

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $10 + 6 =$

(2)  $17 + 2 =$

(3)  $9 + 10 =$

(4)  $14 + 1 =$

(5)  $15 + 1 =$

(6)  $10 + 7 =$

(7)  $2 + 11 =$

(8)  $4 + 5 =$

(9)  $15 + 4 =$

(10)  $18 + 2 =$

(11)  $3 + 10 =$

(12)  $16 + 2 =$

(13)  $14 + 1 =$

(14)  $7 + 1 =$

(15)  $1 + 13 =$

(16)  $11 + 3 =$

(17)  $11 + 1 =$

(18)  $3 + 5 =$

(19)  $7 + 1 =$

(20)  $5 + 9 =$

(21)  $12 + 7 =$

(22)  $14 + 2 =$

(23)  $9 + 2 =$

(24)  $14 + 3 =$

(25)  $3 + 7 =$

(26)  $1 + 1 =$

(27)  $19 + 1 =$

(28)  $5 + 12 =$

(29)  $16 + 1 =$

(30)  $7 + 1 =$

(31)  $9 + 8 =$

(32)  $18 + 2 =$

(33)  $14 + 2 =$

(34)  $7 + 3 =$

(35)  $6 + 5 =$

(36)  $11 + 1 =$

(37)  $10 + 1 =$

(38)  $3 + 4 =$

(39)  $5 + 7 =$

(40)  $17 + 1 =$

(41)  $11 + 6 =$

(42)  $9 + 7 =$

(43)  $12 + 7 =$

(44)  $6 + 7 =$

(45)  $11 + 1 =$

(46)  $11 + 4 =$

(47)  $14 + 4 =$

(48)  $7 + 13 =$

(49)  $19 + 1 =$

(50)  $5 + 11 =$

(51)  $7 + 4 =$

(52)  $15 + 1 =$

(53)  $11 + 6 =$

(54)  $19 + 1 =$

(55)  $14 + 4 =$

(56)  $3 + 10 =$

(57)  $12 + 3 =$

(58)  $10 + 2 =$

(59)  $13 + 6 =$

(60)  $19 + 1 =$

(61)  $3 + 7 =$

(62)  $16 + 3 =$

(63)  $10 + 7 =$

(64)  $15 + 2 =$

(65)  $1 + 9 =$

(66)  $12 + 8 =$

(67)  $11 + 4 =$

(68)  $3 + 13 =$

(69)  $12 + 1 =$

(70)  $11 + 9 =$

(71)  $19 + 1 =$

(72)  $2 + 10 =$

(73)  $16 + 4 =$

(74)  $3 + 14 =$

(75)  $18 + 2 =$

(76)  $7 + 3 =$

(77)  $2 + 10 =$

(78)  $6 + 6 =$

(79)  $1 + 9 =$

(80)  $2 + 15 =$

(81)  $9 + 2 =$

(82)  $14 + 1 =$

(83)  $15 + 5 =$

(84)  $5 + 8 =$

(85)  $5 + 11 =$

(86)  $14 + 4 =$

(87)  $2 + 9 =$

(88)  $6 + 7 =$

(89)  $3 + 2 =$

(90)  $10 + 1 =$

(91)  $19 + 1 =$

(92)  $15 + 3 =$

(93)  $12 + 7 =$

(94)  $18 + 2 =$

(95)  $15 + 2 =$

(96)  $4 + 16 =$

(97)  $7 + 10 =$

(98)  $17 + 2 =$

(99)  $15 + 4 =$

(100)  $11 + 4 =$

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(1)  $15 + 2 =$

(2)  $8 + 9 =$

(3)  $4 + 9 =$

(4)  $18 + 1 =$

(5)  $2 + 7 =$

(6)  $2 + 9 =$

(7)  $19 + 1 =$

(8)  $2 + 14 =$

(9)  $14 + 2 =$

(10)  $13 + 7 =$

(11)  $8 + 11 =$

(12)  $10 + 2 =$

(13)  $9 + 4 =$

(14)  $8 + 1 =$

(15)  $13 + 5 =$

(16)  $2 + 5 =$

(17)  $16 + 3 =$

(18)  $12 + 1 =$

(19)  $9 + 6 =$

(20)  $3 + 17 =$

(21)  $11 + 8 =$

(22)  $8 + 4 =$

(23)  $19 + 1 =$

(24)  $11 + 2 =$

(25)  $5 + 5 =$

