

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 + 8 =$ | (2) $4 - 2 =$ | (3) $12 + 1 =$ | (4) $6 + 7 =$ |
| (5) $13 - 10 =$ | (6) $2 + 6 =$ | (7) $6 - 2 =$ | (8) $8 - 3 =$ |
| (9) $7 - 1 =$ | (10) $5 - 4 =$ | (11) $12 + 2 =$ | (12) $13 + 3 =$ |
| (13) $3 - 3 =$ | (14) $4 + 14 =$ | (15) $15 + 5 =$ | (16) $12 + 3 =$ |
| (17) $10 + 10 =$ | (18) $2 - 1 =$ | (19) $5 + 1 =$ | (20) $18 + 1 =$ |
| (21) $17 + 1 =$ | (22) $7 + 1 =$ | (23) $10 - 1 =$ | (24) $4 + 3 =$ |
| (25) $14 + 3 =$ | (26) $6 - 4 =$ | (27) $12 - 2 =$ | (28) $9 - 2 =$ |
| (29) $6 + 9 =$ | (30) $8 + 7 =$ | (31) $1 - 1 =$ | (32) $4 + 16 =$ |
| (33) $2 + 15 =$ | (34) $2 + 18 =$ | (35) $17 - 4 =$ | (36) $14 - 12 =$ |
| (37) $15 - 14 =$ | (38) $5 - 3 =$ | (39) $2 - 2 =$ | (40) $1 - 1 =$ |
| (41) $2 - 1 =$ | (42) $14 + 6 =$ | (43) $1 - 1 =$ | (44) $19 + 1 =$ |
| (45) $15 + 3 =$ | (46) $10 - 5 =$ | (47) $16 - 11 =$ | (48) $14 + 5 =$ |
| (49) $6 - 1 =$ | (50) $14 - 12 =$ | (51) $3 + 7 =$ | (52) $5 - 2 =$ |
| (53) $4 - 2 =$ | (54) $8 - 3 =$ | (55) $15 - 11 =$ | (56) $4 - 2 =$ |
| (57) $6 - 4 =$ | (58) $19 + 1 =$ | (59) $3 - 2 =$ | (60) $5 - 3 =$ |
| (61) $8 + 3 =$ | (62) $10 + 1 =$ | (63) $9 - 3 =$ | (64) $1 - 1 =$ |
| (65) $11 + 3 =$ | (66) $18 - 5 =$ | (67) $19 + 1 =$ | (68) $13 + 4 =$ |
| (69) $2 - 2 =$ | (70) $11 - 2 =$ | (71) $12 - 5 =$ | (72) $13 + 2 =$ |
| (73) $18 - 13 =$ | (74) $4 + 1 =$ | (75) $15 + 5 =$ | (76) $11 - 8 =$ |
| (77) $7 - 3 =$ | (78) $15 - 1 =$ | (79) $10 - 3 =$ | (80) $14 - 7 =$ |
| (81) $4 - 4 =$ | (82) $2 - 1 =$ | (83) $9 - 1 =$ | (84) $12 + 3 =$ |
| (85) $11 + 3 =$ | (86) $2 - 1 =$ | (87) $4 + 1 =$ | (88) $15 + 5 =$ |
| (89) $3 + 8 =$ | (90) $18 - 3 =$ | (91) $12 + 8 =$ | (92) $9 - 5 =$ |
| (93) $1 - 1 =$ | (94) $2 - 2 =$ | (95) $9 + 4 =$ | (96) $10 - 6 =$ |
