

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $3 + 6 =$ | (2) $7 + 11 =$ | (3) $3 + 8 =$ | (4) $2 + 7 =$ |
| (5) $8 + 11 =$ | (6) $14 + 4 =$ | (7) $11 + 3 =$ | (8) $8 + 1 =$ |
| (9) $19 + 1 =$ | (10) $2 + 10 =$ | (11) $8 + 8 =$ | (12) $17 + 3 =$ |
| (13) $11 + 5 =$ | (14) $17 + 2 =$ | (15) $5 + 10 =$ | (16) $4 + 5 =$ |
| (17) $9 + 7 =$ | (18) $5 + 13 =$ | (19) $17 + 2 =$ | (20) $13 + 6 =$ |
| (21) $5 + 6 =$ | (22) $14 + 4 =$ | (23) $12 + 7 =$ | (24) $1 + 5 =$ |
| (25) $10 + 4 =$ | (26) $15 + 5 =$ | (27) $13 + 1 =$ | (28) $12 + 3 =$ |
| (29) $12 + 1 =$ | (30) $8 + 1 =$ | (31) $2 + 8 =$ | (32) $19 + 1 =$ |
| (33) $15 + 1 =$ | (34) $2 + 11 =$ | (35) $16 + 2 =$ | (36) $11 + 9 =$ |
| (37) $9 + 7 =$ | (38) $11 + 3 =$ | (39) $5 + 15 =$ | (40) $7 + 2 =$ |
| (41) $6 + 13 =$ | (42) $19 + 1 =$ | (43) $4 + 13 =$ | (44) $2 + 17 =$ |
| (45) $19 + 1 =$ | (46) $16 + 4 =$ | (47) $10 + 6 =$ | (48) $18 + 2 =$ |
| (49) $12 + 4 =$ | (50) $8 + 8 =$ | (51) $15 + 5 =$ | (52) $10 + 2 =$ |
| (53) $5 + 7 =$ | (54) $8 + 5 =$ | (55) $4 + 4 =$ | (56) $3 + 7 =$ |
| (57) $8 + 10 =$ | (58) $3 + 4 =$ | (59) $6 + 12 =$ | (60) $13 + 5 =$ |
| (61) $9 + 11 =$ | (62) $12 + 1 =$ | (63) $9 + 3 =$ | (64) $3 + 11 =$ |
| (65) $4 + 13 =$ | (66) $6 + 1 =$ | (67) $2 + 3 =$ | (68) $10 + 3 =$ |
| (69) $4 + 1 =$ | (70) $18 + 2 =$ | (71) $19 + 1 =$ | (72) $7 + 7 =$ |
| (73) $19 + 1 =$ | (74) $2 + 8 =$ | (75) $12 + 1 =$ | (76) $6 + 3 =$ |
| (77) $18 + 1 =$ | (78) $4 + 5 =$ | (79) $17 + 1 =$ | (80) $9 + 7 =$ |
| (81) $17 + 2 =$ | (82) $19 + 1 =$ | (83) $18 + 1 =$ | (84) $1 + 15 =$ |
| (85) $13 + 3 =$ | (86) $7 + 4 =$ | (87) $12 + 6 =$ | (88) $16 + 3 =$ |
| (89) $15 + 2 =$ | (90) $19 + 1 =$ | (91) $17 + 3 =$ | (92) $5 + 3 =$ |
| (93) $9 + 7 =$ | (94) $15 + 2 =$ | (95) $15 + 3 =$ | (96) $12 + 1 =$ |
