

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $9 + 3 =$

(2) $7 + 2 =$

(3) $9 + 6 =$

(4) $10 + 1 =$

(5) $17 + 2 =$

(6) $8 + 4 =$

(7) $12 + 2 =$

(8) $18 + 1 =$

(9) $6 + 2 =$

(10) $14 + 2 =$

(11) $3 + 15 =$

(12) $3 + 9 =$

(13) $14 + 3 =$

(14) $3 + 16 =$

(15) $14 + 4 =$

(16) $12 + 3 =$

(17) $16 + 2 =$

(18) $11 + 9 =$

(19) $8 + 8 =$

(20) $2 + 6 =$

(21) $13 + 3 =$

(22) $8 + 12 =$

(23) $8 + 1 =$

(24) $2 + 10 =$

(25) $2 + 2 =$

(26) $7 + 9 =$

(27) $6 + 4 =$

(28) $6 + 14 =$

(29) $15 + 5 =$

(30) $9 + 1 =$

(31) $18 + 2 =$

(32) $8 + 9 =$

(33) $4 + 10 =$

(34) $3 + 8 =$

(35) $8 + 6 =$

(36) $3 + 6 =$

(37) $17 + 3 =$

(38) $1 + 16 =$

(39) $19 + 1 =$

(40) $1 + 1 =$

(41) $9 + 7 =$

(42) $11 + 7 =$

(43) $13 + 5 =$

(44) $6 + 1 =$

(45) $16 + 2 =$

(46) $13 + 2 =$

(47) $2 + 2 =$

(48) $11 + 8 =$

(49) $19 + 1 =$

(50) $11 + 6 =$

(51) $5 + 3 =$

(52) $2 + 12 =$

(53) $10 + 3 =$

(54) $10 + 9 =$

(55) $4 + 2 =$

(56) $10 + 8 =$

(57) $9 + 10 =$

(58) $15 + 3 =$

(59) $15 + 1 =$

(60) $8 + 10 =$

(61) $11 + 5 =$

(62) $4 + 8 =$

(63) $3 + 15 =$

(64) $3 + 7 =$

(65) $13 + 6 =$

(66) $2 + 7 =$

(67) $10 + 1 =$

(68) $6 + 7 =$

(69) $18 + 1 =$

(70) $13 + 3 =$

(71) $16 + 1 =$

(72) $16 + 4 =$

(73) $13 + 5 =$

(74) $3 + 13 =$

(75) $10 + 7 =$

(76) $10 + 10 =$

(77) $6 + 12 =$

(78) $12 + 6 =$

(79) $15 + 2 =$

(80) $4 + 9 =$

(81) $7 + 10 =$

(82) $14 + 4 =$

(83) $9 + 11 =$

(84) $4 + 13 =$

(85) $17 + 1 =$

(86) $8 + 3 =$

(87) $1 + 15 =$

(88) $2 + 7 =$

(89) $2 + 10 =$

(90) $16 + 4 =$

(91) $19 + 1 =$

(92) $8 + 8 =$

(93) $4 + 9 =$

(94) $9 + 10 =$

(95) $16 + 2 =$

(96) $11 + 2 =$

(97) $16 + 3 =$

(98) $7 + 8 =$

(99) $6 + 2 =$

(100) $13 + 2 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $14 + 5 =$

(2) $7 + 9 =$

(3) $9 + 2 =$

(4) $15 + 4 =$

(5) $12 + 5 =$

(6) $4 + 16 =$

(7) $12 + 1 =$

(8) $3 + 5 =$

(9) $3 + 7 =$

(10) $4 + 3 =$

(11) $5 + 9 =$

(12) $12 + 2 =$

(13) $14 + 3 =$

(14) $15 + 5 =$

(15) $9 + 11 =$

(16) $2 + 5 =$

(17) $15 + 3 =$

(18) $3 + 3 =$

(19) $11 + 3 =$

(20) $15 + 2 =$

(21) $6 + 9 =$

(22) $3 + 6 =$

(23) $13 + 3 =$

(24) $3 + 9 =$

(25) $11 + 4 =$

(26) $14 + 2 =$

(27) $12 + 4 =$

(28) $17 + 1 =$

(29) $10 + 2 =$

(30) $9 + 4 =$

(31) $12 + 3 =$

(32) $2 + 11 =$

(33) $4 + 7 =$

(34) $15 + 1 =$

(35) $14 + 6 =$

(36) $3 + 8 =$

