

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $4 + 5 =$

(2) $11 + 6 =$

(3) $8 + 2 =$

(4) $15 + 3 =$

(5) $4 + 15 =$

(6) $4 + 5 =$

(7) $8 + 3 =$

(8) $3 + 7 =$

(9) $10 + 7 =$

(10) $19 + 1 =$

(11) $9 + 10 =$

(12) $18 + 1 =$

(13) $6 + 4 =$

(14) $9 + 11 =$

(15) $13 + 2 =$

(16) $5 + 14 =$

(17) $4 + 3 =$

(18) $9 + 2 =$

(19) $5 + 2 =$

(20) $19 + 1 =$

(21) $12 + 6 =$

(22) $17 + 1 =$

(23) $15 + 1 =$

(24) $4 + 15 =$

(25) $9 + 6 =$

(26) $18 + 2 =$

(27) $1 + 14 =$

(28) $2 + 5 =$

(29) $11 + 3 =$

(30) $13 + 3 =$

(31) $10 + 9 =$

(32) $3 + 2 =$

(33) $18 + 2 =$

(34) $3 + 3 =$

(35) $17 + 3 =$

(36) $6 + 8 =$

(37) $14 + 3 =$

(38) $9 + 2 =$

(39) $1 + 18 =$

(40) $19 + 1 =$

(41) $5 + 2 =$

(42) $9 + 9 =$

(43) $9 + 11 =$

(44) $11 + 4 =$

(45) $15 + 3 =$

(46) $4 + 13 =$

(47) $9 + 4 =$

(48) $15 + 3 =$

(49) $2 + 6 =$

(50) $13 + 7 =$

(51) $1 + 12 =$

(52) $10 + 4 =$

(53) $8 + 6 =$

(54) $8 + 11 =$

(55) $8 + 10 =$

(56) $3 + 13 =$

(57) $15 + 4 =$

(58) $9 + 9 =$

(59) $13 + 3 =$

(60) $14 + 5 =$

(61) $17 + 1 =$

(62) $19 + 1 =$

(63) $18 + 2 =$

(64) $9 + 3 =$

(65) $13 + 4 =$

(66) $17 + 2 =$

(67) $5 + 10 =$

(68) $3 + 14 =$

(69) $16 + 4 =$

(70) $13 + 5 =$

(71) $7 + 11 =$

(72) $16 + 4 =$

(73) $7 + 6 =$

(74) $13 + 1 =$

(75) $8 + 12 =$

(76) $6 + 2 =$

(77) $4 + 15 =$

(78) $15 + 3 =$

(79) $11 + 5 =$

(80) $5 + 4 =$

(81) $6 + 1 =$

(82) $12 + 2 =$

(83) $7 + 2 =$

(84) $18 + 1 =$

(85) $11 + 3 =$

(86) $11 + 7 =$

(87) $19 + 1 =$

(88) $12 + 7 =$

(89) $3 + 6 =$

(90) $16 + 4 =$

(91) $17 + 1 =$

(92) $3 + 7 =$

(93) $19 + 1 =$

(94) $18 + 1 =$

(95) $17 + 2 =$

(96) $5 + 2 =$

(97) $13 + 2 =$

(98) $8 + 6 =$

(99) $3 + 7 =$

(100) $2 + 17 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $9 + 1 =$

(2) $1 + 4 =$

(3) $11 + 4 =$

(4) $11 + 1 =$

(5) $8 + 5 =$

(6) $15 + 4 =$

(7) $1 + 19 =$

(8) $2 + 6 =$

(9) $1 + 6 =$

(10) $13 + 1 =$

(11) $7 + 2 =$

(12) $2 + 17 =$

(13) $4 + 1 =$

(14) $14 + 5 =$

(15) $16 + 1 =$

(16) $9 + 1 =$

(17) $12 + 6 =$

(18) $9 + 10 =$

(19) $1 + 7 =$

(20) $13 + 7 =$

(21) $8 + 12 =$

(22) $13 + 2 =$

(23) $5 + 6 =$

(24) $9 + 5 =$

(25) $11 + 3 =$

(26) $14 + 2 =$

(27) $8 + 5 =$

(28) $15 + 5 =$

(29) $16 + 3 =$

(30) $16 + 2 =$

(31) $6 + 3 =$

(32) $6 + 6 =$

(33) $19 + 1 =$

(34) $18 + 2 =$

(35) $8 + 10 =$