(26)  $3 + 12 =$

(27)  $12 + 4 =$

(28)  $2 + 17 =$

(29)  $18 + 1 =$

(30)  $3 + 3 =$

(31)  $11 + 7 =$

(32)  $6 + 7 =$

(33)  $3 + 2 =$

(34)  $15 + 2 =$

(35)  $14 + 6 =$

(36)  $5 + 7 =$

(37)  $3 + 13 =$

(38)  $9 + 6 =$

(39)  $2 + 7 =$

(40)  $7 + 7 =$

(41)  $16 + 3 =$

(42)  $12 + 7 =$

(43)  $2 + 12 =$

(44)  $3 + 12 =$

(45)  $18 + 2 =$

(46)  $1 + 13 =$

(47)  $12 + 6 =$

(48)  $3 + 6 =$

(49)  $16 + 3 =$

(50)  $10 + 10 =$

(51)  $7 + 12 =$

(52)  $16 + 4 =$

(53)  $1 + 3 =$

(54)  $14 + 4 =$

(55)  $6 + 14 =$

(56)  $8 + 9 =$

(57)  $7 + 13 =$

(58)  $5 + 9 =$

(59)  $14 + 3 =$

(60)  $2 + 12 =$

(61)  $1 + 10 =$

(62)  $11 + 7 =$

(63)  $19 + 1 =$

(64)  $15 + 1 =$

(65)  $2 + 5 =$

(66)  $6 + 3 =$

(67)  $4 + 4 =$

(68)  $19 + 1 =$

(69)  $13 + 4 =$

(70)  $10 + 5 =$

(71)  $15 + 5 =$

(72)  $3 + 7 =$

(73)  $3 + 10 =$

(74)  $15 + 5 =$

(75)  $9 + 5 =$

(76)  $12 + 7 =$

(77)  $7 + 2 =$

(78)  $17 + 1 =$

(79)  $9 + 7 =$

(80)  $11 + 4 =$

(81)  $11 + 8 =$

(82)  $6 + 9 =$

(83)  $5 + 9 =$

(84)  $18 + 1 =$

(85)  $8 + 4 =$

(86)  $3 + 16 =$

(87)  $9 + 2 =$

(88)  $2 + 2 =$

(89)  $9 + 11 =$

(90)  $13 + 7 =$

(91)  $16 + 4 =$

(92)  $15 + 5 =$

(93)  $17 + 1 =$

(94)  $12 + 4 =$

(95)  $17 + 3 =$

(96)  $14 + 2 =$

(97)  $4 + 14 =$

(98)  $7 + 11 =$

(99)  $14 + 4 =$

(100)  $5 + 6 =$

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(1)  $10 + 10 =$

(2)  $4 + 14 =$

(3)  $3 + 14 =$

(4)  $10 + 9 =$

(5)  $12 + 6 =$

(6)  $8 + 3 =$

(7)  $19 + 1 =$

(8)  $7 + 9 =$

(9)  $13 + 4 =$

(10)  $4 + 10 =$

(11)  $18 + 1 =$

(12)  $10 + 3 =$

(13)  $7 + 6 =$

(14)  $14 + 1 =$

(15)  $17 + 1 =$

(16)  $5 + 8 =$

(17)  $7 + 10 =$

(18)  $19 + 1 =$

(19)  $3 + 8 =$

(20)  $3 + 14 =$

(21)  $1 + 13 =$

(22)  $15 + 5 =$

(23)  $2 + 15 =$

(24)  $1 + 3 =$

(25)  $19 + 1 =$

(26)  $2 + 6 =$

(27)  $15 + 1 =$

(28)  $10 + 3 =$

(29)  $11 + 3 =$

(30)  $3 + 5 =$

(31)  $17 + 3 =$

(32)  $7 + 4 =$

(33)  $10 + 5 =$

(34)  $13 + 2 =$

(35)  $15 + 1 =$

(36)  $4 + 6 =$

(37)  $12 + 6 =$

(38)  $19 + 1 =$

(39)  $13 + 6 =$

(40)  $19 + 1 =$

(41)  $11 + 4 =$

(42)  $9 + 2 =$

(43)  $11 + 6 =$

(44)  $12 + 4 =$

(45)  $9 + 9 =$

(46)  $10 + 6 =$

(47)  $2 + 1 =$

(48)  $6 + 13 =$

(49)  $13 + 2 =$

(50)  $18 + 2 =$

(51)  $13 + 2 =$

(52)  $13 + 3 =$

