

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $17 + 1 =$

(2)  $4 + 13 =$

(3)  $12 + 4 =$

(4)  $4 + 7 =$

(5)  $8 + 12 =$

(6)  $19 + 1 =$

(7)  $3 + 3 =$

(8)  $15 + 5 =$

(9)  $8 + 10 =$

(10)  $13 + 4 =$

(11)  $4 + 5 =$

(12)  $6 + 5 =$

(13)  $14 + 3 =$

(14)  $12 + 2 =$

(15)  $18 + 1 =$

(16)  $13 + 5 =$

(17)  $15 + 3 =$

(18)  $3 + 14 =$

(19)  $2 + 4 =$

(20)  $14 + 2 =$

(21)  $12 + 6 =$

(22)  $9 + 2 =$

(23)  $7 + 1 =$

(24)  $17 + 3 =$

(25)  $5 + 15 =$

(26)  $5 + 3 =$

(27)  $1 + 17 =$

(28)  $1 + 16 =$

(29)  $16 + 3 =$

(30)  $14 + 4 =$

(31)  $4 + 11 =$

(32)  $3 + 16 =$

(33)  $13 + 7 =$

(34)  $7 + 11 =$

(35)  $10 + 2 =$

(36)  $16 + 4 =$

(37)  $3 + 12 =$

(38)  $18 + 2 =$

(39)  $11 + 5 =$

(40)  $13 + 1 =$

(41)  $17 + 2 =$

(42)  $10 + 5 =$

(43)  $4 + 8 =$

(44)  $10 + 8 =$

(45)  $2 + 9 =$

(46)  $19 + 1 =$

(47)  $14 + 4 =$

(48)  $8 + 4 =$

(49)  $12 + 8 =$

(50)  $7 + 3 =$

(51)  $7 + 8 =$

(52)  $17 + 3 =$

(53)  $4 + 3 =$

(54)  $8 + 11 =$

(55)  $8 + 10 =$

(56)  $14 + 3 =$

(57)  $15 + 3 =$

(58)  $5 + 14 =$

(59)  $6 + 14 =$

(60)  $10 + 10 =$

(61)  $17 + 2 =$

(62)  $11 + 1 =$

(63)  $12 + 1 =$

(64)  $6 + 13 =$

(65)  $10 + 3 =$

(66)  $5 + 10 =$

(67)  $5 + 11 =$

(68)  $6 + 8 =$

(69)  $16 + 3 =$

(70)  $13 + 4 =$

(71)  $11 + 4 =$

(72)  $4 + 11 =$

(73)  $10 + 4 =$

(74)  $18 + 1 =$

(75)  $13 + 1 =$

(76)  $6 + 11 =$

(77)  $6 + 9 =$

(78)  $8 + 3 =$

(79)  $1 + 10 =$

(80)  $6 + 6 =$

(81)  $8 + 8 =$

(82)  $13 + 3 =$

(83)  $9 + 1 =$

(84)  $18 + 2 =$

(85)  $5 + 7 =$

(86)  $8 + 5 =$

(87)  $15 + 2 =$

(88)  $10 + 9 =$

(89)  $2 + 7 =$

(90)  $16 + 3 =$

(91)  $4 + 2 =$

(92)  $10 + 6 =$

(93)  $10 + 7 =$

(94)  $14 + 1 =$

(95)  $19 + 1 =$

(96)  $5 + 1 =$

(97)  $15 + 5 =$

(98)  $13 + 5 =$

(99)  $3 + 4 =$

(100)  $7 + 8 =$

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(1)  $18 + 1 =$

(2)  $9 + 8 =$

(3)  $10 + 3 =$

(4)  $10 + 4 =$

(5)  $4 + 16 =$

(6)  $6 + 12 =$

(7)  $6 + 14 =$

(8)  $17 + 1 =$

(9)  $15 + 1 =$

(10)  $16 + 4 =$

(11)  $4 + 7 =$

(12)  $4 + 5 =$

(13)  $5 + 9 =$

(14)  $5 + 13 =$

(15)  $11 + 1 =$

(16)  $18 + 2 =$

(17)  $16 + 2 =$

(18)  $2 + 1 =$

(19)  $5 + 12 =$

(20)  $2 + 12 =$

(21)  $4 + 9 =$

(22)  $2 + 14 =$

(23)  $2 + 8 =$

(24)  $8 + 6 =$

(25)  $13 + 4 =$

(26)  $13 + 7 =$

(27)  $12 + 8 =$

