

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|-----------------|------------------|------------------|
| (1) $5 - 4 =$ | (2) $3 - 1 =$ | (3) $2 - 1 =$ | (4) $16 - 7 =$ |
| (5) $6 - 1 =$ | (6) $7 - 6 =$ | (7) $9 - 2 =$ | (8) $7 + 6 =$ |
| (9) $19 - 17 =$ | (10) $6 - 5 =$ | (11) $5 - 5 =$ | (12) $7 - 7 =$ |
| (13) $9 + 8 =$ | (14) $1 + 12 =$ | (15) $17 + 2 =$ | (16) $6 - 5 =$ |
| (17) $16 - 5 =$ | (18) $12 - 7 =$ | (19) $7 - 2 =$ | (20) $17 - 1 =$ |
| (21) $2 + 10 =$ | (22) $6 + 8 =$ | (23) $18 - 8 =$ | (24) $16 - 8 =$ |
| (25) $4 + 13 =$ | (26) $17 + 2 =$ | (27) $5 - 5 =$ | (28) $8 - 2 =$ |
| (29) $12 + 2 =$ | (30) $4 + 11 =$ | (31) $13 + 4 =$ | (32) $1 + 8 =$ |
| (33) $7 - 1 =$ | (34) $7 - 7 =$ | (35) $8 - 8 =$ | (36) $1 + 15 =$ |
| (37) $4 + 11 =$ | (38) $7 + 2 =$ | (39) $10 - 2 =$ | (40) $16 - 16 =$ |
| (41) $8 - 2 =$ | (42) $2 - 1 =$ | (43) $5 + 9 =$ | (44) $10 - 6 =$ |
| (45) $1 - 1 =$ | (46) $6 - 2 =$ | (47) $10 - 1 =$ | (48) $12 + 3 =$ |
| (49) $15 - 13 =$ | (50) $4 - 1 =$ | (51) $4 - 3 =$ | (52) $11 + 7 =$ |
| (53) $13 + 6 =$ | (54) $10 + 4 =$ | (55) $7 - 5 =$ | (56) $10 + 7 =$ |
| (57) $1 + 16 =$ | (58) $17 + 3 =$ | (59) $15 + 5 =$ | (60) $9 - 4 =$ |
| (61) $15 + 4 =$ | (62) $8 + 10 =$ | (63) $16 - 12 =$ | (64) $11 - 2 =$ |
| (65) $11 + 4 =$ | (66) $4 + 15 =$ | (67) $10 + 7 =$ | (68) $2 + 17 =$ |
| (69) $16 - 16 =$ | (70) $3 - 1 =$ | (71) $7 + 1 =$ | (72) $19 + 1 =$ |
| (73) $3 - 2 =$ | (74) $9 - 5 =$ | (75) $12 - 4 =$ | (76) $14 + 5 =$ |
| (77) $7 - 5 =$ | (78) $10 - 4 =$ | (79) $11 - 5 =$ | (80) $4 - 2 =$ |
| (81) $19 + 1 =$ | (82) $7 - 7 =$ | (83) $8 + 11 =$ | (84) $12 - 10 =$ |
| (85) $15 - 9 =$ | (86) $15 + 2 =$ | (87) $19 - 1 =$ | (88) $16 + 3 =$ |
| (89) $13 - 5 =$ | (90) $15 + 1 =$ | (91) $13 + 5 =$ | (92) $15 - 4 =$ |
| (93) $11 + 8 =$ | (94) $5 - 3 =$ | (95) $12 - 1 =$ | (96) $11 - 11 =$ |
| (97) $6 - 4 =$ | (98) $10 + 7 =$ | (99) $7 - 2 =$ | (100) $5 - 3 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $15 - 11 =$ | (2) $19 - 8 =$ | (3) $17 + 3 =$ | (4) $5 + 11 =$ |
| (5) $13 - 10 =$ | (6) $14 + 3 =$ | (7) $13 + 3 =$ | (8) $3 + 2 =$ |
| (9) $17 + 1 =$ | (10) $13 - 12 =$ | (11) $16 - 10 =$ | (12) $15 - 11 =$ |
| (13) $12 - 1 =$ | (14) $18 + 1 =$ | (15) $11 - 1 =$ | (16) $1 + 14 =$ |
| (17) $16 + 1 =$ | (18) $2 - 2 =$ | (19) $17 + 1 =$ | (20) $12 - 2 =$ |
| (21) $15 - 13 =$ | (22) $6 - 4 =$ | (23) $5 - 2 =$ | (24) $12 - 11 =$ |
| (25) $8 + 8 =$ | (26) $14 + 4 =$ | (27) $3 - 2 =$ | (28) $17 + 2 =$ |
| (29) $9 - 3 =$ | (30) $9 - 9 =$ | (31) $15 + 5 =$ | (32) $19 + 1 =$ |
| (33) $12 - 5 =$ | (34) $10 + 4 =$ | (35) $5 - 1 =$ | (36) $2 + 2 =$ |
| (37) $14 + 4 =$ | (38) $18 + 1 =$ | (39) $9 - 2 =$ | (40) $16 - 5 =$ |
| (41) $1 + 10 =$ | (42) $12 - 4 =$ | (43) $5 - 5 =$ | (44) $10 - 9 =$ |
| (45) $16 - 5 =$ | (46) $17 - 16 =$ | (47) $1 + 15 =$ | (48) $13 + 3 =$ |