| (97) $11 - 5 =$ | (98) $15 + 5 =$ | (99) $18 - 6 =$ | (100) $19 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $2 + 16 =$ | (2) $12 - 10 =$ | (3) $10 + 1 =$ | (4) $3 + 14 =$ |
| (5) $10 + 3 =$ | (6) $6 - 5 =$ | (7) $1 + 19 =$ | (8) $3 + 7 =$ |
| (9) $18 - 5 =$ | (10) $11 + 3 =$ | (11) $1 + 12 =$ | (12) $4 - 2 =$ |
| (13) $9 - 1 =$ | (14) $12 + 5 =$ | (15) $15 - 10 =$ | (16) $8 - 4 =$ |
| (17) $8 - 3 =$ | (18) $6 - 6 =$ | (19) $1 + 14 =$ | (20) $9 + 9 =$ |
| (21) $9 + 8 =$ | (22) $7 - 3 =$ | (23) $1 - 1 =$ | (24) $13 - 5 =$ |
| (25) $5 + 9 =$ | (26) $1 - 1 =$ | (27) $4 + 3 =$ | (28) $2 - 2 =$ |
| (29) $17 + 3 =$ | (30) $11 - 2 =$ | (31) $17 - 8 =$ | (32) $7 + 12 =$ |
| (33) $13 - 10 =$ | (34) $18 - 3 =$ | (35) $15 - 13 =$ | (36) $4 + 1 =$ |
| (37) $12 + 8 =$ | (38) $7 - 6 =$ | (39) $5 + 2 =$ | (40) $2 + 15 =$ |
| (41) $6 + 6 =$ | (42) $18 - 4 =$ | (43) $2 - 1 =$ | (44) $15 - 10 =$ |
| (45) $10 + 10 =$ | (46) $9 - 7 =$ | (47) $3 - 3 =$ | (48) $9 - 8 =$ |
| (49) $9 + 11 =$ | (50) $13 - 2 =$ | (51) $11 - 6 =$ | (52) $8 + 1 =$ |
| (53) $13 + 7 =$ | (54) $10 - 2 =$ | (55) $7 - 4 =$ | (56) $5 - 3 =$ |
| (57) $2 - 2 =$ | (58) $2 + 5 =$ | (59) $9 - 1 =$ | (60) $16 + 1 =$ |
| (61) $5 - 2 =$ | (62) $3 - 2 =$ | (63) $3 - 1 =$ | (64) $10 + 6 =$ |
| (65) $5 + 2 =$ | (66) $9 + 9 =$ | (67) $14 + 2 =$ | (68) $2 + 15 =$ |
| (69) $8 + 2 =$ | (70) $10 - 2 =$ | (71) $16 - 1 =$ | (72) $8 - 8 =$ |
| (73) $15 - 14 =$ | (74) $19 - 2 =$ | (75) $12 + 3 =$ | (76) $2 - 2 =$ |
| (77) $11 - 7 =$ | (78) $7 + 3 =$ | (79) $4 - 3 =$ | (80) $13 - 12 =$ |
| (81) $13 - 1 =$ | (82) $2 + 14 =$ | (83) $17 + 3 =$ | (84) $17 + 2 =$ |
| (85) $3 + 8 =$ | (86) $16 + 3 =$ | (87) $13 - 8 =$ | (88) $17 - 6 =$ |
| (89) $17 + 1 =$ | (90) $6 + 14 =$ | (91) $3 - 2 =$ | (92) $7 - 7 =$ |
| (93) $10 + 6 =$ | (94) $16 - 14 =$ | (95) $1 - 1 =$ | (96) $3 + 5 =$ |
| (97) $12 - 11 =$ | (98) $14 - 13 =$ | (99) $9 + 3 =$ | (100) $11 + 3 =$ |

