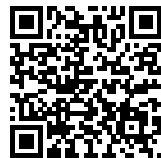


# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $16 + 2 =$

(2)  $2 + 12 =$

(3)  $18 + 2 =$

(4)  $5 + 8 =$

(5)  $7 + 3 =$

(6)  $3 + 8 =$

(7)  $4 + 6 =$

(8)  $1 + 12 =$

(9)  $7 + 12 =$

(10)  $11 + 5 =$

(11)  $19 + 1 =$

(12)  $13 + 5 =$

(13)  $5 + 13 =$

(14)  $11 + 9 =$

(15)  $14 + 5 =$

(16)  $4 + 13 =$

(17)  $16 + 1 =$

(18)  $4 + 10 =$

(19)  $10 + 10 =$

(20)  $5 + 1 =$

(21)  $17 + 1 =$

(22)  $5 + 2 =$

(23)  $8 + 10 =$

(24)  $13 + 2 =$

(25)  $3 + 1 =$

(26)  $13 + 3 =$

(27)  $2 + 2 =$

(28)  $9 + 7 =$

(29)  $17 + 3 =$

(30)  $14 + 1 =$

(31)  $9 + 8 =$

(32)  $9 + 2 =$

(33)  $2 + 11 =$

(34)  $1 + 4 =$

(35)  $1 + 6 =$

(36)  $14 + 3 =$

(37)  $4 + 8 =$

(38)  $15 + 4 =$

(39)  $12 + 3 =$

(40)  $19 + 1 =$

(41)  $5 + 14 =$

(42)  $1 + 12 =$

(43)  $17 + 2 =$

(44)  $18 + 1 =$

(45)  $4 + 9 =$

(46)  $7 + 1 =$

(47)  $8 + 9 =$

(48)  $10 + 3 =$

(49)  $16 + 3 =$

(50)  $7 + 4 =$

(51)  $13 + 2 =$

(52)  $15 + 5 =$

(53)  $17 + 3 =$

(54)  $2 + 1 =$

(55)  $7 + 9 =$

(56)  $13 + 1 =$

(57)  $4 + 7 =$

(58)  $5 + 4 =$

(59)  $15 + 4 =$

(60)  $2 + 8 =$

(61)  $14 + 5 =$

(62)  $7 + 2 =$

(63)  $6 + 6 =$

(64)  $3 + 16 =$

(65)  $16 + 1 =$

(66)  $17 + 1 =$

(67)  $14 + 4 =$

(68)  $8 + 4 =$

(69)  $6 + 5 =$

(70)  $13 + 5 =$

(71)  $6 + 8 =$

(72)  $1 + 6 =$

(73)  $4 + 8 =$

(74)  $9 + 8 =$

(75)  $1 + 1 =$

(76)  $6 + 13 =$

(77)  $14 + 2 =$

(78)  $1 + 3 =$

(79)  $8 + 11 =$

(80)  $1 + 13 =$

(81)  $11 + 4 =$

(82)  $15 + 2 =$

(83)  $1 + 5 =$

(84)  $13 + 7 =$

(85)  $15 + 1 =$

(86)  $3 + 11 =$

(87)  $15 + 5 =$

(88)  $10 + 3 =$

(89)  $15 + 2 =$

(90)  $17 + 1 =$

(91)  $8 + 2 =$

(92)  $6 + 11 =$

(93)  $4 + 10 =$

(94)  $7 + 3 =$

(95)  $14 + 6 =$

(96)  $11 + 2 =$

(97)  $7 + 1 =$

(98)  $2 + 18 =$

(99)  $5 + 12 =$

(100)  $2 + 4 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $1 + 1 =$

(2)  $16 + 4 =$

(3)  $14 + 4 =$

(4)  $10 + 6 =$

(5)  $8 + 4 =$

(6)  $16 + 2 =$

(7)  $3 + 8 =$

(8)  $14 + 1 =$

(9)  $13 + 4 =$

(10)  $7 + 8 =$

(11)  $13 + 3 =$

(12)  $13 + 5 =$

(13)  $19 + 1 =$

(14)  $6 + 8 =$

(15)  $15 + 3 =$

(16)  $4 + 16 =$

(17)  $7 + 2 =$

(18)  $8 + 3 =$

(19)  $11 + 5 =$

(20)  $4 + 3 =$

(21)  $12 + 5 =$

(22)  $12 + 6 =$