(28)  $4 + 10 =$

(29)  $16 + 1 =$

(30)  $15 + 2 =$

(31)  $1 + 18 =$

(32)  $1 + 8 =$

(33)  $9 + 5 =$

(34)  $12 + 2 =$

(35)  $12 + 6 =$

(36)  $6 + 9 =$

(37)  $10 + 10 =$

(38)  $10 + 1 =$

(39)  $8 + 10 =$

(40)  $3 + 5 =$

(41)  $13 + 6 =$

(42)  $8 + 2 =$

(43)  $11 + 9 =$

(44)  $3 + 10 =$

(45)  $1 + 1 =$

(46)  $4 + 9 =$

(47)  $4 + 14 =$

(48)  $16 + 1 =$

(49)  $15 + 1 =$

(50)  $3 + 3 =$

(51)  $6 + 10 =$

(52)  $10 + 7 =$

(53)  $14 + 6 =$

(54)  $2 + 5 =$

(55)  $3 + 8 =$

(56)  $3 + 5 =$

(57)  $9 + 9 =$

(58)  $1 + 16 =$

(59)  $19 + 1 =$

(60)  $16 + 3 =$

(61)  $12 + 5 =$

(62)  $17 + 2 =$

(63)  $5 + 13 =$

(64)  $14 + 4 =$

(65)  $13 + 1 =$

(66)  $1 + 2 =$

(67)  $5 + 5 =$

(68)  $8 + 7 =$

(69)  $7 + 8 =$

(70)  $11 + 2 =$

(71)  $17 + 1 =$

(72)  $15 + 5 =$

(73)  $17 + 3 =$

(74)  $18 + 1 =$

(75)  $13 + 2 =$

(76)  $7 + 11 =$

(77)  $5 + 6 =$

(78)  $18 + 2 =$

(79)  $16 + 2 =$

(80)  $10 + 3 =$

(81)  $10 + 6 =$

(82)  $1 + 8 =$

(83)  $13 + 4 =$

(84)  $7 + 2 =$

(85)  $1 + 12 =$

(86)  $1 + 9 =$

(87)  $5 + 2 =$

(88)  $11 + 1 =$

(89)  $3 + 6 =$

(90)  $9 + 1 =$

(91)  $8 + 10 =$

(92)  $8 + 12 =$

(93)  $3 + 14 =$

(94)  $3 + 9 =$

(95)  $3 + 10 =$

(96)  $6 + 4 =$

(97)  $2 + 12 =$

(98)  $8 + 11 =$

(99)  $18 + 2 =$

(100)  $5 + 6 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $9 + 1 =$

(2)  $5 + 11 =$

(3)  $12 + 7 =$

(4)  $5 + 4 =$

(5)  $8 + 3 =$

(6)  $15 + 5 =$

(7)  $2 + 2 =$

(8)  $10 + 9 =$

(9)  $10 + 8 =$

(10)  $19 + 1 =$

(11)  $1 + 17 =$

(12)  $17 + 2 =$

(13)  $16 + 1 =$

(14)  $16 + 4 =$

(15)  $1 + 8 =$

(16)  $9 + 8 =$

(17)  $3 + 2 =$

(18)  $5 + 12 =$

(19)  $3 + 16 =$

(20)  $5 + 13 =$

(21)  $12 + 2 =$

(22)  $13 + 4 =$

(23)  $4 + 4 =$

(24)  $3 + 17 =$

(25)  $14 + 6 =$

(26)  $1 + 19 =$

(27)  $4 + 10 =$

(28)  $11 + 5 =$

(29)  $12 + 6 =$

(30)  $6 + 12 =$

(31)  $13 + 7 =$

(32)  $3 + 15 =$

(33)  $12 + 5 =$

(34)  $15 + 3 =$

(35)  $13 + 1 =$

(36)  $15 + 1 =$

(37)  $5 + 5 =$

(38)  $14 + 4 =$

(39)  $16 + 3 =$

(40)  $9 + 3 =$

(41)  $18 + 1 =$

(42)  $1 + 14 =$

(43)  $12 + 8 =$

(44)  $4 + 7 =$

(45)  $2 + 3 =$

(46)  $4 + 12 =$

(47)  $17 + 3 =$

(48)  $17 + 1 =$

(49)  $1 + 13 =$

(50)  $4 + 6 =$

(51)  $12 + 4 =$

(52)  $8 + 11 =$

(53)  $14 + 6 =$

(54)  $7 + 4 =$

(55)  $17 + 2 =$

(56)  $12 + 5 =$

(57)  $16 + 4 =$

(58)  $11 + 4 =$

