

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 + 8 =$    | (2) $4 - 2 =$    | (3) $12 + 1 =$   | (4) $6 + 7 =$    |
| (5) $13 - 10 =$  | (6) $2 + 6 =$    | (7) $6 - 2 =$    | (8) $8 - 3 =$    |
| (9) $7 - 1 =$    | (10) $5 - 4 =$   | (11) $12 + 2 =$  | (12) $13 + 3 =$  |
| (13) $3 - 3 =$   | (14) $4 + 14 =$  | (15) $15 + 5 =$  | (16) $12 + 3 =$  |
| (17) $10 + 10 =$ | (18) $2 - 1 =$   | (19) $5 + 1 =$   | (20) $18 + 1 =$  |
| (21) $17 + 1 =$  | (22) $7 + 1 =$   | (23) $10 - 1 =$  | (24) $4 + 3 =$   |
| (25) $14 + 3 =$  | (26) $6 - 4 =$   | (27) $12 - 2 =$  | (28) $9 - 2 =$   |
| (29) $6 + 9 =$   | (30) $8 + 7 =$   | (31) $1 - 1 =$   | (32) $4 + 16 =$  |
| (33) $2 + 15 =$  | (34) $2 + 18 =$  | (35) $17 - 4 =$  | (36) $14 - 12 =$ |
| (37) $15 - 14 =$ | (38) $5 - 3 =$   | (39) $2 - 2 =$   | (40) $1 - 1 =$   |
| (41) $2 - 1 =$   | (42) $14 + 6 =$  | (43) $1 - 1 =$   | (44) $19 + 1 =$  |
| (45) $15 + 3 =$  | (46) $10 - 5 =$  | (47) $16 - 11 =$ | (48) $14 + 5 =$  |
| (49) $6 - 1 =$   | (50) $14 - 12 =$ | (51) $3 + 7 =$   | (52) $5 - 2 =$   |
| (53) $4 - 2 =$   | (54) $8 - 3 =$   | (55) $15 - 11 =$ | (56) $4 - 2 =$   |
| (57) $6 - 4 =$   | (58) $19 + 1 =$  | (59) $3 - 2 =$   | (60) $5 - 3 =$   |
| (61) $8 + 3 =$   | (62) $10 + 1 =$  | (63) $9 - 3 =$   | (64) $1 - 1 =$   |
| (65) $11 + 3 =$  | (66) $18 - 5 =$  | (67) $19 + 1 =$  | (68) $13 + 4 =$  |
| (69) $2 - 2 =$   | (70) $11 - 2 =$  | (71) $12 - 5 =$  | (72) $13 + 2 =$  |
| (73) $18 - 13 =$ | (74) $4 + 1 =$   | (75) $15 + 5 =$  | (76) $11 - 8 =$  |
| (77) $7 - 3 =$   | (78) $15 - 1 =$  | (79) $10 - 3 =$  | (80) $14 - 7 =$  |
| (81) $4 - 4 =$   | (82) $2 - 1 =$   | (83) $9 - 1 =$   | (84) $12 + 3 =$  |
| (85) $11 + 3 =$  | (86) $2 - 1 =$   | (87) $4 + 1 =$   | (88) $15 + 5 =$  |
| (89) $3 + 8 =$   | (90) $18 - 3 =$  | (91) $12 + 8 =$  | (92) $9 - 5 =$   |
| (93) $1 - 1 =$   | (94) $2 - 2 =$   | (95) $9 + 4 =$   | (96) $10 - 6 =$  |
| (97) $11 - 5 =$  | (98) $15 + 5 =$  | (99) $18 - 6 =$  | (100) $19 + 1 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 + 16 =$   | (2) $12 - 10 =$  | (3) $10 + 1 =$   | (4) $3 + 14 =$   |
| (5) $10 + 3 =$   | (6) $6 - 5 =$    | (7) $1 + 19 =$   | (8) $3 + 7 =$    |
| (9) $18 - 5 =$   | (10) $11 + 3 =$  | (11) $1 + 12 =$  | (12) $4 - 2 =$   |
| (13) $9 - 1 =$   | (14) $12 + 5 =$  | (15) $15 - 10 =$ | (16) $8 - 4 =$   |
| (17) $8 - 3 =$   | (18) $6 - 6 =$   | (19) $1 + 14 =$  | (20) $9 + 9 =$   |
| (21) $9 + 8 =$   | (22) $7 - 3 =$   | (23) $1 - 1 =$   | (24) $13 - 5 =$  |
| (25) $5 + 9 =$   | (26) $1 - 1 =$   | (27) $4 + 3 =$   | (28) $2 - 2 =$   |
| (29) $17 + 3 =$  | (30) $11 - 2 =$  | (31) $17 - 8 =$  | (32) $7 + 12 =$  |
