

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $12 - 10 =$ | (2) $9 + 1 =$    | (3) $3 - 1 =$    | (4) $6 - 4 =$    |
| (5) $3 + 4 =$   | (6) $11 + 4 =$   | (7) $13 + 4 =$   | (8) $9 - 5 =$    |
| (9) $16 + 1 =$  | (10) $17 + 1 =$  | (11) $4 - 2 =$   | (12) $7 - 4 =$   |
| (13) $19 + 1 =$ | (14) $17 + 1 =$  | (15) $11 - 6 =$  | (16) $16 - 16 =$ |
| (17) $4 + 8 =$  | (18) $9 + 6 =$   | (19) $19 + 1 =$  | (20) $15 - 4 =$  |
| (21) $12 - 6 =$ | (22) $9 - 5 =$   | (23) $4 + 10 =$  | (24) $17 - 7 =$  |
| (25) $19 + 1 =$ | (26) $1 + 11 =$  | (27) $15 - 2 =$  | (28) $17 + 1 =$  |
| (29) $1 + 13 =$ | (30) $10 - 3 =$  | (31) $13 + 6 =$  | (32) $1 - 1 =$   |
| (33) $7 - 7 =$  | (34) $18 + 1 =$  | (35) $1 + 4 =$   | (36) $4 + 8 =$   |
| (37) $16 - 1 =$ | (38) $16 - 10 =$ | (39) $15 - 11 =$ | (40) $4 + 13 =$  |
| (41) $5 - 5 =$  | (42) $17 - 2 =$  | (43) $10 - 7 =$  | (44) $14 + 5 =$  |
| (45) $8 - 6 =$  | (46) $19 + 1 =$  | (47) $2 + 12 =$  | (48) $18 - 17 =$ |
| (49) $13 + 2 =$ | (50) $2 + 5 =$   | (51) $18 + 1 =$  | (52) $19 + 1 =$  |
| (53) $6 + 14 =$ | (54) $14 - 7 =$  | (55) $17 + 3 =$  | (56) $14 - 11 =$ |
| (57) $1 + 12 =$ | (58) $8 - 6 =$   | (59) $11 - 9 =$  | (60) $18 + 2 =$  |
| (61) $9 + 1 =$  | (62) $7 - 2 =$   | (63) $4 - 4 =$   | (64) $1 - 1 =$   |
| (65) $12 - 1 =$ | (66) $9 - 5 =$   | (67) $2 + 6 =$   | (68) $15 + 1 =$  |
| (69) $12 - 3 =$ | (70) $12 + 6 =$  | (71) $14 + 4 =$  | (72) $15 - 13 =$ |
| (73) $19 + 1 =$ | (74) $17 - 2 =$  | (75) $18 - 4 =$  | (76) $12 - 7 =$  |
| (77) $3 + 1 =$  | (78) $11 + 9 =$  | (79) $7 + 3 =$   | (80) $17 + 2 =$  |
| (81) $17 + 3 =$ | (82) $7 - 4 =$   | (83) $3 - 2 =$   | (84) $5 + 14 =$  |
| (85) $8 + 8 =$  | (86) $18 + 2 =$  | (87) $19 - 6 =$  | (88) $8 + 12 =$  |
| (89) $8 + 9 =$  | (90) $7 - 1 =$   | (91) $3 + 16 =$  | (92) $9 + 6 =$   |
| (93) $8 - 6 =$  | (94) $5 - 5 =$   | (95) $2 + 7 =$   | (96) $16 - 11 =$ |
| (97) $1 + 14 =$ | (98) $10 - 6 =$  | (99) $14 - 12 =$ | (100) $2 - 1 =$  |

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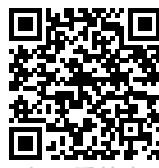
日期 \_\_\_\_\_

