

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $2 + 3 =$ | (2) $9 + 11 =$ | (3) $19 + 1 =$ | (4) $15 + 5 =$ |
| (5) $10 + 2 =$ | (6) $7 + 11 =$ | (7) $15 + 4 =$ | (8) $13 + 6 =$ |
| (9) $10 + 1 =$ | (10) $9 + 9 =$ | (11) $10 + 2 =$ | (12) $1 + 6 =$ |
| (13) $11 + 3 =$ | (14) $5 + 11 =$ | (15) $15 + 4 =$ | (16) $9 + 2 =$ |
| (17) $1 + 2 =$ | (18) $8 + 9 =$ | (19) $12 + 1 =$ | (20) $16 + 2 =$ |
| (21) $12 + 4 =$ | (22) $19 + 1 =$ | (23) $7 + 4 =$ | (24) $2 + 8 =$ |
| (25) $13 + 2 =$ | (26) $5 + 4 =$ | (27) $6 + 11 =$ | (28) $5 + 10 =$ |
| (29) $2 + 5 =$ | (30) $15 + 5 =$ | (31) $12 + 8 =$ | (32) $9 + 10 =$ |
| (33) $5 + 6 =$ | (34) $16 + 4 =$ | (35) $3 + 12 =$ | (36) $19 + 1 =$ |
| (37) $2 + 9 =$ | (38) $10 + 4 =$ | (39) $11 + 9 =$ | (40) $10 + 8 =$ |
| (41) $9 + 11 =$ | (42) $1 + 8 =$ | (43) $11 + 6 =$ | (44) $5 + 4 =$ |
| (45) $5 + 6 =$ | (46) $10 + 6 =$ | (47) $18 + 2 =$ | (48) $3 + 12 =$ |
| (49) $16 + 3 =$ | (50) $2 + 12 =$ | (51) $18 + 2 =$ | (52) $4 + 14 =$ |
| (53) $17 + 1 =$ | (54) $15 + 2 =$ | (55) $1 + 1 =$ | (56) $9 + 9 =$ |
| (57) $8 + 3 =$ | (58) $8 + 9 =$ | (59) $9 + 5 =$ | (60) $9 + 8 =$ |
| (61) $16 + 4 =$ | (62) $14 + 6 =$ | (63) $9 + 6 =$ | (64) $8 + 6 =$ |
| (65) $14 + 6 =$ | (66) $2 + 10 =$ | (67) $2 + 16 =$ | (68) $14 + 1 =$ |
| (69) $12 + 2 =$ | (70) $13 + 7 =$ | (71) $10 + 5 =$ | (72) $16 + 1 =$ |
| (73) $17 + 2 =$ | (74) $12 + 7 =$ | (75) $8 + 11 =$ | (76) $4 + 15 =$ |
| (77) $2 + 6 =$ | (78) $16 + 1 =$ | (79) $8 + 9 =$ | (80) $10 + 5 =$ |
| (81) $13 + 1 =$ | (82) $17 + 1 =$ | (83) $4 + 1 =$ | (84) $12 + 8 =$ |
| (85) $13 + 1 =$ | (86) $8 + 2 =$ | (87) $1 + 12 =$ | (88) $14 + 2 =$ |
| (89) $15 + 4 =$ | (90) $19 + 1 =$ | (91) $1 + 18 =$ | (92) $16 + 2 =$ |
| (93) $10 + 2 =$ | (94) $1 + 8 =$ | (95) $4 + 3 =$ | (96) $1 + 19 =$ |
| (97) $9 + 3 =$ | (98) $15 + 4 =$ | (99) $19 + 1 =$ | (100) $7 + 8 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $6 + 7 =$ | (2) $15 + 2 =$ | (3) $9 + 5 =$ | (4) $12 + 1 =$ |
| (5) $7 + 12 =$ | (6) $18 + 2 =$ | (7) $3 + 10 =$ | (8) $18 + 1 =$ |
| (9) $14 + 1 =$ | (10) $5 + 12 =$ | (11) $4 + 1 =$ | (12) $9 + 10 =$ |
| (13) $3 + 9 =$ | (14) $4 + 15 =$ | (15) $1 + 13 =$ | (16) $11 + 1 =$ |
| (17) $12 + 7 =$ | (18) $12 + 6 =$ | (19) $18 + 1 =$ | (20) $9 + 2 =$ |
| (21) $6 + 2 =$ | (22) $10 + 10 =$ | (23) $14 + 1 =$ | (24) $2 + 3 =$ |
| (25) $3 + 10 =$ | (26) $14 + 1 =$ | (27) $6 + 13 =$ | (28) $14 + 5 =$ |
| (29) $16 + 2 =$ | (30) $7 + 10 =$ | (31) $4 + 9 =$ | (32) $16 + 2 =$ |
| (33) $19 + 1 =$ | (34) $1 + 2 =$ | (35) $15 + 3 =$ | (36) $1 + 16 =$ |
| (37) $15 + 3 =$ | (38) $11 + 2 =$ | (39) $17 + 1 =$ | (40) $9 + 1 =$ |
