

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $62 + 28 =$  | (2) $22 + 16 =$  | (3) $23 + 60 =$  | (4) $17 + 52 =$   |
| (5) $23 + 59 =$  | (6) $33 + 28 =$  | (7) $82 + 13 =$  | (8) $56 + 10 =$   |
| (9) $46 + 37 =$  | (10) $12 + 73 =$ | (11) $90 + 10 =$ | (12) $77 + 11 =$  |
| (13) $58 + 20 =$ | (14) $81 + 16 =$ | (15) $79 + 21 =$ | (16) $27 + 60 =$  |
| (17) $48 + 20 =$ | (18) $20 + 44 =$ | (19) $43 + 41 =$ | (20) $65 + 28 =$  |
| (21) $67 + 14 =$ | (22) $74 + 17 =$ | (23) $76 + 21 =$ | (24) $35 + 31 =$  |
| (25) $57 + 32 =$ | (26) $83 + 14 =$ | (27) $81 + 15 =$ | (28) $11 + 14 =$  |
| (29) $85 + 14 =$ | (30) $42 + 36 =$ | (31) $22 + 32 =$ | (32) $79 + 19 =$  |
| (33) $41 + 47 =$ | (34) $22 + 47 =$ | (35) $30 + 37 =$ | (36) $71 + 20 =$  |
| (37) $68 + 27 =$ | (38) $76 + 23 =$ | (39) $28 + 69 =$ | (40) $72 + 17 =$  |
| (41) $15 + 36 =$ | (42) $43 + 16 =$ | (43) $88 + 12 =$ | (44) $78 + 18 =$  |
| (45) $73 + 27 =$ | (46) $25 + 47 =$ | (47) $18 + 22 =$ | (48) $48 + 38 =$  |
| (49) $53 + 11 =$ | (50) $22 + 28 =$ | (51) $16 + 16 =$ | (52) $67 + 30 =$  |
| (53) $25 + 75 =$ | (54) $66 + 21 =$ | (55) $67 + 12 =$ | (56) $47 + 37 =$  |
| (57) $66 + 13 =$ | (58) $47 + 23 =$ | (59) $28 + 17 =$ | (60) $28 + 32 =$  |
| (61) $79 + 18 =$ | (62) $68 + 21 =$ | (63) $60 + 39 =$ | (64) $57 + 13 =$  |
| (65) $38 + 20 =$ | (66) $18 + 12 =$ | (67) $52 + 14 =$ | (68) $56 + 44 =$  |
| (69) $12 + 26 =$ | (70) $22 + 22 =$ | (71) $81 + 14 =$ | (72) $79 + 11 =$  |
| (73) $61 + 29 =$ | (74) $33 + 22 =$ | (75) $37 + 25 =$ | (76) $83 + 17 =$  |
| (77) $36 + 36 =$ | (78) $80 + 13 =$ | (79) $49 + 33 =$ | (80) $27 + 66 =$  |
| (81) $22 + 22 =$ | (82) $73 + 15 =$ | (83) $89 + 10 =$ | (84) $82 + 17 =$  |
| (85) $15 + 42 =$ | (86) $59 + 21 =$ | (87) $64 + 32 =$ | (88) $37 + 37 =$  |
| (89) $63 + 29 =$ | (90) $24 + 44 =$ | (91) $51 + 41 =$ | (92) $60 + 31 =$  |
| (93) $33 + 36 =$ | (94) $51 + 26 =$ | (95) $39 + 33 =$ | (96) $53 + 46 =$  |
