

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $7 - 1 =$ (2) $9 - 6 =$ (3) $2 - 1 =$ (4) $19 - 9 =$
(5) $5 - 1 =$ (6) $13 - 8 =$ (7) $2 - 1 =$ (8) $4 - 3 =$
(9) $15 - 3 =$ (10) $14 - 4 =$ (11) $3 + 10 =$ (12) $12 + 2 =$
(13) $18 + 1 =$ (14) $6 + 6 =$ (15) $9 + 9 =$ (16) $3 - 3 =$
(17) $8 - 6 =$ (18) $8 + 9 =$ (19) $8 + 5 =$ (20) $6 - 4 =$
(21) $17 - 7 =$ (22) $8 - 8 =$ (23) $19 - 9 =$ (24) $17 - 13 =$
(25) $8 - 7 =$ (26) $9 + 4 =$ (27) $3 - 2 =$ (28) $11 + 8 =$
(29) $1 - 1 =$ (30) $12 + 2 =$ (31) $2 - 2 =$ (32) $12 - 2 =$
(33) $12 + 4 =$ (34) $9 + 3 =$ (35) $13 + 5 =$ (36) $6 - 2 =$
(37) $12 + 2 =$ (38) $2 + 14 =$ (39) $16 - 16 =$ (40) $2 - 1 =$
(41) $15 + 5 =$ (42) $7 + 7 =$ (43) $19 - 1 =$ (44) $12 - 9 =$
(45) $7 - 3 =$ (46) $1 + 18 =$ (47) $12 + 2 =$ (48) $16 - 13 =$
(49) $10 - 3 =$ (50) $11 - 11 =$ (51) $17 + 2 =$ (52) $10 + 10 =$
(53) $2 - 1 =$ (54) $7 + 6 =$ (55) $9 - 5 =$ (56) $5 + 10 =$
(57) $19 - 9 =$ (58) $16 + 4 =$ (59) $6 - 5 =$ (60) $6 - 4 =$
(61) $15 - 13 =$ (62) $6 - 5 =$ (63) $4 + 16 =$ (64) $7 - 4 =$
(65) $13 + 7 =$ (66) $12 + 4 =$ (67) $11 + 4 =$ (68) $18 - 8 =$
(69) $12 + 7 =$ (70) $9 - 3 =$ (71) $19 + 1 =$ (72) $2 - 1 =$
(73) $2 - 2 =$ (74) $16 + 1 =$ (75) $3 - 2 =$ (76) $19 - 2 =$
(77) $6 + 13 =$ (78) $7 + 6 =$ (79) $2 - 2 =$ (80) $19 + 1 =$
(81) $4 + 5 =$ (82) $6 + 3 =$ (83) $3 + 8 =$ (84) $5 + 13 =$
(85) $7 + 7 =$ (86) $12 + 2 =$ (87) $10 + 1 =$ (88) $14 - 9 =$
(89) $14 + 2 =$ (90) $11 - 9 =$ (91) $17 - 3 =$ (92) $1 + 2 =$
(93) $15 + 3 =$ (94) $15 + 5 =$ (95) $12 + 4 =$ (96) $18 - 9 =$
(97) $3 + 5 =$ (98) $17 + 1 =$ (99) $16 - 10 =$ (100) $4 - 4 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $12 + 7 =$ | (2) $8 + 10 =$ | (3) $7 + 3 =$ | (4) $1 - 1 =$ |
| (5) $6 + 5 =$ | (6) $10 - 8 =$ | (7) $5 - 5 =$ | (8) $9 - 2 =$ |
| (9) $9 + 1 =$ | (10) $1 + 19 =$ | (11) $1 + 8 =$ | (12) $14 + 6 =$ |
| (13) $4 + 6 =$ | (14) $16 + 4 =$ | (15) $17 - 17 =$ | (16) $9 - 8 =$ |
| (17) $13 + 1 =$ | (18) $19 + 1 =$ | (19) $19 - 5 =$ | (20) $4 + 3 =$ |
| (21) $5 + 2 =$ | (22) $11 + 9 =$ | (23) $1 + 13 =$ | (24) $18 + 1 =$ |
| (25) $1 - 1 =$ | (26) $6 + 13 =$ | (27) $10 + 5 =$ | (28) $17 + 1 =$ |
| (29) $5 - 4 =$ | (30) $14 + 1 =$ | (31) $3 - 1 =$ | (32) $16 - 15 =$ |
| (33) $12 - 3 =$ | (34) $16 - 14 =$ | (35) $19 + 1 =$ | (36) $7 - 5 =$ |
| (37) $4 - 2 =$ | (38) $10 - 7 =$ | (39) $7 - 4 =$ | (40) $12 - 2 =$ |
| (41) $17 - 5 =$ | (42) $2 - 2 =$ | (43) $17 - 16 =$ | (44) $8 - 6 =$ |
| (45) $2 + 14 =$ | (46) $10 - 4 =$ | (47) $14 + 4 =$ | (48) $10 + 8 =$ |
| (49) $2 + 6 =$ | (50) $11 + 5 =$ | (51) $4 + 1 =$ | (52) $4 - 1 =$ |
| (53) $8 - 8 =$ | (54) $12 - 7 =$ | (55) $19 - 5 =$ | (56) $8 + 11 =$ |
| (57) $6 - 4 =$ | (58) $11 - 1 =$ | (59) $19 - 16 =$ | (60) $9 + 9 =$ |
| (61) $12 - 8 =$ | (62) $17 - 9 =$ | (63) $19 + 1 =$ | (64) $7 - 7 =$ |
| (65) $3 + 4 =$ | (66) $16 + 2 =$ | (67) $2 + 8 =$ | (68) $11 - 3 =$ |
| (69) $14 - 9 =$ | (70) $1 + 11 =$ | (71) $7 + 4 =$ | (72) $5 + 15 =$ |
| (73) $14 + 5 =$ | (74) $17 + 3 =$ | (75) $14 + 4 =$ | (76) $3 - 3 =$ |
| (77) $9 + 3 =$ | (78) $13 - 12 =$ | (79) $16 - 2 =$ | (80) $8 - 6 =$ |
| (81) $12 - 5 =$ | (82) $12 + 7 =$ | (83) $2 - 2 =$ | (84) $11 - 4 =$ |
| (85) $18 - 9 =$ | (86) $9 - 9 =$ | (87) $19 - 10 =$ | (88) $5 + 3 =$ |
| (89) $2 + 4 =$ | (90) $14 - 14 =$ | (91) $13 + 1 =$ | (92) $5 + 9 =$ |
| (93) $11 - 10 =$ | (94) $11 - 4 =$ | (95) $17 + 1 =$ | (96) $3 + 9 =$ |
| (97) $16 - 1 =$ | (98) $8 - 4 =$ | (99) $19 - 12 =$ | (100) $1 - 1 =$ |