| (97) $15 + 2 =$ | (98) $5 + 11 =$ | (99) $6 + 1 =$ | (100) $19 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $5 + 5 =$ | (2) $11 + 3 =$ | (3) $19 + 1 =$ | (4) $8 + 11 =$ |
| (5) $4 + 16 =$ | (6) $16 + 4 =$ | (7) $3 + 13 =$ | (8) $10 + 7 =$ |
| (9) $9 + 11 =$ | (10) $13 + 6 =$ | (11) $4 + 11 =$ | (12) $16 + 1 =$ |
| (13) $12 + 3 =$ | (14) $11 + 6 =$ | (15) $6 + 8 =$ | (16) $11 + 7 =$ |
| (17) $1 + 17 =$ | (18) $13 + 7 =$ | (19) $19 + 1 =$ | (20) $10 + 2 =$ |
| (21) $16 + 2 =$ | (22) $9 + 3 =$ | (23) $18 + 1 =$ | (24) $4 + 10 =$ |
| (25) $4 + 15 =$ | (26) $10 + 1 =$ | (27) $17 + 1 =$ | (28) $7 + 6 =$ |
| (29) $7 + 4 =$ | (30) $1 + 16 =$ | (31) $6 + 7 =$ | (32) $17 + 2 =$ |
| (33) $19 + 1 =$ | (34) $9 + 6 =$ | (35) $19 + 1 =$ | (36) $4 + 15 =$ |
| (37) $10 + 7 =$ | (38) $12 + 4 =$ | (39) $15 + 4 =$ | (40) $18 + 2 =$ |
| (41) $17 + 1 =$ | (42) $10 + 9 =$ | (43) $1 + 19 =$ | (44) $6 + 10 =$ |
| (45) $16 + 3 =$ | (46) $13 + 7 =$ | (47) $12 + 5 =$ | (48) $9 + 5 =$ |
| (49) $10 + 1 =$ | (50) $3 + 3 =$ | (51) $13 + 5 =$ | (52) $3 + 6 =$ |
| (53) $17 + 1 =$ | (54) $5 + 12 =$ | (55) $8 + 12 =$ | (56) $8 + 6 =$ |
| (57) $4 + 2 =$ | (58) $11 + 3 =$ | (59) $3 + 2 =$ | (60) $9 + 3 =$ |
| (61) $9 + 11 =$ | (62) $8 + 3 =$ | (63) $14 + 3 =$ | (64) $12 + 1 =$ |
| (65) $4 + 14 =$ | (66) $10 + 4 =$ | (67) $15 + 4 =$ | (68) $3 + 1 =$ |
| (69) $10 + 4 =$ | (70) $8 + 10 =$ | (71) $2 + 1 =$ | (72) $3 + 11 =$ |
| (73) $5 + 6 =$ | (74) $1 + 19 =$ | (75) $3 + 16 =$ | (76) $4 + 15 =$ |
| (77) $18 + 1 =$ | (78) $4 + 4 =$ | (79) $13 + 3 =$ | (80) $5 + 14 =$ |
| (81) $4 + 10 =$ | (82) $17 + 2 =$ | (83) $5 + 8 =$ | (84) $13 + 6 =$ |
| (85) $13 + 5 =$ | (86) $4 + 8 =$ | (87) $15 + 2 =$ | (88) $1 + 13 =$ |
| (89) $13 + 2 =$ | (90) $6 + 12 =$ | (91) $18 + 1 =$ | (92) $11 + 6 =$ |
| (93) $8 + 8 =$ | (94) $9 + 1 =$ | (95) $7 + 2 =$ | (96) $18 + 2 =$ |
| (97) $7 + 7 =$ | (98) $14 + 2 =$ | (99) $18 + 1 =$ | (100) $19 + 1 =$ |