| (41) $18 + 2 =$ | (42) $1 + 16 =$ | (43) $18 + 2 =$ | (44) $16 + 3 =$ |
| (45) $18 + 1 =$ | (46) $1 + 10 =$ | (47) $11 + 3 =$ | (48) $17 + 3 =$ |
| (49) $16 + 4 =$ | (50) $10 + 8 =$ | (51) $9 + 3 =$ | (52) $10 + 10 =$ |
| (53) $9 + 9 =$ | (54) $3 + 2 =$ | (55) $11 + 3 =$ | (56) $6 + 13 =$ |
| (57) $16 + 4 =$ | (58) $18 + 2 =$ | (59) $13 + 7 =$ | (60) $11 + 1 =$ |
| (61) $2 + 13 =$ | (62) $17 + 3 =$ | (63) $6 + 10 =$ | (64) $4 + 11 =$ |
| (65) $14 + 6 =$ | (66) $14 + 2 =$ | (67) $4 + 15 =$ | (68) $16 + 3 =$ |
| (69) $15 + 2 =$ | (70) $14 + 6 =$ | (71) $15 + 3 =$ | (72) $1 + 19 =$ |
| (73) $2 + 11 =$ | (74) $11 + 3 =$ | (75) $3 + 9 =$ | (76) $4 + 16 =$ |
| (77) $2 + 9 =$ | (78) $6 + 3 =$ | (79) $15 + 2 =$ | (80) $3 + 13 =$ |
| (81) $16 + 1 =$ | (82) $12 + 3 =$ | (83) $15 + 2 =$ | (84) $15 + 1 =$ |
| (85) $3 + 5 =$ | (86) $10 + 10 =$ | (87) $16 + 1 =$ | (88) $19 + 1 =$ |
| (89) $1 + 14 =$ | (90) $4 + 1 =$ | (91) $11 + 8 =$ | (92) $12 + 7 =$ |
| (93) $15 + 4 =$ | (94) $11 + 7 =$ | (95) $5 + 12 =$ | (96) $17 + 3 =$ |
| (97) $11 + 6 =$ | (98) $1 + 2 =$ | (99) $5 + 3 =$ | (100) $10 + 8 =$ |

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|------------------|-----------------|-----------------|------------------|
| (1) $1 + 17 =$ | (2) $6 + 8 =$ | (3) $4 + 8 =$ | (4) $13 + 7 =$ |
| (5) $8 + 2 =$ | (6) $6 + 10 =$ | (7) $18 + 1 =$ | (8) $7 + 9 =$ |
| (9) $2 + 1 =$ | (10) $10 + 2 =$ | (11) $19 + 1 =$ | (12) $13 + 5 =$ |
| (13) $4 + 12 =$ | (14) $6 + 9 =$ | (15) $12 + 6 =$ | (16) $2 + 13 =$ |
| (17) $11 + 6 =$ | (18) $6 + 13 =$ | (19) $4 + 1 =$ | (20) $14 + 5 =$ |
| (21) $7 + 11 =$ | (22) $19 + 1 =$ | (23) $15 + 3 =$ | (24) $19 + 1 =$ |
| (25) $10 + 7 =$ | (26) $1 + 10 =$ | (27) $15 + 1 =$ | (28) $6 + 10 =$ |
| (29) $19 + 1 =$ | (30) $13 + 3 =$ | (31) $2 + 9 =$ | (32) $8 + 10 =$ |
| (33) $10 + 10 =$ | (34) $17 + 1 =$ | (35) $16 + 1 =$ | (36) $19 + 1 =$ |
| (37) $2 + 12 =$ | (38) $15 + 4 =$ | (39) $17 + 3 =$ | (40) $4 + 11 =$ |
| (41) $5 + 11 =$ | (42) $18 + 1 =$ | (43) $18 + 2 =$ | (44) $18 + 1 =$ |
| (45) $17 + 2 =$ | (46) $19 + 1 =$ | (47) $13 + 3 =$ | (48) $10 + 6 =$ |
| (49) $11 + 2 =$ | (50) $1 + 19 =$ | (51) $11 + 6 =$ | (52) $19 + 1 =$ |
| (53) $9 + 8 =$ | (54) $11 + 9 =$ | (55) $16 + 3 =$ | (56) $14 + 1 =$ |
| (57) $8 + 7 =$ | (58) $2 + 10 =$ | (59) $19 + 1 =$ | (60) $3 + 1 =$ |
| (61) $2 + 4 =$ | (62) $11 + 6 =$ | (63) $1 + 3 =$ | (64) $16 + 3 =$ |
| (65) $17 + 3 =$ | (66) $3 + 6 =$ | (67) $19 + 1 =$ | (68) $11 + 8 =$ |
| (69) $13 + 6 =$ | (70) $1 + 15 =$ | (71) $5 + 7 =$ | (72) $11 + 4 =$ |