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扫码看答案

- (1) $13 + 1 =$ (2) $6 + 5 =$ (3) $16 - 9 =$ (4) $5 + 10 =$
(5) $9 + 3 =$ (6) $8 - 2 =$ (7) $18 - 1 =$ (8) $11 + 6 =$
(9) $19 + 1 =$ (10) $12 - 11 =$ (11) $16 + 4 =$ (12) $12 - 4 =$
(13) $2 - 1 =$ (14) $12 - 2 =$ (15) $19 - 7 =$ (16) $4 + 10 =$
(17) $1 - 1 =$ (18) $18 - 11 =$ (19) $13 + 1 =$ (20) $8 - 2 =$
(21) $14 - 11 =$ (22) $9 - 2 =$ (23) $2 + 11 =$ (24) $8 + 11 =$
(25) $16 + 2 =$ (26) $1 - 1 =$ (27) $10 - 9 =$ (28) $3 - 3 =$
(29) $13 + 7 =$ (30) $8 - 8 =$ (31) $16 + 2 =$ (32) $13 + 2 =$
(33) $7 + 7 =$ (34) $4 + 7 =$ (35) $18 + 1 =$ (36) $19 - 4 =$
(37) $4 + 14 =$ (38) $1 + 10 =$ (39) $4 - 3 =$ (40) $5 + 7 =$
(41) $10 - 8 =$ (42) $6 + 5 =$ (43) $7 + 7 =$ (44) $11 - 11 =$
(45) $18 - 8 =$ (46) $9 + 3 =$ (47) $2 - 2 =$ (48) $15 + 5 =$
(49) $15 - 15 =$ (50) $16 - 9 =$ (51) $11 + 4 =$ (52) $1 + 18 =$
(53) $11 + 1 =$ (54) $2 - 2 =$ (55) $16 + 2 =$ (56) $6 + 4 =$
(57) $2 + 7 =$ (58) $3 - 3 =$ (59) $15 + 5 =$ (60) $7 + 7 =$
(61) $8 + 11 =$ (62) $1 + 18 =$ (63) $13 + 1 =$ (64) $4 + 15 =$
(65) $15 - 6 =$ (66) $12 - 6 =$ (67) $8 + 8 =$ (68) $1 + 11 =$
(69) $6 - 3 =$ (70) $9 + 2 =$ (71) $13 + 2 =$ (72) $18 - 1 =$
(73) $18 + 1 =$ (74) $6 + 1 =$ (75) $18 + 2 =$ (76) $11 - 8 =$
(77) $4 + 5 =$ (78) $13 + 2 =$ (79) $13 + 5 =$ (80) $10 + 1 =$
(81) $7 + 13 =$ (82) $11 + 3 =$ (83) $17 - 1 =$ (84) $13 + 7 =$
(85) $8 + 1 =$ (86) $12 - 5 =$ (87) $13 - 12 =$ (88) $6 + 14 =$
(89) $17 + 2 =$ (90) $6 - 1 =$ (91) $8 + 5 =$ (92) $2 - 2 =$
(93) $13 + 4 =$ (94) $8 + 5 =$ (95) $14 + 5 =$ (96) $8 + 6 =$
(97) $6 - 6 =$ (98) $5 - 1 =$ (99) $14 - 8 =$ (100) $10 - 5 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 + 12 =$ | (2) $12 - 7 =$ | (3) $5 + 4 =$ | (4) $9 + 6 =$ |
| (5) $17 - 17 =$ | (6) $16 - 12 =$ | (7) $17 + 3 =$ | (8) $12 - 9 =$ |
| (9) $6 + 11 =$ | (10) $15 + 4 =$ | (11) $9 + 4 =$ | (12) $6 - 4 =$ |
| (13) $5 + 7 =$ | (14) $17 + 1 =$ | (15) $14 - 13 =$ | (16) $17 + 2 =$ |
| (17) $18 + 2 =$ | (18) $7 - 4 =$ | (19) $5 - 3 =$ | (20) $12 - 4 =$ |
| (21) $6 - 6 =$ | (22) $14 - 7 =$ | (23) $15 - 8 =$ | (24) $6 - 6 =$ |
| (25) $12 - 12 =$ | (26) $3 - 2 =$ | (27) $10 + 9 =$ | (28) $3 - 1 =$ |
| (29) $4 + 16 =$ | (30) $5 + 10 =$ | (31) $7 - 4 =$ | (32) $2 + 17 =$ |
| (33) $19 - 5 =$ | (34) $8 - 3 =$ | (35) $14 + 2 =$ | (36) $9 + 3 =$ |
| (37) $7 + 9 =$ | (38) $11 + 6 =$ | (39) $12 + 1 =$ | (40) $16 + 3 =$ |
| (41) $5 + 11 =$ | (42) $14 + 1 =$ | (43) $2 + 1 =$ | (44) $13 - 13 =$ |
| (45) $15 - 6 =$ | (46) $19 - 5 =$ | (47) $13 - 9 =$ | (48) $6 + 2 =$ |
| (49) $13 + 7 =$ | (50) $11 - 4 =$ | (51) $9 + 2 =$ | (52) $4 + 12 =$ |
| (53) $14 + 1 =$ | (54) $8 - 6 =$ | (55) $19 - 3 =$ | (56) $7 + 6 =$ |