| (33) $13 - 10 =$ | (34) $18 - 3 =$  | (35) $15 - 13 =$ | (36) $4 + 1 =$   |
| (37) $12 + 8 =$  | (38) $7 - 6 =$   | (39) $5 + 2 =$   | (40) $2 + 15 =$  |
| (41) $6 + 6 =$   | (42) $18 - 4 =$  | (43) $2 - 1 =$   | (44) $15 - 10 =$ |
| (45) $10 + 10 =$ | (46) $9 - 7 =$   | (47) $3 - 3 =$   | (48) $9 - 8 =$   |
| (49) $9 + 11 =$  | (50) $13 - 2 =$  | (51) $11 - 6 =$  | (52) $8 + 1 =$   |
| (53) $13 + 7 =$  | (54) $10 - 2 =$  | (55) $7 - 4 =$   | (56) $5 - 3 =$   |
| (57) $2 - 2 =$   | (58) $2 + 5 =$   | (59) $9 - 1 =$   | (60) $16 + 1 =$  |
| (61) $5 - 2 =$   | (62) $3 - 2 =$   | (63) $3 - 1 =$   | (64) $10 + 6 =$  |
| (65) $5 + 2 =$   | (66) $9 + 9 =$   | (67) $14 + 2 =$  | (68) $2 + 15 =$  |
| (69) $8 + 2 =$   | (70) $10 - 2 =$  | (71) $16 - 1 =$  | (72) $8 - 8 =$   |
| (73) $15 - 14 =$ | (74) $19 - 2 =$  | (75) $12 + 3 =$  | (76) $2 - 2 =$   |
| (77) $11 - 7 =$  | (78) $7 + 3 =$   | (79) $4 - 3 =$   | (80) $13 - 12 =$ |
| (81) $13 - 1 =$  | (82) $2 + 14 =$  | (83) $17 + 3 =$  | (84) $17 + 2 =$  |
| (85) $3 + 8 =$   | (86) $16 + 3 =$  | (87) $13 - 8 =$  | (88) $17 - 6 =$  |
| (89) $17 + 1 =$  | (90) $6 + 14 =$  | (91) $3 - 2 =$   | (92) $7 - 7 =$   |
| (93) $10 + 6 =$  | (94) $16 - 14 =$ | (95) $1 - 1 =$   | (96) $3 + 5 =$   |
| (97) $12 - 11 =$ | (98) $14 - 13 =$ | (99) $9 + 3 =$   | (100) $11 + 3 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 1 =$   | (2) $2 - 2 =$    | (3) $15 + 4 =$   | (4) $9 - 6 =$    |
| (5) $6 - 6 =$    | (6) $16 + 1 =$   | (7) $3 - 1 =$    | (8) $10 - 3 =$   |
| (9) $14 + 3 =$   | (10) $15 - 4 =$  | (11) $2 - 2 =$   | (12) $13 + 2 =$  |
| (13) $1 - 1 =$   | (14) $7 + 5 =$   | (15) $5 - 1 =$   | (16) $19 + 1 =$  |
| (17) $14 - 3 =$  | (18) $1 + 5 =$   | (19) $15 - 14 =$ | (20) $13 - 6 =$  |
| (21) $7 + 1 =$   | (22) $15 + 4 =$  | (23) $15 - 2 =$  | (24) $17 + 3 =$  |
| (25) $15 - 12 =$ | (26) $7 - 3 =$   | (27) $13 + 3 =$  | (28) $11 + 8 =$  |
| (29) $2 + 3 =$   | (30) $13 - 10 =$ | (31) $19 - 2 =$  | (32) $1 - 1 =$   |
| (33) $14 + 6 =$  | (34) $13 + 5 =$  | (35) $4 + 9 =$   | (36) $18 - 15 =$ |
| (37) $16 - 7 =$  | (38) $13 - 8 =$  | (39) $14 + 1 =$  | (40) $10 + 4 =$  |
| (41) $6 + 14 =$  | (42) $7 + 4 =$   | (43) $11 + 7 =$  | (44) $3 - 2 =$   |
| (45) $12 + 3 =$  | (46) $3 - 1 =$   | (47) $13 - 11 =$ | (48) $4 + 14 =$  |
| (49) $10 + 1 =$  | (50) $7 - 5 =$   | (51) $1 - 1 =$   | (52) $17 - 13 =$ |
| (53) $7 + 3 =$   | (54) $14 - 10 =$ | (55) $9 + 2 =$   | (56) $7 + 11 =$  |
| (57) $17 - 1 =$  | (58) $4 + 11 =$  | (59) $4 + 16 =$  | (60) $18 - 3 =$  |
| (61) $6 + 13 =$  | (62) $16 + 2 =$  | (63) $16 - 12 =$ | (64) $18 + 1 =$  |