(37) $13 + 7 =$

(38) $8 + 4 =$

(39) $14 + 1 =$

(40) $2 + 2 =$

(41) $5 + 2 =$

(42) $9 + 7 =$

(43) $12 + 7 =$

(44) $1 + 19 =$

(45) $2 + 18 =$

(46) $9 + 4 =$

(47) $5 + 13 =$

(48) $19 + 1 =$

(49) $1 + 5 =$

(50) $9 + 5 =$

(51) $4 + 11 =$

(52) $5 + 7 =$

(53) $4 + 16 =$

(54) $9 + 3 =$

(55) $9 + 1 =$

(56) $11 + 4 =$

(57) $6 + 9 =$

(58) $9 + 6 =$

(59) $8 + 6 =$

(60) $17 + 1 =$

(61) $17 + 3 =$

(62) $14 + 6 =$

(63) $5 + 12 =$

(64) $10 + 2 =$

(65) $16 + 3 =$

(66) $13 + 2 =$

(67) $1 + 12 =$

(68) $1 + 3 =$

(69) $17 + 2 =$

(70) $13 + 7 =$

(71) $5 + 3 =$

(72) $2 + 8 =$

(73) $11 + 7 =$

(74) $6 + 7 =$

(75) $3 + 2 =$

(76) $6 + 10 =$

(77) $16 + 2 =$

(78) $4 + 13 =$

(79) $15 + 3 =$

(80) $4 + 3 =$

(81) $18 + 1 =$

(82) $11 + 3 =$

(83) $16 + 4 =$

(84) $5 + 4 =$

(85) $11 + 9 =$

(86) $5 + 9 =$

(87) $8 + 3 =$

(88) $1 + 12 =$

(89) $5 + 4 =$

(90) $16 + 4 =$

(91) $10 + 8 =$

(92) $6 + 2 =$

(93) $15 + 1 =$

(94) $12 + 1 =$

(95) $3 + 1 =$

(96) $6 + 11 =$

(97) $6 + 13 =$

(98) $8 + 4 =$

(99) $14 + 2 =$

(100) $17 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $1 + 18 =$

(2) $5 + 8 =$

(3) $11 + 7 =$

(4) $5 + 5 =$

(5) $19 + 1 =$

(6) $2 + 1 =$

(7) $2 + 14 =$

(8) $4 + 3 =$

(9) $9 + 8 =$

(10) $8 + 1 =$

(11) $1 + 11 =$

(12) $14 + 6 =$

(13) $14 + 4 =$

(14) $2 + 13 =$

(15) $3 + 7 =$

(16) $13 + 4 =$

(17) $10 + 9 =$

(18) $12 + 7 =$

(19) $15 + 2 =$

(20) $9 + 3 =$

(21) $4 + 12 =$

(22) $6 + 1 =$

(23) $18 + 2 =$

(24) $18 + 1 =$

(25) $14 + 3 =$

(26) $9 + 6 =$

(27) $13 + 6 =$

(28) $14 + 1 =$

(29) $3 + 16 =$

(30) $11 + 9 =$

(31) $13 + 3 =$

(32) $2 + 12 =$

(33) $4 + 15 =$

(34) $13 + 7 =$

(35) $7 + 1 =$

(36) $14 + 5 =$

(37) $5 + 7 =$

(38) $9 + 10 =$

(39) $14 + 1 =$

(40) $13 + 7 =$

(41) $18 + 2 =$

(42) $12 + 1 =$

(43) $4 + 5 =$

(44) $3 + 12 =$

(45) $12 + 3 =$

(46) $18 + 1 =$

(47) $17 + 2 =$

(48) $8 + 1 =$

(49) $8 + 12 =$

(50) $13 + 3 =$

(51) $10 + 3 =$

(52) $5 + 14 =$

(53) $2 + 6 =$

(54) $6 + 8 =$

(55) $1 + 17 =$

(56) $15 + 3 =$

(57) $8 + 4 =$

(58) $5 + 10 =$

(59) $13 + 5 =$

(60) $2 + 14 =$

(61) $13 + 1 =$

(62) $11 + 3 =$

(63) $12 + 7 =$

(64) $2 + 2 =$

(65) $1 + 12 =$

(66) $8 + 7 =$

(67) $8 + 5 =$

(68) $9 + 5 =$

(69) $11 + 2 =$

(70) $14 + 4 =$

(71) $5 + 12 =$

(72) $4 + 10 =$

(73) $3 + 16 =$

(74) $16 + 2 =$

(75) $17 + 3 =$