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- |                 |                  |                  |                   |
|-----------------|------------------|------------------|-------------------|
| (1) $16 - 1 =$  | (2) $5 + 6 =$    | (3) $13 + 3 =$   | (4) $7 - 3 =$     |
| (5) $8 + 9 =$   | (6) $6 - 3 =$    | (7) $17 + 3 =$   | (8) $8 + 3 =$     |
| (9) $16 - 11 =$ | (10) $7 - 1 =$   | (11) $3 + 2 =$   | (12) $12 - 8 =$   |
| (13) $4 + 12 =$ | (14) $13 - 7 =$  | (15) $17 - 2 =$  | (16) $17 + 3 =$   |
| (17) $1 - 1 =$  | (18) $9 + 3 =$   | (19) $19 - 15 =$ | (20) $3 - 1 =$    |
| (21) $3 + 8 =$  | (22) $14 - 11 =$ | (23) $12 + 3 =$  | (24) $12 - 6 =$   |
| (25) $10 + 6 =$ | (26) $5 - 2 =$   | (27) $5 - 3 =$   | (28) $2 - 2 =$    |
| (29) $5 + 14 =$ | (30) $12 - 4 =$  | (31) $7 - 3 =$   | (32) $12 - 2 =$   |
| (33) $15 - 1 =$ | (34) $10 - 2 =$  | (35) $10 + 9 =$  | (36) $16 - 8 =$   |
| (37) $16 + 2 =$ | (38) $4 + 9 =$   | (39) $6 - 4 =$   | (40) $17 + 2 =$   |
| (41) $15 + 1 =$ | (42) $17 - 13 =$ | (43) $1 + 15 =$  | (44) $4 - 3 =$    |
| (45) $9 - 1 =$  | (46) $6 - 5 =$   | (47) $11 - 7 =$  | (48) $11 - 10 =$  |
| (49) $1 + 9 =$  | (50) $14 - 4 =$  | (51) $2 - 1 =$   | (52) $15 + 4 =$   |
| (53) $5 - 1 =$  | (54) $17 + 3 =$  | (55) $6 + 13 =$  | (56) $7 - 3 =$    |
| (57) $13 - 2 =$ | (58) $7 - 6 =$   | (59) $1 + 6 =$   | (60) $15 + 1 =$   |
| (61) $6 - 2 =$  | (62) $1 - 1 =$   | (63) $3 - 3 =$   | (64) $8 - 1 =$    |
| (65) $7 + 9 =$  | (66) $19 - 17 =$ | (67) $19 - 16 =$ | (68) $11 - 9 =$   |
| (69) $3 - 3 =$  | (70) $3 - 2 =$   | (71) $16 + 1 =$  | (72) $14 + 1 =$   |
| (73) $9 + 7 =$  | (74) $16 - 16 =$ | (75) $16 - 7 =$  | (76) $17 + 1 =$   |
| (77) $2 + 10 =$ | (78) $14 + 1 =$  | (79) $12 - 10 =$ | (80) $7 + 7 =$    |
| (81) $2 - 2 =$  | (82) $17 + 1 =$  | (83) $9 + 11 =$  | (84) $5 - 1 =$    |
| (85) $15 - 8 =$ | (86) $5 - 5 =$   | (87) $18 - 1 =$  | (88) $10 - 1 =$   |
| (89) $2 + 18 =$ | (90) $19 + 1 =$  | (91) $10 - 8 =$  | (92) $15 + 1 =$   |
| (93) $17 + 2 =$ | (94) $1 + 8 =$   | (95) $3 - 2 =$   | (96) $1 + 10 =$   |
| (97) $19 - 9 =$ | (98) $17 - 7 =$  | (99) $19 + 1 =$  | (100) $19 - 17 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $14 - 7 =$   | (2) $4 - 2 =$    | (3) $5 + 6 =$    | (4) $7 + 11 =$   |
| (5) $12 + 6 =$   | (6) $18 - 14 =$  | (7) $9 - 1 =$    | (8) $11 - 10 =$  |
| (9) $6 - 3 =$    | (10) $18 + 2 =$  | (11) $7 - 2 =$   | (12) $5 + 7 =$   |
| (13) $6 + 8 =$   | (14) $3 + 17 =$  | (15) $12 - 7 =$  | (16) $3 - 1 =$   |
| (17) $8 - 3 =$   | (18) $17 - 15 =$ | (19) $10 - 9 =$  | (20) $12 + 1 =$  |
| (21) $19 + 1 =$  | (22) $7 + 13 =$  | (23) $3 + 10 =$  | (24) $7 - 5 =$   |
| (25) $5 + 8 =$   | (26) $17 + 2 =$  | (27) $8 + 8 =$   | (28) $12 - 10 =$ |
| (29) $11 + 2 =$  | (30) $8 + 6 =$   | (31) $11 + 1 =$  | (32) $5 + 13 =$  |
| (33) $8 - 5 =$   | (34) $19 - 16 =$ | (35) $9 - 6 =$   | (36) $2 + 8 =$   |
| (37) $19 - 19 =$ | (38) $3 - 1 =$   | (39) $8 - 3 =$   | (40) $14 - 10 =$ |
| (41) $19 + 1 =$  | (42) $14 - 10 =$ | (43) $5 - 2 =$   | (44) $4 - 3 =$   |
| (45) $12 - 6 =$  | (46) $3 + 8 =$   | (47) $15 + 3 =$  | (48) $5 + 1 =$   |
| (49) $1 - 1 =$   | (50) $1 + 4 =$   | (51) $3 - 1 =$   | (52) $12 + 2 =$  |
| (53) $17 + 3 =$  | (54) $5 - 1 =$   | (55) $1 - 1 =$   | (56) $17 - 1 =$  |
| (57) $2 + 1 =$   | (58) $12 - 6 =$  | (59) $11 + 9 =$  | (60) $6 + 3 =$   |
| (61) $3 + 13 =$  | (62) $1 - 1 =$   | (63) $11 - 4 =$  | (64) $11 + 6 =$  |
| (65) $15 + 5 =$  | (66) $1 + 12 =$  | (67) $1 + 4 =$   | (68) $16 - 15 =$ |
| (69) $11 - 1 =$  | (70) $17 + 2 =$  | (71) $8 - 3 =$   | (72) $18 + 1 =$  |
| (73) $17 - 16 =$ | (74) $3 - 2 =$   | (75) $18 + 1 =$  | (76) $16 + 2 =$  |
| (77) $7 + 1 =$   | (78) $16 - 8 =$  | (79) $12 - 2 =$  | (80) $7 + 6 =$   |
| (81) $8 + 11 =$  | (82) $2 - 1 =$   | (83) $7 + 7 =$   | (84) $14 - 3 =$  |
| (85) $15 + 4 =$  | (86) $14 + 1 =$  | (87) $5 + 15 =$  | (88) $2 + 15 =$  |
| (89) $19 + 1 =$  | (90) $13 + 5 =$  | (91) $3 - 2 =$   | (92) $17 + 3 =$  |
| (93) $8 - 5 =$   | (94) $2 - 1 =$   | (95) $12 - 11 =$ | (96) $14 + 2 =$  |
| (97) $16 - 10 =$ | (98) $1 - 1 =$   | (99) $13 - 3 =$  | (100) $4 + 11 =$ |



