

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $10 + 7 =$

(2) $11 + 4 =$

(3) $4 + 8 =$

(4) $5 + 1 =$

(5) $1 + 12 =$

(6) $3 + 12 =$

(7) $8 + 9 =$

(8) $15 + 3 =$

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(96) $6 + 10 =$

(97) $4 + 9 =$

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(99) $5 + 3 =$

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(1) $3 + 10 =$

(2) $5 + 2 =$

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(98) $7 + 2 =$

(99) $11 + 5 =$

(100) $15 + 4 =$

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- | | | | |
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| (13) $1 + 13 =$ | (14) $14 + 2 =$ | (15) $19 + 1 =$ | (16) $7 + 12 =$ |
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| (41) $19 + 1 =$ | (42) $1 + 16 =$ | (43) $8 + 11 =$ | (44) $3 + 16 =$ |
| (45) $17 + 1 =$ | (46) $10 + 6 =$ | (47) $3 + 8 =$ | (48) $1 + 13 =$ |
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(99) $15 + 1 =$

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|-----------------|-----------------|-----------------|------------------|
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二十以内加法计算练习题答案

第1页答案

- | | | | |
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| (5) 13 | (6) 15 | (7) 17 | (8) 18 |
| (9) 19 | (10) 10 | (11) 14 | (12) 6 |
| (13) 18 | (14) 20 | (15) 20 | (16) 17 |
| (17) 10 | (18) 18 | (19) 13 | (20) 14 |
| (21) 15 | (22) 18 | (23) 20 | (24) 17 |
| (25) 15 | (26) 16 | (27) 11 | (28) 14 |
| (29) 16 | (30) 8 | (31) 17 | (32) 17 |
| (33) 19 | (34) 20 | (35) 8 | (36) 16 |
| (37) 20 | (38) 14 | (39) 15 | (40) 20 |
| (41) 6 | (42) 20 | (43) 20 | (44) 7 |
| (45) 11 | (46) 20 | (47) 13 | (48) 17 |
| (49) 11 | (50) 20 | (51) 9 | (52) 19 |
| (53) 16 | (54) 20 | (55) 20 | (56) 18 |
| (57) 12 | (58) 10 | (59) 15 | (60) 14 |
| (61) 11 | (62) 14 | (63) 16 | (64) 10 |
| (65) 14 | (66) 17 | (67) 8 | (68) 18 |
| (69) 18 | (70) 18 | (71) 16 | (72) 19 |
| (73) 16 | (74) 13 | (75) 14 | (76) 20 |
| (77) 6 | (78) 16 | (79) 19 | (80) 18 |
| (81) 3 | (82) 13 | (83) 19 | (84) 20 |
| (85) 20 | (86) 20 | (87) 20 | (88) 9 |
| (89) 12 | (90) 15 | (91) 16 | (92) 17 |
| (93) 20 | (94) 15 | (95) 15 | (96) 16 |
| (97) 13 | (98) 18 | (99) 19 | (100) 6 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 16 | (3) 13 | (4) 20 |
| (5) 16 | (6) 17 | (7) 18 | (8) 20 |
| (9) 19 | (10) 15 | (11) 17 | (12) 18 |
| (13) 19 | (14) 19 | (15) 16 | (16) 7 |
| (17) 17 | (18) 18 | (19) 19 | (20) 14 |
| (21) 14 | (22) 15 | (23) 20 | (24) 19 |
| (25) 18 | (26) 19 | (27) 16 | (28) 16 |
| (29) 20 | (30) 19 | (31) 19 | (32) 4 |
| (33) 19 | (34) 3 | (35) 16 | (36) 17 |
| (37) 8 | (38) 16 | (39) 18 | (40) 16 |
| (41) 17 | (42) 17 | (43) 14 | (44) 20 |
| (45) 19 | (46) 3 | (47) 15 | (48) 17 |
| (49) 19 | (50) 12 | (51) 13 | (52) 12 |
| (53) 15 | (54) 17 | (55) 19 | (56) 19 |
| (57) 19 | (58) 19 | (59) 16 | (60) 10 |