(59)  $2 + 7 =$

(60)  $15 + 2 =$

(61)  $10 + 3 =$

(62)  $9 + 9 =$

(63)  $6 + 6 =$

(64)  $9 + 2 =$

(65)  $7 + 5 =$

(66)  $2 + 18 =$

(67)  $11 + 3 =$

(68)  $12 + 7 =$

(69)  $19 + 1 =$

(70)  $16 + 2 =$

(71)  $3 + 12 =$

(72)  $16 + 1 =$

(73)  $12 + 4 =$

(74)  $18 + 1 =$

(75)  $9 + 4 =$

(76)  $3 + 10 =$

(77)  $14 + 4 =$

(78)  $17 + 1 =$

(79)  $1 + 7 =$

(80)  $10 + 4 =$

(81)  $4 + 7 =$

(82)  $1 + 9 =$

(83)  $13 + 5 =$

(84)  $11 + 6 =$

(85)  $1 + 4 =$

(86)  $16 + 3 =$

(87)  $4 + 9 =$

(88)  $17 + 3 =$

(89)  $6 + 5 =$

(90)  $6 + 10 =$

(91)  $11 + 5 =$

(92)  $1 + 13 =$

(93)  $5 + 3 =$

(94)  $12 + 1 =$

(95)  $3 + 1 =$

(96)  $3 + 2 =$

(97)  $11 + 8 =$

(98)  $5 + 2 =$

(99)  $2 + 3 =$

(100)  $14 + 5 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $4 + 6 =$

(2)  $3 + 16 =$

(3)  $1 + 5 =$

(4)  $16 + 4 =$

(5)  $14 + 1 =$

(6)  $3 + 1 =$

(7)  $1 + 11 =$

(8)  $6 + 6 =$

(9)  $5 + 10 =$

(10)  $11 + 4 =$

(11)  $7 + 1 =$

(12)  $9 + 7 =$

(13)  $17 + 2 =$

(14)  $16 + 2 =$

(15)  $11 + 7 =$

(16)  $12 + 6 =$

(17)  $9 + 9 =$

(18)  $10 + 7 =$

(19)  $3 + 11 =$

(20)  $5 + 2 =$

(21)  $12 + 7 =$

(22)  $7 + 11 =$

(23)  $12 + 1 =$

(24)  $10 + 2 =$

(25)  $12 + 4 =$

(26)  $4 + 4 =$

(27)  $13 + 5 =$

(28)  $2 + 1 =$

(29)  $8 + 10 =$

(30)  $8 + 4 =$

(31)  $3 + 14 =$

(32)  $6 + 13 =$

(33)  $5 + 13 =$

(34)  $18 + 1 =$

(35)  $18 + 2 =$

(36)  $5 + 3 =$

(37)  $3 + 15 =$

(38)  $13 + 7 =$

(39)  $16 + 3 =$

(40)  $12 + 5 =$

(41)  $19 + 1 =$

(42)  $6 + 9 =$

(43)  $5 + 7 =$

(44)  $1 + 2 =$

(45)  $10 + 10 =$

(46)  $8 + 5 =$

(47)  $11 + 2 =$

(48)  $3 + 4 =$

(49)  $14 + 6 =$

(50)  $16 + 1 =$

(51)  $11 + 5 =$

(52)  $13 + 1 =$

(53)  $6 + 1 =$

(54)  $17 + 1 =$

(55)  $7 + 10 =$

(56)  $11 + 7 =$

(57)  $13 + 4 =$

(58)  $13 + 3 =$

(59)  $2 + 11 =$

(60)  $8 + 4 =$

(61)  $8 + 10 =$

(62)  $2 + 18 =$

(63)  $8 + 7 =$

(64)  $15 + 1 =$

(65)  $10 + 3 =$

(66)  $6 + 5 =$

(67)  $5 + 14 =$

(68)  $14 + 4 =$

(69)  $18 + 2 =$

(70)  $5 + 2 =$

(71)  $3 + 4 =$

(72)  $16 + 2 =$

(73)  $12 + 4 =$

(74)  $7 + 6 =$

(75)  $14 + 3 =$

(76)  $17 + 2 =$

(77)  $1 + 1 =$

(78)  $11 + 4 =$

(79)  $14 + 5 =$

(80)  $14 + 2 =$

(81)  $10 + 10 =$

(82)  $4 + 16 =$

(83)  $10 + 7 =$

(84)  $9 + 10 =$

(85)  $16 + 4 =$

(86)  $18 + 1 =$

(87)  $10 + 5 =$

(88)  $3 + 15 =$