(23)  $11 + 9 =$

(24)  $16 + 1 =$

(25)  $1 + 16 =$

(26)  $3 + 15 =$

(27)  $16 + 3 =$

(28)  $4 + 15 =$

(29)  $3 + 14 =$

(30)  $17 + 3 =$

(31)  $12 + 8 =$

(32)  $9 + 9 =$

(33)  $11 + 8 =$

(34)  $16 + 4 =$

(35)  $7 + 1 =$

(36)  $4 + 7 =$

(37)  $5 + 7 =$

(38)  $13 + 6 =$

(39)  $16 + 1 =$

(40)  $4 + 9 =$

(41)  $16 + 2 =$

(42)  $13 + 5 =$

(43)  $7 + 12 =$

(44)  $1 + 11 =$

(45)  $6 + 13 =$

(46)  $3 + 14 =$

(47)  $4 + 11 =$

(48)  $7 + 4 =$

(49)  $11 + 1 =$

(50)  $3 + 10 =$

(51)  $14 + 6 =$

(52)  $8 + 5 =$

(53)  $13 + 2 =$

(54)  $11 + 9 =$

(55)  $1 + 1 =$

(56)  $14 + 4 =$

(57)  $7 + 7 =$

(58)  $14 + 2 =$

(59)  $12 + 8 =$

(60)  $8 + 8 =$

(61)  $9 + 11 =$

(62)  $4 + 5 =$

(63)  $17 + 2 =$

(64)  $14 + 1 =$

(65)  $6 + 6 =$

(66)  $11 + 2 =$

(67)  $8 + 9 =$

(68)  $2 + 12 =$

(69)  $9 + 3 =$

(70)  $8 + 11 =$

(71)  $9 + 2 =$

(72)  $9 + 1 =$

(73)  $12 + 7 =$

(74)  $12 + 2 =$

(75)  $15 + 4 =$

(76)  $2 + 3 =$

(77)  $6 + 7 =$

(78)  $3 + 9 =$

(79)  $18 + 2 =$

(80)  $1 + 13 =$

(81)  $8 + 12 =$

(82)  $8 + 11 =$

(83)  $14 + 6 =$

(84)  $9 + 8 =$

(85)  $7 + 8 =$

(86)  $15 + 1 =$

(87)  $11 + 1 =$

(88)  $3 + 16 =$

(89)  $4 + 10 =$

(90)  $1 + 18 =$

(91)  $5 + 7 =$

(92)  $14 + 3 =$

(93)  $2 + 2 =$

(94)  $8 + 3 =$

(95)  $12 + 3 =$

(96)  $16 + 1 =$

(97)  $11 + 3 =$

(98)  $18 + 1 =$

(99)  $11 + 6 =$

(100)  $19 + 1 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $7 + 11 =$

(2)  $12 + 8 =$

(3)  $6 + 14 =$

(4)  $12 + 7 =$

(5)  $12 + 4 =$

(6)  $7 + 13 =$

(7)  $3 + 11 =$

(8)  $18 + 2 =$

(9)  $4 + 1 =$

(10)  $6 + 1 =$

(11)  $5 + 13 =$

(12)  $7 + 1 =$

(13)  $8 + 10 =$

(14)  $17 + 1 =$

(15)  $1 + 14 =$

(16)  $8 + 5 =$

(17)  $14 + 2 =$

(18)  $3 + 4 =$

(19)  $9 + 5 =$

(20)  $2 + 17 =$

(21)  $7 + 4 =$

(22)  $3 + 14 =$

(23)  $13 + 1 =$

(24)  $13 + 7 =$

(25)  $5 + 6 =$

(26)  $8 + 6 =$

(27)  $3 + 8 =$

(28)  $2 + 9 =$

(29)  $2 + 6 =$

(30)  $14 + 4 =$

(31)  $9 + 10 =$

(32)  $7 + 9 =$

(33)  $17 + 2 =$

(34)  $1 + 13 =$

(35)  $8 + 7 =$

(36)  $10 + 7 =$

(37)  $6 + 9 =$

(38)  $3 + 16 =$

(39)  $17 + 2 =$

(40)  $10 + 5 =$

(41)  $4 + 6 =$

(42)  $10 + 1 =$

(43)  $4 + 1 =$

(44)  $5 + 11 =$

(45)  $16 + 3 =$

(46)  $4 + 16 =$

(47)  $12 + 7 =$

(48)  $13 + 7 =$