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- (1)  $4 - 3 =$     (2)  $2 + 2 =$     (3)  $17 + 3 =$     (4)  $8 + 3 =$   
(5)  $13 + 7 =$     (6)  $5 + 9 =$     (7)  $11 - 8 =$     (8)  $5 - 5 =$   
(9)  $11 - 4 =$     (10)  $9 + 4 =$     (11)  $14 + 6 =$     (12)  $18 - 4 =$   
(13)  $5 - 3 =$     (14)  $1 + 5 =$     (15)  $16 - 3 =$     (16)  $17 - 13 =$   
(17)  $12 + 3 =$     (18)  $18 + 1 =$     (19)  $15 - 14 =$     (20)  $8 - 2 =$   
(21)  $6 - 2 =$     (22)  $6 + 10 =$     (23)  $3 - 2 =$     (24)  $11 - 10 =$   
(25)  $2 - 2 =$     (26)  $13 - 2 =$     (27)  $12 - 12 =$     (28)  $5 - 3 =$   
(29)  $6 - 1 =$     (30)  $7 - 4 =$     (31)  $9 + 10 =$     (32)  $5 - 1 =$   
(33)  $7 - 7 =$     (34)  $8 - 4 =$     (35)  $15 + 3 =$     (36)  $17 + 3 =$   
(37)  $19 - 17 =$     (38)  $10 + 3 =$     (39)  $9 + 9 =$     (40)  $19 + 1 =$   
(41)  $5 - 5 =$     (42)  $19 + 1 =$     (43)  $8 + 8 =$     (44)  $1 - 1 =$   
(45)  $15 - 10 =$     (46)  $7 - 4 =$     (47)  $8 - 3 =$     (48)  $17 - 16 =$   
(49)  $3 + 7 =$     (50)  $17 - 3 =$     (51)  $13 - 10 =$     (52)  $13 - 9 =$   
(53)  $12 - 2 =$     (54)  $13 - 9 =$     (55)  $18 - 10 =$     (56)  $13 + 2 =$   
(57)  $14 + 1 =$     (58)  $7 - 3 =$     (59)  $7 - 2 =$     (60)  $18 + 1 =$   
(61)  $10 + 5 =$     (62)  $4 + 2 =$     (63)  $15 + 2 =$     (64)  $15 + 5 =$   
(65)  $4 + 9 =$     (66)  $6 - 5 =$     (67)  $1 + 4 =$     (68)  $18 - 2 =$   
(69)  $7 - 3 =$     (70)  $2 + 6 =$     (71)  $6 + 6 =$     (72)  $14 + 4 =$   
(73)  $15 - 13 =$     (74)  $16 - 6 =$     (75)  $11 - 10 =$     (76)  $4 + 8 =$   
(77)  $1 + 2 =$     (78)  $19 + 1 =$     (79)  $7 - 3 =$     (80)  $9 + 2 =$   
(81)  $6 + 14 =$     (82)  $12 - 10 =$     (83)  $6 + 12 =$     (84)  $3 + 14 =$   
(85)  $6 + 2 =$     (86)  $6 - 1 =$     (87)  $19 + 1 =$     (88)  $3 - 2 =$   
(89)  $3 + 10 =$     (90)  $14 + 3 =$     (91)  $11 + 8 =$     (92)  $18 - 15 =$   
(93)  $7 - 5 =$     (94)  $3 - 2 =$     (95)  $4 - 3 =$     (96)  $8 + 11 =$   
(97)  $15 - 8 =$     (98)  $10 + 7 =$     (99)  $15 - 7 =$     (100)  $17 + 1 =$