(89)  $3 + 7 =$

(90)  $6 + 2 =$

(91)  $3 + 1 =$

(92)  $13 + 7 =$

(93)  $1 + 5 =$

(94)  $16 + 1 =$

(95)  $8 + 11 =$

(96)  $7 + 13 =$

(97)  $8 + 6 =$

(98)  $13 + 2 =$

(99)  $19 + 1 =$

(100)  $15 + 3 =$

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日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                  |                 |                  |
|-----------------|------------------|-----------------|------------------|
| (1) $2 + 5 =$   | (2) $4 + 3 =$    | (3) $5 + 3 =$   | (4) $1 + 17 =$   |
| (5) $1 + 12 =$  | (6) $14 + 2 =$   | (7) $1 + 11 =$  | (8) $11 + 7 =$   |
| (9) $8 + 6 =$   | (10) $17 + 3 =$  | (11) $6 + 3 =$  | (12) $1 + 3 =$   |
| (13) $10 + 7 =$ | (14) $16 + 2 =$  | (15) $4 + 4 =$  | (16) $10 + 9 =$  |
| (17) $2 + 14 =$ | (18) $6 + 13 =$  | (19) $5 + 7 =$  | (20) $19 + 1 =$  |
| (21) $3 + 1 =$  | (22) $5 + 6 =$   | (23) $1 + 16 =$ | (24) $8 + 11 =$  |
| (25) $14 + 5 =$ | (26) $9 + 6 =$   | (27) $3 + 10 =$ | (28) $3 + 12 =$  |
| (29) $3 + 3 =$  | (30) $10 + 2 =$  | (31) $6 + 2 =$  | (32) $11 + 9 =$  |
| (33) $13 + 3 =$ | (34) $13 + 7 =$  | (35) $16 + 1 =$ | (36) $2 + 11 =$  |
| (37) $4 + 5 =$  | (38) $5 + 14 =$  | (39) $9 + 7 =$  | (40) $1 + 10 =$  |
| (41) $14 + 4 =$ | (42) $15 + 4 =$  | (43) $17 + 2 =$ | (44) $8 + 4 =$   |
| (45) $9 + 2 =$  | (46) $16 + 3 =$  | (47) $4 + 14 =$ | (48) $5 + 15 =$  |
| (49) $1 + 19 =$ | (50) $5 + 12 =$  | (51) $17 + 1 =$ | (52) $2 + 7 =$   |
| (53) $15 + 5 =$ | (54) $14 + 6 =$  | (55) $2 + 5 =$  | (56) $5 + 11 =$  |
| (57) $4 + 3 =$  | (58) $3 + 13 =$  | (59) $10 + 3 =$ | (60) $6 + 7 =$   |
| (61) $5 + 8 =$  | (62) $4 + 6 =$   | (63) $14 + 3 =$ | (64) $14 + 4 =$  |
| (65) $15 + 4 =$ | (66) $2 + 17 =$  | (67) $12 + 7 =$ | (68) $8 + 11 =$  |
| (69) $16 + 1 =$ | (70) $14 + 3 =$  | (71) $5 + 8 =$  | (72) $10 + 9 =$  |
| (73) $17 + 3 =$ | (74) $4 + 9 =$   | (75) $18 + 2 =$ | (76) $16 + 4 =$  |
| (77) $6 + 8 =$  | (78) $5 + 5 =$   | (79) $19 + 1 =$ | (80) $12 + 3 =$  |
| (81) $16 + 2 =$ | (82) $10 + 10 =$ | (83) $11 + 6 =$ | (84) $15 + 1 =$  |
| (85) $10 + 8 =$ | (86) $6 + 10 =$  | (87) $3 + 8 =$  | (88) $7 + 10 =$  |
| (89) $2 + 4 =$  | (90) $4 + 14 =$  | (91) $7 + 4 =$  | (92) $12 + 8 =$  |
| (93) $1 + 9 =$  | (94) $3 + 7 =$   | (95) $13 + 5 =$ | (96) $13 + 1 =$  |
| (97) $3 + 2 =$  | (98) $11 + 8 =$  | (99) $9 + 9 =$  | (100) $6 + 13 =$ |