| (49) $1 - 1 =$ | (50) $10 + 2 =$ | (51) $19 - 8 =$ | (52) $18 + 1 =$ |
| (53) $19 + 1 =$ | (54) $19 - 19 =$ | (55) $3 - 1 =$ | (56) $17 + 2 =$ |
| (57) $10 - 1 =$ | (58) $9 - 5 =$ | (59) $15 - 10 =$ | (60) $11 + 7 =$ |
| (61) $2 + 1 =$ | (62) $18 - 5 =$ | (63) $19 + 1 =$ | (64) $2 - 2 =$ |
| (65) $13 + 2 =$ | (66) $6 + 8 =$ | (67) $3 - 3 =$ | (68) $17 + 1 =$ |
| (69) $17 - 14 =$ | (70) $11 - 8 =$ | (71) $17 - 17 =$ | (72) $13 + 3 =$ |
| (73) $2 - 2 =$ | (74) $6 - 4 =$ | (75) $7 - 1 =$ | (76) $3 + 12 =$ |
| (77) $9 + 7 =$ | (78) $13 - 10 =$ | (79) $14 + 3 =$ | (80) $10 - 6 =$ |
| (81) $11 + 6 =$ | (82) $6 - 5 =$ | (83) $5 + 5 =$ | (84) $3 - 1 =$ |
| (85) $14 + 5 =$ | (86) $5 - 4 =$ | (87) $7 + 12 =$ | (88) $1 - 1 =$ |
| (89) $16 + 1 =$ | (90) $8 - 6 =$ | (91) $12 + 1 =$ | (92) $11 + 7 =$ |
| (93) $16 + 3 =$ | (94) $2 + 1 =$ | (95) $6 + 13 =$ | (96) $18 + 2 =$ |
| (97) $5 - 1 =$ | (98) $5 - 5 =$ | (99) $8 + 6 =$ | (100) $14 + 4 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $18 + 1 =$ | (2) $12 - 7 =$ | (3) $14 - 4 =$ | (4) $1 - 1 =$ |
| (5) $6 - 6 =$ | (6) $12 + 7 =$ | (7) $16 - 3 =$ | (8) $8 - 7 =$ |
| (9) $5 - 2 =$ | (10) $5 - 3 =$ | (11) $3 + 13 =$ | (12) $8 + 11 =$ |
| (13) $18 + 2 =$ | (14) $17 - 8 =$ | (15) $10 + 1 =$ | (16) $12 + 1 =$ |
| (17) $10 - 6 =$ | (18) $5 + 15 =$ | (19) $3 + 15 =$ | (20) $9 + 8 =$ |
| (21) $10 + 5 =$ | (22) $8 - 7 =$ | (23) $13 - 3 =$ | (24) $1 + 15 =$ |
| (25) $4 + 7 =$ | (26) $2 + 12 =$ | (27) $19 + 1 =$ | (28) $2 - 1 =$ |
| (29) $15 - 11 =$ | (30) $12 - 8 =$ | (31) $7 + 1 =$ | (32) $9 - 5 =$ |
| (33) $10 - 3 =$ | (34) $5 + 4 =$ | (35) $5 - 3 =$ | (36) $17 + 2 =$ |
| (37) $14 + 2 =$ | (38) $9 + 5 =$ | (39) $2 + 17 =$ | (40) $19 + 1 =$ |
| (41) $15 + 2 =$ | (42) $2 + 11 =$ | (43) $5 - 3 =$ | (44) $12 + 4 =$ |
| (45) $19 + 1 =$ | (46) $11 - 4 =$ | (47) $1 + 13 =$ | (48) $5 - 3 =$ |
| (49) $7 - 5 =$ | (50) $6 + 4 =$ | (51) $18 - 6 =$ | (52) $12 - 6 =$ |
| (53) $16 - 15 =$ | (54) $15 + 2 =$ | (55) $18 + 2 =$ | (56) $19 + 1 =$ |
| (57) $14 + 1 =$ | (58) $1 - 1 =$ | (59) $6 + 6 =$ | (60) $10 + 9 =$ |
| (61) $17 + 2 =$ | (62) $7 - 4 =$ | (63) $8 - 7 =$ | (64) $16 + 3 =$ |
| (65) $13 - 5 =$ | (66) $12 - 1 =$ | (67) $9 + 10 =$ | (68) $3 - 1 =$ |
| (69) $12 - 4 =$ | (70) $12 - 10 =$ | (71) $19 - 13 =$ | (72) $4 - 4 =$ |
| (73) $9 - 5 =$ | (74) $6 - 6 =$ | (75) $2 + 4 =$ | (76) $5 - 5 =$ |
| (77) $17 + 2 =$ | (78) $8 - 7 =$ | (79) $5 + 7 =$ | (80) $13 + 1 =$ |
| (81) $8 + 10 =$ | (82) $3 - 2 =$ | (83) $10 + 9 =$ | (84) $6 + 13 =$ |
| (85) $14 + 4 =$ | (86) $14 + 5 =$ | (87) $5 + 14 =$ | (88) $2 + 10 =$ |
| (89) $18 + 2 =$ | (90) $3 + 15 =$ | (91) $4 + 11 =$ | (92) $13 + 4 =$ |
| (93) $8 + 4 =$ | (94) $5 + 10 =$ | (95) $9 - 1 =$ | (96) $12 - 11 =$ |
| (97) $15 - 5 =$ | (98) $16 - 1 =$ | (99) $10 - 10 =$ | (100) $1 - 1 =$ |