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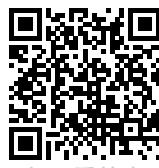
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 1 =$ | (2) $2 - 2 =$ | (3) $15 + 4 =$ | (4) $9 - 6 =$ |
| (5) $6 - 6 =$ | (6) $16 + 1 =$ | (7) $3 - 1 =$ | (8) $10 - 3 =$ |
| (9) $14 + 3 =$ | (10) $15 - 4 =$ | (11) $2 - 2 =$ | (12) $13 + 2 =$ |
| (13) $1 - 1 =$ | (14) $7 + 5 =$ | (15) $5 - 1 =$ | (16) $19 + 1 =$ |
| (17) $14 - 3 =$ | (18) $1 + 5 =$ | (19) $15 - 14 =$ | (20) $13 - 6 =$ |
| (21) $7 + 1 =$ | (22) $15 + 4 =$ | (23) $15 - 2 =$ | (24) $17 + 3 =$ |
| (25) $15 - 12 =$ | (26) $7 - 3 =$ | (27) $13 + 3 =$ | (28) $11 + 8 =$ |
| (29) $2 + 3 =$ | (30) $13 - 10 =$ | (31) $19 - 2 =$ | (32) $1 - 1 =$ |
| (33) $14 + 6 =$ | (34) $13 + 5 =$ | (35) $4 + 9 =$ | (36) $18 - 15 =$ |
| (37) $16 - 7 =$ | (38) $13 - 8 =$ | (39) $14 + 1 =$ | (40) $10 + 4 =$ |
| (41) $6 + 14 =$ | (42) $7 + 4 =$ | (43) $11 + 7 =$ | (44) $3 - 2 =$ |
| (45) $12 + 3 =$ | (46) $3 - 1 =$ | (47) $13 - 11 =$ | (48) $4 + 14 =$ |
| (49) $10 + 1 =$ | (50) $7 - 5 =$ | (51) $1 - 1 =$ | (52) $17 - 13 =$ |
| (53) $7 + 3 =$ | (54) $14 - 10 =$ | (55) $9 + 2 =$ | (56) $7 + 11 =$ |
| (57) $17 - 1 =$ | (58) $4 + 11 =$ | (59) $4 + 16 =$ | (60) $18 - 3 =$ |
| (61) $6 + 13 =$ | (62) $16 + 2 =$ | (63) $16 - 12 =$ | (64) $18 + 1 =$ |
| (65) $17 - 9 =$ | (66) $18 + 1 =$ | (67) $14 + 5 =$ | (68) $5 - 4 =$ |
| (69) $7 + 2 =$ | (70) $1 + 6 =$ | (71) $3 - 2 =$ | (72) $6 - 6 =$ |
| (73) $15 - 9 =$ | (74) $15 - 11 =$ | (75) $11 + 4 =$ | (76) $18 - 15 =$ |
| (77) $8 - 3 =$ | (78) $7 - 6 =$ | (79) $4 + 5 =$ | (80) $8 + 2 =$ |
| (81) $14 + 1 =$ | (82) $8 - 2 =$ | (83) $14 - 14 =$ | (84) $11 - 11 =$ |
| (85) $9 + 6 =$ | (86) $9 - 1 =$ | (87) $4 - 3 =$ | (88) $2 + 15 =$ |
| (89) $3 - 1 =$ | (90) $15 + 2 =$ | (91) $17 - 5 =$ | (92) $14 - 10 =$ |
| (93) $3 - 2 =$ | (94) $3 + 15 =$ | (95) $9 + 5 =$ | (96) $2 + 11 =$ |
| (97) $7 + 1 =$ | (98) $16 + 1 =$ | (99) $4 - 4 =$ | (100) $12 + 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 - 8 =$ | (2) $7 - 2 =$ | (3) $14 - 3 =$ | (4) $18 - 10 =$ |
| (5) $18 - 5 =$ | (6) $7 - 5 =$ | (7) $15 - 2 =$ | (8) $12 - 1 =$ |
| (9) $2 + 1 =$ | (10) $18 - 6 =$ | (11) $13 - 8 =$ | (12) $8 - 4 =$ |
| (13) $18 + 1 =$ | (14) $2 - 1 =$ | (15) $2 - 2 =$ | (16) $14 - 4 =$ |
| (17) $3 + 6 =$ | (18) $14 - 7 =$ | (19) $18 + 2 =$ | (20) $13 + 7 =$ |
| (21) $2 - 2 =$ | (22) $12 - 11 =$ | (23) $14 + 3 =$ | (24) $6 + 2 =$ |
| (25) $16 + 1 =$ | (26) $6 - 1 =$ | (27) $18 - 7 =$ | (28) $19 - 1 =$ |
| (29) $1 - 1 =$ | (30) $4 + 14 =$ | (31) $1 - 1 =$ | (32) $17 - 3 =$ |
| (33) $5 - 2 =$ | (34) $19 - 9 =$ | (35) $10 - 4 =$ | (36) $19 - 4 =$ |
| (37) $8 - 4 =$ | (38) $19 + 1 =$ | (39) $9 + 7 =$ | (40) $15 + 3 =$ |
| (41) $11 + 4 =$ | (42) $2 - 1 =$ | (43) $2 - 2 =$ | (44) $10 + 2 =$ |
| (45) $4 + 10 =$ | (46) $3 + 13 =$ | (47) $10 + 9 =$ | (48) $2 - 1 =$ |