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(1) $3 + 4 =$

(2) $14 + 3 =$

(3) $1 + 15 =$

(4) $16 + 1 =$

(5) $18 + 1 =$

(6) $12 + 2 =$

(7) $9 + 6 =$

(8) $9 + 11 =$

(9) $3 + 7 =$

(10) $6 + 4 =$

(11) $9 + 10 =$

(12) $1 + 18 =$

(13) $9 + 3 =$

(14) $11 + 9 =$

(15) $18 + 2 =$

(16) $11 + 5 =$

(17) $18 + 2 =$

(18) $16 + 3 =$

(19) $15 + 1 =$

(20) $15 + 2 =$

(21) $16 + 1 =$

(22) $19 + 1 =$

(23) $14 + 6 =$

(24) $14 + 1 =$

(25) $3 + 10 =$

(26) $6 + 14 =$

(27) $13 + 2 =$

(28) $19 + 1 =$

(29) $8 + 5 =$

(30) $3 + 12 =$

(31) $18 + 1 =$

(32) $15 + 2 =$

(33) $8 + 8 =$

(34) $1 + 6 =$

(35) $11 + 5 =$

(36) $17 + 3 =$

(37) $14 + 6 =$

(38) $1 + 2 =$

(39) $5 + 4 =$

(40) $10 + 2 =$

(41) $19 + 1 =$

(42) $11 + 4 =$

(43) $19 + 1 =$

(44) $11 + 8 =$

(45) $13 + 2 =$

(46) $17 + 2 =$

(47) $7 + 2 =$

(48) $3 + 2 =$

(49) $13 + 3 =$

(50) $19 + 1 =$

(51) $18 + 2 =$

(52) $4 + 1 =$

(53) $11 + 5 =$

(54) $4 + 13 =$

(55) $7 + 9 =$

(56) $12 + 8 =$

(57) $18 + 1 =$

(58) $12 + 8 =$

(59) $2 + 4 =$

(60) $14 + 1 =$

(61) $16 + 3 =$

(62) $11 + 7 =$

(63) $14 + 1 =$

(64) $19 + 1 =$

(65) $15 + 3 =$

(66) $10 + 4 =$

(67) $19 + 1 =$

(68) $7 + 9 =$

(69) $15 + 1 =$

(70) $14 + 2 =$

(71) $19 + 1 =$

(72) $5 + 15 =$

(73) $9 + 10 =$

(74) $12 + 8 =$

(75) $16 + 4 =$

(76) $6 + 2 =$

(77) $16 + 1 =$

(78) $6 + 13 =$

(79) $5 + 8 =$

(80) $15 + 5 =$

(81) $12 + 1 =$

(82) $4 + 5 =$

(83) $11 + 7 =$

(84) $6 + 8 =$

(85) $7 + 3 =$

(86) $6 + 12 =$

(87) $10 + 7 =$

(88) $1 + 14 =$

(89) $6 + 13 =$

(90) $8 + 7 =$

(91) $8 + 10 =$

(92) $12 + 3 =$

(93) $4 + 10 =$

(94) $12 + 2 =$

(95) $16 + 3 =$

(96) $5 + 9 =$

(97) $7 + 7 =$

(98) $15 + 3 =$

(99) $19 + 1 =$

(100) $5 + 10 =$

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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $15 + 4 =$ | (3) $9 + 6 =$ | (4) $9 + 7 =$ |
| (5) $19 + 1 =$ | (6) $8 + 12 =$ | (7) $19 + 1 =$ | (8) $16 + 2 =$ |
| (9) $5 + 1 =$ | (10) $4 + 13 =$ | (11) $16 + 4 =$ | (12) $15 + 1 =$ |
| (13) $9 + 8 =$ | (14) $7 + 9 =$ | (15) $13 + 3 =$ | (16) $15 + 4 =$ |
| (17) $17 + 2 =$ | (18) $17 + 1 =$ | (19) $13 + 2 =$ | (20) $1 + 14 =$ |
| (21) $17 + 3 =$ | (22) $15 + 3 =$ | (23) $1 + 8 =$ | (24) $16 + 1 =$ |
| (25) $4 + 9 =$ | (26) $14 + 2 =$ | (27) $12 + 6 =$ | (28) $12 + 7 =$ |
| (29) $14 + 4 =$ | (30) $14 + 5 =$ | (31) $6 + 14 =$ | (32) $17 + 1 =$ |
| (33) $14 + 3 =$ | (34) $1 + 11 =$ | (35) $13 + 1 =$ | (36) $1 + 18 =$ |
| (37) $11 + 3 =$ | (38) $2 + 7 =$ | (39) $3 + 4 =$ | (40) $7 + 2 =$ |
| (41) $5 + 14 =$ | (42) $14 + 2 =$ | (43) $9 + 8 =$ | (44) $17 + 2 =$ |
| (45) $15 + 4 =$ | (46) $15 + 2 =$ | (47) $18 + 1 =$ | (48) $3 + 1 =$ |
| (49) $1 + 13 =$ | (50) $6 + 7 =$ | (51) $14 + 5 =$ | (52) $10 + 7 =$ |
| (53) $3 + 1 =$ | (54) $12 + 5 =$ | (55) $2 + 8 =$ | (56) $16 + 4 =$ |
| (57) $10 + 10 =$ | (58) $15 + 5 =$ | (59) $7 + 6 =$ | (60) $7 + 12 =$ |
| (61) $15 + 5 =$ | (62) $10 + 7 =$ | (63) $4 + 1 =$ | (64) $13 + 3 =$ |
| (65) $3 + 3 =$ | (66) $10 + 1 =$ | (67) $4 + 2 =$ | (68) $12 + 8 =$ |
| (69) $13 + 1 =$ | (70) $8 + 1 =$ | (71) $12 + 1 =$ | (72) $7 + 6 =$ |
| (73) $19 + 1 =$ | (74) $8 + 10 =$ | (75) $13 + 2 =$ | (76) $1 + 16 =$ |
| (77) $7 + 3 =$ | (78) $6 + 8 =$ | (79) $19 + 1 =$ | (80) $13 + 4 =$ |
| (81) $5 + 2 =$ | (82) $18 + 1 =$ | (83) $12 + 7 =$ | (84) $3 + 15 =$ |
| (85) $14 + 2 =$ | (86) $14 + 5 =$ | (87) $12 + 6 =$ | (88) $8 + 1 =$ |
| (89) $4 + 8 =$ | (90) $5 + 5 =$ | (91) $2 + 11 =$ | (92) $15 + 2 =$ |
| (93) $6 + 9 =$ | (94) $18 + 1 =$ | (95) $6 + 14 =$ | (96) $9 + 10 =$ |
| (97) $10 + 3 =$ | (98) $2 + 8 =$ | (99) $9 + 11 =$ | (100) $16 + 4 =$ |