(53)  $17 + 2 =$

(54)  $14 + 4 =$

(55)  $16 + 4 =$

(56)  $13 + 2 =$

(57)  $17 + 3 =$

(58)  $13 + 4 =$

(59)  $13 + 1 =$

(60)  $16 + 4 =$

(61)  $5 + 1 =$

(62)  $19 + 1 =$

(63)  $12 + 2 =$

(64)  $7 + 2 =$

(65)  $1 + 15 =$

(66)  $13 + 1 =$

(67)  $6 + 5 =$

(68)  $9 + 1 =$

(69)  $7 + 12 =$

(70)  $14 + 6 =$

(71)  $2 + 7 =$

(72)  $11 + 8 =$

(73)  $19 + 1 =$

(74)  $16 + 4 =$

(75)  $4 + 9 =$

(76)  $8 + 1 =$

(77)  $9 + 3 =$

(78)  $6 + 10 =$

(79)  $6 + 13 =$

(80)  $6 + 8 =$

(81)  $3 + 13 =$

(82)  $2 + 2 =$

(83)  $14 + 6 =$

(84)  $12 + 3 =$

(85)  $3 + 13 =$

(86)  $5 + 2 =$

(87)  $10 + 7 =$

(88)  $11 + 6 =$

(89)  $8 + 8 =$

(90)  $9 + 1 =$

(91)  $10 + 7 =$

(92)  $7 + 12 =$

(93)  $7 + 8 =$

(94)  $2 + 15 =$

(95)  $4 + 8 =$

(96)  $11 + 5 =$

(97)  $4 + 15 =$

(98)  $3 + 16 =$

(99)  $18 + 1 =$

(100)  $16 + 3 =$

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(1)  $12 + 3 =$

(2)  $17 + 1 =$

(3)  $16 + 3 =$

(4)  $15 + 5 =$

(5)  $13 + 2 =$

(6)  $4 + 15 =$

(7)  $7 + 13 =$

(8)  $9 + 11 =$

(9)  $13 + 4 =$

(10)  $13 + 7 =$

(11)  $16 + 3 =$

(12)  $4 + 4 =$

(13)  $9 + 5 =$

(14)  $16 + 3 =$

(15)  $4 + 11 =$

(16)  $15 + 2 =$

(17)  $15 + 5 =$

(18)  $4 + 10 =$

(19)  $9 + 2 =$

(20)  $11 + 7 =$

(21)  $3 + 14 =$

(22)  $16 + 3 =$

(23)  $11 + 5 =$

(24)  $6 + 5 =$

(25)  $6 + 8 =$

(26)  $11 + 4 =$

(27)  $19 + 1 =$

(28)  $8 + 3 =$

(29)  $12 + 7 =$

(30)  $8 + 7 =$

(31)  $10 + 5 =$

(32)  $13 + 1 =$

(33)  $16 + 2 =$

(34)  $11 + 3 =$

(35)  $5 + 15 =$

(36)  $3 + 2 =$

(37)  $5 + 5 =$

(38)  $17 + 2 =$

(39)  $2 + 14 =$

(40)  $16 + 2 =$

(41)  $5 + 2 =$

(42)  $6 + 3 =$

(43)  $2 + 12 =$

(44)  $9 + 11 =$

(45)  $12 + 4 =$

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(47)  $11 + 7 =$

(48)  $16 + 2 =$

(49)  $17 + 2 =$

(50)  $9 + 4 =$

(51)  $17 + 3 =$

(52)  $16 + 2 =$

(53)  $13 + 2 =$

(54)  $16 + 3 =$

(55)  $5 + 12 =$

(56)  $4 + 11 =$

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(58)  $16 + 1 =$

(59)  $19 + 1 =$

(60)  $18 + 1 =$

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(63)  $11 + 2 =$

(64)  $8 + 5 =$

(65)  $17 + 1 =$

(66)  $10 + 7 =$

(67)  $15 + 1 =$

(68)  $15 + 2 =$

(69)  $1 + 6 =$

(70)  $13 + 4 =$

(71)  $14 + 3 =$

(72)  $2 + 3 =$

(73)  $16 + 3 =$

(74)  $14 + 5 =$

(75)  $10 + 1 =$

