

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 8 =$   | (2) $15 - 13 =$  | (3) $6 + 4 =$    | (4) $11 - 11 =$  |
| (5) $15 + 4 =$   | (6) $6 + 7 =$    | (7) $15 - 12 =$  | (8) $3 - 1 =$    |
| (9) $18 - 3 =$   | (10) $17 + 1 =$  | (11) $18 - 14 =$ | (12) $2 + 1 =$   |
| (13) $14 - 1 =$  | (14) $4 + 10 =$  | (15) $4 + 6 =$   | (16) $9 + 8 =$   |
| (17) $16 - 10 =$ | (18) $16 + 4 =$  | (19) $16 - 12 =$ | (20) $4 + 3 =$   |
| (21) $6 - 6 =$   | (22) $9 - 9 =$   | (23) $12 + 8 =$  | (24) $15 - 7 =$  |
| (25) $2 + 2 =$   | (26) $13 + 3 =$  | (27) $7 + 12 =$  | (28) $3 - 3 =$   |
| (29) $9 + 3 =$   | (30) $18 + 1 =$  | (31) $15 + 1 =$  | (32) $12 + 7 =$  |
| (33) $18 - 18 =$ | (34) $2 - 2 =$   | (35) $9 - 4 =$   | (36) $8 - 4 =$   |
| (37) $18 + 2 =$  | (38) $6 - 3 =$   | (39) $4 + 8 =$   | (40) $18 - 5 =$  |
| (41) $6 - 1 =$   | (42) $12 + 5 =$  | (43) $12 + 6 =$  | (44) $4 - 1 =$   |
| (45) $6 - 4 =$   | (46) $16 - 15 =$ | (47) $4 + 2 =$   | (48) $19 + 1 =$  |
| (49) $7 - 5 =$   | (50) $17 - 10 =$ | (51) $11 + 9 =$  | (52) $7 + 5 =$   |
| (53) $13 - 3 =$  | (54) $10 + 7 =$  | (55) $14 + 5 =$  | (56) $19 - 1 =$  |
| (57) $5 + 14 =$  | (58) $16 + 3 =$  | (59) $16 + 1 =$  | (60) $14 + 2 =$  |
| (61) $13 + 7 =$  | (62) $8 + 3 =$   | (63) $13 - 10 =$ | (64) $15 - 15 =$ |
| (65) $3 - 2 =$   | (66) $14 - 5 =$  | (67) $3 + 15 =$  | (68) $11 - 10 =$ |
| (69) $13 + 5 =$  | (70) $16 - 2 =$  | (71) $18 + 2 =$  | (72) $6 - 6 =$   |
| (73) $16 - 13 =$ | (74) $4 - 4 =$   | (75) $1 + 1 =$   | (76) $9 + 2 =$   |
| (77) $10 + 9 =$  | (78) $9 - 8 =$   | (79) $8 + 2 =$   | (80) $14 + 1 =$  |
| (81) $4 - 2 =$   | (82) $15 + 3 =$  | (83) $15 + 1 =$  | (84) $3 + 10 =$  |
| (85) $6 + 2 =$   | (86) $16 + 3 =$  | (87) $16 - 7 =$  | (88) $7 - 2 =$   |
| (89) $1 - 1 =$   | (90) $15 - 10 =$ | (91) $7 - 6 =$   | (92) $8 - 4 =$   |
| (93) $3 + 14 =$  | (94) $14 - 4 =$  | (95) $14 - 2 =$  | (96) $10 - 7 =$  |
| (97) $11 - 9 =$  | (98) $12 + 1 =$  | (99) $17 - 13 =$ | (100) $2 - 2 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $9 + 5 =$    | (2) $4 - 3 =$    | (3) $2 + 12 =$   | (4) $19 + 1 =$   |
| (5) $12 - 1 =$   | (6) $12 - 9 =$   | (7) $11 - 11 =$  | (8) $7 - 7 =$    |
| (9) $7 + 8 =$    | (10) $1 + 12 =$  | (11) $10 + 4 =$  | (12) $6 + 10 =$  |
| (13) $13 + 1 =$  | (14) $11 - 8 =$  | (15) $7 + 2 =$   | (16) $17 - 1 =$  |
| (17) $12 + 2 =$  | (18) $10 + 6 =$  | (19) $17 + 1 =$  | (20) $8 + 11 =$  |
| (21) $10 + 7 =$  | (22) $11 + 4 =$  | (23) $2 - 1 =$   | (24) $3 - 3 =$   |