(76) $11 + 7 =$

(77) $16 + 4 =$

(78) $12 + 8 =$

(79) $17 + 1 =$

(80) $2 + 3 =$

(81) $3 + 6 =$

(82) $2 + 18 =$

(83) $6 + 12 =$

(84) $2 + 11 =$

(85) $14 + 6 =$

(86) $9 + 8 =$

(87) $1 + 3 =$

(88) $1 + 18 =$

(89) $2 + 14 =$

(90) $14 + 3 =$

(91) $12 + 1 =$

(92) $4 + 8 =$

(93) $7 + 4 =$

(94) $11 + 7 =$

(95) $11 + 4 =$

(96) $14 + 6 =$

(97) $9 + 10 =$

(98) $5 + 6 =$

(99) $7 + 2 =$

(100) $14 + 5 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $7 + 8 =$

(2) $3 + 13 =$

(3) $9 + 2 =$

(4) $18 + 1 =$

(5) $10 + 9 =$

(6) $5 + 12 =$

(7) $19 + 1 =$

(8) $16 + 2 =$

(9) $6 + 7 =$

(10) $2 + 11 =$

(11) $3 + 5 =$

(12) $8 + 6 =$

(13) $8 + 12 =$

(14) $16 + 3 =$

(15) $3 + 8 =$

(16) $17 + 3 =$

(17) $7 + 3 =$

(18) $6 + 11 =$

(19) $5 + 11 =$

(20) $7 + 10 =$

(21) $18 + 2 =$

(22) $8 + 10 =$

(23) $15 + 1 =$

(24) $17 + 1 =$

(25) $4 + 6 =$

(26) $13 + 4 =$

(27) $14 + 4 =$

(28) $11 + 1 =$

(29) $13 + 1 =$

(30) $7 + 11 =$

(31) $9 + 9 =$

(32) $10 + 8 =$

(33) $12 + 2 =$

(34) $9 + 7 =$

(35) $4 + 5 =$

(36) $5 + 8 =$

(37) $13 + 3 =$

(38) $12 + 5 =$

(39) $10 + 3 =$

(40) $4 + 4 =$

(41) $6 + 4 =$

(42) $6 + 8 =$

(43) $10 + 10 =$

(44) $11 + 5 =$

(45) $3 + 14 =$

(46) $9 + 6 =$

(47) $19 + 1 =$

(48) $8 + 10 =$

(49) $1 + 1 =$

(50) $13 + 4 =$

(51) $5 + 10 =$

(52) $12 + 7 =$

(53) $17 + 1 =$

(54) $10 + 5 =$

(55) $15 + 2 =$

(56) $11 + 1 =$

(57) $13 + 7 =$

(58) $15 + 4 =$

(59) $11 + 4 =$

(60) $10 + 8 =$

(61) $2 + 6 =$

(62) $12 + 2 =$

(63) $17 + 3 =$

(64) $4 + 10 =$

(65) $13 + 2 =$

(66) $8 + 3 =$

(67) $7 + 12 =$

(68) $11 + 9 =$

(69) $7 + 3 =$

(70) $11 + 6 =$

(71) $15 + 5 =$

(72) $14 + 6 =$

(73) $17 + 2 =$

(74) $2 + 11 =$

(75) $12 + 5 =$

(76) $18 + 2 =$

(77) $11 + 3 =$

(78) $1 + 2 =$

(79) $7 + 5 =$

(80) $11 + 1 =$

(81) $2 + 12 =$

(82) $16 + 3 =$

(83) $3 + 9 =$

(84) $9 + 4 =$

(85) $15 + 3 =$

(86) $12 + 1 =$

(87) $18 + 1 =$

(88) $4 + 13 =$

(89) $18 + 2 =$

(90) $6 + 3 =$

(91) $4 + 10 =$

(92) $7 + 3 =$

(93) $10 + 8 =$

(94) $13 + 6 =$

(95) $8 + 9 =$

(96) $11 + 4 =$

(97) $4 + 14 =$

(98) $6 + 7 =$

(99) $14 + 3 =$

(100) $15 + 1 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $5 + 6 =$

(2) $10 + 9 =$

(3) $16 + 1 =$

(4) $14 + 2 =$

(5) $13 + 2 =$

(6) $10 + 10 =$

(7) $10 + 4 =$

(8) $12 + 3 =$

(9) $2 + 15 =$

(10) $11 + 3 =$