(49)  $7 + 1 =$

(50)  $3 + 6 =$

(51)  $12 + 8 =$

(52)  $7 + 13 =$

(53)  $11 + 3 =$

(54)  $9 + 3 =$

(55)  $19 + 1 =$

(56)  $2 + 13 =$

(57)  $6 + 13 =$

(58)  $8 + 12 =$

(59)  $1 + 11 =$

(60)  $15 + 5 =$

(61)  $2 + 18 =$

(62)  $12 + 6 =$

(63)  $5 + 2 =$

(64)  $3 + 17 =$

(65)  $18 + 2 =$

(66)  $2 + 8 =$

(67)  $12 + 4 =$

(68)  $15 + 4 =$

(69)  $12 + 1 =$

(70)  $9 + 6 =$

(71)  $5 + 12 =$

(72)  $10 + 3 =$

(73)  $10 + 4 =$

(74)  $16 + 1 =$

(75)  $15 + 3 =$

(76)  $2 + 17 =$

(77)  $7 + 2 =$

(78)  $2 + 7 =$

(79)  $3 + 10 =$

(80)  $4 + 2 =$

(81)  $5 + 7 =$

(82)  $3 + 14 =$

(83)  $7 + 3 =$

(84)  $9 + 8 =$

(85)  $3 + 5 =$

(86)  $15 + 1 =$

(87)  $6 + 14 =$

(88)  $1 + 8 =$

(89)  $5 + 5 =$

(90)  $8 + 7 =$

(91)  $12 + 1 =$

(92)  $16 + 4 =$

(93)  $5 + 2 =$

(94)  $9 + 10 =$

(95)  $7 + 4 =$

(96)  $16 + 2 =$

(97)  $18 + 2 =$

(98)  $6 + 5 =$

(99)  $17 + 3 =$

(100)  $3 + 14 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $10 + 6 =$

(2)  $8 + 7 =$

(3)  $7 + 9 =$

(4)  $11 + 9 =$

(5)  $6 + 12 =$

(6)  $8 + 2 =$

(7)  $15 + 5 =$

(8)  $19 + 1 =$

(9)  $4 + 6 =$

(10)  $4 + 13 =$

(11)  $1 + 15 =$

(12)  $13 + 3 =$

(13)  $10 + 8 =$

(14)  $4 + 1 =$

(15)  $2 + 1 =$

(16)  $4 + 12 =$

(17)  $4 + 2 =$

(18)  $2 + 2 =$

(19)  $3 + 12 =$

(20)  $5 + 6 =$

(21)  $1 + 17 =$

(22)  $15 + 1 =$

(23)  $13 + 2 =$

(24)  $12 + 4 =$

(25)  $7 + 7 =$

(26)  $6 + 1 =$

(27)  $17 + 1 =$

(28)  $11 + 5 =$

(29)  $14 + 4 =$

(30)  $1 + 8 =$

(31)  $9 + 4 =$

(32)  $8 + 6 =$

(33)  $9 + 1 =$

(34)  $12 + 7 =$

(35)  $2 + 5 =$

(36)  $8 + 5 =$

(37)  $4 + 8 =$

(38)  $14 + 3 =$

(39)  $2 + 3 =$

(40)  $19 + 1 =$

(41)  $7 + 8 =$

(42)  $6 + 3 =$

(43)  $9 + 3 =$

(44)  $12 + 7 =$

(45)  $15 + 1 =$

(46)  $13 + 1 =$

(47)  $14 + 4 =$

(48)  $13 + 2 =$

(49)  $8 + 3 =$

(50)  $9 + 7 =$

(51)  $10 + 2 =$

(52)  $9 + 8 =$

(53)  $18 + 1 =$

(54)  $8 + 11 =$

(55)  $18 + 2 =$

(56)  $4 + 3 =$

(57)  $5 + 12 =$

(58)  $16 + 3 =$

(59)  $8 + 9 =$

(60)  $15 + 2 =$

(61)  $15 + 3 =$

(62)  $9 + 5 =$

(63)  $11 + 8 =$

(64)  $6 + 2 =$

(65)  $2 + 11 =$

(66)  $8 + 4 =$

(67)  $2 + 5 =$

(68)  $2 + 1 =$

(69)  $5 + 8 =$

(70)  $5 + 1 =$

(71)  $14 + 1 =$

(72)  $5 + 2 =$

(73)  $5 + 4 =$

(74)  $12 + 1 =$

