

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $10 + 4 =$   | (2) $6 + 14 =$   | (3) $9 - 8 =$    | (4) $5 - 4 =$    |
| (5) $13 + 2 =$   | (6) $5 + 7 =$    | (7) $3 - 2 =$    | (8) $4 + 8 =$    |
| (9) $6 - 5 =$    | (10) $11 + 7 =$  | (11) $18 - 6 =$  | (12) $7 - 2 =$   |
| (13) $7 + 10 =$  | (14) $4 - 4 =$   | (15) $18 - 3 =$  | (16) $17 + 1 =$  |
| (17) $6 - 4 =$   | (18) $2 + 17 =$  | (19) $6 + 4 =$   | (20) $9 + 10 =$  |
| (21) $5 + 12 =$  | (22) $14 - 14 =$ | (23) $2 + 8 =$   | (24) $16 - 14 =$ |
| (25) $16 + 1 =$  | (26) $2 - 2 =$   | (27) $1 - 1 =$   | (28) $18 - 5 =$  |
| (29) $11 - 11 =$ | (30) $12 + 7 =$  | (31) $16 - 2 =$  | (32) $16 - 6 =$  |
| (33) $6 + 9 =$   | (34) $9 - 7 =$   | (35) $19 + 1 =$  | (36) $13 - 5 =$  |
| (37) $18 - 14 =$ | (38) $9 - 3 =$   | (39) $4 - 3 =$   | (40) $5 - 5 =$   |
| (41) $1 + 5 =$   | (42) $14 + 1 =$  | (43) $9 + 3 =$   | (44) $15 - 6 =$  |
| (45) $12 - 5 =$  | (46) $14 - 13 =$ | (47) $10 - 1 =$  | (48) $4 + 15 =$  |
| (49) $14 + 2 =$  | (50) $6 + 7 =$   | (51) $5 + 5 =$   | (52) $17 + 2 =$  |
| (53) $13 + 1 =$  | (54) $4 - 1 =$   | (55) $18 + 1 =$  | (56) $3 + 11 =$  |
| (57) $13 + 6 =$  | (58) $1 + 9 =$   | (59) $6 - 3 =$   | (60) $11 - 8 =$  |
| (61) $19 - 1 =$  | (62) $12 + 5 =$  | (63) $10 + 10 =$ | (64) $8 + 2 =$   |
| (65) $19 - 8 =$  | (66) $8 + 5 =$   | (67) $9 - 5 =$   | (68) $11 - 3 =$  |
| (69) $8 - 2 =$   | (70) $8 - 4 =$   | (71) $10 + 6 =$  | (72) $6 - 1 =$   |
| (73) $6 + 13 =$  | (74) $3 + 15 =$  | (75) $15 + 2 =$  | (76) $6 + 14 =$  |
| (77) $15 + 4 =$  | (78) $2 + 1 =$   | (79) $15 - 4 =$  | (80) $10 + 4 =$  |
| (81) $5 - 3 =$   | (82) $9 - 6 =$   | (83) $14 - 12 =$ | (84) $2 + 7 =$   |
| (85) $6 + 9 =$   | (86) $1 - 1 =$   | (87) $8 - 6 =$   | (88) $9 + 3 =$   |
| (89) $13 - 11 =$ | (90) $17 - 4 =$  | (91) $9 + 1 =$   | (92) $6 + 8 =$   |
| (93) $6 - 2 =$   | (94) $9 + 8 =$   | (95) $16 - 11 =$ | (96) $15 + 2 =$  |
| (97) $19 - 6 =$  | (98) $7 + 11 =$  | (99) $3 + 13 =$  | (100) $6 + 11 =$ |

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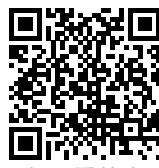
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$    | (2) $9 + 5 =$    | (3) $18 + 2 =$   | (4) $17 - 15 =$  |
| (5) $6 - 1 =$    | (6) $17 + 3 =$   | (7) $14 + 4 =$   | (8) $10 + 1 =$   |
| (9) $5 + 15 =$   | (10) $14 - 9 =$  | (11) $13 + 2 =$  | (12) $1 + 10 =$  |
| (13) $5 - 5 =$   | (14) $9 + 11 =$  | (15) $9 - 4 =$   | (16) $19 - 13 =$ |
| (17) $4 - 2 =$   | (18) $8 + 8 =$   | (19) $6 + 1 =$   | (20) $18 - 13 =$ |
| (21) $5 + 8 =$   | (22) $19 + 1 =$  | (23) $6 + 10 =$  | (24) $17 + 1 =$  |