| (65) $17 - 9 =$  | (66) $18 + 1 =$  | (67) $14 + 5 =$  | (68) $5 - 4 =$   |
| (69) $7 + 2 =$   | (70) $1 + 6 =$   | (71) $3 - 2 =$   | (72) $6 - 6 =$   |
| (73) $15 - 9 =$  | (74) $15 - 11 =$ | (75) $11 + 4 =$  | (76) $18 - 15 =$ |
| (77) $8 - 3 =$   | (78) $7 - 6 =$   | (79) $4 + 5 =$   | (80) $8 + 2 =$   |
| (81) $14 + 1 =$  | (82) $8 - 2 =$   | (83) $14 - 14 =$ | (84) $11 - 11 =$ |
| (85) $9 + 6 =$   | (86) $9 - 1 =$   | (87) $4 - 3 =$   | (88) $2 + 15 =$  |
| (89) $3 - 1 =$   | (90) $15 + 2 =$  | (91) $17 - 5 =$  | (92) $14 - 10 =$ |
| (93) $3 - 2 =$   | (94) $3 + 15 =$  | (95) $9 + 5 =$   | (96) $2 + 11 =$  |
| (97) $7 + 1 =$   | (98) $16 + 1 =$  | (99) $4 - 4 =$   | (100) $12 + 8 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $8 - 8 =$    | (2) $7 - 2 =$    | (3) $14 - 3 =$   | (4) $18 - 10 =$  |
| (5) $18 - 5 =$   | (6) $7 - 5 =$    | (7) $15 - 2 =$   | (8) $12 - 1 =$   |
| (9) $2 + 1 =$    | (10) $18 - 6 =$  | (11) $13 - 8 =$  | (12) $8 - 4 =$   |
| (13) $18 + 1 =$  | (14) $2 - 1 =$   | (15) $2 - 2 =$   | (16) $14 - 4 =$  |
| (17) $3 + 6 =$   | (18) $14 - 7 =$  | (19) $18 + 2 =$  | (20) $13 + 7 =$  |
| (21) $2 - 2 =$   | (22) $12 - 11 =$ | (23) $14 + 3 =$  | (24) $6 + 2 =$   |
| (25) $16 + 1 =$  | (26) $6 - 1 =$   | (27) $18 - 7 =$  | (28) $19 - 1 =$  |
| (29) $1 - 1 =$   | (30) $4 + 14 =$  | (31) $1 - 1 =$   | (32) $17 - 3 =$  |
| (33) $5 - 2 =$   | (34) $19 - 9 =$  | (35) $10 - 4 =$  | (36) $19 - 4 =$  |
| (37) $8 - 4 =$   | (38) $19 + 1 =$  | (39) $9 + 7 =$   | (40) $15 + 3 =$  |
| (41) $11 + 4 =$  | (42) $2 - 1 =$   | (43) $2 - 2 =$   | (44) $10 + 2 =$  |
| (45) $4 + 10 =$  | (46) $3 + 13 =$  | (47) $10 + 9 =$  | (48) $2 - 1 =$   |
| (49) $1 + 2 =$   | (50) $19 - 6 =$  | (51) $19 + 1 =$  | (52) $9 - 7 =$   |
| (53) $10 + 8 =$  | (54) $15 + 2 =$  | (55) $11 - 6 =$  | (56) $3 + 16 =$  |
| (57) $14 + 4 =$  | (58) $12 - 3 =$  | (59) $3 - 1 =$   | (60) $18 + 2 =$  |
| (61) $8 + 2 =$   | (62) $9 - 1 =$   | (63) $11 + 2 =$  | (64) $3 - 3 =$   |
| (65) $19 + 1 =$  | (66) $11 - 10 =$ | (67) $6 + 11 =$  | (68) $13 - 11 =$ |
| (69) $11 + 5 =$  | (70) $19 - 12 =$ | (71) $7 - 7 =$   | (72) $15 + 1 =$  |
| (73) $10 + 9 =$  | (74) $1 - 1 =$   | (75) $17 - 7 =$  | (76) $2 - 2 =$   |
| (77) $6 + 3 =$   | (78) $7 + 1 =$   | (79) $1 - 1 =$   | (80) $6 - 4 =$   |
| (81) $16 - 16 =$ | (82) $15 + 2 =$  | (83) $10 - 10 =$ | (84) $4 + 5 =$   |
| (85) $5 - 4 =$   | (86) $18 + 2 =$  | (87) $7 + 12 =$  | (88) $3 + 3 =$   |
| (89) $13 - 7 =$  | (90) $15 + 2 =$  | (91) $2 + 8 =$   | (92) $1 - 1 =$   |
| (93) $17 - 17 =$ | (94) $19 - 2 =$  | (95) $19 + 1 =$  | (96) $11 - 7 =$  |