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|------------------|------------------|------------------|------------------|
| (1) $8 - 5 =$    | (2) $10 - 2 =$   | (3) $2 - 1 =$    | (4) $2 + 5 =$    |
| (5) $14 + 4 =$   | (6) $18 - 8 =$   | (7) $15 - 8 =$   | (8) $17 - 9 =$   |
| (9) $11 + 9 =$   | (10) $15 + 2 =$  | (11) $11 - 7 =$  | (12) $5 + 2 =$   |
| (13) $5 - 1 =$   | (14) $14 - 14 =$ | (15) $2 + 6 =$   | (16) $9 - 7 =$   |
| (17) $5 - 2 =$   | (18) $4 + 6 =$   | (19) $9 + 7 =$   | (20) $14 + 3 =$  |
| (21) $6 + 9 =$   | (22) $10 - 2 =$  | (23) $6 - 4 =$   | (24) $18 + 1 =$  |
| (25) $5 - 2 =$   | (26) $9 + 1 =$   | (27) $16 + 3 =$  | (28) $16 + 4 =$  |
| (29) $12 - 1 =$  | (30) $10 + 1 =$  | (31) $1 + 11 =$  | (32) $17 + 2 =$  |
| (33) $11 + 5 =$  | (34) $6 - 2 =$   | (35) $17 - 16 =$ | (36) $18 + 1 =$  |
| (37) $19 - 15 =$ | (38) $2 - 2 =$   | (39) $7 - 2 =$   | (40) $4 - 3 =$   |
| (41) $9 - 6 =$   | (42) $16 + 1 =$  | (43) $19 - 6 =$  | (44) $3 + 2 =$   |
| (45) $5 - 3 =$   | (46) $10 - 2 =$  | (47) $7 + 12 =$  | (48) $5 + 11 =$  |
| (49) $16 + 3 =$  | (50) $19 + 1 =$  | (51) $10 - 2 =$  | (52) $11 + 3 =$  |
| (53) $16 + 2 =$  | (54) $11 - 4 =$  | (55) $19 + 1 =$  | (56) $4 + 1 =$   |
| (57) $8 - 5 =$   | (58) $6 - 5 =$   | (59) $13 - 10 =$ | (60) $15 + 5 =$  |
| (61) $11 - 6 =$  | (62) $10 + 1 =$  | (63) $15 - 14 =$ | (64) $9 + 4 =$   |
| (65) $15 + 5 =$  | (66) $12 - 5 =$  | (67) $18 + 1 =$  | (68) $14 + 4 =$  |
| (69) $2 - 2 =$   | (70) $18 + 1 =$  | (71) $2 + 5 =$   | (72) $13 + 2 =$  |
| (73) $3 + 3 =$   | (74) $8 - 6 =$   | (75) $2 + 2 =$   | (76) $15 + 2 =$  |
| (77) $11 - 9 =$  | (78) $19 - 2 =$  | (79) $7 + 13 =$  | (80) $5 + 2 =$   |
| (81) $6 - 5 =$   | (82) $9 + 2 =$   | (83) $5 - 2 =$   | (84) $6 + 4 =$   |
| (85) $19 - 14 =$ | (86) $10 + 3 =$  | (87) $11 - 5 =$  | (88) $14 - 9 =$  |
| (89) $18 + 1 =$  | (90) $13 - 5 =$  | (91) $1 + 6 =$   | (92) $19 + 1 =$  |
| (93) $12 + 5 =$  | (94) $8 + 9 =$   | (95) $17 - 16 =$ | (96) $2 - 1 =$   |
| (97) $1 - 1 =$   | (98) $15 - 12 =$ | (99) $8 - 4 =$   | (100) $10 - 9 =$ |