| (25) $18 - 17 =$ | (26) $17 - 12 =$ | (27) $5 - 5 =$   | (28) $3 + 1 =$   |
| (29) $8 + 3 =$   | (30) $5 + 7 =$   | (31) $3 + 14 =$  | (32) $19 + 1 =$  |
| (33) $16 + 2 =$  | (34) $8 + 11 =$  | (35) $19 - 9 =$  | (36) $15 - 1 =$  |
| (37) $11 + 5 =$  | (38) $8 + 10 =$  | (39) $4 + 14 =$  | (40) $6 - 1 =$   |
| (41) $6 - 2 =$   | (42) $9 + 6 =$   | (43) $2 + 16 =$  | (44) $18 + 2 =$  |
| (45) $9 + 11 =$  | (46) $4 + 6 =$   | (47) $2 + 18 =$  | (48) $8 - 6 =$   |
| (49) $9 - 6 =$   | (50) $1 - 1 =$   | (51) $14 - 6 =$  | (52) $15 - 13 =$ |
| (53) $2 + 3 =$   | (54) $4 - 2 =$   | (55) $19 - 14 =$ | (56) $17 + 3 =$  |
| (57) $10 + 3 =$  | (58) $2 - 1 =$   | (59) $10 - 5 =$  | (60) $11 - 4 =$  |
| (61) $14 - 8 =$  | (62) $12 + 4 =$  | (63) $17 - 2 =$  | (64) $10 - 8 =$  |
| (65) $17 + 1 =$  | (66) $7 - 1 =$   | (67) $12 + 8 =$  | (68) $15 - 5 =$  |
| (69) $15 + 4 =$  | (70) $12 - 10 =$ | (71) $12 - 1 =$  | (72) $11 - 8 =$  |
| (73) $4 - 1 =$   | (74) $7 - 4 =$   | (75) $13 - 2 =$  | (76) $4 + 11 =$  |
| (77) $9 + 4 =$   | (78) $13 + 6 =$  | (79) $11 + 2 =$  | (80) $5 - 4 =$   |
| (81) $8 + 8 =$   | (82) $13 - 9 =$  | (83) $12 + 5 =$  | (84) $4 - 3 =$   |
| (85) $14 + 2 =$  | (86) $16 + 1 =$  | (87) $7 - 6 =$   | (88) $7 - 5 =$   |
| (89) $3 + 5 =$   | (90) $19 - 19 =$ | (91) $3 + 12 =$  | (92) $9 - 7 =$   |
| (93) $9 - 9 =$   | (94) $6 + 6 =$   | (95) $13 - 12 =$ | (96) $1 + 12 =$  |
| (97) $4 - 4 =$   | (98) $11 - 4 =$  | (99) $18 + 2 =$  | (100) $19 + 1 =$ |



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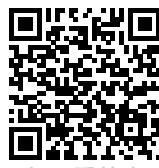
用时 \_\_\_\_\_

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扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $16 - 11 =$  | (2) $14 - 6 =$   | (3) $14 + 2 =$   | (4) $6 - 6 =$    |
| (5) $16 + 4 =$   | (6) $3 - 1 =$    | (7) $17 + 2 =$   | (8) $19 - 15 =$  |
| (9) $12 + 8 =$   | (10) $8 + 7 =$   | (11) $1 - 1 =$   | (12) $15 + 4 =$  |
| (13) $12 - 3 =$  | (14) $2 + 17 =$  | (15) $14 - 3 =$  | (16) $1 + 17 =$  |
| (17) $2 + 6 =$   | (18) $12 + 5 =$  | (19) $13 - 10 =$ | (20) $17 + 3 =$  |
| (21) $2 + 9 =$   | (22) $10 + 2 =$  | (23) $6 + 2 =$   | (24) $3 + 15 =$  |
| (25) $1 + 8 =$   | (26) $16 + 3 =$  | (27) $3 + 16 =$  | (28) $12 - 6 =$  |
| (29) $19 + 1 =$  | (30) $14 + 4 =$  | (31) $2 + 18 =$  | (32) $19 - 10 =$ |
| (33) $13 - 11 =$ | (34) $15 - 11 =$ | (35) $4 - 3 =$   | (36) $4 + 4 =$   |
| (37) $11 + 7 =$  | (38) $10 - 1 =$  | (39) $13 - 7 =$  | (40) $16 - 14 =$ |
