

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $18 + 1 =$

(2) $3 + 11 =$

(3) $7 + 12 =$

(4) $16 + 1 =$

(5) $6 + 8 =$

(6) $10 + 10 =$

(7) $1 + 18 =$

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(96) $6 + 6 =$

(97) $10 + 7 =$

(98) $6 + 2 =$

(99) $2 + 1 =$

(100) $4 + 2 =$

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(93) $4 + 8 =$

(94) $6 + 12 =$

(95) $13 + 2 =$

(96) $4 + 2 =$

(97) $9 + 11 =$

(98) $7 + 10 =$

(99) $2 + 5 =$

(100) $18 + 2 =$

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| (9) $19 + 1 =$ | (10) $18 + 1 =$ | (11) $4 + 7 =$ | (12) $16 + 3 =$ |
| (13) $9 + 11 =$ | (14) $4 + 8 =$ | (15) $9 + 2 =$ | (16) $6 + 5 =$ |
| (17) $10 + 1 =$ | (18) $8 + 3 =$ | (19) $5 + 6 =$ | (20) $13 + 4 =$ |
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| (65) $6 + 7 =$ | (66) $6 + 12 =$ | (67) $14 + 6 =$ | (68) $9 + 9 =$ |
| (69) $4 + 13 =$ | (70) $2 + 18 =$ | (71) $14 + 3 =$ | (72) $15 + 2 =$ |
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| (77) $15 + 3 =$ | (78) $4 + 10 =$ | (79) $2 + 4 =$ | (80) $15 + 4 =$ |
| (81) $10 + 9 =$ | (82) $5 + 4 =$ | (83) $4 + 6 =$ | (84) $6 + 9 =$ |
| (85) $9 + 11 =$ | (86) $2 + 2 =$ | (87) $10 + 4 =$ | (88) $16 + 2 =$ |
| (89) $11 + 7 =$ | (90) $14 + 1 =$ | (91) $10 + 9 =$ | (92) $13 + 5 =$ |
| (93) $3 + 4 =$ | (94) $17 + 2 =$ | (95) $5 + 12 =$ | (96) $11 + 8 =$ |
| (97) $3 + 9 =$ | (98) $5 + 10 =$ | (99) $1 + 9 =$ | (100) $17 + 1 =$ |

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(1) $19 + 1 =$

(2) $11 + 1 =$

(3) $6 + 6 =$

(4) $16 + 3 =$

(5) $14 + 4 =$

(6) $15 + 2 =$

(7) $14 + 3 =$

(8) $7 + 4 =$

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(25) $9 + 7 =$

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(98) $13 + 7 =$

(99) $19 + 1 =$

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| (49) $9 + 9 =$ | (50) $10 + 9 =$ | (51) $16 + 1 =$ | (52) $17 + 2 =$ |
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(100) $16 + 3 =$

二十以内加法计算练习题答案

第1页答案

(1) 19	(2) 14	(3) 19	(4) 17	(5) 14	(6) 20	(7) 19	(8) 14
(9) 16	(10) 16	(11) 20	(12) 15	(13) 16	(14) 20	(15) 18	(16) 18
(17) 4	(18) 5	(19) 6	(20) 14	(21) 7	(22) 6	(23) 20	(24) 17
(25) 18	(26) 19	(27) 13	(28) 20	(29) 9	(30) 10	(31) 15	(32) 16
(33) 12	(34) 15	(35) 19	(36) 8	(37) 20	(38) 15	(39) 15	(40) 18
(41) 18	(42) 20	(43) 19	(44) 18	(45) 17	(46) 7	(47) 18	(48) 9
(49) 14	(50) 19	(51) 9	(52) 20	(53) 14	(54) 14	(55) 18	(56) 15
(57) 16	(58) 20	(59) 16	(60) 20	(61) 6	(62) 8	(63) 16	(64) 14
(65) 20	(66) 10	(67) 18	(68) 5	(69) 13	(70) 20	(71) 19	(72) 18
(73) 19	(74) 18	(75) 15	(76) 16	(77) 19	(78) 20	(79) 17	(80) 13
(81) 12	(82) 14	(83) 18	(84) 20	(85) 17	(86) 18	(87) 18	(88) 9
(89) 6	(90) 16	(91) 12	(92) 18	(93) 8	(94) 17	(95) 2	(96) 12
(97) 17	(98) 8	(99) 3	(100) 6				