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(1)  $5 + 13 =$

(2)  $12 + 2 =$

(3)  $12 + 4 =$

(4)  $12 + 5 =$

(5)  $3 + 12 =$

(6)  $10 + 7 =$

(7)  $17 + 1 =$

(8)  $1 + 16 =$

(9)  $11 + 7 =$

(10)  $14 + 5 =$

(11)  $5 + 14 =$

(12)  $12 + 1 =$

(13)  $15 + 5 =$

(14)  $11 + 5 =$

(15)  $8 + 1 =$

(16)  $13 + 6 =$

(17)  $8 + 4 =$

(18)  $10 + 5 =$

(19)  $6 + 6 =$

(20)  $1 + 7 =$

(21)  $6 + 11 =$

(22)  $13 + 4 =$

(23)  $17 + 2 =$

(24)  $5 + 11 =$

(25)  $18 + 1 =$

(26)  $3 + 7 =$

(27)  $17 + 3 =$

(28)  $12 + 1 =$

(29)  $1 + 7 =$

(30)  $16 + 4 =$

(31)  $14 + 1 =$

(32)  $9 + 1 =$

(33)  $5 + 5 =$

(34)  $17 + 1 =$

(35)  $13 + 1 =$

(36)  $3 + 10 =$

(37)  $12 + 2 =$

(38)  $3 + 4 =$

(39)  $14 + 2 =$

(40)  $1 + 11 =$

(41)  $10 + 8 =$

(42)  $16 + 2 =$

(43)  $8 + 2 =$

(44)  $4 + 8 =$

(45)  $3 + 1 =$

(46)  $11 + 3 =$

(47)  $2 + 8 =$

(48)  $11 + 5 =$

(49)  $9 + 4 =$

(50)  $2 + 14 =$

(51)  $18 + 2 =$

(52)  $14 + 3 =$

(53)  $7 + 11 =$

(54)  $5 + 2 =$

(55)  $18 + 1 =$

(56)  $10 + 6 =$

(57)  $1 + 14 =$

(58)  $12 + 7 =$

(59)  $8 + 7 =$

(60)  $13 + 7 =$

(61)  $4 + 12 =$

(62)  $5 + 3 =$

(63)  $6 + 13 =$

(64)  $19 + 1 =$

(65)  $5 + 9 =$

(66)  $3 + 8 =$

(67)  $2 + 17 =$

(68)  $14 + 4 =$

(69)  $10 + 5 =$

(70)  $7 + 2 =$

(71)  $7 + 5 =$

(72)  $17 + 2 =$

(73)  $4 + 14 =$

(74)  $8 + 3 =$

(75)  $7 + 9 =$

(76)  $1 + 1 =$

(77)  $15 + 3 =$

(78)  $12 + 6 =$

(79)  $15 + 4 =$

(80)  $16 + 3 =$

(81)  $6 + 10 =$

(82)  $13 + 2 =$

(83)  $10 + 2 =$

(84)  $10 + 5 =$

(85)  $19 + 1 =$

(86)  $16 + 1 =$

(87)  $11 + 5 =$

(88)  $12 + 8 =$

(89)  $6 + 7 =$

(90)  $18 + 2 =$

(91)  $10 + 4 =$

(92)  $17 + 3 =$

(93)  $7 + 4 =$

(94)  $12 + 5 =$

(95)  $12 + 2 =$

(96)  $1 + 18 =$

(97)  $3 + 8 =$

(98)  $1 + 6 =$

(99)  $8 + 3 =$

(100)  $6 + 2 =$

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(1)  $14 + 4 =$

(2)  $13 + 1 =$

(3)  $1 + 17 =$

(4)  $3 + 14 =$

(5)  $8 + 8 =$

(6)  $14 + 3 =$

(7)  $6 + 8 =$

(8)  $2 + 14 =$

(9)  $16 + 3 =$

(10)  $18 + 1 =$

(11)  $2 + 10 =$

(12)  $9 + 2 =$

(13)  $9 + 4 =$

(14)  $12 + 6 =$

(15)  $12 + 4 =$

(16)  $1 + 11 =$

(17)  $2 + 6 =$

(18)  $5 + 5 =$

(19)  $5 + 3 =$

(20)  $9 + 8 =$

(21)  $6 + 13 =$

(22)  $15 + 1 =$

(23)  $4 + 11 =$

(24)  $14 + 2 =$

(25)  $14 + 6 =$

(26)  $1 + 13 =$

(27)  $5 + 10 =$

(28)  $13 + 5 =$

(29)  $7 + 2 =$

(30)  $10 + 9 =$

(31)  $2 + 11 =$

(32)  $1 + 15 =$

(33)  $19 + 1 =$

(34)  $18 + 1 =$

(35)  $4 + 1 =$

(36)  $16 + 4 =$

(37)  $14 + 3 =$

(38)  $16 + 3 =$

(39)  $8 + 9 =$

(40)  $6 + 5 =$

(41)  $9 + 8 =$

(42)  $3 + 7 =$

(43)  $9 + 5 =$

(44)  $1 + 3 =$

(45)  $5 + 8 =$

(46)  $10 + 5 =$

(47)  $1 + 17 =$

(48)  $5 + 5 =$

(49)  $5 + 1 =$

(50)  $6 + 10 =$

(51)  $1 + 14 =$

(52)  $7 + 3 =$

(53)  $12 + 4 =$

(54)  $4 + 3 =$

(55)  $2 + 16 =$

(56)  $16 + 2 =$