| (41) $18 - 16 =$ | (42) $10 + 1 =$  | (43) $8 + 7 =$   | (44) $17 - 13 =$ |
| (45) $5 - 5 =$   | (46) $13 - 5 =$  | (47) $6 - 6 =$   | (48) $16 + 4 =$  |
| (49) $14 - 8 =$  | (50) $11 + 2 =$  | (51) $8 - 4 =$   | (52) $7 + 5 =$   |
| (53) $5 + 1 =$   | (54) $6 - 4 =$   | (55) $2 - 1 =$   | (56) $2 + 2 =$   |
| (57) $5 + 10 =$  | (58) $6 + 5 =$   | (59) $16 + 2 =$  | (60) $10 - 10 =$ |
| (61) $12 - 10 =$ | (62) $5 + 5 =$   | (63) $1 + 8 =$   | (64) $17 - 11 =$ |
| (65) $6 - 3 =$   | (66) $14 - 13 =$ | (67) $11 + 3 =$  | (68) $7 - 1 =$   |
| (69) $17 + 1 =$  | (70) $9 + 11 =$  | (71) $16 - 7 =$  | (72) $4 + 16 =$  |
| (73) $11 - 11 =$ | (74) $7 - 7 =$   | (75) $3 + 12 =$  | (76) $5 - 4 =$   |
| (77) $3 - 1 =$   | (78) $2 + 7 =$   | (79) $9 - 2 =$   | (80) $8 - 7 =$   |
| (81) $9 + 5 =$   | (82) $7 + 12 =$  | (83) $8 - 5 =$   | (84) $14 + 6 =$  |
| (85) $8 - 2 =$   | (86) $1 - 1 =$   | (87) $2 + 16 =$  | (88) $12 + 2 =$  |
| (89) $9 - 8 =$   | (90) $10 - 6 =$  | (91) $12 - 3 =$  | (92) $13 + 2 =$  |
| (93) $13 - 13 =$ | (94) $12 + 8 =$  | (95) $15 - 9 =$  | (96) $11 - 2 =$  |
| (97) $2 - 2 =$   | (98) $5 + 9 =$   | (99) $16 - 3 =$  | (100) $12 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $5 + 13 =$   | (2) $19 - 8 =$   | (3) $8 + 4 =$    | (4) $11 - 9 =$   |
| (5) $10 - 2 =$   | (6) $9 + 3 =$    | (7) $6 + 10 =$   | (8) $19 + 1 =$   |
| (9) $5 - 4 =$    | (10) $12 - 3 =$  | (11) $1 - 1 =$   | (12) $2 + 11 =$  |
| (13) $4 + 15 =$  | (14) $8 + 5 =$   | (15) $3 - 1 =$   | (16) $10 - 3 =$  |
| (17) $12 - 8 =$  | (18) $5 + 13 =$  | (19) $14 - 1 =$  | (20) $7 - 5 =$   |
| (21) $19 - 1 =$  | (22) $8 + 10 =$  | (23) $12 + 4 =$  | (24) $6 - 2 =$   |
| (25) $10 + 2 =$  | (26) $11 - 7 =$  | (27) $4 + 9 =$   | (28) $14 - 10 =$ |
| (29) $5 + 3 =$   | (30) $11 - 5 =$  | (31) $3 + 12 =$  | (32) $1 + 3 =$   |
| (33) $1 + 4 =$   | (34) $8 - 5 =$   | (35) $15 + 4 =$  | (36) $14 + 3 =$  |
| (37) $9 - 9 =$   | (38) $17 - 17 =$ | (39) $10 - 4 =$  | (40) $17 - 1 =$  |
| (41) $15 - 15 =$ | (42) $12 + 8 =$  | (43) $12 + 2 =$  | (44) $17 - 4 =$  |
| (45) $12 - 5 =$  | (46) $19 - 7 =$  | (47) $17 - 6 =$  | (48) $9 + 8 =$   |
| (49) $15 - 10 =$ | (50) $18 + 1 =$  | (51) $9 - 3 =$   | (52) $6 + 6 =$   |
| (53) $19 - 11 =$ | (54) $12 + 6 =$  | (55) $4 - 1 =$   | (56) $18 - 2 =$  |
| (57) $15 + 5 =$  | (58) $9 + 2 =$   | (59) $9 - 8 =$   | (60) $14 - 2 =$  |
| (61) $13 + 1 =$  | (62) $4 + 14 =$  | (63) $13 + 3 =$  | (64) $1 + 17 =$  |