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- |                |                |                |                |
|----------------|----------------|----------------|----------------|
| (1) 8 + 10 =   | (2) 11 + 4 =   | (3) 7 - 3 =    | (4) 8 - 8 =    |
| (5) 4 + 2 =    | (6) 3 + 3 =    | (7) 13 - 13 =  | (8) 18 + 2 =   |
| (9) 2 - 1 =    | (10) 16 - 6 =  | (11) 8 - 6 =   | (12) 12 + 5 =  |
| (13) 15 - 12 = | (14) 2 + 5 =   | (15) 4 - 2 =   | (16) 9 - 1 =   |
| (17) 17 + 2 =  | (18) 5 - 2 =   | (19) 4 + 11 =  | (20) 16 - 7 =  |
| (21) 5 + 3 =   | (22) 18 - 17 = | (23) 5 + 8 =   | (24) 9 + 8 =   |
| (25) 1 + 19 =  | (26) 7 + 11 =  | (27) 10 + 3 =  | (28) 19 - 6 =  |
| (29) 7 - 2 =   | (30) 12 + 2 =  | (31) 14 + 6 =  | (32) 3 - 3 =   |
| (33) 11 + 1 =  | (34) 2 + 15 =  | (35) 13 + 2 =  | (36) 8 - 3 =   |
| (37) 12 + 8 =  | (38) 18 + 2 =  | (39) 16 + 3 =  | (40) 14 - 10 = |
| (41) 6 - 1 =   | (42) 2 + 16 =  | (43) 7 - 3 =   | (44) 10 - 7 =  |
| (45) 1 + 11 =  | (46) 10 + 8 =  | (47) 7 - 4 =   | (48) 15 + 3 =  |
| (49) 1 + 19 =  | (50) 16 + 2 =  | (51) 17 - 5 =  | (52) 14 - 14 = |
| (53) 5 + 3 =   | (54) 6 - 6 =   | (55) 10 + 9 =  | (56) 14 + 1 =  |
| (57) 14 - 7 =  | (58) 14 - 2 =  | (59) 11 + 7 =  | (60) 2 - 1 =   |
| (61) 12 - 12 = | (62) 16 - 14 = | (63) 17 - 17 = | (64) 12 + 4 =  |
| (65) 15 - 2 =  | (66) 13 + 5 =  | (67) 18 - 17 = | (68) 13 + 5 =  |
| (69) 13 + 6 =  | (70) 7 - 2 =   | (71) 18 - 12 = | (72) 1 + 13 =  |
| (73) 13 - 3 =  | (74) 4 - 1 =   | (75) 7 - 7 =   | (76) 11 + 5 =  |
| (77) 13 - 7 =  | (78) 11 + 6 =  | (79) 1 + 5 =   | (80) 13 - 8 =  |
| (81) 14 + 2 =  | (82) 10 + 8 =  | (83) 12 - 11 = | (84) 9 - 2 =   |
| (85) 6 - 6 =   | (86) 13 + 4 =  | (87) 16 - 16 = | (88) 18 + 2 =  |
| (89) 15 + 2 =  | (90) 14 + 4 =  | (91) 4 + 13 =  | (92) 4 - 4 =   |
| (93) 15 + 5 =  | (94) 1 - 1 =   | (95) 1 + 19 =  | (96) 15 - 8 =  |
| (97) 15 - 13 = | (98) 10 + 3 =  | (99) 19 + 1 =  | (100) 13 + 7 = |

