

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $3 + 3 =$

(2) $12 + 6 =$

(3) $17 + 2 =$

(4) $13 + 2 =$

(5) $8 + 2 =$

(6) $15 + 1 =$

(7) $1 + 6 =$

(8) $7 + 2 =$

(9) $14 + 2 =$

(10) $2 + 8 =$

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(96) $13 + 3 =$

(97) $5 + 11 =$

(98) $6 + 1 =$

(99) $3 + 4 =$

(100) $1 + 6 =$

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(82) $2 + 2 =$

(83) $7 + 11 =$

(84) $11 + 8 =$

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(88) $5 + 3 =$

(89) $2 + 9 =$

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(96) $7 + 9 =$

(97) $5 + 8 =$

(98) $9 + 10 =$

(99) $15 + 3 =$

(100) $2 + 16 =$

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| (5) $2 + 11 =$ | (6) $2 + 8 =$ | (7) $12 + 6 =$ | (8) $11 + 3 =$ |
| (9) $15 + 5 =$ | (10) $5 + 7 =$ | (11) $11 + 7 =$ | (12) $11 + 9 =$ |
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| (17) $2 + 10 =$ | (18) $13 + 2 =$ | (19) $18 + 1 =$ | (20) $13 + 2 =$ |
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| (65) $7 + 4 =$ | (66) $5 + 5 =$ | (67) $14 + 4 =$ | (68) $12 + 7 =$ |
| (69) $9 + 11 =$ | (70) $13 + 7 =$ | (71) $1 + 13 =$ | (72) $9 + 6 =$ |
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| (81) $3 + 11 =$ | (82) $11 + 3 =$ | (83) $17 + 3 =$ | (84) $2 + 8 =$ |
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| (97) $1 + 17 =$ | (98) $7 + 9 =$ | (99) $15 + 1 =$ | (100) $2 + 18 =$ |

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姓名 _____

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(1) $10 + 10 =$

(2) $17 + 3 =$

(3) $3 + 1 =$

(4) $14 + 5 =$

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(11) $10 + 9 =$

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(17) $13 + 6 =$

(18) $9 + 8 =$

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(35) $2 + 13 =$

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(37) $5 + 3 =$

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(39) $14 + 1 =$

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(42) $9 + 4 =$

(43) $4 + 1 =$

(44) $12 + 5 =$

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(47) $6 + 13 =$

(48) $5 + 12 =$

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(51) $5 + 8 =$

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(99) $2 + 2 =$

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二十以内加法计算练习题答案

第1页答案

(1) 6	(2) 18	(3) 19	(4) 15	(5) 10	(6) 16	(7) 7	(8) 9
(9) 16	(10) 10	(11) 17	(12) 19	(13) 18	(14) 17	(15) 12	(16) 17
(17) 15	(18) 9	(19) 17	(20) 20	(21) 16	(22) 20	(23) 13	(24) 17
(25) 16	(26) 12	(27) 14	(28) 15	(29) 10	(30) 18	(31) 20	(32) 17
(33) 19	(34) 18	(35) 20	(36) 19	(37) 12	(38) 13	(39) 19	(40) 20
(41) 19	(42) 13	(43) 20	(44) 20	(45) 18	(46) 17	(47) 11	(48) 20
(49) 11	(50) 11	(51) 6	(52) 20	(53) 16	(54) 19	(55) 17	(56) 19
(57) 18	(58) 3	(59) 20	(60) 19	(61) 16	(62) 14	(63) 20	(64) 7
(65) 14	(66) 17	(67) 8	(68) 15	(69) 19	(70) 20	(71) 15	(72) 15
(73) 17	(74) 11	(75) 17	(76) 10	(77) 9	(78) 17	(79) 20	(80) 14
(81) 13	(82) 13	(83) 18	(84) 16	(85) 14	(86) 17	(87) 20	(88) 18
(89) 10	(90) 7	(91) 19	(92) 19	(93) 15	(94) 13	(95) 3	(96) 16
(97) 16	(98) 7	(99) 7	(100) 7				