| (65) $7 + 1 =$   | (66) $7 - 3 =$   | (67) $7 - 1 =$   | (68) $16 + 1 =$  |
| (69) $7 + 10 =$  | (70) $4 + 13 =$  | (71) $12 - 10 =$ | (72) $4 - 2 =$   |
| (73) $2 + 10 =$  | (74) $5 - 2 =$   | (75) $15 + 1 =$  | (76) $11 - 3 =$  |
| (77) $6 - 5 =$   | (78) $17 - 13 =$ | (79) $16 + 4 =$  | (80) $7 - 6 =$   |
| (81) $12 - 2 =$  | (82) $4 + 12 =$  | (83) $4 + 7 =$   | (84) $14 + 1 =$  |
| (85) $6 + 4 =$   | (86) $8 - 3 =$   | (87) $12 + 3 =$  | (88) $16 - 4 =$  |
| (89) $11 + 2 =$  | (90) $2 + 2 =$   | (91) $17 + 1 =$  | (92) $10 - 9 =$  |
| (93) $18 + 2 =$  | (94) $11 - 1 =$  | (95) $6 + 14 =$  | (96) $4 + 10 =$  |
| (97) $7 + 1 =$   | (98) $1 - 1 =$   | (99) $11 + 7 =$  | (100) $4 - 2 =$  |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $7 - 3 =$    | (2) $11 + 3 =$   | (3) $8 + 8 =$    | (4) $9 - 6 =$    |
| (5) $6 - 6 =$    | (6) $7 - 4 =$    | (7) $9 - 2 =$    | (8) $13 - 5 =$   |
| (9) $10 - 6 =$   | (10) $12 + 4 =$  | (11) $11 - 2 =$  | (12) $12 - 8 =$  |
| (13) $8 + 4 =$   | (14) $17 + 1 =$  | (15) $2 - 1 =$   | (16) $8 + 9 =$   |
| (17) $4 + 10 =$  | (18) $19 + 1 =$  | (19) $7 + 10 =$  | (20) $18 + 1 =$  |
| (21) $15 - 2 =$  | (22) $14 - 12 =$ | (23) $17 - 10 =$ | (24) $4 + 2 =$   |
| (25) $18 - 16 =$ | (26) $13 + 2 =$  | (27) $6 - 2 =$   | (28) $12 - 5 =$  |
| (29) $18 + 2 =$  | (30) $17 + 3 =$  | (31) $4 + 15 =$  | (32) $6 + 6 =$   |
| (33) $1 + 16 =$  | (34) $17 + 2 =$  | (35) $14 - 2 =$  | (36) $12 + 1 =$  |
| (37) $6 + 11 =$  | (38) $13 + 1 =$  | (39) $13 + 7 =$  | (40) $12 + 5 =$  |
| (41) $18 - 8 =$  | (42) $14 - 13 =$ | (43) $13 - 9 =$  | (44) $5 + 7 =$   |
| (45) $4 + 16 =$  | (46) $6 - 3 =$   | (47) $17 - 2 =$  | (48) $9 + 10 =$  |
| (49) $16 + 3 =$  | (50) $13 - 10 =$ | (51) $10 - 3 =$  | (52) $9 + 1 =$   |
| (53) $9 + 3 =$   | (54) $5 + 4 =$   | (55) $11 + 6 =$  | (56) $16 - 4 =$  |
| (57) $16 + 2 =$  | (58) $14 - 7 =$  | (59) $15 - 9 =$  | (60) $11 - 9 =$  |
| (61) $3 - 1 =$   | (62) $3 + 6 =$   | (63) $19 - 15 =$ | (64) $12 - 11 =$ |
| (65) $9 - 1 =$   | (66) $1 + 8 =$   | (67) $17 + 3 =$  | (68) $18 - 3 =$  |
| (69) $11 - 5 =$  | (70) $17 - 17 =$ | (71) $13 + 2 =$  | (72) $8 + 5 =$   |
| (73) $7 - 7 =$   | (74) $14 - 6 =$  | (75) $1 - 1 =$   | (76) $19 - 14 =$ |
| (77) $7 - 1 =$   | (78) $7 + 4 =$   | (79) $11 + 4 =$  | (80) $7 - 5 =$   |
| (81) $3 + 15 =$  | (82) $8 - 3 =$   | (83) $14 - 13 =$ | (84) $3 - 1 =$   |
| (85) $6 - 4 =$   | (86) $5 + 1 =$   | (87) $12 - 11 =$ | (88) $4 + 1 =$   |
| (89) $1 + 10 =$  | (90) $8 + 7 =$   | (91) $17 - 2 =$  | (92) $14 - 5 =$  |