| (49) $1 + 2 =$ | (50) $19 - 6 =$ | (51) $19 + 1 =$ | (52) $9 - 7 =$ |
| (53) $10 + 8 =$ | (54) $15 + 2 =$ | (55) $11 - 6 =$ | (56) $3 + 16 =$ |
| (57) $14 + 4 =$ | (58) $12 - 3 =$ | (59) $3 - 1 =$ | (60) $18 + 2 =$ |
| (61) $8 + 2 =$ | (62) $9 - 1 =$ | (63) $11 + 2 =$ | (64) $3 - 3 =$ |
| (65) $19 + 1 =$ | (66) $11 - 10 =$ | (67) $6 + 11 =$ | (68) $13 - 11 =$ |
| (69) $11 + 5 =$ | (70) $19 - 12 =$ | (71) $7 - 7 =$ | (72) $15 + 1 =$ |
| (73) $10 + 9 =$ | (74) $1 - 1 =$ | (75) $17 - 7 =$ | (76) $2 - 2 =$ |
| (77) $6 + 3 =$ | (78) $7 + 1 =$ | (79) $1 - 1 =$ | (80) $6 - 4 =$ |
| (81) $16 - 16 =$ | (82) $15 + 2 =$ | (83) $10 - 10 =$ | (84) $4 + 5 =$ |
| (85) $5 - 4 =$ | (86) $18 + 2 =$ | (87) $7 + 12 =$ | (88) $3 + 3 =$ |
| (89) $13 - 7 =$ | (90) $15 + 2 =$ | (91) $2 + 8 =$ | (92) $1 - 1 =$ |
| (93) $17 - 17 =$ | (94) $19 - 2 =$ | (95) $19 + 1 =$ | (96) $11 - 7 =$ |
| (97) $12 + 3 =$ | (98) $12 - 8 =$ | (99) $5 - 4 =$ | (100) $5 + 7 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 + 10 =$ | (2) $13 - 7 =$ | (3) $12 + 5 =$ | (4) $19 + 1 =$ |
| (5) $10 - 4 =$ | (6) $15 - 3 =$ | (7) $1 + 7 =$ | (8) $18 - 11 =$ |
| (9) $5 - 1 =$ | (10) $6 - 4 =$ | (11) $4 - 4 =$ | (12) $18 + 1 =$ |
| (13) $13 - 13 =$ | (14) $11 + 4 =$ | (15) $9 + 9 =$ | (16) $3 - 2 =$ |
| (17) $6 - 4 =$ | (18) $1 - 1 =$ | (19) $4 + 1 =$ | (20) $14 + 2 =$ |
| (21) $8 + 4 =$ | (22) $14 + 6 =$ | (23) $7 - 7 =$ | (24) $19 - 8 =$ |
| (25) $8 - 3 =$ | (26) $6 + 3 =$ | (27) $19 - 8 =$ | (28) $12 + 2 =$ |
| (29) $6 - 6 =$ | (30) $14 + 3 =$ | (31) $4 + 11 =$ | (32) $19 - 11 =$ |
| (33) $17 + 2 =$ | (34) $2 + 16 =$ | (35) $6 + 10 =$ | (36) $6 + 8 =$ |
| (37) $17 + 3 =$ | (38) $6 - 1 =$ | (39) $13 + 2 =$ | (40) $7 + 11 =$ |
| (41) $5 - 3 =$ | (42) $15 - 10 =$ | (43) $12 + 4 =$ | (44) $18 - 18 =$ |
| (45) $9 - 3 =$ | (46) $14 + 3 =$ | (47) $14 - 10 =$ | (48) $6 + 4 =$ |
| (49) $3 + 17 =$ | (50) $14 + 5 =$ | (51) $13 - 13 =$ | (52) $6 - 4 =$ |
| (53) $13 + 5 =$ | (54) $5 - 2 =$ | (55) $17 + 3 =$ | (56) $2 - 2 =$ |
| (57) $12 + 6 =$ | (58) $17 + 2 =$ | (59) $17 - 13 =$ | (60) $14 - 6 =$ |
| (61) $4 + 10 =$ | (62) $11 - 5 =$ | (63) $7 + 6 =$ | (64) $6 - 3 =$ |
| (65) $4 + 6 =$ | (66) $1 + 18 =$ | (67) $3 + 9 =$ | (68) $1 - 1 =$ |
| (69) $5 + 11 =$ | (70) $10 - 7 =$ | (71) $19 + 1 =$ | (72) $13 + 6 =$ |
| (73) $18 - 11 =$ | (74) $3 + 3 =$ | (75) $19 + 1 =$ | (76) $18 + 1 =$ |
| (77) $4 + 14 =$ | (78) $14 + 3 =$ | (79) $15 - 11 =$ | (80) $14 + 2 =$ |
| (81) $18 - 6 =$ | (82) $11 - 8 =$ | (83) $18 - 4 =$ | (84) $5 + 15 =$ |
| (85) $10 + 6 =$ | (86) $6 - 4 =$ | (87) $7 + 4 =$ | (88) $1 + 19 =$ |
| (89) $5 + 9 =$ | (90) $14 + 3 =$ | (91) $16 + 4 =$ | (92) $7 + 6 =$ |
| (93) $17 + 2 =$ | (94) $16 + 1 =$ | (95) $19 - 10 =$ | (96) $15 + 4 =$ |
| (97) $9 + 11 =$ | (98) $17 + 2 =$ | (99) $18 + 2 =$ | (100) $15 - 2 =$ |