(36) $17 + 2 =$

(37) $6 + 12 =$

(38) $13 + 3 =$

(39) $2 + 6 =$

(40) $3 + 17 =$

(41) $4 + 14 =$

(42) $5 + 5 =$

(43) $9 + 7 =$

(44) $12 + 3 =$

(45) $16 + 4 =$

(46) $13 + 1 =$

(47) $19 + 1 =$

(48) $4 + 5 =$

(49) $6 + 3 =$

(50) $16 + 2 =$

(51) $1 + 9 =$

(52) $13 + 3 =$

(53) $11 + 6 =$

(54) $4 + 12 =$

(55) $19 + 1 =$

(56) $10 + 8 =$

(57) $7 + 5 =$

(58) $10 + 6 =$

(59) $4 + 4 =$

(60) $1 + 19 =$

(61) $7 + 13 =$

(62) $1 + 10 =$

(63) $14 + 1 =$

(64) $4 + 6 =$

(65) $13 + 6 =$

(66) $12 + 8 =$

(67) $11 + 4 =$

(68) $9 + 3 =$

(69) $14 + 5 =$

(70) $4 + 2 =$

(71) $11 + 2 =$

(72) $15 + 1 =$

(73) $6 + 8 =$

(74) $12 + 1 =$

(75) $4 + 9 =$

(76) $14 + 2 =$

(77) $10 + 8 =$

(78) $9 + 5 =$

(79) $5 + 4 =$

(80) $4 + 15 =$

(81) $15 + 3 =$

(82) $16 + 1 =$

(83) $3 + 11 =$

(84) $3 + 6 =$

(85) $6 + 1 =$

(86) $12 + 3 =$

(87) $6 + 10 =$

(88) $8 + 6 =$

(89) $15 + 2 =$

(90) $3 + 9 =$

(91) $1 + 9 =$

(92) $5 + 6 =$

(93) $3 + 2 =$

(94) $6 + 1 =$

(95) $16 + 4 =$

(96) $15 + 3 =$

(97) $12 + 2 =$

(98) $13 + 4 =$

(99) $9 + 10 =$

(100) $13 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $7 + 9 =$

(2) $4 + 15 =$

(3) $6 + 7 =$

(4) $6 + 14 =$

(5) $13 + 6 =$

(6) $9 + 5 =$

(7) $18 + 2 =$

(8) $14 + 1 =$

(9) $4 + 1 =$

(10) $15 + 1 =$

(11) $8 + 2 =$

(12) $12 + 2 =$

(13) $11 + 6 =$

(14) $17 + 1 =$

(15) $6 + 2 =$

(16) $3 + 8 =$

(17) $6 + 3 =$

(18) $6 + 6 =$

(19) $1 + 11 =$

(20) $8 + 4 =$

(21) $9 + 10 =$

(22) $13 + 4 =$

(23) $19 + 1 =$

(24) $8 + 4 =$

(25) $7 + 4 =$

(26) $10 + 5 =$

(27) $1 + 15 =$

(28) $6 + 13 =$

(29) $6 + 5 =$

(30) $8 + 9 =$

(31) $12 + 8 =$

(32) $4 + 6 =$

(33) $18 + 1 =$

(34) $10 + 4 =$

(35) $13 + 5 =$

(36) $9 + 5 =$

(37) $1 + 2 =$

(38) $4 + 14 =$

(39) $14 + 3 =$

(40) $9 + 10 =$

(41) $7 + 9 =$

(42) $4 + 1 =$

(43) $9 + 2 =$

(44) $9 + 1 =$

(45) $11 + 8 =$

(46) $13 + 5 =$

(47) $6 + 4 =$

(48) $18 + 2 =$

(49) $19 + 1 =$

(50) $12 + 2 =$

(51) $6 + 11 =$

(52) $9 + 7 =$

(53) $5 + 5 =$

(54) $14 + 3 =$

(55) $10 + 5 =$

(56) $14 + 4 =$

(57) $16 + 1 =$

(58) $12 + 8 =$

(59) $17 + 3 =$

(60) $3 + 17 =$

(61) $14 + 5 =$

(62) $8 + 11 =$

(63) $16 + 4 =$

(64) $17 + 3 =$

(65) $16 + 2 =$

(66) $3 + 17 =$

(67) $4 + 7 =$

(68) $17 + 2 =$

(69) $18 + 1 =$

(70) $19 + 1 =$

(71) $15 + 2 =$

(72) $17 + 1 =$

