

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$    | (2) $11 + 1 =$   | (3) $7 + 7 =$    | (4) $3 + 10 =$   |
| (5) $13 + 6 =$   | (6) $8 + 4 =$    | (7) $8 - 2 =$    | (8) $7 - 5 =$    |
| (9) $8 + 6 =$    | (10) $16 - 13 =$ | (11) $14 - 1 =$  | (12) $18 - 11 =$ |
| (13) $1 - 1 =$   | (14) $14 + 3 =$  | (15) $3 - 3 =$   | (16) $11 + 2 =$  |
| (17) $15 - 12 =$ | (18) $7 - 6 =$   | (19) $12 + 4 =$  | (20) $17 + 3 =$  |
| (21) $19 - 2 =$  | (22) $6 - 1 =$   | (23) $13 - 12 =$ | (24) $7 - 2 =$   |
| (25) $7 + 5 =$   | (26) $6 + 3 =$   | (27) $13 - 8 =$  | (28) $9 - 6 =$   |
| (29) $17 + 1 =$  | (30) $4 + 5 =$   | (31) $3 - 1 =$   | (32) $13 - 7 =$  |
| (33) $6 - 4 =$   | (34) $1 + 14 =$  | (35) $16 + 1 =$  | (36) $13 - 4 =$  |
| (37) $9 + 11 =$  | (38) $14 - 4 =$  | (39) $6 - 3 =$   | (40) $4 + 14 =$  |
| (41) $5 - 1 =$   | (42) $18 - 18 =$ | (43) $2 - 1 =$   | (44) $2 + 2 =$   |
| (45) $13 - 2 =$  | (46) $13 + 7 =$  | (47) $14 - 5 =$  | (48) $19 - 1 =$  |
| (49) $11 - 6 =$  | (50) $16 + 4 =$  | (51) $17 + 2 =$  | (52) $4 + 11 =$  |
| (53) $6 - 6 =$   | (54) $19 + 1 =$  | (55) $15 - 5 =$  | (56) $10 - 5 =$  |
| (57) $13 - 6 =$  | (58) $3 - 2 =$   | (59) $1 + 15 =$  | (60) $8 + 8 =$   |
| (61) $14 + 5 =$  | (62) $19 - 16 =$ | (63) $18 + 2 =$  | (64) $3 + 11 =$  |
| (65) $9 - 7 =$   | (66) $12 + 7 =$  | (67) $17 - 5 =$  | (68) $19 + 1 =$  |
| (69) $13 + 6 =$  | (70) $14 + 2 =$  | (71) $4 + 6 =$   | (72) $15 - 10 =$ |
| (73) $18 + 2 =$  | (74) $1 - 1 =$   | (75) $8 + 3 =$   | (76) $8 + 7 =$   |
| (77) $7 + 2 =$   | (78) $11 + 4 =$  | (79) $6 - 3 =$   | (80) $4 + 4 =$   |
| (81) $11 + 8 =$  | (82) $7 + 8 =$   | (83) $19 - 3 =$  | (84) $2 - 2 =$   |
| (85) $5 - 5 =$   | (86) $7 + 3 =$   | (87) $12 + 5 =$  | (88) $17 + 3 =$  |
| (89) $16 - 6 =$  | (90) $14 - 6 =$  | (91) $10 - 6 =$  | (92) $15 - 3 =$  |
| (93) $14 + 5 =$  | (94) $3 + 1 =$   | (95) $3 - 3 =$   | (96) $4 - 3 =$   |
| (97) $4 + 12 =$  | (98) $1 + 6 =$   | (99) $4 - 2 =$   | (100) $10 - 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $16 + 1 =$   | (2) $18 + 1 =$   | (3) $1 + 9 =$    | (4) $5 - 1 =$    |
| (5) $7 - 1 =$    | (6) $16 - 14 =$  | (7) $15 + 4 =$   | (8) $18 - 5 =$   |
| (9) $1 + 18 =$   | (10) $17 - 13 =$ | (11) $12 - 3 =$  | (12) $14 - 11 =$ |
| (13) $15 + 2 =$  | (14) $11 + 9 =$  | (15) $15 - 6 =$  | (16) $8 - 5 =$   |
| (17) $16 - 11 =$ | (18) $9 - 6 =$   | (19) $4 + 14 =$  | (20) $12 + 8 =$  |
| (21) $7 - 6 =$   | (22) $3 - 2 =$   | (23) $4 + 13 =$  | (24) $15 - 5 =$  |
