

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $6 - 2 =$ | (3) $12 - 5 =$ | (4) $16 - 16 =$ |
| (5) $9 - 2 =$ | (6) $17 + 2 =$ | (7) $17 - 8 =$ | (8) $3 + 6 =$ |
| (9) $8 + 2 =$ | (10) $1 + 9 =$ | (11) $17 - 6 =$ | (12) $18 - 8 =$ |
| (13) $16 + 1 =$ | (14) $18 + 1 =$ | (15) $17 - 7 =$ | (16) $17 - 1 =$ |
| (17) $16 - 5 =$ | (18) $5 - 5 =$ | (19) $16 - 15 =$ | (20) $13 + 6 =$ |
| (21) $17 + 3 =$ | (22) $11 - 4 =$ | (23) $15 - 14 =$ | (24) $19 + 1 =$ |
| (25) $13 - 1 =$ | (26) $5 + 2 =$ | (27) $10 + 6 =$ | (28) $7 - 7 =$ |
| (29) $10 - 8 =$ | (30) $9 - 8 =$ | (31) $10 + 7 =$ | (32) $13 + 7 =$ |
| (33) $16 - 9 =$ | (34) $16 - 3 =$ | (35) $15 + 5 =$ | (36) $6 - 4 =$ |
| (37) $12 - 2 =$ | (38) $2 + 2 =$ | (39) $12 - 4 =$ | (40) $11 + 1 =$ |
| (41) $4 - 4 =$ | (42) $19 - 19 =$ | (43) $14 + 2 =$ | (44) $5 + 3 =$ |
| (45) $1 + 6 =$ | (46) $14 + 1 =$ | (47) $2 - 2 =$ | (48) $10 + 3 =$ |
| (49) $6 - 5 =$ | (50) $8 - 6 =$ | (51) $2 + 8 =$ | (52) $3 + 8 =$ |
| (53) $13 + 1 =$ | (54) $15 + 3 =$ | (55) $5 + 10 =$ | (56) $11 + 9 =$ |
| (57) $4 - 3 =$ | (58) $15 - 1 =$ | (59) $18 + 2 =$ | (60) $12 - 6 =$ |
| (61) $18 - 7 =$ | (62) $13 + 1 =$ | (63) $3 + 3 =$ | (64) $6 + 2 =$ |
| (65) $14 + 6 =$ | (66) $15 + 2 =$ | (67) $11 + 1 =$ | (68) $17 + 3 =$ |
| (69) $18 - 3 =$ | (70) $7 + 6 =$ | (71) $17 - 5 =$ | (72) $17 - 11 =$ |
| (73) $14 - 8 =$ | (74) $3 - 3 =$ | (75) $19 - 3 =$ | (76) $17 - 16 =$ |
| (77) $2 - 1 =$ | (78) $5 - 2 =$ | (79) $4 - 4 =$ | (80) $18 - 1 =$ |
| (81) $7 - 6 =$ | (82) $7 + 2 =$ | (83) $17 + 1 =$ | (84) $4 - 2 =$ |
| (85) $2 - 2 =$ | (86) $9 - 4 =$ | (87) $5 - 3 =$ | (88) $4 + 2 =$ |
| (89) $5 - 5 =$ | (90) $8 - 3 =$ | (91) $19 - 17 =$ | (92) $19 + 1 =$ |
| (93) $2 + 17 =$ | (94) $11 - 6 =$ | (95) $18 - 14 =$ | (96) $15 - 11 =$ |
| (97) $10 - 7 =$ | (98) $8 + 3 =$ | (99) $2 + 8 =$ | (100) $14 - 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $9 + 4 =$ | (2) $13 - 11 =$ | (3) $18 - 15 =$ | (4) $1 + 18 =$ |
| (5) $14 - 14 =$ | (6) $19 - 15 =$ | (7) $5 - 4 =$ | (8) $17 - 17 =$ |
| (9) $18 + 1 =$ | (10) $7 - 1 =$ | (11) $19 - 12 =$ | (12) $12 - 11 =$ |
| (13) $13 + 2 =$ | (14) $12 - 4 =$ | (15) $9 - 6 =$ | (16) $11 + 3 =$ |
| (17) $2 + 10 =$ | (18) $10 - 4 =$ | (19) $2 + 4 =$ | (20) $18 - 6 =$ |
| (21) $3 + 11 =$ | (22) $13 - 9 =$ | (23) $8 - 1 =$ | (24) $15 + 5 =$ |
| (25) $13 - 2 =$ | (26) $3 - 2 =$ | (27) $16 - 9 =$ | (28) $6 + 5 =$ |
| (29) $7 + 3 =$ | (30) $4 + 15 =$ | (31) $15 - 15 =$ | (32) $17 + 2 =$ |
