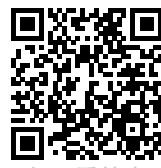


二十以内加减法计算练习题



扫码看答案

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 12 =$ | (2) $7 - 7 =$ | (3) $2 - 2 =$ | (4) $17 + 3 =$ |
| (5) $7 - 5 =$ | (6) $2 + 18 =$ | (7) $8 + 1 =$ | (8) $6 + 11 =$ |
| (9) $12 - 4 =$ | (10) $15 + 4 =$ | (11) $16 + 3 =$ | (12) $11 - 7 =$ |
| (13) $9 + 4 =$ | (14) $15 - 10 =$ | (15) $10 + 2 =$ | (16) $4 - 1 =$ |
| (17) $18 + 1 =$ | (18) $12 - 7 =$ | (19) $3 - 1 =$ | (20) $19 - 18 =$ |
| (21) $18 + 2 =$ | (22) $6 - 5 =$ | (23) $5 + 15 =$ | (24) $16 + 2 =$ |
| (25) $18 - 8 =$ | (26) $17 - 7 =$ | (27) $2 - 1 =$ | (28) $9 - 3 =$ |
| (29) $14 - 3 =$ | (30) $11 + 8 =$ | (31) $14 - 9 =$ | (32) $11 - 9 =$ |
| (33) $12 - 6 =$ | (34) $11 + 9 =$ | (35) $11 - 6 =$ | (36) $4 + 16 =$ |
| (37) $3 + 4 =$ | (38) $13 + 6 =$ | (39) $10 - 3 =$ | (40) $11 + 6 =$ |
| (41) $9 - 8 =$ | (42) $16 - 4 =$ | (43) $8 + 10 =$ | (44) $18 - 2 =$ |
| (45) $12 + 6 =$ | (46) $10 - 2 =$ | (47) $14 + 5 =$ | (48) $4 - 2 =$ |
| (49) $4 - 4 =$ | (50) $11 - 11 =$ | (51) $9 + 11 =$ | (52) $3 + 3 =$ |
| (53) $3 - 2 =$ | (54) $13 - 6 =$ | (55) $19 + 1 =$ | (56) $18 - 16 =$ |
| (57) $4 - 3 =$ | (58) $16 + 4 =$ | (59) $15 - 12 =$ | (60) $10 + 9 =$ |
| (61) $11 + 1 =$ | (62) $12 - 8 =$ | (63) $10 - 10 =$ | (64) $5 + 1 =$ |
| (65) $17 + 2 =$ | (66) $11 + 3 =$ | (67) $7 + 10 =$ | (68) $5 + 13 =$ |
| (69) $16 - 12 =$ | (70) $16 + 1 =$ | (71) $1 - 1 =$ | (72) $10 + 6 =$ |
| (73) $10 + 8 =$ | (74) $15 + 2 =$ | (75) $19 - 19 =$ | (76) $5 - 3 =$ |
| (77) $5 + 3 =$ | (78) $19 - 12 =$ | (79) $13 + 1 =$ | (80) $10 + 10 =$ |
| (81) $4 - 4 =$ | (82) $9 - 1 =$ | (83) $19 + 1 =$ | (84) $14 - 14 =$ |
| (85) $16 + 3 =$ | (86) $13 - 8 =$ | (87) $15 + 4 =$ | (88) $16 - 12 =$ |
| (89) $1 + 5 =$ | (90) $2 + 15 =$ | (91) $17 - 15 =$ | (92) $11 + 2 =$ |
| (93) $13 + 6 =$ | (94) $12 - 7 =$ | (95) $2 - 1 =$ | (96) $5 - 5 =$ |
| (97) $4 - 2 =$ | (98) $9 + 6 =$ | (99) $3 - 3 =$ | (100) $11 - 9 =$ |



