

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $10 + 5 =$

(2)  $3 + 7 =$

(3)  $10 + 4 =$

(4)  $1 + 9 =$

(5)  $17 + 1 =$

(6)  $1 + 19 =$

(7)  $16 + 2 =$

(8)  $13 + 2 =$

(9)  $19 + 1 =$

(10)  $17 + 2 =$

(11)  $9 + 6 =$

(12)  $12 + 5 =$

(13)  $8 + 12 =$

(14)  $1 + 17 =$

(15)  $16 + 3 =$

(16)  $8 + 10 =$

(17)  $3 + 16 =$

(18)  $13 + 6 =$

(19)  $1 + 7 =$

(20)  $6 + 13 =$

(21)  $15 + 1 =$

(22)  $14 + 4 =$

(23)  $11 + 1 =$

(24)  $16 + 4 =$

(25)  $5 + 12 =$

(26)  $8 + 5 =$

(27)  $18 + 1 =$

(28)  $18 + 2 =$

(29)  $9 + 3 =$

(30)  $14 + 5 =$

(31)  $12 + 4 =$

(32)  $7 + 10 =$

(33)  $1 + 6 =$

(34)  $10 + 7 =$

(35)  $5 + 14 =$

(36)  $2 + 13 =$

(37)  $2 + 14 =$

(38)  $14 + 1 =$

(39)  $3 + 4 =$

(40)  $13 + 3 =$

(41)  $2 + 11 =$

(42)  $17 + 3 =$

(43)  $2 + 7 =$

(44)  $6 + 14 =$

(45)  $7 + 11 =$

(46)  $6 + 6 =$

(47)  $9 + 4 =$

(48)  $6 + 4 =$

(49)  $10 + 2 =$

(50)  $8 + 7 =$

(51)  $17 + 2 =$

(52)  $4 + 11 =$

(53)  $9 + 4 =$

(54)  $9 + 3 =$

(55)  $6 + 1 =$

(56)  $11 + 3 =$

(57)  $2 + 6 =$

(58)  $1 + 11 =$

(59)  $6 + 13 =$

(60)  $7 + 2 =$

(61)  $1 + 16 =$

(62)  $11 + 6 =$

(63)  $4 + 2 =$

(64)  $7 + 9 =$

(65)  $18 + 2 =$

(66)  $2 + 7 =$

(67)  $19 + 1 =$

(68)  $1 + 1 =$

(69)  $8 + 5 =$

(70)  $9 + 10 =$

(71)  $2 + 13 =$

(72)  $7 + 5 =$

(73)  $10 + 5 =$

(74)  $14 + 4 =$

(75)  $10 + 9 =$

(76)  $1 + 2 =$

(77)  $7 + 6 =$

(78)  $5 + 13 =$

(79)  $17 + 3 =$

(80)  $6 + 14 =$

(81)  $13 + 4 =$

(82)  $4 + 6 =$

(83)  $8 + 6 =$

(84)  $12 + 2 =$

(85)  $14 + 1 =$

(86)  $5 + 7 =$

(87)  $16 + 2 =$

(88)  $12 + 4 =$

(89)  $9 + 9 =$

(90)  $16 + 4 =$

(91)  $7 + 10 =$

(92)  $4 + 10 =$

(93)  $8 + 9 =$

(94)  $7 + 7 =$

(95)  $15 + 2 =$

(96)  $5 + 14 =$

(97)  $8 + 11 =$

(98)  $14 + 2 =$

(99)  $13 + 2 =$

(100)  $5 + 9 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                 |