| (97) $12 + 3 =$  | (98) $12 - 8 =$  | (99) $5 - 4 =$   | (100) $5 + 7 =$  |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $6 + 10 =$   | (2) $13 - 7 =$   | (3) $12 + 5 =$   | (4) $19 + 1 =$   |
| (5) $10 - 4 =$   | (6) $15 - 3 =$   | (7) $1 + 7 =$    | (8) $18 - 11 =$  |
| (9) $5 - 1 =$    | (10) $6 - 4 =$   | (11) $4 - 4 =$   | (12) $18 + 1 =$  |
| (13) $13 - 13 =$ | (14) $11 + 4 =$  | (15) $9 + 9 =$   | (16) $3 - 2 =$   |
| (17) $6 - 4 =$   | (18) $1 - 1 =$   | (19) $4 + 1 =$   | (20) $14 + 2 =$  |
| (21) $8 + 4 =$   | (22) $14 + 6 =$  | (23) $7 - 7 =$   | (24) $19 - 8 =$  |
| (25) $8 - 3 =$   | (26) $6 + 3 =$   | (27) $19 - 8 =$  | (28) $12 + 2 =$  |
| (29) $6 - 6 =$   | (30) $14 + 3 =$  | (31) $4 + 11 =$  | (32) $19 - 11 =$ |
| (33) $17 + 2 =$  | (34) $2 + 16 =$  | (35) $6 + 10 =$  | (36) $6 + 8 =$   |
| (37) $17 + 3 =$  | (38) $6 - 1 =$   | (39) $13 + 2 =$  | (40) $7 + 11 =$  |
| (41) $5 - 3 =$   | (42) $15 - 10 =$ | (43) $12 + 4 =$  | (44) $18 - 18 =$ |
| (45) $9 - 3 =$   | (46) $14 + 3 =$  | (47) $14 - 10 =$ | (48) $6 + 4 =$   |
| (49) $3 + 17 =$  | (50) $14 + 5 =$  | (51) $13 - 13 =$ | (52) $6 - 4 =$   |
| (53) $13 + 5 =$  | (54) $5 - 2 =$   | (55) $17 + 3 =$  | (56) $2 - 2 =$   |
| (57) $12 + 6 =$  | (58) $17 + 2 =$  | (59) $17 - 13 =$ | (60) $14 - 6 =$  |
| (61) $4 + 10 =$  | (62) $11 - 5 =$  | (63) $7 + 6 =$   | (64) $6 - 3 =$   |
| (65) $4 + 6 =$   | (66) $1 + 18 =$  | (67) $3 + 9 =$   | (68) $1 - 1 =$   |
| (69) $5 + 11 =$  | (70) $10 - 7 =$  | (71) $19 + 1 =$  | (72) $13 + 6 =$  |
| (73) $18 - 11 =$ | (74) $3 + 3 =$   | (75) $19 + 1 =$  | (76) $18 + 1 =$  |
| (77) $4 + 14 =$  | (78) $14 + 3 =$  | (79) $15 - 11 =$ | (80) $14 + 2 =$  |
| (81) $18 - 6 =$  | (82) $11 - 8 =$  | (83) $18 - 4 =$  | (84) $5 + 15 =$  |
| (85) $10 + 6 =$  | (86) $6 - 4 =$   | (87) $7 + 4 =$   | (88) $1 + 19 =$  |
| (89) $5 + 9 =$   | (90) $14 + 3 =$  | (91) $16 + 4 =$  | (92) $7 + 6 =$   |
| (93) $17 + 2 =$  | (94) $16 + 1 =$  | (95) $19 - 10 =$ | (96) $15 + 4 =$  |
| (97) $9 + 11 =$  | (98) $17 + 2 =$  | (99) $18 + 2 =$  | (100) $15 - 2 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $18 + 1 =$  | (2) $1 + 2 =$    | (3) $8 + 5 =$    | (4) $11 - 1 =$   |
| (5) $12 + 8 =$  | (6) $11 + 2 =$   | (7) $7 - 7 =$    | (8) $7 + 9 =$    |
| (9) $8 + 4 =$   | (10) $4 + 15 =$  | (11) $13 + 4 =$  | (12) $9 - 5 =$   |
| (13) $3 + 5 =$  | (14) $16 + 4 =$  | (15) $1 + 4 =$   | (16) $15 - 2 =$  |
| (17) $1 + 3 =$  | (18) $10 + 1 =$  | (19) $9 - 9 =$   | (20) $18 - 1 =$  |
| (21) $6 - 5 =$  | (22) $10 + 1 =$  | (23) $17 - 6 =$  | (24) $16 + 3 =$  |
| (25) $15 + 2 =$ | (26) $13 - 7 =$  | (27) $7 - 7 =$   | (28) $2 + 8 =$   |