(73) $9 + 7 =$

(74) $11 + 3 =$

(75) $17 + 2 =$

(76) $9 + 6 =$

(77) $11 + 4 =$

(78) $9 + 5 =$

(79) $11 + 3 =$

(80) $1 + 18 =$

(81) $19 + 1 =$

(82) $10 + 10 =$

(83) $14 + 3 =$

(84) $10 + 7 =$

(85) $6 + 8 =$

(86) $12 + 7 =$

(87) $5 + 12 =$

(88) $1 + 9 =$

(89) $11 + 3 =$

(90) $14 + 1 =$

(91) $4 + 8 =$

(92) $8 + 11 =$

(93) $13 + 4 =$

(94) $9 + 2 =$

(95) $5 + 5 =$

(96) $14 + 1 =$

(97) $19 + 1 =$

(98) $13 + 6 =$

(99) $14 + 2 =$

(100) $18 + 1 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $4 + 13 =$ | (2) $9 + 5 =$ | (3) $8 + 5 =$ | (4) $8 + 7 =$ |
| (5) $5 + 12 =$ | (6) $8 + 7 =$ | (7) $5 + 13 =$ | (8) $8 + 11 =$ |
| (9) $12 + 3 =$ | (10) $4 + 16 =$ | (11) $16 + 3 =$ | (12) $18 + 2 =$ |
| (13) $10 + 4 =$ | (14) $12 + 3 =$ | (15) $7 + 7 =$ | (16) $10 + 7 =$ |
| (17) $2 + 14 =$ | (18) $7 + 3 =$ | (19) $1 + 5 =$ | (20) $11 + 7 =$ |
| (21) $6 + 12 =$ | (22) $10 + 8 =$ | (23) $3 + 7 =$ | (24) $3 + 5 =$ |
| (25) $7 + 5 =$ | (26) $12 + 3 =$ | (27) $5 + 12 =$ | (28) $12 + 1 =$ |
| (29) $9 + 5 =$ | (30) $10 + 3 =$ | (31) $7 + 4 =$ | (32) $15 + 1 =$ |
| (33) $1 + 5 =$ | (34) $14 + 4 =$ | (35) $14 + 6 =$ | (36) $17 + 3 =$ |
| (37) $19 + 1 =$ | (38) $9 + 6 =$ | (39) $11 + 6 =$ | (40) $11 + 9 =$ |
| (41) $10 + 5 =$ | (42) $6 + 8 =$ | (43) $3 + 10 =$ | (44) $4 + 11 =$ |
| (45) $11 + 6 =$ | (46) $11 + 3 =$ | (47) $3 + 14 =$ | (48) $10 + 4 =$ |
| (49) $5 + 4 =$ | (50) $10 + 8 =$ | (51) $13 + 2 =$ | (52) $19 + 1 =$ |
| (53) $6 + 13 =$ | (54) $16 + 2 =$ | (55) $7 + 7 =$ | (56) $7 + 3 =$ |
| (57) $19 + 1 =$ | (58) $15 + 3 =$ | (59) $16 + 4 =$ | (60) $10 + 3 =$ |
| (61) $5 + 2 =$ | (62) $6 + 2 =$ | (63) $1 + 18 =$ | (64) $2 + 10 =$ |
| (65) $4 + 7 =$ | (66) $3 + 5 =$ | (67) $5 + 14 =$ | (68) $1 + 3 =$ |
| (69) $12 + 6 =$ | (70) $5 + 3 =$ | (71) $10 + 1 =$ | (72) $6 + 1 =$ |
| (73) $6 + 5 =$ | (74) $9 + 2 =$ | (75) $1 + 1 =$ | (76) $2 + 10 =$ |
| (77) $14 + 2 =$ | (78) $14 + 4 =$ | (79) $7 + 13 =$ | (80) $4 + 14 =$ |
| (81) $2 + 12 =$ | (82) $15 + 1 =$ | (83) $7 + 3 =$ | (84) $12 + 4 =$ |
| (85) $14 + 6 =$ | (86) $11 + 8 =$ | (87) $8 + 5 =$ | (88) $11 + 5 =$ |
| (89) $15 + 3 =$ | (90) $5 + 9 =$ | (91) $8 + 6 =$ | (92) $1 + 3 =$ |
| (93) $1 + 11 =$ | (94) $18 + 1 =$ | (95) $19 + 1 =$ | (96) $18 + 2 =$ |
| (97) $4 + 16 =$ | (98) $13 + 7 =$ | (99) $1 + 17 =$ | (100) $19 + 1 =$ |