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(1) $14 + 1 =$

(2) $15 + 5 =$

(3) $8 + 5 =$

(4) $11 + 8 =$

(5) $11 + 6 =$

(6) $7 + 4 =$

(7) $8 + 8 =$

(8) $15 + 4 =$

(9) $7 + 3 =$

(10) $17 + 3 =$

(11) $5 + 14 =$

(12) $3 + 2 =$

(13) $13 + 1 =$

(14) $2 + 18 =$

(15) $18 + 2 =$

(16) $8 + 9 =$

(17) $12 + 7 =$

(18) $13 + 7 =$

(19) $7 + 4 =$

(20) $8 + 5 =$

(21) $11 + 4 =$

(22) $18 + 1 =$

(23) $19 + 1 =$

(24) $1 + 1 =$

(25) $5 + 11 =$

(26) $19 + 1 =$

(27) $17 + 1 =$

(28) $10 + 5 =$

(29) $9 + 7 =$

(30) $9 + 1 =$

(31) $2 + 13 =$

(32) $10 + 5 =$

(33) $14 + 2 =$

(34) $8 + 10 =$

(35) $6 + 2 =$

(36) $6 + 3 =$

(37) $6 + 9 =$

(38) $1 + 3 =$

(39) $19 + 1 =$

(40) $18 + 1 =$

(41) $1 + 2 =$

(42) $18 + 1 =$

(43) $15 + 5 =$

(44) $4 + 3 =$

(45) $6 + 1 =$

(46) $18 + 1 =$

(47) $7 + 6 =$

(48) $6 + 10 =$

(49) $19 + 1 =$

(50) $4 + 1 =$

(51) $8 + 8 =$

(52) $10 + 6 =$

(53) $7 + 7 =$

(54) $7 + 10 =$

(55) $10 + 7 =$

(56) $9 + 2 =$

(57) $1 + 2 =$

(58) $9 + 11 =$

(59) $5 + 6 =$

(60) $14 + 1 =$

(61) $14 + 2 =$

(62) $6 + 9 =$

(63) $5 + 13 =$

(64) $9 + 8 =$

(65) $1 + 5 =$

(66) $18 + 1 =$

(67) $17 + 1 =$

(68) $14 + 5 =$

(69) $10 + 10 =$

(70) $8 + 6 =$

(71) $12 + 5 =$

(72) $12 + 1 =$

(73) $14 + 5 =$

(74) $6 + 2 =$

(75) $5 + 7 =$

(76) $14 + 3 =$

(77) $1 + 12 =$

(78) $3 + 10 =$

(79) $9 + 11 =$

(80) $13 + 7 =$

(81) $18 + 1 =$

(82) $6 + 9 =$

(83) $9 + 8 =$

(84) $2 + 6 =$

(85) $14 + 4 =$

(86) $15 + 5 =$

(87) $3 + 6 =$

(88) $7 + 4 =$

(89) $7 + 11 =$

(90) $12 + 1 =$

(91) $12 + 7 =$

(92) $9 + 9 =$

(93) $16 + 3 =$

(94) $1 + 5 =$

(95) $1 + 1 =$

(96) $16 + 4 =$

(97) $9 + 10 =$

(98) $2 + 12 =$

(99) $3 + 17 =$

(100) $19 + 1 =$

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(1) $2 + 8 =$

(2) $11 + 3 =$

(3) $13 + 2 =$

(4) $19 + 1 =$

(5) $6 + 9 =$

(6) $6 + 8 =$

(7) $14 + 5 =$

(8) $15 + 5 =$

(9) $17 + 3 =$

(10) $1 + 9 =$

(11) $11 + 4 =$

(12) $4 + 6 =$

(13) $4 + 3 =$

(14) $19 + 1 =$

(15) $9 + 7 =$

(16) $5 + 13 =$

(17) $13 + 5 =$

(18) $17 + 3 =$

(19) $8 + 3 =$

(20) $11 + 6 =$

(21) $15 + 2 =$

(22) $19 + 1 =$

(23) $14 + 4 =$

(24) $10 + 9 =$

(25) $2 + 17 =$

(26) $10 + 5 =$

(27) $2 + 14 =$

(28) $10 + 6 =$

(29) $7 + 4 =$

(30) $6 + 1 =$

(31) $13 + 7 =$

(32) $2 + 8 =$

(33) $3 + 11 =$

(34) $18 + 1 =$

(35) $3 + 1 =$

(36) $1 + 16 =$

(37) $17 + 3 =$

(38) $4 + 11 =$

(39) $18 + 2 =$

(40) $7 + 5 =$

(41) $17 + 3 =$

(42) $10 + 3 =$

(43) $9 + 7 =$

(44) $2 + 7 =$

(45) $10 + 6 =$

(46) $15 + 5 =$