| (33) $12 - 3 =$ | (34) $10 - 9 =$ | (35) $6 - 6 =$ | (36) $10 + 2 =$ |
| (37) $9 + 3 =$ | (38) $11 - 4 =$ | (39) $9 - 5 =$ | (40) $1 + 13 =$ |
| (41) $12 - 10 =$ | (42) $4 - 2 =$ | (43) $5 + 10 =$ | (44) $18 + 2 =$ |
| (45) $18 - 12 =$ | (46) $13 - 3 =$ | (47) $6 + 7 =$ | (48) $12 - 2 =$ |
| (49) $3 + 3 =$ | (50) $4 + 15 =$ | (51) $17 + 3 =$ | (52) $3 - 3 =$ |
| (53) $5 + 13 =$ | (54) $13 - 9 =$ | (55) $3 + 7 =$ | (56) $15 - 3 =$ |
| (57) $1 - 1 =$ | (58) $19 - 18 =$ | (59) $3 + 10 =$ | (60) $4 + 7 =$ |
| (61) $10 - 5 =$ | (62) $5 + 5 =$ | (63) $6 - 5 =$ | (64) $6 + 14 =$ |
| (65) $15 - 13 =$ | (66) $7 - 6 =$ | (67) $14 - 9 =$ | (68) $14 - 11 =$ |
| (69) $7 - 7 =$ | (70) $5 - 3 =$ | (71) $19 - 16 =$ | (72) $14 + 6 =$ |
| (73) $17 + 2 =$ | (74) $4 - 3 =$ | (75) $7 - 4 =$ | (76) $7 - 3 =$ |
| (77) $16 + 1 =$ | (78) $17 - 12 =$ | (79) $11 - 3 =$ | (80) $3 - 1 =$ |
| (81) $7 - 1 =$ | (82) $13 + 5 =$ | (83) $1 + 16 =$ | (84) $16 - 4 =$ |
| (85) $15 + 5 =$ | (86) $8 - 5 =$ | (87) $14 + 2 =$ | (88) $17 + 1 =$ |
| (89) $7 + 8 =$ | (90) $13 + 1 =$ | (91) $10 - 3 =$ | (92) $19 - 13 =$ |
| (93) $4 + 3 =$ | (94) $2 - 2 =$ | (95) $4 - 4 =$ | (96) $3 + 2 =$ |
| (97) $14 - 13 =$ | (98) $6 + 3 =$ | (99) $19 - 19 =$ | (100) $16 - 7 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $16 - 8 =$ | (2) $8 + 11 =$ | (3) $6 - 4 =$ | (4) $12 + 5 =$ |
| (5) $17 - 3 =$ | (6) $16 - 3 =$ | (7) $14 + 3 =$ | (8) $12 - 5 =$ |
| (9) $2 + 12 =$ | (10) $3 + 9 =$ | (11) $17 - 4 =$ | (12) $10 + 4 =$ |
| (13) $4 + 13 =$ | (14) $10 + 5 =$ | (15) $1 - 1 =$ | (16) $19 + 1 =$ |
| (17) $5 - 3 =$ | (18) $13 + 4 =$ | (19) $2 + 6 =$ | (20) $15 + 5 =$ |
| (21) $5 - 1 =$ | (22) $13 - 7 =$ | (23) $6 - 3 =$ | (24) $15 - 6 =$ |
| (25) $13 + 7 =$ | (26) $2 - 1 =$ | (27) $3 + 8 =$ | (28) $14 + 1 =$ |
| (29) $19 - 1 =$ | (30) $9 - 3 =$ | (31) $18 + 1 =$ | (32) $1 + 14 =$ |
| (33) $18 + 2 =$ | (34) $12 - 6 =$ | (35) $19 - 9 =$ | (36) $3 + 4 =$ |
| (37) $5 + 5 =$ | (38) $8 - 3 =$ | (39) $9 + 5 =$ | (40) $16 - 8 =$ |
| (41) $14 - 10 =$ | (42) $8 + 8 =$ | (43) $8 - 7 =$ | (44) $10 + 8 =$ |
| (45) $9 - 7 =$ | (46) $15 - 9 =$ | (47) $11 + 5 =$ | (48) $14 - 13 =$ |
| (49) $17 - 2 =$ | (50) $7 - 4 =$ | (51) $15 + 3 =$ | (52) $8 - 1 =$ |
| (53) $6 - 4 =$ | (54) $18 - 6 =$ | (55) $9 - 1 =$ | (56) $13 + 6 =$ |
| (57) $2 + 3 =$ | (58) $3 - 1 =$ | (59) $13 - 9 =$ | (60) $18 - 16 =$ |
| (61) $17 + 2 =$ | (62) $13 + 6 =$ | (63) $7 - 5 =$ | (64) $12 - 1 =$ |
| (65) $18 - 16 =$ | (66) $15 + 2 =$ | (67) $10 + 8 =$ | (68) $5 - 5 =$ |