第2页答案

(1) 18	(2) 11	(3) 14	(4) 19	(5) 16	(6) 16	(7) 9	(8) 17
(9) 11	(10) 18	(11) 12	(12) 15	(13) 16	(14) 18	(15) 18	(16) 16
(17) 17	(18) 17	(19) 9	(20) 16	(21) 15	(22) 15	(23) 19	(24) 18
(25) 20	(26) 13	(27) 13	(28) 3	(29) 20	(30) 20	(31) 14	(32) 14
(33) 17	(34) 15	(35) 20	(36) 20	(37) 12	(38) 16	(39) 4	(40) 19
(41) 12	(42) 17	(43) 13	(44) 15	(45) 16	(46) 20	(47) 5	(48) 6
(49) 20	(50) 20	(51) 20	(52) 7	(53) 12	(54) 9	(55) 19	(56) 20
(57) 18	(58) 18	(59) 10	(60) 5	(61) 20	(62) 19	(63) 17	(64) 11
(65) 16	(66) 19	(67) 16	(68) 19	(69) 17	(70) 7	(71) 16	(72) 18
(73) 19	(74) 11	(75) 15	(76) 6	(77) 19	(78) 11	(79) 9	(80) 16
(81) 6	(82) 4	(83) 18	(84) 19	(85) 10	(86) 20	(87) 13	(88) 8
(89) 11	(90) 11	(91) 14	(92) 15	(93) 20	(94) 20	(95) 15	(96) 16
(97) 13	(98) 19	(99) 18	(100) 18				

二十以内加法计算练习题答案

第3页答案

(1) 16	(2) 20	(3) 20	(4) 17	(5) 13	(6) 10	(7) 18	(8) 14
(9) 20	(10) 12	(11) 18	(12) 20	(13) 14	(14) 13	(15) 9	(16) 18
(17) 12	(18) 15	(19) 19	(20) 15	(21) 20	(22) 20	(23) 11	(24) 15
(25) 7	(26) 20	(27) 20	(28) 9	(29) 19	(30) 19	(31) 7	(32) 20
(33) 18	(34) 19	(35) 12	(36) 17	(37) 18	(38) 18	(39) 18	(40) 11
(41) 20	(42) 14	(43) 10	(44) 14	(45) 18	(46) 20	(47) 15	(48) 16
(49) 16	(50) 15	(51) 14	(52) 16	(53) 18	(54) 7	(55) 18	(56) 12
(57) 13	(58) 20	(59) 8	(60) 7	(61) 12	(62) 20	(63) 18	(64) 17
(65) 11	(66) 10	(67) 18	(68) 19	(69) 20	(70) 20	(71) 14	(72) 15
(73) 16	(74) 19	(75) 15	(76) 14	(77) 19	(78) 17	(79) 20	(80) 18
(81) 14	(82) 14	(83) 20	(84) 10	(85) 11	(86) 8	(87) 20	(88) 14
(89) 16	(90) 11	(91) 19	(92) 16	(93) 8	(94) 12	(95) 6	(96) 14
(97) 18	(98) 16	(99) 16	(100) 20				

第4页答案

(1) 20	(2) 20	(3) 4	(4) 19	(5) 16	(6) 8	(7) 13	(8) 20
(9) 18	(10) 4	(11) 19	(12) 7	(13) 7	(14) 20	(15) 18	(16) 13
(17) 19	(18) 17	(19) 16	(20) 7	(21) 20	(22) 10	(23) 16	(24) 10
(25) 19	(26) 14	(27) 10	(28) 19	(29) 17	(30) 16	(31) 19	(32) 18
(33) 14	(34) 20	(35) 15	(36) 16	(37) 8	(38) 14	(39) 15	(40) 20
(41) 14	(42) 13	(43) 5	(44) 17	(45) 17	(46) 16	(47) 19	(48) 17
(49) 18	(50) 11	(51) 13	(52) 12	(53) 17	(54) 13	(55) 19	(56) 16
(57) 19	(58) 17	(59) 9	(60) 20	(61) 18	(62) 12	(63) 16	(64) 20
(65) 13	(66) 19	(67) 20	(68) 16	(69) 20	(70) 17	(71) 17	(72) 19
(73) 11	(74) 14	(75) 20	(76) 20	(77) 20	(78) 15	(79) 15	(80) 10
(81) 19	(82) 19	(83) 15	(84) 18	(85) 14	(86) 14	(87) 19	(88) 19
(89) 19	(90) 19	(91) 12	(92) 19	(93) 11	(94) 20	(95) 15	(96) 20
(97) 6	(98) 19	(99) 4	(100) 16				