|-----------------|-----------------|-----------------|-----------------|
| (1) $16 + 3 =$  | (2) $15 + 3 =$  | (3) $15 + 1 =$  | (4) $3 + 3 =$   |
| (5) $3 + 7 =$   | (6) $14 + 2 =$  | (7) $6 + 4 =$   | (8) $15 + 3 =$  |
| (9) $8 + 9 =$   | (10) $8 + 2 =$  | (11) $15 + 1 =$ | (12) $4 + 6 =$  |
| (13) $9 + 7 =$  | (14) $5 + 6 =$  | (15) $1 + 13 =$ | (16) $18 + 1 =$ |
| (17) $4 + 1 =$  | (18) $5 + 5 =$  | (19) $13 + 6 =$ | (20) $10 + 4 =$ |
| (21) $15 + 4 =$ | (22) $17 + 2 =$ | (23) $10 + 1 =$ | (24) $7 + 6 =$  |
| (25) $6 + 14 =$ | (26) $1 + 19 =$ | (27) $10 + 8 =$ | (28) $19 + 1 =$ |
| (29) $5 + 13 =$ | (30) $1 + 2 =$  | (31) $10 + 3 =$ | (32) $6 + 3 =$  |
| (33) $14 + 3 =$ | (34) $4 + 3 =$  | (35) $2 + 6 =$  | (36) $8 + 12 =$ |
| (37) $3 + 3 =$  | (38) $5 + 10 =$ | (39) $7 + 2 =$  | (40) $4 + 4 =$  |
| (41) $2 + 13 =$ | (42) $13 + 1 =$ | (43) $2 + 10 =$ | (44) $8 + 4 =$  |
| (45) $10 + 2 =$ | (46) $3 + 5 =$  | (47) $2 + 12 =$ | (48) $8 + 5 =$  |
| (49) $13 + 7 =$ | (50) $19 + 1 =$ | (51) $7 + 1 =$  | (52) $8 + 8 =$  |
| (53) $13 + 1 =$ | (54) $4 + 3 =$  | (55) $8 + 10 =$ | (56) $4 + 6 =$  |
| (57) $1 + 2 =$  | (58) $5 + 14 =$ | (59) $3 + 7 =$  | (60) $2 + 11 =$ |
| (61) $13 + 2 =$ | (62) $6 + 6 =$  | (63) $18 + 2 =$ | (64) $9 + 10 =$ |
| (65) $17 + 1 =$ | (66) $9 + 8 =$  | (67) $9 + 1 =$  | (68) $13 + 6 =$ |
| (69) $10 + 9 =$ | (70) $5 + 3 =$  | (71) $13 + 3 =$ | (72) $12 + 1 =$ |
| (73) $7 + 3 =$  | (74) $14 + 4 =$ | (75) $3 + 11 =$ | (76) $7 + 12 =$ |
| (77) $10 + 3 =$ | (78) $8 + 4 =$  | (79) $1 + 10 =$ | (80) $6 + 5 =$  |
| (81) $8 + 9 =$  | (82) $6 + 11 =$ | (83) $17 + 3 =$ | (84) $12 + 7 =$ |
| (85) $4 + 4 =$  | (86) $3 + 8 =$  | (87) $15 + 3 =$ | (88) $15 + 4 =$ |
| (89) $1 + 5 =$  | (90) $10 + 2 =$ | (91) $6 + 7 =$  | (92) $4 + 10 =$ |
| (93) $2 + 13 =$ | (94) $12 + 3 =$ | (95) $15 + 1 =$ | (96) $16 + 4 =$ |
| (97) $5 + 12 =$ | (98) $2 + 15 =$ | (99) $7 + 6 =$  | (100) $4 + 4 =$ |