| (97) $19 + 60 =$ | (98) $71 + 25 =$ | (99) $69 + 24 =$ | (100) $66 + 17 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $41 + 54 =$  | (2) $39 + 18 =$  | (3) $38 + 29 =$  | (4) $64 + 23 =$   |
| (5) $90 + 10 =$  | (6) $14 + 32 =$  | (7) $59 + 39 =$  | (8) $18 + 63 =$   |
| (9) $82 + 16 =$  | (10) $83 + 15 =$ | (11) $51 + 10 =$ | (12) $56 + 13 =$  |
| (13) $15 + 37 =$ | (14) $75 + 16 =$ | (15) $25 + 40 =$ | (16) $54 + 17 =$  |
| (17) $23 + 54 =$ | (18) $26 + 41 =$ | (19) $46 + 46 =$ | (20) $55 + 45 =$  |
| (21) $67 + 11 =$ | (22) $19 + 79 =$ | (23) $85 + 12 =$ | (24) $44 + 30 =$  |
| (25) $23 + 39 =$ | (26) $64 + 16 =$ | (27) $62 + 12 =$ | (28) $76 + 15 =$  |
| (29) $69 + 18 =$ | (30) $61 + 20 =$ | (31) $28 + 46 =$ | (32) $33 + 34 =$  |
| (33) $28 + 57 =$ | (34) $25 + 16 =$ | (35) $52 + 19 =$ | (36) $74 + 15 =$  |
| (37) $10 + 69 =$ | (38) $80 + 13 =$ | (39) $38 + 43 =$ | (40) $55 + 36 =$  |
| (41) $34 + 15 =$ | (42) $51 + 46 =$ | (43) $45 + 10 =$ | (44) $57 + 37 =$  |
| (45) $35 + 14 =$ | (46) $61 + 35 =$ | (47) $28 + 29 =$ | (48) $66 + 17 =$  |
| (49) $83 + 10 =$ | (50) $11 + 47 =$ | (51) $17 + 82 =$ | (52) $85 + 10 =$  |
| (53) $88 + 12 =$ | (54) $25 + 59 =$ | (55) $53 + 10 =$ | (56) $19 + 48 =$  |
| (57) $13 + 45 =$ | (58) $69 + 18 =$ | (59) $51 + 28 =$ | (60) $10 + 11 =$  |
| (61) $28 + 32 =$ | (62) $53 + 40 =$ | (63) $15 + 31 =$ | (64) $20 + 50 =$  |
| (65) $30 + 17 =$ | (66) $20 + 30 =$ | (67) $68 + 20 =$ | (68) $79 + 12 =$  |
| (69) $83 + 13 =$ | (70) $69 + 10 =$ | (71) $20 + 10 =$ | (72) $17 + 58 =$  |
| (73) $73 + 15 =$ | (74) $73 + 19 =$ | (75) $71 + 18 =$ | (76) $60 + 37 =$  |
| (77) $47 + 41 =$ | (78) $31 + 49 =$ | (79) $86 + 14 =$ | (80) $56 + 13 =$  |
| (81) $89 + 11 =$ | (82) $55 + 44 =$ | (83) $73 + 22 =$ | (84) $54 + 34 =$  |
| (85) $54 + 15 =$ | (86) $22 + 35 =$ | (87) $22 + 49 =$ | (88) $48 + 23 =$  |
| (89) $15 + 47 =$ | (90) $72 + 24 =$ | (91) $15 + 75 =$ | (92) $71 + 24 =$  |
| (93) $80 + 16 =$ | (94) $37 + 31 =$ | (95) $50 + 49 =$ | (96) $64 + 36 =$  |
| (97) $35 + 10 =$ | (98) $53 + 41 =$ | (99) $72 + 20 =$ | (100) $21 + 12 =$ |