(11) $7 + 9 =$

(12) $3 + 12 =$

(13) $7 + 4 =$

(14) $11 + 9 =$

(15) $19 + 1 =$

(16) $12 + 2 =$

(17) $1 + 8 =$

(18) $6 + 5 =$

(19) $4 + 12 =$

(20) $17 + 1 =$

(21) $3 + 14 =$

(22) $16 + 4 =$

(23) $4 + 5 =$

(24) $4 + 6 =$

(25) $9 + 1 =$

(26) $6 + 13 =$

(27) $7 + 2 =$

(28) $5 + 1 =$

(29) $3 + 11 =$

(30) $1 + 16 =$

(31) $3 + 10 =$

(32) $6 + 14 =$

(33) $6 + 8 =$

(34) $16 + 3 =$

(35) $1 + 18 =$

(36) $10 + 1 =$

(37) $6 + 3 =$

(38) $7 + 12 =$

(39) $2 + 10 =$

(40) $6 + 7 =$

(41) $16 + 2 =$

(42) $11 + 6 =$

(43) $13 + 1 =$

(44) $7 + 8 =$

(45) $16 + 1 =$

(46) $15 + 2 =$

(47) $1 + 10 =$

(48) $1 + 17 =$

(49) $9 + 7 =$

(50) $15 + 4 =$

(51) $14 + 5 =$

(52) $19 + 1 =$

(53) $17 + 2 =$

(54) $18 + 1 =$

(55) $4 + 14 =$

(56) $11 + 8 =$

(57) $1 + 3 =$

(58) $5 + 11 =$

(59) $3 + 8 =$

(60) $4 + 11 =$

(61) $15 + 1 =$

(62) $4 + 4 =$

(63) $13 + 7 =$

(64) $6 + 5 =$

(65) $11 + 3 =$

(66) $13 + 4 =$

(67) $12 + 1 =$

(68) $9 + 10 =$

(69) $15 + 2 =$

(70) $1 + 13 =$

(71) $4 + 9 =$

(72) $6 + 5 =$

(73) $14 + 6 =$

(74) $18 + 2 =$

(75) $7 + 2 =$

(76) $8 + 12 =$

(77) $19 + 1 =$

(78) $17 + 3 =$

(79) $4 + 16 =$

(80) $14 + 5 =$

(81) $3 + 6 =$

(82) $18 + 1 =$

(83) $8 + 5 =$

(84) $2 + 6 =$

(85) $15 + 1 =$

(86) $16 + 4 =$

(87) $6 + 9 =$

(88) $15 + 4 =$

(89) $12 + 3 =$

(90) $13 + 6 =$

(91) $3 + 16 =$

(92) $2 + 14 =$

(93) $3 + 9 =$

(94) $16 + 3 =$

(95) $17 + 1 =$

(96) $4 + 6 =$

(97) $14 + 3 =$

(98) $3 + 1 =$

(99) $8 + 11 =$

(100) $11 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $4 + 2 =$

(2) $10 + 2 =$

(3) $6 + 4 =$

(4) $13 + 1 =$

(5) $11 + 1 =$

(6) $2 + 9 =$

(7) $1 + 11 =$

(8) $16 + 4 =$

(9) $14 + 2 =$

(10) $17 + 3 =$

(11) $11 + 1 =$

(12) $1 + 19 =$

(13) $7 + 5 =$

(14) $5 + 15 =$

(15) $5 + 14 =$

(16) $3 + 1 =$

(17) $13 + 4 =$

(18) $5 + 11 =$

(19) $14 + 1 =$

(20) $9 + 10 =$

(21) $19 + 1 =$

(22) $9 + 4 =$

(23) $12 + 4 =$

(24) $8 + 6 =$

(25) $5 + 12 =$

(26) $17 + 2 =$

(27) $18 + 1 =$

(28) $18 + 2 =$

(29) $3 + 15 =$

(30) $13 + 1 =$

(31) $16 + 2 =$

(32) $12 + 7 =$

(33) $10 + 2 =$

(34) $14 + 4 =$

(35) $14 + 3 =$

(36) $10 + 4 =$

(37) $3 + 3 =$

(38) $13 + 7 =$

(39) $3 + 17 =$

(40) $4 + 7 =$

(41) $5 + 3 =$

(42) $6 + 11 =$

(43) $3 + 7 =$

(44) $7 + 7 =$

(45) $14 + 5 =$

(46) $7 + 4 =$

(47) $17 + 1 =$

(48) $13 + 6 =$

(49) $12 + 8 =$