| (25) $17 + 1 =$  | (26) $10 - 5 =$  | (27) $18 - 9 =$  | (28) $2 + 6 =$   |
| (29) $7 - 5 =$   | (30) $10 + 2 =$  | (31) $5 - 2 =$   | (32) $10 - 7 =$  |
| (33) $4 + 1 =$   | (34) $1 + 1 =$   | (35) $7 - 2 =$   | (36) $2 - 1 =$   |
| (37) $3 - 1 =$   | (38) $14 + 6 =$  | (39) $13 - 9 =$  | (40) $13 - 13 =$ |
| (41) $9 + 2 =$   | (42) $17 - 7 =$  | (43) $4 - 1 =$   | (44) $12 - 11 =$ |
| (45) $18 - 2 =$  | (46) $8 + 10 =$  | (47) $9 + 9 =$   | (48) $11 + 7 =$  |
| (49) $6 - 2 =$   | (50) $14 - 13 =$ | (51) $17 - 1 =$  | (52) $14 + 4 =$  |
| (53) $16 + 4 =$  | (54) $19 - 14 =$ | (55) $17 - 2 =$  | (56) $3 - 2 =$   |
| (57) $13 - 12 =$ | (58) $6 - 3 =$   | (59) $1 - 1 =$   | (60) $9 - 2 =$   |
| (61) $4 - 4 =$   | (62) $19 + 1 =$  | (63) $9 + 7 =$   | (64) $17 - 7 =$  |
| (65) $14 - 1 =$  | (66) $19 - 5 =$  | (67) $11 - 10 =$ | (68) $11 - 1 =$  |
| (69) $7 + 10 =$  | (70) $4 + 14 =$  | (71) $3 + 2 =$   | (72) $14 - 11 =$ |
| (73) $2 + 8 =$   | (74) $4 + 15 =$  | (75) $7 + 4 =$   | (76) $9 - 1 =$   |
| (77) $10 - 3 =$  | (78) $12 + 5 =$  | (79) $1 + 12 =$  | (80) $7 + 13 =$  |
| (81) $17 + 3 =$  | (82) $10 + 10 =$ | (83) $19 - 4 =$  | (84) $12 + 6 =$  |
| (85) $17 - 9 =$  | (86) $10 + 6 =$  | (87) $2 + 2 =$   | (88) $4 + 7 =$   |
| (89) $8 + 5 =$   | (90) $17 - 10 =$ | (91) $16 + 1 =$  | (92) $10 - 9 =$  |
| (93) $2 - 2 =$   | (94) $18 - 9 =$  | (95) $11 - 3 =$  | (96) $11 + 8 =$  |
| (97) $2 - 1 =$   | (98) $7 - 1 =$   | (99) $13 + 4 =$  | (100) $5 + 4 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $4 - 1 =$    | (2) $11 + 4 =$   | (3) $15 - 15 =$  | (4) $18 + 2 =$   |
| (5) $6 + 9 =$    | (6) $16 - 14 =$  | (7) $2 + 11 =$   | (8) $5 + 1 =$    |
| (9) $11 - 9 =$   | (10) $3 + 5 =$   | (11) $11 - 9 =$  | (12) $2 + 2 =$   |
| (13) $4 + 13 =$  | (14) $18 + 2 =$  | (15) $12 - 1 =$  | (16) $3 + 11 =$  |
| (17) $8 + 7 =$   | (18) $15 - 2 =$  | (19) $7 - 3 =$   | (20) $7 - 7 =$   |
| (21) $11 + 6 =$  | (22) $4 + 5 =$   | (23) $18 - 2 =$  | (24) $10 - 5 =$  |
| (25) $8 + 2 =$   | (26) $10 + 1 =$  | (27) $18 - 17 =$ | (28) $17 + 2 =$  |
| (29) $13 - 4 =$  | (30) $6 + 12 =$  | (31) $4 + 15 =$  | (32) $14 + 5 =$  |
| (33) $2 + 12 =$  | (34) $15 - 11 =$ | (35) $13 - 7 =$  | (36) $17 - 7 =$  |
| (37) $5 - 2 =$   | (38) $14 - 1 =$  | (39) $14 + 4 =$  | (40) $5 + 1 =$   |
| (41) $14 + 1 =$  | (42) $4 - 4 =$   | (43) $3 - 1 =$   | (44) $7 + 9 =$   |
| (45) $7 + 7 =$   | (46) $13 - 6 =$  | (47) $18 - 9 =$  | (48) $2 + 9 =$   |
| (49) $11 - 1 =$  | (50) $14 - 4 =$  | (51) $5 + 2 =$   | (52) $19 + 1 =$  |