| (73) $16 + 4 =$ | (74) $8 + 6 =$ | (75) $16 + 3 =$ | (76) $2 + 13 =$ |
| (77) $12 + 7 =$ | (78) $5 + 14 =$ | (79) $8 + 9 =$ | (80) $18 + 2 =$ |
| (81) $2 + 10 =$ | (82) $2 + 15 =$ | (83) $18 + 2 =$ | (84) $14 + 5 =$ |
| (85) $14 + 6 =$ | (86) $19 + 1 =$ | (87) $8 + 12 =$ | (88) $17 + 1 =$ |
| (89) $6 + 7 =$ | (90) $15 + 4 =$ | (91) $18 + 2 =$ | (92) $18 + 1 =$ |
| (93) $4 + 2 =$ | (94) $19 + 1 =$ | (95) $11 + 8 =$ | (96) $19 + 1 =$ |
| (97) $7 + 13 =$ | (98) $14 + 3 =$ | (99) $15 + 1 =$ | (100) $15 + 4 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $3 + 15 =$ | (2) $2 + 5 =$ | (3) $19 + 1 =$ | (4) $17 + 1 =$ |
| (5) $9 + 10 =$ | (6) $17 + 1 =$ | (7) $3 + 15 =$ | (8) $15 + 1 =$ |
| (9) $19 + 1 =$ | (10) $6 + 6 =$ | (11) $13 + 3 =$ | (12) $4 + 11 =$ |
| (13) $7 + 7 =$ | (14) $5 + 3 =$ | (15) $18 + 1 =$ | (16) $11 + 2 =$ |
| (17) $19 + 1 =$ | (18) $5 + 5 =$ | (19) $10 + 9 =$ | (20) $5 + 1 =$ |
| (21) $18 + 2 =$ | (22) $3 + 5 =$ | (23) $5 + 6 =$ | (24) $19 + 1 =$ |
| (25) $18 + 1 =$ | (26) $11 + 5 =$ | (27) $14 + 6 =$ | (28) $10 + 7 =$ |
| (29) $1 + 8 =$ | (30) $9 + 5 =$ | (31) $11 + 9 =$ | (32) $13 + 2 =$ |
| (33) $11 + 5 =$ | (34) $14 + 2 =$ | (35) $16 + 3 =$ | (36) $11 + 5 =$ |
| (37) $6 + 11 =$ | (38) $4 + 4 =$ | (39) $7 + 1 =$ | (40) $7 + 10 =$ |
| (41) $11 + 8 =$ | (42) $17 + 2 =$ | (43) $8 + 7 =$ | (44) $8 + 4 =$ |
| (45) $5 + 13 =$ | (46) $18 + 2 =$ | (47) $16 + 4 =$ | (48) $9 + 2 =$ |
| (49) $1 + 4 =$ | (50) $17 + 3 =$ | (51) $19 + 1 =$ | (52) $10 + 3 =$ |
| (53) $11 + 2 =$ | (54) $2 + 11 =$ | (55) $16 + 1 =$ | (56) $16 + 2 =$ |
| (57) $18 + 1 =$ | (58) $16 + 1 =$ | (59) $8 + 6 =$ | (60) $2 + 15 =$ |
| (61) $8 + 3 =$ | (62) $1 + 12 =$ | (63) $17 + 1 =$ | (64) $1 + 9 =$ |
| (65) $3 + 5 =$ | (66) $11 + 5 =$ | (67) $1 + 11 =$ | (68) $15 + 3 =$ |
| (69) $12 + 2 =$ | (70) $5 + 13 =$ | (71) $19 + 1 =$ | (72) $6 + 11 =$ |
| (73) $17 + 1 =$ | (74) $3 + 1 =$ | (75) $4 + 8 =$ | (76) $5 + 2 =$ |
| (77) $2 + 4 =$ | (78) $6 + 5 =$ | (79) $1 + 2 =$ | (80) $4 + 14 =$ |
| (81) $14 + 2 =$ | (82) $2 + 15 =$ | (83) $3 + 4 =$ | (84) $15 + 5 =$ |
| (85) $8 + 6 =$ | (86) $16 + 3 =$ | (87) $1 + 9 =$ | (88) $4 + 5 =$ |
| (89) $6 + 10 =$ | (90) $8 + 11 =$ | (91) $17 + 1 =$ | (92) $10 + 4 =$ |
| (93) $16 + 3 =$ | (94) $9 + 5 =$ | (95) $11 + 6 =$ | (96) $16 + 1 =$ |
| (97) $2 + 8 =$ | (98) $17 + 3 =$ | (99) $16 + 3 =$ | (100) $17 + 2 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $18 + 2 =$ | (2) $4 + 14 =$ | (3) $9 + 9 =$ | (4) $4 + 1 =$ |
| (5) $19 + 1 =$ | (6) $9 + 4 =$ | (7) $5 + 2 =$ | (8) $17 + 1 =$ |
| (9) $9 + 8 =$ | (10) $7 + 9 =$ | (11) $3 + 15 =$ | (12) $18 + 2 =$ |