(47) $17 + 2 =$

(48) $19 + 1 =$

(49) $9 + 9 =$

(50) $3 + 4 =$

(51) $17 + 3 =$

(52) $6 + 5 =$

(53) $12 + 7 =$

(54) $6 + 7 =$

(55) $2 + 1 =$

(56) $8 + 10 =$

(57) $13 + 7 =$

(58) $13 + 3 =$

(59) $1 + 9 =$

(60) $12 + 1 =$

(61) $14 + 5 =$

(62) $3 + 13 =$

(63) $14 + 4 =$

(64) $11 + 3 =$

(65) $2 + 17 =$

(66) $18 + 2 =$

(67) $14 + 1 =$

(68) $3 + 11 =$

(69) $13 + 2 =$

(70) $16 + 1 =$

(71) $6 + 3 =$

(72) $17 + 1 =$

(73) $19 + 1 =$

(74) $10 + 5 =$

(75) $5 + 7 =$

(76) $7 + 10 =$

(77) $19 + 1 =$

(78) $7 + 4 =$

(79) $10 + 10 =$

(80) $1 + 12 =$

(81) $1 + 13 =$

(82) $8 + 12 =$

(83) $4 + 12 =$

(84) $8 + 11 =$

(85) $6 + 7 =$

(86) $10 + 4 =$

(87) $13 + 5 =$

(88) $7 + 8 =$

(89) $11 + 5 =$

(90) $5 + 2 =$

(91) $10 + 7 =$

(92) $4 + 6 =$

(93) $14 + 3 =$

(94) $7 + 3 =$

(95) $14 + 6 =$

(96) $16 + 1 =$

(97) $3 + 5 =$

(98) $12 + 1 =$

(99) $11 + 8 =$

(100) $14 + 4 =$

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(1) $7 + 7 =$

(2) $11 + 9 =$

(3) $5 + 3 =$

(4) $5 + 5 =$

(5) $10 + 8 =$

(6) $1 + 10 =$

(7) $11 + 2 =$

(8) $11 + 7 =$

(9) $3 + 2 =$

(10) $14 + 4 =$

(11) $15 + 4 =$

(12) $10 + 6 =$

(13) $15 + 3 =$

(14) $14 + 1 =$

(15) $7 + 8 =$

(16) $7 + 11 =$

(17) $5 + 10 =$

(18) $15 + 1 =$

(19) $16 + 3 =$

(20) $12 + 3 =$

(21) $11 + 4 =$

(22) $17 + 2 =$

(23) $3 + 15 =$

(24) $11 + 5 =$

(25) $2 + 8 =$

(26) $14 + 3 =$

(27) $12 + 6 =$

(28) $18 + 1 =$

(29) $6 + 5 =$

(30) $4 + 16 =$

(31) $14 + 6 =$

(32) $2 + 17 =$

(33) $16 + 3 =$

(34) $19 + 1 =$

(35) $11 + 1 =$

(36) $3 + 17 =$

(37) $9 + 10 =$

(38) $9 + 6 =$

(39) $8 + 8 =$

(40) $2 + 10 =$

(41) $9 + 6 =$

(42) $17 + 2 =$

(43) $15 + 3 =$

(44) $17 + 2 =$

(45) $15 + 1 =$

(46) $12 + 5 =$

(47) $17 + 3 =$

(48) $8 + 1 =$

(49) $17 + 1 =$

(50) $9 + 2 =$

(51) $2 + 1 =$

(52) $10 + 5 =$

(53) $14 + 4 =$

(54) $13 + 3 =$

(55) $7 + 13 =$

(56) $7 + 11 =$

(57) $10 + 8 =$

(58) $18 + 2 =$

(59) $8 + 3 =$

(60) $1 + 18 =$

(61) $4 + 12 =$

(62) $2 + 12 =$

(63) $12 + 1 =$

(64) $7 + 1 =$

(65) $12 + 7 =$

(66) $16 + 1 =$

(67) $7 + 8 =$

(68) $10 + 6 =$

(69) $10 + 9 =$

(70) $5 + 9 =$

(71) $5 + 5 =$

(72) $5 + 12 =$

(73) $4 + 5 =$

(74) $17 + 1 =$

(75) $13 + 1 =$

(76) $3 + 10 =$

(77) $4 + 11 =$

(78) $2 + 7 =$

(79) $3 + 14 =$

(80) $7 + 3 =$

(81) $19 + 1 =$

(82) $17 + 2 =$

(83) $7 + 7 =$

(84) $19 + 1 =$

(85) $14 + 3 =$

(86) $5 + 15 =$

(87) $13 + 3 =$

(88) $16 + 3 =$

(89) $14 + 6 =$

(90) $14 + 2 =$

(91) $16 + 2 =$

(92) $8 + 4 =$

(93) $16 + 1 =$