(76)  $6 + 2 =$

(77)  $12 + 3 =$

(78)  $9 + 8 =$

(79)  $7 + 13 =$

(80)  $5 + 11 =$

(81)  $12 + 4 =$

(82)  $11 + 9 =$

(83)  $11 + 8 =$

(84)  $16 + 3 =$

(85)  $15 + 5 =$

(86)  $17 + 3 =$

(87)  $14 + 4 =$

(88)  $19 + 1 =$

(89)  $15 + 1 =$

(90)  $10 + 1 =$

(91)  $17 + 3 =$

(92)  $10 + 9 =$

(93)  $11 + 1 =$

(94)  $11 + 8 =$

(95)  $15 + 2 =$

(96)  $13 + 7 =$

(97)  $13 + 2 =$

(98)  $5 + 5 =$

(99)  $2 + 11 =$

(100)  $14 + 3 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $8 + 12 =$

(2)  $15 + 4 =$

(3)  $9 + 4 =$

(4)  $1 + 10 =$

(5)  $15 + 4 =$

(6)  $6 + 7 =$

(7)  $15 + 3 =$

(8)  $7 + 5 =$

(9)  $3 + 8 =$

(10)  $4 + 9 =$

(11)  $7 + 3 =$

(12)  $7 + 10 =$

(13)  $14 + 4 =$

(14)  $15 + 4 =$

(15)  $4 + 14 =$

(16)  $11 + 6 =$

(17)  $7 + 6 =$

(18)  $17 + 3 =$

(19)  $17 + 1 =$

(20)  $18 + 1 =$

(21)  $12 + 1 =$

(22)  $13 + 1 =$

(23)  $16 + 4 =$

(24)  $7 + 2 =$

(25)  $1 + 4 =$

(26)  $18 + 2 =$

(27)  $19 + 1 =$

(28)  $9 + 9 =$

(29)  $17 + 1 =$

(30)  $18 + 2 =$

(31)  $10 + 3 =$

(32)  $3 + 1 =$

(33)  $4 + 6 =$

(34)  $18 + 1 =$

(35)  $2 + 10 =$

(36)  $3 + 15 =$

(37)  $7 + 2 =$

(38)  $8 + 11 =$

(39)  $7 + 13 =$

(40)  $18 + 2 =$

(41)  $10 + 5 =$

(42)  $10 + 10 =$

(43)  $19 + 1 =$

(44)  $8 + 11 =$

(45)  $1 + 14 =$

(46)  $3 + 2 =$

(47)  $9 + 3 =$

(48)  $14 + 5 =$

(49)  $16 + 3 =$

(50)  $2 + 6 =$

(51)  $6 + 14 =$

(52)  $14 + 5 =$

(53)  $4 + 10 =$

(54)  $13 + 6 =$

(55)  $19 + 1 =$

(56)  $11 + 2 =$

(57)  $19 + 1 =$

(58)  $4 + 1 =$

(59)  $17 + 3 =$

(60)  $3 + 8 =$

(61)  $13 + 6 =$

(62)  $4 + 8 =$

(63)  $9 + 8 =$

(64)  $4 + 14 =$

(65)  $14 + 6 =$

(66)  $16 + 1 =$

(67)  $15 + 3 =$

(68)  $9 + 3 =$

(69)  $17 + 2 =$

(70)  $14 + 2 =$

(71)  $1 + 4 =$

(72)  $6 + 1 =$

(73)  $10 + 5 =$

(74)  $9 + 6 =$

(75)  $18 + 2 =$

(76)  $10 + 4 =$

(77)  $14 + 2 =$

(78)  $14 + 1 =$

(79)  $11 + 2 =$

(80)  $14 + 5 =$

(81)  $10 + 3 =$

(82)  $9 + 7 =$

(83)  $12 + 2 =$

(84)  $8 + 7 =$

(85)  $9 + 7 =$

(86)  $12 + 1 =$

(87)  $3 + 5 =$

(88)  $1 + 3 =$

(89)  $17 + 2 =$

(90)  $10 + 3 =$

(91)  $6 + 5 =$

(92)  $19 + 1 =$

(93)  $13 + 2 =$

(94)  $8 + 6 =$

(95)  $10 + 9 =$

(96)  $4 + 2 =$

(97)  $16 + 4 =$

(98)  $17 + 2 =$

(99)  $11 + 1 =$

(100)  $14 + 3 =$

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(1)  $2 + 2 =$