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- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $3 - 1 =$   | (2) $18 + 1 =$   | (3) $10 + 6 =$   | (4) $13 + 5 =$   |
| (5) $4 - 3 =$   | (6) $10 + 10 =$  | (7) $19 - 9 =$   | (8) $15 + 1 =$   |
| (9) $3 + 14 =$  | (10) $4 - 1 =$   | (11) $3 - 3 =$   | (12) $16 - 9 =$  |
| (13) $9 + 1 =$  | (14) $7 - 6 =$   | (15) $1 - 1 =$   | (16) $5 + 6 =$   |
| (17) $15 + 2 =$ | (18) $11 - 2 =$  | (19) $16 + 1 =$  | (20) $12 - 1 =$  |
| (21) $7 - 4 =$  | (22) $10 + 2 =$  | (23) $11 + 1 =$  | (24) $5 - 1 =$   |
| (25) $17 + 1 =$ | (26) $1 + 8 =$   | (27) $1 - 1 =$   | (28) $8 + 4 =$   |
| (29) $9 - 1 =$  | (30) $16 - 1 =$  | (31) $2 - 1 =$   | (32) $17 - 14 =$ |
| (33) $9 - 7 =$  | (34) $14 - 4 =$  | (35) $8 - 5 =$   | (36) $1 - 1 =$   |
| (37) $8 - 7 =$  | (38) $19 + 1 =$  | (39) $11 + 2 =$  | (40) $1 - 1 =$   |
| (41) $16 - 1 =$ | (42) $17 - 4 =$  | (43) $4 - 1 =$   | (44) $1 - 1 =$   |
| (45) $9 + 1 =$  | (46) $19 + 1 =$  | (47) $19 - 16 =$ | (48) $18 - 3 =$  |
| (49) $2 + 15 =$ | (50) $10 - 6 =$  | (51) $10 - 4 =$  | (52) $8 - 1 =$   |
| (53) $16 + 1 =$ | (54) $12 - 11 =$ | (55) $17 - 13 =$ | (56) $18 + 1 =$  |
| (57) $18 + 2 =$ | (58) $19 - 17 =$ | (59) $4 + 7 =$   | (60) $15 - 7 =$  |
| (61) $4 - 2 =$  | (62) $4 - 3 =$   | (63) $12 + 1 =$  | (64) $13 + 4 =$  |
| (65) $4 - 1 =$  | (66) $14 + 1 =$  | (67) $3 - 3 =$   | (68) $18 + 1 =$  |
| (69) $8 - 4 =$  | (70) $1 - 1 =$   | (71) $7 + 7 =$   | (72) $13 - 7 =$  |
| (73) $8 - 7 =$  | (74) $13 + 3 =$  | (75) $6 - 4 =$   | (76) $13 - 7 =$  |
| (77) $12 - 1 =$ | (78) $19 - 7 =$  | (79) $17 - 6 =$  | (80) $8 + 3 =$   |
| (81) $6 - 1 =$  | (82) $10 - 8 =$  | (83) $14 - 10 =$ | (84) $11 + 7 =$  |
| (85) $14 + 1 =$ | (86) $6 - 6 =$   | (87) $2 - 2 =$   | (88) $16 + 4 =$  |
| (89) $9 + 4 =$  | (90) $1 - 1 =$   | (91) $15 + 5 =$  | (92) $4 - 3 =$   |
| (93) $2 + 15 =$ | (94) $4 + 7 =$   | (95) $14 - 8 =$  | (96) $5 + 11 =$  |
| (97) $18 + 2 =$ | (98) $3 + 17 =$  | (99) $16 - 16 =$ | (100) $11 + 4 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 2      (2) 10      (3) 2      (4) 2      (5) 7      (6) 15      (7) 17      (8) 4  
(9) 17      (10) 18      (11) 2      (12) 3      (13) 20      (14) 18      (15) 5      (16) 0  
(17) 12      (18) 15      (19) 20      (20) 11      (21) 6      (22) 4      (23) 14      (24) 10  
(25) 20      (26) 12      (27) 13      (28) 18      (29) 14      (30) 7      (31) 19      (32) 0  
(33) 0      (34) 19      (35) 5      (36) 12      (37) 15      (38) 6      (39) 4      (40) 17  
(41) 0      (42) 15      (43) 3      (44) 19      (45) 2      (46) 20      (47) 14      (48) 1  
(49) 15      (50) 7      (51) 19      (52) 20      (53) 20      (54) 7      (55) 20      (56) 3  
(57) 13      (58) 2      (59) 2      (60) 20      (61) 10      (62) 5      (63) 0      (64) 0  
(65) 11      (66) 4      (67) 8      (68) 16      (69) 9      (70) 18      (71) 18      (72) 2  
(73) 20      (74) 15      (75) 14      (76) 5      (77) 4      (78) 20      (79) 10      (80) 19  
(81) 20      (82) 3      (83) 1      (84) 19      (85) 16      (86) 20      (87) 13      (88) 20  
(89) 17      (90) 6      (91) 19      (92) 15      (93) 2      (94) 0      (95) 9      (96) 5  
(97) 15      (98) 4      (99) 2      (100) 1