| (93) $19 + 1 =$  | (94) $13 + 7 =$  | (95) $4 + 11 =$  | (96) $17 - 14 =$ |
| (97) $11 + 7 =$  | (98) $8 - 1 =$   | (99) $2 - 2 =$   | (100) $15 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $17 + 1 =$   | (2) $11 + 1 =$   | (3) $14 + 4 =$   | (4) $15 + 5 =$   |
| (5) $7 - 6 =$    | (6) $5 - 1 =$    | (7) $2 - 1 =$    | (8) $14 - 3 =$   |
| (9) $12 - 6 =$   | (10) $10 + 8 =$  | (11) $8 - 5 =$   | (12) $2 + 16 =$  |
| (13) $11 - 3 =$  | (14) $4 - 4 =$   | (15) $12 - 9 =$  | (16) $18 - 14 =$ |
| (17) $15 + 2 =$  | (18) $14 - 10 =$ | (19) $1 + 19 =$  | (20) $13 - 11 =$ |
| (21) $16 - 11 =$ | (22) $10 - 2 =$  | (23) $4 - 2 =$   | (24) $10 - 9 =$  |
| (25) $18 + 2 =$  | (26) $15 - 12 =$ | (27) $19 - 17 =$ | (28) $12 + 2 =$  |
| (29) $2 + 12 =$  | (30) $7 - 4 =$   | (31) $10 - 5 =$  | (32) $10 + 4 =$  |
| (33) $18 - 6 =$  | (34) $14 + 3 =$  | (35) $7 + 13 =$  | (36) $14 - 8 =$  |
| (37) $4 - 3 =$   | (38) $16 - 10 =$ | (39) $10 + 10 =$ | (40) $19 - 7 =$  |
| (41) $14 - 6 =$  | (42) $4 - 1 =$   | (43) $1 - 1 =$   | (44) $18 + 1 =$  |
| (45) $10 - 7 =$  | (46) $13 - 7 =$  | (47) $5 - 1 =$   | (48) $19 - 15 =$ |
| (49) $18 - 1 =$  | (50) $3 - 1 =$   | (51) $11 + 1 =$  | (52) $6 - 5 =$   |
| (53) $18 - 5 =$  | (54) $11 - 2 =$  | (55) $1 + 6 =$   | (56) $4 + 5 =$   |
| (57) $12 - 8 =$  | (58) $2 + 11 =$  | (59) $13 + 6 =$  | (60) $1 + 5 =$   |
| (61) $16 + 2 =$  | (62) $2 + 1 =$   | (63) $19 + 1 =$  | (64) $17 + 1 =$  |
| (65) $15 + 4 =$  | (66) $13 + 1 =$  | (67) $9 + 10 =$  | (68) $5 + 1 =$   |
| (69) $8 - 4 =$   | (70) $12 - 6 =$  | (71) $12 - 10 =$ | (72) $4 + 8 =$   |
| (73) $13 - 4 =$  | (74) $15 + 1 =$  | (75) $8 + 9 =$   | (76) $6 + 7 =$   |
| (77) $17 - 14 =$ | (78) $8 - 5 =$   | (79) $7 - 3 =$   | (80) $19 - 11 =$ |
| (81) $5 + 14 =$  | (82) $7 + 3 =$   | (83) $17 - 15 =$ | (84) $17 - 6 =$  |
| (85) $5 + 8 =$   | (86) $12 - 9 =$  | (87) $9 + 2 =$   | (88) $15 - 13 =$ |
| (89) $3 + 5 =$   | (90) $18 - 18 =$ | (91) $12 - 4 =$  | (92) $14 + 1 =$  |
| (93) $11 + 9 =$  | (94) $8 - 3 =$   | (95) $7 + 10 =$  | (96) $15 + 2 =$  |
| (97) $7 + 7 =$   | (98) $9 + 11 =$  | (99) $13 + 2 =$  | (100) $3 - 3 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $14 - 13 =$  | (2) $17 + 3 =$   | (3) $4 - 3 =$    | (4) $7 - 7 =$    |
| (5) $3 + 13 =$   | (6) $6 + 9 =$    | (7) $2 + 7 =$    | (8) $10 - 2 =$   |
| (9) $4 + 10 =$   | (10) $13 - 11 =$ | (11) $13 + 5 =$  | (12) $6 - 2 =$   |