| (53) $1 - 1 =$   | (54) $5 + 3 =$   | (55) $6 - 6 =$   | (56) $6 - 1 =$   |
| (57) $15 + 4 =$  | (58) $8 - 4 =$   | (59) $5 + 15 =$  | (60) $6 + 5 =$   |
| (61) $9 + 10 =$  | (62) $4 - 3 =$   | (63) $17 - 6 =$  | (64) $1 + 1 =$   |
| (65) $18 - 6 =$  | (66) $5 + 4 =$   | (67) $1 + 17 =$  | (68) $3 - 2 =$   |
| (69) $14 - 6 =$  | (70) $7 + 5 =$   | (71) $2 - 1 =$   | (72) $12 - 5 =$  |
| (73) $19 - 14 =$ | (74) $13 - 9 =$  | (75) $18 + 1 =$  | (76) $4 - 1 =$   |
| (77) $19 - 19 =$ | (78) $19 - 3 =$  | (79) $7 + 10 =$  | (80) $3 + 1 =$   |
| (81) $9 - 2 =$   | (82) $14 - 2 =$  | (83) $15 - 5 =$  | (84) $11 + 5 =$  |
| (85) $3 + 14 =$  | (86) $15 + 5 =$  | (87) $10 - 1 =$  | (88) $7 + 13 =$  |
| (89) $15 + 3 =$  | (90) $4 + 10 =$  | (91) $11 - 3 =$  | (92) $19 - 10 =$ |
| (93) $7 + 12 =$  | (94) $13 - 3 =$  | (95) $3 + 9 =$   | (96) $13 + 1 =$  |
| (97) $17 + 1 =$  | (98) $18 - 11 =$ | (99) $8 + 4 =$   | (100) $5 + 11 =$ |

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姓名 \_\_\_\_\_

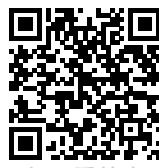
日期 \_\_\_\_\_

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $6 - 2 =$    | (2) $17 - 9 =$   | (3) $18 - 12 =$  | (4) $12 + 5 =$   |
| (5) $14 - 5 =$   | (6) $11 + 7 =$   | (7) $5 - 1 =$    | (8) $9 - 4 =$    |
| (9) $4 - 3 =$    | (10) $9 + 2 =$   | (11) $19 - 10 =$ | (12) $1 + 1 =$   |
| (13) $8 - 1 =$   | (14) $7 - 2 =$   | (15) $15 - 9 =$  | (16) $16 - 4 =$  |
| (17) $18 + 1 =$  | (18) $16 + 2 =$  | (19) $7 - 4 =$   | (20) $1 + 9 =$   |
| (21) $1 - 1 =$   | (22) $12 - 12 =$ | (23) $11 - 6 =$  | (24) $11 + 1 =$  |
| (25) $14 - 9 =$  | (26) $2 + 11 =$  | (27) $11 - 10 =$ | (28) $16 - 14 =$ |
| (29) $15 + 2 =$  | (30) $9 + 11 =$  | (31) $10 - 10 =$ | (32) $17 + 3 =$  |
| (33) $16 - 11 =$ | (34) $18 - 18 =$ | (35) $11 + 3 =$  | (36) $10 - 3 =$  |
| (37) $9 + 4 =$   | (38) $12 - 9 =$  | (39) $7 - 5 =$   | (40) $14 - 13 =$ |
| (41) $6 - 4 =$   | (42) $8 - 6 =$   | (43) $4 + 8 =$   | (44) $6 - 1 =$   |
| (45) $10 - 9 =$  | (46) $3 - 2 =$   | (47) $13 + 7 =$  | (48) $15 - 4 =$  |
| (49) $5 - 3 =$   | (50) $9 - 3 =$   | (51) $19 + 1 =$  | (52) $9 - 8 =$   |
| (53) $5 + 14 =$  | (54) $14 - 1 =$  | (55) $10 - 6 =$  | (56) $14 + 5 =$  |
| (57) $2 - 2 =$   | (58) $13 + 3 =$  | (59) $13 - 1 =$  | (60) $6 + 13 =$  |
| (61) $12 + 4 =$  | (62) $3 + 3 =$   | (63) $13 - 8 =$  | (64) $5 - 5 =$   |
| (65) $7 + 7 =$   | (66) $6 + 7 =$   | (67) $14 + 4 =$  | (68) $5 + 10 =$  |
| (69) $9 + 6 =$   | (70) $5 - 1 =$   | (71) $6 + 9 =$   | (72) $2 - 1 =$   |