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姓名 \_\_\_\_\_ 日期 \_\_\_\_\_ 用时 \_\_\_\_\_ 得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $64 + 27 =$  | (2) $56 + 33 =$  | (3) $40 + 34 =$  | (4) $29 + 47 =$   |
| (5) $27 + 64 =$  | (6) $82 + 10 =$  | (7) $30 + 38 =$  | (8) $18 + 10 =$   |
| (9) $52 + 37 =$  | (10) $27 + 69 =$ | (11) $33 + 36 =$ | (12) $13 + 72 =$  |
| (13) $78 + 11 =$ | (14) $39 + 23 =$ | (15) $73 + 23 =$ | (16) $28 + 48 =$  |
| (17) $59 + 10 =$ | (18) $64 + 11 =$ | (19) $65 + 11 =$ | (20) $83 + 12 =$  |
| (21) $33 + 40 =$ | (22) $38 + 33 =$ | (23) $26 + 40 =$ | (24) $25 + 52 =$  |
| (25) $63 + 26 =$ | (26) $86 + 11 =$ | (27) $82 + 15 =$ | (28) $57 + 14 =$  |
| (29) $51 + 43 =$ | (30) $55 + 38 =$ | (31) $78 + 13 =$ | (32) $61 + 36 =$  |
| (33) $90 + 10 =$ | (34) $63 + 20 =$ | (35) $63 + 23 =$ | (36) $42 + 17 =$  |
| (37) $47 + 30 =$ | (38) $47 + 32 =$ | (39) $44 + 55 =$ | (40) $15 + 84 =$  |
| (41) $51 + 31 =$ | (42) $55 + 33 =$ | (43) $35 + 17 =$ | (44) $17 + 54 =$  |
| (45) $47 + 36 =$ | (46) $38 + 44 =$ | (47) $61 + 39 =$ | (48) $56 + 28 =$  |
| (49) $87 + 13 =$ | (50) $23 + 45 =$ | (51) $24 + 35 =$ | (52) $73 + 16 =$  |
| (53) $45 + 42 =$ | (54) $82 + 17 =$ | (55) $51 + 39 =$ | (56) $30 + 56 =$  |
| (57) $28 + 36 =$ | (58) $49 + 34 =$ | (59) $34 + 19 =$ | (60) $37 + 52 =$  |
| (61) $51 + 11 =$ | (62) $63 + 28 =$ | (63) $85 + 12 =$ | (64) $76 + 15 =$  |
| (65) $68 + 23 =$ | (66) $49 + 20 =$ | (67) $29 + 62 =$ | (68) $70 + 22 =$  |
| (69) $65 + 30 =$ | (70) $81 + 10 =$ | (71) $22 + 62 =$ | (72) $65 + 17 =$  |
| (73) $40 + 13 =$ | (74) $57 + 38 =$ | (75) $32 + 57 =$ | (76) $36 + 49 =$  |
| (77) $64 + 32 =$ | (78) $44 + 21 =$ | (79) $27 + 20 =$ | (80) $11 + 79 =$  |
| (81) $84 + 11 =$ | (82) $14 + 66 =$ | (83) $17 + 68 =$ | (84) $23 + 60 =$  |
| (85) $10 + 23 =$ | (86) $66 + 21 =$ | (87) $90 + 10 =$ | (88) $82 + 10 =$  |
| (89) $48 + 19 =$ | (90) $19 + 38 =$ | (91) $88 + 11 =$ | (92) $89 + 10 =$  |
| (93) $56 + 20 =$ | (94) $55 + 41 =$ | (95) $38 + 58 =$ | (96) $47 + 14 =$  |
| (97) $40 + 44 =$ | (98) $24 + 44 =$ | (99) $79 + 20 =$ | (100) $11 + 12 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $48 + 41 =$  | (2) $40 + 49 =$  | (3) $85 + 13 =$  | (4) $73 + 18 =$   |
| (5) $90 + 10 =$  | (6) $22 + 34 =$  | (7) $86 + 10 =$  | (8) $21 + 63 =$   |
| (9) $17 + 14 =$  | (10) $40 + 35 =$ | (11) $35 + 24 =$ | (12) $79 + 14 =$  |
| (13) $55 + 45 =$ | (14) $48 + 41 =$ | (15) $46 + 33 =$ | (16) $88 + 12 =$  |
| (17) $69 + 21 =$ | (18) $54 + 29 =$ | (19) $51 + 43 =$ | (20) $48 + 14 =$  |
| (21) $72 + 26 =$ | (22) $37 + 11 =$ | (23) $36 + 52 =$ | (24) $16 + 84 =$  |
| (25) $13 + 67 =$ | (26) $45 + 54 =$ | (27) $88 + 12 =$ | (28) $40 + 47 =$  |
| (29) $80 + 15 =$ | (30) $31 + 69 =$ | (31) $49 + 36 =$ | (32) $84 + 11 =$  |