| (13) $10 + 1 =$  | (14) $16 - 9 =$  | (15) $1 + 1 =$   | (16) $9 + 1 =$   |
| (17) $8 + 1 =$   | (18) $14 - 7 =$  | (19) $11 + 8 =$  | (20) $17 - 2 =$  |
| (21) $19 - 12 =$ | (22) $7 - 7 =$   | (23) $16 - 1 =$  | (24) $9 - 9 =$   |
| (25) $18 - 6 =$  | (26) $11 - 7 =$  | (27) $2 + 4 =$   | (28) $5 + 15 =$  |
| (29) $16 + 3 =$  | (30) $16 + 1 =$  | (31) $7 + 6 =$   | (32) $9 + 2 =$   |
| (33) $12 + 5 =$  | (34) $5 - 2 =$   | (35) $11 + 7 =$  | (36) $19 - 19 =$ |
| (37) $3 - 1 =$   | (38) $7 - 5 =$   | (39) $17 - 13 =$ | (40) $1 + 2 =$   |
| (41) $9 + 6 =$   | (42) $17 + 2 =$  | (43) $7 + 12 =$  | (44) $7 + 8 =$   |
| (45) $7 - 3 =$   | (46) $11 - 11 =$ | (47) $16 + 2 =$  | (48) $6 + 14 =$  |
| (49) $7 + 9 =$   | (50) $1 - 1 =$   | (51) $16 - 4 =$  | (52) $12 - 5 =$  |
| (53) $16 - 14 =$ | (54) $14 - 9 =$  | (55) $2 + 7 =$   | (56) $11 + 5 =$  |
| (57) $10 + 7 =$  | (58) $4 - 2 =$   | (59) $9 + 3 =$   | (60) $6 - 3 =$   |
| (61) $14 + 6 =$  | (62) $19 + 1 =$  | (63) $17 - 5 =$  | (64) $19 - 1 =$  |
| (65) $4 - 4 =$   | (66) $7 - 1 =$   | (67) $17 - 9 =$  | (68) $19 - 2 =$  |
| (69) $12 - 7 =$  | (70) $17 - 3 =$  | (71) $14 - 2 =$  | (72) $11 - 3 =$  |
| (73) $9 + 4 =$   | (74) $17 + 3 =$  | (75) $18 + 1 =$  | (76) $14 + 5 =$  |
| (77) $4 + 14 =$  | (78) $5 + 8 =$   | (79) $18 - 18 =$ | (80) $11 - 9 =$  |
| (81) $15 - 9 =$  | (82) $14 + 3 =$  | (83) $6 + 8 =$   | (84) $10 + 1 =$  |
| (85) $14 - 6 =$  | (86) $9 - 8 =$   | (87) $11 - 8 =$  | (88) $10 + 9 =$  |
| (89) $11 + 3 =$  | (90) $19 + 1 =$  | (91) $17 + 2 =$  | (92) $9 - 1 =$   |
| (93) $15 - 4 =$  | (94) $11 + 2 =$  | (95) $4 - 2 =$   | (96) $11 - 3 =$  |
| (97) $3 + 16 =$  | (98) $11 + 1 =$  | (99) $18 - 18 =$ | (100) $10 - 7 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 11	(2) 2	(3) 10	(4) 0	(5) 19	(6) 13	(7) 3	(8) 2
(9) 15	(10) 18	(11) 4	(12) 3	(13) 13	(14) 14	(15) 10	(16) 17
(17) 6	(18) 20	(19) 4	(20) 7	(21) 0	(22) 0	(23) 20	(24) 8
(25) 4	(26) 16	(27) 19	(28) 0	(29) 12	(30) 19	(31) 16	(32) 19
(33) 0	(34) 0	(35) 5	(36) 4	(37) 20	(38) 3	(39) 12	(40) 13
(41) 5	(42) 17	(43) 18	(44) 3	(45) 2	(46) 1	(47) 6	(48) 20
(49) 2	(50) 7	(51) 20	(52) 12	(53) 10	(54) 17	(55) 19	(56) 18
(57) 19	(58) 19	(59) 17	(60) 16	(61) 20	(62) 11	(63) 3	(64) 0
(65) 1	(66) 9	(67) 18	(68) 1	(69) 18	(70) 14	(71) 20	(72) 0
(73) 3	(74) 0	(75) 2	(76) 11	(77) 19	(78) 1	(79) 10	(80) 15
(81) 2	(82) 18	(83) 16	(84) 13	(85) 8	(86) 19	(87) 9	(88) 5
(89) 0	(90) 5	(91) 1	(92) 4	(93) 17	(94) 10	(95) 12	(96) 3
(97) 2	(98) 13	(99) 4	(100) 0				