| (73) $18 + 2 =$  | (74) $15 + 4 =$  | (75) $4 + 6 =$   | (76) $4 + 7 =$   |
| (77) $8 + 4 =$   | (78) $9 - 9 =$   | (79) $8 + 9 =$   | (80) $2 + 4 =$   |
| (81) $8 + 8 =$   | (82) $19 - 3 =$  | (83) $17 - 17 =$ | (84) $11 - 11 =$ |
| (85) $16 + 4 =$  | (86) $17 + 2 =$  | (87) $13 - 9 =$  | (88) $8 - 1 =$   |
| (89) $14 - 14 =$ | (90) $3 - 1 =$   | (91) $7 + 7 =$   | (92) $10 - 7 =$  |
| (93) $1 - 1 =$   | (94) $13 + 2 =$  | (95) $1 + 11 =$  | (96) $14 + 5 =$  |
| (97) $10 + 3 =$  | (98) $4 + 10 =$  | (99) $4 + 12 =$  | (100) $3 - 2 =$  |

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- |                  |                 |                  |                   |
|------------------|-----------------|------------------|-------------------|
| (1) $7 + 11 =$   | (2) $15 + 3 =$  | (3) $12 - 7 =$   | (4) $9 - 3 =$     |
| (5) $14 - 12 =$  | (6) $5 + 4 =$   | (7) $13 + 5 =$   | (8) $6 + 12 =$    |
| (9) $10 + 7 =$   | (10) $5 + 3 =$  | (11) $5 + 12 =$  | (12) $4 - 4 =$    |
| (13) $13 - 10 =$ | (14) $14 + 4 =$ | (15) $2 - 1 =$   | (16) $17 + 3 =$   |
| (17) $19 + 1 =$  | (18) $16 - 7 =$ | (19) $8 + 10 =$  | (20) $19 - 8 =$   |
| (21) $14 - 6 =$  | (22) $16 - 8 =$ | (23) $15 + 4 =$  | (24) $19 - 18 =$  |
| (25) $10 - 8 =$  | (26) $12 + 5 =$ | (27) $19 - 10 =$ | (28) $11 + 8 =$   |
| (29) $8 - 8 =$   | (30) $1 + 4 =$  | (31) $11 + 2 =$  | (32) $16 + 4 =$   |
| (33) $19 - 3 =$  | (34) $6 - 2 =$  | (35) $6 - 4 =$   | (36) $18 + 1 =$   |
| (37) $10 + 9 =$  | (38) $16 + 1 =$ | (39) $4 + 15 =$  | (40) $2 + 14 =$   |
| (41) $5 + 14 =$  | (42) $5 - 4 =$  | (43) $16 - 14 =$ | (44) $8 + 12 =$   |
| (45) $11 + 9 =$  | (46) $1 + 14 =$ | (47) $14 - 11 =$ | (48) $14 - 3 =$   |
| (49) $15 - 12 =$ | (50) $8 - 5 =$  | (51) $4 - 3 =$   | (52) $5 + 7 =$    |
| (53) $12 + 6 =$  | (54) $9 + 7 =$  | (55) $5 + 4 =$   | (56) $18 + 2 =$   |
| (57) $16 - 1 =$  | (58) $9 + 5 =$  | (59) $10 + 6 =$  | (60) $11 + 5 =$   |
| (61) $7 - 7 =$   | (62) $11 + 4 =$ | (63) $18 - 2 =$  | (64) $10 + 10 =$  |
| (65) $16 - 10 =$ | (66) $1 - 1 =$  | (67) $3 - 3 =$   | (68) $3 + 4 =$    |
| (69) $11 + 8 =$  | (70) $19 + 1 =$ | (71) $5 + 15 =$  | (72) $4 - 3 =$    |
| (73) $10 - 10 =$ | (74) $7 + 13 =$ | (75) $9 + 1 =$   | (76) $15 - 10 =$  |
| (77) $9 - 3 =$   | (78) $6 + 13 =$ | (79) $3 + 14 =$  | (80) $7 - 6 =$    |
| (81) $15 - 14 =$ | (82) $4 - 4 =$  | (83) $11 + 2 =$  | (84) $5 + 5 =$    |
| (85) $2 + 3 =$   | (86) $11 - 2 =$ | (87) $15 - 13 =$ | (88) $15 - 7 =$   |