| (33) $87 + 11 =$ | (34) $27 + 35 =$ | (35) $22 + 33 =$ | (36) $68 + 22 =$  |
| (37) $41 + 49 =$ | (38) $71 + 18 =$ | (39) $28 + 45 =$ | (40) $80 + 14 =$  |
| (41) $70 + 20 =$ | (42) $60 + 37 =$ | (43) $34 + 25 =$ | (44) $77 + 18 =$  |
| (45) $63 + 29 =$ | (46) $64 + 32 =$ | (47) $18 + 42 =$ | (48) $83 + 17 =$  |
| (49) $19 + 42 =$ | (50) $16 + 64 =$ | (51) $48 + 30 =$ | (52) $60 + 19 =$  |
| (53) $39 + 28 =$ | (54) $20 + 22 =$ | (55) $52 + 45 =$ | (56) $38 + 48 =$  |
| (57) $17 + 10 =$ | (58) $63 + 31 =$ | (59) $27 + 59 =$ | (60) $25 + 13 =$  |
| (61) $33 + 11 =$ | (62) $28 + 65 =$ | (63) $38 + 16 =$ | (64) $18 + 43 =$  |
| (65) $21 + 64 =$ | (66) $65 + 34 =$ | (67) $10 + 73 =$ | (68) $50 + 31 =$  |
| (69) $77 + 17 =$ | (70) $81 + 11 =$ | (71) $57 + 14 =$ | (72) $24 + 20 =$  |
| (73) $76 + 11 =$ | (74) $88 + 10 =$ | (75) $57 + 41 =$ | (76) $15 + 82 =$  |
| (77) $88 + 10 =$ | (78) $86 + 13 =$ | (79) $89 + 11 =$ | (80) $38 + 60 =$  |
| (81) $68 + 31 =$ | (82) $16 + 11 =$ | (83) $62 + 14 =$ | (84) $72 + 13 =$  |
| (85) $25 + 75 =$ | (86) $36 + 22 =$ | (87) $76 + 15 =$ | (88) $48 + 10 =$  |
| (89) $76 + 20 =$ | (90) $54 + 11 =$ | (91) $23 + 11 =$ | (92) $87 + 11 =$  |
| (93) $81 + 18 =$ | (94) $10 + 84 =$ | (95) $28 + 14 =$ | (96) $90 + 10 =$  |
| (97) $24 + 68 =$ | (98) $43 + 46 =$ | (99) $14 + 73 =$ | (100) $44 + 48 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $33 + 12 =$  | (2) $38 + 13 =$  | (3) $79 + 19 =$  | (4) $85 + 15 =$   |
| (5) $28 + 13 =$  | (6) $39 + 37 =$  | (7) $19 + 47 =$  | (8) $43 + 20 =$   |
| (9) $48 + 35 =$  | (10) $58 + 29 =$ | (11) $27 + 48 =$ | (12) $29 + 49 =$  |
| (13) $26 + 64 =$ | (14) $13 + 59 =$ | (15) $90 + 10 =$ | (16) $80 + 10 =$  |
| (17) $38 + 42 =$ | (18) $43 + 30 =$ | (19) $76 + 24 =$ | (20) $86 + 10 =$  |
| (21) $54 + 24 =$ | (22) $31 + 66 =$ | (23) $48 + 49 =$ | (24) $54 + 46 =$  |
| (25) $29 + 41 =$ | (26) $85 + 14 =$ | (27) $74 + 20 =$ | (28) $45 + 11 =$  |
| (29) $46 + 36 =$ | (30) $67 + 21 =$ | (31) $44 + 39 =$ | (32) $25 + 31 =$  |
| (33) $83 + 15 =$ | (34) $17 + 31 =$ | (35) $42 + 28 =$ | (36) $47 + 37 =$  |
| (37) $17 + 58 =$ | (38) $15 + 12 =$ | (39) $90 + 10 =$ | (40) $16 + 65 =$  |
| (41) $87 + 13 =$ | (42) $66 + 25 =$ | (43) $21 + 52 =$ | (44) $64 + 16 =$  |
| (45) $76 + 13 =$ | (46) $73 + 12 =$ | (47) $48 + 42 =$ | (48) $23 + 76 =$  |
| (49) $47 + 47 =$ | (50) $72 + 17 =$ | (51) $37 + 14 =$ | (52) $88 + 11 =$  |
| (53) $17 + 79 =$ | (54) $69 + 10 =$ | (55) $85 + 11 =$ | (56) $51 + 18 =$  |
| (57) $51 + 25 =$ | (58) $30 + 12 =$ | (59) $35 + 65 =$ | (60) $31 + 32 =$  |
| (61) $62 + 32 =$ | (62) $80 + 10 =$ | (63) $36 + 21 =$ | (64) $28 + 45 =$  |
| (65) $67 + 11 =$ | (66) $55 + 43 =$ | (67) $52 + 14 =$ | (68) $62 + 21 =$  |