| (29) $1 + 18 =$ | (30) $1 + 14 =$  | (31) $1 - 1 =$   | (32) $6 + 12 =$  |
| (33) $7 + 13 =$ | (34) $13 + 1 =$  | (35) $17 + 2 =$  | (36) $2 - 2 =$   |
| (37) $10 + 6 =$ | (38) $19 + 1 =$  | (39) $12 + 1 =$  | (40) $1 + 17 =$  |
| (41) $4 + 15 =$ | (42) $6 - 3 =$   | (43) $17 - 1 =$  | (44) $13 - 1 =$  |
| (45) $1 + 15 =$ | (46) $2 - 1 =$   | (47) $12 - 9 =$  | (48) $17 - 14 =$ |
| (49) $8 - 3 =$  | (50) $11 - 3 =$  | (51) $16 + 2 =$  | (52) $16 - 12 =$ |
| (53) $3 + 15 =$ | (54) $6 - 3 =$   | (55) $19 + 1 =$  | (56) $11 + 8 =$  |
| (57) $5 - 2 =$  | (58) $7 + 6 =$   | (59) $2 - 1 =$   | (60) $4 - 3 =$   |
| (61) $2 - 2 =$  | (62) $1 - 1 =$   | (63) $7 + 1 =$   | (64) $7 + 7 =$   |
| (65) $4 + 5 =$  | (66) $11 + 9 =$  | (67) $19 - 19 =$ | (68) $18 - 2 =$  |
| (69) $4 - 2 =$  | (70) $16 - 10 =$ | (71) $19 - 13 =$ | (72) $14 - 9 =$  |
| (73) $15 + 5 =$ | (74) $10 - 10 =$ | (75) $19 + 1 =$  | (76) $12 - 12 =$ |
| (77) $6 + 11 =$ | (78) $6 - 1 =$   | (79) $15 - 5 =$  | (80) $16 + 1 =$  |
| (81) $7 + 1 =$  | (82) $17 - 8 =$  | (83) $3 + 12 =$  | (84) $2 + 5 =$   |
| (85) $7 + 11 =$ | (86) $15 - 14 =$ | (87) $3 - 2 =$   | (88) $3 + 6 =$   |
| (89) $1 + 18 =$ | (90) $8 - 8 =$   | (91) $19 - 5 =$  | (92) $19 - 15 =$ |
| (93) $2 + 18 =$ | (94) $13 - 4 =$  | (95) $9 - 8 =$   | (96) $11 - 9 =$  |
| (97) $18 - 4 =$ | (98) $5 + 1 =$   | (99) $2 - 1 =$   | (100) $12 - 6 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$    | (2) $18 + 2 =$   | (3) $16 + 1 =$   | (4) $9 + 3 =$    |
| (5) $15 + 4 =$   | (6) $1 - 1 =$    | (7) $14 - 4 =$   | (8) $2 - 2 =$    |
| (9) $3 + 6 =$    | (10) $13 - 1 =$  | (11) $18 - 18 =$ | (12) $11 - 8 =$  |
| (13) $19 - 19 =$ | (14) $4 - 3 =$   | (15) $17 + 1 =$  | (16) $9 - 9 =$   |
| (17) $15 + 3 =$  | (18) $6 + 13 =$  | (19) $18 - 12 =$ | (20) $13 - 13 =$ |
| (21) $3 + 12 =$  | (22) $18 + 1 =$  | (23) $15 - 11 =$ | (24) $4 + 4 =$   |
| (25) $12 + 8 =$  | (26) $13 + 7 =$  | (27) $16 - 12 =$ | (28) $3 - 2 =$   |
| (29) $6 - 4 =$   | (30) $9 - 2 =$   | (31) $13 + 1 =$  | (32) $1 - 1 =$   |
| (33) $8 + 8 =$   | (34) $2 + 12 =$  | (35) $10 - 3 =$  | (36) $15 + 4 =$  |
| (37) $10 - 3 =$  | (38) $13 + 4 =$  | (39) $18 - 14 =$ | (40) $1 + 9 =$   |
| (41) $8 - 7 =$   | (42) $16 - 8 =$  | (43) $3 - 1 =$   | (44) $18 - 16 =$ |
| (45) $19 - 6 =$  | (46) $6 + 5 =$   | (47) $6 - 4 =$   | (48) $19 - 15 =$ |
| (49) $11 + 6 =$  | (50) $18 - 16 =$ | (51) $18 + 1 =$  | (52) $15 + 4 =$  |
| (53) $14 - 8 =$  | (54) $3 + 11 =$  | (55) $1 - 1 =$   | (56) $19 + 1 =$  |
| (57) $3 - 1 =$   | (58) $7 + 2 =$   | (59) $1 + 19 =$  | (60) $19 + 1 =$  |
| (61) $5 + 5 =$   | (62) $3 - 2 =$   | (63) $2 - 1 =$   | (64) $16 + 2 =$  |