| (69) $15 + 4 =$ | (70) $17 + 1 =$ | (71) $4 - 1 =$ | (72) $11 - 2 =$ |
| (73) $13 + 2 =$ | (74) $8 - 1 =$ | (75) $8 + 4 =$ | (76) $5 + 8 =$ |
| (77) $5 - 1 =$ | (78) $14 + 4 =$ | (79) $5 - 2 =$ | (80) $3 - 3 =$ |
| (81) $15 - 3 =$ | (82) $11 - 9 =$ | (83) $11 - 8 =$ | (84) $8 + 3 =$ |
| (85) $12 - 7 =$ | (86) $7 + 3 =$ | (87) $17 - 14 =$ | (88) $17 + 3 =$ |
| (89) $14 + 6 =$ | (90) $10 + 6 =$ | (91) $2 + 12 =$ | (92) $6 + 14 =$ |
| (93) $16 - 12 =$ | (94) $19 + 1 =$ | (95) $16 + 2 =$ | (96) $14 + 5 =$ |
| (97) $2 - 1 =$ | (98) $13 - 3 =$ | (99) $2 + 18 =$ | (100) $11 - 7 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $10 + 1 =$ | (2) $2 + 17 =$ | (3) $10 - 1 =$ | (4) $9 - 9 =$ |
| (5) $19 - 8 =$ | (6) $4 - 2 =$ | (7) $13 - 6 =$ | (8) $17 - 3 =$ |
| (9) $11 + 5 =$ | (10) $9 - 5 =$ | (11) $18 - 15 =$ | (12) $7 + 9 =$ |
| (13) $2 + 10 =$ | (14) $10 + 10 =$ | (15) $5 + 6 =$ | (16) $9 - 8 =$ |
| (17) $6 + 1 =$ | (18) $19 - 4 =$ | (19) $15 + 1 =$ | (20) $13 + 1 =$ |
| (21) $16 + 4 =$ | (22) $6 + 13 =$ | (23) $18 + 2 =$ | (24) $4 - 4 =$ |
| (25) $1 - 1 =$ | (26) $9 - 4 =$ | (27) $2 + 4 =$ | (28) $16 - 3 =$ |
| (29) $18 - 7 =$ | (30) $6 + 3 =$ | (31) $18 + 1 =$ | (32) $14 + 3 =$ |
| (33) $9 - 3 =$ | (34) $11 - 5 =$ | (35) $6 - 3 =$ | (36) $2 + 13 =$ |
| (37) $7 + 6 =$ | (38) $16 - 13 =$ | (39) $8 + 7 =$ | (40) $9 + 2 =$ |
| (41) $11 + 3 =$ | (42) $5 - 3 =$ | (43) $17 + 3 =$ | (44) $13 - 10 =$ |
| (45) $19 - 5 =$ | (46) $4 - 2 =$ | (47) $13 + 2 =$ | (48) $1 + 3 =$ |
| (49) $6 - 2 =$ | (50) $11 + 4 =$ | (51) $15 - 10 =$ | (52) $11 - 2 =$ |
| (53) $3 - 1 =$ | (54) $19 - 19 =$ | (55) $12 + 2 =$ | (56) $15 - 2 =$ |
| (57) $9 - 8 =$ | (58) $10 - 2 =$ | (59) $9 + 6 =$ | (60) $4 + 10 =$ |
| (61) $8 + 6 =$ | (62) $14 + 4 =$ | (63) $12 + 1 =$ | (64) $14 - 7 =$ |
| (65) $12 + 8 =$ | (66) $13 + 4 =$ | (67) $12 - 11 =$ | (68) $10 - 9 =$ |
| (69) $16 - 7 =$ | (70) $7 - 1 =$ | (71) $11 - 7 =$ | (72) $15 + 5 =$ |
| (73) $10 + 3 =$ | (74) $5 + 8 =$ | (75) $4 - 3 =$ | (76) $16 - 12 =$ |
| (77) $11 - 9 =$ | (78) $7 - 3 =$ | (79) $12 - 8 =$ | (80) $6 + 7 =$ |
| (81) $7 - 7 =$ | (82) $7 + 12 =$ | (83) $8 - 4 =$ | (84) $19 + 1 =$ |
| (85) $14 - 13 =$ | (86) $19 - 1 =$ | (87) $5 - 1 =$ | (88) $8 + 7 =$ |
| (89) $18 - 13 =$ | (90) $3 + 15 =$ | (91) $16 - 15 =$ | (92) $6 + 14 =$ |
| (93) $3 + 7 =$ | (94) $16 + 1 =$ | (95) $8 + 11 =$ | (96) $15 + 2 =$ |
| (97) $17 - 6 =$ | (98) $17 - 16 =$ | (99) $16 + 3 =$ | (100) $3 - 3 =$ |