二十以内加减法计算练习题

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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 4 + 12 = | (2) 18 + 2 = | (3) 1 + 16 = | (4) 13 + 3 = |
| (5) 14 + 4 = | (6) 15 + 5 = | (7) 1 + 1 = | (8) 3 - 1 = |
| (9) 4 + 8 = | (10) 3 + 10 = | (11) 12 + 8 = | (12) 2 + 14 = |
| (13) 14 + 2 = | (14) 8 + 11 = | (15) 7 - 7 = | (16) 13 + 5 = |
| (17) 13 - 10 = | (18) 10 - 4 = | (19) 17 - 4 = | (20) 12 + 7 = |
| (21) 7 + 7 = | (22) 7 + 4 = | (23) 10 - 8 = | (24) 13 + 2 = |
| (25) 7 + 1 = | (26) 8 - 8 = | (27) 5 + 11 = | (28) 15 - 3 = |
| (29) 9 - 5 = | (30) 8 - 5 = | (31) 3 + 1 = | (32) 3 - 2 = |
| (33) 11 - 11 = | (34) 11 + 3 = | (35) 16 + 4 = | (36) 12 - 5 = |
| (37) 8 + 2 = | (38) 8 + 4 = | (39) 6 - 5 = | (40) 16 - 7 = |
| (41) 1 + 12 = | (42) 14 + 1 = | (43) 11 + 2 = | (44) 3 + 9 = |
| (45) 19 + 1 = | (46) 10 + 4 = | (47) 12 + 6 = | (48) 8 + 11 = |
| (49) 18 - 13 = | (50) 9 - 5 = | (51) 4 + 12 = | (52) 3 - 3 = |
| (53) 1 + 17 = | (54) 11 + 9 = | (55) 9 + 11 = | (56) 11 - 9 = |
| (57) 2 + 12 = | (58) 18 - 17 = | (59) 6 - 1 = | (60) 6 + 5 = |
| (61) 5 + 4 = | (62) 13 - 10 = | (63) 12 + 2 = | (64) 18 - 9 = |
| (65) 9 - 7 = | (66) 17 + 1 = | (67) 8 - 1 = | (68) 14 - 13 = |
| (69) 19 - 13 = | (70) 17 - 3 = | (71) 18 - 3 = | (72) 14 - 2 = |
| (73) 9 + 5 = | (74) 11 - 4 = | (75) 7 - 6 = | (76) 18 - 10 = |
| (77) 16 - 3 = | (78) 5 - 5 = | (79) 12 + 7 = | (80) 19 - 12 = |
| (81) 18 + 2 = | (82) 7 + 7 = | (83) 13 - 13 = | (84) 10 - 2 = |
| (85) 5 - 4 = | (86) 5 - 3 = | (87) 15 - 1 = | (88) 12 - 11 = |
| (89) 1 + 6 = | (90) 12 - 6 = | (91) 7 + 4 = | (92) 17 + 2 = |
| (93) 4 + 9 = | (94) 6 - 6 = | (95) 18 + 1 = | (96) 3 + 17 = |
| (97) 10 - 9 = | (98) 7 - 2 = | (99) 11 + 4 = | (100) 15 + 3 = |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 - 5 =$ | (2) $4 - 3 =$ | (3) $10 - 5 =$ | (4) $9 - 3 =$ |
| (5) $1 - 1 =$ | (6) $3 - 1 =$ | (7) $4 + 5 =$ | (8) $2 - 2 =$ |
| (9) $17 + 3 =$ | (10) $10 + 9 =$ | (11) $19 - 8 =$ | (12) $14 + 6 =$ |
| (13) $7 + 13 =$ | (14) $10 + 5 =$ | (15) $7 + 3 =$ | (16) $4 + 7 =$ |
| (17) $15 + 5 =$ | (18) $17 + 1 =$ | (19) $12 + 7 =$ | (20) $15 + 2 =$ |
| (21) $19 - 18 =$ | (22) $18 + 2 =$ | (23) $11 + 3 =$ | (24) $19 + 1 =$ |
| (25) $12 + 1 =$ | (26) $16 - 8 =$ | (27) $9 - 8 =$ | (28) $12 + 5 =$ |
| (29) $16 + 4 =$ | (30) $1 - 1 =$ | (31) $19 - 17 =$ | (32) $10 + 2 =$ |
| (33) $13 + 6 =$ | (34) $11 - 1 =$ | (35) $12 + 6 =$ | (36) $14 - 5 =$ |
| (37) $15 + 4 =$ | (38) $8 + 5 =$ | (39) $4 - 1 =$ | (40) $6 - 1 =$ |
| (41) $11 + 2 =$ | (42) $5 + 4 =$ | (43) $9 + 9 =$ | (44) $13 + 2 =$ |
| (45) $8 + 2 =$ | (46) $10 + 5 =$ | (47) $11 - 7 =$ | (48) $15 - 9 =$ |
| (49) $14 - 7 =$ | (50) $2 - 1 =$ | (51) $16 - 10 =$ | (52) $9 + 3 =$ |