## 第2页答案

(1) 14	(2) 1	(3) 14	(4) 20	(5) 11	(6) 3	(7) 0	(8) 0
(9) 15	(10) 13	(11) 14	(12) 16	(13) 14	(14) 3	(15) 9	(16) 16
(17) 14	(18) 16	(19) 18	(20) 19	(21) 17	(22) 15	(23) 1	(24) 0
(25) 1	(26) 5	(27) 0	(28) 4	(29) 11	(30) 12	(31) 17	(32) 20
(33) 18	(34) 19	(35) 10	(36) 14	(37) 16	(38) 18	(39) 18	(40) 5
(41) 4	(42) 15	(43) 18	(44) 20	(45) 20	(46) 10	(47) 20	(48) 2
(49) 3	(50) 0	(51) 8	(52) 2	(53) 5	(54) 2	(55) 5	(56) 20
(57) 13	(58) 1	(59) 5	(60) 7	(61) 6	(62) 16	(63) 15	(64) 2
(65) 18	(66) 6	(67) 20	(68) 10	(69) 19	(70) 2	(71) 11	(72) 3
(73) 3	(74) 3	(75) 11	(76) 15	(77) 13	(78) 19	(79) 13	(80) 1
(81) 16	(82) 4	(83) 17	(84) 1	(85) 16	(86) 17	(87) 1	(88) 2
(89) 8	(90) 0	(91) 15	(92) 2	(93) 0	(94) 12	(95) 1	(96) 13
(97) 0	(98) 7	(99) 20	(100) 20				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 5	(2) 8	(3) 16	(4) 0	(5) 20	(6) 2	(7) 19	(8) 4
(9) 20	(10) 15	(11) 0	(12) 19	(13) 9	(14) 19	(15) 11	(16) 18
(17) 8	(18) 17	(19) 3	(20) 20	(21) 11	(22) 12	(23) 8	(24) 18
(25) 9	(26) 19	(27) 19	(28) 6	(29) 20	(30) 18	(31) 20	(32) 9
(33) 2	(34) 4	(35) 1	(36) 8	(37) 18	(38) 9	(39) 6	(40) 2
(41) 2	(42) 11	(43) 15	(44) 4	(45) 0	(46) 8	(47) 0	(48) 20
(49) 6	(50) 13	(51) 4	(52) 12	(53) 6	(54) 2	(55) 1	(56) 4
(57) 15	(58) 11	(59) 18	(60) 0	(61) 2	(62) 10	(63) 9	(64) 6
(65) 3	(66) 1	(67) 14	(68) 6	(69) 18	(70) 20	(71) 9	(72) 20
(73) 0	(74) 0	(75) 15	(76) 1	(77) 2	(78) 9	(79) 7	(80) 1
(81) 14	(82) 19	(83) 3	(84) 20	(85) 6	(86) 0	(87) 18	(88) 14
(89) 1	(90) 4	(91) 9	(92) 15	(93) 0	(94) 20	(95) 6	(96) 9
(97) 0	(98) 14	(99) 13	(100) 6				

## 第4页答案

(1) 18	(2) 11	(3) 12	(4) 2	(5) 8	(6) 12	(7) 16	(8) 20
(9) 1	(10) 9	(11) 0	(12) 13	(13) 19	(14) 13	(15) 2	(16) 7
(17) 4	(18) 18	(19) 13	(20) 2	(21) 18	(22) 18	(23) 16	(24) 4
(25) 12	(26) 4	(27) 13	(28) 4	(29) 8	(30) 6	(31) 15	(32) 4
(33) 5	(34) 3	(35) 19	(36) 17	(37) 0	(38) 0	(39) 6	(40) 16
(41) 0	(42) 20	(43) 14	(44) 13	(45) 7	(46) 12	(47) 11	(48) 17
(49) 5	(50) 19	(51) 6	(52) 12	(53) 8	(54) 18	(55) 3	(56) 16
(57) 20	(58) 11	(59) 1	(60) 12	(61) 14	(62) 18	(63) 16	(64) 18
(65) 8	(66) 4	(67) 6	(68) 17	(69) 17	(70) 17	(71) 2	(72) 2
(73) 12	(74) 3	(75) 16	(76) 8	(77) 1	(78) 4	(79) 20	(80) 1
(81) 10	(82) 16	(83) 11	(84) 15	(85) 10	(86) 5	(87) 15	(88) 12
(89) 13	(90) 4	(91) 18	(92) 1	(93) 20	(94) 10	(95) 20	(96) 14
(97) 8	(98) 0	(99) 18	(100) 2				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 4	(2) 14	(3) 16	(4) 3	(5) 0	(6) 3	(7) 7	(8) 8
(9) 4	(10) 16	(11) 9	(12) 4	(13) 12	(14) 18	(15) 1	(16) 17
