 | (88) 18 |
| (89) 19 | (90) 19 | (91) 17 | (92) 10 |
| (93) 17 | (94) 18 | (95) 20 | (96) 15 |
| (97) 8 | (98) 13 | (99) 4 | (100) 16 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 17 | (2) 14 | (3) 15 | (4) 17 |
| (5) 20 | (6) 18 | (7) 15 | (8) 20 |
| (9) 12 | (10) 15 | (11) 17 | (12) 20 |
| (13) 17 | (14) 20 | (15) 20 | (16) 14 |
| (17) 12 | (18) 18 | (19) 16 | (20) 19 |
| (21) 16 | (22) 19 | (23) 14 | (24) 12 |
| (25) 19 | (26) 20 | (27) 7 | (28) 11 |
| (29) 17 | (30) 14 | (31) 16 | (32) 5 |
| (33) 20 | (34) 20 | (35) 12 | (36) 14 |
| (37) 15 | (38) 10 | (39) 19 | (40) 17 |
| (41) 19 | (42) 14 | (43) 17 | (44) 15 |
| (45) 20 | (46) 18 | (47) 16 | (48) 19 |
| (49) 16 | (50) 11 | (51) 12 | (52) 16 |
| (53) 11 | (54) 19 | (55) 18 | (56) 17 |
| (57) 16 | (58) 19 | (59) 20 | (60) 12 |
| (61) 16 | (62) 17 | (63) 14 | (64) 18 |
| (65) 19 | (66) 20 | (67) 19 | (68) 20 |
| (69) 15 | (70) 12 | (71) 14 | (72) 2 |
| (73) 16 | (74) 20 | (75) 20 | (76) 18 |
| (77) 11 | (78) 20 | (79) 15 | (80) 20 |
| (81) 19 | (82) 15 | (83) 12 | (84) 19 |
| (85) 10 | (86) 20 | (87) 20 | (88) 12 |
| (89) 19 | (90) 10 | (91) 8 | (92) 18 |
| (93) 15 | (94) 17 | (95) 12 | (96) 20 |
| (97) 13 | (98) 20 | (99) 16 | (100) 6 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 17 | (3) 19 | (4) 6 |
| (5) 18 | (6) 8 | (7) 18 | (8) 20 |
| (9) 18 | (10) 20 | (11) 13 | (12) 20 |
| (13) 6 | (14) 16 | (15) 19 | (16) 12 |
| (17) 7 | (18) 11 | (19) 20 | (20) 14 |
| (21) 16 | (22) 18 | (23) 13 | (24) 17 |
| (25) 19 | (26) 8 | (27) 12 | (28) 11 |
| (29) 18 | (30) 16 | (31) 18 | (32) 19 |
| (33) 10 | (34) 20 | (35) 18 | (36) 18 |
| (37) 20 | (38) 18 | (39) 18 | (40) 9 |
| (41) 20 | (42) 13 | (43) 20 | (44) 20 |
| (45) 18 | (46) 19 | (47) 14 | (48) 19 |
| (49) 8 | (50) 20 | (51) 16 | (52) 17 |
| (53) 15 | (54) 19 | (55) 15 | (56) 20 |
| (57) 17 | (58) 17 | (59) 19 | (60) 17 |
| (61) 19 | (62) 14 | (63) 20 | (64) 15 |
| (65) 19 | (66) 20 | (67) 11 | (68) 17 |
| (69) 13 | (70) 20 | (71) 14 | (72) 20 |
| (73) 18 | (74) 19 | (75) 19 | (76) 18 |
| (77) 20 | (78) 19 | (79) 7 | (80) 10 |
| (81) 18 | (82) 20 | (83) 16 | (84) 13 |
| (85) 20 | (86) 5 | (87) 17 | (88) 16 |
| (89) 15 | (90) 18 | (91) 19 | (92) 18 |
| (93) 16 | (94) 18 | (95) 18 | (96) 12 |
| (97) 17 | (98) 20 | (99) 14 | (100) 18 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 18 | (3) 7 | (4) 20 |
| (5) 16 | (6) 20 | (7) 8 | (8) 4 |
| (9) 6 | (10) 10 | (11) 18 | (12) 18 |
| (13) 20 | (14) 19 | (15) 17 | (16) 17 |
| (17) 17 | (18) 16 | (19) 20 | (20) 20 |
| (21) 18 | (22) 15 | (23) 10 | (24) 16 |
| (25) 7 | (26) 19 | (27) 16 | (28) 18 |
| (29) 16 | (30) 18 | (31) 19 | (32) 20 |
| (33) 5 | (34) 7 | (35) 13 | (36) 18 |
| (37) 5 | (38) 12 | (39) 11 | (40) 18 |
| (41) 11 | (42) 8 | (43) 10 | (44) 15 |
| (45) 16 | (46) 17 | (47) 8 | (48) 11 |
| (49) 19 | (50) 19 | (51) 17 | (52) 18 |
| (53) 20 | (54) 3 | (55) 20 | (56) 9 |
| (57) 18 | (58) 16 | (59) 15 | (60) 19 |
| (61) 16 | (62) 12 | (63) 16 | (64) 20 |
| (65) 20 | (66) 12 | (67) 19 | (68) 18 |
| (69) 19 | (70) 17 | (71) 14 | (72) 15 |
| (73) 17 | (74) 14 | (75) 16 | (76) 19 |
| (77) 16 | (78) 19 | (79) 15 | (80) 19 |
| (81) 20 | (82) 7 | (83) 19 | (84) 7 |
| (85) 9 | (86) 7 | (87) 18 | (88) 11 |
| (89) 9 | (90) 19 | (91) 12 | (92) 15 |