| (57) $11 + 8 =$ | (58) $5 - 3 =$ | (59) $5 + 3 =$ | (60) $5 + 2 =$ |
| (61) $5 - 4 =$ | (62) $6 + 3 =$ | (63) $15 - 2 =$ | (64) $19 + 1 =$ |
| (65) $2 + 14 =$ | (66) $10 - 3 =$ | (67) $12 + 3 =$ | (68) $6 - 1 =$ |
| (69) $4 + 9 =$ | (70) $1 + 8 =$ | (71) $13 - 10 =$ | (72) $8 - 2 =$ |
| (73) $13 + 4 =$ | (74) $14 + 3 =$ | (75) $7 + 5 =$ | (76) $9 + 10 =$ |
| (77) $14 + 5 =$ | (78) $9 - 2 =$ | (79) $6 - 3 =$ | (80) $10 - 4 =$ |
| (81) $1 + 4 =$ | (82) $10 + 4 =$ | (83) $6 + 10 =$ | (84) $4 - 2 =$ |
| (85) $6 - 2 =$ | (86) $13 - 11 =$ | (87) $17 - 4 =$ | (88) $12 + 1 =$ |
| (89) $3 + 10 =$ | (90) $2 - 1 =$ | (91) $16 + 4 =$ | (92) $6 - 6 =$ |
| (93) $3 - 3 =$ | (94) $9 - 7 =$ | (95) $13 - 2 =$ | (96) $2 - 1 =$ |
| (97) $5 - 3 =$ | (98) $14 + 4 =$ | (99) $11 - 1 =$ | (100) $2 - 1 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 - 6 =$ | (2) $16 + 1 =$ | (3) $12 + 7 =$ | (4) $4 - 1 =$ |
| (5) $5 - 4 =$ | (6) $1 + 14 =$ | (7) $16 + 3 =$ | (8) $9 - 1 =$ |
| (9) $18 + 2 =$ | (10) $5 + 8 =$ | (11) $11 + 3 =$ | (12) $8 + 5 =$ |
| (13) $10 + 3 =$ | (14) $2 - 1 =$ | (15) $6 + 12 =$ | (16) $1 - 1 =$ |
| (17) $19 + 1 =$ | (18) $9 + 4 =$ | (19) $8 + 4 =$ | (20) $12 + 1 =$ |
| (21) $14 + 3 =$ | (22) $18 - 16 =$ | (23) $6 + 8 =$ | (24) $5 + 12 =$ |
| (25) $4 + 7 =$ | (26) $4 + 14 =$ | (27) $15 - 14 =$ | (28) $13 - 4 =$ |
| (29) $8 + 5 =$ | (30) $15 - 9 =$ | (31) $2 + 2 =$ | (32) $12 + 7 =$ |
| (33) $14 - 10 =$ | (34) $14 - 1 =$ | (35) $2 - 2 =$ | (36) $13 + 7 =$ |
| (37) $16 + 1 =$ | (38) $17 - 7 =$ | (39) $17 + 1 =$ | (40) $19 - 13 =$ |
| (41) $6 + 8 =$ | (42) $7 + 5 =$ | (43) $13 - 12 =$ | (44) $12 + 3 =$ |
| (45) $10 + 1 =$ | (46) $3 + 3 =$ | (47) $14 - 9 =$ | (48) $18 + 2 =$ |
| (49) $11 + 3 =$ | (50) $9 - 5 =$ | (51) $13 + 3 =$ | (52) $7 + 3 =$ |
| (53) $10 - 8 =$ | (54) $7 - 3 =$ | (55) $2 + 13 =$ | (56) $5 + 2 =$ |
| (57) $8 - 1 =$ | (58) $2 - 1 =$ | (59) $4 - 1 =$ | (60) $11 - 10 =$ |
| (61) $9 + 3 =$ | (62) $12 - 5 =$ | (63) $9 + 11 =$ | (64) $2 + 9 =$ |
| (65) $6 - 6 =$ | (66) $10 + 1 =$ | (67) $6 - 3 =$ | (68) $15 + 3 =$ |
| (69) $13 - 1 =$ | (70) $6 + 11 =$ | (71) $7 + 11 =$ | (72) $1 + 13 =$ |
| (73) $12 - 1 =$ | (74) $2 + 7 =$ | (75) $2 - 1 =$ | (76) $5 - 4 =$ |
| (77) $7 + 10 =$ | (78) $4 + 9 =$ | (79) $8 + 4 =$ | (80) $4 - 4 =$ |
| (81) $3 - 3 =$ | (82) $18 - 5 =$ | (83) $10 - 9 =$ | (84) $6 + 12 =$ |
| (85) $12 + 2 =$ | (86) $19 - 4 =$ | (87) $2 - 2 =$ | (88) $6 + 1 =$ |
| (89) $8 + 9 =$ | (90) $16 + 3 =$ | (91) $16 - 4 =$ | (92) $17 - 5 =$ |
| (93) $4 + 4 =$ | (94) $12 - 3 =$ | (95) $3 - 3 =$ | (96) $14 + 4 =$ |
| (97) $5 - 5 =$ | (98) $1 - 1 =$ | (99) $3 + 6 =$ | (100) $6 - 2 =$ |