(2)  $17 + 2 =$

(3)  $2 + 4 =$

(4)  $7 + 9 =$

(5)  $17 + 2 =$

(6)  $9 + 6 =$

(7)  $16 + 2 =$

(8)  $10 + 9 =$

(9)  $10 + 3 =$

(10)  $17 + 1 =$

(11)  $15 + 3 =$

(12)  $6 + 8 =$

(13)  $15 + 4 =$

(14)  $6 + 11 =$

(15)  $5 + 1 =$

(16)  $10 + 8 =$

(17)  $10 + 10 =$

(18)  $7 + 5 =$

(19)  $8 + 10 =$

(20)  $7 + 10 =$

(21)  $17 + 3 =$

(22)  $19 + 1 =$

(23)  $3 + 10 =$

(24)  $12 + 6 =$

(25)  $13 + 2 =$

(26)  $8 + 6 =$

(27)  $3 + 3 =$

(28)  $15 + 5 =$

(29)  $5 + 4 =$

(30)  $2 + 8 =$

(31)  $14 + 4 =$

(32)  $19 + 1 =$

(33)  $14 + 5 =$

(34)  $16 + 2 =$

(35)  $19 + 1 =$

(36)  $4 + 4 =$

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(39)  $4 + 15 =$

(40)  $4 + 14 =$

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(43)  $18 + 1 =$

(44)  $10 + 6 =$

(45)  $13 + 3 =$

(46)  $18 + 1 =$

(47)  $3 + 12 =$

(48)  $12 + 4 =$

(49)  $14 + 2 =$

(50)  $16 + 4 =$

(51)  $15 + 1 =$

(52)  $5 + 1 =$

(53)  $7 + 12 =$

(54)  $18 + 2 =$

(55)  $19 + 1 =$

(56)  $12 + 2 =$

(57)  $5 + 9 =$

(58)  $16 + 2 =$

(59)  $3 + 7 =$

(60)  $4 + 2 =$

(61)  $1 + 13 =$

(62)  $8 + 3 =$

(63)  $15 + 2 =$

(64)  $12 + 6 =$

(65)  $1 + 5 =$

(66)  $13 + 7 =$

(67)  $16 + 2 =$

(68)  $4 + 14 =$

(69)  $18 + 1 =$

(70)  $15 + 5 =$

(71)  $15 + 3 =$

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(74)  $9 + 2 =$

(75)  $13 + 2 =$

(76)  $13 + 5 =$

(77)  $8 + 12 =$

(78)  $16 + 2 =$

(79)  $2 + 15 =$

(80)  $19 + 1 =$

(81)  $5 + 1 =$

(82)  $2 + 12 =$

(83)  $11 + 8 =$

(84)  $12 + 6 =$

(85)  $1 + 9 =$

(86)  $11 + 7 =$

(87)  $9 + 11 =$

(88)  $8 + 10 =$

(89)  $19 + 1 =$

(90)  $5 + 4 =$

(91)  $9 + 8 =$

(92)  $6 + 9 =$

(93)  $4 + 10 =$

(94)  $12 + 3 =$

(95)  $9 + 5 =$

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(98)  $9 + 5 =$

(99)  $3 + 5 =$

(100)  $17 + 1 =$

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(1)  $2 + 15 =$

(2)  $19 + 1 =$

(3)  $4 + 3 =$

(4)  $6 + 5 =$

(5)  $10 + 10 =$

(6)  $13 + 2 =$

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(8)  $2 + 10 =$

(9)  $5 + 12 =$

(10)  $17 + 2 =$

(11)  $7 + 8 =$

(12)  $15 + 4 =$

(13)  $16 + 3 =$

(14)  $6 + 3 =$

(15)  $10 + 10 =$

(16)  $3 + 14 =$

(17)  $13 + 5 =$

(18)  $16 + 2 =$

(19)  $7 + 12 =$

(20)  $1 + 19 =$

(21)  $2 + 3 =$