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| (1) $18 + 1 =$ | (2) $1 + 2 =$ | (3) $8 + 5 =$ | (4) $11 - 1 =$ |
| (5) $12 + 8 =$ | (6) $11 + 2 =$ | (7) $7 - 7 =$ | (8) $7 + 9 =$ |
| (9) $8 + 4 =$ | (10) $4 + 15 =$ | (11) $13 + 4 =$ | (12) $9 - 5 =$ |
| (13) $3 + 5 =$ | (14) $16 + 4 =$ | (15) $1 + 4 =$ | (16) $15 - 2 =$ |
| (17) $1 + 3 =$ | (18) $10 + 1 =$ | (19) $9 - 9 =$ | (20) $18 - 1 =$ |
| (21) $6 - 5 =$ | (22) $10 + 1 =$ | (23) $17 - 6 =$ | (24) $16 + 3 =$ |
| (25) $15 + 2 =$ | (26) $13 - 7 =$ | (27) $7 - 7 =$ | (28) $2 + 8 =$ |
| (29) $1 + 18 =$ | (30) $1 + 14 =$ | (31) $1 - 1 =$ | (32) $6 + 12 =$ |
| (33) $7 + 13 =$ | (34) $13 + 1 =$ | (35) $17 + 2 =$ | (36) $2 - 2 =$ |
| (37) $10 + 6 =$ | (38) $19 + 1 =$ | (39) $12 + 1 =$ | (40) $1 + 17 =$ |
| (41) $4 + 15 =$ | (42) $6 - 3 =$ | (43) $17 - 1 =$ | (44) $13 - 1 =$ |
| (45) $1 + 15 =$ | (46) $2 - 1 =$ | (47) $12 - 9 =$ | (48) $17 - 14 =$ |
| (49) $8 - 3 =$ | (50) $11 - 3 =$ | (51) $16 + 2 =$ | (52) $16 - 12 =$ |
| (53) $3 + 15 =$ | (54) $6 - 3 =$ | (55) $19 + 1 =$ | (56) $11 + 8 =$ |
| (57) $5 - 2 =$ | (58) $7 + 6 =$ | (59) $2 - 1 =$ | (60) $4 - 3 =$ |
| (61) $2 - 2 =$ | (62) $1 - 1 =$ | (63) $7 + 1 =$ | (64) $7 + 7 =$ |
| (65) $4 + 5 =$ | (66) $11 + 9 =$ | (67) $19 - 19 =$ | (68) $18 - 2 =$ |
| (69) $4 - 2 =$ | (70) $16 - 10 =$ | (71) $19 - 13 =$ | (72) $14 - 9 =$ |
| (73) $15 + 5 =$ | (74) $10 - 10 =$ | (75) $19 + 1 =$ | (76) $12 - 12 =$ |
| (77) $6 + 11 =$ | (78) $6 - 1 =$ | (79) $15 - 5 =$ | (80) $16 + 1 =$ |
| (81) $7 + 1 =$ | (82) $17 - 8 =$ | (83) $3 + 12 =$ | (84) $2 + 5 =$ |
| (85) $7 + 11 =$ | (86) $15 - 14 =$ | (87) $3 - 2 =$ | (88) $3 + 6 =$ |
| (89) $1 + 18 =$ | (90) $8 - 8 =$ | (91) $19 - 5 =$ | (92) $19 - 15 =$ |
| (93) $2 + 18 =$ | (94) $13 - 4 =$ | (95) $9 - 8 =$ | (96) $11 - 9 =$ |
| (97) $18 - 4 =$ | (98) $5 + 1 =$ | (99) $2 - 1 =$ | (100) $12 - 6 =$ |