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- (1) $19 - 15 =$ (2) $3 - 3 =$ (3) $14 - 13 =$ (4) $13 + 1 =$
(5) $14 - 1 =$ (6) $12 - 7 =$ (7) $15 + 1 =$ (8) $7 + 4 =$
(9) $4 - 3 =$ (10) $15 - 14 =$ (11) $13 + 3 =$ (12) $1 + 7 =$
(13) $2 + 13 =$ (14) $16 - 1 =$ (15) $11 - 6 =$ (16) $19 - 18 =$
(17) $17 - 4 =$ (18) $2 + 17 =$ (19) $4 + 7 =$ (20) $4 + 9 =$
(21) $5 - 4 =$ (22) $13 + 3 =$ (23) $11 - 1 =$ (24) $3 - 3 =$
(25) $12 + 2 =$ (26) $10 + 5 =$ (27) $12 - 5 =$ (28) $11 - 7 =$
(29) $7 + 13 =$ (30) $6 - 2 =$ (31) $2 - 2 =$ (32) $17 - 6 =$
(33) $14 + 6 =$ (34) $4 + 5 =$ (35) $18 + 2 =$ (36) $16 - 2 =$
(37) $5 - 2 =$ (38) $13 - 13 =$ (39) $16 - 5 =$ (40) $14 - 9 =$
(41) $9 + 6 =$ (42) $18 + 2 =$ (43) $16 + 2 =$ (44) $18 - 14 =$
(45) $3 - 3 =$ (46) $18 + 1 =$ (47) $13 - 7 =$ (48) $17 + 2 =$
(49) $1 + 19 =$ (50) $3 + 3 =$ (51) $8 - 3 =$ (52) $5 - 4 =$
(53) $10 + 10 =$ (54) $19 + 1 =$ (55) $12 + 1 =$ (56) $5 + 11 =$
(57) $13 + 3 =$ (58) $5 - 3 =$ (59) $14 - 2 =$ (60) $4 - 3 =$
(61) $15 + 2 =$ (62) $1 + 5 =$ (63) $6 - 2 =$ (64) $14 + 2 =$
(65) $14 - 7 =$ (66) $6 + 12 =$ (67) $10 - 10 =$ (68) $15 - 15 =$
(69) $8 + 5 =$ (70) $18 - 6 =$ (71) $18 + 1 =$ (72) $19 - 15 =$
(73) $13 + 2 =$ (74) $3 + 6 =$ (75) $13 + 7 =$ (76) $15 + 5 =$
(77) $12 - 2 =$ (78) $4 - 3 =$ (79) $5 + 9 =$ (80) $18 + 2 =$
(81) $3 - 3 =$ (82) $12 + 5 =$ (83) $5 + 2 =$ (84) $13 + 3 =$
(85) $15 - 14 =$ (86) $4 - 3 =$ (87) $11 - 11 =$ (88) $16 - 16 =$
(89) $16 + 3 =$ (90) $14 + 2 =$ (91) $17 + 2 =$ (92) $8 + 1 =$
(93) $8 - 7 =$ (94) $8 + 10 =$ (95) $13 + 6 =$ (96) $6 - 2 =$
(97) $10 + 8 =$ (98) $1 - 1 =$ (99) $3 + 1 =$ (100) $18 + 2 =$