| (13) $6 + 3 =$ | (14) $3 + 17 =$ | (15) $5 + 15 =$ | (16) $13 + 3 =$ |
| (17) $9 + 2 =$ | (18) $2 + 18 =$ | (19) $14 + 4 =$ | (20) $2 + 9 =$ |
| (21) $15 + 4 =$ | (22) $15 + 5 =$ | (23) $16 + 2 =$ | (24) $3 + 2 =$ |
| (25) $4 + 2 =$ | (26) $1 + 15 =$ | (27) $18 + 2 =$ | (28) $6 + 12 =$ |
| (29) $9 + 4 =$ | (30) $15 + 4 =$ | (31) $6 + 1 =$ | (32) $15 + 4 =$ |
| (33) $18 + 1 =$ | (34) $17 + 1 =$ | (35) $2 + 16 =$ | (36) $9 + 7 =$ |
| (37) $11 + 3 =$ | (38) $9 + 10 =$ | (39) $16 + 3 =$ | (40) $7 + 2 =$ |
| (41) $16 + 4 =$ | (42) $18 + 1 =$ | (43) $19 + 1 =$ | (44) $17 + 3 =$ |
| (45) $11 + 1 =$ | (46) $9 + 7 =$ | (47) $15 + 1 =$ | (48) $19 + 1 =$ |
| (49) $4 + 14 =$ | (50) $1 + 6 =$ | (51) $18 + 1 =$ | (52) $4 + 4 =$ |
| (53) $16 + 1 =$ | (54) $14 + 6 =$ | (55) $10 + 3 =$ | (56) $13 + 3 =$ |
| (57) $8 + 9 =$ | (58) $10 + 6 =$ | (59) $6 + 4 =$ | (60) $6 + 11 =$ |
| (61) $5 + 8 =$ | (62) $4 + 2 =$ | (63) $4 + 10 =$ | (64) $14 + 3 =$ |
| (65) $5 + 1 =$ | (66) $6 + 14 =$ | (67) $10 + 3 =$ | (68) $7 + 13 =$ |
| (69) $9 + 11 =$ | (70) $15 + 2 =$ | (71) $12 + 4 =$ | (72) $12 + 2 =$ |
| (73) $5 + 9 =$ | (74) $7 + 13 =$ | (75) $9 + 1 =$ | (76) $14 + 5 =$ |
| (77) $11 + 1 =$ | (78) $5 + 15 =$ | (79) $8 + 11 =$ | (80) $17 + 2 =$ |
| (81) $13 + 5 =$ | (82) $3 + 11 =$ | (83) $12 + 8 =$ | (84) $15 + 2 =$ |
| (85) $11 + 8 =$ | (86) $14 + 6 =$ | (87) $2 + 8 =$ | (88) $3 + 3 =$ |
| (89) $6 + 5 =$ | (90) $11 + 2 =$ | (91) $4 + 11 =$ | (92) $3 + 13 =$ |
| (93) $6 + 11 =$ | (94) $4 + 10 =$ | (95) $14 + 5 =$ | (96) $19 + 1 =$ |
| (97) $11 + 4 =$ | (98) $5 + 10 =$ | (99) $7 + 2 =$ | (100) $16 + 2 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $12 + 8 =$ | (2) $1 + 19 =$ | (3) $10 + 10 =$ | (4) $1 + 9 =$ |
| (5) $10 + 3 =$ | (6) $17 + 1 =$ | (7) $8 + 8 =$ | (8) $12 + 7 =$ |
| (9) $4 + 15 =$ | (10) $18 + 1 =$ | (11) $3 + 1 =$ | (12) $13 + 2 =$ |
| (13) $16 + 4 =$ | (14) $19 + 1 =$ | (15) $12 + 7 =$ | (16) $7 + 1 =$ |
| (17) $3 + 9 =$ | (18) $10 + 6 =$ | (19) $5 + 5 =$ | (20) $3 + 4 =$ |
| (21) $4 + 12 =$ | (22) $3 + 13 =$ | (23) $8 + 9 =$ | (24) $9 + 11 =$ |
| (25) $6 + 9 =$ | (26) $9 + 3 =$ | (27) $13 + 6 =$ | (28) $7 + 10 =$ |
| (29) $5 + 14 =$ | (30) $3 + 3 =$ | (31) $1 + 2 =$ | (32) $6 + 11 =$ |
| (33) $16 + 3 =$ | (34) $15 + 5 =$ | (35) $3 + 6 =$ | (36) $5 + 4 =$ |
| (37) $10 + 5 =$ | (38) $13 + 3 =$ | (39) $16 + 4 =$ | (40) $1 + 1 =$ |
| (41) $18 + 2 =$ | (42) $14 + 5 =$ | (43) $12 + 2 =$ | (44) $8 + 6 =$ |
| (45) $5 + 4 =$ | (46) $1 + 15 =$ | (47) $18 + 1 =$ | (48) $1 + 1 =$ |
| (49) $15 + 2 =$ | (50) $13 + 6 =$ | (51) $1 + 10 =$ | (52) $12 + 7 =$ |