| (61) 20 | (62) 20 | (63) 15 | (64) 18 |
| (65) 15 | (66) 20 | (67) 15 | (68) 7 |
| (69) 12 | (70) 19 | (71) 12 | (72) 15 |
| (73) 10 | (74) 16 | (75) 18 | (76) 10 |
| (77) 17 | (78) 16 | (79) 20 | (80) 20 |
| (81) 20 | (82) 14 | (83) 19 | (84) 16 |
| (85) 20 | (86) 19 | (87) 10 | (88) 14 |
| (89) 20 | (90) 14 | (91) 12 | (92) 19 |
| (93) 16 | (94) 20 | (95) 16 | (96) 18 |
| (97) 19 | (98) 16 | (99) 8 | (100) 18 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 7 | (3) 10 | (4) 14 |
| (5) 14 | (6) 20 | (7) 11 | (8) 18 |
| (9) 16 | (10) 19 | (11) 20 | (12) 12 |
| (13) 16 | (14) 20 | (15) 20 | (16) 11 |
| (17) 7 | (18) 20 | (19) 17 | (20) 15 |
| (21) 18 | (22) 14 | (23) 11 | (24) 19 |
| (25) 18 | (26) 16 | (27) 18 | (28) 17 |
| (29) 3 | (30) 17 | (31) 15 | (32) 12 |
| (33) 19 | (34) 20 | (35) 7 | (36) 12 |
| (37) 6 | (38) 18 | (39) 15 | (40) 13 |
| (41) 18 | (42) 17 | (43) 12 | (44) 14 |
| (45) 12 | (46) 20 | (47) 17 | (48) 20 |
| (49) 15 | (50) 12 | (51) 19 | (52) 13 |
| (53) 19 | (54) 19 | (55) 20 | (56) 17 |
| (57) 15 | (58) 19 | (59) 13 | (60) 9 |
| (61) 14 | (62) 16 | (63) 16 | (64) 12 |
| (65) 5 | (66) 4 | (67) 18 | (68) 18 |
| (69) 13 | (70) 19 | (71) 13 | (72) 19 |
| (73) 19 | (74) 19 | (75) 12 | (76) 12 |
| (77) 18 | (78) 19 | (79) 12 | (80) 20 |
| (81) 18 | (82) 19 | (83) 18 | (84) 15 |
| (85) 17 | (86) 20 | (87) 20 | (88) 18 |
| (89) 20 | (90) 20 | (91) 15 | (92) 20 |
| (93) 20 | (94) 13 | (95) 20 | (96) 7 |
| (97) 6 | (98) 9 | (99) 16 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 16 | (2) 20 | (3) 16 | (4) 14 |
| (5) 20 | (6) 14 | (7) 20 | (8) 18 |
| (9) 14 | (10) 16 | (11) 15 | (12) 18 |
| (13) 14 | (14) 16 | (15) 20 | (16) 19 |
| (17) 11 | (18) 20 | (19) 17 | (20) 17 |
| (21) 15 | (22) 18 | (23) 11 | (24) 13 |
| (25) 16 | (26) 20 | (27) 17 | (28) 20 |
| (29) 20 | (30) 17 | (31) 11 | (32) 18 |
| (33) 20 | (34) 13 | (35) 19 | (36) 12 |
| (37) 16 | (38) 19 | (39) 18 | (40) 17 |
| (41) 20 | (42) 17 | (43) 19 | (44) 19 |
| (45) 18 | (46) 16 | (47) 11 | (48) 14 |
| (49) 18 | (50) 19 | (51) 11 | (52) 8 |
| (53) 19 | (54) 15 | (55) 5 | (56) 9 |
| (57) 15 | (58) 11 | (59) 13 | (60) 10 |
| (61) 6 | (62) 15 | (63) 20 | (64) 20 |
| (65) 20 | (66) 18 | (67) 14 | (68) 20 |
| (69) 20 | (70) 19 | (71) 20 | (72) 4 |
| (73) 14 | (74) 15 | (75) 11 | (76) 20 |
| (77) 13 | (78) 17 | (79) 15 | (80) 15 |
| (81) 16 | (82) 11 | (83) 14 | (84) 20 |
| (85) 12 | (86) 19 | (87) 18 | (88) 20 |
| (89) 18 | (90) 16 | (91) 17 | (92) 15 |
| (93) 18 | (94) 18 | (95) 20 | (96) 17 |
| (97) 19 | (98) 14 | (99) 14 | (100) 6 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 18 | (3) 12 | (4) 9 |
| (5) 20 | (6) 16 | (7) 17 | (8) 14 |
| (9) 16 | (10) 12 | (11) 20 | (12) 12 |
| (13) 12 | (14) 14 | (15) 20 | (16) 20 |
| (17) 20 | (18) 19 | (19) 6 | (20) 20 |
| (21) 18 | (22) 19 | (23) 14 | (24) 15 |
| (25) 8 | (26) 5 | (27) 10 | (28) 19 |