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $4 + 11 =$

(2) $17 + 1 =$

(3) $5 + 15 =$

(4) $6 + 8 =$

(5) $16 + 2 =$

(6) $4 + 1 =$

(7) $16 + 4 =$

(8) $15 + 2 =$

(9) $4 + 9 =$

(10) $5 + 13 =$

(11) $17 + 2 =$

(12) $9 + 11 =$

(13) $10 + 7 =$

(14) $17 + 2 =$

(15) $14 + 5 =$

(16) $10 + 2 =$

(17) $2 + 12 =$

(18) $7 + 2 =$

(19) $10 + 9 =$

(20) $2 + 9 =$

(21) $5 + 9 =$

(22) $3 + 6 =$

(23) $19 + 1 =$

(24) $14 + 5 =$

(25) $17 + 1 =$

(26) $5 + 6 =$

(27) $11 + 2 =$

(28) $13 + 7 =$

(29) $19 + 1 =$

(30) $7 + 5 =$

(31) $17 + 2 =$

(32) $11 + 5 =$

(33) $5 + 9 =$

(34) $2 + 8 =$

(35) $10 + 7 =$

(36) $17 + 1 =$

(37) $7 + 7 =$

(38) $15 + 2 =$

(39) $6 + 6 =$

(40) $18 + 2 =$

(41) $3 + 3 =$

(42) $13 + 5 =$

(43) $4 + 11 =$

(44) $7 + 9 =$

(45) $6 + 12 =$

(46) $19 + 1 =$

(47) $9 + 10 =$

(48) $9 + 6 =$

(49) $17 + 1 =$

(50) $9 + 1 =$

(51) $18 + 2 =$

(52) $2 + 12 =$

(53) $13 + 4 =$

(54) $12 + 3 =$

(55) $10 + 3 =$

(56) $3 + 8 =$

(57) $18 + 1 =$

(58) $4 + 10 =$

(59) $12 + 4 =$

(60) $2 + 6 =$

(61) $12 + 2 =$

(62) $15 + 2 =$

(63) $10 + 1 =$

(64) $1 + 17 =$

(65) $6 + 3 =$

(66) $16 + 4 =$

(67) $14 + 4 =$

(68) $14 + 6 =$

(69) $6 + 2 =$

(70) $13 + 1 =$

(71) $15 + 4 =$

(72) $16 + 3 =$

(73) $14 + 3 =$

(74) $1 + 3 =$

(75) $14 + 5 =$

(76) $7 + 6 =$

(77) $16 + 1 =$

(78) $16 + 4 =$

(79) $2 + 11 =$

(80) $9 + 3 =$

(81) $12 + 6 =$

(82) $10 + 2 =$

(83) $10 + 1 =$

(84) $1 + 17 =$

(85) $19 + 1 =$

(86) $2 + 17 =$

(87) $12 + 2 =$

(88) $16 + 2 =$

(89) $12 + 1 =$

(90) $19 + 1 =$

(91) $16 + 3 =$

(92) $2 + 14 =$

(93) $4 + 3 =$

(94) $11 + 7 =$

(95) $9 + 10 =$

(96) $12 + 5 =$

(97) $14 + 4 =$

(98) $2 + 18 =$

(99) $16 + 4 =$

(100) $6 + 4 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $16 + 4 =$

(2) $6 + 6 =$

(3) $16 + 1 =$

(4) $5 + 14 =$

(5) $13 + 2 =$

(6) $11 + 8 =$

(7) $7 + 7 =$

(8) $3 + 12 =$

(9) $5 + 1 =$

(10) $19 + 1 =$

(11) $13 + 7 =$

(12) $12 + 8 =$

(13) $15 + 5 =$

(14) $1 + 15 =$

(15) $15 + 1 =$

(16) $6 + 12 =$

(17) $16 + 1 =$

(18) $10 + 4 =$

(19) $11 + 5 =$

(20) $7 + 7 =$

(21) $18 + 2 =$

(22) $16 + 2 =$

(23) $1 + 7 =$

(24) $14 + 1 =$

(25) $11 + 2 =$

(26) $5 + 2 =$

(27) $17 + 1 =$

(28) $13 + 7 =$

(29) $13 + 4 =$

(30) $15 + 1 =$

(31) $4 + 15 =$

(32) $5 + 14 =$

(33) $8 + 2 =$

(34) $16 + 1 =$

(35) $4 + 6 =$

(36) $17 + 1 =$

(37) $5 + 9 =$

(38) $6 + 11 =$

(39) $10 + 5 =$

(40) $18 + 2 =$

(41) $16 + 3 =$

(42) $9 + 1 =$

(43) $4 + 5 =$

(44) $19 + 1 =$

(45) $12 + 5 =$

(46) $13 + 3 =$

(47) $19 + 1 =$