| (25) $3 - 1 =$   | (26) $7 + 9 =$   | (27) $15 - 9 =$  | (28) $11 + 5 =$  |
| (29) $16 + 2 =$  | (30) $2 + 5 =$   | (31) $7 - 3 =$   | (32) $1 + 2 =$   |
| (33) $16 + 4 =$  | (34) $14 + 3 =$  | (35) $5 - 1 =$   | (36) $14 + 2 =$  |
| (37) $5 + 11 =$  | (38) $10 + 9 =$  | (39) $16 + 1 =$  | (40) $19 - 19 =$ |
| (41) $13 - 9 =$  | (42) $15 - 11 =$ | (43) $16 - 13 =$ | (44) $17 - 13 =$ |
| (45) $18 + 1 =$  | (46) $7 - 4 =$   | (47) $6 - 6 =$   | (48) $16 - 1 =$  |
| (49) $7 - 1 =$   | (50) $10 + 8 =$  | (51) $2 - 2 =$   | (52) $9 - 9 =$   |
| (53) $7 + 7 =$   | (54) $12 - 7 =$  | (55) $1 + 1 =$   | (56) $3 - 2 =$   |
| (57) $16 - 14 =$ | (58) $10 - 2 =$  | (59) $18 - 2 =$  | (60) $14 - 2 =$  |
| (61) $5 - 3 =$   | (62) $1 + 11 =$  | (63) $12 - 12 =$ | (64) $15 + 3 =$  |
| (65) $16 - 11 =$ | (66) $11 - 3 =$  | (67) $4 + 1 =$   | (68) $7 - 4 =$   |
| (69) $19 - 16 =$ | (70) $12 + 6 =$  | (71) $8 + 10 =$  | (72) $11 + 2 =$  |
| (73) $15 - 15 =$ | (74) $4 - 4 =$   | (75) $13 - 3 =$  | (76) $2 + 14 =$  |
| (77) $4 - 3 =$   | (78) $11 + 8 =$  | (79) $14 - 5 =$  | (80) $1 - 1 =$   |
| (81) $10 - 6 =$  | (82) $11 - 6 =$  | (83) $1 + 9 =$   | (84) $3 + 15 =$  |
| (85) $19 - 11 =$ | (86) $16 + 3 =$  | (87) $5 + 9 =$   | (88) $9 + 8 =$   |
| (89) $11 - 1 =$  | (90) $11 + 4 =$  | (91) $6 + 2 =$   | (92) $9 - 6 =$   |
| (93) $8 + 3 =$   | (94) $18 + 1 =$  | (95) $18 - 7 =$  | (96) $16 - 9 =$  |
| (97) $5 + 1 =$   | (98) $3 + 3 =$   | (99) $10 - 8 =$  | (100) $18 - 6 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $12 - 4 =$   | (2) $9 + 5 =$    | (3) $12 + 4 =$   | (4) $13 - 7 =$   |
| (5) $3 + 6 =$    | (6) $15 + 2 =$   | (7) $17 + 1 =$   | (8) $16 - 5 =$   |
| (9) $18 - 13 =$  | (10) $8 + 11 =$  | (11) $7 - 2 =$   | (12) $6 - 1 =$   |
| (13) $18 - 4 =$  | (14) $8 - 5 =$   | (15) $14 - 13 =$ | (16) $4 + 3 =$   |
| (17) $9 - 5 =$   | (18) $16 + 4 =$  | (19) $19 - 15 =$ | (20) $14 + 6 =$  |
| (21) $3 - 1 =$   | (22) $15 - 14 =$ | (23) $16 - 10 =$ | (24) $8 - 6 =$   |
| (25) $18 - 8 =$  | (26) $19 - 7 =$  | (27) $12 + 4 =$  | (28) $3 - 3 =$   |
| (29) $5 - 5 =$   | (30) $16 + 4 =$  | (31) $4 + 3 =$   | (32) $12 + 2 =$  |
| (33) $8 + 6 =$   | (34) $8 - 7 =$   | (35) $12 - 4 =$  | (36) $8 - 5 =$   |
| (37) $7 + 2 =$   | (38) $19 - 18 =$ | (39) $16 + 3 =$  | (40) $10 - 3 =$  |
| (41) $15 + 2 =$  | (42) $11 - 3 =$  | (43) $11 + 6 =$  | (44) $19 + 1 =$  |
| (45) $4 + 10 =$  | (46) $7 + 11 =$  | (47) $13 + 2 =$  | (48) $12 + 1 =$  |
| (49) $1 + 15 =$  | (50) $11 - 8 =$  | (51) $14 + 1 =$  | (52) $6 - 5 =$   |
| (53) $17 + 3 =$  | (54) $6 - 1 =$   | (55) $19 - 6 =$  | (56) $13 - 2 =$  |