(50) $4 + 1 =$

(51) $7 + 7 =$

(52) $13 + 6 =$

(53) $9 + 6 =$

(54) $16 + 3 =$

(55) $9 + 5 =$

(56) $12 + 7 =$

(57) $8 + 1 =$

(58) $5 + 9 =$

(59) $14 + 5 =$

(60) $11 + 7 =$

(61) $17 + 2 =$

(62) $13 + 3 =$

(63) $13 + 4 =$

(64) $6 + 2 =$

(65) $7 + 12 =$

(66) $9 + 8 =$

(67) $2 + 5 =$

(68) $1 + 13 =$

(69) $6 + 3 =$

(70) $11 + 6 =$

(71) $7 + 6 =$

(72) $1 + 1 =$

(73) $10 + 1 =$

(74) $10 + 9 =$

(75) $14 + 1 =$

(76) $17 + 1 =$

(77) $3 + 15 =$

(78) $13 + 5 =$

(79) $12 + 3 =$

(80) $1 + 5 =$

(81) $9 + 4 =$

(82) $9 + 9 =$

(83) $8 + 8 =$

(84) $4 + 11 =$

(85) $2 + 3 =$

(86) $12 + 5 =$

(87) $1 + 16 =$

(88) $4 + 10 =$

(89) $8 + 2 =$

(90) $11 + 1 =$

(91) $11 + 5 =$

(92) $5 + 1 =$

(93) $3 + 2 =$

(94) $1 + 14 =$

(95) $16 + 1 =$

(96) $2 + 18 =$

(97) $1 + 3 =$

(98) $6 + 5 =$

(99) $8 + 11 =$

(100) $1 + 10 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $4 + 8 =$

(2) $14 + 2 =$

(3) $5 + 2 =$

(4) $19 + 1 =$

(5) $16 + 1 =$

(6) $2 + 15 =$

(7) $2 + 8 =$

(8) $4 + 11 =$

(9) $2 + 7 =$

(10) $8 + 12 =$

(11) $8 + 11 =$

(12) $1 + 10 =$

(13) $12 + 5 =$

(14) $3 + 8 =$

(15) $5 + 3 =$

(16) $17 + 3 =$

(17) $12 + 3 =$

(18) $13 + 5 =$

(19) $8 + 1 =$

(20) $14 + 2 =$

(21) $10 + 6 =$

(22) $11 + 3 =$

(23) $17 + 1 =$

(24) $13 + 2 =$

(25) $4 + 9 =$

(26) $6 + 11 =$

(27) $15 + 2 =$

(28) $4 + 13 =$

(29) $5 + 13 =$

(30) $15 + 1 =$

(31) $5 + 1 =$

(32) $14 + 5 =$

(33) $3 + 16 =$

(34) $1 + 12 =$

(35) $17 + 2 =$

(36) $3 + 1 =$

(37) $18 + 1 =$

(38) $3 + 5 =$

(39) $4 + 10 =$

(40) $14 + 6 =$

(41) $9 + 1 =$

(42) $11 + 4 =$

(43) $16 + 3 =$

(44) $10 + 7 =$

(45) $8 + 6 =$

(46) $12 + 2 =$

(47) $19 + 1 =$

(48) $7 + 10 =$

(49) $3 + 3 =$

(50) $17 + 2 =$

(51) $15 + 1 =$

(52) $6 + 4 =$

(53) $17 + 3 =$

(54) $16 + 1 =$

(55) $5 + 12 =$

(56) $4 + 16 =$

(57) $5 + 4 =$

(58) $11 + 5 =$

(59) $5 + 13 =$

(60) $7 + 11 =$

(61) $5 + 9 =$

(62) $1 + 7 =$

(63) $9 + 8 =$

(64) $2 + 18 =$

(65) $9 + 5 =$

(66) $6 + 6 =$

(67) $15 + 3 =$

(68) $13 + 1 =$

(69) $5 + 14 =$

(70) $6 + 2 =$

(71) $9 + 9 =$

(72) $13 + 7 =$

(73) $8 + 9 =$

(74) $1 + 16 =$

(75) $2 + 14 =$

(76) $9 + 3 =$

(77) $11 + 7 =$

(78) $6 + 3 =$

(79) $13 + 2 =$

(80) $10 + 6 =$

(81) $2 + 1 =$

(82) $12 + 8 =$

(83) $9 + 7 =$

(84) $1 + 4 =$

(85) $2 + 8 =$

(86) $18 + 1 =$

(87) $13 + 3 =$