| (65) $1 + 14 =$  | (66) $12 - 4 =$  | (67) $11 + 8 =$  | (68) $12 + 5 =$  |
| (69) $8 + 3 =$   | (70) $16 - 9 =$  | (71) $5 - 1 =$   | (72) $1 - 1 =$   |
| (73) $10 + 7 =$  | (74) $5 - 2 =$   | (75) $6 - 4 =$   | (76) $12 - 6 =$  |
| (77) $14 + 2 =$  | (78) $19 + 1 =$  | (79) $16 - 2 =$  | (80) $15 - 9 =$  |
| (81) $13 - 8 =$  | (82) $3 - 1 =$   | (83) $1 + 4 =$   | (84) $17 - 9 =$  |
| (85) $10 + 5 =$  | (86) $8 + 9 =$   | (87) $11 + 3 =$  | (88) $4 - 3 =$   |
| (89) $11 - 1 =$  | (90) $15 + 5 =$  | (91) $12 - 5 =$  | (92) $16 - 6 =$  |
| (93) $18 + 2 =$  | (94) $2 + 10 =$  | (95) $19 + 1 =$  | (96) $6 + 10 =$  |
| (97) $5 + 7 =$   | (98) $17 - 13 =$ | (99) $5 + 8 =$   | (100) $2 + 18 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 10	(2) 2	(3) 13	(4) 13
(5) 3	(6) 8	(7) 4	(8) 5
(9) 6	(10) 1	(11) 14	(12) 16
(13) 0	(14) 18	(15) 20	(16) 15
(17) 20	(18) 1	(19) 6	(20) 19
(21) 18	(22) 8	(23) 9	(24) 7
(25) 17	(26) 2	(27) 10	(28) 7
(29) 15	(30) 15	(31) 0	(32) 20
(33) 17	(34) 20	(35) 13	(36) 2
(37) 1	(38) 2	(39) 0	(40) 0
(41) 1	(42) 20	(43) 0	(44) 20
(45) 18	(46) 5	(47) 5	(48) 19
(49) 5	(50) 2	(51) 10	(52) 3
(53) 2	(54) 5	(55) 4	(56) 2
(57) 2	(58) 20	(59) 1	(60) 2
(61) 11	(62) 11	(63) 6	(64) 0
(65) 14	(66) 13	(67) 20	(68) 17
(69) 0	(70) 9	(71) 7	(72) 15
(73) 5	(74) 5	(75) 20	(76) 3
(77) 4	(78) 14	(79) 7	(80) 7
(81) 0	(82) 1	(83) 8	(84) 15
(85) 14	(86) 1	(87) 5	(88) 20
(89) 11	(90) 15	(91) 20	(92) 4
(93) 0	(94) 0	(95) 13	(96) 4
(97) 6	(98) 20	(99) 12	(100) 20

## 二十以内加减法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 2   | (3) 11  | (4) 17   |
| (5) 13  | (6) 1   | (7) 20  | (8) 10   |
| (9) 13  | (10) 14 | (11) 13 | (12) 2   |
| (13) 8  | (14) 17 | (15) 5  | (16) 4   |
| (17) 5  | (18) 0  | (19) 15 | (20) 18  |
| (21) 17 | (22) 4  | (23) 0  | (24) 8   |
| (25) 14 | (26) 0  | (27) 7  | (28) 0   |
| (29) 20 | (30) 9  | (31) 9  | (32) 19  |
| (33) 3  | (34) 15 | (35) 2  | (36) 5   |
| (37) 20 | (38) 1  | (39) 7  | (40) 17  |
| (41) 12 | (42) 14 | (43) 1  | (44) 5   |
| (45) 20 | (46) 2  | (47) 0  | (48) 1   |
| (49) 20 | (50) 11 | (51) 5  | (52) 9   |
| (53) 20 | (54) 8  | (55) 3  | (56) 2   |
| (57) 0  | (58) 7  | (59) 8  | (60) 17  |
| (61) 3  | (62) 1  | (63) 2  | (64) 16  |
| (65) 7  | (66) 18 | (67) 16 | (68) 17  |
| (69) 10 | (70) 8  | (71) 15 | (72) 0   |
| (73) 1  | (74) 17 | (75) 15 | (76) 0   |
| (77) 4  | (78) 10 | (79) 1  | (80) 1   |
| (81) 12 | (82) 16 | (83) 20 | (84) 19  |
| (85) 11 | (86) 19 | (87) 5  | (88) 11  |
| (89) 18 | (90) 20 | (91) 1  | (92) 0   |
| (93) 16 | (94) 2  | (95) 0  | (96) 8   |
| (97) 1  | (98) 1  | (99) 12 | (100) 14 |