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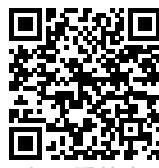
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|------------------|------------------|------------------|------------------|
| (1) $6 - 1 =$ | (2) $7 - 5 =$ | (3) $14 - 4 =$ | (4) $15 + 1 =$ |
| (5) $18 + 2 =$ | (6) $4 + 2 =$ | (7) $6 - 6 =$ | (8) $2 - 2 =$ |
| (9) $3 + 16 =$ | (10) $15 - 11 =$ | (11) $11 + 9 =$ | (12) $6 + 6 =$ |
| (13) $16 + 4 =$ | (14) $18 + 1 =$ | (15) $6 + 13 =$ | (16) $8 - 2 =$ |
| (17) $7 - 2 =$ | (18) $1 - 1 =$ | (19) $11 - 5 =$ | (20) $4 + 14 =$ |
| (21) $1 - 1 =$ | (22) $9 - 7 =$ | (23) $15 + 4 =$ | (24) $12 + 2 =$ |
| (25) $7 - 6 =$ | (26) $7 - 4 =$ | (27) $16 + 4 =$ | (28) $13 - 5 =$ |
| (29) $7 + 1 =$ | (30) $5 + 13 =$ | (31) $2 + 18 =$ | (32) $8 - 8 =$ |
| (33) $8 + 1 =$ | (34) $17 - 2 =$ | (35) $12 - 9 =$ | (36) $2 + 3 =$ |
| (37) $3 - 3 =$ | (38) $16 + 1 =$ | (39) $10 + 7 =$ | (40) $18 - 9 =$ |
| (41) $3 + 2 =$ | (42) $3 + 6 =$ | (43) $4 - 3 =$ | (44) $6 + 14 =$ |
| (45) $15 + 3 =$ | (46) $19 - 11 =$ | (47) $8 + 7 =$ | (48) $7 + 6 =$ |
| (49) $6 + 1 =$ | (50) $6 - 5 =$ | (51) $13 - 11 =$ | (52) $14 + 3 =$ |
| (53) $14 - 11 =$ | (54) $16 + 3 =$ | (55) $6 + 9 =$ | (56) $13 - 6 =$ |
| (57) $17 + 1 =$ | (58) $8 + 4 =$ | (59) $19 - 12 =$ | (60) $11 + 1 =$ |
| (61) $16 - 15 =$ | (62) $11 - 5 =$ | (63) $10 - 10 =$ | (64) $18 + 2 =$ |
| (65) $16 + 2 =$ | (66) $13 + 7 =$ | (67) $1 + 5 =$ | (68) $13 - 7 =$ |
| (69) $17 + 2 =$ | (70) $12 - 12 =$ | (71) $11 - 6 =$ | (72) $3 + 7 =$ |
| (73) $9 - 9 =$ | (74) $16 - 3 =$ | (75) $15 - 8 =$ | (76) $12 + 1 =$ |
| (77) $3 + 10 =$ | (78) $2 + 5 =$ | (79) $15 + 5 =$ | (80) $16 - 4 =$ |
| (81) $5 + 5 =$ | (82) $7 + 8 =$ | (83) $18 - 5 =$ | (84) $1 + 15 =$ |
| (85) $6 - 2 =$ | (86) $5 + 12 =$ | (87) $8 + 8 =$ | (88) $13 - 10 =$ |
| (89) $7 + 10 =$ | (90) $13 - 2 =$ | (91) $8 + 11 =$ | (92) $5 - 2 =$ |
| (93) $6 + 5 =$ | (94) $7 - 7 =$ | (95) $1 + 9 =$ | (96) $12 - 10 =$ |
| (97) $9 - 2 =$ | (98) $10 + 1 =$ | (99) $11 - 3 =$ | (100) $9 - 3 =$ |