| (93) 18 | (94) 17 | (95) 20 | (96) 17 |
| (97) 12 | (98) 20 | (99) 12 | (100) 20 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 15 | (3) 20 | (4) 11 |
| (5) 11 | (6) 16 | (7) 13 | (8) 20 |
| (9) 19 | (10) 15 | (11) 20 | (12) 17 |
| (13) 6 | (14) 9 | (15) 18 | (16) 17 |
| (17) 18 | (18) 17 | (19) 20 | (20) 8 |
| (21) 19 | (22) 4 | (23) 19 | (24) 16 |
| (25) 17 | (26) 20 | (27) 16 | (28) 18 |
| (29) 15 | (30) 5 | (31) 11 | (32) 20 |
| (33) 16 | (34) 2 | (35) 17 | (36) 7 |
| (37) 17 | (38) 20 | (39) 15 | (40) 17 |
| (41) 20 | (42) 17 | (43) 13 | (44) 20 |
| (45) 17 | (46) 12 | (47) 20 | (48) 20 |
| (49) 13 | (50) 20 | (51) 7 | (52) 16 |
| (53) 20 | (54) 20 | (55) 7 | (56) 20 |
| (57) 15 | (58) 17 | (59) 10 | (60) 17 |
| (61) 20 | (62) 15 | (63) 18 | (64) 6 |
| (65) 18 | (66) 16 | (67) 15 | (68) 19 |
| (69) 10 | (70) 18 | (71) 20 | (72) 16 |
| (73) 19 | (74) 14 | (75) 20 | (76) 14 |
| (77) 17 | (78) 16 | (79) 17 | (80) 18 |
| (81) 12 | (82) 15 | (83) 16 | (84) 5 |
| (85) 19 | (86) 5 | (87) 17 | (88) 19 |
| (89) 10 | (90) 20 | (91) 17 | (92) 19 |
| (93) 15 | (94) 19 | (95) 18 | (96) 15 |
| (97) 20 | (98) 19 | (99) 20 | (100) 19 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 19 | (3) 16 | (4) 7 |
| (5) 13 | (6) 19 | (7) 17 | (8) 20 |
| (9) 17 | (10) 20 | (11) 11 | (12) 20 |
| (13) 18 | (14) 20 | (15) 9 | (16) 12 |
| (17) 14 | (18) 13 | (19) 15 | (20) 19 |
| (21) 15 | (22) 15 | (23) 13 | (24) 15 |
| (25) 10 | (26) 14 | (27) 14 | (28) 16 |
| (29) 20 | (30) 20 | (31) 3 | (32) 12 |
| (33) 19 | (34) 14 | (35) 18 | (36) 19 |
| (37) 19 | (38) 20 | (39) 10 | (40) 19 |
| (41) 11 | (42) 20 | (43) 18 | (44) 12 |
| (45) 18 | (46) 16 | (47) 8 | (48) 10 |
| (49) 18 | (50) 14 | (51) 17 | (52) 18 |
| (53) 13 | (54) 16 | (55) 17 | (56) 16 |
| (57) 5 | (58) 13 | (59) 7 | (60) 18 |
| (61) 18 | (62) 13 | (63) 15 | (64) 14 |
| (65) 9 | (66) 20 | (67) 19 | (68) 5 |
| (69) 4 | (70) 15 | (71) 19 | (72) 17 |
| (73) 17 | (74) 9 | (75) 20 | (76) 19 |
| (77) 17 | (78) 20 | (79) 18 | (80) 16 |
| (81) 18 | (82) 7 | (83) 13 | (84) 20 |
| (85) 19 | (86) 18 | (87) 17 | (88) 13 |
| (89) 13 | (90) 20 | (91) 16 | (92) 19 |
| (93) 20 | (94) 14 | (95) 17 | (96) 10 |
| (97) 19 | (98) 15 | (99) 18 | (100) 18 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 11 | (3) 20 | (4) 20 |
| (5) 8 | (6) 11 | (7) 20 | (8) 20 |
| (9) 19 | (10) 9 | (11) 19 | (12) 17 |
| (13) 11 | (14) 20 | (15) 18 | (16) 20 |
| (17) 11 | (18) 18 | (19) 18 | (20) 16 |
| (21) 17 | (22) 9 | (23) 20 | (24) 14 |
| (25) 20 | (26) 16 | (27) 13 | (28) 12 |
| (29) 19 | (30) 19 | (31) 15 | (32) 14 |
| (33) 20 | (34) 16 | (35) 11 | (36) 3 |
| (37) 19 | (38) 17 | (39) 20 | (40) 16 |
| (41) 20 | (42) 15 | (43) 18 | (44) 4 |
| (45) 11 | (46) 19 | (47) 15 | (48) 20 |
| (49) 20 | (50) 20 | (51) 19 | (52) 3 |
| (53) 20 | (54) 13 | (55) 17 | (56) 20 |
| (57) 20 | (58) 15 | (59) 11 | (60) 17 |
| (61) 17 | (62) 19 | (63) 20 | (64) 19 |
| (65) 16 | (66) 14 | (67) 13 | (68) 13 |
| (69) 15 | (70) 13 | (71) 13 | (72) 20 |
| (73) 20 | (74) 16 | (75) 20 | (76) 16 |
| (77) 17 | (78) 18 | (79) 20 | (80) 16 |
| (81) 19 | (82) 6 | (83) 18 | (84) 20 |
| (85) 13 | (86) 20 | (87) 19 | (88) 16 |
| (89) 13 | (90) 20 | (91) 15 | (92) 19 |
| (93) 8 | (94) 19 | (95) 18 | (96) 2 |
| (97) 18 | (98) 19 | (99) 9 | (100) 15 |