| (53) $17 + 1 =$ | (54) $11 + 6 =$ | (55) $4 + 14 =$ | (56) $5 + 7 =$ |
| (57) $13 + 2 =$ | (58) $7 + 11 =$ | (59) $2 + 9 =$ | (60) $12 + 6 =$ |
| (61) $16 + 2 =$ | (62) $14 + 4 =$ | (63) $17 + 3 =$ | (64) $19 + 1 =$ |
| (65) $15 + 2 =$ | (66) $6 + 14 =$ | (67) $9 + 6 =$ | (68) $16 + 4 =$ |
| (69) $11 + 2 =$ | (70) $4 + 6 =$ | (71) $2 + 16 =$ | (72) $13 + 7 =$ |
| (73) $5 + 9 =$ | (74) $19 + 1 =$ | (75) $3 + 9 =$ | (76) $3 + 5 =$ |
| (77) $11 + 7 =$ | (78) $11 + 1 =$ | (79) $12 + 4 =$ | (80) $19 + 1 =$ |
| (81) $18 + 2 =$ | (82) $8 + 1 =$ | (83) $1 + 3 =$ | (84) $12 + 2 =$ |
| (85) $1 + 7 =$ | (86) $10 + 1 =$ | (87) $18 + 2 =$ | (88) $19 + 1 =$ |
| (89) $4 + 8 =$ | (90) $12 + 7 =$ | (91) $11 + 8 =$ | (92) $19 + 1 =$ |
| (93) $3 + 7 =$ | (94) $5 + 4 =$ | (95) $7 + 8 =$ | (96) $7 + 1 =$ |
| (97) $7 + 6 =$ | (98) $5 + 15 =$ | (99) $11 + 6 =$ | (100) $8 + 1 =$ |

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|------------------|-----------------|-----------------|-----------------|
| (1) $7 + 10 =$ | (2) $16 + 3 =$ | (3) $1 + 2 =$ | (4) $9 + 2 =$ |
| (5) $8 + 5 =$ | (6) $18 + 2 =$ | (7) $17 + 2 =$ | (8) $1 + 1 =$ |
| (9) $9 + 1 =$ | (10) $4 + 6 =$ | (11) $14 + 5 =$ | (12) $6 + 8 =$ |
| (13) $5 + 7 =$ | (14) $16 + 3 =$ | (15) $7 + 11 =$ | (16) $15 + 1 =$ |
| (17) $11 + 3 =$ | (18) $6 + 14 =$ | (19) $3 + 16 =$ | (20) $17 + 1 =$ |
| (21) $19 + 1 =$ | (22) $16 + 4 =$ | (23) $9 + 11 =$ | (24) $10 + 8 =$ |
| (25) $19 + 1 =$ | (26) $3 + 1 =$ | (27) $7 + 11 =$ | (28) $4 + 10 =$ |
| (29) $8 + 8 =$ | (30) $4 + 2 =$ | (31) $15 + 3 =$ | (32) $6 + 3 =$ |
| (33) $1 + 17 =$ | (34) $7 + 2 =$ | (35) $19 + 1 =$ | (36) $15 + 3 =$ |
| (37) $1 + 9 =$ | (38) $19 + 1 =$ | (39) $11 + 6 =$ | (40) $4 + 6 =$ |
| (41) $5 + 13 =$ | (42) $14 + 2 =$ | (43) $14 + 6 =$ | (44) $8 + 12 =$ |
| (45) $18 + 1 =$ | (46) $12 + 4 =$ | (47) $17 + 1 =$ | (48) $6 + 12 =$ |
| (49) $4 + 11 =$ | (50) $7 + 7 =$ | (51) $13 + 1 =$ | (52) $9 + 1 =$ |
| (53) $13 + 2 =$ | (54) $15 + 4 =$ | (55) $16 + 2 =$ | (56) $9 + 2 =$ |
| (57) $8 + 1 =$ | (58) $14 + 3 =$ | (59) $17 + 2 =$ | (60) $12 + 1 =$ |
| (61) $2 + 2 =$ | (62) $14 + 3 =$ | (63) $12 + 6 =$ | (64) $14 + 3 =$ |
| (65) $15 + 4 =$ | (66) $6 + 9 =$ | (67) $15 + 2 =$ | (68) $19 + 1 =$ |
| (69) $10 + 10 =$ | (70) $18 + 2 =$ | (71) $15 + 1 =$ | (72) $19 + 1 =$ |
| (73) $11 + 5 =$ | (74) $14 + 1 =$ | (75) $8 + 1 =$ | (76) $12 + 3 =$ |
| (77) $11 + 8 =$ | (78) $16 + 4 =$ | (79) $8 + 5 =$ | (80) $17 + 3 =$ |
| (81) $4 + 14 =$ | (82) $3 + 12 =$ | (83) $9 + 2 =$ | (84) $5 + 6 =$ |
| (85) $10 + 6 =$ | (86) $16 + 2 =$ | (87) $1 + 10 =$ | (88) $15 + 5 =$ |