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- (1) $12 - 3 =$ (2) $19 - 4 =$ (3) $10 - 6 =$ (4) $13 - 6 =$
(5) $15 + 4 =$ (6) $3 - 2 =$ (7) $16 + 3 =$ (8) $1 + 4 =$
(9) $8 + 3 =$ (10) $15 + 1 =$ (11) $1 - 1 =$ (12) $11 - 5 =$
(13) $15 + 3 =$ (14) $5 + 15 =$ (15) $9 + 3 =$ (16) $2 + 10 =$
(17) $13 - 12 =$ (18) $8 + 3 =$ (19) $5 + 11 =$ (20) $16 - 1 =$
(21) $14 - 10 =$ (22) $15 - 9 =$ (23) $6 + 5 =$ (24) $1 - 1 =$
(25) $5 + 13 =$ (26) $2 + 18 =$ (27) $10 + 5 =$ (28) $3 + 5 =$
(29) $19 + 1 =$ (30) $7 - 2 =$ (31) $8 + 3 =$ (32) $8 - 4 =$
(33) $5 + 2 =$ (34) $9 - 3 =$ (35) $1 - 1 =$ (36) $18 + 2 =$
(37) $19 + 1 =$ (38) $7 - 5 =$ (39) $15 - 9 =$ (40) $17 + 2 =$
(41) $4 + 11 =$ (42) $4 - 3 =$ (43) $1 + 11 =$ (44) $17 + 1 =$
(45) $8 - 3 =$ (46) $3 - 3 =$ (47) $13 - 6 =$ (48) $4 - 4 =$
(49) $3 + 1 =$ (50) $6 - 5 =$ (51) $7 - 4 =$ (52) $15 + 3 =$
(53) $13 - 12 =$ (54) $18 - 7 =$ (55) $16 - 15 =$ (56) $18 - 11 =$
(57) $9 - 9 =$ (58) $2 + 7 =$ (59) $18 - 16 =$ (60) $11 - 3 =$
(61) $19 + 1 =$ (62) $16 + 3 =$ (63) $5 - 3 =$ (64) $6 + 9 =$
(65) $17 + 2 =$ (66) $9 + 6 =$ (67) $3 - 1 =$ (68) $11 - 10 =$
(69) $15 - 11 =$ (70) $14 + 4 =$ (71) $15 + 1 =$ (72) $16 - 13 =$
(73) $7 + 1 =$ (74) $19 - 14 =$ (75) $13 + 6 =$ (76) $7 - 7 =$
(77) $1 + 17 =$ (78) $18 + 2 =$ (79) $12 + 6 =$ (80) $18 - 10 =$
(81) $8 + 11 =$ (82) $19 - 10 =$ (83) $19 - 4 =$ (84) $15 + 2 =$
(85) $18 - 15 =$ (86) $15 + 2 =$ (87) $5 - 1 =$ (88) $15 - 8 =$
(89) $1 - 1 =$ (90) $11 - 3 =$ (91) $15 + 1 =$ (92) $3 - 2 =$
(93) $17 + 2 =$ (94) $17 - 4 =$ (95) $13 - 4 =$ (96) $8 + 11 =$
(97) $11 + 5 =$ (98) $19 + 1 =$ (99) $8 + 11 =$ (100) $3 + 9 =$

二十以内加减法计算练习题



姓名 _____

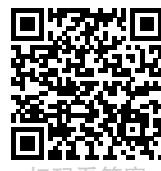
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扫码看答案

- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $2 - 1 =$ | (2) $19 - 2 =$ | (3) $11 - 11 =$ | (4) $8 + 5 =$ |
| (5) $12 - 3 =$ | (6) $15 + 4 =$ | (7) $2 - 1 =$ | (8) $3 - 1 =$ |
| (9) $12 - 10 =$ | (10) $11 + 2 =$ | (11) $15 + 2 =$ | (12) $5 + 4 =$ |
| (13) $2 + 16 =$ | (14) $17 - 10 =$ | (15) $19 + 1 =$ | (16) $19 - 17 =$ |
| (17) $7 - 1 =$ | (18) $19 - 3 =$ | (19) $1 - 1 =$ | (20) $6 - 2 =$ |
| (21) $4 - 4 =$ | (22) $14 + 2 =$ | (23) $16 + 2 =$ | (24) $9 + 6 =$ |
| (25) $9 - 6 =$ | (26) $16 - 2 =$ | (27) $6 + 9 =$ | (28) $8 - 3 =$ |
| (29) $3 + 11 =$ | (30) $18 - 7 =$ | (31) $19 + 1 =$ | (32) $5 - 3 =$ |
| (33) $8 + 4 =$ | (34) $9 - 9 =$ | (35) $8 - 8 =$ | (36) $17 + 1 =$ |
| (37) $7 - 4 =$ | (38) $11 + 1 =$ | (39) $16 + 1 =$ | (40) $6 + 10 =$ |
| (41) $13 - 11 =$ | (42) $1 - 1 =$ | (43) $12 + 8 =$ | (44) $12 - 3 =$ |
| (45) $14 - 9 =$ | (46) $9 + 4 =$ | (47) $18 + 1 =$ | (48) $4 - 2 =$ |
| (49) $5 - 3 =$ | (50) $2 + 7 =$ | (51) $9 - 4 =$ | (52) $8 - 5 =$ |
| (53) $15 - 10 =$ | (54) $6 - 3 =$ | (55) $6 - 6 =$ | (56) $11 - 3 =$ |
| (57) $10 - 5 =$ | (58) $5 + 3 =$ | (59) $10 + 1 =$ | (60) $6 - 2 =$ |
| (61) $16 - 8 =$ | (62) $12 + 5 =$ | (63) $9 + 9 =$ | (64) $13 + 5 =$ |
| (65) $14 + 5 =$ | (66) $11 - 8 =$ | (67) $8 + 6 =$ | (68) $10 - 8 =$ |
| (69) $17 + 2 =$ | (70) $5 - 4 =$ | (71) $2 + 8 =$ | (72) $19 - 19 =$ |
| (73) $5 - 5 =$ | (74) $12 + 3 =$ | (75) $10 + 5 =$ | (76) $4 - 4 =$ |
| (77) $1 + 12 =$ | (78) $6 + 5 =$ | (79) $13 - 5 =$ | (80) $16 + 4 =$ |
| (81) $17 - 8 =$ | (82) $10 - 9 =$ | (83) $8 - 6 =$ | (84) $9 - 1 =$ |
| (85) $5 - 2 =$ | (86) $3 - 2 =$ | (87) $15 - 5 =$ | (88) $5 + 1 =$ |
| (89) $16 - 12 =$ | (90) $16 + 4 =$ | (91) $1 + 1 =$ | (92) $10 - 9 =$ |
| (93) $11 - 10 =$ | (94) $7 - 3 =$ | (95) $18 - 7 =$ | (96) $9 + 7 =$ |
| (97) $3 + 15 =$ | (98) $13 - 5 =$ | (99) $14 - 3 =$ | (100) $11 - 9 =$ |