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| (1) $14 + 4 =$ | (2) $4 + 10 =$ | (3) $8 - 3 =$ | (4) $7 + 2 =$ |
| (5) $1 - 1 =$ | (6) $14 - 8 =$ | (7) $4 - 4 =$ | (8) $18 + 2 =$ |
| (9) $16 - 5 =$ | (10) $19 + 1 =$ | (11) $6 - 6 =$ | (12) $13 - 2 =$ |
| (13) $15 + 4 =$ | (14) $11 + 4 =$ | (15) $9 - 2 =$ | (16) $6 + 8 =$ |
| (17) $4 + 15 =$ | (18) $8 - 8 =$ | (19) $7 + 6 =$ | (20) $1 + 10 =$ |
| (21) $19 - 18 =$ | (22) $3 + 8 =$ | (23) $10 - 5 =$ | (24) $10 + 6 =$ |
| (25) $6 + 10 =$ | (26) $11 + 1 =$ | (27) $14 + 2 =$ | (28) $12 - 4 =$ |
| (29) $5 - 4 =$ | (30) $12 + 8 =$ | (31) $14 - 6 =$ | (32) $13 + 4 =$ |
| (33) $11 + 9 =$ | (34) $17 - 13 =$ | (35) $8 + 4 =$ | (36) $7 + 10 =$ |
| (37) $17 + 1 =$ | (38) $16 - 6 =$ | (39) $6 - 2 =$ | (40) $4 - 2 =$ |
| (41) $2 - 1 =$ | (42) $9 - 7 =$ | (43) $12 - 3 =$ | (44) $17 - 12 =$ |
| (45) $9 + 2 =$ | (46) $16 - 16 =$ | (47) $9 - 9 =$ | (48) $18 - 4 =$ |
| (49) $2 - 2 =$ | (50) $11 + 2 =$ | (51) $7 + 8 =$ | (52) $18 + 1 =$ |
| (53) $3 - 3 =$ | (54) $10 - 8 =$ | (55) $5 - 1 =$ | (56) $1 + 6 =$ |
| (57) $19 - 9 =$ | (58) $5 + 6 =$ | (59) $16 + 1 =$ | (60) $2 + 14 =$ |
| (61) $15 - 15 =$ | (62) $5 + 9 =$ | (63) $11 + 3 =$ | (64) $13 - 13 =$ |
| (65) $16 + 3 =$ | (66) $10 + 5 =$ | (67) $18 - 15 =$ | (68) $13 + 2 =$ |
| (69) $18 - 7 =$ | (70) $7 + 9 =$ | (71) $17 + 3 =$ | (72) $16 - 8 =$ |
| (73) $16 + 4 =$ | (74) $6 + 12 =$ | (75) $16 - 9 =$ | (76) $4 + 16 =$ |
| (77) $14 + 2 =$ | (78) $5 + 5 =$ | (79) $5 + 14 =$ | (80) $3 + 12 =$ |
| (81) $18 - 5 =$ | (82) $5 - 4 =$ | (83) $15 + 5 =$ | (84) $12 + 1 =$ |
| (85) $17 - 7 =$ | (86) $10 - 8 =$ | (87) $17 - 6 =$ | (88) $16 + 2 =$ |
| (89) $1 + 19 =$ | (90) $11 - 11 =$ | (91) $8 - 1 =$ | (92) $10 + 5 =$ |
| (93) $1 + 9 =$ | (94) $2 + 13 =$ | (95) $6 - 2 =$ | (96) $8 - 6 =$ |
| (97) $11 - 8 =$ | (98) $10 + 8 =$ | (99) $2 - 1 =$ | (100) $2 + 4 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 5 =$ | (2) $13 + 1 =$ | (3) $9 - 5 =$ | (4) $12 - 10 =$ |
| (5) $19 + 1 =$ | (6) $16 + 1 =$ | (7) $10 + 9 =$ | (8) $12 + 3 =$ |
| (9) $4 - 2 =$ | (10) $17 + 2 =$ | (11) $19 - 2 =$ | (12) $14 - 2 =$ |
| (13) $16 - 15 =$ | (14) $18 - 9 =$ | (15) $12 + 8 =$ | (16) $9 - 9 =$ |
| (17) $4 + 4 =$ | (18) $6 + 11 =$ | (19) $6 - 1 =$ | (20) $7 + 1 =$ |
| (21) $6 + 2 =$ | (22) $3 - 1 =$ | (23) $10 + 6 =$ | (24) $18 - 1 =$ |
| (25) $12 - 8 =$ | (26) $16 + 3 =$ | (27) $12 - 5 =$ | (28) $7 + 5 =$ |
| (29) $7 - 7 =$ | (30) $6 + 5 =$ | (31) $4 + 2 =$ | (32) $5 + 2 =$ |
| (33) $2 + 8 =$ | (34) $6 - 4 =$ | (35) $2 + 12 =$ | (36) $7 - 3 =$ |
| (37) $7 - 1 =$ | (38) $11 + 3 =$ | (39) $5 + 4 =$ | (40) $9 + 11 =$ |
| (41) $6 + 8 =$ | (42) $2 + 3 =$ | (43) $13 + 7 =$ | (44) $13 - 1 =$ |
| (45) $13 - 13 =$ | (46) $2 - 2 =$ | (47) $15 - 9 =$ | (48) $17 + 3 =$ |
| (49) $10 + 3 =$ | (50) $16 - 1 =$ | (51) $6 - 4 =$ | (52) $19 - 16 =$ |
| (53) $6 + 12 =$ | (54) $18 - 18 =$ | (55) $18 - 3 =$ | (56) $10 - 10 =$ |
| (57) $2 + 14 =$ | (58) $18 + 1 =$ | (59) $13 + 5 =$ | (60) $19 - 14 =$ |
| (61) $9 - 6 =$ | (62) $17 + 1 =$ | (63) $4 - 4 =$ | (64) $9 + 9 =$ |
| (65) $16 - 2 =$ | (66) $15 - 15 =$ | (67) $1 + 19 =$ | (68) $5 - 4 =$ |
| (69) $18 - 12 =$ | (70) $5 - 2 =$ | (71) $8 - 5 =$ | (72) $16 + 1 =$ |
| (73) $8 + 8 =$ | (74) $3 + 6 =$ | (75) $5 - 3 =$ | (76) $17 + 3 =$ |
| (77) $3 - 1 =$ | (78) $10 - 9 =$ | (79) $11 + 6 =$ | (80) $6 + 1 =$ |
| (81) $17 - 3 =$ | (82) $8 + 5 =$ | (83) $14 + 1 =$ | (84) $1 + 1 =$ |
| (85) $19 - 7 =$ | (86) $9 + 4 =$ | (87) $17 - 15 =$ | (88) $13 - 4 =$ |
| (89) $19 - 17 =$ | (90) $19 - 4 =$ | (91) $11 + 2 =$ | (92) $14 + 3 =$ |
| (93) $6 - 1 =$ | (94) $18 - 1 =$ | (95) $11 + 5 =$ | (96) $9 - 3 =$ |
| (97) $15 + 4 =$ | (98) $13 + 6 =$ | (99) $16 + 4 =$ | (100) $6 + 5 =$ |