(94) $2 + 9 =$

(95) $3 + 7 =$

(96) $1 + 13 =$

(97) $7 + 6 =$

(98) $11 + 4 =$

(99) $5 + 2 =$

(100) $15 + 2 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 18 | (3) 11 | (4) 9 |
| (5) 19 | (6) 18 | (7) 14 | (8) 9 |
| (9) 20 | (10) 12 | (11) 16 | (12) 20 |
| (13) 16 | (14) 19 | (15) 15 | (16) 9 |
| (17) 16 | (18) 18 | (19) 19 | (20) 19 |
| (21) 11 | (22) 18 | (23) 19 | (24) 6 |
| (25) 14 | (26) 20 | (27) 14 | (28) 15 |
| (29) 13 | (30) 9 | (31) 10 | (32) 20 |
| (33) 16 | (34) 13 | (35) 18 | (36) 20 |
| (37) 16 | (38) 14 | (39) 20 | (40) 9 |
| (41) 19 | (42) 20 | (43) 17 | (44) 19 |
| (45) 20 | (46) 20 | (47) 16 | (48) 20 |
| (49) 16 | (50) 16 | (51) 20 | (52) 12 |
| (53) 12 | (54) 13 | (55) 8 | (56) 10 |
| (57) 18 | (58) 7 | (59) 18 | (60) 18 |
| (61) 20 | (62) 13 | (63) 12 | (64) 14 |
| (65) 17 | (66) 7 | (67) 5 | (68) 13 |
| (69) 5 | (70) 20 | (71) 20 | (72) 14 |
| (73) 20 | (74) 10 | (75) 13 | (76) 9 |
| (77) 19 | (78) 9 | (79) 18 | (80) 16 |
| (81) 19 | (82) 20 | (83) 19 | (84) 16 |
| (85) 16 | (86) 11 | (87) 18 | (88) 19 |
| (89) 17 | (90) 20 | (91) 20 | (92) 8 |
| (93) 16 | (94) 17 | (95) 18 | (96) 13 |
| (97) 17 | (98) 16 | (99) 7 | (100) 20 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 14 | (3) 20 | (4) 19 |
| (5) 20 | (6) 20 | (7) 16 | (8) 17 |
| (9) 20 | (10) 19 | (11) 15 | (12) 17 |
| (13) 15 | (14) 17 | (15) 14 | (16) 18 |
| (17) 18 | (18) 20 | (19) 20 | (20) 12 |
| (21) 18 | (22) 12 | (23) 19 | (24) 14 |
| (25) 19 | (26) 11 | (27) 18 | (28) 13 |
| (29) 11 | (30) 17 | (31) 13 | (32) 19 |
| (33) 20 | (34) 15 | (35) 20 | (36) 19 |
| (37) 17 | (38) 16 | (39) 19 | (40) 20 |
| (41) 18 | (42) 19 | (43) 20 | (44) 16 |
| (45) 19 | (46) 20 | (47) 17 | (48) 14 |
| (49) 11 | (50) 6 | (51) 18 | (52) 9 |
| (53) 18 | (54) 17 | (55) 20 | (56) 14 |
| (57) 6 | (58) 14 | (59) 5 | (60) 12 |
| (61) 20 | (62) 11 | (63) 17 | (64) 13 |
| (65) 18 | (66) 14 | (67) 19 | (68) 4 |
| (69) 14 | (70) 18 | (71) 3 | (72) 14 |
| (73) 11 | (74) 20 | (75) 19 | (76) 19 |
| (77) 19 | (78) 8 | (79) 16 | (80) 19 |
| (81) 14 | (82) 19 | (83) 13 | (84) 19 |
| (85) 18 | (86) 12 | (87) 17 | (88) 14 |
| (89) 15 | (90) 18 | (91) 19 | (92) 17 |
| (93) 16 | (94) 10 | (95) 9 | (96) 20 |
| (97) 14 | (98) 16 | (99) 19 | (100) 20 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 7 | (2) 17 | (3) 16 | (4) 17 |
| (5) 19 | (6) 14 | (7) 15 | (8) 20 |
| (9) 10 | (10) 10 | (11) 19 | (12) 19 |
| (13) 12 | (14) 20 | (15) 20 | (16) 16 |
| (17) 20 | (18) 19 | (19) 16 | (20) 17 |