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- | | | | |
|----------------|---------------|----------------|----------------|
| (1) 17 + 3 = | (2) 1 - 1 = | (3) 9 - 9 = | (4) 14 + 5 = |
| (5) 19 + 1 = | (6) 1 + 11 = | (7) 11 - 9 = | (8) 12 + 8 = |
| (9) 1 - 1 = | (10) 9 + 3 = | (11) 3 + 6 = | (12) 15 - 15 = |
| (13) 13 - 13 = | (14) 5 - 2 = | (15) 10 + 8 = | (16) 14 - 14 = |
| (17) 8 - 3 = | (18) 3 + 14 = | (19) 12 - 8 = | (20) 14 + 6 = |
| (21) 11 + 7 = | (22) 11 - 7 = | (23) 17 - 17 = | (24) 9 + 7 = |
| (25) 7 + 10 = | (26) 15 + 5 = | (27) 6 - 4 = | (28) 11 - 4 = |
| (29) 2 - 1 = | (30) 7 + 6 = | (31) 14 + 6 = | (32) 18 - 4 = |
| (33) 2 + 3 = | (34) 5 + 11 = | (35) 1 + 13 = | (36) 17 + 2 = |
| (37) 1 - 1 = | (38) 16 + 2 = | (39) 11 + 1 = | (40) 9 - 5 = |
| (41) 9 + 3 = | (42) 12 - 9 = | (43) 3 + 7 = | (44) 5 + 6 = |
| (45) 3 - 2 = | (46) 12 + 7 = | (47) 18 - 7 = | (48) 9 + 7 = |
| (49) 14 - 12 = | (50) 2 - 2 = | (51) 16 - 15 = | (52) 8 + 11 = |
| (53) 6 - 5 = | (54) 1 + 13 = | (55) 16 + 3 = | (56) 17 - 2 = |
| (57) 17 - 9 = | (58) 2 + 11 = | (59) 4 + 12 = | (60) 10 + 8 = |
| (61) 1 + 10 = | (62) 3 - 3 = | (63) 2 - 2 = | (64) 10 + 2 = |
| (65) 10 - 4 = | (66) 14 + 3 = | (67) 9 - 4 = | (68) 10 + 2 = |
| (69) 11 + 7 = | (70) 1 + 8 = | (71) 4 + 2 = | (72) 16 + 2 = |
| (73) 6 - 6 = | (74) 15 + 3 = | (75) 2 - 2 = | (76) 16 + 2 = |
| (77) 10 - 5 = | (78) 18 + 1 = | (79) 13 - 7 = | (80) 3 - 2 = |
| (81) 9 + 6 = | (82) 5 + 5 = | (83) 9 + 6 = | (84) 16 - 9 = |
| (85) 5 + 13 = | (86) 2 + 11 = | (87) 3 - 2 = | (88) 16 + 2 = |
| (89) 7 - 4 = | (90) 2 - 2 = | (91) 13 + 1 = | (92) 5 - 2 = |
| (93) 6 + 7 = | (94) 8 - 1 = | (95) 14 - 5 = | (96) 3 + 7 = |
| (97) 1 + 15 = | (98) 9 + 5 = | (99) 9 - 4 = | (100) 10 - 3 = |