第2页答案

(1) 14	(2) 19	(3) 4	(4) 20	(5) 5	(6) 17	(7) 18	(8) 8
(9) 20	(10) 20	(11) 15	(12) 12	(13) 20	(14) 15	(15) 19	(16) 17
(17) 11	(18) 11	(19) 20	(20) 18	(21) 5	(22) 19	(23) 18	(24) 19
(25) 17	(26) 9	(27) 18	(28) 6	(29) 19	(30) 17	(31) 18	(32) 20
(33) 14	(34) 13	(35) 8	(36) 18	(37) 20	(38) 11	(39) 20	(40) 14
(41) 11	(42) 12	(43) 15	(44) 17	(45) 16	(46) 9	(47) 11	(48) 19
(49) 16	(50) 16	(51) 17	(52) 7	(53) 15	(54) 20	(55) 19	(56) 7
(57) 17	(58) 19	(59) 19	(60) 15	(61) 15	(62) 19	(63) 17	(64) 15
(65) 18	(66) 20	(67) 10	(68) 18	(69) 16	(70) 16	(71) 16	(72) 15
(73) 12	(74) 6	(75) 19	(76) 15	(77) 17	(78) 19	(79) 10	(80) 17
(81) 20	(82) 10	(83) 18	(84) 20	(85) 18	(86) 13	(87) 18	(88) 12
(89) 20	(90) 20	(91) 8	(92) 20	(93) 12	(94) 18	(95) 15	(96) 6
(97) 20	(98) 17	(99) 7	(100) 20				

二十以内加法计算练习题答案

第3页答案

(1) 17	(2) 12	(3) 13	(4) 8	(5) 18	(6) 18	(7) 19	(8) 15
(9) 20	(10) 19	(11) 11	(12) 19	(13) 20	(14) 12	(15) 11	(16) 11
(17) 11	(18) 11	(19) 11	(20) 17	(21) 10	(22) 17	(23) 14	(24) 14
(25) 17	(26) 18	(27) 20	(28) 6	(29) 16	(30) 19	(31) 19	(32) 15
(33) 20	(34) 8	(35) 18	(36) 13	(37) 19	(38) 20	(39) 16	(40) 18
(41) 12	(42) 11	(43) 19	(44) 20	(45) 17	(46) 19	(47) 12	(48) 18
(49) 17	(50) 15	(51) 15	(52) 6	(53) 13	(54) 14	(55) 4	(56) 18
(57) 14	(58) 18	(59) 19	(60) 9	(61) 7	(62) 19	(63) 19	(64) 15
(65) 13	(66) 18	(67) 20	(68) 18	(69) 17	(70) 20	(71) 17	(72) 17
(73) 19	(74) 9	(75) 12	(76) 12	(77) 18	(78) 14	(79) 6	(80) 19
(81) 19	(82) 9	(83) 10	(84) 15	(85) 20	(86) 4	(87) 14	(88) 18
(89) 18	(90) 15	(91) 19	(92) 18	(93) 7	(94) 19	(95) 17	(96) 19
(97) 12	(98) 15	(99) 10	(100) 18				

第4页答案

(1) 20	(2) 12	(3) 12	(4) 19	(5) 18	(6) 17	(7) 17	(8) 11
(9) 20	(10) 2	(11) 20	(12) 8	(13) 15	(14) 20	(15) 20	(16) 18
(17) 15	(18) 5	(19) 17	(20) 19	(21) 16	(22) 10	(23) 14	(24) 17
(25) 16	(26) 18	(27) 17	(28) 20	(29) 16	(30) 12	(31) 18	(32) 16
(33) 16	(34) 20	(35) 13	(36) 12	(37) 15	(38) 20	(39) 17	(40) 11
(41) 16	(42) 12	(43) 13	(44) 4	(45) 20	(46) 13	(47) 12	(48) 17
(49) 12	(50) 16	(51) 18	(52) 20	(53) 19	(54) 17	(55) 18	(56) 17
(57) 14	(58) 5	(59) 17	(60) 18	(61) 19	(62) 20	(63) 11	(64) 20
(65) 19	(66) 18	(67) 2	(68) 11	(69) 6	(70) 12	(71) 6	(72) 10
(73) 11	(74) 8	(75) 10	(76) 8	(77) 19	(78) 13	(79) 8	(80) 16
(81) 16	(82) 20	(83) 19	(84) 17	(85) 14	(86) 11	(87) 13	(88) 18
(89) 20	(90) 12	(91) 20	(92) 18	(93) 6	(94) 16	(95) 14	(96) 17
(97) 15	(98) 20	(99) 20	(100) 19				