| (69) $26 + 38 =$ | (70) $90 + 10 =$ | (71) $62 + 13 =$ | (72) $18 + 67 =$  |
| (73) $38 + 44 =$ | (74) $30 + 52 =$ | (75) $41 + 58 =$ | (76) $78 + 19 =$  |
| (77) $22 + 35 =$ | (78) $73 + 14 =$ | (79) $17 + 48 =$ | (80) $89 + 11 =$  |
| (81) $56 + 15 =$ | (82) $49 + 49 =$ | (83) $67 + 32 =$ | (84) $37 + 33 =$  |
| (85) $25 + 37 =$ | (86) $76 + 20 =$ | (87) $17 + 62 =$ | (88) $33 + 19 =$  |
| (89) $13 + 77 =$ | (90) $89 + 11 =$ | (91) $57 + 37 =$ | (92) $30 + 66 =$  |
| (93) $85 + 13 =$ | (94) $79 + 18 =$ | (95) $26 + 17 =$ | (96) $15 + 58 =$  |
| (97) $61 + 21 =$ | (98) $63 + 36 =$ | (99) $50 + 33 =$ | (100) $20 + 39 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $45 + 33 =$  | (2) $52 + 15 =$  | (3) $64 + 25 =$  | (4) $79 + 18 =$   |
| (5) $25 + 59 =$  | (6) $24 + 36 =$  | (7) $33 + 45 =$  | (8) $45 + 11 =$   |
| (9) $13 + 50 =$  | (10) $60 + 29 =$ | (11) $83 + 12 =$ | (12) $90 + 10 =$  |
| (13) $21 + 52 =$ | (14) $88 + 11 =$ | (15) $54 + 21 =$ | (16) $57 + 39 =$  |
| (17) $22 + 40 =$ | (18) $78 + 14 =$ | (19) $55 + 37 =$ | (20) $16 + 35 =$  |
| (21) $81 + 10 =$ | (22) $46 + 40 =$ | (23) $44 + 48 =$ | (24) $43 + 43 =$  |
| (25) $73 + 10 =$ | (26) $26 + 38 =$ | (27) $27 + 64 =$ | (28) $29 + 29 =$  |
| (29) $81 + 19 =$ | (30) $27 + 66 =$ | (31) $53 + 17 =$ | (32) $57 + 39 =$  |
| (33) $68 + 15 =$ | (34) $33 + 45 =$ | (35) $42 + 45 =$ | (36) $73 + 14 =$  |
| (37) $73 + 15 =$ | (38) $87 + 11 =$ | (39) $71 + 18 =$ | (40) $36 + 39 =$  |
| (41) $34 + 23 =$ | (42) $50 + 10 =$ | (43) $68 + 12 =$ | (44) $19 + 36 =$  |
| (45) $79 + 12 =$ | (46) $40 + 37 =$ | (47) $82 + 15 =$ | (48) $71 + 22 =$  |
| (49) $33 + 40 =$ | (50) $60 + 21 =$ | (51) $34 + 64 =$ | (52) $59 + 15 =$  |
| (53) $65 + 23 =$ | (54) $82 + 15 =$ | (55) $35 + 65 =$ | (56) $13 + 36 =$  |
| (57) $74 + 15 =$ | (58) $81 + 15 =$ | (59) $51 + 20 =$ | (60) $66 + 14 =$  |
| (61) $52 + 44 =$ | (62) $58 + 22 =$ | (63) $80 + 17 =$ | (64) $70 + 18 =$  |
| (65) $88 + 10 =$ | (66) $34 + 49 =$ | (67) $26 + 54 =$ | (68) $21 + 23 =$  |
| (69) $13 + 12 =$ | (70) $76 + 22 =$ | (71) $82 + 10 =$ | (72) $45 + 30 =$  |
| (73) $78 + 18 =$ | (74) $62 + 20 =$ | (75) $55 + 15 =$ | (76) $34 + 51 =$  |
| (77) $88 + 11 =$ | (78) $45 + 21 =$ | (79) $21 + 54 =$ | (80) $81 + 18 =$  |
| (81) $82 + 13 =$ | (82) $12 + 24 =$ | (83) $77 + 19 =$ | (84) $21 + 20 =$  |
| (85) $55 + 34 =$ | (86) $68 + 27 =$ | (87) $46 + 23 =$ | (88) $73 + 19 =$  |
| (89) $45 + 24 =$ | (90) $75 + 18 =$ | (91) $26 + 53 =$ | (92) $53 + 43 =$  |
| (93) $15 + 27 =$ | (94) $34 + 62 =$ | (95) $16 + 71 =$ | (96) $50 + 16 =$  |
| (97) $42 + 32 =$ | (98) $43 + 52 =$ | (99) $86 + 10 =$ | (100) $23 + 50 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $50 + 35 =$  | (2) $27 + 25 =$  | (3) $46 + 34 =$  | (4) $47 + 11 =$   |