## 第2页答案

(1) 15      (2) 11      (3) 16      (4) 4      (5) 17      (6) 3      (7) 20      (8) 11  
(9) 5      (10) 6      (11) 5      (12) 4      (13) 16      (14) 6      (15) 15      (16) 20  
(17) 0      (18) 12      (19) 4      (20) 2      (21) 11      (22) 3      (23) 15      (24) 6  
(25) 16      (26) 3      (27) 2      (28) 0      (29) 19      (30) 8      (31) 4      (32) 10  
(33) 14      (34) 8      (35) 19      (36) 8      (37) 18      (38) 13      (39) 2      (40) 19  
(41) 16      (42) 4      (43) 16      (44) 1      (45) 8      (46) 1      (47) 4      (48) 1  
(49) 10      (50) 10      (51) 1      (52) 19      (53) 4      (54) 20      (55) 19      (56) 4  
(57) 11      (58) 1      (59) 7      (60) 16      (61) 4      (62) 0      (63) 0      (64) 7  
(65) 16      (66) 2      (67) 3      (68) 2      (69) 0      (70) 1      (71) 17      (72) 15  
(73) 16      (74) 0      (75) 9      (76) 18      (77) 12      (78) 15      (79) 2      (80) 14  
(81) 0      (82) 18      (83) 20      (84) 4      (85) 7      (86) 0      (87) 17      (88) 9  
(89) 20      (90) 20      (91) 2      (92) 16      (93) 19      (94) 9      (95) 1      (96) 11  
(97) 10      (98) 10      (99) 20      (100) 2

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 7	(2) 2	(3) 11	(4) 18	(5) 18	(6) 4	(7) 8	(8) 1
(9) 3	(10) 20	(11) 5	(12) 12	(13) 14	(14) 20	(15) 5	(16) 2
(17) 5	(18) 2	(19) 1	(20) 13	(21) 20	(22) 20	(23) 13	(24) 2
(25) 13	(26) 19	(27) 16	(28) 2	(29) 13	(30) 14	(31) 12	(32) 18
(33) 3	(34) 3	(35) 3	(36) 10	(37) 0	(38) 2	(39) 5	(40) 4
(41) 20	(42) 4	(43) 3	(44) 1	(45) 6	(46) 11	(47) 18	(48) 6
(49) 0	(50) 5	(51) 2	(52) 14	(53) 20	(54) 4	(55) 0	(56) 16
(57) 3	(58) 6	(59) 20	(60) 9	(61) 16	(62) 0	(63) 7	(64) 17
(65) 20	(66) 13	(67) 5	(68) 1	(69) 10	(70) 19	(71) 5	(72) 19
(73) 1	(74) 1	(75) 19	(76) 18	(77) 8	(78) 8	(79) 10	(80) 13
(81) 19	(82) 1	(83) 14	(84) 11	(85) 19	(86) 15	(87) 20	(88) 17
(89) 20	(90) 18	(91) 1	(92) 20	(93) 3	(94) 1	(95) 1	(96) 16
(97) 6	(98) 0	(99) 10	(100) 15				

## 第4页答案

(1) 1	(2) 4	(3) 20	(4) 11	(5) 20	(6) 14	(7) 3	(8) 0
(9) 7	(10) 13	(11) 20	(12) 14	(13) 2	(14) 6	(15) 13	(16) 4
(17) 15	(18) 19	(19) 1	(20) 6	(21) 4	(22) 16	(23) 1	(24) 1
(25) 0	(26) 11	(27) 0	(28) 2	(29) 5	(30) 3	(31) 19	(32) 4
(33) 0	(34) 4	(35) 18	(36) 20	(37) 2	(38) 13	(39) 18	(40) 20
(41) 0	(42) 20	(43) 16	(44) 0	(45) 5	(46) 3	(47) 5	(48) 1
(49) 10	(50) 14	(51) 3	(52) 4	(53) 10	(54) 4	(55) 8	(56) 15
(57) 15	(58) 4	(59) 5	(60) 19	(61) 15	(62) 6	(63) 17	(64) 20
(65) 13	(66) 1	(67) 5	(68) 16	(69) 4	(70) 8	(71) 12	(72) 18
(73) 2	(74) 10	(75) 1	(76) 12	(77) 3	(78) 20	(79) 4	(80) 11
(81) 20	(82) 2	(83) 18	(84) 17	(85) 8	(86) 5	(87) 20	(88) 1
(89) 13	(90) 17	(91) 19	(92) 3	(93) 2	(94) 1	(95) 1	(96) 19
(97) 7	(98) 17	(99) 8	(100) 18				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 3	(2) 8	(3) 1	(4) 7	(5) 18	(6) 10	(7) 7	(8) 8
(9) 20	(10) 17	(11) 4	(12) 7	(13) 4	(14) 0	(15) 8	(16) 2
(17) 3	(18) 10	(19) 16	(20) 17	(21) 15	(22) 8	(23) 2	(24) 19
(25) 3	(26) 10	(27) 19	(28) 20	(29) 11	(30) 11	(31) 12	(32) 19
(33) 16	(34) 4	(35) 1	(36) 19	(37) 4	(38) 0	(39) 5	(40) 1
(41) 3	(42) 17	(43) 13	(44) 5	(45) 2	(46) 8	(47) 19	(48) 16
(49) 19	(50) 20	(51) 8	(52) 14	(53) 18	(54) 7	(55) 20	(56) 5
(57) 3	(58) 1	(59) 3	(60) 20	(61) 5	(62) 11	(63) 1	(64) 13
(65) 20	(66) 7	(67) 19	(68) 18	(69) 0	(70) 19	(71) 7	(72) 15
(73) 6	(74) 2	(75) 4	(76) 17	(77) 2	(78) 17	(79) 20	(80) 7
(81) 1	(82) 11	(83) 3	(84) 10	(85) 5	(86) 13	(87) 6	(88) 5
(89) 19	(90) 8	(91) 7	(92) 20	(93) 17	(94) 17	(95) 1	(96) 1
(97) 0	(98) 3	(99) 4	(100) 1				