(75)  $4 + 7 =$

(76)  $10 + 7 =$

(77)  $1 + 3 =$

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(79)  $8 + 12 =$

(80)  $9 + 1 =$

(81)  $1 + 17 =$

(82)  $1 + 9 =$

(83)  $13 + 5 =$

(84)  $1 + 16 =$

(85)  $7 + 5 =$

(86)  $5 + 11 =$

(87)  $10 + 3 =$

(88)  $1 + 10 =$

(89)  $3 + 1 =$

(90)  $14 + 1 =$

(91)  $3 + 11 =$

(92)  $2 + 5 =$

(93)  $16 + 1 =$

(94)  $8 + 7 =$

(95)  $1 + 8 =$

(96)  $18 + 1 =$

(97)  $15 + 2 =$

(98)  $15 + 4 =$

(99)  $19 + 1 =$

(100)  $2 + 12 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $12 + 4 =$

(2)  $11 + 1 =$

(3)  $11 + 6 =$

(4)  $3 + 12 =$

(5)  $4 + 13 =$

(6)  $14 + 4 =$

(7)  $14 + 6 =$

(8)  $2 + 8 =$

(9)  $4 + 10 =$

(10)  $8 + 10 =$

(11)  $9 + 6 =$

(12)  $1 + 6 =$

(13)  $6 + 3 =$

(14)  $11 + 8 =$

(15)  $14 + 3 =$

(16)  $9 + 7 =$

(17)  $2 + 11 =$

(18)  $9 + 10 =$

(19)  $9 + 1 =$

(20)  $12 + 6 =$

(21)  $1 + 18 =$

(22)  $13 + 7 =$

(23)  $8 + 9 =$

(24)  $1 + 11 =$

(25)  $10 + 7 =$

(26)  $17 + 1 =$

(27)  $10 + 5 =$

(28)  $3 + 10 =$

(29)  $8 + 11 =$

(30)  $9 + 3 =$

(31)  $6 + 14 =$

(32)  $2 + 1 =$

(33)  $18 + 2 =$

(34)  $3 + 9 =$

(35)  $6 + 13 =$

(36)  $13 + 5 =$

(37)  $12 + 7 =$

(38)  $4 + 6 =$

(39)  $12 + 1 =$

(40)  $12 + 3 =$

(41)  $10 + 2 =$

(42)  $14 + 2 =$

(43)  $11 + 9 =$

(44)  $17 + 3 =$

(45)  $9 + 10 =$

(46)  $5 + 6 =$

(47)  $2 + 13 =$

(48)  $7 + 10 =$

(49)  $6 + 11 =$

(50)  $13 + 4 =$

(51)  $10 + 9 =$

(52)  $13 + 6 =$

(53)  $1 + 5 =$

(54)  $5 + 4 =$

(55)  $7 + 1 =$

(56)  $2 + 17 =$

(57)  $8 + 9 =$

(58)  $9 + 2 =$

(59)  $8 + 5 =$

(60)  $6 + 5 =$

(61)  $3 + 12 =$

(62)  $15 + 4 =$

(63)  $6 + 4 =$

(64)  $12 + 8 =$

(65)  $10 + 7 =$

(66)  $9 + 11 =$

(67)  $6 + 3 =$

(68)  $13 + 3 =$

(69)  $14 + 3 =$

(70)  $15 + 3 =$

(71)  $18 + 2 =$

(72)  $5 + 13 =$

(73)  $10 + 8 =$

(74)  $16 + 1 =$

(75)  $3 + 3 =$

(76)  $16 + 2 =$

(77)  $5 + 7 =$

(78)  $2 + 7 =$

(79)  $8 + 11 =$

(80)  $4 + 13 =$

(81)  $11 + 2 =$

(82)  $14 + 4 =$

(83)  $18 + 1 =$

(84)  $7 + 5 =$

(85)  $7 + 4 =$

(86)  $4 + 11 =$

(87)  $1 + 11 =$

(88)  $4 + 16 =$

(89)  $7 + 3 =$

(90)  $12 + 7 =$

(91)  $14 + 2 =$

(92)  $17 + 3 =$

(93)  $5 + 8 =$

(94)  $11 + 4 =$

(95)  $16 + 4 =$

(96)  $3 + 16 =$

(97)  $8 + 8 =$

(98)  $8 + 11 =$