(48) $5 + 5 =$

(49) $13 + 5 =$

(50) $4 + 6 =$

(51) $2 + 10 =$

(52) $17 + 2 =$

(53) $19 + 1 =$

(54) $7 + 2 =$

(55) $5 + 7 =$

(56) $16 + 4 =$

(57) $2 + 17 =$

(58) $13 + 6 =$

(59) $18 + 2 =$

(60) $1 + 4 =$

(61) $12 + 3 =$

(62) $1 + 3 =$

(63) $11 + 8 =$

(64) $11 + 4 =$

(65) $7 + 8 =$

(66) $9 + 3 =$

(67) $18 + 1 =$

(68) $1 + 18 =$

(69) $6 + 1 =$

(70) $17 + 3 =$

(71) $5 + 14 =$

(72) $5 + 1 =$

(73) $16 + 1 =$

(74) $16 + 2 =$

(75) $1 + 9 =$

(76) $2 + 6 =$

(77) $12 + 7 =$

(78) $17 + 1 =$

(79) $11 + 4 =$

(80) $19 + 1 =$

(81) $4 + 5 =$

(82) $15 + 5 =$

(83) $8 + 11 =$

(84) $14 + 4 =$

(85) $15 + 3 =$

(86) $17 + 1 =$

(87) $3 + 5 =$

(88) $10 + 9 =$

(89) $12 + 7 =$

(90) $17 + 1 =$

(91) $11 + 6 =$

(92) $10 + 3 =$

(93) $15 + 1 =$

(94) $12 + 6 =$

(95) $7 + 9 =$

(96) $19 + 1 =$

(97) $12 + 2 =$

(98) $9 + 1 =$

(99) $17 + 3 =$

(100) $7 + 2 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $18 + 2 =$ | (2) $15 + 1 =$ | (3) $9 + 8 =$ | (4) $3 + 3 =$ |
| (5) $7 + 8 =$ | (6) $15 + 4 =$ | (7) $11 + 3 =$ | (8) $7 + 5 =$ |
| (9) $11 + 9 =$ | (10) $6 + 14 =$ | (11) $8 + 6 =$ | (12) $12 + 6 =$ |
| (13) $19 + 1 =$ | (14) $17 + 2 =$ | (15) $9 + 7 =$ | (16) $10 + 6 =$ |
| (17) $11 + 1 =$ | (18) $13 + 5 =$ | (19) $13 + 3 =$ | (20) $14 + 6 =$ |
| (21) $17 + 1 =$ | (22) $13 + 2 =$ | (23) $1 + 1 =$ | (24) $12 + 5 =$ |
| (25) $7 + 11 =$ | (26) $3 + 12 =$ | (27) $14 + 4 =$ | (28) $9 + 3 =$ |
| (29) $1 + 8 =$ | (30) $15 + 4 =$ | (31) $9 + 9 =$ | (32) $18 + 2 =$ |
| (33) $16 + 4 =$ | (34) $2 + 1 =$ | (35) $14 + 5 =$ | (36) $5 + 15 =$ |
| (37) $3 + 10 =$ | (38) $9 + 8 =$ | (39) $2 + 8 =$ | (40) $5 + 1 =$ |
| (41) $9 + 2 =$ | (42) $2 + 3 =$ | (43) $13 + 1 =$ | (44) $8 + 4 =$ |
| (45) $15 + 5 =$ | (46) $8 + 8 =$ | (47) $6 + 6 =$ | (48) $7 + 8 =$ |
| (49) $9 + 7 =$ | (50) $3 + 6 =$ | (51) $6 + 11 =$ | (52) $6 + 14 =$ |
| (53) $1 + 2 =$ | (54) $7 + 5 =$ | (55) $15 + 3 =$ | (56) $18 + 2 =$ |
| (57) $7 + 8 =$ | (58) $4 + 1 =$ | (59) $18 + 1 =$ | (60) $8 + 6 =$ |
| (61) $18 + 1 =$ | (62) $12 + 6 =$ | (63) $8 + 2 =$ | (64) $16 + 1 =$ |
| (65) $17 + 2 =$ | (66) $19 + 1 =$ | (67) $9 + 2 =$ | (68) $13 + 7 =$ |
| (69) $14 + 4 =$ | (70) $15 + 3 =$ | (71) $9 + 8 =$ | (72) $6 + 3 =$ |
| (73) $17 + 3 =$ | (74) $14 + 4 =$ | (75) $12 + 2 =$ | (76) $16 + 3 =$ |
| (77) $1 + 4 =$ | (78) $4 + 1 =$ | (79) $3 + 8 =$ | (80) $14 + 2 =$ |
| (81) $15 + 4 =$ | (82) $4 + 8 =$ | (83) $18 + 2 =$ | (84) $12 + 2 =$ |
| (85) $1 + 19 =$ | (86) $16 + 3 =$ | (87) $13 + 7 =$ | (88) $4 + 9 =$ |
| (89) $16 + 2 =$ | (90) $11 + 3 =$ | (91) $7 + 5 =$ | (92) $12 + 8 =$ |