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- (1) $8 - 1 =$ (2) $14 - 12 =$ (3) $15 - 15 =$ (4) $11 - 2 =$
(5) $14 + 1 =$ (6) $2 + 16 =$ (7) $4 + 11 =$ (8) $3 - 1 =$
(9) $13 + 3 =$ (10) $13 + 7 =$ (11) $2 + 15 =$ (12) $8 - 5 =$
(13) $13 - 7 =$ (14) $14 - 9 =$ (15) $12 - 6 =$ (16) $15 - 7 =$
(17) $9 - 7 =$ (18) $16 + 3 =$ (19) $18 + 1 =$ (20) $18 - 7 =$
(21) $6 - 2 =$ (22) $14 + 4 =$ (23) $17 - 8 =$ (24) $8 + 5 =$
(25) $13 + 7 =$ (26) $9 + 8 =$ (27) $6 - 4 =$ (28) $13 - 10 =$
(29) $9 + 8 =$ (30) $11 + 7 =$ (31) $15 + 3 =$ (32) $2 - 2 =$
(33) $3 - 3 =$ (34) $19 - 17 =$ (35) $9 + 10 =$ (36) $7 - 2 =$
(37) $13 - 12 =$ (38) $12 + 6 =$ (39) $14 - 9 =$ (40) $17 + 3 =$
(41) $9 - 7 =$ (42) $8 + 6 =$ (43) $14 - 1 =$ (44) $17 + 1 =$
(45) $4 + 11 =$ (46) $9 + 1 =$ (47) $6 - 3 =$ (48) $5 - 5 =$
(49) $17 - 14 =$ (50) $19 - 6 =$ (51) $15 - 9 =$ (52) $17 + 3 =$
(53) $18 + 1 =$ (54) $2 + 14 =$ (55) $12 + 4 =$ (56) $10 - 5 =$
(57) $17 + 1 =$ (58) $16 - 16 =$ (59) $11 - 1 =$ (60) $9 - 7 =$
(61) $7 - 3 =$ (62) $3 - 2 =$ (63) $13 - 11 =$ (64) $2 + 14 =$
(65) $9 - 4 =$ (66) $3 + 13 =$ (67) $17 - 14 =$ (68) $14 - 3 =$
(69) $11 + 3 =$ (70) $18 - 8 =$ (71) $5 + 2 =$ (72) $19 - 16 =$
(73) $17 + 2 =$ (74) $1 + 11 =$ (75) $15 + 1 =$ (76) $7 + 13 =$
(77) $17 - 1 =$ (78) $6 - 1 =$ (79) $15 - 6 =$ (80) $11 + 3 =$
(81) $4 + 13 =$ (82) $1 + 5 =$ (83) $14 - 5 =$ (84) $7 + 1 =$
(85) $6 - 4 =$ (86) $16 + 2 =$ (87) $19 + 1 =$ (88) $2 + 1 =$
(89) $12 + 8 =$ (90) $11 - 8 =$ (91) $1 - 1 =$ (92) $12 + 8 =$
(93) $2 + 16 =$ (94) $13 + 5 =$ (95) $14 + 1 =$ (96) $16 + 2 =$
(97) $12 + 4 =$ (98) $4 + 6 =$ (99) $13 + 4 =$ (100) $13 - 5 =$