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $17 + 2 =$

(2)  $14 + 3 =$

(3)  $19 + 1 =$

(4)  $4 + 16 =$

(5)  $18 + 2 =$

(6)  $11 + 8 =$

(7)  $5 + 9 =$

(8)  $15 + 2 =$

(9)  $8 + 1 =$

(10)  $4 + 7 =$

(11)  $6 + 14 =$

(12)  $10 + 6 =$

(13)  $16 + 3 =$

(14)  $11 + 7 =$

(15)  $9 + 3 =$

(16)  $1 + 11 =$

(17)  $18 + 1 =$

(18)  $8 + 9 =$

(19)  $6 + 6 =$

(20)  $5 + 1 =$

(21)  $14 + 5 =$

(22)  $14 + 1 =$

(23)  $17 + 1 =$

(24)  $12 + 8 =$

(25)  $4 + 11 =$

(26)  $3 + 7 =$

(27)  $9 + 2 =$

(28)  $4 + 1 =$

(29)  $10 + 3 =$

(30)  $1 + 15 =$

(31)  $7 + 9 =$

(32)  $11 + 6 =$

(33)  $5 + 13 =$

(34)  $3 + 1 =$

(35)  $13 + 7 =$

(36)  $15 + 5 =$

(37)  $12 + 1 =$

(38)  $11 + 6 =$

(39)  $17 + 3 =$

(40)  $2 + 8 =$

(41)  $8 + 3 =$

(42)  $6 + 2 =$

(43)  $7 + 11 =$

(44)  $19 + 1 =$

(45)  $7 + 6 =$

(46)  $14 + 6 =$

(47)  $3 + 16 =$

(48)  $13 + 5 =$

(49)  $7 + 12 =$

(50)  $5 + 12 =$

(51)  $18 + 1 =$

(52)  $15 + 2 =$

(53)  $9 + 1 =$

(54)  $12 + 2 =$

(55)  $1 + 10 =$

(56)  $6 + 6 =$

(57)  $9 + 8 =$

(58)  $3 + 14 =$

(59)  $10 + 8 =$

(60)  $13 + 2 =$

(61)  $15 + 4 =$

(62)  $6 + 5 =$

(63)  $11 + 3 =$

(64)  $6 + 12 =$

(65)  $1 + 4 =$

(66)  $5 + 15 =$

(67)  $8 + 5 =$

(68)  $8 + 9 =$

(69)  $14 + 5 =$

(70)  $1 + 11 =$

(71)  $10 + 1 =$

(72)  $5 + 8 =$

(73)  $4 + 1 =$

(74)  $11 + 5 =$

(75)  $10 + 3 =$

(76)  $7 + 5 =$

(77)  $5 + 7 =$

(78)  $9 + 7 =$

(79)  $7 + 8 =$

(80)  $17 + 1 =$

(81)  $8 + 6 =$

(82)  $10 + 9 =$

(83)  $2 + 10 =$

(84)  $19 + 1 =$

(85)  $13 + 3 =$

(86)  $8 + 1 =$

(87)  $13 + 5 =$

(88)  $15 + 4 =$

(89)  $10 + 1 =$

(90)  $8 + 4 =$

(91)  $7 + 12 =$

(92)  $14 + 3 =$

(93)  $5 + 14 =$

(94)  $7 + 1 =$

(95)  $5 + 6 =$

(96)  $3 + 15 =$

(97)  $15 + 1 =$

(98)  $11 + 5 =$

(99)  $7 + 13 =$

(100)  $5 + 15 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 6 =$   | (2) $18 + 2 =$  | (3) $1 + 13 =$  | (4) $6 + 8 =$    |
| (5) $9 + 11 =$  | (6) $2 + 5 =$   | (7) $12 + 7 =$  | (8) $17 + 3 =$   |
| (9) $6 + 11 =$  | (10) $13 + 2 =$ | (11) $1 + 8 =$  | (12) $17 + 2 =$  |
| (13) $11 + 6 =$ | (14) $4 + 16 =$ | (15) $12 + 8 =$ | (16) $1 + 9 =$   |
| (17) $16 + 1 =$ | (18) $9 + 3 =$  | (19) $5 + 5 =$  | (20) $1 + 15 =$  |
| (21) $16 + 4 =$ | (22) $6 + 11 =$ | (23) $7 + 1 =$  | (24) $16 + 2 =$  |
| (25) $2 + 12 =$ | (26) $17 + 3 =$ | (27) $14 + 4 =$ | (28) $3 + 15 =$  |
| (29) $14 + 2 =$ | (30) $3 + 2 =$  | (31) $17 + 2 =$ | (32) $18 + 2 =$  |
| (33) $9 + 10 =$ | (34) $11 + 9 =$ | (35) $11 + 2 =$ | (36) $19 + 1 =$  |
| (37) $5 + 12 =$ | (38) $7 + 4 =$  | (39) $15 + 1 =$ | (40) $9 + 8 =$   |
| (41) $13 + 3 =$ | (42) $3 + 7 =$  | (43) $11 + 4 =$ | (44) $10 + 8 =$  |
| (45) $6 + 6 =$  | (46) $17 + 1 =$ | (47) $3 + 12 =$ | (48) $11 + 1 =$  |
| (49) $8 + 7 =$  | (50) $2 + 3 =$  | (51) $10 + 2 =$ | (52) $2 + 13 =$  |
| (53) $18 + 1 =$ | (54) $4 + 10 =$ | (55) $9 + 5 =$  | (56) $2 + 10 =$  |
| (57) $7 + 3 =$  | (58) $8 + 10 =$ | (59) $2 + 14 =$ | (60) $11 + 3 =$  |
| (61) $8 + 6 =$  | (62) $12 + 3 =$ | (63) $14 + 3 =$ | (64) $6 + 7 =$   |
| (65) $8 + 8 =$  | (66) $10 + 5 =$ | (67) $15 + 5 =$ | (68) $4 + 15 =$  |
| (69) $8 + 5 =$  | (70) $13 + 5 =$ | (71) $2 + 9 =$  | (72) $14 + 3 =$  |
| (73) $4 + 3 =$  | (74) $13 + 2 =$ | (75) $18 + 2 =$ | (76) $18 + 1 =$  |
| (77) $11 + 4 =$ | (78) $1 + 4 =$  | (79) $10 + 4 =$ | (80) $6 + 3 =$   |
| (81) $14 + 1 =$ | (82) $10 + 5 =$ | (83) $1 + 6 =$  | (84) $8 + 12 =$  |
| (85) $8 + 9 =$  | (86) $10 + 8 =$ | (87) $3 + 4 =$  | (88) $9 + 3 =$   |
| (89) $19 + 1 =$ | (90) $11 + 3 =$ | (91) $8 + 10 =$ | (92) $3 + 17 =$  |
| (93) $13 + 7 =$ | (94) $16 + 2 =$ | (95) $3 + 3 =$  | (96) $16 + 1 =$  |
| (97) $3 + 5 =$  | (98) $1 + 15 =$ | (99) $12 + 5 =$ | (100) $1 + 17 =$ |