(99)  $3 + 14 =$

(100)  $1 + 4 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $6 + 2 =$

(3)  $8 + 2 =$

(4)  $7 + 12 =$

(5)  $11 + 1 =$

(6)  $8 + 12 =$

(7)  $10 + 8 =$

(8)  $8 + 3 =$

(9)  $1 + 5 =$

(10)  $16 + 1 =$

(11)  $13 + 6 =$

(12)  $7 + 5 =$

(13)  $10 + 1 =$

(14)  $1 + 11 =$

(15)  $6 + 14 =$

(16)  $3 + 13 =$

(17)  $10 + 5 =$

(18)  $2 + 16 =$

(19)  $12 + 6 =$

(20)  $2 + 15 =$

(21)  $17 + 1 =$

(22)  $18 + 1 =$

(23)  $7 + 7 =$

(24)  $7 + 2 =$

(25)  $2 + 4 =$

(26)  $15 + 2 =$

(27)  $11 + 2 =$

(28)  $6 + 4 =$

(29)  $5 + 13 =$

(30)  $3 + 6 =$

(31)  $10 + 3 =$

(32)  $17 + 3 =$

(33)  $2 + 2 =$

(34)  $13 + 3 =$

(35)  $12 + 8 =$

(36)  $10 + 4 =$

(37)  $8 + 4 =$

(38)  $16 + 4 =$

(39)  $14 + 2 =$

(40)  $13 + 4 =$

(41)  $12 + 7 =$

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(44)  $3 + 7 =$

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(52)  $11 + 3 =$

(53)  $13 + 1 =$

(54)  $9 + 8 =$

(55)  $4 + 14 =$

(56)  $3 + 4 =$

(57)  $2 + 17 =$

(58)  $11 + 3 =$

(59)  $7 + 10 =$

(60)  $3 + 14 =$

(61)  $18 + 2 =$

(62)  $17 + 2 =$

(63)  $16 + 3 =$

(64)  $19 + 1 =$

(65)  $10 + 3 =$

(66)  $5 + 7 =$

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(68)  $13 + 4 =$

(69)  $8 + 10 =$

(70)  $7 + 9 =$

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(72)  $11 + 4 =$

(73)  $3 + 11 =$

(74)  $8 + 2 =$

(75)  $8 + 5 =$

(76)  $10 + 10 =$

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(79)  $2 + 2 =$

(80)  $7 + 7 =$

(81)  $6 + 5 =$

(82)  $7 + 8 =$

(83)  $16 + 4 =$

(84)  $10 + 7 =$

(85)  $1 + 11 =$

(86)  $1 + 15 =$

(87)  $17 + 3 =$

(88)  $2 + 11 =$

(89)  $8 + 12 =$

(90)  $3 + 5 =$

(91)  $4 + 7 =$

(92)  $12 + 2 =$

(93)  $6 + 8 =$

(94)  $12 + 3 =$

(95)  $8 + 11 =$

(96)  $4 + 8 =$

(97)  $13 + 5 =$

(98)  $14 + 4 =$

(99)  $1 + 13 =$

(100)  $11 + 6 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $6 + 10 =$

(2)  $17 + 1 =$

(3)  $8 + 1 =$

(4)  $14 + 2 =$

(5)  $9 + 11 =$

(6)  $3 + 12 =$

(7)  $13 + 2 =$

(8)  $3 + 13 =$

(9)  $5 + 2 =$

(10)  $2 + 13 =$

(11)  $10 + 1 =$

(12)  $14 + 3 =$

(13)  $15 + 3 =$

(14)  $2 + 6 =$

(15)  $12 + 1 =$

(16)  $13 + 3 =$

(17)  $12 + 8 =$

(18)  $2 + 7 =$

(19)  $6 + 12 =$

(20)  $5 + 1 =$

(21)  $1 + 6 =$