| (53) $4 + 16 =$ | (54) $10 - 8 =$ | (55) $8 - 8 =$ | (56) $6 + 12 =$ |
| (57) $4 + 4 =$ | (58) $16 + 1 =$ | (59) $8 + 9 =$ | (60) $6 - 3 =$ |
| (61) $5 + 14 =$ | (62) $1 + 5 =$ | (63) $18 - 7 =$ | (64) $11 + 6 =$ |
| (65) $11 + 9 =$ | (66) $16 - 2 =$ | (67) $12 - 9 =$ | (68) $8 - 7 =$ |
| (69) $8 + 6 =$ | (70) $2 - 2 =$ | (71) $13 + 5 =$ | (72) $14 - 2 =$ |
| (73) $9 + 4 =$ | (74) $14 - 11 =$ | (75) $13 + 4 =$ | (76) $9 - 9 =$ |
| (77) $8 - 4 =$ | (78) $4 + 2 =$ | (79) $4 + 8 =$ | (80) $7 + 4 =$ |
| (81) $17 - 15 =$ | (82) $15 - 15 =$ | (83) $11 + 7 =$ | (84) $13 + 3 =$ |
| (85) $7 - 6 =$ | (86) $5 - 4 =$ | (87) $11 + 4 =$ | (88) $14 + 3 =$ |
| (89) $7 - 2 =$ | (90) $16 + 2 =$ | (91) $2 + 18 =$ | (92) $19 - 17 =$ |
| (93) $6 - 1 =$ | (94) $10 + 7 =$ | (95) $12 + 3 =$ | (96) $19 - 11 =$ |
| (97) $9 - 8 =$ | (98) $5 - 1 =$ | (99) $9 - 6 =$ | (100) $10 - 7 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $2 + 1 =$ | (2) $14 + 5 =$ | (3) $3 + 10 =$ | (4) $17 + 2 =$ |
| (5) $14 - 10 =$ | (6) $17 - 16 =$ | (7) $15 + 1 =$ | (8) $14 + 2 =$ |
| (9) $11 + 5 =$ | (10) $16 - 6 =$ | (11) $6 + 14 =$ | (12) $17 - 10 =$ |
| (13) $8 - 2 =$ | (14) $9 - 3 =$ | (15) $16 - 2 =$ | (16) $16 + 1 =$ |
| (17) $7 - 4 =$ | (18) $16 - 1 =$ | (19) $3 - 1 =$ | (20) $2 - 2 =$ |
| (21) $9 + 1 =$ | (22) $11 + 9 =$ | (23) $1 - 1 =$ | (24) $18 + 1 =$ |
| (25) $12 - 1 =$ | (26) $6 + 3 =$ | (27) $18 - 15 =$ | (28) $10 - 2 =$ |
| (29) $17 + 3 =$ | (30) $18 - 4 =$ | (31) $11 + 3 =$ | (32) $10 + 10 =$ |
| (33) $15 + 4 =$ | (34) $19 - 2 =$ | (35) $18 - 18 =$ | (36) $13 + 1 =$ |
| (37) $18 - 16 =$ | (38) $2 + 14 =$ | (39) $6 + 4 =$ | (40) $12 - 9 =$ |
| (41) $3 - 2 =$ | (42) $5 + 4 =$ | (43) $4 + 9 =$ | (44) $16 + 4 =$ |
| (45) $14 - 6 =$ | (46) $7 - 3 =$ | (47) $13 - 7 =$ | (48) $17 - 16 =$ |
| (49) $15 - 11 =$ | (50) $13 + 1 =$ | (51) $6 + 14 =$ | (52) $3 + 10 =$ |
| (53) $6 + 12 =$ | (54) $10 - 10 =$ | (55) $18 + 1 =$ | (56) $7 - 1 =$ |
| (57) $8 + 5 =$ | (58) $16 - 2 =$ | (59) $16 - 6 =$ | (60) $19 + 1 =$ |
| (61) $12 - 1 =$ | (62) $7 - 2 =$ | (63) $19 - 19 =$ | (64) $14 - 10 =$ |
| (65) $18 + 2 =$ | (66) $5 - 5 =$ | (67) $4 + 15 =$ | (68) $2 - 1 =$ |
| (69) $10 + 5 =$ | (70) $18 - 15 =$ | (71) $9 + 11 =$ | (72) $15 + 3 =$ |
| (73) $1 - 1 =$ | (74) $12 - 5 =$ | (75) $6 - 6 =$ | (76) $5 - 2 =$ |
| (77) $2 - 2 =$ | (78) $11 - 8 =$ | (79) $19 - 13 =$ | (80) $4 + 5 =$ |
| (81) $17 + 3 =$ | (82) $19 - 14 =$ | (83) $14 - 9 =$ | (84) $7 + 11 =$ |
| (85) $19 - 11 =$ | (86) $17 - 11 =$ | (87) $2 + 14 =$ | (88) $15 - 4 =$ |
| (89) $4 - 1 =$ | (90) $15 - 7 =$ | (91) $10 + 8 =$ | (92) $10 + 6 =$ |
| (93) $15 - 1 =$ | (94) $18 - 9 =$ | (95) $5 + 13 =$ | (96) $19 - 3 =$ |
| (97) $18 - 12 =$ | (98) $9 - 4 =$ | (99) $13 + 7 =$ | (100) $18 - 14 =$ |