| (89) $10 + 6 =$ | (90) $19 + 1 =$ | (91) $17 + 3 =$ | (92) $3 + 10 =$ |
| (93) $15 + 5 =$ | (94) $14 + 4 =$ | (95) $10 + 6 =$ | (96) $15 + 1 =$ |
| (97) $17 + 3 =$ | (98) $14 + 5 =$ | (99) $9 + 11 =$ | (100) $3 + 6 =$ |

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第1页答案

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|---------|---------|---------|----------|
| (1) 5 | (2) 20 | (3) 20 | (4) 20 |
| (5) 12 | (6) 18 | (7) 19 | (8) 19 |
| (9) 11 | (10) 18 | (11) 12 | (12) 7 |
| (13) 14 | (14) 16 | (15) 19 | (16) 11 |
| (17) 3 | (18) 17 | (19) 13 | (20) 18 |
| (21) 16 | (22) 20 | (23) 11 | (24) 10 |
| (25) 15 | (26) 9 | (27) 17 | (28) 15 |
| (29) 7 | (30) 20 | (31) 20 | (32) 19 |
| (33) 11 | (34) 20 | (35) 15 | (36) 20 |
| (37) 11 | (38) 14 | (39) 20 | (40) 18 |
| (41) 20 | (42) 9 | (43) 17 | (44) 9 |
| (45) 11 | (46) 16 | (47) 20 | (48) 15 |
| (49) 19 | (50) 14 | (51) 20 | (52) 18 |
| (53) 18 | (54) 17 | (55) 2 | (56) 18 |
| (57) 11 | (58) 17 | (59) 14 | (60) 17 |
| (61) 20 | (62) 20 | (63) 15 | (64) 14 |
| (65) 20 | (66) 12 | (67) 18 | (68) 15 |
| (69) 14 | (70) 20 | (71) 15 | (72) 17 |
| (73) 19 | (74) 19 | (75) 19 | (76) 19 |
| (77) 8 | (78) 17 | (79) 17 | (80) 15 |
| (81) 14 | (82) 18 | (83) 5 | (84) 20 |
| (85) 14 | (86) 10 | (87) 13 | (88) 16 |
| (89) 19 | (90) 20 | (91) 19 | (92) 18 |
| (93) 12 | (94) 9 | (95) 7 | (96) 20 |
| (97) 12 | (98) 19 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 17 | (3) 14 | (4) 13 |
| (5) 19 | (6) 20 | (7) 13 | (8) 19 |
| (9) 15 | (10) 17 | (11) 5 | (12) 19 |
| (13) 12 | (14) 19 | (15) 14 | (16) 12 |
| (17) 19 | (18) 18 | (19) 19 | (20) 11 |
| (21) 8 | (22) 20 | (23) 15 | (24) 5 |
| (25) 13 | (26) 15 | (27) 19 | (28) 19 |
| (29) 18 | (30) 17 | (31) 13 | (32) 18 |
| (33) 20 | (34) 3 | (35) 18 | (36) 17 |
| (37) 18 | (38) 13 | (39) 18 | (40) 10 |
| (41) 20 | (42) 17 | (43) 20 | (44) 19 |
| (45) 19 | (46) 11 | (47) 14 | (48) 20 |
| (49) 20 | (50) 18 | (51) 12 | (52) 20 |
| (53) 18 | (54) 5 | (55) 14 | (56) 19 |
| (57) 20 | (58) 20 | (59) 20 | (60) 12 |
| (61) 15 | (62) 20 | (63) 16 | (64) 15 |
| (65) 20 | (66) 16 | (67) 19 | (68) 19 |
| (69) 17 | (70) 20 | (71) 18 | (72) 20 |
| (73) 13 | (74) 14 | (75) 12 | (76) 20 |
| (77) 11 | (78) 9 | (79) 17 | (80) 16 |
| (81) 17 | (82) 15 | (83) 17 | (84) 16 |
| (85) 8 | (86) 20 | (87) 17 | (88) 20 |
| (89) 15 | (90) 5 | (91) 19 | (92) 19 |
| (93) 19 | (94) 18 | (95) 17 | (96) 20 |
| (97) 17 | (98) 3 | (99) 8 | (100) 18 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 14 | (3) 12 | (4) 20 |
| (5) 10 | (6) 16 | (7) 19 | (8) 16 |
| (9) 3 | (10) 12 | (11) 20 | (12) 18 |