# 二十以内加减法计算练习题答案

## 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 0   | (3) 19  | (4) 3    |
| (5) 0   | (6) 17  | (7) 2   | (8) 7    |
| (9) 17  | (10) 11 | (11) 0  | (12) 15  |
| (13) 0  | (14) 12 | (15) 4  | (16) 20  |
| (17) 11 | (18) 6  | (19) 1  | (20) 7   |
| (21) 8  | (22) 19 | (23) 13 | (24) 20  |
| (25) 3  | (26) 4  | (27) 16 | (28) 19  |
| (29) 5  | (30) 3  | (31) 17 | (32) 0   |
| (33) 20 | (34) 18 | (35) 13 | (36) 3   |
| (37) 9  | (38) 5  | (39) 15 | (40) 14  |
| (41) 20 | (42) 11 | (43) 18 | (44) 1   |
| (45) 15 | (46) 2  | (47) 2  | (48) 18  |
| (49) 11 | (50) 2  | (51) 0  | (52) 4   |
| (53) 10 | (54) 4  | (55) 11 | (56) 18  |
| (57) 16 | (58) 15 | (59) 20 | (60) 15  |
| (61) 19 | (62) 18 | (63) 4  | (64) 19  |
| (65) 8  | (66) 19 | (67) 19 | (68) 1   |
| (69) 9  | (70) 7  | (71) 1  | (72) 0   |
| (73) 6  | (74) 4  | (75) 15 | (76) 3   |
| (77) 5  | (78) 1  | (79) 9  | (80) 10  |
| (81) 15 | (82) 6  | (83) 0  | (84) 0   |
| (85) 15 | (86) 8  | (87) 1  | (88) 17  |
| (89) 2  | (90) 17 | (91) 12 | (92) 4   |
| (93) 1  | (94) 18 | (95) 14 | (96) 13  |
| (97) 8  | (98) 17 | (99) 0  | (100) 20 |

## 二十以内加减法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 0   | (2) 5   | (3) 11  | (4) 8    |
| (5) 13  | (6) 2   | (7) 13  | (8) 11   |
| (9) 3   | (10) 12 | (11) 5  | (12) 4   |
| (13) 19 | (14) 1  | (15) 0  | (16) 10  |
| (17) 9  | (18) 7  | (19) 20 | (20) 20  |
| (21) 0  | (22) 1  | (23) 17 | (24) 8   |
| (25) 17 | (26) 5  | (27) 11 | (28) 18  |
| (29) 0  | (30) 18 | (31) 0  | (32) 14  |
| (33) 3  | (34) 10 | (35) 6  | (36) 15  |
| (37) 4  | (38) 20 | (39) 16 | (40) 18  |
| (41) 15 | (42) 1  | (43) 0  | (44) 12  |
| (45) 14 | (46) 16 | (47) 19 | (48) 1   |
| (49) 3  | (50) 13 | (51) 20 | (52) 2   |
| (53) 18 | (54) 17 | (55) 5  | (56) 19  |
| (57) 18 | (58) 9  | (59) 2  | (60) 20  |
| (61) 10 | (62) 8  | (63) 13 | (64) 0   |
| (65) 20 | (66) 1  | (67) 17 | (68) 2   |
| (69) 16 | (70) 7  | (71) 0  | (72) 16  |
| (73) 19 | (74) 0  | (75) 10 | (76) 0   |
| (77) 9  | (78) 8  | (79) 0  | (80) 2   |
| (81) 0  | (82) 17 | (83) 0  | (84) 9   |
| (85) 1  | (86) 20 | (87) 19 | (88) 6   |
| (89) 6  | (90) 17 | (91) 10 | (92) 0   |
| (93) 0  | (94) 17 | (95) 20 | (96) 4   |
| (97) 15 | (98) 4  | (99) 1  | (100) 12 |

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 16	(2) 6	(3) 17	(4) 20
(5) 6	(6) 12	(7) 8	(8) 7
(9) 4	(10) 2	(11) 0	(12) 19
(13) 0	(14) 15	(15) 18	(16) 1
(17) 2	(18) 0	(19) 5	(20) 16
(21) 12	(22) 20	(23) 0	(24) 11
(25) 5	(26) 9	(27) 11	(28) 14
(29) 0	(30) 17	(31) 15	(32) 8
(33) 19	(34) 18	(35) 16	(36) 14
(37) 20	(38) 5	(39) 15	(40) 18
(41) 2	(42) 5	(43) 16	(44) 0
(45) 6	(46) 17	(47) 4	(48) 10