(22)  $3 + 16 =$

(23)  $9 + 4 =$

(24)  $19 + 1 =$

(25)  $7 + 12 =$

(26)  $15 + 2 =$

(27)  $6 + 10 =$

(28)  $10 + 3 =$

(29)  $4 + 7 =$

(30)  $17 + 1 =$

(31)  $11 + 3 =$

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(33)  $9 + 10 =$

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(35)  $16 + 4 =$

(36)  $10 + 8 =$

(37)  $8 + 6 =$

(38)  $19 + 1 =$

(39)  $10 + 8 =$

(40)  $3 + 5 =$

(41)  $10 + 2 =$

(42)  $10 + 3 =$

(43)  $14 + 2 =$

(44)  $14 + 6 =$

(45)  $13 + 2 =$

(46)  $5 + 7 =$

(47)  $17 + 1 =$

(48)  $12 + 5 =$

(49)  $6 + 7 =$

(50)  $8 + 1 =$

(51)  $8 + 6 =$

(52)  $6 + 14 =$

(53)  $19 + 1 =$

(54)  $14 + 6 =$

(55)  $2 + 4 =$

(56)  $10 + 1 =$

(57)  $18 + 1 =$

(58)  $6 + 3 =$

(59)  $5 + 5 =$

(60)  $5 + 6 =$

(61)  $14 + 4 =$

(62)  $9 + 3 =$

(63)  $18 + 2 =$

(64)  $17 + 2 =$

(65)  $3 + 2 =$

(66)  $17 + 1 =$

(67)  $16 + 3 =$

(68)  $12 + 4 =$

(69)  $11 + 7 =$

(70)  $8 + 7 =$

(71)  $7 + 5 =$

(72)  $17 + 1 =$

(73)  $3 + 11 =$

(74)  $10 + 2 =$

(75)  $14 + 5 =$

(76)  $9 + 4 =$

(77)  $14 + 2 =$

(78)  $15 + 1 =$

(79)  $14 + 6 =$

(80)  $14 + 4 =$

(81)  $5 + 13 =$

(82)  $19 + 1 =$

(83)  $16 + 4 =$

(84)  $1 + 17 =$

(85)  $8 + 5 =$

(86)  $13 + 7 =$

(87)  $7 + 8 =$

(88)  $2 + 6 =$

(89)  $19 + 1 =$

(90)  $2 + 16 =$

(91)  $15 + 3 =$

(92)  $17 + 1 =$

(93)  $1 + 7 =$

(94)  $5 + 12 =$

(95)  $6 + 13 =$

(96)  $1 + 14 =$

(97)  $6 + 9 =$

(98)  $15 + 3 =$

(99)  $14 + 2 =$

(100)  $8 + 12 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 16	(2) 19	(3) 19	(4) 15	(5) 16	(6) 17	(7) 13	(8) 9
(9) 19	(10) 20	(11) 13	(12) 18	(13) 15	(14) 8	(15) 14	(16) 14
(17) 12	(18) 8	(19) 8	(20) 14	(21) 19	(22) 16	(23) 11	(24) 17
(25) 10	(26) 2	(27) 20	(28) 17	(29) 17	(30) 8	(31) 17	(32) 20
(33) 16	(34) 10	(35) 11	(36) 12	(37) 11	(38) 7	(39) 12	(40) 18
(41) 17	(42) 16	(43) 19	(44) 13	(45) 12	(46) 15	(47) 18	(48) 20
(49) 20	(50) 16	(51) 11	(52) 16	(53) 17	(54) 20	(55) 18	(56) 13
(57) 15	(58) 12	(59) 19	(60) 20	(61) 10	(62) 19	(63) 17	(64) 17
(65) 10	(66) 20	(67) 15	(68) 16	(69) 13	(70) 20	(71) 20	(72) 12
(73) 20	(74) 17	(75) 20	(76) 10	(77) 12	(78) 12	(79) 10	(80) 17
(81) 11	(82) 15	(83) 20	(84) 13	(85) 16	(86) 18	(87) 11	(88) 13
(89) 5	(90) 11	(91) 20	(92) 18	(93) 19	(94) 20	(95) 17	(96) 20
(97) 17	(98) 19	(99) 19	(100) 15				