| (89) $11 - 6 =$  | (90) $5 + 1 =$  | (91) $4 - 1 =$   | (92) $16 + 4 =$   |
| (93) $9 - 4 =$   | (94) $11 - 3 =$ | (95) $14 - 3 =$  | (96) $19 - 11 =$  |
| (97) $9 + 7 =$   | (98) $2 - 2 =$  | (99) $10 - 9 =$  | (100) $19 - 10 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 + 2 =$    | (2) $1 + 17 =$   | (3) $8 + 2 =$    | (4) $6 - 4 =$    |
| (5) $18 + 1 =$   | (6) $18 - 12 =$  | (7) $19 - 13 =$  | (8) $10 + 5 =$   |
| (9) $6 - 3 =$    | (10) $3 + 6 =$   | (11) $4 + 14 =$  | (12) $8 + 3 =$   |
| (13) $16 - 4 =$  | (14) $7 - 1 =$   | (15) $15 - 6 =$  | (16) $4 + 1 =$   |
| (17) $10 + 3 =$  | (18) $6 + 9 =$   | (19) $15 + 1 =$  | (20) $17 - 16 =$ |
| (21) $4 + 7 =$   | (22) $1 + 18 =$  | (23) $13 + 3 =$  | (24) $13 - 1 =$  |
| (25) $10 - 7 =$  | (26) $10 + 8 =$  | (27) $5 + 14 =$  | (28) $9 - 5 =$   |
| (29) $16 + 3 =$  | (30) $17 - 12 =$ | (31) $13 + 4 =$  | (32) $1 - 1 =$   |
| (33) $16 - 9 =$  | (34) $10 + 7 =$  | (35) $7 + 12 =$  | (36) $3 - 3 =$   |
| (37) $6 - 5 =$   | (38) $11 - 4 =$  | (39) $8 + 11 =$  | (40) $4 + 10 =$  |
| (41) $12 + 6 =$  | (42) $18 + 2 =$  | (43) $11 - 11 =$ | (44) $4 + 13 =$  |
| (45) $8 - 7 =$   | (46) $12 - 9 =$  | (47) $12 - 5 =$  | (48) $17 - 6 =$  |
| (49) $19 + 1 =$  | (50) $11 + 3 =$  | (51) $14 - 6 =$  | (52) $9 + 1 =$   |
| (53) $15 + 1 =$  | (54) $11 - 8 =$  | (55) $14 - 9 =$  | (56) $8 - 5 =$   |
| (57) $15 - 12 =$ | (58) $2 - 2 =$   | (59) $16 + 4 =$  | (60) $8 + 8 =$   |
| (61) $4 - 2 =$   | (62) $6 - 2 =$   | (63) $17 - 3 =$  | (64) $12 - 8 =$  |
| (65) $9 - 9 =$   | (66) $5 - 3 =$   | (67) $10 - 3 =$  | (68) $2 - 1 =$   |
| (69) $19 - 15 =$ | (70) $16 - 1 =$  | (71) $15 - 4 =$  | (72) $10 - 9 =$  |
| (73) $6 + 7 =$   | (74) $10 - 8 =$  | (75) $5 + 15 =$  | (76) $16 - 6 =$  |
| (77) $13 - 10 =$ | (78) $19 - 13 =$ | (79) $5 + 11 =$  | (80) $7 + 1 =$   |
| (81) $3 + 17 =$  | (82) $3 + 14 =$  | (83) $12 - 3 =$  | (84) $1 + 6 =$   |
| (85) $14 + 1 =$  | (86) $12 - 6 =$  | (87) $2 + 18 =$  | (88) $13 - 7 =$  |
| (89) $11 - 7 =$  | (90) $11 + 2 =$  | (91) $19 - 3 =$  | (92) $15 + 4 =$  |
| (93) $8 + 1 =$   | (94) $7 + 1 =$   | (95) $14 + 1 =$  | (96) $18 - 14 =$ |
| (97) $18 - 1 =$  | (98) $5 + 13 =$  | (99) $7 - 7 =$   | (100) $2 + 9 =$  |

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|------------------|------------------|------------------|-------------------|
| (1) $16 + 4 =$   | (2) $4 + 5 =$    | (3) $17 - 14 =$  | (4) $1 + 14 =$    |
| (5) $13 + 5 =$   | (6) $9 - 6 =$    | (7) $4 + 14 =$   | (8) $19 - 13 =$   |