(57)  $14 + 4 =$

(58)  $15 + 4 =$

(59)  $8 + 12 =$

(60)  $17 + 2 =$

(61)  $5 + 15 =$

(62)  $5 + 2 =$

(63)  $3 + 2 =$

(64)  $14 + 6 =$

(65)  $7 + 10 =$

(66)  $13 + 6 =$

(67)  $5 + 14 =$

(68)  $3 + 17 =$

(69)  $15 + 5 =$

(70)  $1 + 13 =$

(71)  $11 + 1 =$

(72)  $10 + 1 =$

(73)  $2 + 3 =$

(74)  $7 + 5 =$

(75)  $10 + 7 =$

(76)  $9 + 10 =$

(77)  $19 + 1 =$

(78)  $8 + 10 =$

(79)  $17 + 1 =$

(80)  $11 + 2 =$

(81)  $11 + 4 =$

(82)  $15 + 1 =$

(83)  $7 + 9 =$

(84)  $10 + 5 =$

(85)  $16 + 1 =$

(86)  $12 + 8 =$

(87)  $6 + 9 =$

(88)  $6 + 11 =$

(89)  $4 + 3 =$

(90)  $6 + 10 =$

(91)  $17 + 3 =$

(92)  $18 + 2 =$

(93)  $13 + 5 =$

(94)  $14 + 5 =$

(95)  $1 + 9 =$

(96)  $5 + 13 =$

(97)  $4 + 12 =$

(98)  $7 + 6 =$

(99)  $3 + 5 =$

(100)  $14 + 1 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 17  | (3) 16  | (4) 11   |
| (5) 20  | (6) 20  | (7) 6   | (8) 20   |
| (9) 18  | (10) 17 | (11) 9  | (12) 11  |
| (13) 17 | (14) 14 | (15) 19 | (16) 18  |
| (17) 18 | (18) 17 | (19) 6  | (20) 16  |
| (21) 18 | (22) 11 | (23) 8  | (24) 20  |
| (25) 20 | (26) 8  | (27) 18 | (28) 17  |
| (29) 19 | (30) 18 | (31) 15 | (32) 19  |
| (33) 20 | (34) 18 | (35) 12 | (36) 20  |
| (37) 15 | (38) 20 | (39) 16 | (40) 14  |
| (41) 19 | (42) 15 | (43) 12 | (44) 18  |
| (45) 11 | (46) 20 | (47) 18 | (48) 12  |
| (49) 20 | (50) 10 | (51) 15 | (52) 20  |
| (53) 7  | (54) 19 | (55) 18 | (56) 17  |
| (57) 18 | (58) 19 | (59) 20 | (60) 20  |
| (61) 19 | (62) 12 | (63) 13 | (64) 19  |
| (65) 13 | (66) 15 | (67) 16 | (68) 14  |
| (69) 19 | (70) 17 | (71) 15 | (72) 15  |
| (73) 14 | (74) 19 | (75) 14 | (76) 17  |
| (77) 15 | (78) 11 | (79) 11 | (80) 12  |
| (81) 16 | (82) 16 | (83) 10 | (84) 20  |
| (85) 12 | (86) 13 | (87) 17 | (88) 19  |
| (89) 9  | (90) 19 | (91) 6  | (92) 16  |
| (93) 17 | (94) 15 | (95) 20 | (96) 6   |
| (97) 20 | (98) 18 | (99) 7  | (100) 15 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 17  | (3) 13  | (4) 14   |
| (5) 20  | (6) 18  | (7) 20  | (8) 18   |
| (9) 16  | (10) 20 | (11) 11 | (12) 9   |
| (13) 14 | (14) 18 | (15) 12 | (16) 20  |
| (17) 18 | (18) 3  | (19) 17 | (20) 14  |
| (21) 13 | (22) 16 | (23) 10 | (24) 14  |
| (25) 17 | (26) 20 | (27) 20 | (28) 14  |
| (29) 17 | (30) 17 | (31) 19 | (32) 9   |
| (33) 14 | (34) 14 | (35) 18 | (36) 15  |
| (37) 20 | (38) 11 | (39) 18 | (40) 8   |
| (41) 19 | (42) 10 | (43) 20 | (44) 13  |
| (45) 2  | (46) 13 | (47) 18 | (48) 17  |
| (49) 16 | (50) 6  | (51) 16 | (52) 17  |
| (53) 20 | (54) 7  | (55) 11 | (56) 8   |
| (57) 18 | (58) 17 | (59) 20 | (60) 19  |
| (61) 17 | (62) 19 | (63) 18 | (64) 18  |
| (65) 14 | (66) 3  | (67) 10 | (68) 15  |
| (69) 15 | (70) 13 | (71) 18 | (72) 20  |
| (73) 20 | (74) 19 | (75) 15 | (76) 18  |
| (77) 11 | (78) 20 | (79) 18 | (80) 13  |
| (81) 16 | (82) 9  | (83) 17 | (84) 9   |
| (85) 13 | (86) 10 | (87) 7  | (88) 12  |