二十以内加法计算练习题答案

第5页答案

(1) 12	(2) 15	(3) 18	(4) 16	(5) 18	(6) 11	(7) 19	(8) 18
(9) 15	(10) 20	(11) 18	(12) 9	(13) 18	(14) 12	(15) 19	(16) 17
(17) 16	(18) 14	(19) 20	(20) 17	(21) 20	(22) 14	(23) 14	(24) 9
(25) 20	(26) 11	(27) 8	(28) 19	(29) 20	(30) 12	(31) 13	(32) 17
(33) 20	(34) 13	(35) 17	(36) 9	(37) 8	(38) 20	(39) 12	(40) 15
(41) 15	(42) 14	(43) 18	(44) 19	(45) 13	(46) 7	(47) 4	(48) 13
(49) 18	(50) 19	(51) 17	(52) 19	(53) 6	(54) 19	(55) 15	(56) 15
(57) 16	(58) 10	(59) 20	(60) 18	(61) 20	(62) 20	(63) 17	(64) 17
(65) 20	(66) 20	(67) 20	(68) 10	(69) 11	(70) 16	(71) 18	(72) 7
(73) 20	(74) 18	(75) 20	(76) 20	(77) 18	(78) 19	(79) 12	(80) 19
(81) 13	(82) 10	(83) 19	(84) 19	(85) 8	(86) 19	(87) 13	(88) 11
(89) 18	(90) 18	(91) 10	(92) 20	(93) 16	(94) 14	(95) 9	(96) 15
(97) 18	(98) 11	(99) 5	(100) 17				

第6页答案

(1) 13	(2) 16	(3) 9	(4) 19	(5) 20	(6) 16	(7) 9	(8) 12
(9) 18	(10) 17	(11) 13	(12) 16	(13) 18	(14) 16	(15) 13	(16) 20
(17) 14	(18) 19	(19) 20	(20) 14	(21) 18	(22) 5	(23) 18	(24) 17
(25) 15	(26) 14	(27) 20	(28) 15	(29) 14	(30) 19	(31) 13	(32) 11
(33) 18	(34) 19	(35) 20	(36) 20	(37) 18	(38) 20	(39) 10	(40) 9
(41) 18	(42) 19	(43) 10	(44) 20	(45) 16	(46) 13	(47) 19	(48) 12
(49) 17	(50) 15	(51) 13	(52) 8	(53) 14	(54) 18	(55) 10	(56) 15
(57) 13	(58) 19	(59) 17	(60) 20	(61) 4	(62) 14	(63) 17	(64) 14
(65) 19	(66) 16	(67) 18	(68) 8	(69) 12	(70) 17	(71) 3	(72) 17
(73) 13	(74) 12	(75) 18	(76) 4	(77) 19	(78) 13	(79) 14	(80) 15
(81) 12	(82) 20	(83) 11	(84) 16	(85) 9	(86) 19	(87) 16	(88) 12
(89) 18	(90) 8	(91) 10	(92) 8	(93) 9	(94) 4	(95) 6	(96) 20
(97) 15	(98) 19	(99) 14	(100) 13				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 15 | (2) 16 | (3) 8 | (4) 2 | (5) 17 | (6) 20 | (7) 18 | (8) 15 |
| (9) 19 | (10) 7 | (11) 13 | (12) 20 | (13) 18 | (14) 19 | (15) 13 | (16) 12 |
| (17) 17 | (18) 14 | (19) 10 | (20) 10 | (21) 18 | (22) 6 | (23) 14 | (24) 11 |
| (25) 16 | (26) 20 | (27) 18 | (28) 18 | (29) 15 | (30) 16 | (31) 14 | (32) 20 |
| (33) 18 | (34) 15 | (35) 18 | (36) 18 | (37) 9 | (38) 13 | (39) 16 | (40) 19 |
| (41) 8 | (42) 16 | (43) 15 | (44) 7 | (45) 17 | (46) 20 | (47) 7 | (48) 18 |
| (49) 19 | (50) 16 | (51) 17 | (52) 11 | (53) 20 | (54) 9 | (55) 17 | (56) 20 |
| (57) 8 | (58) 19 | (59) 20 | (60) 13 | (61) 17 | (62) 20 | (63) 12 | (64) 18 |
| (65) 19 | (66) 18 | (67) 20 | (68) 8 | (69) 20 | (70) 9 | (71) 17 | (72) 20 |
| (73) 20 | (74) 14 | (75) 19 | (76) 7 | (77) 20 | (78) 14 | (79) 15 | (80) 6 |
| (81) 8 | (82) 16 | (83) 19 | (84) 3 | (85) 17 | (86) 15 | (87) 19 | (88) 20 |
| (89) 16 | (90) 17 | (91) 19 | (92) 18 | (93) 18 | (94) 20 | (95) 13 | (96) 16 |
| (97) 12 | (98) 15 | (99) 8 | (100) 19 | | | | |