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $16 + 4 =$

(2)  $7 + 12 =$

(3)  $3 + 14 =$

(4)  $9 + 6 =$

(5)  $10 + 6 =$

(6)  $2 + 8 =$

(7)  $3 + 13 =$

(8)  $2 + 6 =$

(9)  $5 + 5 =$

(10)  $7 + 2 =$

(11)  $15 + 3 =$

(12)  $13 + 1 =$

(13)  $15 + 1 =$

(14)  $5 + 9 =$

(15)  $2 + 17 =$

(16)  $12 + 1 =$

(17)  $17 + 1 =$

(18)  $5 + 1 =$

(19)  $5 + 3 =$

(20)  $14 + 2 =$

(21)  $7 + 5 =$

(22)  $8 + 4 =$

(23)  $9 + 11 =$

(24)  $11 + 9 =$

(25)  $16 + 3 =$

(26)  $4 + 16 =$

(27)  $12 + 2 =$

(28)  $8 + 6 =$

(29)  $1 + 14 =$

(30)  $4 + 5 =$

(31)  $9 + 8 =$

(32)  $8 + 2 =$

(33)  $10 + 5 =$

(34)  $13 + 2 =$

(35)  $1 + 18 =$

(36)  $4 + 2 =$

(37)  $17 + 1 =$

(38)  $12 + 2 =$

(39)  $5 + 12 =$

(40)  $15 + 2 =$

(41)  $10 + 9 =$

(42)  $17 + 3 =$

(43)  $16 + 2 =$

(44)  $18 + 2 =$

(45)  $14 + 3 =$

(46)  $7 + 3 =$

(47)  $2 + 18 =$

(48)  $2 + 17 =$

(49)  $6 + 6 =$

(50)  $12 + 7 =$

(51)  $12 + 4 =$

(52)  $12 + 6 =$

(53)  $6 + 10 =$

(54)  $13 + 7 =$

(55)  $4 + 6 =$

(56)  $9 + 2 =$

(57)  $13 + 1 =$

(58)  $10 + 6 =$

(59)  $17 + 2 =$

(60)  $1 + 5 =$

(61)  $8 + 3 =$

(62)  $19 + 1 =$

(63)  $12 + 3 =$

(64)  $7 + 7 =$

(65)  $5 + 5 =$

(66)  $4 + 15 =$

(67)  $7 + 10 =$

(68)  $3 + 10 =$

(69)  $7 + 6 =$

(70)  $6 + 13 =$

(71)  $11 + 1 =$

(72)  $1 + 8 =$

(73)  $12 + 8 =$

(74)  $1 + 11 =$

(75)  $1 + 3 =$

(76)  $9 + 3 =$

(77)  $7 + 5 =$

(78)  $17 + 3 =$

(79)  $3 + 14 =$

(80)  $6 + 8 =$

(81)  $15 + 5 =$

(82)  $3 + 1 =$

(83)  $15 + 1 =$

(84)  $10 + 2 =$

(85)  $9 + 4 =$

(86)  $5 + 6 =$

(87)  $16 + 3 =$

(88)  $16 + 4 =$

(89)  $4 + 7 =$

(90)  $8 + 10 =$

(91)  $8 + 1 =$

(92)  $19 + 1 =$

(93)  $5 + 11 =$

(94)  $18 + 2 =$

(95)  $11 + 6 =$

(96)  $15 + 4 =$

(97)  $7 + 10 =$

(98)  $9 + 1 =$

(99)  $1 + 9 =$

(100)  $4 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $12 + 8 =$

(2)  $5 + 3 =$

(3)  $7 + 11 =$

(4)  $2 + 17 =$

(5)  $18 + 1 =$

(6)  $17 + 1 =$

(7)  $6 + 10 =$

(8)  $7 + 7 =$

(9)  $16 + 1 =$

(10)  $8 + 2 =$

(11)  $7 + 5 =$

(12)  $4 + 16 =$

(13)  $18 + 2 =$

(14)  $14 + 1 =$

(15)  $8 + 6 =$

(16)  $3 + 10 =$

(17)  $7 + 2 =$

(18)  $12 + 2 =$

(19)  $1 + 18 =$