| (89) 9  | (90) 10 | (91) 18 | (92) 20  |
| (93) 17 | (94) 12 | (95) 13 | (96) 10  |
| (97) 14 | (98) 19 | (99) 20 | (100) 11 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 10  | (2) 16  | (3) 19  | (4) 9    |
| (5) 11  | (6) 20  | (7) 4   | (8) 19   |
| (9) 18  | (10) 20 | (11) 18 | (12) 19  |
| (13) 17 | (14) 20 | (15) 9  | (16) 17  |
| (17) 5  | (18) 17 | (19) 19 | (20) 18  |
| (21) 14 | (22) 17 | (23) 8  | (24) 20  |
| (25) 20 | (26) 20 | (27) 14 | (28) 16  |
| (29) 18 | (30) 18 | (31) 20 | (32) 18  |
| (33) 17 | (34) 18 | (35) 14 | (36) 16  |
| (37) 10 | (38) 18 | (39) 19 | (40) 12  |
| (41) 19 | (42) 15 | (43) 20 | (44) 11  |
| (45) 5  | (46) 16 | (47) 20 | (48) 18  |
| (49) 14 | (50) 10 | (51) 16 | (52) 19  |
| (53) 20 | (54) 11 | (55) 19 | (56) 17  |
| (57) 20 | (58) 15 | (59) 9  | (60) 17  |
| (61) 13 | (62) 18 | (63) 12 | (64) 11  |
| (65) 12 | (66) 20 | (67) 14 | (68) 19  |
| (69) 20 | (70) 18 | (71) 15 | (72) 17  |
| (73) 16 | (74) 19 | (75) 13 | (76) 13  |
| (77) 18 | (78) 18 | (79) 8  | (80) 14  |
| (81) 11 | (82) 10 | (83) 18 | (84) 17  |
| (85) 5  | (86) 19 | (87) 13 | (88) 20  |
| (89) 11 | (90) 16 | (91) 16 | (92) 14  |
| (93) 8  | (94) 13 | (95) 4  | (96) 5   |
| (97) 19 | (98) 7  | (99) 5  | (100) 19 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 10  | (2) 19  | (3) 6   | (4) 20   |
| (5) 15  | (6) 4   | (7) 12  | (8) 12   |
| (9) 15  | (10) 15 | (11) 8  | (12) 16  |
| (13) 19 | (14) 18 | (15) 18 | (16) 18  |
| (17) 18 | (18) 17 | (19) 14 | (20) 7   |
| (21) 19 | (22) 18 | (23) 13 | (24) 12  |
| (25) 16 | (26) 8  | (27) 18 | (28) 3   |
| (29) 18 | (30) 12 | (31) 17 | (32) 19  |
| (33) 18 | (34) 19 | (35) 20 | (36) 8   |
| (37) 18 | (38) 20 | (39) 19 | (40) 17  |
| (41) 20 | (42) 15 | (43) 12 | (44) 3   |
| (45) 20 | (46) 13 | (47) 13 | (48) 7   |
| (49) 20 | (50) 17 | (51) 16 | (52) 14  |
| (53) 7  | (54) 18 | (55) 17 | (56) 18  |
| (57) 17 | (58) 16 | (59) 13 | (60) 12  |
| (61) 18 | (62) 20 | (63) 15 | (64) 16  |
| (65) 13 | (66) 11 | (67) 19 | (68) 18  |
| (69) 20 | (70) 7  | (71) 7  | (72) 18  |
| (73) 16 | (74) 13 | (75) 17 | (76) 19  |
| (77) 2  | (78) 15 | (79) 19 | (80) 16  |
| (81) 20 | (82) 20 | (83) 17 | (84) 19  |
| (85) 20 | (86) 19 | (87) 15 | (88) 18  |
| (89) 10 | (90) 8  | (91) 4  | (92) 20  |
| (93) 6  | (94) 17 | (95) 19 | (96) 20  |
| (97) 14 | (98) 15 | (99) 20 | (100) 18 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 7   | (2) 7   | (3) 8   | (4) 18   |
| (5) 13  | (6) 16  | (7) 12  | (8) 18   |
| (9) 14  | (10) 20 | (11) 9  | (12) 4   |
| (13) 17 | (14) 18 | (15) 8  | (16) 19  |
| (17) 16 | (18) 19 | (19) 12 | (20) 20  |
| (21) 4  | (22) 11 | (23) 17 | (24) 19  |
| (25) 19 | (26) 15 | (27) 13 | (28) 15  |
| (29) 6  | (30) 12 | (31) 8  | (32) 20  |
| (33) 16 | (34) 20 | (35) 17 | (36) 13  |
| (37) 9  | (38) 19 | (39) 16 | (40) 11  |