| (57) $5 - 1 =$   | (58) $14 - 7 =$  | (59) $3 + 8 =$   | (60) $12 + 6 =$  |
| (61) $8 - 4 =$   | (62) $4 - 3 =$   | (63) $10 - 4 =$  | (64) $2 - 1 =$   |
| (65) $9 - 8 =$   | (66) $8 - 8 =$   | (67) $12 + 3 =$  | (68) $9 + 3 =$   |
| (69) $18 + 2 =$  | (70) $18 - 4 =$  | (71) $9 - 5 =$   | (72) $11 + 8 =$  |
| (73) $1 - 1 =$   | (74) $15 - 6 =$  | (75) $18 - 3 =$  | (76) $8 + 3 =$   |
| (77) $15 + 4 =$  | (78) $19 - 5 =$  | (79) $12 - 7 =$  | (80) $10 + 2 =$  |
| (81) $12 - 2 =$  | (82) $3 + 6 =$   | (83) $9 + 8 =$   | (84) $8 + 8 =$   |
| (85) $13 + 5 =$  | (86) $14 + 5 =$  | (87) $17 + 1 =$  | (88) $17 - 16 =$ |
| (89) $19 - 11 =$ | (90) $8 - 2 =$   | (91) $2 - 2 =$   | (92) $10 + 6 =$  |
| (93) $14 - 2 =$  | (94) $14 - 1 =$  | (95) $3 + 4 =$   | (96) $13 + 4 =$  |
| (97) $1 + 11 =$  | (98) $19 + 1 =$  | (99) $9 - 8 =$   | (100) $14 + 6 =$ |

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姓名 \_\_\_\_\_

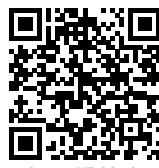
日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $11 - 3 =$   | (2) $6 + 9 =$    | (3) $17 + 1 =$   | (4) $3 - 1 =$    |
| (5) $9 - 4 =$    | (6) $3 - 3 =$    | (7) $13 - 3 =$   | (8) $1 - 1 =$    |
| (9) $1 + 16 =$   | (10) $14 - 9 =$  | (11) $4 - 3 =$   | (12) $15 + 4 =$  |
| (13) $4 + 6 =$   | (14) $8 + 6 =$   | (15) $12 - 11 =$ | (16) $16 - 4 =$  |
| (17) $18 + 1 =$  | (18) $16 - 9 =$  | (19) $14 - 14 =$ | (20) $14 + 3 =$  |
| (21) $12 + 1 =$  | (22) $12 - 2 =$  | (23) $1 + 19 =$  | (24) $12 + 5 =$  |
| (25) $16 + 3 =$  | (26) $16 + 1 =$  | (27) $2 + 17 =$  | (28) $8 - 7 =$   |
| (29) $13 + 2 =$  | (30) $10 - 8 =$  | (31) $8 - 2 =$   | (32) $3 - 2 =$   |
| (33) $5 - 4 =$   | (34) $5 + 11 =$  | (35) $5 + 6 =$   | (36) $14 + 1 =$  |
| (37) $6 - 3 =$   | (38) $15 - 12 =$ | (39) $15 + 1 =$  | (40) $8 + 8 =$   |
| (41) $10 + 4 =$  | (42) $8 + 3 =$   | (43) $4 + 14 =$  | (44) $8 + 2 =$   |
| (45) $13 + 5 =$  | (46) $11 + 8 =$  | (47) $8 - 6 =$   | (48) $10 - 6 =$  |
| (49) $5 - 1 =$   | (50) $15 - 13 =$ | (51) $7 - 2 =$   | (52) $3 - 3 =$   |
| (53) $14 - 14 =$ | (54) $9 - 2 =$   | (55) $5 - 2 =$   | (56) $10 - 9 =$  |
| (57) $8 + 4 =$   | (58) $1 - 1 =$   | (59) $16 + 3 =$  | (60) $6 + 11 =$  |
| (61) $6 - 5 =$   | (62) $10 + 9 =$  | (63) $11 + 2 =$  | (64) $9 + 6 =$   |
| (65) $3 - 1 =$   | (66) $17 - 15 =$ | (67) $13 + 5 =$  | (68) $19 + 1 =$  |
| (69) $7 + 7 =$   | (70) $16 + 2 =$  | (71) $12 + 5 =$  | (72) $11 + 3 =$  |
| (73) $8 + 5 =$   | (74) $10 - 1 =$  | (75) $4 - 1 =$   | (76) $18 - 12 =$ |
| (77) $6 - 2 =$   | (78) $10 + 2 =$  | (79) $9 - 5 =$   | (80) $14 - 5 =$  |
| (81) $4 + 11 =$  | (82) $7 + 11 =$  | (83) $15 - 4 =$  | (84) $1 + 13 =$  |