| (21) 17 | (22) 20 | (23) 20 | (24) 15 |
| (25) 13 | (26) 20 | (27) 15 | (28) 20 |
| (29) 13 | (30) 15 | (31) 19 | (32) 17 |
| (33) 16 | (34) 7 | (35) 16 | (36) 20 |
| (37) 20 | (38) 3 | (39) 9 | (40) 12 |
| (41) 20 | (42) 15 | (43) 20 | (44) 19 |
| (45) 15 | (46) 19 | (47) 9 | (48) 5 |
| (49) 16 | (50) 20 | (51) 20 | (52) 5 |
| (53) 16 | (54) 17 | (55) 16 | (56) 20 |
| (57) 19 | (58) 20 | (59) 6 | (60) 15 |
| (61) 19 | (62) 18 | (63) 15 | (64) 20 |
| (65) 18 | (66) 14 | (67) 20 | (68) 16 |
| (69) 16 | (70) 16 | (71) 20 | (72) 20 |
| (73) 19 | (74) 20 | (75) 20 | (76) 8 |
| (77) 17 | (78) 19 | (79) 13 | (80) 20 |
| (81) 13 | (82) 9 | (83) 18 | (84) 14 |
| (85) 10 | (86) 18 | (87) 17 | (88) 15 |
| (89) 19 | (90) 15 | (91) 18 | (92) 15 |
| (93) 14 | (94) 14 | (95) 19 | (96) 14 |
| (97) 14 | (98) 18 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 19 | (3) 15 | (4) 16 |
| (5) 20 | (6) 20 | (7) 20 | (8) 18 |
| (9) 6 | (10) 17 | (11) 20 | (12) 16 |
| (13) 17 | (14) 16 | (15) 16 | (16) 19 |
| (17) 19 | (18) 18 | (19) 15 | (20) 15 |
| (21) 20 | (22) 18 | (23) 9 | (24) 17 |
| (25) 13 | (26) 16 | (27) 18 | (28) 19 |
| (29) 18 | (30) 19 | (31) 20 | (32) 18 |
| (33) 17 | (34) 12 | (35) 14 | (36) 19 |
| (37) 14 | (38) 9 | (39) 7 | (40) 9 |
| (41) 19 | (42) 16 | (43) 17 | (44) 19 |
| (45) 19 | (46) 17 | (47) 19 | (48) 4 |
| (49) 14 | (50) 13 | (51) 19 | (52) 17 |
| (53) 4 | (54) 17 | (55) 10 | (56) 20 |
| (57) 20 | (58) 20 | (59) 13 | (60) 19 |
| (61) 20 | (62) 17 | (63) 5 | (64) 16 |
| (65) 6 | (66) 11 | (67) 6 | (68) 20 |
| (69) 14 | (70) 9 | (71) 13 | (72) 13 |
| (73) 20 | (74) 18 | (75) 15 | (76) 17 |
| (77) 10 | (78) 14 | (79) 20 | (80) 17 |
| (81) 7 | (82) 19 | (83) 19 | (84) 18 |
| (85) 16 | (86) 19 | (87) 18 | (88) 9 |
| (89) 12 | (90) 10 | (91) 13 | (92) 17 |
| (93) 15 | (94) 19 | (95) 20 | (96) 19 |
| (97) 13 | (98) 10 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 20 | (3) 13 | (4) 19 |
| (5) 17 | (6) 11 | (7) 16 | (8) 19 |
| (9) 10 | (10) 20 | (11) 19 | (12) 5 |
| (13) 14 | (14) 20 | (15) 20 | (16) 17 |
| (17) 19 | (18) 20 | (19) 11 | (20) 13 |
| (21) 15 | (22) 19 | (23) 20 | (24) 2 |
| (25) 16 | (26) 20 | (27) 18 | (28) 15 |
| (29) 16 | (30) 10 | (31) 15 | (32) 15 |
| (33) 16 | (34) 18 | (35) 8 | (36) 9 |
| (37) 15 | (38) 4 | (39) 20 | (40) 19 |
| (41) 3 | (42) 19 | (43) 20 | (44) 7 |
| (45) 7 | (46) 19 | (47) 13 | (48) 16 |
| (49) 20 | (50) 5 | (51) 16 | (52) 16 |
| (53) 14 | (54) 17 | (55) 17 | (56) 11 |
| (57) 3 | (58) 20 | (59) 11 | (60) 15 |
| (61) 16 | (62) 15 | (63) 18 | (64) 17 |