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| (1) $1 - 1 =$ | (2) $18 + 2 =$ | (3) $16 + 1 =$ | (4) $9 + 3 =$ |
| (5) $15 + 4 =$ | (6) $1 - 1 =$ | (7) $14 - 4 =$ | (8) $2 - 2 =$ |
| (9) $3 + 6 =$ | (10) $13 - 1 =$ | (11) $18 - 18 =$ | (12) $11 - 8 =$ |
| (13) $19 - 19 =$ | (14) $4 - 3 =$ | (15) $17 + 1 =$ | (16) $9 - 9 =$ |
| (17) $15 + 3 =$ | (18) $6 + 13 =$ | (19) $18 - 12 =$ | (20) $13 - 13 =$ |
| (21) $3 + 12 =$ | (22) $18 + 1 =$ | (23) $15 - 11 =$ | (24) $4 + 4 =$ |
| (25) $12 + 8 =$ | (26) $13 + 7 =$ | (27) $16 - 12 =$ | (28) $3 - 2 =$ |
| (29) $6 - 4 =$ | (30) $9 - 2 =$ | (31) $13 + 1 =$ | (32) $1 - 1 =$ |
| (33) $8 + 8 =$ | (34) $2 + 12 =$ | (35) $10 - 3 =$ | (36) $15 + 4 =$ |
| (37) $10 - 3 =$ | (38) $13 + 4 =$ | (39) $18 - 14 =$ | (40) $1 + 9 =$ |
| (41) $8 - 7 =$ | (42) $16 - 8 =$ | (43) $3 - 1 =$ | (44) $18 - 16 =$ |
| (45) $19 - 6 =$ | (46) $6 + 5 =$ | (47) $6 - 4 =$ | (48) $19 - 15 =$ |
| (49) $11 + 6 =$ | (50) $18 - 16 =$ | (51) $18 + 1 =$ | (52) $15 + 4 =$ |
| (53) $14 - 8 =$ | (54) $3 + 11 =$ | (55) $1 - 1 =$ | (56) $19 + 1 =$ |
| (57) $3 - 1 =$ | (58) $7 + 2 =$ | (59) $1 + 19 =$ | (60) $19 + 1 =$ |
| (61) $5 + 5 =$ | (62) $3 - 2 =$ | (63) $2 - 1 =$ | (64) $16 + 2 =$ |
| (65) $1 + 14 =$ | (66) $12 - 4 =$ | (67) $11 + 8 =$ | (68) $12 + 5 =$ |
| (69) $8 + 3 =$ | (70) $16 - 9 =$ | (71) $5 - 1 =$ | (72) $1 - 1 =$ |
| (73) $10 + 7 =$ | (74) $5 - 2 =$ | (75) $6 - 4 =$ | (76) $12 - 6 =$ |
| (77) $14 + 2 =$ | (78) $19 + 1 =$ | (79) $16 - 2 =$ | (80) $15 - 9 =$ |
| (81) $13 - 8 =$ | (82) $3 - 1 =$ | (83) $1 + 4 =$ | (84) $17 - 9 =$ |
| (85) $10 + 5 =$ | (86) $8 + 9 =$ | (87) $11 + 3 =$ | (88) $4 - 3 =$ |
| (89) $11 - 1 =$ | (90) $15 + 5 =$ | (91) $12 - 5 =$ | (92) $16 - 6 =$ |
| (93) $18 + 2 =$ | (94) $2 + 10 =$ | (95) $19 + 1 =$ | (96) $6 + 10 =$ |
| (97) $5 + 7 =$ | (98) $17 - 13 =$ | (99) $5 + 8 =$ | (100) $2 + 18 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 10	(2) 2	(3) 13	(4) 13	(5) 3	(6) 8	(7) 4	(8) 5
(9) 6	(10) 1	(11) 14	(12) 16	(13) 0	(14) 18	(15) 20	(16) 15
(17) 20	(18) 1	(19) 6	(20) 19	(21) 18	(22) 8	(23) 9	(24) 7
(25) 17	(26) 2	(27) 10	(28) 7	(29) 15	(30) 15	(31) 0	(32) 20
(33) 17	(34) 20	(35) 13	(36) 2	(37) 1	(38) 2	(39) 0	(40) 0
(41) 1	(42) 20	(43) 0	(44) 20	(45) 18	(46) 5	(47) 5	(48) 19
(49) 5	(50) 2	(51) 10	(52) 3	(53) 2	(54) 5	(55) 4	(56) 2
(57) 2	(58) 20	(59) 1	(60) 2	(61) 11	(62) 11	(63) 6	(64) 0
(65) 14	(66) 13	(67) 20	(68) 17	(69) 0	(70) 9	(71) 7	(72) 15
(73) 5	(74) 5	(75) 20	(76) 3	(77) 4	(78) 14	(79) 7	(80) 7
(81) 0	(82) 1	(83) 8	(84) 15	(85) 14	(86) 1	(87) 5	(88) 20
(89) 11	(90) 15	(91) 20	(92) 4	(93) 0	(94) 0	(95) 13	(96) 4
(97) 6	(98) 20	(99) 12	(100) 20				