| (85) $17 + 3 =$  | (86) $4 + 13 =$  | (87) $11 - 2 =$  | (88) $8 - 8 =$   |
| (89) $4 + 16 =$  | (90) $5 - 4 =$   | (91) $13 + 2 =$  | (92) $6 - 1 =$   |
| (93) $17 - 8 =$  | (94) $18 - 1 =$  | (95) $16 - 7 =$  | (96) $17 - 7 =$  |
| (97) $7 - 2 =$   | (98) $10 + 6 =$  | (99) $8 + 1 =$   | (100) $4 - 3 =$  |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $18 + 1 =$   | (2) $2 + 3 =$    | (3) $15 - 6 =$   | (4) $11 - 1 =$   |
| (5) $13 - 4 =$   | (6) $15 - 14 =$  | (7) $2 - 1 =$    | (8) $10 - 5 =$   |
| (9) $10 - 4 =$   | (10) $16 - 15 =$ | (11) $5 + 14 =$  | (12) $15 + 1 =$  |
| (13) $11 - 8 =$  | (14) $18 - 2 =$  | (15) $9 + 1 =$   | (16) $9 + 3 =$   |
| (17) $14 - 12 =$ | (18) $10 - 8 =$  | (19) $7 - 1 =$   | (20) $8 + 11 =$  |
| (21) $2 - 2 =$   | (22) $12 - 5 =$  | (23) $5 - 3 =$   | (24) $10 + 1 =$  |
| (25) $16 + 1 =$  | (26) $6 - 6 =$   | (27) $19 - 13 =$ | (28) $12 + 3 =$  |
| (29) $1 - 1 =$   | (30) $3 - 3 =$   | (31) $17 + 1 =$  | (32) $10 - 4 =$  |
| (33) $14 - 7 =$  | (34) $16 - 2 =$  | (35) $10 + 10 =$ | (36) $14 - 2 =$  |
| (37) $6 + 2 =$   | (38) $6 + 11 =$  | (39) $11 + 5 =$  | (40) $3 - 2 =$   |
| (41) $6 - 2 =$   | (42) $4 + 3 =$   | (43) $6 - 5 =$   | (44) $14 - 6 =$  |
| (45) $12 + 2 =$  | (46) $17 + 2 =$  | (47) $17 + 3 =$  | (48) $1 + 1 =$   |
| (49) $7 + 13 =$  | (50) $16 + 4 =$  | (51) $17 - 3 =$  | (52) $17 - 14 =$ |
| (53) $5 + 9 =$   | (54) $15 - 7 =$  | (55) $2 - 1 =$   | (56) $16 - 5 =$  |
| (57) $8 + 12 =$  | (58) $2 - 2 =$   | (59) $8 + 9 =$   | (60) $9 - 9 =$   |
| (61) $12 - 8 =$  | (62) $16 - 9 =$  | (63) $8 - 6 =$   | (64) $2 + 16 =$  |
| (65) $5 + 7 =$   | (66) $10 - 7 =$  | (67) $17 - 10 =$ | (68) $12 - 7 =$  |
| (69) $7 - 7 =$   | (70) $19 + 1 =$  | (71) $13 + 7 =$  | (72) $8 + 4 =$   |
| (73) $14 + 6 =$  | (74) $16 - 14 =$ | (75) $10 + 6 =$  | (76) $10 + 2 =$  |
| (77) $19 - 16 =$ | (78) $4 - 3 =$   | (79) $8 - 3 =$   | (80) $7 - 6 =$   |
| (81) $5 - 2 =$   | (82) $15 + 3 =$  | (83) $15 + 5 =$  | (84) $14 - 11 =$ |
| (85) $11 + 3 =$  | (86) $18 + 2 =$  | (87) $3 + 4 =$   | (88) $13 + 5 =$  |
| (89) $5 - 3 =$   | (90) $19 - 12 =$ | (91) $12 + 5 =$  | (92) $3 + 17 =$  |
| (93) $1 + 18 =$  | (94) $6 + 3 =$   | (95) $11 + 7 =$  | (96) $8 - 1 =$   |
| (97) $16 + 1 =$  | (98) $13 + 4 =$  | (99) $11 - 1 =$  | (100) $4 - 2 =$  |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $15 - 11 =$  | (2) $18 + 1 =$   | (3) $4 - 1 =$    | (4) $13 + 5 =$   |
| (5) $2 + 16 =$   | (6) $17 + 2 =$   | (7) $16 + 3 =$   | (8) $3 + 4 =$    |
| (9) $12 - 4 =$   | (10) $3 - 3 =$   | (11) $19 - 1 =$  | (12) $9 - 7 =$   |