| (93) $1 + 9 =$ | (94) $1 + 18 =$ | (95) $11 + 9 =$ | (96) $12 + 1 =$ |
| (97) $18 + 2 =$ | (98) $10 + 10 =$ | (99) $2 + 3 =$ | (100) $12 + 7 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 17 | (3) 10 | (4) 18 |
| (5) 19 | (6) 9 | (7) 11 | (8) 10 |
| (9) 17 | (10) 20 | (11) 19 | (12) 19 |
| (13) 10 | (14) 20 | (15) 15 | (16) 19 |
| (17) 7 | (18) 11 | (19) 7 | (20) 20 |
| (21) 18 | (22) 18 | (23) 16 | (24) 19 |
| (25) 15 | (26) 20 | (27) 15 | (28) 7 |
| (29) 14 | (30) 16 | (31) 19 | (32) 5 |
| (33) 20 | (34) 6 | (35) 20 | (36) 14 |
| (37) 17 | (38) 11 | (39) 19 | (40) 20 |
| (41) 7 | (42) 18 | (43) 20 | (44) 15 |
| (45) 18 | (46) 17 | (47) 13 | (48) 18 |
| (49) 8 | (50) 20 | (51) 13 | (52) 14 |
| (53) 14 | (54) 19 | (55) 18 | (56) 16 |
| (57) 19 | (58) 18 | (59) 16 | (60) 19 |
| (61) 18 | (62) 20 | (63) 20 | (64) 12 |
| (65) 17 | (66) 19 | (67) 15 | (68) 17 |
| (69) 20 | (70) 18 | (71) 18 | (72) 20 |
| (73) 13 | (74) 14 | (75) 20 | (76) 8 |
| (77) 19 | (78) 18 | (79) 16 | (80) 9 |
| (81) 7 | (82) 14 | (83) 9 | (84) 19 |
| (85) 14 | (86) 18 | (87) 20 | (88) 19 |
| (89) 9 | (90) 20 | (91) 18 | (92) 10 |
| (93) 20 | (94) 19 | (95) 19 | (96) 7 |
| (97) 15 | (98) 14 | (99) 10 | (100) 19 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 10 | (2) 5 | (3) 15 | (4) 12 |
| (5) 13 | (6) 19 | (7) 20 | (8) 8 |
| (9) 7 | (10) 14 | (11) 9 | (12) 19 |
| (13) 5 | (14) 19 | (15) 17 | (16) 10 |
| (17) 18 | (18) 19 | (19) 8 | (20) 20 |
| (21) 20 | (22) 15 | (23) 11 | (24) 14 |
| (25) 14 | (26) 16 | (27) 13 | (28) 20 |
| (29) 19 | (30) 18 | (31) 9 | (32) 12 |
| (33) 20 | (34) 20 | (35) 18 | (36) 19 |
| (37) 18 | (38) 16 | (39) 8 | (40) 20 |
| (41) 18 | (42) 10 | (43) 16 | (44) 15 |
| (45) 20 | (46) 14 | (47) 20 | (48) 9 |
| (49) 9 | (50) 18 | (51) 10 | (52) 16 |
| (53) 17 | (54) 16 | (55) 20 | (56) 18 |
| (57) 12 | (58) 16 | (59) 8 | (60) 20 |
| (61) 20 | (62) 11 | (63) 15 | (64) 10 |
| (65) 19 | (66) 20 | (67) 15 | (68) 12 |
| (69) 19 | (70) 6 | (71) 13 | (72) 16 |
| (73) 14 | (74) 13 | (75) 13 | (76) 16 |
| (77) 18 | (78) 14 | (79) 9 | (80) 19 |
| (81) 18 | (82) 17 | (83) 14 | (84) 9 |
| (85) 7 | (86) 15 | (87) 16 | (88) 14 |
| (89) 17 | (90) 12 | (91) 10 | (92) 11 |
| (93) 5 | (94) 7 | (95) 20 | (96) 18 |
| (97) 14 | (98) 17 | (99) 19 | (100) 16 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 19 | (3) 13 | (4) 20 |
| (5) 19 | (6) 14 | (7) 20 | (8) 15 |
| (9) 5 | (10) 16 | (11) 10 | (12) 14 |
| (13) 17 | (14) 18 | (15) 8 | (16) 11 |
| (17) 9 | (18) 12 | (19) 12 | (20) 12 |