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- (1) $9 + 11 =$ (2) $1 + 12 =$ (3) $6 + 13 =$ (4) $5 - 5 =$
(5) $3 + 2 =$ (6) $14 - 12 =$ (7) $13 - 11 =$ (8) $6 + 2 =$
(9) $1 + 18 =$ (10) $11 + 4 =$ (11) $2 + 11 =$ (12) $14 - 11 =$
(13) $7 + 2 =$ (14) $12 - 1 =$ (15) $3 + 9 =$ (16) $6 - 5 =$
(17) $11 + 5 =$ (18) $5 + 2 =$ (19) $6 + 5 =$ (20) $18 + 1 =$
(21) $6 + 6 =$ (22) $3 - 1 =$ (23) $17 + 3 =$ (24) $3 - 2 =$
(25) $1 + 11 =$ (26) $16 + 2 =$ (27) $4 - 2 =$ (28) $1 + 16 =$
(29) $16 - 7 =$ (30) $16 - 4 =$ (31) $11 + 6 =$ (32) $6 - 4 =$
(33) $3 - 1 =$ (34) $5 + 7 =$ (35) $19 + 1 =$ (36) $4 + 9 =$
(37) $1 - 1 =$ (38) $14 - 3 =$ (39) $2 - 2 =$ (40) $3 + 9 =$
(41) $10 + 9 =$ (42) $2 - 2 =$ (43) $19 + 1 =$ (44) $2 - 2 =$
(45) $17 + 1 =$ (46) $7 + 7 =$ (47) $10 + 9 =$ (48) $1 - 1 =$
(49) $6 - 1 =$ (50) $15 - 4 =$ (51) $4 + 2 =$ (52) $18 + 2 =$
(53) $1 + 16 =$ (54) $17 + 3 =$ (55) $14 + 2 =$ (56) $18 + 1 =$
(57) $8 - 5 =$ (58) $5 + 2 =$ (59) $8 + 12 =$ (60) $16 - 16 =$
(61) $19 - 11 =$ (62) $19 - 4 =$ (63) $13 + 5 =$ (64) $16 + 3 =$
(65) $17 - 15 =$ (66) $6 + 7 =$ (67) $12 + 4 =$ (68) $2 - 2 =$
(69) $1 - 1 =$ (70) $6 - 5 =$ (71) $7 - 3 =$ (72) $10 + 2 =$
(73) $17 + 2 =$ (74) $2 - 1 =$ (75) $10 + 3 =$ (76) $18 - 8 =$
(77) $9 - 1 =$ (78) $17 - 15 =$ (79) $12 - 11 =$ (80) $10 + 10 =$
(81) $3 + 8 =$ (82) $10 - 10 =$ (83) $1 + 16 =$ (84) $10 + 5 =$
(85) $8 - 8 =$ (86) $3 + 11 =$ (87) $19 + 1 =$ (88) $9 - 3 =$
(89) $11 - 10 =$ (90) $19 - 8 =$ (91) $18 - 16 =$ (92) $18 + 2 =$
(93) $4 - 1 =$ (94) $12 - 11 =$ (95) $3 - 1 =$ (96) $3 + 17 =$
(97) $11 - 6 =$ (98) $17 - 15 =$ (99) $17 + 2 =$ (100) $18 + 2 =$

二十以内加减法计算练习题答案

第1页答案

(1) 1	(2) 2	(3) 1	(4) 9	(5) 5	(6) 1	(7) 7	(8) 13
(9) 2	(10) 1	(11) 0	(12) 0	(13) 17	(14) 13	(15) 19	(16) 1
(17) 11	(18) 5	(19) 5	(20) 16	(21) 12	(22) 14	(23) 10	(24) 8
(25) 17	(26) 19	(27) 0	(28) 6	(29) 14	(30) 15	(31) 17	(32) 9
(33) 6	(34) 0	(35) 0	(36) 16	(37) 15	(38) 9	(39) 8	(40) 0
(41) 6	(42) 1	(43) 14	(44) 4	(45) 0	(46) 4	(47) 9	(48) 15
(49) 2	(50) 3	(51) 1	(52) 18	(53) 19	(54) 14	(55) 2	(56) 17
(57) 17	(58) 20	(59) 20	(60) 5	(61) 19	(62) 18	(63) 4	(64) 9
(65) 15	(66) 19	(67) 17	(68) 19	(69) 0	(70) 2	(71) 8	(72) 20
(73) 1	(74) 4	(75) 8	(76) 19	(77) 2	(78) 6	(79) 6	(80) 2
(81) 20	(82) 0	(83) 19	(84) 2	(85) 6	(86) 17	(87) 18	(88) 19
(89) 8	(90) 16	(91) 18	(92) 11	(93) 19	(94) 2	(95) 11	(96) 0
(97) 2	(98) 17	(99) 5	(100) 2				