(49) 20	(50) 19	(51) 0	(52) 2
(53) 18	(54) 3	(55) 20	(56) 0
(57) 18	(58) 19	(59) 4	(60) 8
(61) 14	(62) 6	(63) 13	(64) 3
(65) 10	(66) 19	(67) 12	(68) 0
(69) 16	(70) 3	(71) 20	(72) 19
(73) 7	(74) 6	(75) 20	(76) 19
(77) 18	(78) 17	(79) 4	(80) 16
(81) 12	(82) 3	(83) 14	(84) 20
(85) 16	(86) 2	(87) 11	(88) 20
(89) 14	(90) 17	(91) 20	(92) 13
(93) 19	(94) 17	(95) 9	(96) 19
(97) 20	(98) 19	(99) 20	(100) 13

# 二十以内加减法计算练习题答案

## 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 19  | (2) 3   | (3) 13  | (4) 10  |
| (5) 20  | (6) 13  | (7) 0   | (8) 16  |
| (9) 12  | (10) 19 | (11) 17 | (12) 4  |
| (13) 8  | (14) 20 | (15) 5  | (16) 13 |
| (17) 4  | (18) 11 | (19) 0  | (20) 17 |
| (21) 1  | (22) 11 | (23) 11 | (24) 19 |
| (25) 17 | (26) 6  | (27) 0  | (28) 10 |
| (29) 19 | (30) 15 | (31) 0  | (32) 18 |
| (33) 20 | (34) 14 | (35) 19 | (36) 0  |
| (37) 16 | (38) 20 | (39) 13 | (40) 18 |
| (41) 19 | (42) 3  | (43) 16 | (44) 12 |
| (45) 16 | (46) 1  | (47) 3  | (48) 3  |
| (49) 5  | (50) 8  | (51) 18 | (52) 4  |
| (53) 18 | (54) 3  | (55) 20 | (56) 19 |
| (57) 3  | (58) 13 | (59) 1  | (60) 1  |
| (61) 0  | (62) 0  | (63) 8  | (64) 14 |
| (65) 9  | (66) 20 | (67) 0  | (68) 16 |
| (69) 2  | (70) 6  | (71) 6  | (72) 5  |
| (73) 20 | (74) 0  | (75) 20 | (76) 0  |
| (77) 17 | (78) 5  | (79) 10 | (80) 17 |
| (81) 8  | (82) 9  | (83) 15 | (84) 7  |
| (85) 18 | (86) 1  | (87) 1  | (88) 9  |
| (89) 19 | (90) 0  | (91) 14 | (92) 4  |
| (93) 20 | (94) 9  | (95) 1  | (96) 2  |
| (97) 14 | (98) 6  | (99) 1  | (100) 6 |

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 0   | (2) 20  | (3) 17  | (4) 12   |
| (5) 19  | (6) 0   | (7) 10  | (8) 0    |
| (9) 9   | (10) 12 | (11) 0  | (12) 3   |
| (13) 0  | (14) 1  | (15) 18 | (16) 0   |
| (17) 18 | (18) 19 | (19) 6  | (20) 0   |
| (21) 15 | (22) 19 | (23) 4  | (24) 8   |
| (25) 20 | (26) 20 | (27) 4  | (28) 1   |
| (29) 2  | (30) 7  | (31) 14 | (32) 0   |
| (33) 16 | (34) 14 | (35) 7  | (36) 19  |
| (37) 7  | (38) 17 | (39) 4  | (40) 10  |
| (41) 1  | (42) 8  | (43) 2  | (44) 2   |
| (45) 13 | (46) 11 | (47) 2  | (48) 4   |
| (49) 17 | (50) 2  | (51) 19 | (52) 19  |
| (53) 6  | (54) 14 | (55) 0  | (56) 20  |
| (57) 2  | (58) 9  | (59) 20 | (60) 20  |
| (61) 10 | (62) 1  | (63) 1  | (64) 18  |
| (65) 15 | (66) 8  | (67) 19 | (68) 17  |
| (69) 11 | (70) 7  | (71) 4  | (72) 0   |
| (73) 17 | (74) 3  | (75) 2  | (76) 6   |
| (77) 16 | (78) 20 | (79) 14 | (80) 6   |
| (81) 5  | (82) 2  | (83) 5  | (84) 8   |
| (85) 15 | (86) 17 | (87) 14 | (88) 1   |
| (89) 10 | (90) 20 | (91) 7  | (92) 10  |
| (93) 20 | (94) 12 | (95) 20 | (96) 16  |
| (97) 12 | (98) 4  | (99) 13 | (100) 20 |