### 第2页答案

(1) 17	(2) 17	(3) 13	(4) 19	(5) 9	(6) 11	(7) 20	(8) 16
(9) 16	(10) 20	(11) 19	(12) 12	(13) 13	(14) 9	(15) 18	(16) 7
(17) 19	(18) 13	(19) 15	(20) 20	(21) 19	(22) 12	(23) 20	(24) 13
(25) 10	(26) 15	(27) 16	(28) 19	(29) 19	(30) 6	(31) 18	(32) 13
(33) 5	(34) 17	(35) 20	(36) 12	(37) 16	(38) 15	(39) 9	(40) 14
(41) 19	(42) 19	(43) 14	(44) 15	(45) 20	(46) 14	(47) 18	(48) 9
(49) 19	(50) 20	(51) 19	(52) 20	(53) 4	(54) 18	(55) 20	(56) 17
(57) 20	(58) 14	(59) 17	(60) 14	(61) 11	(62) 18	(63) 20	(64) 16
(65) 7	(66) 9	(67) 8	(68) 20	(69) 17	(70) 15	(71) 20	(72) 10
(73) 13	(74) 20	(75) 14	(76) 19	(77) 9	(78) 18	(79) 16	(80) 15
(81) 19	(82) 15	(83) 14	(84) 19	(85) 12	(86) 19	(87) 11	(88) 4
(89) 20	(90) 20	(91) 20	(92) 20	(93) 18	(94) 16	(95) 20	(96) 16
(97) 18	(98) 18	(99) 18	(100) 11				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 20	(2) 18	(3) 17	(4) 19	(5) 18	(6) 11	(7) 20	(8) 16
(9) 17	(10) 14	(11) 19	(12) 13	(13) 13	(14) 15	(15) 18	(16) 13
(17) 17	(18) 20	(19) 11	(20) 17	(21) 14	(22) 20	(23) 17	(24) 4
(25) 20	(26) 8	(27) 16	(28) 13	(29) 14	(30) 8	(31) 20	(32) 11
(33) 15	(34) 15	(35) 16	(36) 10	(37) 18	(38) 20	(39) 19	(40) 20
(41) 15	(42) 11	(43) 17	(44) 16	(45) 18	(46) 16	(47) 3	(48) 19
(49) 15	(50) 20	(51) 15	(52) 16	(53) 19	(54) 18	(55) 20	(56) 15
(57) 20	(58) 17	(59) 14	(60) 20	(61) 6	(62) 20	(63) 14	(64) 9
(65) 16	(66) 14	(67) 11	(68) 10	(69) 19	(70) 20	(71) 9	(72) 19
(73) 20	(74) 20	(75) 13	(76) 9	(77) 12	(78) 16	(79) 19	(80) 14
(81) 16	(82) 4	(83) 20	(84) 15	(85) 16	(86) 7	(87) 17	(88) 17
(89) 16	(90) 10	(91) 17	(92) 19	(93) 15	(94) 17	(95) 12	(96) 16
(97) 19	(98) 19	(99) 19	(100) 19				

### 第4页答案

(1) 15	(2) 18	(3) 19	(4) 20	(5) 15	(6) 19	(7) 20	(8) 20
(9) 17	(10) 20	(11) 19	(12) 8	(13) 14	(14) 19	(15) 15	(16) 17
(17) 20	(18) 14	(19) 11	(20) 18	(21) 17	(22) 19	(23) 16	(24) 11
(25) 14	(26) 15	(27) 20	(28) 11	(29) 19	(30) 15	(31) 15	(32) 14
(33) 18	(34) 14	(35) 20	(36) 5	(37) 10	(38) 19	(39) 16	(40) 18
(41) 7	(42) 9	(43) 14	(44) 20	(45) 16	(46) 18	(47) 18	(48) 18
(49) 19	(50) 13	(51) 20	(52) 18	(53) 15	(54) 19	(55) 17	(56) 15
(57) 16	(58) 17	(59) 20	(60) 19	(61) 8	(62) 15	(63) 13	(64) 13
(65) 18	(66) 17	(67) 16	(68) 17	(69) 7	(70) 17	(71) 17	(72) 5
(73) 19	(74) 19	(75) 11	(76) 8	(77) 15	(78) 17	(79) 20	(80) 16
(81) 16	(82) 20	(83) 19	(84) 19	(85) 20	(86) 20	(87) 18	(88) 20
(89) 16	(90) 11	(91) 20	(92) 19	(93) 12	(94) 19	(95) 17	(96) 20
(97) 15	(98) 10	(99) 13	(100) 17				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 19	(3) 13	(4) 11	(5) 19	(6) 13	(7) 18	(8) 12
(9) 11	(10) 13	(11) 10	(12) 17	(13) 18	(14) 19	(15) 18	(16) 17
(17) 13	(18) 20	(19) 18	(20) 19	(21) 13	(22) 14	(23) 20	(24) 9
(25) 5	(26) 20	(27) 20	(28) 18	(29) 18	(30) 20	(31) 13	(32) 4
(33) 10	(34) 19	(35) 12	(36) 18	(37) 9	(38) 19	(39) 20	(40) 20
(41) 15	(42) 20	(43) 20	(44) 19	(45) 15	(46) 5	(47) 12	(48) 19
(49) 19	(50) 8	(51) 20	(52) 19	(53) 14	(54) 19	(55) 20	(56) 13
(57) 20	(58) 5	(59) 20	(60) 11	(61) 19	(62) 12	(63) 17	(64) 18
(65) 20	(66) 17	(67) 18	(68) 12	(69) 19	(70) 16	(71) 5	(72) 7
(73) 15	(74) 15	(75) 20	(76) 14	(77) 16	(78) 15	(79) 13	(80) 19
(81) 13	(82) 16	(83) 14	(84) 15	(85) 16	(86) 13	(87) 8	(88) 4
(89) 19	(90) 13	(91) 11	(92) 20	(93) 15	(94) 14	(95) 19	(96) 6
(97) 20	(98) 19	(99) 12	(100) 17				