第2页答案

(1) 4	(2) 11	(3) 20	(4) 16	(5) 3	(6) 17	(7) 16	(8) 5
(9) 18	(10) 1	(11) 6	(12) 4	(13) 11	(14) 19	(15) 10	(16) 15
(17) 17	(18) 0	(19) 18	(20) 10	(21) 2	(22) 2	(23) 3	(24) 1
(25) 16	(26) 18	(27) 1	(28) 19	(29) 6	(30) 0	(31) 20	(32) 20
(33) 7	(34) 14	(35) 4	(36) 4	(37) 18	(38) 19	(39) 7	(40) 11
(41) 11	(42) 8	(43) 0	(44) 1	(45) 11	(46) 1	(47) 16	(48) 16
(49) 0	(50) 12	(51) 11	(52) 19	(53) 20	(54) 0	(55) 2	(56) 19
(57) 9	(58) 4	(59) 5	(60) 18	(61) 3	(62) 13	(63) 20	(64) 0
(65) 15	(66) 14	(67) 0	(68) 18	(69) 3	(70) 3	(71) 0	(72) 16
(73) 0	(74) 2	(75) 6	(76) 15	(77) 16	(78) 3	(79) 17	(80) 4
(81) 17	(82) 1	(83) 10	(84) 2	(85) 19	(86) 1	(87) 19	(88) 0
(89) 17	(90) 2	(91) 13	(92) 18	(93) 19	(94) 3	(95) 19	(96) 20
(97) 4	(98) 0	(99) 14	(100) 18				

二十以内加减法计算练习题答案

第3页答案

(1) 19 (2) 5 (3) 10 (4) 0 (5) 0 (6) 19 (7) 13 (8) 1
(9) 3 (10) 2 (11) 16 (12) 19 (13) 20 (14) 9 (15) 11 (16) 13
(17) 4 (18) 20 (19) 18 (20) 17 (21) 15 (22) 1 (23) 10 (24) 16
(25) 11 (26) 14 (27) 20 (28) 1 (29) 4 (30) 4 (31) 8 (32) 4
(33) 7 (34) 9 (35) 2 (36) 19 (37) 16 (38) 14 (39) 19 (40) 20
(41) 17 (42) 13 (43) 2 (44) 16 (45) 20 (46) 7 (47) 14 (48) 2
(49) 2 (50) 10 (51) 12 (52) 6 (53) 1 (54) 17 (55) 20 (56) 20
(57) 15 (58) 0 (59) 12 (60) 19 (61) 19 (62) 3 (63) 1 (64) 19
(65) 8 (66) 11 (67) 19 (68) 2 (69) 8 (70) 2 (71) 6 (72) 0
(73) 4 (74) 0 (75) 6 (76) 0 (77) 19 (78) 1 (79) 12 (80) 14
(81) 18 (82) 1 (83) 19 (84) 19 (85) 18 (86) 19 (87) 19 (88) 12
(89) 20 (90) 18 (91) 15 (92) 17 (93) 12 (94) 15 (95) 8 (96) 1
(97) 10 (98) 15 (99) 0 (100) 0

第4页答案

(1) 4 (2) 0 (3) 1 (4) 14 (5) 13 (6) 5 (7) 16 (8) 11
(9) 1 (10) 1 (11) 16 (12) 8 (13) 15 (14) 15 (15) 5 (16) 1
(17) 13 (18) 19 (19) 11 (20) 13 (21) 1 (22) 16 (23) 10 (24) 0
(25) 14 (26) 15 (27) 7 (28) 4 (29) 20 (30) 4 (31) 0 (32) 11
(33) 20 (34) 9 (35) 20 (36) 14 (37) 3 (38) 0 (39) 11 (40) 5
(41) 15 (42) 20 (43) 18 (44) 4 (45) 0 (46) 19 (47) 6 (48) 19
(49) 20 (50) 6 (51) 5 (52) 1 (53) 20 (54) 20 (55) 13 (56) 16
(57) 16 (58) 2 (59) 12 (60) 1 (61) 17 (62) 6 (63) 4 (64) 16
(65) 7 (66) 18 (67) 0 (68) 0 (69) 13 (70) 12 (71) 19 (72) 4
(73) 15 (74) 9 (75) 20 (76) 20 (77) 10 (78) 1 (79) 14 (80) 20
(81) 0 (82) 17 (83) 7 (84) 16 (85) 1 (86) 1 (87) 0 (88) 0
(89) 19 (90) 16 (91) 19 (92) 9 (93) 1 (94) 18 (95) 19 (96) 4
(97) 18 (98) 0 (99) 4 (100) 20