(22)  $4 + 8 =$

(23)  $13 + 1 =$

(24)  $1 + 11 =$

(25)  $12 + 7 =$

(26)  $14 + 6 =$

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(28)  $10 + 7 =$

(29)  $13 + 3 =$

(30)  $10 + 2 =$

(31)  $16 + 1 =$

(32)  $16 + 4 =$

(33)  $8 + 4 =$

(34)  $15 + 4 =$

(35)  $17 + 1 =$

(36)  $1 + 2 =$

(37)  $15 + 3 =$

(38)  $2 + 18 =$

(39)  $4 + 16 =$

(40)  $1 + 15 =$

(41)  $6 + 8 =$

(42)  $2 + 2 =$

(43)  $12 + 3 =$

(44)  $11 + 3 =$

(45)  $9 + 11 =$

(46)  $11 + 2 =$

(47)  $8 + 9 =$

(48)  $2 + 6 =$

(49)  $6 + 10 =$

(50)  $19 + 1 =$

(51)  $18 + 1 =$

(52)  $13 + 4 =$

(53)  $18 + 2 =$

(54)  $5 + 13 =$

(55)  $9 + 9 =$

(56)  $14 + 4 =$

(57)  $9 + 2 =$

(58)  $15 + 1 =$

(59)  $5 + 8 =$

(60)  $10 + 10 =$

(61)  $1 + 1 =$

(62)  $14 + 5 =$

(63)  $9 + 4 =$

(64)  $11 + 8 =$

(65)  $14 + 1 =$

(66)  $6 + 3 =$

(67)  $19 + 1 =$

(68)  $9 + 9 =$

(69)  $2 + 8 =$

(70)  $4 + 13 =$

(71)  $18 + 2 =$

(72)  $1 + 18 =$

(73)  $7 + 11 =$

(74)  $16 + 4 =$

(75)  $9 + 8 =$

(76)  $13 + 3 =$

(77)  $13 + 2 =$

(78)  $12 + 1 =$

(79)  $6 + 4 =$

(80)  $7 + 4 =$

(81)  $12 + 2 =$

(82)  $4 + 11 =$

(83)  $3 + 11 =$

(84)  $10 + 5 =$

(85)  $12 + 8 =$

(86)  $13 + 1 =$

(87)  $11 + 3 =$

(88)  $14 + 4 =$

(89)  $18 + 1 =$

(90)  $10 + 6 =$

(91)  $7 + 6 =$

(92)  $4 + 15 =$

(93)  $12 + 7 =$

(94)  $11 + 9 =$

(95)  $5 + 15 =$

(96)  $1 + 2 =$

(97)  $10 + 2 =$

(98)  $9 + 1 =$

(99)  $7 + 1 =$

(100)  $14 + 5 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 18	(2) 14	(3) 20	(4) 13	(5) 10	(6) 11	(7) 10	(8) 13
(9) 19	(10) 16	(11) 20	(12) 18	(13) 18	(14) 20	(15) 19	(16) 17
(17) 17	(18) 14	(19) 20	(20) 6	(21) 18	(22) 7	(23) 18	(24) 15
(25) 4	(26) 16	(27) 4	(28) 16	(29) 20	(30) 15	(31) 17	(32) 11
(33) 13	(34) 5	(35) 7	(36) 17	(37) 12	(38) 19	(39) 15	(40) 20
(41) 19	(42) 13	(43) 19	(44) 19	(45) 13	(46) 8	(47) 17	(48) 13
(49) 19	(50) 11	(51) 15	(52) 20	(53) 20	(54) 3	(55) 16	(56) 14
(57) 11	(58) 9	(59) 19	(60) 10	(61) 19	(62) 9	(63) 12	(64) 19
(65) 17	(66) 18	(67) 18	(68) 12	(69) 11	(70) 18	(71) 14	(72) 7
(73) 12	(74) 17	(75) 2	(76) 19	(77) 16	(78) 4	(79) 19	(80) 14
(81) 15	(82) 17	(83) 6	(84) 20	(85) 16	(86) 14	(87) 20	(88) 13
(89) 17	(90) 18	(91) 10	(92) 17	(93) 14	(94) 10	(95) 20	(96) 13
(97) 8	(98) 20	(99) 17	(100) 6				