二十以内加法计算练习题答案

第5页答案

(1) 14	(2) 18	(3) 12	(4) 10	(5) 16	(6) 9	(7) 10	(8) 17
(9) 11	(10) 15	(11) 20	(12) 20	(13) 19	(14) 9	(15) 14	(16) 16
(17) 18	(18) 19	(19) 16	(20) 19	(21) 8	(22) 14	(23) 18	(24) 19
(25) 20	(26) 18	(27) 18	(28) 14	(29) 20	(30) 19	(31) 18	(32) 15
(33) 17	(34) 10	(35) 10	(36) 12	(37) 19	(38) 10	(39) 19	(40) 16
(41) 8	(42) 6	(43) 6	(44) 12	(45) 16	(46) 6	(47) 16	(48) 15
(49) 8	(50) 12	(51) 20	(52) 20	(53) 14	(54) 15	(55) 20	(56) 20
(57) 18	(58) 11	(59) 14	(60) 16	(61) 15	(62) 20	(63) 13	(64) 14
(65) 13	(66) 16	(67) 11	(68) 20	(69) 19	(70) 11	(71) 18	(72) 19
(73) 5	(74) 20	(75) 16	(76) 20	(77) 19	(78) 19	(79) 12	(80) 15
(81) 20	(82) 13	(83) 18	(84) 12	(85) 15	(86) 18	(87) 15	(88) 20
(89) 17	(90) 17	(91) 11	(92) 13	(93) 12	(94) 10	(95) 12	(96) 16
(97) 17	(98) 16	(99) 17	(100) 14				

第6页答案

(1) 6	(2) 14	(3) 15	(4) 11	(5) 8	(6) 12	(7) 20	(8) 20
(9) 11	(10) 13	(11) 20	(12) 20	(13) 15	(14) 15	(15) 16	(16) 16
(17) 11	(18) 18	(19) 18	(20) 18	(21) 6	(22) 16	(23) 18	(24) 15
(25) 10	(26) 19	(27) 19	(28) 4	(29) 14	(30) 18	(31) 10	(32) 12
(33) 19	(34) 13	(35) 16	(36) 15	(37) 20	(38) 18	(39) 14	(40) 13
(41) 19	(42) 12	(43) 18	(44) 5	(45) 18	(46) 16	(47) 18	(48) 20
(49) 20	(50) 20	(51) 18	(52) 13	(53) 16	(54) 18	(55) 20	(56) 20
(57) 8	(58) 14	(59) 15	(60) 13	(61) 5	(62) 19	(63) 7	(64) 20
(65) 6	(66) 15	(67) 11	(68) 18	(69) 17	(70) 11	(71) 19	(72) 12
(73) 6	(74) 17	(75) 20	(76) 9	(77) 19	(78) 16	(79) 17	(80) 15
(81) 19	(82) 12	(83) 12	(84) 13	(85) 19	(86) 4	(87) 20	(88) 17
(89) 15	(90) 11	(91) 3	(92) 17	(93) 9	(94) 18	(95) 17	(96) 19
(97) 18	(98) 15	(99) 9	(100) 20				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 19 | (3) 18 | (4) 17 | (5) 13 | (6) 20 | (7) 9 | (8) 20 |
| (9) 16 | (10) 19 | (11) 17 | (12) 8 | (13) 14 | (14) 19 | (15) 14 | (16) 15 |
| (17) 18 | (18) 18 | (19) 16 | (20) 6 | (21) 19 | (22) 19 | (23) 15 | (24) 14 |
| (25) 16 | (26) 16 | (27) 12 | (28) 20 | (29) 11 | (30) 13 | (31) 18 | (32) 13 |
| (33) 12 | (34) 9 | (35) 18 | (36) 9 | (37) 20 | (38) 15 | (39) 20 | (40) 17 |
| (41) 19 | (42) 20 | (43) 18 | (44) 10 | (45) 18 | (46) 11 | (47) 20 | (48) 19 |
| (49) 18 | (50) 15 | (51) 16 | (52) 19 | (53) 20 | (54) 15 | (55) 14 | (56) 19 |
| (57) 6 | (58) 20 | (59) 8 | (60) 17 | (61) 20 | (62) 11 | (63) 13 | (64) 20 |
| (65) 18 | (66) 13 | (67) 7 | (68) 17 | (69) 16 | (70) 15 | (71) 8 | (72) 17 |
| (73) 13 | (74) 19 | (75) 14 | (76) 20 | (77) 10 | (78) 11 | (79) 17 | (80) 15 |
| (81) 19 | (82) 4 | (83) 5 | (84) 12 | (85) 14 | (86) 19 | (87) 19 | (88) 15 |
| (89) 17 | (90) 12 | (91) 14 | (92) 8 | (93) 12 | (94) 19 | (95) 18 | (96) 19 |
| (97) 18 | (98) 16 | (99) 10 | (100) 18 | | | | |