第2页答案

(1) 18	(2) 2	(3) 11	(4) 17	(5) 13	(6) 1	(7) 20	(8) 10
(9) 13	(10) 14	(11) 13	(12) 2	(13) 8	(14) 17	(15) 5	(16) 4
(17) 5	(18) 0	(19) 15	(20) 18	(21) 17	(22) 4	(23) 0	(24) 8
(25) 14	(26) 0	(27) 7	(28) 0	(29) 20	(30) 9	(31) 9	(32) 19
(33) 3	(34) 15	(35) 2	(36) 5	(37) 20	(38) 1	(39) 7	(40) 17
(41) 12	(42) 14	(43) 1	(44) 5	(45) 20	(46) 2	(47) 0	(48) 1
(49) 20	(50) 11	(51) 5	(52) 9	(53) 20	(54) 8	(55) 3	(56) 2
(57) 0	(58) 7	(59) 8	(60) 17	(61) 3	(62) 1	(63) 2	(64) 16
(65) 7	(66) 18	(67) 16	(68) 17	(69) 10	(70) 8	(71) 15	(72) 0
(73) 1	(74) 17	(75) 15	(76) 0	(77) 4	(78) 10	(79) 1	(80) 1
(81) 12	(82) 16	(83) 20	(84) 19	(85) 11	(86) 19	(87) 5	(88) 11
(89) 18	(90) 20	(91) 1	(92) 0	(93) 16	(94) 2	(95) 0	(96) 8
(97) 1	(98) 1	(99) 12	(100) 14				

二十以内加减法计算练习题答案

第3页答案

(1) 18	(2) 0	(3) 19	(4) 3	(5) 0	(6) 17	(7) 2	(8) 7
(9) 17	(10) 11	(11) 0	(12) 15	(13) 0	(14) 12	(15) 4	(16) 20
(17) 11	(18) 6	(19) 1	(20) 7	(21) 8	(22) 19	(23) 13	(24) 20
(25) 3	(26) 4	(27) 16	(28) 19	(29) 5	(30) 3	(31) 17	(32) 0
(33) 20	(34) 18	(35) 13	(36) 3	(37) 9	(38) 5	(39) 15	(40) 14
(41) 20	(42) 11	(43) 18	(44) 1	(45) 15	(46) 2	(47) 2	(48) 18
(49) 11	(50) 2	(51) 0	(52) 4	(53) 10	(54) 4	(55) 11	(56) 18
(57) 16	(58) 15	(59) 20	(60) 15	(61) 19	(62) 18	(63) 4	(64) 19
(65) 8	(66) 19	(67) 19	(68) 1	(69) 9	(70) 7	(71) 1	(72) 0
(73) 6	(74) 4	(75) 15	(76) 3	(77) 5	(78) 1	(79) 9	(80) 10
(81) 15	(82) 6	(83) 0	(84) 0	(85) 15	(86) 8	(87) 1	(88) 17
(89) 2	(90) 17	(91) 12	(92) 4	(93) 1	(94) 18	(95) 14	(96) 13
(97) 8	(98) 17	(99) 0	(100) 20				

第4页答案

(1) 0	(2) 5	(3) 11	(4) 8	(5) 13	(6) 2	(7) 13	(8) 11
(9) 3	(10) 12	(11) 5	(12) 4	(13) 19	(14) 1	(15) 0	(16) 10
(17) 9	(18) 7	(19) 20	(20) 20	(21) 0	(22) 1	(23) 17	(24) 8
(25) 17	(26) 5	(27) 11	(28) 18	(29) 0	(30) 18	(31) 0	(32) 14
(33) 3	(34) 10	(35) 6	(36) 15	(37) 4	(38) 20	(39) 16	(40) 18
(41) 15	(42) 1	(43) 0	(44) 12	(45) 14	(46) 16	(47) 19	(48) 1
(49) 3	(50) 13	(51) 20	(52) 2	(53) 18	(54) 17	(55) 5	(56) 19
(57) 18	(58) 9	(59) 2	(60) 20	(61) 10	(62) 8	(63) 13	(64) 0
(65) 20	(66) 1	(67) 17	(68) 2	(69) 16	(70) 7	(71) 0	(72) 16
(73) 19	(74) 0	(75) 10	(76) 0	(77) 9	(78) 8	(79) 0	(80) 2
(81) 0	(82) 17	(83) 0	(84) 9	(85) 1	(86) 20	(87) 19	(88) 6
(89) 6	(90) 17	(91) 10	(92) 0	(93) 0	(94) 17	(95) 20	(96) 4
(97) 15	(98) 4	(99) 1	(100) 12				