(88) $6 + 13 =$

(89) $6 + 7 =$

(90) $10 + 2 =$

(91) $3 + 15 =$

(92) $3 + 2 =$

(93) $5 + 7 =$

(94) $13 + 5 =$

(95) $2 + 12 =$

(96) $8 + 10 =$

(97) $11 + 2 =$

(98) $10 + 5 =$

(99) $7 + 12 =$

(100) $3 + 6 =$

二十以内加法计算练习题答案

第1页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 9 | (3) 15 | (4) 11 | (5) 19 | (6) 12 | (7) 14 | (8) 19 |
| (9) 8 | (10) 16 | (11) 18 | (12) 12 | (13) 17 | (14) 19 | (15) 18 | (16) 15 |
| (17) 18 | (18) 20 | (19) 16 | (20) 8 | (21) 16 | (22) 20 | (23) 9 | (24) 12 |
| (25) 4 | (26) 16 | (27) 10 | (28) 20 | (29) 20 | (30) 10 | (31) 20 | (32) 17 |
| (33) 14 | (34) 11 | (35) 14 | (36) 9 | (37) 20 | (38) 17 | (39) 20 | (40) 2 |
| (41) 16 | (42) 18 | (43) 18 | (44) 7 | (45) 18 | (46) 15 | (47) 4 | (48) 19 |
| (49) 20 | (50) 17 | (51) 8 | (52) 14 | (53) 13 | (54) 19 | (55) 6 | (56) 18 |
| (57) 19 | (58) 18 | (59) 16 | (60) 18 | (61) 16 | (62) 12 | (63) 18 | (64) 10 |
| (65) 19 | (66) 9 | (67) 11 | (68) 13 | (69) 19 | (70) 16 | (71) 17 | (72) 20 |
| (73) 18 | (74) 16 | (75) 17 | (76) 20 | (77) 18 | (78) 18 | (79) 17 | (80) 13 |
| (81) 17 | (82) 18 | (83) 20 | (84) 17 | (85) 18 | (86) 11 | (87) 16 | (88) 9 |
| (89) 12 | (90) 20 | (91) 20 | (92) 16 | (93) 13 | (94) 19 | (95) 18 | (96) 13 |
| (97) 19 | (98) 15 | (99) 8 | (100) 15 | | | | |

第2页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19 | (2) 16 | (3) 11 | (4) 19 | (5) 17 | (6) 20 | (7) 13 | (8) 8 |
| (9) 10 | (10) 7 | (11) 14 | (12) 14 | (13) 17 | (14) 20 | (15) 20 | (16) 7 |
| (17) 18 | (18) 6 | (19) 14 | (20) 17 | (21) 15 | (22) 9 | (23) 16 | (24) 12 |
| (25) 15 | (26) 16 | (27) 16 | (28) 18 | (29) 12 | (30) 13 | (31) 15 | (32) 13 |
| (33) 11 | (34) 16 | (35) 20 | (36) 11 | (37) 20 | (38) 12 | (39) 15 | (40) 4 |
| (41) 7 | (42) 16 | (43) 19 | (44) 20 | (45) 20 | (46) 13 | (47) 18 | (48) 20 |
| (49) 6 | (50) 14 | (51) 15 | (52) 12 | (53) 20 | (54) 12 | (55) 10 | (56) 15 |
| (57) 15 | (58) 15 | (59) 14 | (60) 18 | (61) 20 | (62) 20 | (63) 17 | (64) 12 |
| (65) 19 | (66) 15 | (67) 13 | (68) 4 | (69) 19 | (70) 20 | (71) 8 | (72) 10 |
| (73) 18 | (74) 13 | (75) 5 | (76) 16 | (77) 18 | (78) 17 | (79) 18 | (80) 7 |
| (81) 19 | (82) 14 | (83) 20 | (84) 9 | (85) 20 | (86) 14 | (87) 11 | (88) 13 |
| (89) 9 | (90) 20 | (91) 18 | (92) 8 | (93) 16 | (94) 13 | (95) 4 | (96) 17 |
| (97) 19 | (98) 12 | (99) 16 | (100) 20 | | | | |