(17) 14	(18) 20	(19) 17	(20) 19	(21) 13	(22) 2	(23) 7	(24) 6
(25) 2	(26) 15	(27) 4	(28) 7	(29) 20	(30) 20	(31) 19	(32) 12
(33) 17	(34) 19	(35) 12	(36) 13	(37) 17	(38) 14	(39) 20	(40) 17
(41) 10	(42) 1	(43) 4	(44) 12	(45) 20	(46) 3	(47) 15	(48) 19
(49) 19	(50) 3	(51) 7	(52) 10	(53) 12	(54) 9	(55) 17	(56) 12
(57) 18	(58) 7	(59) 6	(60) 2	(61) 2	(62) 9	(63) 4	(64) 1
(65) 8	(66) 9	(67) 20	(68) 15	(69) 6	(70) 0	(71) 15	(72) 13
(73) 0	(74) 8	(75) 0	(76) 5	(77) 6	(78) 11	(79) 15	(80) 2
(81) 18	(82) 5	(83) 1	(84) 2	(85) 2	(86) 6	(87) 1	(88) 5
(89) 11	(90) 15	(91) 15	(92) 9	(93) 20	(94) 20	(95) 15	(96) 3
(97) 18	(98) 7	(99) 0	(100) 9				

## 第6页答案

(1) 18	(2) 12	(3) 18	(4) 20	(5) 1	(6) 4	(7) 1	(8) 11
(9) 6	(10) 18	(11) 3	(12) 18	(13) 8	(14) 0	(15) 3	(16) 4
(17) 17	(18) 4	(19) 20	(20) 2	(21) 5	(22) 8	(23) 2	(24) 1
(25) 20	(26) 3	(27) 2	(28) 14	(29) 14	(30) 3	(31) 5	(32) 14
(33) 12	(34) 17	(35) 20	(36) 6	(37) 1	(38) 6	(39) 20	(40) 12
(41) 8	(42) 3	(43) 0	(44) 19	(45) 3	(46) 6	(47) 4	(48) 4
(49) 17	(50) 2	(51) 12	(52) 1	(53) 13	(54) 9	(55) 7	(56) 9
(57) 4	(58) 13	(59) 19	(60) 6	(61) 18	(62) 3	(63) 20	(64) 18
(65) 19	(66) 14	(67) 19	(68) 6	(69) 4	(70) 6	(71) 2	(72) 12
(73) 9	(74) 16	(75) 17	(76) 13	(77) 3	(78) 3	(79) 4	(80) 8
(81) 19	(82) 10	(83) 2	(84) 11	(85) 13	(86) 3	(87) 11	(88) 2
(89) 8	(90) 0	(91) 8	(92) 15	(93) 20	(94) 5	(95) 17	(96) 17
(97) 14	(98) 20	(99) 15	(100) 0				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 1   | (2) 20  | (3) 1   | (4) 0   | (5) 16  | (6) 15  | (7) 9   | (8) 8   |
| (9) 14  | (10) 2  | (11) 18 | (12) 4  | (13) 11 | (14) 7  | (15) 2  | (16) 10 |
| (17) 9  | (18) 7  | (19) 19 | (20) 15 | (21) 7  | (22) 0  | (23) 15 | (24) 0  |
| (25) 12 | (26) 4  | (27) 6  | (28) 20 | (29) 19 | (30) 17 | (31) 13 | (32) 11 |
| (33) 17 | (34) 3  | (35) 18 | (36) 0  | (37) 2  | (38) 2  | (39) 4  | (40) 3  |
| (41) 15 | (42) 19 | (43) 19 | (44) 15 | (45) 4  | (46) 0  | (47) 18 | (48) 20 |
| (49) 16 | (50) 0  | (51) 12 | (52) 7  | (53) 2  | (54) 5  | (55) 9  | (56) 16 |
| (57) 17 | (58) 2  | (59) 12 | (60) 3  | (61) 20 | (62) 20 | (63) 12 | (64) 18 |
| (65) 0  | (66) 6  | (67) 8  | (68) 17 | (69) 5  | (70) 14 | (71) 12 | (72) 8  |
| (73) 13 | (74) 20 | (75) 19 | (76) 19 | (77) 18 | (78) 13 | (79) 0  | (80) 2  |
| (81) 6  | (82) 17 | (83) 14 | (84) 11 | (85) 8  | (86) 1  | (87) 3  | (88) 19 |
| (89) 14 | (90) 20 | (91) 19 | (92) 8  | (93) 11 | (94) 13 | (95) 2  | (96) 8  |
| (97) 19 | (98) 12 | (99) 0  | (100) 3 |         |         |         |         |