二十以内加减法计算练习题答案

第5页答案

(1) 9	(2) 15	(3) 4	(4) 7	(5) 19	(6) 1	(7) 19	(8) 5
(9) 11	(10) 16	(11) 0	(12) 6	(13) 18	(14) 20	(15) 12	(16) 12
(17) 1	(18) 11	(19) 16	(20) 15	(21) 4	(22) 6	(23) 11	(24) 0
(25) 18	(26) 20	(27) 15	(28) 8	(29) 20	(30) 5	(31) 11	(32) 4
(33) 7	(34) 6	(35) 0	(36) 20	(37) 20	(38) 2	(39) 6	(40) 19
(41) 15	(42) 1	(43) 12	(44) 18	(45) 5	(46) 0	(47) 7	(48) 0
(49) 4	(50) 1	(51) 3	(52) 18	(53) 1	(54) 11	(55) 1	(56) 7
(57) 0	(58) 9	(59) 2	(60) 8	(61) 20	(62) 19	(63) 2	(64) 15
(65) 19	(66) 15	(67) 2	(68) 1	(69) 4	(70) 18	(71) 16	(72) 3
(73) 8	(74) 5	(75) 19	(76) 0	(77) 18	(78) 20	(79) 18	(80) 8
(81) 19	(82) 9	(83) 15	(84) 17	(85) 3	(86) 17	(87) 4	(88) 7
(89) 0	(90) 8	(91) 16	(92) 1	(93) 19	(94) 13	(95) 9	(96) 19
(97) 16	(98) 20	(99) 19	(100) 12				

第6页答案

(1) 1	(2) 17	(3) 0	(4) 13	(5) 9	(6) 19	(7) 1	(8) 2
(9) 2	(10) 13	(11) 17	(12) 9	(13) 18	(14) 7	(15) 20	(16) 2
(17) 6	(18) 16	(19) 0	(20) 4	(21) 0	(22) 16	(23) 18	(24) 15
(25) 3	(26) 14	(27) 15	(28) 5	(29) 14	(30) 11	(31) 20	(32) 2
(33) 12	(34) 0	(35) 0	(36) 18	(37) 3	(38) 12	(39) 17	(40) 16
(41) 2	(42) 0	(43) 20	(44) 9	(45) 5	(46) 13	(47) 19	(48) 2
(49) 2	(50) 9	(51) 5	(52) 3	(53) 5	(54) 3	(55) 0	(56) 8
(57) 5	(58) 8	(59) 11	(60) 4	(61) 8	(62) 17	(63) 18	(64) 18
(65) 19	(66) 3	(67) 14	(68) 2	(69) 19	(70) 1	(71) 10	(72) 0
(73) 0	(74) 15	(75) 15	(76) 0	(77) 13	(78) 11	(79) 8	(80) 20
(81) 9	(82) 1	(83) 2	(84) 8	(85) 3	(86) 1	(87) 10	(88) 6
(89) 4	(90) 20	(91) 2	(92) 1	(93) 1	(94) 4	(95) 11	(96) 16
(97) 18	(98) 8	(99) 11	(100) 2				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 13 | (3) 19 | (4) 0 | (5) 5 | (6) 2 | (7) 2 | (8) 8 |
| (9) 19 | (10) 15 | (11) 13 | (12) 3 | (13) 9 | (14) 11 | (15) 12 | (16) 1 |
| (17) 16 | (18) 7 | (19) 11 | (20) 19 | (21) 12 | (22) 2 | (23) 20 | (24) 1 |
| (25) 12 | (26) 18 | (27) 2 | (28) 17 | (29) 9 | (30) 12 | (31) 17 | (32) 2 |
| (33) 2 | (34) 12 | (35) 20 | (36) 13 | (37) 0 | (38) 11 | (39) 0 | (40) 12 |
| (41) 19 | (42) 0 | (43) 20 | (44) 0 | (45) 18 | (46) 14 | (47) 19 | (48) 0 |
| (49) 5 | (50) 11 | (51) 6 | (52) 20 | (53) 17 | (54) 20 | (55) 16 | (56) 19 |
| (57) 3 | (58) 7 | (59) 20 | (60) 0 | (61) 8 | (62) 15 | (63) 18 | (64) 19 |
| (65) 2 | (66) 13 | (67) 16 | (68) 0 | (69) 0 | (70) 1 | (71) 4 | (72) 12 |
| (73) 19 | (74) 1 | (75) 13 | (76) 10 | (77) 8 | (78) 2 | (79) 1 | (80) 20 |
| (81) 11 | (82) 0 | (83) 17 | (84) 15 | (85) 0 | (86) 14 | (87) 20 | (88) 6 |
| (89) 1 | (90) 11 | (91) 2 | (92) 20 | (93) 3 | (94) 1 | (95) 2 | (96) 20 |
| (97) 5 | (98) 2 | (99) 19 | (100) 20 | | | | |