| (5) $36 + 16 =$  | (6) $71 + 16 =$  | (7) $64 + 19 =$  | (8) $18 + 55 =$   |
| (9) $90 + 10 =$  | (10) $49 + 18 =$ | (11) $13 + 27 =$ | (12) $25 + 49 =$  |
| (13) $59 + 10 =$ | (14) $74 + 12 =$ | (15) $12 + 76 =$ | (16) $55 + 19 =$  |
| (17) $10 + 88 =$ | (18) $42 + 49 =$ | (19) $51 + 42 =$ | (20) $68 + 19 =$  |
| (21) $61 + 20 =$ | (22) $56 + 23 =$ | (23) $39 + 23 =$ | (24) $89 + 10 =$  |
| (25) $52 + 10 =$ | (26) $20 + 71 =$ | (27) $47 + 21 =$ | (28) $85 + 14 =$  |
| (29) $34 + 60 =$ | (30) $90 + 10 =$ | (31) $55 + 37 =$ | (32) $16 + 26 =$  |
| (33) $42 + 53 =$ | (34) $72 + 13 =$ | (35) $13 + 86 =$ | (36) $53 + 16 =$  |
| (37) $70 + 27 =$ | (38) $34 + 28 =$ | (39) $79 + 20 =$ | (40) $60 + 19 =$  |
| (41) $87 + 12 =$ | (42) $39 + 42 =$ | (43) $28 + 17 =$ | (44) $27 + 52 =$  |
| (45) $32 + 39 =$ | (46) $31 + 23 =$ | (47) $45 + 27 =$ | (48) $78 + 22 =$  |
| (49) $36 + 52 =$ | (50) $59 + 39 =$ | (51) $86 + 10 =$ | (52) $68 + 21 =$  |
| (53) $23 + 42 =$ | (54) $85 + 11 =$ | (55) $60 + 35 =$ | (56) $31 + 69 =$  |
| (57) $56 + 12 =$ | (58) $65 + 22 =$ | (59) $36 + 22 =$ | (60) $21 + 16 =$  |
| (61) $14 + 31 =$ | (62) $46 + 14 =$ | (63) $47 + 21 =$ | (64) $66 + 16 =$  |
| (65) $61 + 13 =$ | (66) $71 + 25 =$ | (67) $13 + 75 =$ | (68) $81 + 16 =$  |
| (69) $76 + 17 =$ | (70) $63 + 26 =$ | (71) $77 + 17 =$ | (72) $85 + 13 =$  |
| (73) $76 + 10 =$ | (74) $68 + 22 =$ | (75) $28 + 50 =$ | (76) $32 + 48 =$  |
| (77) $10 + 13 =$ | (78) $22 + 62 =$ | (79) $64 + 17 =$ | (80) $65 + 11 =$  |
| (81) $74 + 21 =$ | (82) $60 + 10 =$ | (83) $44 + 34 =$ | (84) $60 + 27 =$  |
| (85) $23 + 22 =$ | (86) $82 + 15 =$ | (87) $19 + 77 =$ | (88) $35 + 38 =$  |
| (89) $41 + 19 =$ | (90) $81 + 13 =$ | (91) $78 + 20 =$ | (92) $70 + 29 =$  |
| (93) $38 + 43 =$ | (94) $66 + 33 =$ | (95) $66 + 20 =$ | (96) $18 + 28 =$  |
| (97) $42 + 41 =$ | (98) $87 + 13 =$ | (99) $19 + 30 =$ | (100) $21 + 23 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 90 (2) 38 (3) 83 (4) 69 (5) 82 (6) 61 (7) 95 (8) 66  
(9) 83 (10) 85 (11) 100 (12) 88 (13) 78 (14) 97 (15) 100 (16) 87  
(17) 68 (18) 64 (19) 84 (20) 93 (21) 81 (22) 91 (23) 97 (24) 66  
(25) 89 (26) 97 (27) 96 (28) 25 (29) 99 (30) 78 (31) 54 (32) 98  
(33) 88 (34) 69 (35) 67 (36) 91 (37) 95 (38) 99 (39) 97 (40) 89  
(41) 51 (42) 59 (43) 100 (44) 96 (45) 100 (46) 72 (47) 40 (48) 86  
(49) 64 (50) 50 (51) 32 (52) 97 (53) 100 (54) 87 (55) 79 (56) 84  
(57) 79 (58) 70 (59) 45 (60) 60 (61) 97 (62) 89 (63) 99 (64) 70  
(65) 58 (66) 30 (67) 66 (68) 100 (69) 38 (70) 44 (71) 95 (72) 90  
(73) 90 (74) 55 (75) 62 (76) 100 (77) 72 (78) 93 (79) 82 (80) 93  
(81) 44 (82) 88 (83) 99 (84) 99 (85) 57 (86) 80 (87) 96 (88) 74  
(89) 92 (90) 68 (91) 92 (92) 91 (93) 69 (94) 77 (95) 72 (96) 99  
(97) 79 (98) 96 (99) 93 (100) 83