### 第2页答案

(1) 2	(2) 20	(3) 18	(4) 16	(5) 12	(6) 18	(7) 11	(8) 15
(9) 17	(10) 15	(11) 16	(12) 18	(13) 20	(14) 14	(15) 18	(16) 20
(17) 9	(18) 11	(19) 16	(20) 7	(21) 17	(22) 18	(23) 20	(24) 17
(25) 17	(26) 18	(27) 19	(28) 19	(29) 17	(30) 20	(31) 20	(32) 18
(33) 19	(34) 20	(35) 8	(36) 11	(37) 12	(38) 19	(39) 17	(40) 13
(41) 18	(42) 18	(43) 19	(44) 12	(45) 19	(46) 17	(47) 15	(48) 11
(49) 12	(50) 13	(51) 20	(52) 13	(53) 15	(54) 20	(55) 2	(56) 18
(57) 14	(58) 16	(59) 20	(60) 16	(61) 20	(62) 9	(63) 19	(64) 15
(65) 12	(66) 13	(67) 17	(68) 14	(69) 12	(70) 19	(71) 11	(72) 10
(73) 19	(74) 14	(75) 19	(76) 5	(77) 13	(78) 12	(79) 20	(80) 14
(81) 20	(82) 19	(83) 20	(84) 17	(85) 15	(86) 16	(87) 12	(88) 19
(89) 14	(90) 19	(91) 12	(92) 17	(93) 4	(94) 11	(95) 15	(96) 17
(97) 14	(98) 19	(99) 17	(100) 20				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 18	(2) 20	(3) 20	(4) 19	(5) 16	(6) 20	(7) 14	(8) 20
(9) 5	(10) 7	(11) 18	(12) 8	(13) 18	(14) 18	(15) 15	(16) 13
(17) 16	(18) 7	(19) 14	(20) 19	(21) 11	(22) 17	(23) 14	(24) 20
(25) 11	(26) 14	(27) 11	(28) 11	(29) 8	(30) 18	(31) 19	(32) 16
(33) 19	(34) 14	(35) 15	(36) 17	(37) 15	(38) 19	(39) 19	(40) 15
(41) 10	(42) 11	(43) 5	(44) 16	(45) 19	(46) 20	(47) 19	(48) 20
(49) 8	(50) 9	(51) 20	(52) 20	(53) 14	(54) 12	(55) 20	(56) 15
(57) 19	(58) 20	(59) 12	(60) 20	(61) 20	(62) 18	(63) 7	(64) 20
(65) 20	(66) 10	(67) 16	(68) 19	(69) 13	(70) 15	(71) 17	(72) 13
(73) 14	(74) 17	(75) 18	(76) 19	(77) 9	(78) 9	(79) 13	(80) 6
(81) 12	(82) 17	(83) 10	(84) 17	(85) 8	(86) 16	(87) 20	(88) 9
(89) 10	(90) 15	(91) 13	(92) 20	(93) 7	(94) 19	(95) 11	(96) 18
(97) 20	(98) 11	(99) 20	(100) 17				

### 第4页答案

(1) 16	(2) 15	(3) 16	(4) 20	(5) 18	(6) 10	(7) 20	(8) 20
(9) 10	(10) 17	(11) 16	(12) 16	(13) 18	(14) 5	(15) 3	(16) 16
(17) 6	(18) 4	(19) 15	(20) 11	(21) 18	(22) 16	(23) 15	(24) 16
(25) 14	(26) 7	(27) 18	(28) 16	(29) 18	(30) 9	(31) 13	(32) 14
(33) 10	(34) 19	(35) 7	(36) 13	(37) 12	(38) 17	(39) 5	(40) 20
(41) 15	(42) 9	(43) 12	(44) 19	(45) 16	(46) 14	(47) 18	(48) 15
(49) 11	(50) 16	(51) 12	(52) 17	(53) 19	(54) 19	(55) 20	(56) 7
(57) 17	(58) 19	(59) 17	(60) 17	(61) 18	(62) 14	(63) 19	(64) 8
(65) 13	(66) 12	(67) 7	(68) 3	(69) 13	(70) 6	(71) 15	(72) 7
(73) 9	(74) 13	(75) 11	(76) 17	(77) 4	(78) 14	(79) 20	(80) 10
(81) 18	(82) 10	(83) 18	(84) 17	(85) 12	(86) 16	(87) 13	(88) 11
(89) 4	(90) 15	(91) 14	(92) 7	(93) 17	(94) 15	(95) 9	(96) 19
(97) 17	(98) 19	(99) 20	(100) 14				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 16	(2) 12	(3) 17	(4) 15	(5) 17	(6) 18	(7) 20	(8) 10
(9) 14	(10) 18	(11) 15	(12) 7	(13) 9	(14) 19	(15) 17	(16) 16
(17) 13	(18) 19	(19) 10	(20) 18	(21) 19	(22) 20	(23) 17	(24) 12
(25) 17	(26) 18	(27) 15	(28) 13	(29) 19	(30) 12	(31) 20	(32) 3
(33) 20	(34) 12	(35) 19	(36) 18	(37) 19	(38) 10	(39) 13	(40) 15
(41) 12	(42) 16	(43) 20	(44) 20	(45) 19	(46) 11	(47) 15	(48) 17
(49) 17	(50) 17	(51) 19	(52) 19	(53) 6	(54) 9	(55) 8	(56) 19
(57) 17	(58) 11	(59) 13	(60) 11	(61) 15	(62) 19	(63) 10	(64) 20
(65) 17	(66) 20	(67) 9	(68) 16	(69) 17	(70) 18	(71) 20	(72) 18
(73) 18	(74) 17	(75) 6	(76) 18	(77) 12	(78) 9	(79) 19	(80) 17
(81) 13	(82) 18	(83) 19	(84) 12	(85) 11	(86) 15	(87) 12	(88) 20
(89) 10	(90) 19	(91) 16	(92) 20	(93) 13	(94) 15	(95) 20	(96) 19
(97) 16	(98) 19	(99) 17	(100) 5				