## 第6页答案

(1) 18	(2) 15	(3) 4	(4) 0	(5) 6	(6) 6	(7) 0	(8) 20
(9) 1	(10) 10	(11) 2	(12) 17	(13) 3	(14) 7	(15) 2	(16) 8
(17) 19	(18) 3	(19) 15	(20) 9	(21) 8	(22) 1	(23) 13	(24) 17
(25) 20	(26) 18	(27) 13	(28) 13	(29) 5	(30) 14	(31) 20	(32) 0
(33) 12	(34) 17	(35) 15	(36) 5	(37) 20	(38) 20	(39) 19	(40) 4
(41) 5	(42) 18	(43) 4	(44) 3	(45) 12	(46) 18	(47) 3	(48) 18
(49) 20	(50) 18	(51) 12	(52) 0	(53) 8	(54) 0	(55) 19	(56) 15
(57) 7	(58) 12	(59) 18	(60) 1	(61) 0	(62) 2	(63) 0	(64) 16
(65) 13	(66) 18	(67) 1	(68) 18	(69) 19	(70) 5	(71) 6	(72) 14
(73) 10	(74) 3	(75) 0	(76) 16	(77) 6	(78) 17	(79) 6	(80) 5
(81) 16	(82) 18	(83) 1	(84) 7	(85) 0	(86) 17	(87) 0	(88) 20
(89) 17	(90) 18	(91) 17	(92) 0	(93) 20	(94) 0	(95) 20	(96) 7
(97) 2	(98) 13	(99) 20	(100) 20				

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 2	(2) 19	(3) 16	(4) 18	(5) 1	(6) 20	(7) 10	(8) 16
(9) 17	(10) 3	(11) 0	(12) 7	(13) 10	(14) 1	(15) 0	(16) 11
(17) 17	(18) 9	(19) 17	(20) 11	(21) 3	(22) 12	(23) 12	(24) 4
(25) 18	(26) 9	(27) 0	(28) 12	(29) 8	(30) 15	(31) 1	(32) 3
(33) 2	(34) 10	(35) 3	(36) 0	(37) 1	(38) 20	(39) 13	(40) 0
(41) 15	(42) 13	(43) 3	(44) 0	(45) 10	(46) 20	(47) 3	(48) 15
(49) 17	(50) 4	(51) 6	(52) 7	(53) 17	(54) 1	(55) 4	(56) 19
(57) 20	(58) 2	(59) 11	(60) 8	(61) 2	(62) 1	(63) 13	(64) 17
(65) 3	(66) 15	(67) 0	(68) 19	(69) 4	(70) 0	(71) 14	(72) 6
(73) 1	(74) 16	(75) 2	(76) 6	(77) 11	(78) 12	(79) 11	(80) 11
(81) 5	(82) 2	(83) 4	(84) 18	(85) 15	(86) 0	(87) 0	(88) 20
(89) 13	(90) 0	(91) 20	(92) 1	(93) 17	(94) 11	(95) 6	(96) 16
(97) 20	(98) 20	(99) 0	(100) 15				