二十以内加减法计算练习题



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日期 _____

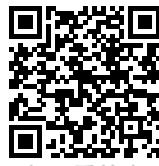
用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $5 - 1 =$ | (2) $3 - 3 =$ | (3) $9 - 6 =$ | (4) $8 - 4 =$ |
| (5) $11 - 11 =$ | (6) $18 - 16 =$ | (7) $9 - 2 =$ | (8) $10 - 7 =$ |
| (9) $12 + 6 =$ | (10) $16 - 16 =$ | (11) $11 - 9 =$ | (12) $4 + 4 =$ |
| (13) $6 + 1 =$ | (14) $6 - 1 =$ | (15) $6 - 3 =$ | (16) $19 - 1 =$ |
| (17) $15 + 1 =$ | (18) $8 + 2 =$ | (19) $5 - 4 =$ | (20) $1 + 9 =$ |
| (21) $18 - 2 =$ | (22) $4 - 3 =$ | (23) $14 + 5 =$ | (24) $10 - 2 =$ |
| (25) $16 + 1 =$ | (26) $17 + 2 =$ | (27) $10 + 9 =$ | (28) $17 - 17 =$ |
| (29) $11 + 1 =$ | (30) $12 + 6 =$ | (31) $10 + 8 =$ | (32) $14 + 2 =$ |
| (33) $4 - 4 =$ | (34) $10 + 5 =$ | (35) $18 - 10 =$ | (36) $12 + 4 =$ |
| (37) $1 + 7 =$ | (38) $19 + 1 =$ | (39) $14 - 9 =$ | (40) $16 - 6 =$ |
| (41) $16 - 4 =$ | (42) $3 + 8 =$ | (43) $11 + 4 =$ | (44) $3 + 5 =$ |
| (45) $3 - 3 =$ | (46) $3 + 10 =$ | (47) $6 - 6 =$ | (48) $11 - 5 =$ |
| (49) $15 + 3 =$ | (50) $10 - 7 =$ | (51) $5 - 2 =$ | (52) $9 + 9 =$ |
| (53) $17 - 1 =$ | (54) $19 - 12 =$ | (55) $7 + 3 =$ | (56) $4 + 13 =$ |
| (57) $19 - 16 =$ | (58) $3 + 13 =$ | (59) $19 - 6 =$ | (60) $1 - 1 =$ |
| (61) $2 - 1 =$ | (62) $17 + 2 =$ | (63) $2 + 14 =$ | (64) $11 + 3 =$ |
| (65) $8 - 7 =$ | (66) $3 - 2 =$ | (67) $5 + 12 =$ | (68) $8 + 6 =$ |
| (69) $18 - 16 =$ | (70) $3 + 14 =$ | (71) $2 - 2 =$ | (72) $12 - 9 =$ |
| (73) $3 + 17 =$ | (74) $9 - 1 =$ | (75) $11 - 2 =$ | (76) $15 - 15 =$ |
| (77) $16 + 4 =$ | (78) $6 - 3 =$ | (79) $11 - 3 =$ | (80) $18 + 2 =$ |
| (81) $8 - 3 =$ | (82) $6 + 5 =$ | (83) $16 - 12 =$ | (84) $6 + 12 =$ |
| (85) $17 - 14 =$ | (86) $10 + 3 =$ | (87) $9 + 6 =$ | (88) $2 + 1 =$ |
| (89) $3 + 4 =$ | (90) $10 - 10 =$ | (91) $1 + 18 =$ | (92) $9 + 8 =$ |
| (93) $9 + 3 =$ | (94) $4 - 3 =$ | (95) $3 - 1 =$ | (96) $13 + 3 =$ |
| (97) $14 + 1 =$ | (98) $13 + 1 =$ | (99) $9 + 7 =$ | (100) $18 - 9 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $11 - 7 =$ | (2) $13 + 7 =$ | (3) $11 + 9 =$ | (4) $9 - 6 =$ |