二十以内加法计算练习题答案

第3页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19 | (2) 13 | (3) 18 | (4) 10 | (5) 20 | (6) 3 | (7) 16 | (8) 7 |
| (9) 17 | (10) 9 | (11) 12 | (12) 20 | (13) 18 | (14) 15 | (15) 10 | (16) 17 |
| (17) 19 | (18) 19 | (19) 17 | (20) 12 | (21) 16 | (22) 7 | (23) 20 | (24) 19 |
| (25) 17 | (26) 15 | (27) 19 | (28) 15 | (29) 19 | (30) 20 | (31) 16 | (32) 14 |
| (33) 19 | (34) 20 | (35) 8 | (36) 19 | (37) 12 | (38) 19 | (39) 15 | (40) 20 |
| (41) 20 | (42) 13 | (43) 9 | (44) 15 | (45) 15 | (46) 19 | (47) 19 | (48) 9 |
| (49) 20 | (50) 16 | (51) 13 | (52) 19 | (53) 8 | (54) 14 | (55) 18 | (56) 18 |
| (57) 12 | (58) 15 | (59) 18 | (60) 16 | (61) 14 | (62) 14 | (63) 19 | (64) 4 |
| (65) 13 | (66) 15 | (67) 13 | (68) 14 | (69) 13 | (70) 18 | (71) 17 | (72) 14 |
| (73) 19 | (74) 18 | (75) 20 | (76) 18 | (77) 20 | (78) 20 | (79) 18 | (80) 5 |
| (81) 9 | (82) 20 | (83) 18 | (84) 13 | (85) 20 | (86) 17 | (87) 4 | (88) 19 |
| (89) 16 | (90) 17 | (91) 13 | (92) 12 | (93) 11 | (94) 18 | (95) 15 | (96) 20 |
| (97) 19 | (98) 11 | (99) 9 | (100) 19 | | | | |

第4页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 15 | (2) 16 | (3) 11 | (4) 19 | (5) 19 | (6) 17 | (7) 20 | (8) 18 |
| (9) 13 | (10) 13 | (11) 8 | (12) 14 | (13) 20 | (14) 19 | (15) 11 | (16) 20 |
| (17) 10 | (18) 17 | (19) 16 | (20) 17 | (21) 20 | (22) 18 | (23) 16 | (24) 18 |
| (25) 10 | (26) 17 | (27) 18 | (28) 12 | (29) 14 | (30) 18 | (31) 18 | (32) 18 |
| (33) 14 | (34) 16 | (35) 9 | (36) 13 | (37) 16 | (38) 17 | (39) 13 | (40) 8 |
| (41) 10 | (42) 14 | (43) 20 | (44) 16 | (45) 17 | (46) 15 | (47) 20 | (48) 18 |
| (49) 2 | (50) 17 | (51) 15 | (52) 19 | (53) 18 | (54) 15 | (55) 17 | (56) 12 |
| (57) 20 | (58) 19 | (59) 15 | (60) 18 | (61) 8 | (62) 14 | (63) 20 | (64) 14 |
| (65) 15 | (66) 11 | (67) 19 | (68) 20 | (69) 10 | (70) 17 | (71) 20 | (72) 20 |
| (73) 19 | (74) 13 | (75) 17 | (76) 20 | (77) 14 | (78) 3 | (79) 12 | (80) 12 |
| (81) 14 | (82) 19 | (83) 12 | (84) 13 | (85) 18 | (86) 13 | (87) 19 | (88) 17 |
| (89) 20 | (90) 9 | (91) 14 | (92) 10 | (93) 18 | (94) 19 | (95) 17 | (96) 15 |
| (97) 18 | (98) 13 | (99) 17 | (100) 16 | | | | |

二十以内加法计算练习题答案

第5页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 11 | (2) 19 | (3) 17 | (4) 16 | (5) 15 | (6) 20 | (7) 14 | (8) 15 |
| (9) 17 | (10) 14 | (11) 16 | (12) 15 | (13) 11 | (14) 20 | (15) 20 | (16) 14 |
| (17) 9 | (18) 11 | (19) 16 | (20) 18 | (21) 17 | (22) 20 | (23) 9 | (24) 10 |
| (25) 10 | (26) 19 | (27) 9 | (28) 6 | (29) 14 | (30) 17 | (31) 13 | (32) 20 |
| (33) 14 | (34) 19 | (35) 19 | (36) 11 | (37) 9 | (38) 19 | (39) 12 | (40) 13 |
| (41) 18 | (42) 17 | (43) 14 | (44) 15 | (45) 17 | (46) 17 | (47) 11 | (48) 18 |
| (49) 16 | (50) 19 | (51) 19 | (52) 20 | (53) 19 | (54) 19 | (55) 18 | (56) 19 |
| (57) 4 | (58) 16 | (59) 11 | (60) 15 | (61) 16 | (62) 8 | (63) 20 | (64) 11 |
| (65) 14 | (66) 17 | (67) 13 | (68) 19 | (69) 17 | (70) 14 | (71) 13 | (72) 11 |
| (73) 20 | (74) 20 | (75) 9 | (76) 20 | (77) 20 | (78) 20 | (79) 20 | (80) 19 |
| (81) 9 | (82) 19 | (83) 13 | (84) 8 | (85) 16 | (86) 20 | (87) 15 | (88) 19 |
| (89) 15 | (90) 19 | (91) 19 | (92) 16 | (93) 12 | (94) 19 | (95) 18 | (96) 10 |
| (97) 17 | (98) 4 | (99) 19 | (100) 14 | | | | |