| (13) $10 - 4 =$  | (14) $4 - 3 =$   | (15) $2 + 5 =$   | (16) $10 - 5 =$  |
| (17) $13 - 11 =$ | (18) $9 - 3 =$   | (19) $6 + 3 =$   | (20) $3 + 8 =$   |
| (21) $14 + 3 =$  | (22) $14 + 5 =$  | (23) $19 + 1 =$  | (24) $12 + 3 =$  |
| (25) $15 - 12 =$ | (26) $8 - 2 =$   | (27) $8 - 3 =$   | (28) $15 - 3 =$  |
| (29) $8 + 7 =$   | (30) $17 - 14 =$ | (31) $18 - 1 =$  | (32) $17 - 13 =$ |
| (33) $13 - 4 =$  | (34) $14 - 9 =$  | (35) $5 - 4 =$   | (36) $17 - 5 =$  |
| (37) $9 + 7 =$   | (38) $3 - 2 =$   | (39) $18 + 2 =$  | (40) $15 + 4 =$  |
| (41) $3 + 7 =$   | (42) $16 + 1 =$  | (43) $6 - 5 =$   | (44) $17 + 1 =$  |
| (45) $15 + 1 =$  | (46) $19 - 9 =$  | (47) $5 - 3 =$   | (48) $7 - 2 =$   |
| (49) $7 - 7 =$   | (50) $11 - 10 =$ | (51) $18 + 1 =$  | (52) $15 - 1 =$  |
| (53) $9 - 2 =$   | (54) $13 + 7 =$  | (55) $6 + 1 =$   | (56) $14 + 2 =$  |
| (57) $5 - 2 =$   | (58) $7 + 1 =$   | (59) $9 + 9 =$   | (60) $19 - 2 =$  |
| (61) $12 + 8 =$  | (62) $17 - 15 =$ | (63) $2 + 18 =$  | (64) $11 + 7 =$  |
| (65) $14 + 4 =$  | (66) $8 - 4 =$   | (67) $13 - 13 =$ | (68) $7 - 5 =$   |
| (69) $1 + 6 =$   | (70) $9 + 2 =$   | (71) $19 - 12 =$ | (72) $4 - 2 =$   |
| (73) $2 - 1 =$   | (74) $2 + 2 =$   | (75) $4 - 4 =$   | (76) $5 - 5 =$   |
| (77) $14 + 1 =$  | (78) $3 + 15 =$  | (79) $2 + 1 =$   | (80) $14 - 2 =$  |
| (81) $8 - 1 =$   | (82) $15 + 3 =$  | (83) $8 - 5 =$   | (84) $7 - 6 =$   |
| (85) $4 + 10 =$  | (86) $8 - 7 =$   | (87) $12 + 7 =$  | (88) $18 - 11 =$ |
| (89) $4 + 9 =$   | (90) $13 - 4 =$  | (91) $15 - 6 =$  | (92) $10 + 2 =$  |
| (93) $5 + 14 =$  | (94) $16 - 12 =$ | (95) $2 - 2 =$   | (96) $11 + 8 =$  |
| (97) $12 + 3 =$  | (98) $16 - 1 =$  | (99) $15 - 4 =$  | (100) $19 + 1 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 - 2 =$    | (2) $12 - 12 =$  | (3) $4 - 3 =$    | (4) $15 - 14 =$  |
| (5) $10 + 10 =$  | (6) $15 - 7 =$   | (7) $5 + 11 =$   | (8) $8 + 12 =$   |
| (9) $6 + 10 =$   | (10) $1 - 1 =$   | (11) $6 + 5 =$   | (12) $14 - 2 =$  |
| (13) $13 - 2 =$  | (14) $7 - 7 =$   | (15) $16 + 4 =$  | (16) $9 + 11 =$  |
| (17) $4 + 1 =$   | (18) $16 + 2 =$  | (19) $2 - 1 =$   | (20) $18 - 8 =$  |
| (21) $17 - 16 =$ | (22) $6 - 1 =$   | (23) $17 - 4 =$  | (24) $13 + 1 =$  |
| (25) $18 + 1 =$  | (26) $6 + 4 =$   | (27) $10 + 5 =$  | (28) $10 - 7 =$  |
| (29) $9 + 8 =$   | (30) $3 + 15 =$  | (31) $8 + 2 =$   | (32) $13 - 10 =$ |
| (33) $8 + 6 =$   | (34) $5 + 8 =$   | (35) $12 + 1 =$  | (36) $8 + 11 =$  |
| (37) $14 - 6 =$  | (38) $4 + 12 =$  | (39) $8 + 7 =$   | (40) $3 - 1 =$   |
| (41) $8 - 8 =$   | (42) $13 - 6 =$  | (43) $8 + 10 =$  | (44) $14 - 12 =$ |