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第1页答案

(1) 0 (2) 4 (3) 7 (4) 0 (5) 7 (6) 19 (7) 9 (8) 9
(9) 10 (10) 10 (11) 11 (12) 10 (13) 17 (14) 19 (15) 10 (16) 16
(17) 11 (18) 0 (19) 1 (20) 19 (21) 20 (22) 7 (23) 1 (24) 20
(25) 12 (26) 7 (27) 16 (28) 0 (29) 2 (30) 1 (31) 17 (32) 20
(33) 7 (34) 13 (35) 20 (36) 2 (37) 10 (38) 4 (39) 8 (40) 12
(41) 0 (42) 0 (43) 16 (44) 8 (45) 7 (46) 15 (47) 0 (48) 13
(49) 1 (50) 2 (51) 10 (52) 11 (53) 14 (54) 18 (55) 15 (56) 20
(57) 1 (58) 14 (59) 20 (60) 6 (61) 11 (62) 14 (63) 6 (64) 8
(65) 20 (66) 17 (67) 12 (68) 20 (69) 15 (70) 13 (71) 12 (72) 6
(73) 6 (74) 0 (75) 16 (76) 1 (77) 1 (78) 3 (79) 0 (80) 17
(81) 1 (82) 9 (83) 18 (84) 2 (85) 0 (86) 5 (87) 2 (88) 6
(89) 0 (90) 5 (91) 2 (92) 20 (93) 19 (94) 5 (95) 4 (96) 4
(97) 3 (98) 11 (99) 10 (100) 13