| (9) $8 + 11 =$   | (10) $14 + 3 =$  | (11) $5 - 4 =$   | (12) $8 - 3 =$    |
| (13) $17 - 7 =$  | (14) $1 + 6 =$   | (15) $4 - 3 =$   | (16) $18 + 2 =$   |
| (17) $19 - 18 =$ | (18) $1 + 3 =$   | (19) $9 - 8 =$   | (20) $5 - 3 =$    |
| (21) $13 + 4 =$  | (22) $3 - 2 =$   | (23) $7 - 2 =$   | (24) $15 + 1 =$   |
| (25) $17 + 3 =$  | (26) $17 + 2 =$  | (27) $3 + 1 =$   | (28) $14 + 5 =$   |
| (29) $14 - 14 =$ | (30) $7 + 3 =$   | (31) $12 + 8 =$  | (32) $17 + 1 =$   |
| (33) $9 + 11 =$  | (34) $19 - 16 =$ | (35) $9 + 3 =$   | (36) $16 - 12 =$  |
| (37) $8 - 7 =$   | (38) $1 + 9 =$   | (39) $5 + 7 =$   | (40) $16 + 1 =$   |
| (41) $5 - 5 =$   | (42) $13 + 6 =$  | (43) $2 - 1 =$   | (44) $12 - 3 =$   |
| (45) $9 + 6 =$   | (46) $9 - 5 =$   | (47) $16 - 7 =$  | (48) $1 + 12 =$   |
| (49) $9 + 10 =$  | (50) $7 + 7 =$   | (51) $15 + 2 =$  | (52) $4 + 16 =$   |
| (53) $13 - 8 =$  | (54) $1 - 1 =$   | (55) $11 - 9 =$  | (56) $3 - 3 =$    |
| (57) $1 + 14 =$  | (58) $15 - 13 =$ | (59) $6 - 5 =$   | (60) $4 + 6 =$    |
| (61) $7 - 4 =$   | (62) $7 + 11 =$  | (63) $8 - 4 =$   | (64) $11 + 9 =$   |
| (65) $1 - 1 =$   | (66) $3 - 3 =$   | (67) $9 + 5 =$   | (68) $11 + 2 =$   |
| (69) $17 + 1 =$  | (70) $8 - 2 =$   | (71) $8 - 8 =$   | (72) $10 + 8 =$   |
| (73) $5 + 11 =$  | (74) $8 + 4 =$   | (75) $12 + 7 =$  | (76) $15 - 15 =$  |
| (77) $18 - 4 =$  | (78) $5 + 3 =$   | (79) $17 + 3 =$  | (80) $11 + 5 =$   |
| (81) $16 - 1 =$  | (82) $7 + 6 =$   | (83) $19 - 14 =$ | (84) $12 + 5 =$   |
| (85) $10 - 7 =$  | (86) $4 - 3 =$   | (87) $11 - 5 =$  | (88) $14 - 5 =$   |
| (89) $15 + 5 =$  | (90) $9 + 1 =$   | (91) $9 - 1 =$   | (92) $6 - 2 =$    |
| (93) $19 - 17 =$ | (94) $4 - 2 =$   | (95) $18 + 1 =$  | (96) $8 + 7 =$    |
| (97) $2 + 7 =$   | (98) $4 + 14 =$  | (99) $12 + 6 =$  | (100) $17 - 14 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 0	(2) 12	(3) 14	(4) 13	(5) 19	(6) 12	(7) 6	(8) 2
(9) 14	(10) 3	(11) 13	(12) 7	(13) 0	(14) 17	(15) 0	(16) 13
(17) 3	(18) 1	(19) 16	(20) 20	(21) 17	(22) 5	(23) 1	(24) 5
(25) 12	(26) 9	(27) 5	(28) 3	(29) 18	(30) 9	(31) 2	(32) 6
(33) 2	(34) 15	(35) 17	(36) 9	(37) 20	(38) 10	(39) 3	(40) 18
(41) 4	(42) 0	(43) 1	(44) 4	(45) 11	(46) 20	(47) 9	(48) 18
(49) 5	(50) 20	(51) 19	(52) 15	(53) 0	(54) 20	(55) 10	(56) 5
(57) 7	(58) 1	(59) 16	(60) 16	(61) 19	(62) 3	(63) 20	(64) 14
(65) 2	(66) 19	(67) 12	(68) 20	(69) 19	(70) 16	(71) 10	(72) 5
(73) 20	(74) 0	(75) 11	(76) 15	(77) 9	(78) 15	(79) 3	(80) 8
(81) 19	(82) 15	(83) 16	(84) 0	(85) 0	(86) 10	(87) 17	(88) 20
(89) 10	(90) 8	(91) 4	(92) 12	(93) 19	(94) 4	(95) 0	(96) 1