| (45) $7 - 2 =$   | (46) $16 - 9 =$  | (47) $8 - 5 =$   | (48) $5 - 5 =$   |
| (49) $13 + 3 =$  | (50) $5 + 10 =$  | (51) $7 - 5 =$   | (52) $17 - 17 =$ |
| (53) $18 - 17 =$ | (54) $17 + 3 =$  | (55) $1 + 16 =$  | (56) $17 - 5 =$  |
| (57) $19 + 1 =$  | (58) $2 - 2 =$   | (59) $16 - 3 =$  | (60) $10 + 4 =$  |
| (61) $14 + 6 =$  | (62) $6 + 8 =$   | (63) $9 - 3 =$   | (64) $2 - 1 =$   |
| (65) $15 - 9 =$  | (66) $4 + 8 =$   | (67) $11 - 5 =$  | (68) $5 - 4 =$   |
| (69) $4 + 6 =$   | (70) $17 - 4 =$  | (71) $7 - 1 =$   | (72) $18 - 18 =$ |
| (73) $8 + 4 =$   | (74) $1 - 1 =$   | (75) $2 + 15 =$  | (76) $12 - 1 =$  |
| (77) $9 + 6 =$   | (78) $3 - 2 =$   | (79) $8 - 6 =$   | (80) $12 - 8 =$  |
| (81) $11 - 6 =$  | (82) $16 - 15 =$ | (83) $10 - 8 =$  | (84) $13 + 6 =$  |
| (85) $18 + 2 =$  | (86) $3 + 2 =$   | (87) $18 - 15 =$ | (88) $6 - 2 =$   |
| (89) $11 + 6 =$  | (90) $19 - 5 =$  | (91) $8 - 3 =$   | (92) $17 + 2 =$  |
| (93) $13 + 3 =$  | (94) $4 - 3 =$   | (95) $12 + 3 =$  | (96) $4 - 2 =$   |
| (97) $4 + 11 =$  | (98) $14 + 4 =$  | (99) $7 + 4 =$   | (100) $8 - 2 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 14 (2) 20 (3) 1 (4) 1 (5) 15 (6) 12 (7) 1 (8) 12  
(9) 1 (10) 18 (11) 12 (12) 5 (13) 17 (14) 0 (15) 15 (16) 18  
(17) 2 (18) 19 (19) 10 (20) 19 (21) 17 (22) 0 (23) 10 (24) 2  
(25) 17 (26) 0 (27) 0 (28) 13 (29) 0 (30) 19 (31) 14 (32) 10  
(33) 15 (34) 2 (35) 20 (36) 8 (37) 4 (38) 6 (39) 1 (40) 0  
(41) 6 (42) 15 (43) 12 (44) 9 (45) 7 (46) 1 (47) 9 (48) 19  
(49) 16 (50) 13 (51) 10 (52) 19 (53) 14 (54) 3 (55) 19 (56) 14  
(57) 19 (58) 10 (59) 3 (60) 3 (61) 18 (62) 17 (63) 20 (64) 10  
(65) 11 (66) 13 (67) 4 (68) 8 (69) 6 (70) 4 (71) 16 (72) 5  
(73) 19 (74) 18 (75) 17 (76) 20 (77) 19 (78) 3 (79) 11 (80) 14  
(81) 2 (82) 3 (83) 2 (84) 9 (85) 15 (86) 0 (87) 2 (88) 12  
(89) 2 (90) 13 (91) 10 (92) 14 (93) 4 (94) 17 (95) 5 (96) 17  
(97) 13 (98) 18 (99) 16 (100) 17

## 第2页答案

(1) 0 (2) 14 (3) 20 (4) 2 (5) 5 (6) 20 (7) 18 (8) 11  
(9) 20 (10) 5 (11) 15 (12) 11 (13) 0 (14) 20 (15) 5 (16) 6  
(17) 2 (18) 16 (19) 7 (20) 5 (21) 13 (22) 20 (23) 16 (24) 18  
(25) 2 (26) 16 (27) 6 (28) 16 (29) 18 (30) 7 (31) 4 (32) 3  
(33) 20 (34) 17 (35) 4 (36) 16 (37) 16 (38) 19 (39) 17 (40) 0  
(41) 4 (42) 4 (43) 3 (44) 4 (45) 19 (46) 3 (47) 0 (48) 15  
(49) 6 (50) 18 (51) 0 (52) 0 (53) 14 (54) 5 (55) 2 (56) 1  
(57) 2 (58) 8 (59) 16 (60) 12 (61) 2 (62) 12 (63) 0 (64) 18  
(65) 5 (66) 8 (67) 5 (68) 3 (69) 3 (70) 18 (71) 18 (72) 13  
(73) 0 (74) 0 (75) 10 (76) 16 (77) 1 (78) 19 (79) 9 (80) 0  
(81) 4 (82) 5 (83) 10 (84) 18 (85) 8 (86) 19 (87) 14 (88) 17  
(89) 10 (90) 15 (91) 8 (92) 3 (93) 11 (94) 19 (95) 11 (96) 7  