第2页答案

(1) 13 (2) 2 (3) 3 (4) 19 (5) 0 (6) 4 (7) 1 (8) 0
(9) 19 (10) 6 (11) 7 (12) 1 (13) 15 (14) 8 (15) 3 (16) 14
(17) 12 (18) 6 (19) 6 (20) 12 (21) 14 (22) 4 (23) 7 (24) 20
(25) 11 (26) 1 (27) 7 (28) 11 (29) 10 (30) 19 (31) 0 (32) 19
(33) 9 (34) 1 (35) 0 (36) 12 (37) 12 (38) 7 (39) 4 (40) 14
(41) 2 (42) 2 (43) 15 (44) 20 (45) 6 (46) 10 (47) 13 (48) 10
(49) 6 (50) 19 (51) 20 (52) 0 (53) 18 (54) 4 (55) 10 (56) 12
(57) 0 (58) 1 (59) 13 (60) 11 (61) 5 (62) 10 (63) 1 (64) 20
(65) 2 (66) 1 (67) 5 (68) 3 (69) 0 (70) 2 (71) 3 (72) 20
(73) 19 (74) 1 (75) 3 (76) 4 (77) 17 (78) 5 (79) 8 (80) 2
(81) 6 (82) 18 (83) 17 (84) 12 (85) 20 (86) 3 (87) 16 (88) 18
(89) 15 (90) 14 (91) 7 (92) 6 (93) 7 (94) 0 (95) 0 (96) 5
(97) 1 (98) 9 (99) 0 (100) 9

二十以内加减法计算练习题答案

第3页答案

(1) 8 (2) 19 (3) 2 (4) 17 (5) 14 (6) 13 (7) 17 (8) 7
(9) 14 (10) 12 (11) 13 (12) 14 (13) 17 (14) 15 (15) 0 (16) 20
(17) 2 (18) 17 (19) 8 (20) 20 (21) 4 (22) 6 (23) 3 (24) 9
(25) 20 (26) 1 (27) 11 (28) 15 (29) 18 (30) 6 (31) 19 (32) 15
(33) 20 (34) 6 (35) 10 (36) 7 (37) 10 (38) 5 (39) 14 (40) 8
(41) 4 (42) 16 (43) 1 (44) 18 (45) 2 (46) 6 (47) 16 (48) 1
(49) 15 (50) 3 (51) 18 (52) 7 (53) 2 (54) 12 (55) 8 (56) 19
(57) 5 (58) 2 (59) 4 (60) 2 (61) 19 (62) 19 (63) 2 (64) 11
(65) 2 (66) 17 (67) 18 (68) 0 (69) 19 (70) 18 (71) 3 (72) 9
(73) 15 (74) 7 (75) 12 (76) 13 (77) 4 (78) 18 (79) 3 (80) 0
(81) 12 (82) 2 (83) 3 (84) 11 (85) 5 (86) 10 (87) 3 (88) 20
(89) 20 (90) 16 (91) 14 (92) 20 (93) 4 (94) 20 (95) 18 (96) 19
(97) 1 (98) 10 (99) 20 (100) 4

第4页答案

(1) 11 (2) 19 (3) 9 (4) 0 (5) 11 (6) 2 (7) 7 (8) 14
(9) 16 (10) 4 (11) 3 (12) 16 (13) 12 (14) 20 (15) 11 (16) 1
(17) 7 (18) 15 (19) 16 (20) 14 (21) 20 (22) 19 (23) 20 (24) 0
(25) 0 (26) 5 (27) 6 (28) 13 (29) 11 (30) 9 (31) 19 (32) 17
(33) 6 (34) 6 (35) 3 (36) 15 (37) 13 (38) 3 (39) 15 (40) 11
(41) 14 (42) 2 (43) 20 (44) 3 (45) 14 (46) 2 (47) 15 (48) 4
(49) 4 (50) 15 (51) 5 (52) 9 (53) 2 (54) 0 (55) 14 (56) 13
(57) 1 (58) 8 (59) 15 (60) 14 (61) 14 (62) 18 (63) 13 (64) 7
(65) 20 (66) 17 (67) 1 (68) 1 (69) 9 (70) 6 (71) 4 (72) 20
(73) 13 (74) 13 (75) 1 (76) 4 (77) 2 (78) 4 (79) 4 (80) 13
(81) 0 (82) 19 (83) 4 (84) 20 (85) 1 (86) 18 (87) 4 (88) 15
(89) 5 (90) 18 (91) 1 (92) 20 (93) 10 (94) 17 (95) 19 (96) 17
(97) 11 (98) 1 (99) 19 (100) 0