(20)  $9 + 1 =$

(21)  $4 + 9 =$

(22)  $19 + 1 =$

(23)  $13 + 3 =$

(24)  $6 + 4 =$

(25)  $8 + 3 =$

(26)  $9 + 5 =$

(27)  $16 + 4 =$

(28)  $17 + 3 =$

(29)  $2 + 9 =$

(30)  $6 + 3 =$

(31)  $8 + 12 =$

(32)  $5 + 9 =$

(33)  $14 + 2 =$

(34)  $5 + 3 =$

(35)  $8 + 10 =$

(36)  $18 + 1 =$

(37)  $11 + 8 =$

(38)  $14 + 4 =$

(39)  $16 + 1 =$

(40)  $4 + 14 =$

(41)  $5 + 10 =$

(42)  $3 + 6 =$

(43)  $2 + 12 =$

(44)  $13 + 6 =$

(45)  $11 + 5 =$

(46)  $13 + 4 =$

(47)  $5 + 4 =$

(48)  $12 + 6 =$

(49)  $16 + 2 =$

(50)  $9 + 6 =$

(51)  $8 + 11 =$

(52)  $2 + 10 =$

(53)  $3 + 17 =$

(54)  $8 + 4 =$

(55)  $4 + 5 =$

(56)  $1 + 13 =$

(57)  $7 + 13 =$

(58)  $1 + 16 =$

(59)  $1 + 5 =$

(60)  $4 + 13 =$

(61)  $9 + 8 =$

(62)  $2 + 16 =$

(63)  $9 + 9 =$

(64)  $3 + 3 =$

(65)  $4 + 1 =$

(66)  $15 + 4 =$

(67)  $9 + 10 =$

(68)  $15 + 2 =$

(69)  $5 + 3 =$

(70)  $9 + 11 =$

(71)  $17 + 1 =$

(72)  $8 + 10 =$

(73)  $10 + 6 =$

(74)  $16 + 3 =$

(75)  $5 + 15 =$

(76)  $4 + 1 =$

(77)  $6 + 2 =$

(78)  $13 + 5 =$

(79)  $12 + 8 =$

(80)  $18 + 1 =$

(81)  $13 + 1 =$

(82)  $19 + 1 =$

(83)  $3 + 5 =$

(84)  $3 + 14 =$

(85)  $9 + 7 =$

(86)  $18 + 2 =$

(87)  $14 + 2 =$

(88)  $1 + 14 =$

(89)  $3 + 13 =$

(90)  $12 + 1 =$

(91)  $4 + 5 =$

(92)  $2 + 10 =$

(93)  $13 + 6 =$

(94)  $2 + 2 =$

(95)  $4 + 14 =$

(96)  $15 + 4 =$

(97)  $1 + 7 =$

(98)  $17 + 3 =$

(99)  $15 + 3 =$

(100)  $17 + 2 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 1 =$

(2)  $1 + 17 =$

(3)  $5 + 12 =$

(4)  $2 + 7 =$

(5)  $9 + 6 =$

(6)  $14 + 6 =$

(7)  $16 + 1 =$

(8)  $3 + 8 =$

(9)  $14 + 3 =$

(10)  $15 + 1 =$

(11)  $7 + 9 =$

(12)  $7 + 12 =$

(13)  $15 + 5 =$

(14)  $6 + 5 =$

(15)  $10 + 4 =$

(16)  $15 + 4 =$

(17)  $1 + 1 =$

(18)  $10 + 2 =$

(19)  $2 + 8 =$

(20)  $3 + 1 =$

(21)  $1 + 11 =$

(22)  $3 + 6 =$

(23)  $11 + 3 =$

(24)  $16 + 3 =$

(25)  $9 + 3 =$

(26)  $11 + 5 =$

(27)  $8 + 10 =$

(28)  $14 + 3 =$

(29)  $13 + 7 =$

(30)  $13 + 5 =$

(31)  $2 + 10 =$

(32)  $3 + 10 =$

(33)  $16 + 4 =$

(34)  $2 + 17 =$

(35)  $9 + 8 =$

(36)  $12 + 8 =$

(37)  $12 + 3 =$

(38)  $8 + 2 =$

(39)  $8 + 3 =$

(40)  $8 + 4 =$