| (29) 17 | (30) 20 | (31) 6 | (32) 20 |
| (33) 20 | (34) 15 | (35) 7 | (36) 20 |
| (37) 13 | (38) 12 | (39) 17 | (40) 20 |
| (41) 9 | (42) 20 | (43) 13 | (44) 19 |
| (45) 13 | (46) 15 | (47) 11 | (48) 20 |
| (49) 13 | (50) 16 | (51) 20 | (52) 14 |
| (53) 14 | (54) 17 | (55) 20 | (56) 20 |
| (57) 20 | (58) 8 | (59) 19 | (60) 20 |
| (61) 15 | (62) 18 | (63) 19 | (64) 19 |
| (65) 13 | (66) 16 | (67) 12 | (68) 17 |
| (69) 15 | (70) 16 | (71) 19 | (72) 19 |
| (73) 20 | (74) 13 | (75) 10 | (76) 13 |
| (77) 20 | (78) 20 | (79) 13 | (80) 14 |
| (81) 16 | (82) 20 | (83) 11 | (84) 8 |
| (85) 9 | (86) 14 | (87) 18 | (88) 11 |
| (89) 14 | (90) 8 | (91) 15 | (92) 19 |
| (93) 4 | (94) 6 | (95) 15 | (96) 10 |
| (97) 20 | (98) 19 | (99) 16 | (100) 13 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 10 | (3) 13 | (4) 9 |
| (5) 17 | (6) 14 | (7) 16 | (8) 8 |
| (9) 14 | (10) 20 | (11) 18 | (12) 19 |
| (13) 18 | (14) 19 | (15) 17 | (16) 5 |
| (17) 15 | (18) 6 | (19) 17 | (20) 5 |
| (21) 16 | (22) 9 | (23) 11 | (24) 19 |
| (25) 8 | (26) 14 | (27) 20 | (28) 18 |
| (29) 19 | (30) 17 | (31) 19 | (32) 18 |
| (33) 10 | (34) 16 | (35) 11 | (36) 18 |
| (37) 17 | (38) 18 | (39) 13 | (40) 19 |
| (41) 17 | (42) 16 | (43) 4 | (44) 5 |
| (45) 20 | (46) 17 | (47) 14 | (48) 14 |
| (49) 16 | (50) 20 | (51) 16 | (52) 14 |
| (53) 15 | (54) 18 | (55) 16 | (56) 16 |
| (57) 20 | (58) 4 | (59) 19 | (60) 11 |
| (61) 18 | (62) 17 | (63) 17 | (64) 10 |
| (65) 17 | (66) 19 | (67) 16 | (68) 17 |
| (69) 17 | (70) 19 | (71) 15 | (72) 16 |
| (73) 13 | (74) 7 | (75) 9 | (76) 17 |
| (77) 14 | (78) 12 | (79) 13 | (80) 19 |
| (81) 20 | (82) 18 | (83) 19 | (84) 11 |
| (85) 20 | (86) 8 | (87) 18 | (88) 15 |
| (89) 16 | (90) 15 | (91) 20 | (92) 11 |
| (93) 20 | (94) 17 | (95) 17 | (96) 17 |
| (97) 20 | (98) 18 | (99) 16 | (100) 16 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 20 | (3) 18 | (4) 17 |
| (5) 19 | (6) 18 | (7) 12 | (8) 18 |
| (9) 13 | (10) 7 | (11) 20 | (12) 19 |
| (13) 18 | (14) 19 | (15) 13 | (16) 19 |
| (17) 14 | (18) 16 | (19) 16 | (20) 8 |
| (21) 18 | (22) 17 | (23) 18 | (24) 17 |
| (25) 19 | (26) 13 | (27) 19 | (28) 16 |
| (29) 6 | (30) 18 | (31) 9 | (32) 19 |
| (33) 19 | (34) 18 | (35) 15 | (36) 9 |
| (37) 9 | (38) 20 | (39) 19 | (40) 20 |
| (41) 20 | (42) 20 | (43) 7 | (44) 18 |
| (45) 17 | (46) 17 | (47) 18 | (48) 19 |
| (49) 17 | (50) 20 | (51) 16 | (52) 20 |
| (53) 20 | (54) 12 | (55) 15 | (56) 12 |
| (57) 12 | (58) 11 | (59) 15 | (60) 18 |
| (61) 14 | (62) 19 | (63) 20 | (64) 14 |
| (65) 19 | (66) 11 | (67) 13 | (68) 17 |
| (69) 15 | (70) 16 | (71) 20 | (72) 17 |
| (73) 20 | (74) 13 | (75) 9 | (76) 17 |
| (77) 20 | (78) 9 | (79) 15 | (80) 15 |
| (81) 20 | (82) 16 | (83) 19 | (84) 18 |
| (85) 20 | (86) 15 | (87) 9 | (88) 19 |
| (89) 15 | (90) 13 | (91) 20 | (92) 14 |
| (93) 19 | (94) 17 | (95) 14 | (96) 15 |
| (97) 19 | (98) 20 | (99) 11 | (100) 18 |