### 第2页答案

- (1) 95 (2) 57 (3) 67 (4) 87 (5) 100 (6) 46 (7) 98 (8) 81  
(9) 98 (10) 98 (11) 61 (12) 69 (13) 52 (14) 91 (15) 65 (16) 71  
(17) 77 (18) 67 (19) 92 (20) 100 (21) 78 (22) 98 (23) 97 (24) 74  
(25) 62 (26) 80 (27) 74 (28) 91 (29) 87 (30) 81 (31) 74 (32) 67  
(33) 85 (34) 41 (35) 71 (36) 89 (37) 79 (38) 93 (39) 81 (40) 91  
(41) 49 (42) 97 (43) 55 (44) 94 (45) 49 (46) 96 (47) 57 (48) 83  
(49) 93 (50) 58 (51) 99 (52) 95 (53) 100 (54) 84 (55) 63 (56) 67  
(57) 58 (58) 87 (59) 79 (60) 21 (61) 60 (62) 93 (63) 46 (64) 70  
(65) 47 (66) 50 (67) 88 (68) 91 (69) 96 (70) 79 (71) 30 (72) 75  
(73) 88 (74) 92 (75) 89 (76) 97 (77) 88 (78) 80 (79) 100 (80) 69  
(81) 100 (82) 99 (83) 95 (84) 88 (85) 69 (86) 57 (87) 71 (88) 71  
(89) 62 (90) 96 (91) 90 (92) 95 (93) 96 (94) 68 (95) 99 (96) 100  
(97) 45 (98) 94 (99) 92 (100) 33



## 两位数加法计算练习题答案

### 第3页答案

- (1) 91 (2) 89 (3) 74 (4) 76 (5) 91 (6) 92 (7) 68 (8) 28  
(9) 89 (10) 96 (11) 69 (12) 85 (13) 89 (14) 62 (15) 96 (16) 76  
(17) 69 (18) 75 (19) 76 (20) 95 (21) 73 (22) 71 (23) 66 (24) 77  
(25) 89 (26) 97 (27) 97 (28) 71 (29) 94 (30) 93 (31) 91 (32) 97  
(33) 100 (34) 83 (35) 86 (36) 59 (37) 77 (38) 79 (39) 99 (40) 99  
(41) 82 (42) 88 (43) 52 (44) 71 (45) 83 (46) 82 (47) 100 (48) 84  
(49) 100 (50) 68 (51) 59 (52) 89 (53) 87 (54) 99 (55) 90 (56) 86  
(57) 64 (58) 83 (59) 53 (60) 89 (61) 62 (62) 91 (63) 97 (64) 91  
(65) 91 (66) 69 (67) 91 (68) 92 (69) 95 (70) 91 (71) 84 (72) 82  
(73) 53 (74) 95 (75) 89 (76) 85 (77) 96 (78) 65 (79) 47 (80) 90  
(81) 95 (82) 80 (83) 85 (84) 83 (85) 33 (86) 87 (87) 100 (88) 92  
(89) 67 (90) 57 (91) 99 (92) 99 (93) 76 (94) 96 (95) 96 (96) 61  
(97) 84 (98) 68 (99) 99 (100) 23

### 第4页答案

- (1) 89 (2) 89 (3) 98 (4) 91 (5) 100 (6) 56 (7) 96 (8) 84  
(9) 31 (10) 75 (11) 59 (12) 93 (13) 100 (14) 89 (15) 79 (16) 100  
(17) 90 (18) 83 (19) 94 (20) 62 (21) 98 (22) 48 (23) 88 (24) 100  
(25) 80 (26) 99 (27) 100 (28) 87 (29) 95 (30) 100 (31) 85 (32) 95  
(33) 98 (34) 62 (35) 55 (36) 90 (37) 90 (38) 89 (39) 73 (40) 94  
(41) 90 (42) 97 (43) 59 (44) 95 (45) 92 (46) 96 (47) 60 (48) 100  
(49) 61 (50) 80 (51) 78 (52) 79 (53) 67 (54) 42 (55) 97 (56) 86  
(57) 27 (58) 94 (59) 86 (60) 38 (61) 44 (62) 93 (63) 54 (64) 61  
(65) 85 (66) 99 (67) 83 (68) 81 (69) 94 (70) 92 (71) 71 (72) 44  
(73) 87 (74) 98 (75) 98 (76) 97 (77) 98 (78) 99 (79) 100 (80) 98  
(81) 99 (82) 27 (83) 76 (84) 85 (85) 100 (86) 58 (87) 91 (88) 58  
(89) 96 (90) 65 (91) 34 (92) 98 (93) 99 (94) 94 (95) 42 (96) 100  
(97) 92 (98) 89 (99) 87 (100) 92