(41)  $1 + 2 =$

(42)  $18 + 1 =$

(43)  $17 + 2 =$

(44)  $12 + 4 =$

(45)  $2 + 11 =$

(46)  $9 + 1 =$

(47)  $6 + 9 =$

(48)  $17 + 3 =$

(49)  $14 + 4 =$

(50)  $10 + 10 =$

(51)  $9 + 6 =$

(52)  $18 + 2 =$

(53)  $6 + 10 =$

(54)  $14 + 2 =$

(55)  $12 + 2 =$

(56)  $8 + 1 =$

(57)  $3 + 4 =$

(58)  $1 + 6 =$

(59)  $12 + 5 =$

(60)  $19 + 1 =$

(61)  $3 + 5 =$

(62)  $17 + 1 =$

(63)  $1 + 7 =$

(64)  $3 + 13 =$

(65)  $8 + 6 =$

(66)  $19 + 1 =$

(67)  $15 + 4 =$

(68)  $16 + 2 =$

(69)  $10 + 6 =$

(70)  $12 + 3 =$

(71)  $18 + 1 =$

(72)  $2 + 13 =$

(73)  $5 + 5 =$

(74)  $13 + 7 =$

(75)  $9 + 5 =$

(76)  $17 + 1 =$

(77)  $6 + 8 =$

(78)  $3 + 6 =$

(79)  $18 + 2 =$

(80)  $16 + 4 =$

(81)  $12 + 1 =$

(82)  $8 + 1 =$

(83)  $13 + 6 =$

(84)  $6 + 3 =$

(85)  $12 + 8 =$

(86)  $15 + 5 =$

(87)  $6 + 14 =$

(88)  $6 + 10 =$

(89)  $17 + 3 =$

(90)  $11 + 5 =$

(91)  $9 + 4 =$

(92)  $5 + 9 =$

(93)  $10 + 7 =$

(94)  $4 + 13 =$

(95)  $4 + 12 =$

(96)  $14 + 2 =$

(97)  $12 + 4 =$

(98)  $15 + 1 =$

(99)  $13 + 4 =$

(100)  $14 + 3 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 15    (2) 10    (3) 14    (4) 10    (5) 18    (6) 20    (7) 18    (8) 15  
(9) 20    (10) 19    (11) 15    (12) 17    (13) 20    (14) 18    (15) 19    (16) 18  
(17) 19    (18) 19    (19) 8    (20) 19    (21) 16    (22) 18    (23) 12    (24) 20  
(25) 17    (26) 13    (27) 19    (28) 20    (29) 12    (30) 19    (31) 16    (32) 17  
(33) 7    (34) 17    (35) 19    (36) 15    (37) 16    (38) 15    (39) 7    (40) 16  
(41) 13    (42) 20    (43) 9    (44) 20    (45) 18    (46) 12    (47) 13    (48) 10  
(49) 12    (50) 15    (51) 19    (52) 15    (53) 13    (54) 12    (55) 7    (56) 14  
(57) 8    (58) 12    (59) 19    (60) 9    (61) 17    (62) 17    (63) 6    (64) 16  
(65) 20    (66) 9    (67) 20    (68) 2    (69) 13    (70) 19    (71) 15    (72) 12  
(73) 15    (74) 18    (75) 19    (76) 3    (77) 13    (78) 18    (79) 20    (80) 20  
(81) 17    (82) 10    (83) 14    (84) 14    (85) 15    (86) 12    (87) 18    (88) 16  
(89) 18    (90) 20    (91) 17    (92) 14    (93) 17    (94) 14    (95) 17    (96) 19  
(97) 19    (98) 16    (99) 15    (100) 14