(97) 16	(98) 7	(99) 2	(100) 2				

## 第2页答案

(1) 17	(2) 19	(3) 10	(4) 4	(5) 6	(6) 2	(7) 19	(8) 13
(9) 19	(10) 4	(11) 9	(12) 3	(13) 17	(14) 20	(15) 9	(16) 3
(17) 5	(18) 3	(19) 18	(20) 20	(21) 1	(22) 1	(23) 17	(24) 10
(25) 18	(26) 5	(27) 9	(28) 8	(29) 2	(30) 12	(31) 3	(32) 3
(33) 5	(34) 2	(35) 5	(36) 1	(37) 2	(38) 20	(39) 4	(40) 0
(41) 11	(42) 10	(43) 3	(44) 1	(45) 16	(46) 18	(47) 18	(48) 18
(49) 4	(50) 1	(51) 16	(52) 18	(53) 20	(54) 5	(55) 15	(56) 1
(57) 1	(58) 3	(59) 0	(60) 7	(61) 0	(62) 20	(63) 16	(64) 10
(65) 13	(66) 14	(67) 1	(68) 10	(69) 17	(70) 18	(71) 5	(72) 3
(73) 10	(74) 19	(75) 11	(76) 8	(77) 7	(78) 17	(79) 13	(80) 20
(81) 20	(82) 20	(83) 15	(84) 18	(85) 8	(86) 16	(87) 4	(88) 11
(89) 13	(90) 7	(91) 17	(92) 1	(93) 0	(94) 9	(95) 8	(96) 19
(97) 1	(98) 6	(99) 17	(100) 9				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 3	(2) 15	(3) 0	(4) 20	(5) 15	(6) 2	(7) 13	(8) 6
(9) 2	(10) 8	(11) 2	(12) 4	(13) 17	(14) 20	(15) 11	(16) 14
(17) 15	(18) 13	(19) 4	(20) 0	(21) 17	(22) 9	(23) 16	(24) 5
(25) 10	(26) 11	(27) 1	(28) 19	(29) 9	(30) 18	(31) 19	(32) 19
(33) 14	(34) 4	(35) 6	(36) 10	(37) 3	(38) 13	(39) 18	(40) 6
(41) 15	(42) 0	(43) 2	(44) 16	(45) 14	(46) 7	(47) 9	(48) 11
(49) 10	(50) 10	(51) 7	(52) 20	(53) 0	(54) 8	(55) 0	(56) 5
(57) 19	(58) 4	(59) 20	(60) 11	(61) 19	(62) 1	(63) 11	(64) 2
(65) 12	(66) 9	(67) 18	(68) 1	(69) 8	(70) 12	(71) 1	(72) 7
(73) 5	(74) 4	(75) 19	(76) 3	(77) 0	(78) 16	(79) 17	(80) 4
(81) 7	(82) 12	(83) 10	(84) 16	(85) 17	(86) 20	(87) 9	(88) 20
(89) 18	(90) 14	(91) 8	(92) 9	(93) 19	(94) 10	(95) 12	(96) 14
(97) 18	(98) 7	(99) 12	(100) 16				

## 第4页答案

(1) 4	(2) 8	(3) 6	(4) 17	(5) 9	(6) 18	(7) 4	(8) 5
(9) 1	(10) 11	(11) 9	(12) 2	(13) 7	(14) 5	(15) 6	(16) 12
(17) 19	(18) 18	(19) 3	(20) 10	(21) 0	(22) 0	(23) 5	(24) 12
(25) 5	(26) 13	(27) 1	(28) 2	(29) 17	(30) 20	(31) 0	(32) 20
(33) 5	(34) 0	(35) 14	(36) 7	(37) 13	(38) 3	(39) 2	(40) 1
(41) 2	(42) 2	(43) 12	(44) 5	(45) 1	(46) 1	(47) 20	(48) 11
(49) 2	(50) 6	(51) 20	(52) 1	(53) 19	(54) 13	(55) 4	(56) 19
(57) 0	(58) 16	(59) 12	(60) 19	(61) 16	(62) 6	(63) 5	(64) 0
(65) 14	(66) 13	(67) 18	(68) 15	(69) 15	(70) 4	(71) 15	(72) 1
(73) 20	(74) 19	(75) 10	(76) 11	(77) 12	(78) 0	(79) 17	(80) 6
(81) 16	(82) 16	(83) 0	(84) 0	(85) 20	(86) 19	(87) 4	(88) 7
(89) 0	(90) 2	(91) 14	(92) 3	(93) 0	(94) 15	(95) 12	(96) 19
(97) 13	(98) 14	(99) 16	(100) 1				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 18	(2) 18	(3) 5	(4) 6	(5) 2	(6) 9	(7) 18	(8) 18
(9) 17	(10) 8	(11) 17	(12) 0	(13) 3	(14) 18	(15) 1	(16) 20