二十以内加减法计算练习题答案

第5页答案

(1) 5	(2) 2	(3) 10	(4) 16	(5) 20	(6) 6	(7) 0	(8) 0
(9) 19	(10) 4	(11) 20	(12) 12	(13) 20	(14) 19	(15) 19	(16) 6
(17) 5	(18) 0	(19) 6	(20) 18	(21) 0	(22) 2	(23) 19	(24) 14
(25) 1	(26) 3	(27) 20	(28) 8	(29) 8	(30) 18	(31) 20	(32) 0
(33) 9	(34) 15	(35) 3	(36) 5	(37) 0	(38) 17	(39) 17	(40) 9
(41) 5	(42) 9	(43) 1	(44) 20	(45) 18	(46) 8	(47) 15	(48) 13
(49) 7	(50) 1	(51) 2	(52) 17	(53) 3	(54) 19	(55) 15	(56) 7
(57) 18	(58) 12	(59) 7	(60) 12	(61) 1	(62) 6	(63) 0	(64) 20
(65) 18	(66) 20	(67) 6	(68) 6	(69) 19	(70) 0	(71) 5	(72) 10
(73) 0	(74) 13	(75) 7	(76) 13	(77) 13	(78) 7	(79) 20	(80) 12
(81) 10	(82) 15	(83) 13	(84) 16	(85) 4	(86) 17	(87) 16	(88) 3
(89) 17	(90) 11	(91) 19	(92) 3	(93) 11	(94) 0	(95) 10	(96) 2
(97) 7	(98) 11	(99) 8	(100) 6				

第6页答案

(1) 18	(2) 14	(3) 5	(4) 9	(5) 0	(6) 6	(7) 0	(8) 20
(9) 11	(10) 20	(11) 0	(12) 11	(13) 19	(14) 15	(15) 7	(16) 14
(17) 19	(18) 0	(19) 13	(20) 11	(21) 1	(22) 11	(23) 5	(24) 16
(25) 16	(26) 12	(27) 16	(28) 8	(29) 1	(30) 20	(31) 8	(32) 17
(33) 20	(34) 4	(35) 12	(36) 17	(37) 18	(38) 10	(39) 4	(40) 2
(41) 1	(42) 2	(43) 9	(44) 5	(45) 11	(46) 0	(47) 0	(48) 14
(49) 0	(50) 13	(51) 15	(52) 19	(53) 0	(54) 2	(55) 4	(56) 7
(57) 10	(58) 11	(59) 17	(60) 16	(61) 0	(62) 14	(63) 14	(64) 0
(65) 19	(66) 15	(67) 3	(68) 15	(69) 11	(70) 16	(71) 20	(72) 8
(73) 20	(74) 18	(75) 7	(76) 20	(77) 16	(78) 10	(79) 19	(80) 15
(81) 13	(82) 1	(83) 20	(84) 13	(85) 10	(86) 2	(87) 11	(88) 18
(89) 20	(90) 0	(91) 7	(92) 15	(93) 10	(94) 15	(95) 4	(96) 2
(97) 3	(98) 18	(99) 1	(100) 6				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 2 | (2) 14 | (3) 4 | (4) 2 | (5) 20 | (6) 17 | (7) 19 | (8) 15 |
| (9) 2 | (10) 19 | (11) 17 | (12) 12 | (13) 1 | (14) 9 | (15) 20 | (16) 0 |
| (17) 8 | (18) 17 | (19) 5 | (20) 8 | (21) 8 | (22) 2 | (23) 16 | (24) 17 |
| (25) 4 | (26) 19 | (27) 7 | (28) 12 | (29) 0 | (30) 11 | (31) 6 | (32) 7 |
| (33) 10 | (34) 2 | (35) 14 | (36) 4 | (37) 6 | (38) 14 | (39) 9 | (40) 20 |
| (41) 14 | (42) 5 | (43) 20 | (44) 12 | (45) 0 | (46) 0 | (47) 6 | (48) 20 |
| (49) 13 | (50) 15 | (51) 2 | (52) 3 | (53) 18 | (54) 0 | (55) 15 | (56) 0 |
| (57) 16 | (58) 19 | (59) 18 | (60) 5 | (61) 3 | (62) 18 | (63) 0 | (64) 18 |
| (65) 14 | (66) 0 | (67) 20 | (68) 1 | (69) 6 | (70) 3 | (71) 3 | (72) 17 |
| (73) 16 | (74) 9 | (75) 2 | (76) 20 | (77) 2 | (78) 1 | (79) 17 | (80) 7 |
| (81) 14 | (82) 13 | (83) 15 | (84) 2 | (85) 12 | (86) 13 | (87) 2 | (88) 9 |
| (89) 2 | (90) 15 | (91) 13 | (92) 17 | (93) 5 | (94) 17 | (95) 16 | (96) 6 |
| (97) 19 | (98) 19 | (99) 20 | (100) 11 | | | | |