| (13) 16 | (14) 15 | (15) 18 | (16) 15 |
| (17) 17 | (18) 19 | (19) 5 | (20) 19 |
| (21) 18 | (22) 20 | (23) 18 | (24) 20 |
| (25) 17 | (26) 11 | (27) 16 | (28) 16 |
| (29) 20 | (30) 16 | (31) 11 | (32) 18 |
| (33) 20 | (34) 18 | (35) 17 | (36) 20 |
| (37) 14 | (38) 19 | (39) 20 | (40) 15 |
| (41) 16 | (42) 19 | (43) 20 | (44) 19 |
| (45) 19 | (46) 20 | (47) 16 | (48) 16 |
| (49) 13 | (50) 20 | (51) 17 | (52) 20 |
| (53) 17 | (54) 20 | (55) 19 | (56) 15 |
| (57) 15 | (58) 12 | (59) 20 | (60) 4 |
| (61) 6 | (62) 17 | (63) 4 | (64) 19 |
| (65) 20 | (66) 9 | (67) 20 | (68) 19 |
| (69) 19 | (70) 16 | (71) 12 | (72) 15 |
| (73) 20 | (74) 14 | (75) 19 | (76) 15 |
| (77) 19 | (78) 19 | (79) 17 | (80) 20 |
| (81) 12 | (82) 17 | (83) 20 | (84) 19 |
| (85) 20 | (86) 20 | (87) 20 | (88) 18 |
| (89) 13 | (90) 19 | (91) 20 | (92) 19 |
| (93) 6 | (94) 20 | (95) 19 | (96) 20 |
| (97) 20 | (98) 17 | (99) 16 | (100) 19 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 7 | (3) 20 | (4) 18 |
| (5) 19 | (6) 18 | (7) 18 | (8) 16 |
| (9) 20 | (10) 12 | (11) 16 | (12) 15 |
| (13) 14 | (14) 8 | (15) 19 | (16) 13 |
| (17) 20 | (18) 10 | (19) 19 | (20) 6 |
| (21) 20 | (22) 8 | (23) 11 | (24) 20 |
| (25) 19 | (26) 16 | (27) 20 | (28) 17 |
| (29) 9 | (30) 14 | (31) 20 | (32) 15 |
| (33) 16 | (34) 16 | (35) 19 | (36) 16 |
| (37) 17 | (38) 8 | (39) 8 | (40) 17 |
| (41) 19 | (42) 19 | (43) 15 | (44) 12 |
| (45) 18 | (46) 20 | (47) 20 | (48) 11 |
| (49) 5 | (50) 20 | (51) 20 | (52) 13 |
| (53) 13 | (54) 13 | (55) 17 | (56) 18 |
| (57) 19 | (58) 17 | (59) 14 | (60) 17 |
| (61) 11 | (62) 13 | (63) 18 | (64) 10 |
| (65) 8 | (66) 16 | (67) 12 | (68) 18 |
| (69) 14 | (70) 18 | (71) 20 | (72) 17 |
| (73) 18 | (74) 4 | (75) 12 | (76) 7 |
| (77) 6 | (78) 11 | (79) 3 | (80) 18 |
| (81) 16 | (82) 17 | (83) 7 | (84) 20 |
| (85) 14 | (86) 19 | (87) 10 | (88) 9 |
| (89) 16 | (90) 19 | (91) 18 | (92) 14 |
| (93) 19 | (94) 14 | (95) 17 | (96) 17 |
| (97) 10 | (98) 20 | (99) 19 | (100) 19 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 18 | (3) 18 | (4) 5 |
| (5) 20 | (6) 13 | (7) 7 | (8) 18 |
| (9) 17 | (10) 16 | (11) 18 | (12) 20 |
| (13) 9 | (14) 20 | (15) 20 | (16) 16 |
| (17) 11 | (18) 20 | (19) 18 | (20) 11 |
| (21) 19 | (22) 20 | (23) 18 | (24) 5 |
| (25) 6 | (26) 16 | (27) 20 | (28) 18 |
| (29) 13 | (30) 19 | (31) 7 | (32) 19 |
| (33) 19 | (34) 18 | (35) 18 | (36) 16 |
| (37) 14 | (38) 19 | (39) 19 | (40) 9 |
| (41) 20 | (42) 19 | (43) 20 | (44) 20 |
| (45) 12 | (46) 16 | (47) 16 | (48) 20 |
| (49) 18 | (50) 7 | (51) 19 | (52) 8 |
| (53) 17 | (54) 20 | (55) 13 | (56) 16 |