| (41) 18 | (42) 19 | (43) 19 | (44) 12  |
| (45) 11 | (46) 19 | (47) 18 | (48) 20  |
| (49) 20 | (50) 17 | (51) 18 | (52) 9   |
| (53) 20 | (54) 20 | (55) 7  | (56) 16  |
| (57) 7  | (58) 16 | (59) 13 | (60) 13  |
| (61) 13 | (62) 10 | (63) 17 | (64) 18  |
| (65) 19 | (66) 19 | (67) 19 | (68) 19  |
| (69) 17 | (70) 17 | (71) 13 | (72) 19  |
| (73) 20 | (74) 13 | (75) 20 | (76) 20  |
| (77) 14 | (78) 10 | (79) 20 | (80) 15  |
| (81) 18 | (82) 20 | (83) 17 | (84) 16  |
| (85) 18 | (86) 16 | (87) 11 | (88) 17  |
| (89) 6  | (90) 18 | (91) 11 | (92) 20  |
| (93) 10 | (94) 10 | (95) 18 | (96) 14  |
| (97) 5  | (98) 19 | (99) 18 | (100) 19 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 18  | (2) 14  | (3) 16  | (4) 17  |
| (5) 15  | (6) 17  | (7) 18  | (8) 17  |
| (9) 18  | (10) 19 | (11) 19 | (12) 13 |
| (13) 20 | (14) 16 | (15) 9  | (16) 19 |
| (17) 12 | (18) 15 | (19) 12 | (20) 8  |
| (21) 17 | (22) 17 | (23) 19 | (24) 16 |
| (25) 19 | (26) 10 | (27) 20 | (28) 13 |
| (29) 8  | (30) 20 | (31) 15 | (32) 10 |
| (33) 10 | (34) 18 | (35) 14 | (36) 13 |
| (37) 14 | (38) 7  | (39) 16 | (40) 12 |
| (41) 18 | (42) 18 | (43) 10 | (44) 12 |
| (45) 4  | (46) 14 | (47) 10 | (48) 16 |
| (49) 13 | (50) 16 | (51) 20 | (52) 17 |
| (53) 18 | (54) 7  | (55) 19 | (56) 16 |
| (57) 15 | (58) 19 | (59) 15 | (60) 20 |
| (61) 16 | (62) 8  | (63) 19 | (64) 20 |
| (65) 14 | (66) 11 | (67) 19 | (68) 18 |
| (69) 15 | (70) 9  | (71) 12 | (72) 19 |
| (73) 18 | (74) 11 | (75) 16 | (76) 2  |
| (77) 18 | (78) 18 | (79) 19 | (80) 19 |
| (81) 16 | (82) 15 | (83) 12 | (84) 15 |
| (85) 20 | (86) 17 | (87) 16 | (88) 20 |
| (89) 13 | (90) 20 | (91) 14 | (92) 20 |
| (93) 11 | (94) 17 | (95) 14 | (96) 19 |
| (97) 11 | (98) 7  | (99) 11 | (100) 8 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 14  | (3) 18  | (4) 17   |
| (5) 16  | (6) 17  | (7) 14  | (8) 16   |
| (9) 19  | (10) 19 | (11) 12 | (12) 11  |
| (13) 13 | (14) 18 | (15) 16 | (16) 12  |
| (17) 8  | (18) 10 | (19) 8  | (20) 17  |
| (21) 19 | (22) 16 | (23) 15 | (24) 16  |
| (25) 20 | (26) 14 | (27) 15 | (28) 18  |
| (29) 9  | (30) 19 | (31) 13 | (32) 16  |
| (33) 20 | (34) 19 | (35) 5  | (36) 20  |
| (37) 17 | (38) 19 | (39) 17 | (40) 11  |
| (41) 17 | (42) 10 | (43) 14 | (44) 4   |
| (45) 13 | (46) 15 | (47) 18 | (48) 10  |
| (49) 6  | (50) 16 | (51) 15 | (52) 10  |
| (53) 16 | (54) 7  | (55) 18 | (56) 18  |
| (57) 18 | (58) 19 | (59) 20 | (60) 19  |
| (61) 20 | (62) 7  | (63) 5  | (64) 20  |
| (65) 17 | (66) 19 | (67) 19 | (68) 20  |
| (69) 20 | (70) 14 | (71) 12 | (72) 11  |
| (73) 5  | (74) 12 | (75) 17 | (76) 19  |
| (77) 20 | (78) 18 | (79) 18 | (80) 13  |
| (81) 15 | (82) 16 | (83) 16 | (84) 15  |
| (85) 17 | (86) 20 | (87) 15 | (88) 17  |
| (89) 7  | (90) 16 | (91) 20 | (92) 20  |
| (93) 18 | (94) 19 | (95) 10 | (96) 18  |
| (97) 16 | (98) 13 | (99) 8  | (100) 15 |