(97) 6 (98) 6 (99) 2 (100) 12

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 8      (2) 14      (3) 16      (4) 6      (5) 9      (6) 17      (7) 18      (8) 11  
(9) 5      (10) 19      (11) 5      (12) 5      (13) 14      (14) 3      (15) 1      (16) 7  
(17) 4      (18) 20      (19) 4      (20) 20      (21) 2      (22) 1      (23) 6      (24) 2  
(25) 10      (26) 12      (27) 16      (28) 0      (29) 0      (30) 20      (31) 7      (32) 14  
(33) 14      (34) 1      (35) 8      (36) 3      (37) 9      (38) 1      (39) 19      (40) 7  
(41) 17      (42) 8      (43) 17      (44) 20      (45) 14      (46) 18      (47) 15      (48) 13  
(49) 16      (50) 3      (51) 15      (52) 1      (53) 20      (54) 5      (55) 13      (56) 11  
(57) 4      (58) 7      (59) 11      (60) 18      (61) 4      (62) 1      (63) 6      (64) 1  
(65) 1      (66) 0      (67) 15      (68) 12      (69) 20      (70) 14      (71) 4      (72) 19  
(73) 0      (74) 9      (75) 15      (76) 11      (77) 19      (78) 14      (79) 5      (80) 12  
(81) 10      (82) 9      (83) 17      (84) 16      (85) 18      (86) 19      (87) 18      (88) 1  
(89) 8      (90) 6      (91) 0      (92) 16      (93) 12      (94) 13      (95) 7      (96) 17  
(97) 12      (98) 20      (99) 1      (100) 20

## 第4页答案

(1) 8      (2) 15      (3) 18      (4) 2      (5) 5      (6) 0      (7) 10      (8) 0  
(9) 17      (10) 5      (11) 1      (12) 19      (13) 10      (14) 14      (15) 1      (16) 12  
(17) 19      (18) 7      (19) 0      (20) 17      (21) 13      (22) 10      (23) 20      (24) 17  
(25) 19      (26) 17      (27) 19      (28) 1      (29) 15      (30) 2      (31) 6      (32) 1  
(33) 1      (34) 16      (35) 11      (36) 15      (37) 3      (38) 3      (39) 16      (40) 16  
(41) 14      (42) 11      (43) 18      (44) 10      (45) 18      (46) 19      (47) 2      (48) 4  
(49) 4      (50) 2      (51) 5      (52) 0      (53) 0      (54) 7      (55) 3      (56) 1  
(57) 12      (58) 0      (59) 19      (60) 17      (61) 1      (62) 19      (63) 13      (64) 15  
(65) 2      (66) 2      (67) 18      (68) 20      (69) 14      (70) 18      (71) 17      (72) 14  
(73) 13      (74) 9      (75) 3      (76) 6      (77) 4      (78) 12      (79) 4      (80) 9  
(81) 15      (82) 18      (83) 11      (84) 14      (85) 20      (86) 17      (87) 9      (88) 0  
(89) 20      (90) 1      (91) 15      (92) 5      (93) 9      (94) 17      (95) 9      (96) 10  
(97) 5      (98) 16      (99) 9      (100) 1

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 19 (2) 5 (3) 9 (4) 10 (5) 9 (6) 1 (7) 1 (8) 5  