(17) 20	(18) 9	(19) 18	(20) 11	(21) 8	(22) 8	(23) 19	(24) 1
(25) 2	(26) 17	(27) 9	(28) 19	(29) 0	(30) 5	(31) 13	(32) 20
(33) 16	(34) 4	(35) 2	(36) 19	(37) 19	(38) 17	(39) 19	(40) 16
(41) 19	(42) 1	(43) 2	(44) 20	(45) 20	(46) 15	(47) 3	(48) 11
(49) 3	(50) 3	(51) 1	(52) 12	(53) 18	(54) 16	(55) 9	(56) 20
(57) 15	(58) 14	(59) 16	(60) 16	(61) 0	(62) 15	(63) 16	(64) 20
(65) 6	(66) 0	(67) 0	(68) 7	(69) 19	(70) 20	(71) 20	(72) 1
(73) 0	(74) 20	(75) 10	(76) 5	(77) 6	(78) 19	(79) 17	(80) 1
(81) 1	(82) 0	(83) 13	(84) 10	(85) 5	(86) 9	(87) 2	(88) 8
(89) 5	(90) 6	(91) 3	(92) 20	(93) 5	(94) 8	(95) 11	(96) 8
(97) 16	(98) 0	(99) 1	(100) 9				

## 第6页答案

(1) 9	(2) 18	(3) 10	(4) 2	(5) 19	(6) 6	(7) 6	(8) 15
(9) 3	(10) 9	(11) 18	(12) 11	(13) 12	(14) 6	(15) 9	(16) 5
(17) 13	(18) 15	(19) 16	(20) 1	(21) 11	(22) 19	(23) 16	(24) 12
(25) 3	(26) 18	(27) 19	(28) 4	(29) 19	(30) 5	(31) 17	(32) 0
(33) 7	(34) 17	(35) 19	(36) 0	(37) 1	(38) 7	(39) 19	(40) 14
(41) 18	(42) 20	(43) 0	(44) 17	(45) 1	(46) 3	(47) 7	(48) 11
(49) 20	(50) 14	(51) 8	(52) 10	(53) 16	(54) 3	(55) 5	(56) 3
(57) 3	(58) 0	(59) 20	(60) 16	(61) 2	(62) 4	(63) 14	(64) 4
(65) 0	(66) 2	(67) 7	(68) 1	(69) 4	(70) 15	(71) 11	(72) 1
(73) 13	(74) 2	(75) 20	(76) 10	(77) 3	(78) 6	(79) 16	(80) 8
(81) 20	(82) 17	(83) 9	(84) 7	(85) 15	(86) 6	(87) 20	(88) 6
(89) 4	(90) 13	(91) 16	(92) 19	(93) 9	(94) 8	(95) 15	(96) 4
(97) 17	(98) 18	(99) 0	(100) 11				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 20  | (2) 9   | (3) 3   | (4) 15  | (5) 18  | (6) 3   | (7) 18  | (8) 6   |
| (9) 19  | (10) 17 | (11) 1  | (12) 5  | (13) 10 | (14) 7  | (15) 1  | (16) 20 |
| (17) 1  | (18) 4  | (19) 1  | (20) 2  | (21) 17 | (22) 1  | (23) 5  | (24) 16 |
| (25) 20 | (26) 19 | (27) 4  | (28) 19 | (29) 0  | (30) 10 | (31) 20 | (32) 18 |
| (33) 20 | (34) 3  | (35) 12 | (36) 4  | (37) 1  | (38) 10 | (39) 12 | (40) 17 |
| (41) 0  | (42) 19 | (43) 1  | (44) 9  | (45) 15 | (46) 4  | (47) 9  | (48) 13 |
| (49) 19 | (50) 14 | (51) 17 | (52) 20 | (53) 5  | (54) 0  | (55) 2  | (56) 0  |
| (57) 15 | (58) 2  | (59) 1  | (60) 10 | (61) 3  | (62) 18 | (63) 4  | (64) 20 |
| (65) 0  | (66) 0  | (67) 14 | (68) 13 | (69) 18 | (70) 6  | (71) 0  | (72) 18 |
| (73) 16 | (74) 12 | (75) 19 | (76) 0  | (77) 14 | (78) 8  | (79) 20 | (80) 16 |
| (81) 15 | (82) 13 | (83) 5  | (84) 17 | (85) 3  | (86) 1  | (87) 6  | (88) 9  |
| (89) 20 | (90) 10 | (91) 8  | (92) 4  | (93) 2  | (94) 2  | (95) 19 | (96) 15 |
| (97) 9  | (98) 18 | (99) 18 | (100) 3 |         |         |         |         |