二十以内加减法计算练习题答案

第1页答案

(1) 6 (2) 3 (3) 1 (4) 10 (5) 4 (6) 5 (7) 1 (8) 1
(9) 12 (10) 10 (11) 13 (12) 14 (13) 19 (14) 12 (15) 18 (16) 0
(17) 2 (18) 17 (19) 13 (20) 2 (21) 10 (22) 0 (23) 10 (24) 4
(25) 1 (26) 13 (27) 1 (28) 19 (29) 0 (30) 14 (31) 0 (32) 10
(33) 16 (34) 12 (35) 18 (36) 4 (37) 14 (38) 16 (39) 0 (40) 1
(41) 20 (42) 14 (43) 18 (44) 3 (45) 4 (46) 19 (47) 14 (48) 3
(49) 7 (50) 0 (51) 19 (52) 20 (53) 1 (54) 13 (55) 4 (56) 15
(57) 10 (58) 20 (59) 1 (60) 2 (61) 2 (62) 1 (63) 20 (64) 3
(65) 20 (66) 16 (67) 15 (68) 10 (69) 19 (70) 6 (71) 20 (72) 1
(73) 0 (74) 17 (75) 1 (76) 17 (77) 19 (78) 13 (79) 0 (80) 20
(81) 9 (82) 9 (83) 11 (84) 18 (85) 14 (86) 14 (87) 11 (88) 5
(89) 16 (90) 2 (91) 14 (92) 3 (93) 18 (94) 20 (95) 16 (96) 9
(97) 8 (98) 18 (99) 6 (100) 0

第2页答案

(1) 19 (2) 18 (3) 10 (4) 0 (5) 11 (6) 2 (7) 0 (8) 7
(9) 10 (10) 20 (11) 9 (12) 20 (13) 10 (14) 20 (15) 0 (16) 1
(17) 14 (18) 20 (19) 14 (20) 7 (21) 7 (22) 20 (23) 14 (24) 19
(25) 0 (26) 19 (27) 15 (28) 18 (29) 1 (30) 15 (31) 2 (32) 1
(33) 9 (34) 2 (35) 20 (36) 2 (37) 2 (38) 3 (39) 3 (40) 10
(41) 12 (42) 0 (43) 1 (44) 2 (45) 16 (46) 6 (47) 18 (48) 18
(49) 8 (50) 16 (51) 5 (52) 3 (53) 0 (54) 5 (55) 14 (56) 19
(57) 2 (58) 10 (59) 3 (60) 18 (61) 4 (62) 8 (63) 20 (64) 0
(65) 7 (66) 18 (67) 10 (68) 8 (69) 5 (70) 12 (71) 11 (72) 20
(73) 19 (74) 20 (75) 18 (76) 0 (77) 12 (78) 1 (79) 14 (80) 2
(81) 7 (82) 19 (83) 0 (84) 7 (85) 9 (86) 0 (87) 9 (88) 8
(89) 6 (90) 0 (91) 14 (92) 14 (93) 1 (94) 7 (95) 18 (96) 12
(97) 15 (98) 4 (99) 7 (100) 0