(9) 6 (10) 1 (11) 19 (12) 16 (13) 3 (14) 16 (15) 10 (16) 12  
(17) 2 (18) 2 (19) 6 (20) 19 (21) 0 (22) 7 (23) 2 (24) 11  
(25) 17 (26) 0 (27) 6 (28) 15 (29) 0 (30) 0 (31) 18 (32) 6  
(33) 7 (34) 14 (35) 20 (36) 12 (37) 8 (38) 17 (39) 16 (40) 1  
(41) 4 (42) 7 (43) 1 (44) 8 (45) 14 (46) 19 (47) 20 (48) 2  
(49) 20 (50) 20 (51) 14 (52) 3 (53) 14 (54) 8 (55) 1 (56) 11  
(57) 20 (58) 0 (59) 17 (60) 0 (61) 4 (62) 7 (63) 2 (64) 18  
(65) 12 (66) 3 (67) 7 (68) 5 (69) 0 (70) 20 (71) 20 (72) 12  
(73) 20 (74) 2 (75) 16 (76) 12 (77) 3 (78) 1 (79) 5 (80) 1  
(81) 3 (82) 18 (83) 20 (84) 3 (85) 14 (86) 20 (87) 7 (88) 18  
(89) 2 (90) 7 (91) 17 (92) 20 (93) 19 (94) 9 (95) 18 (96) 7  
(97) 17 (98) 17 (99) 10 (100) 2

## 第6页答案

(1) 4 (2) 19 (3) 3 (4) 18 (5) 18 (6) 19 (7) 19 (8) 7  
(9) 8 (10) 0 (11) 18 (12) 2 (13) 6 (14) 1 (15) 7 (16) 5  
(17) 2 (18) 6 (19) 9 (20) 11 (21) 17 (22) 19 (23) 20 (24) 15  
(25) 3 (26) 6 (27) 5 (28) 12 (29) 15 (30) 3 (31) 17 (32) 4  
(33) 9 (34) 5 (35) 1 (36) 12 (37) 16 (38) 1 (39) 20 (40) 19  
(41) 10 (42) 17 (43) 1 (44) 18 (45) 16 (46) 10 (47) 2 (48) 5  
(49) 0 (50) 1 (51) 19 (52) 14 (53) 7 (54) 20 (55) 7 (56) 16  
(57) 3 (58) 8 (59) 18 (60) 17 (61) 20 (62) 2 (63) 20 (64) 18  
(65) 18 (66) 4 (67) 0 (68) 2 (69) 7 (70) 11 (71) 7 (72) 2  
(73) 1 (74) 4 (75) 0 (76) 0 (77) 15 (78) 18 (79) 3 (80) 12  
(81) 7 (82) 18 (83) 3 (84) 1 (85) 14 (86) 1 (87) 19 (88) 7  
(89) 13 (90) 9 (91) 9 (92) 12 (93) 19 (94) 4 (95) 0 (96) 19  
(97) 15 (98) 15 (99) 11 (100) 20

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 1   | (2) 0   | (3) 1   | (4) 1   | (5) 20  | (6) 8   | (7) 16  | (8) 20  |
| (9) 16  | (10) 0  | (11) 11 | (12) 12 | (13) 11 | (14) 0  | (15) 20 | (16) 20 |
| (17) 5  | (18) 18 | (19) 1  | (20) 10 | (21) 1  | (22) 5  | (23) 13 | (24) 14 |
| (25) 19 | (26) 10 | (27) 15 | (28) 3  | (29) 17 | (30) 18 | (31) 10 | (32) 3  |
| (33) 14 | (34) 13 | (35) 13 | (36) 19 | (37) 8  | (38) 16 | (39) 15 | (40) 2  |
| (41) 0  | (42) 7  | (43) 18 | (44) 2  | (45) 5  | (46) 7  | (47) 3  | (48) 0  |
| (49) 16 | (50) 15 | (51) 2  | (52) 0  | (53) 1  | (54) 20 | (55) 17 | (56) 12 |
| (57) 20 | (58) 0  | (59) 13 | (60) 14 | (61) 20 | (62) 14 | (63) 6  | (64) 1  |
| (65) 6  | (66) 12 | (67) 6  | (68) 1  | (69) 10 | (70) 13 | (71) 6  | (72) 0  |
| (73) 12 | (74) 0  | (75) 17 | (76) 11 | (77) 15 | (78) 1  | (79) 2  | (80) 4  |
| (81) 5  | (82) 1  | (83) 2  | (84) 19 | (85) 20 | (86) 5  | (87) 3  | (88) 4  |
| (89) 17 | (90) 14 | (91) 5  | (92) 19 | (93) 16 | (94) 1  | (95) 15 | (96) 2  |
| (97) 15 | (98) 18 | (99) 11 | (100) 6 |         |         |         |         |