### 第2页答案

(1) 19    (2) 18    (3) 16    (4) 6    (5) 10    (6) 16    (7) 10    (8) 18  
(9) 17    (10) 10    (11) 16    (12) 10    (13) 16    (14) 11    (15) 14    (16) 19  
(17) 5    (18) 10    (19) 19    (20) 14    (21) 19    (22) 19    (23) 11    (24) 13  
(25) 20    (26) 20    (27) 18    (28) 20    (29) 18    (30) 3    (31) 13    (32) 9  
(33) 17    (34) 7    (35) 8    (36) 20    (37) 6    (38) 15    (39) 9    (40) 8  
(41) 15    (42) 14    (43) 12    (44) 12    (45) 12    (46) 8    (47) 14    (48) 13  
(49) 20    (50) 20    (51) 8    (52) 16    (53) 14    (54) 7    (55) 18    (56) 10  
(57) 3    (58) 19    (59) 10    (60) 13    (61) 15    (62) 12    (63) 20    (64) 19  
(65) 18    (66) 17    (67) 10    (68) 19    (69) 19    (70) 8    (71) 16    (72) 13  
(73) 10    (74) 18    (75) 14    (76) 19    (77) 13    (78) 12    (79) 11    (80) 11  
(81) 17    (82) 17    (83) 20    (84) 19    (85) 8    (86) 11    (87) 18    (88) 19  
(89) 6    (90) 12    (91) 13    (92) 14    (93) 15    (94) 15    (95) 16    (96) 20  
(97) 17    (98) 17    (99) 13    (100) 8



## 二十以内加法计算练习题答案

### 第3页答案

(1) 19	(2) 17	(3) 20	(4) 20	(5) 20	(6) 19	(7) 14	(8) 17
(9) 9	(10) 11	(11) 20	(12) 16	(13) 19	(14) 18	(15) 12	(16) 12
(17) 19	(18) 17	(19) 12	(20) 6	(21) 19	(22) 15	(23) 18	(24) 20
(25) 15	(26) 10	(27) 11	(28) 5	(29) 13	(30) 16	(31) 16	(32) 17
(33) 18	(34) 4	(35) 20	(36) 20	(37) 13	(38) 17	(39) 20	(40) 10
(41) 11	(42) 8	(43) 18	(44) 20	(45) 13	(46) 20	(47) 19	(48) 18
(49) 19	(50) 17	(51) 19	(52) 17	(53) 10	(54) 14	(55) 11	(56) 12
(57) 17	(58) 17	(59) 18	(60) 15	(61) 19	(62) 11	(63) 14	(64) 18
(65) 5	(66) 20	(67) 13	(68) 17	(69) 19	(70) 12	(71) 11	(72) 13
(73) 5	(74) 16	(75) 13	(76) 12	(77) 12	(78) 16	(79) 15	(80) 18
(81) 14	(82) 19	(83) 12	(84) 20	(85) 16	(86) 9	(87) 18	(88) 19
(89) 11	(90) 12	(91) 19	(92) 17	(93) 19	(94) 8	(95) 11	(96) 18
(97) 16	(98) 16	(99) 20	(100) 20				

### 第4页答案

(1) 7	(2) 20	(3) 14	(4) 14	(5) 20	(6) 7	(7) 19	(8) 20
(9) 17	(10) 15	(11) 9	(12) 19	(13) 17	(14) 20	(15) 20	(16) 10
(17) 17	(18) 12	(19) 10	(20) 16	(21) 20	(22) 17	(23) 8	(24) 18
(25) 14	(26) 20	(27) 18	(28) 18	(29) 16	(30) 5	(31) 19	(32) 20
(33) 19	(34) 20	(35) 13	(36) 20	(37) 17	(38) 11	(39) 16	(40) 17
(41) 16	(42) 10	(43) 15	(44) 18	(45) 12	(46) 18	(47) 15	(48) 12
(49) 15	(50) 5	(51) 12	(52) 15	(53) 19	(54) 14	(55) 14	(56) 12
(57) 10	(58) 18	(59) 16	(60) 14	(61) 14	(62) 15	(63) 17	(64) 13
(65) 16	(66) 15	(67) 20	(68) 19	(69) 13	(70) 18	(71) 11	(72) 17
(73) 7	(74) 15	(75) 20	(76) 19	(77) 15	(78) 5	(79) 14	(80) 9
(81) 15	(82) 15	(83) 7	(84) 20	(85) 17	(86) 18	(87) 7	(88) 12
(89) 20	(90) 14	(91) 18	(92) 20	(93) 20	(94) 18	(95) 6	(96) 17
(97) 8	(98) 16	(99) 17	(100) 18				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 19	(3) 17	(4) 15	(5) 16	(6) 10	(7) 16	(8) 8
(9) 10	(10) 9	(11) 18	(12) 14	(13) 16	(14) 14	(15) 19	(16) 13
(17) 18	(18) 6	(19) 8	(20) 16	(21) 12	(22) 12	(23) 20	(24) 20
(25) 19	(26) 20	(27) 14	(28) 14	(29) 15	(30) 9	(31) 17	(32) 10
(33) 15	(34) 15	(35) 19	(36) 6	(37) 18	(38) 14	(39) 17	(40) 17
(41) 19	(42) 20	(43) 18	(44) 20	(45) 17	(46) 10	(47) 20	(48) 19
(49) 12	(50) 19	(51) 16	(52) 18	(53) 16	(54) 20	(55) 10	(56) 11
(57) 14	(58) 16	(59) 19	(60) 6	(61) 11	(62) 20	(63) 15	(64) 14
(65) 10	(66) 19	(67) 17	(68) 13	(69) 13	(70) 19	(71) 12	(72) 9
(73) 20	(74) 12	(75) 4	(76) 12	(77) 12	(78) 20	(79) 17	(80) 14
(81) 20	(82) 4	(83) 16	(84) 12	(85) 13	(86) 11	(87) 19	(88) 20
(89) 11	(90) 18	(91) 9	(92) 20	(93) 16	(94) 20	(95) 17	(96) 19
(97) 17	(98) 10	(99) 10	(100) 7				