二十以内加减法计算练习题答案

第3页答案

(1) 14 (2) 11 (3) 7 (4) 15 (5) 12 (6) 6 (7) 17 (8) 17
(9) 20 (10) 1 (11) 20 (12) 8 (13) 1 (14) 10 (15) 12 (16) 14
(17) 0 (18) 7 (19) 14 (20) 6 (21) 3 (22) 7 (23) 13 (24) 19
(25) 18 (26) 0 (27) 1 (28) 0 (29) 20 (30) 0 (31) 18 (32) 15
(33) 14 (34) 11 (35) 19 (36) 15 (37) 18 (38) 11 (39) 1 (40) 12
(41) 2 (42) 11 (43) 14 (44) 0 (45) 10 (46) 12 (47) 0 (48) 20
(49) 0 (50) 7 (51) 15 (52) 19 (53) 12 (54) 0 (55) 18 (56) 10
(57) 9 (58) 0 (59) 20 (60) 14 (61) 19 (62) 19 (63) 14 (64) 19
(65) 9 (66) 6 (67) 16 (68) 12 (69) 3 (70) 11 (71) 15 (72) 17
(73) 19 (74) 7 (75) 20 (76) 3 (77) 9 (78) 15 (79) 18 (80) 11
(81) 20 (82) 14 (83) 16 (84) 20 (85) 9 (86) 7 (87) 1 (88) 20
(89) 19 (90) 5 (91) 13 (92) 0 (93) 17 (94) 13 (95) 19 (96) 14
(97) 0 (98) 4 (99) 6 (100) 5

第4页答案

(1) 14 (2) 5 (3) 9 (4) 15 (5) 0 (6) 4 (7) 20 (8) 3
(9) 17 (10) 19 (11) 13 (12) 2 (13) 12 (14) 18 (15) 1 (16) 19
(17) 20 (18) 3 (19) 2 (20) 8 (21) 0 (22) 7 (23) 7 (24) 0
(25) 0 (26) 1 (27) 19 (28) 2 (29) 20 (30) 15 (31) 3 (32) 19
(33) 14 (34) 5 (35) 16 (36) 12 (37) 16 (38) 17 (39) 13 (40) 19
(41) 16 (42) 15 (43) 3 (44) 0 (45) 9 (46) 14 (47) 4 (48) 8
(49) 20 (50) 7 (51) 11 (52) 16 (53) 15 (54) 2 (55) 16 (56) 13
(57) 19 (58) 2 (59) 8 (60) 7 (61) 1 (62) 9 (63) 13 (64) 20
(65) 16 (66) 7 (67) 15 (68) 5 (69) 13 (70) 9 (71) 3 (72) 6
(73) 17 (74) 17 (75) 12 (76) 19 (77) 19 (78) 7 (79) 3 (80) 6
(81) 5 (82) 14 (83) 16 (84) 2 (85) 4 (86) 2 (87) 13 (88) 13
(89) 13 (90) 1 (91) 20 (92) 0 (93) 0 (94) 2 (95) 11 (96) 1
(97) 2 (98) 18 (99) 10 (100) 1