| (57) 17 | (58) 16 | (59) 10 | (60) 17 |
| (61) 13 | (62) 6 | (63) 14 | (64) 17 |
| (65) 6 | (66) 20 | (67) 13 | (68) 20 |
| (69) 20 | (70) 17 | (71) 16 | (72) 14 |
| (73) 14 | (74) 20 | (75) 10 | (76) 19 |
| (77) 12 | (78) 20 | (79) 19 | (80) 19 |
| (81) 18 | (82) 14 | (83) 20 | (84) 17 |
| (85) 19 | (86) 20 | (87) 10 | (88) 6 |
| (89) 11 | (90) 13 | (91) 15 | (92) 16 |
| (93) 17 | (94) 14 | (95) 19 | (96) 20 |
| (97) 15 | (98) 15 | (99) 9 | (100) 18 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 20 | (3) 20 | (4) 10 |
| (5) 13 | (6) 18 | (7) 16 | (8) 19 |
| (9) 19 | (10) 19 | (11) 4 | (12) 15 |
| (13) 20 | (14) 20 | (15) 19 | (16) 8 |
| (17) 12 | (18) 16 | (19) 10 | (20) 7 |
| (21) 16 | (22) 16 | (23) 17 | (24) 20 |
| (25) 15 | (26) 12 | (27) 19 | (28) 17 |
| (29) 19 | (30) 6 | (31) 3 | (32) 17 |
| (33) 19 | (34) 20 | (35) 9 | (36) 9 |
| (37) 15 | (38) 16 | (39) 20 | (40) 2 |
| (41) 20 | (42) 19 | (43) 14 | (44) 14 |
| (45) 9 | (46) 16 | (47) 19 | (48) 2 |
| (49) 17 | (50) 19 | (51) 11 | (52) 19 |
| (53) 18 | (54) 17 | (55) 18 | (56) 12 |
| (57) 15 | (58) 18 | (59) 11 | (60) 18 |
| (61) 18 | (62) 18 | (63) 20 | (64) 20 |
| (65) 17 | (66) 20 | (67) 15 | (68) 20 |
| (69) 13 | (70) 10 | (71) 18 | (72) 20 |
| (73) 14 | (74) 20 | (75) 12 | (76) 8 |
| (77) 18 | (78) 12 | (79) 16 | (80) 20 |
| (81) 20 | (82) 9 | (83) 4 | (84) 14 |
| (85) 8 | (86) 11 | (87) 20 | (88) 20 |
| (89) 12 | (90) 19 | (91) 19 | (92) 20 |
| (93) 10 | (94) 9 | (95) 15 | (96) 8 |
| (97) 13 | (98) 20 | (99) 17 | (100) 9 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 17 | (2) 19 | (3) 3 | (4) 11 |
| (5) 13 | (6) 20 | (7) 19 | (8) 2 |
| (9) 10 | (10) 10 | (11) 19 | (12) 14 |
| (13) 12 | (14) 19 | (15) 18 | (16) 16 |
| (17) 14 | (18) 20 | (19) 19 | (20) 18 |
| (21) 20 | (22) 20 | (23) 20 | (24) 18 |
| (25) 20 | (26) 4 | (27) 18 | (28) 14 |
| (29) 16 | (30) 6 | (31) 18 | (32) 9 |
| (33) 18 | (34) 9 | (35) 20 | (36) 18 |
| (37) 10 | (38) 20 | (39) 17 | (40) 10 |
| (41) 18 | (42) 16 | (43) 20 | (44) 20 |
| (45) 19 | (46) 16 | (47) 18 | (48) 18 |
| (49) 15 | (50) 14 | (51) 14 | (52) 10 |
| (53) 15 | (54) 19 | (55) 18 | (56) 11 |
| (57) 9 | (58) 17 | (59) 19 | (60) 13 |
| (61) 4 | (62) 17 | (63) 18 | (64) 17 |
| (65) 19 | (66) 15 | (67) 17 | (68) 20 |
| (69) 20 | (70) 20 | (71) 16 | (72) 20 |
| (73) 16 | (74) 15 | (75) 9 | (76) 15 |
| (77) 19 | (78) 20 | (79) 13 | (80) 20 |
| (81) 18 | (82) 15 | (83) 11 | (84) 11 |
| (85) 16 | (86) 18 | (87) 11 | (88) 20 |
| (89) 16 | (90) 20 | (91) 20 | (92) 13 |
| (93) 20 | (94) 18 | (95) 16 | (96) 16 |
| (97) 20 | (98) 19 | (99) 20 | (100) 9 |