二十以内加减法计算练习题答案

第5页答案

(1) 16	(2) 6	(3) 17	(4) 20	(5) 6	(6) 12	(7) 8	(8) 7
(9) 4	(10) 2	(11) 0	(12) 19	(13) 0	(14) 15	(15) 18	(16) 1
(17) 2	(18) 0	(19) 5	(20) 16	(21) 12	(22) 20	(23) 0	(24) 11
(25) 5	(26) 9	(27) 11	(28) 14	(29) 0	(30) 17	(31) 15	(32) 8
(33) 19	(34) 18	(35) 16	(36) 14	(37) 20	(38) 5	(39) 15	(40) 18
(41) 2	(42) 5	(43) 16	(44) 0	(45) 6	(46) 17	(47) 4	(48) 10
(49) 20	(50) 19	(51) 0	(52) 2	(53) 18	(54) 3	(55) 20	(56) 0
(57) 18	(58) 19	(59) 4	(60) 8	(61) 14	(62) 6	(63) 13	(64) 3
(65) 10	(66) 19	(67) 12	(68) 0	(69) 16	(70) 3	(71) 20	(72) 19
(73) 7	(74) 6	(75) 20	(76) 19	(77) 18	(78) 17	(79) 4	(80) 16
(81) 12	(82) 3	(83) 14	(84) 20	(85) 16	(86) 2	(87) 11	(88) 20
(89) 14	(90) 17	(91) 20	(92) 13	(93) 19	(94) 17	(95) 9	(96) 19
(97) 20	(98) 19	(99) 20	(100) 13				

第6页答案

(1) 19	(2) 3	(3) 13	(4) 10	(5) 20	(6) 13	(7) 0	(8) 16
(9) 12	(10) 19	(11) 17	(12) 4	(13) 8	(14) 20	(15) 5	(16) 13
(17) 4	(18) 11	(19) 0	(20) 17	(21) 1	(22) 11	(23) 11	(24) 19
(25) 17	(26) 6	(27) 0	(28) 10	(29) 19	(30) 15	(31) 0	(32) 18
(33) 20	(34) 14	(35) 19	(36) 0	(37) 16	(38) 20	(39) 13	(40) 18
(41) 19	(42) 3	(43) 16	(44) 12	(45) 16	(46) 1	(47) 3	(48) 3
(49) 5	(50) 8	(51) 18	(52) 4	(53) 18	(54) 3	(55) 20	(56) 19
(57) 3	(58) 13	(59) 1	(60) 1	(61) 0	(62) 0	(63) 8	(64) 14
(65) 9	(66) 20	(67) 0	(68) 16	(69) 2	(70) 6	(71) 6	(72) 5
(73) 20	(74) 0	(75) 20	(76) 0	(77) 17	(78) 5	(79) 10	(80) 17
(81) 8	(82) 9	(83) 15	(84) 7	(85) 18	(86) 1	(87) 1	(88) 9
(89) 19	(90) 0	(91) 14	(92) 4	(93) 20	(94) 9	(95) 1	(96) 2
(97) 14	(98) 6	(99) 1	(100) 6				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 0 | (2) 20 | (3) 17 | (4) 12 | (5) 19 | (6) 0 | (7) 10 | (8) 0 |
| (9) 9 | (10) 12 | (11) 0 | (12) 3 | (13) 0 | (14) 1 | (15) 18 | (16) 0 |
| (17) 18 | (18) 19 | (19) 6 | (20) 0 | (21) 15 | (22) 19 | (23) 4 | (24) 8 |
| (25) 20 | (26) 20 | (27) 4 | (28) 1 | (29) 2 | (30) 7 | (31) 14 | (32) 0 |
| (33) 16 | (34) 14 | (35) 7 | (36) 19 | (37) 7 | (38) 17 | (39) 4 | (40) 10 |
| (41) 1 | (42) 8 | (43) 2 | (44) 2 | (45) 13 | (46) 11 | (47) 2 | (48) 4 |
| (49) 17 | (50) 2 | (51) 19 | (52) 19 | (53) 6 | (54) 14 | (55) 0 | (56) 20 |
| (57) 2 | (58) 9 | (59) 20 | (60) 20 | (61) 10 | (62) 1 | (63) 1 | (64) 18 |
| (65) 15 | (66) 8 | (67) 19 | (68) 17 | (69) 11 | (70) 7 | (71) 4 | (72) 0 |
| (73) 17 | (74) 3 | (75) 2 | (76) 6 | (77) 16 | (78) 20 | (79) 14 | (80) 6 |
| (81) 5 | (82) 2 | (83) 5 | (84) 8 | (85) 15 | (86) 17 | (87) 14 | (88) 1 |
| (89) 10 | (90) 20 | (91) 7 | (92) 10 | (93) 20 | (94) 12 | (95) 20 | (96) 16 |
| (97) 12 | (98) 4 | (99) 13 | (100) 20 | | | | |