### 第6页答案

(1) 20	(2) 8	(3) 18	(4) 19	(5) 19	(6) 18	(7) 16	(8) 14
(9) 17	(10) 10	(11) 12	(12) 20	(13) 20	(14) 15	(15) 14	(16) 13
(17) 9	(18) 14	(19) 19	(20) 10	(21) 13	(22) 20	(23) 16	(24) 10
(25) 11	(26) 14	(27) 20	(28) 20	(29) 11	(30) 9	(31) 20	(32) 14
(33) 16	(34) 8	(35) 18	(36) 19	(37) 19	(38) 18	(39) 17	(40) 18
(41) 15	(42) 9	(43) 14	(44) 19	(45) 16	(46) 17	(47) 9	(48) 18
(49) 18	(50) 15	(51) 19	(52) 12	(53) 20	(54) 12	(55) 9	(56) 14
(57) 20	(58) 17	(59) 6	(60) 17	(61) 17	(62) 18	(63) 18	(64) 6
(65) 5	(66) 19	(67) 19	(68) 17	(69) 8	(70) 20	(71) 18	(72) 18
(73) 16	(74) 19	(75) 20	(76) 5	(77) 8	(78) 18	(79) 20	(80) 19
(81) 14	(82) 20	(83) 8	(84) 17	(85) 16	(86) 20	(87) 16	(88) 15
(89) 16	(90) 13	(91) 9	(92) 12	(93) 19	(94) 4	(95) 18	(96) 19
(97) 8	(98) 20	(99) 18	(100) 19				

## 二十以内加法计算练习题答案

### 第7页答案

(1) 9	(2) 18	(3) 17	(4) 9	(5) 15	(6) 20	(7) 17	(8) 11
(9) 17	(10) 16	(11) 16	(12) 19	(13) 20	(14) 11	(15) 14	(16) 19
(17) 2	(18) 12	(19) 10	(20) 4	(21) 12	(22) 9	(23) 14	(24) 19
(25) 12	(26) 16	(27) 18	(28) 17	(29) 20	(30) 18	(31) 12	(32) 13
(33) 20	(34) 19	(35) 17	(36) 20	(37) 15	(38) 10	(39) 11	(40) 12
(41) 3	(42) 19	(43) 19	(44) 16	(45) 13	(46) 10	(47) 15	(48) 20
(49) 18	(50) 20	(51) 15	(52) 20	(53) 16	(54) 16	(55) 14	(56) 9
(57) 7	(58) 7	(59) 17	(60) 20	(61) 8	(62) 18	(63) 8	(64) 16
(65) 14	(66) 20	(67) 19	(68) 18	(69) 16	(70) 15	(71) 19	(72) 15
(73) 10	(74) 20	(75) 14	(76) 18	(77) 14	(78) 9	(79) 20	(80) 20
(81) 13	(82) 9	(83) 19	(84) 9	(85) 20	(86) 20	(87) 20	(88) 16
(89) 20	(90) 16	(91) 13	(92) 14	(93) 17	(94) 17	(95) 16	(96) 16
(97) 16	(98) 16	(99) 17	(100) 17				