| (65) 6 | (66) 19 | (67) 18 | (68) 19 |
| (69) 20 | (70) 14 | (71) 17 | (72) 13 |
| (73) 19 | (74) 8 | (75) 12 | (76) 17 |
| (77) 13 | (78) 13 | (79) 20 | (80) 20 |
| (81) 19 | (82) 15 | (83) 17 | (84) 8 |
| (85) 18 | (86) 20 | (87) 9 | (88) 11 |
| (89) 18 | (90) 13 | (91) 19 | (92) 18 |
| (93) 19 | (94) 6 | (95) 2 | (96) 20 |
| (97) 19 | (98) 14 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 14 | (3) 15 | (4) 20 |
| (5) 15 | (6) 14 | (7) 19 | (8) 20 |
| (9) 20 | (10) 10 | (11) 15 | (12) 10 |
| (13) 7 | (14) 20 | (15) 16 | (16) 18 |
| (17) 18 | (18) 20 | (19) 11 | (20) 17 |
| (21) 17 | (22) 20 | (23) 18 | (24) 19 |
| (25) 19 | (26) 15 | (27) 16 | (28) 16 |
| (29) 11 | (30) 7 | (31) 20 | (32) 10 |
| (33) 14 | (34) 19 | (35) 4 | (36) 17 |
| (37) 20 | (38) 15 | (39) 20 | (40) 12 |
| (41) 20 | (42) 13 | (43) 16 | (44) 9 |
| (45) 16 | (46) 20 | (47) 19 | (48) 20 |
| (49) 18 | (50) 7 | (51) 20 | (52) 11 |
| (53) 19 | (54) 13 | (55) 3 | (56) 18 |
| (57) 20 | (58) 16 | (59) 10 | (60) 13 |
| (61) 19 | (62) 16 | (63) 18 | (64) 14 |
| (65) 19 | (66) 20 | (67) 15 | (68) 14 |
| (69) 15 | (70) 17 | (71) 9 | (72) 18 |
| (73) 20 | (74) 15 | (75) 12 | (76) 17 |
| (77) 20 | (78) 11 | (79) 20 | (80) 13 |
| (81) 14 | (82) 20 | (83) 16 | (84) 19 |
| (85) 13 | (86) 14 | (87) 18 | (88) 15 |
| (89) 16 | (90) 7 | (91) 17 | (92) 10 |
| (93) 17 | (94) 10 | (95) 20 | (96) 17 |
| (97) 8 | (98) 13 | (99) 19 | (100) 18 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 14 | (2) 20 | (3) 8 | (4) 10 |
| (5) 18 | (6) 11 | (7) 13 | (8) 18 |
| (9) 5 | (10) 18 | (11) 19 | (12) 16 |
| (13) 18 | (14) 15 | (15) 15 | (16) 18 |
| (17) 15 | (18) 16 | (19) 19 | (20) 15 |
| (21) 15 | (22) 19 | (23) 18 | (24) 16 |
| (25) 10 | (26) 17 | (27) 18 | (28) 19 |
| (29) 11 | (30) 20 | (31) 20 | (32) 19 |
| (33) 19 | (34) 20 | (35) 12 | (36) 20 |
| (37) 19 | (38) 15 | (39) 16 | (40) 12 |
| (41) 15 | (42) 19 | (43) 18 | (44) 19 |
| (45) 16 | (46) 17 | (47) 20 | (48) 9 |
| (49) 18 | (50) 11 | (51) 3 | (52) 15 |
| (53) 18 | (54) 16 | (55) 20 | (56) 18 |
| (57) 18 | (58) 20 | (59) 11 | (60) 19 |
| (61) 16 | (62) 14 | (63) 13 | (64) 8 |
| (65) 19 | (66) 17 | (67) 15 | (68) 16 |
| (69) 19 | (70) 14 | (71) 10 | (72) 17 |
| (73) 9 | (74) 18 | (75) 14 | (76) 13 |
| (77) 15 | (78) 9 | (79) 17 | (80) 10 |
| (81) 20 | (82) 19 | (83) 14 | (84) 20 |
| (85) 17 | (86) 20 | (87) 16 | (88) 19 |
| (89) 20 | (90) 16 | (91) 18 | (92) 12 |
| (93) 17 | (94) 11 | (95) 10 | (96) 14 |
| (97) 13 | (98) 15 | (99) 7 | (100) 17 |