## 两位数加法计算练习题答案

### 第5页答案

- (1) 45 (2) 51 (3) 98 (4) 100 (5) 41 (6) 76 (7) 66 (8) 63  
(9) 83 (10) 87 (11) 75 (12) 78 (13) 90 (14) 72 (15) 100 (16) 90  
(17) 80 (18) 73 (19) 100 (20) 96 (21) 78 (22) 97 (23) 97 (24) 100  
(25) 70 (26) 99 (27) 94 (28) 56 (29) 82 (30) 88 (31) 83 (32) 56  
(33) 98 (34) 48 (35) 70 (36) 84 (37) 75 (38) 27 (39) 100 (40) 81  
(41) 100 (42) 91 (43) 73 (44) 80 (45) 89 (46) 85 (47) 90 (48) 99  
(49) 94 (50) 89 (51) 51 (52) 99 (53) 96 (54) 79 (55) 96 (56) 69  
(57) 76 (58) 42 (59) 100 (60) 63 (61) 94 (62) 90 (63) 57 (64) 73  
(65) 78 (66) 98 (67) 66 (68) 83 (69) 64 (70) 100 (71) 75 (72) 85  
(73) 82 (74) 82 (75) 99 (76) 97 (77) 57 (78) 87 (79) 65 (80) 100  
(81) 71 (82) 98 (83) 99 (84) 70 (85) 62 (86) 96 (87) 79 (88) 52  
(89) 90 (90) 100 (91) 94 (92) 96 (93) 98 (94) 97 (95) 43 (96) 73  
(97) 82 (98) 99 (99) 83 (100) 59

### 第6页答案

- (1) 78 (2) 67 (3) 89 (4) 97 (5) 84 (6) 60 (7) 78 (8) 56  
(9) 63 (10) 89 (11) 95 (12) 100 (13) 73 (14) 99 (15) 75 (16) 96  
(17) 62 (18) 92 (19) 92 (20) 51 (21) 91 (22) 86 (23) 92 (24) 86  
(25) 83 (26) 64 (27) 91 (28) 58 (29) 100 (30) 93 (31) 70 (32) 96  
(33) 83 (34) 78 (35) 87 (36) 87 (37) 88 (38) 98 (39) 89 (40) 75  
(41) 57 (42) 60 (43) 80 (44) 55 (45) 91 (46) 77 (47) 97 (48) 93  
(49) 73 (50) 81 (51) 98 (52) 74 (53) 88 (54) 97 (55) 100 (56) 49  
(57) 89 (58) 96 (59) 71 (60) 80 (61) 96 (62) 80 (63) 97 (64) 88  
(65) 98 (66) 83 (67) 80 (68) 44 (69) 25 (70) 98 (71) 92 (72) 75  
(73) 96 (74) 82 (75) 70 (76) 85 (77) 99 (78) 66 (79) 75 (80) 99  
(81) 95 (82) 36 (83) 96 (84) 41 (85) 89 (86) 95 (87) 69 (88) 92  
(89) 69 (90) 93 (91) 79 (92) 96 (93) 42 (94) 96 (95) 87 (96) 66  
(97) 74 (98) 95 (99) 96 (100) 73

## 两位数加法计算练习题答案

### 第7页答案

- (1) 85    (2) 52    (3) 80    (4) 58    (5) 52    (6) 87    (7) 83    (8) 73  
(9) 100    (10) 67    (11) 40    (12) 74    (13) 69    (14) 86    (15) 88    (16) 74  
(17) 98    (18) 91    (19) 93    (20) 87    (21) 81    (22) 79    (23) 62    (24) 99  
(25) 62    (26) 91    (27) 68    (28) 99    (29) 94    (30) 100    (31) 92    (32) 42  
(33) 95    (34) 85    (35) 99    (36) 69    (37) 97    (38) 62    (39) 99    (40) 79  
(41) 99    (42) 81    (43) 45    (44) 79    (45) 71    (46) 54    (47) 72    (48) 100  
(49) 88    (50) 98    (51) 96    (52) 89    (53) 65    (54) 96    (55) 95    (56) 100  
(57) 68    (58) 87    (59) 58    (60) 37    (61) 45    (62) 60    (63) 68    (64) 82  
(65) 74    (66) 96    (67) 88    (68) 97    (69) 93    (70) 89    (71) 94    (72) 98  
(73) 86    (74) 90    (75) 78    (76) 80    (77) 23    (78) 84    (79) 81    (80) 76  
(81) 95    (82) 70    (83) 78    (84) 87    (85) 45    (86) 97    (87) 96    (88) 73  
(89) 60    (90) 94    (91) 98    (92) 99    (93) 81    (94) 99    (95) 86    (96) 46  
(97) 83    (98) 100    (99) 49    (100) 44