### 第6页答案

(1) 4	(2) 19	(3) 6	(4) 16	(5) 19	(6) 15	(7) 18	(8) 19
(9) 13	(10) 18	(11) 18	(12) 14	(13) 19	(14) 17	(15) 6	(16) 18
(17) 20	(18) 12	(19) 18	(20) 17	(21) 20	(22) 20	(23) 13	(24) 18
(25) 15	(26) 14	(27) 6	(28) 20	(29) 9	(30) 10	(31) 18	(32) 20
(33) 19	(34) 18	(35) 20	(36) 8	(37) 17	(38) 15	(39) 19	(40) 18
(41) 16	(42) 11	(43) 19	(44) 16	(45) 16	(46) 19	(47) 15	(48) 16
(49) 16	(50) 20	(51) 16	(52) 6	(53) 19	(54) 20	(55) 20	(56) 14
(57) 14	(58) 18	(59) 10	(60) 6	(61) 14	(62) 11	(63) 17	(64) 18
(65) 6	(66) 20	(67) 18	(68) 18	(69) 19	(70) 20	(71) 18	(72) 12
(73) 20	(74) 11	(75) 15	(76) 18	(77) 20	(78) 18	(79) 17	(80) 20
(81) 6	(82) 14	(83) 19	(84) 18	(85) 10	(86) 18	(87) 20	(88) 18
(89) 20	(90) 9	(91) 17	(92) 15	(93) 14	(94) 15	(95) 14	(96) 16
(97) 13	(98) 14	(99) 8	(100) 18				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 17  | (2) 20  | (3) 7   | (4) 11   | (5) 20  | (6) 15  | (7) 13  | (8) 12  |
| (9) 17  | (10) 19 | (11) 15 | (12) 19  | (13) 19 | (14) 9  | (15) 20 | (16) 17 |
| (17) 18 | (18) 18 | (19) 19 | (20) 20  | (21) 5  | (22) 19 | (23) 13 | (24) 20 |
| (25) 19 | (26) 17 | (27) 16 | (28) 13  | (29) 11 | (30) 18 | (31) 14 | (32) 20 |
| (33) 19 | (34) 20 | (35) 20 | (36) 18  | (37) 14 | (38) 20 | (39) 18 | (40) 8  |
| (41) 12 | (42) 13 | (43) 16 | (44) 20  | (45) 15 | (46) 12 | (47) 18 | (48) 17 |
| (49) 13 | (50) 9  | (51) 14 | (52) 20  | (53) 20 | (54) 20 | (55) 6  | (56) 11 |
| (57) 19 | (58) 9  | (59) 10 | (60) 11  | (61) 18 | (62) 12 | (63) 20 | (64) 19 |
| (65) 5  | (66) 18 | (67) 19 | (68) 16  | (69) 18 | (70) 15 | (71) 12 | (72) 18 |
| (73) 14 | (74) 12 | (75) 19 | (76) 13  | (77) 16 | (78) 16 | (79) 20 | (80) 18 |
| (81) 18 | (82) 20 | (83) 20 | (84) 18  | (85) 13 | (86) 20 | (87) 15 | (88) 8  |
| (89) 20 | (90) 18 | (91) 18 | (92) 18  | (93) 8  | (94) 17 | (95) 19 | (96) 15 |
| (97) 15 | (98) 18 | (99) 16 | (100) 20 |         |         |         |         |