第6页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 6 | (2) 12 | (3) 10 | (4) 14 | (5) 12 | (6) 11 | (7) 12 | (8) 20 |
| (9) 16 | (10) 20 | (11) 12 | (12) 20 | (13) 12 | (14) 20 | (15) 19 | (16) 4 |
| (17) 17 | (18) 16 | (19) 15 | (20) 19 | (21) 20 | (22) 13 | (23) 16 | (24) 14 |
| (25) 17 | (26) 19 | (27) 19 | (28) 20 | (29) 18 | (30) 14 | (31) 18 | (32) 19 |
| (33) 12 | (34) 18 | (35) 17 | (36) 14 | (37) 6 | (38) 20 | (39) 20 | (40) 11 |
| (41) 8 | (42) 17 | (43) 10 | (44) 14 | (45) 19 | (46) 11 | (47) 18 | (48) 19 |
| (49) 20 | (50) 5 | (51) 14 | (52) 19 | (53) 15 | (54) 19 | (55) 14 | (56) 19 |
| (57) 9 | (58) 14 | (59) 19 | (60) 18 | (61) 19 | (62) 16 | (63) 17 | (64) 8 |
| (65) 19 | (66) 17 | (67) 7 | (68) 14 | (69) 9 | (70) 17 | (71) 13 | (72) 2 |
| (73) 11 | (74) 19 | (75) 15 | (76) 18 | (77) 18 | (78) 18 | (79) 15 | (80) 6 |
| (81) 13 | (82) 18 | (83) 16 | (84) 15 | (85) 5 | (86) 17 | (87) 17 | (88) 14 |
| (89) 10 | (90) 12 | (91) 16 | (92) 6 | (93) 5 | (94) 15 | (95) 17 | (96) 20 |
| (97) 4 | (98) 11 | (99) 19 | (100) 11 | | | | |

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 12 | (2) 16 | (3) 7 | (4) 20 | (5) 17 | (6) 17 | (7) 10 | (8) 15 |
| (9) 9 | (10) 20 | (11) 19 | (12) 11 | (13) 17 | (14) 11 | (15) 8 | (16) 20 |
| (17) 15 | (18) 18 | (19) 9 | (20) 16 | (21) 16 | (22) 14 | (23) 18 | (24) 15 |
| (25) 13 | (26) 17 | (27) 17 | (28) 17 | (29) 18 | (30) 16 | (31) 6 | (32) 19 |
| (33) 19 | (34) 13 | (35) 19 | (36) 4 | (37) 19 | (38) 8 | (39) 14 | (40) 20 |
| (41) 10 | (42) 15 | (43) 19 | (44) 17 | (45) 14 | (46) 14 | (47) 20 | (48) 17 |
| (49) 6 | (50) 19 | (51) 16 | (52) 10 | (53) 20 | (54) 17 | (55) 17 | (56) 20 |
| (57) 9 | (58) 16 | (59) 18 | (60) 18 | (61) 14 | (62) 8 | (63) 17 | (64) 20 |
| (65) 14 | (66) 12 | (67) 18 | (68) 14 | (69) 19 | (70) 8 | (71) 18 | (72) 20 |
| (73) 17 | (74) 17 | (75) 16 | (76) 12 | (77) 18 | (78) 9 | (79) 15 | (80) 16 |
| (81) 3 | (82) 20 | (83) 16 | (84) 5 | (85) 10 | (86) 19 | (87) 16 | (88) 19 |
| (89) 13 | (90) 12 | (91) 18 | (92) 5 | (93) 12 | (94) 18 | (95) 14 | (96) 18 |
| (97) 13 | (98) 15 | (99) 19 | (100) 9 | | | | |