| (21) 19 | (22) 17 | (23) 20 | (24) 12 |
| (25) 11 | (26) 15 | (27) 16 | (28) 19 |
| (29) 11 | (30) 17 | (31) 20 | (32) 10 |
| (33) 19 | (34) 14 | (35) 18 | (36) 14 |
| (37) 3 | (38) 18 | (39) 17 | (40) 19 |
| (41) 16 | (42) 5 | (43) 11 | (44) 10 |
| (45) 19 | (46) 18 | (47) 10 | (48) 20 |
| (49) 20 | (50) 14 | (51) 17 | (52) 16 |
| (53) 10 | (54) 17 | (55) 15 | (56) 18 |
| (57) 17 | (58) 20 | (59) 20 | (60) 20 |
| (61) 19 | (62) 19 | (63) 20 | (64) 20 |
| (65) 18 | (66) 20 | (67) 11 | (68) 19 |
| (69) 19 | (70) 20 | (71) 17 | (72) 18 |
| (73) 16 | (74) 14 | (75) 19 | (76) 15 |
| (77) 15 | (78) 14 | (79) 14 | (80) 19 |
| (81) 20 | (82) 20 | (83) 17 | (84) 17 |
| (85) 14 | (86) 19 | (87) 17 | (88) 10 |
| (89) 14 | (90) 15 | (91) 12 | (92) 19 |
| (93) 17 | (94) 11 | (95) 10 | (96) 15 |
| (97) 20 | (98) 19 | (99) 16 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 14 | (3) 13 | (4) 15 |
| (5) 17 | (6) 15 | (7) 18 | (8) 19 |
| (9) 15 | (10) 20 | (11) 19 | (12) 20 |
| (13) 14 | (14) 15 | (15) 14 | (16) 17 |
| (17) 16 | (18) 10 | (19) 6 | (20) 18 |
| (21) 18 | (22) 18 | (23) 10 | (24) 8 |
| (25) 12 | (26) 15 | (27) 17 | (28) 13 |
| (29) 14 | (30) 13 | (31) 11 | (32) 16 |
| (33) 6 | (34) 18 | (35) 20 | (36) 20 |
| (37) 20 | (38) 15 | (39) 17 | (40) 20 |
| (41) 15 | (42) 14 | (43) 13 | (44) 15 |
| (45) 17 | (46) 14 | (47) 17 | (48) 14 |
| (49) 9 | (50) 18 | (51) 15 | (52) 20 |
| (53) 19 | (54) 18 | (55) 14 | (56) 10 |
| (57) 20 | (58) 18 | (59) 20 | (60) 13 |
| (61) 7 | (62) 8 | (63) 19 | (64) 12 |
| (65) 11 | (66) 8 | (67) 19 | (68) 4 |
| (69) 18 | (70) 8 | (71) 11 | (72) 7 |
| (73) 11 | (74) 11 | (75) 2 | (76) 12 |
| (77) 16 | (78) 18 | (79) 20 | (80) 18 |
| (81) 14 | (82) 16 | (83) 10 | (84) 16 |
| (85) 20 | (86) 19 | (87) 13 | (88) 16 |
| (89) 18 | (90) 14 | (91) 14 | (92) 4 |
| (93) 12 | (94) 19 | (95) 20 | (96) 20 |
| (97) 20 | (98) 20 | (99) 18 | (100) 20 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 18 | (3) 20 | (4) 14 |
| (5) 18 | (6) 5 | (7) 20 | (8) 17 |
| (9) 13 | (10) 18 | (11) 19 | (12) 20 |
| (13) 17 | (14) 19 | (15) 19 | (16) 12 |
| (17) 14 | (18) 9 | (19) 19 | (20) 11 |
| (21) 14 | (22) 9 | (23) 20 | (24) 19 |
| (25) 18 | (26) 11 | (27) 13 | (28) 20 |
| (29) 20 | (30) 12 | (31) 19 | (32) 16 |
| (33) 14 | (34) 10 | (35) 17 | (36) 18 |
| (37) 14 | (38) 17 | (39) 12 | (40) 20 |
| (41) 6 | (42) 18 | (43) 15 | (44) 16 |
| (45) 18 | (46) 20 | (47) 19 | (48) 15 |
| (49) 18 | (50) 10 | (51) 20 | (52) 14 |
| (53) 17 | (54) 15 | (55) 13 | (56) 11 |
| (57) 19 | (58) 14 | (59) 16 | (60) 8 |