### 第6页答案

(1) 20	(2) 8	(3) 10	(4) 19	(5) 12	(6) 20	(7) 18	(8) 11
(9) 6	(10) 17	(11) 19	(12) 12	(13) 11	(14) 12	(15) 20	(16) 16
(17) 15	(18) 18	(19) 18	(20) 17	(21) 18	(22) 19	(23) 14	(24) 9
(25) 6	(26) 17	(27) 13	(28) 10	(29) 18	(30) 9	(31) 13	(32) 20
(33) 4	(34) 16	(35) 20	(36) 14	(37) 12	(38) 20	(39) 16	(40) 17
(41) 19	(42) 16	(43) 19	(44) 10	(45) 19	(46) 14	(47) 15	(48) 19
(49) 7	(50) 13	(51) 13	(52) 14	(53) 14	(54) 17	(55) 18	(56) 7
(57) 19	(58) 14	(59) 17	(60) 17	(61) 20	(62) 19	(63) 19	(64) 20
(65) 13	(66) 12	(67) 19	(68) 17	(69) 18	(70) 16	(71) 17	(72) 15
(73) 14	(74) 10	(75) 13	(76) 20	(77) 19	(78) 19	(79) 4	(80) 14
(81) 11	(82) 15	(83) 20	(84) 17	(85) 12	(86) 16	(87) 20	(88) 13
(89) 20	(90) 8	(91) 11	(92) 14	(93) 14	(94) 15	(95) 19	(96) 12
(97) 18	(98) 18	(99) 14	(100) 17				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 16  | (2) 18  | (3) 9   | (4) 16   | (5) 20  | (6) 15  | (7) 15  | (8) 16  |
| (9) 7   | (10) 15 | (11) 11 | (12) 17  | (13) 18 | (14) 8  | (15) 13 | (16) 16 |
| (17) 20 | (18) 9  | (19) 18 | (20) 6   | (21) 7  | (22) 12 | (23) 14 | (24) 12 |
| (25) 19 | (26) 20 | (27) 19 | (28) 17  | (29) 16 | (30) 12 | (31) 17 | (32) 20 |
| (33) 12 | (34) 19 | (35) 18 | (36) 3   | (37) 18 | (38) 20 | (39) 20 | (40) 16 |
| (41) 14 | (42) 4  | (43) 15 | (44) 14  | (45) 20 | (46) 13 | (47) 17 | (48) 8  |
| (49) 16 | (50) 20 | (51) 19 | (52) 17  | (53) 20 | (54) 18 | (55) 18 | (56) 18 |
| (57) 11 | (58) 16 | (59) 13 | (60) 20  | (61) 2  | (62) 19 | (63) 13 | (64) 19 |
| (65) 15 | (66) 9  | (67) 20 | (68) 18  | (69) 10 | (70) 17 | (71) 20 | (72) 19 |
| (73) 18 | (74) 20 | (75) 17 | (76) 16  | (77) 15 | (78) 13 | (79) 10 | (80) 11 |
| (81) 14 | (82) 15 | (83) 14 | (84) 15  | (85) 20 | (86) 14 | (87) 14 | (88) 18 |
| (89) 19 | (90) 16 | (91) 13 | (92) 19  | (93) 19 | (94) 20 | (95) 20 | (96) 3  |
| (97) 12 | (98) 10 | (99) 8  | (100) 19 |         |         |         |         |