二十以内加减法计算练习题答案

第5页答案

(1) 7	(2) 17	(3) 19	(4) 3	(5) 1	(6) 15	(7) 19	(8) 8
(9) 20	(10) 13	(11) 14	(12) 13	(13) 13	(14) 1	(15) 18	(16) 0
(17) 20	(18) 13	(19) 12	(20) 13	(21) 17	(22) 2	(23) 14	(24) 17
(25) 11	(26) 18	(27) 1	(28) 9	(29) 13	(30) 6	(31) 4	(32) 19
(33) 4	(34) 13	(35) 0	(36) 20	(37) 17	(38) 10	(39) 18	(40) 6
(41) 14	(42) 12	(43) 1	(44) 15	(45) 11	(46) 6	(47) 5	(48) 20
(49) 14	(50) 4	(51) 16	(52) 10	(53) 2	(54) 4	(55) 15	(56) 7
(57) 7	(58) 1	(59) 3	(60) 1	(61) 12	(62) 7	(63) 20	(64) 11
(65) 0	(66) 11	(67) 3	(68) 18	(69) 12	(70) 17	(71) 18	(72) 14
(73) 11	(74) 9	(75) 1	(76) 1	(77) 17	(78) 13	(79) 12	(80) 0
(81) 0	(82) 13	(83) 1	(84) 18	(85) 14	(86) 15	(87) 0	(88) 7
(89) 17	(90) 19	(91) 12	(92) 12	(93) 8	(94) 9	(95) 0	(96) 18
(97) 0	(98) 0	(99) 9	(100) 4				

第6页答案

(1) 20	(2) 0	(3) 0	(4) 19	(5) 20	(6) 12	(7) 2	(8) 20
(9) 0	(10) 12	(11) 9	(12) 0	(13) 0	(14) 3	(15) 18	(16) 0
(17) 5	(18) 17	(19) 4	(20) 20	(21) 18	(22) 4	(23) 0	(24) 16
(25) 17	(26) 20	(27) 2	(28) 7	(29) 1	(30) 13	(31) 20	(32) 14
(33) 5	(34) 16	(35) 14	(36) 19	(37) 0	(38) 18	(39) 12	(40) 4
(41) 12	(42) 3	(43) 10	(44) 11	(45) 1	(46) 19	(47) 11	(48) 16
(49) 2	(50) 0	(51) 1	(52) 19	(53) 1	(54) 14	(55) 19	(56) 15
(57) 8	(58) 13	(59) 16	(60) 18	(61) 11	(62) 0	(63) 0	(64) 12
(65) 6	(66) 17	(67) 5	(68) 12	(69) 18	(70) 9	(71) 6	(72) 18
(73) 0	(74) 18	(75) 0	(76) 18	(77) 5	(78) 19	(79) 6	(80) 1
(81) 15	(82) 10	(83) 15	(84) 7	(85) 18	(86) 13	(87) 1	(88) 18
(89) 3	(90) 0	(91) 14	(92) 3	(93) 13	(94) 7	(95) 9	(96) 10
(97) 16	(98) 14	(99) 5	(100) 7				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 7 | (2) 2 | (3) 0 | (4) 9 | (5) 15 | (6) 18 | (7) 15 | (8) 2 |
| (9) 16 | (10) 20 | (11) 17 | (12) 3 | (13) 6 | (14) 5 | (15) 6 | (16) 8 |
| (17) 2 | (18) 19 | (19) 19 | (20) 11 | (21) 4 | (22) 18 | (23) 9 | (24) 13 |
| (25) 20 | (26) 17 | (27) 2 | (28) 3 | (29) 17 | (30) 18 | (31) 18 | (32) 0 |
| (33) 0 | (34) 2 | (35) 19 | (36) 5 | (37) 1 | (38) 18 | (39) 5 | (40) 20 |
| (41) 2 | (42) 14 | (43) 13 | (44) 18 | (45) 15 | (46) 10 | (47) 3 | (48) 0 |
| (49) 3 | (50) 13 | (51) 6 | (52) 20 | (53) 19 | (54) 16 | (55) 16 | (56) 5 |
| (57) 18 | (58) 0 | (59) 10 | (60) 2 | (61) 4 | (62) 1 | (63) 2 | (64) 16 |
| (65) 5 | (66) 16 | (67) 3 | (68) 11 | (69) 14 | (70) 10 | (71) 7 | (72) 3 |
| (73) 19 | (74) 12 | (75) 16 | (76) 20 | (77) 16 | (78) 5 | (79) 9 | (80) 14 |
| (81) 17 | (82) 6 | (83) 9 | (84) 8 | (85) 2 | (86) 18 | (87) 20 | (88) 3 |
| (89) 20 | (90) 3 | (91) 0 | (92) 20 | (93) 18 | (94) 18 | (95) 15 | (96) 18 |
| (97) 16 | (98) 10 | (99) 17 | (100) 8 | | | | |