| (61) 14 | (62) 17 | (63) 11 | (64) 18 |
| (65) 9 | (66) 20 | (67) 18 | (68) 20 |
| (69) 8 | (70) 14 | (71) 19 | (72) 19 |
| (73) 17 | (74) 4 | (75) 19 | (76) 13 |
| (77) 17 | (78) 20 | (79) 13 | (80) 12 |
| (81) 18 | (82) 12 | (83) 11 | (84) 18 |
| (85) 20 | (86) 19 | (87) 14 | (88) 18 |
| (89) 13 | (90) 20 | (91) 19 | (92) 16 |
| (93) 7 | (94) 18 | (95) 19 | (96) 17 |
| (97) 18 | (98) 20 | (99) 20 | (100) 10 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 12 | (3) 17 | (4) 19 |
| (5) 15 | (6) 19 | (7) 14 | (8) 15 |
| (9) 6 | (10) 20 | (11) 20 | (12) 20 |
| (13) 20 | (14) 16 | (15) 16 | (16) 18 |
| (17) 17 | (18) 14 | (19) 16 | (20) 14 |
| (21) 20 | (22) 18 | (23) 8 | (24) 15 |
| (25) 13 | (26) 7 | (27) 18 | (28) 20 |
| (29) 17 | (30) 16 | (31) 19 | (32) 19 |
| (33) 10 | (34) 17 | (35) 10 | (36) 18 |
| (37) 14 | (38) 17 | (39) 15 | (40) 20 |
| (41) 19 | (42) 10 | (43) 9 | (44) 20 |
| (45) 17 | (46) 16 | (47) 20 | (48) 10 |
| (49) 18 | (50) 10 | (51) 12 | (52) 19 |
| (53) 20 | (54) 9 | (55) 12 | (56) 20 |
| (57) 19 | (58) 19 | (59) 20 | (60) 5 |
| (61) 15 | (62) 4 | (63) 19 | (64) 15 |
| (65) 15 | (66) 12 | (67) 19 | (68) 19 |
| (69) 7 | (70) 20 | (71) 19 | (72) 6 |
| (73) 17 | (74) 18 | (75) 10 | (76) 8 |
| (77) 19 | (78) 18 | (79) 15 | (80) 20 |
| (81) 9 | (82) 20 | (83) 19 | (84) 18 |
| (85) 18 | (86) 18 | (87) 8 | (88) 19 |
| (89) 19 | (90) 18 | (91) 17 | (92) 13 |
| (93) 16 | (94) 18 | (95) 16 | (96) 20 |
| (97) 14 | (98) 10 | (99) 20 | (100) 9 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 16 | (3) 17 | (4) 6 |
| (5) 15 | (6) 19 | (7) 14 | (8) 12 |
| (9) 20 | (10) 20 | (11) 14 | (12) 18 |
| (13) 20 | (14) 19 | (15) 16 | (16) 16 |
| (17) 12 | (18) 18 | (19) 16 | (20) 20 |
| (21) 18 | (22) 15 | (23) 2 | (24) 17 |
| (25) 18 | (26) 15 | (27) 18 | (28) 12 |
| (29) 9 | (30) 19 | (31) 18 | (32) 20 |
| (33) 20 | (34) 3 | (35) 19 | (36) 20 |
| (37) 13 | (38) 17 | (39) 10 | (40) 6 |
| (41) 11 | (42) 5 | (43) 14 | (44) 12 |
| (45) 20 | (46) 16 | (47) 12 | (48) 15 |
| (49) 16 | (50) 9 | (51) 17 | (52) 20 |
| (53) 3 | (54) 12 | (55) 18 | (56) 20 |
| (57) 15 | (58) 5 | (59) 19 | (60) 14 |
| (61) 19 | (62) 18 | (63) 10 | (64) 17 |
| (65) 19 | (66) 20 | (67) 11 | (68) 20 |
| (69) 18 | (70) 18 | (71) 17 | (72) 9 |
| (73) 20 | (74) 18 | (75) 14 | (76) 19 |
| (77) 5 | (78) 5 | (79) 11 | (80) 16 |
| (81) 19 | (82) 12 | (83) 20 | (84) 14 |
| (85) 20 | (86) 19 | (87) 20 | (88) 13 |
| (89) 18 | (90) 14 | (91) 12 | (92) 20 |
| (93) 10 | (94) 19 | (95) 20 | (96) 13 |
| (97) 20 | (98) 20 | (99) 5 | (100) 19 |