| (5) $14 + 4 =$ | (6) $6 + 8 =$ | (7) $9 - 9 =$ | (8) $9 + 6 =$ |
| (9) $14 - 13 =$ | (10) $5 - 3 =$ | (11) $1 - 1 =$ | (12) $18 + 1 =$ |
| (13) $12 - 7 =$ | (14) $5 + 13 =$ | (15) $2 + 11 =$ | (16) $5 - 5 =$ |
| (17) $4 + 13 =$ | (18) $16 - 12 =$ | (19) $12 + 7 =$ | (20) $6 - 6 =$ |
| (21) $3 - 2 =$ | (22) $5 + 6 =$ | (23) $5 - 4 =$ | (24) $12 - 2 =$ |
| (25) $13 - 10 =$ | (26) $11 + 2 =$ | (27) $12 + 4 =$ | (28) $1 + 16 =$ |
| (29) $15 + 3 =$ | (30) $6 - 3 =$ | (31) $3 + 17 =$ | (32) $16 + 4 =$ |
| (33) $14 + 1 =$ | (34) $16 - 9 =$ | (35) $2 + 14 =$ | (36) $8 + 10 =$ |
| (37) $7 - 2 =$ | (38) $11 - 10 =$ | (39) $10 + 8 =$ | (40) $4 - 4 =$ |
| (41) $16 + 3 =$ | (42) $2 + 2 =$ | (43) $3 + 8 =$ | (44) $19 + 1 =$ |
| (45) $6 + 1 =$ | (46) $10 + 6 =$ | (47) $6 + 10 =$ | (48) $9 - 4 =$ |
| (49) $13 - 1 =$ | (50) $12 + 8 =$ | (51) $7 - 3 =$ | (52) $12 - 5 =$ |
| (53) $6 - 5 =$ | (54) $5 + 11 =$ | (55) $16 - 15 =$ | (56) $13 + 4 =$ |
| (57) $1 + 12 =$ | (58) $11 - 9 =$ | (59) $14 + 2 =$ | (60) $11 + 7 =$ |
| (61) $14 - 11 =$ | (62) $8 + 11 =$ | (63) $5 + 6 =$ | (64) $13 + 1 =$ |
| (65) $18 + 2 =$ | (66) $17 + 1 =$ | (67) $2 - 1 =$ | (68) $1 - 1 =$ |
| (69) $16 + 2 =$ | (70) $19 + 1 =$ | (71) $17 + 2 =$ | (72) $16 + 1 =$ |
| (73) $15 + 1 =$ | (74) $18 + 1 =$ | (75) $5 + 15 =$ | (76) $13 - 6 =$ |
| (77) $2 + 8 =$ | (78) $6 - 2 =$ | (79) $12 - 9 =$ | (80) $10 - 10 =$ |
| (81) $12 - 4 =$ | (82) $6 + 4 =$ | (83) $4 + 14 =$ | (84) $7 - 1 =$ |
| (85) $10 + 6 =$ | (86) $13 + 2 =$ | (87) $3 - 1 =$ | (88) $13 - 7 =$ |
| (89) $4 - 4 =$ | (90) $4 + 11 =$ | (91) $1 + 16 =$ | (92) $12 + 7 =$ |
| (93) $11 + 9 =$ | (94) $8 - 8 =$ | (95) $9 - 9 =$ | (96) $18 - 9 =$ |
| (97) $19 - 14 =$ | (98) $11 - 6 =$ | (99) $15 - 10 =$ | (100) $18 - 4 =$ |

二十以内加减法计算练习题



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扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $6 - 3 =$ | (2) $17 - 17 =$ | (3) $7 + 9 =$ | (4) $8 + 12 =$ |
| (5) $17 - 1 =$ | (6) $4 - 2 =$ | (7) $10 - 1 =$ | (8) $14 + 1 =$ |
| (9) $10 + 5 =$ | (10) $18 - 6 =$ | (11) $11 + 8 =$ | (12) $13 - 12 =$ |
| (13) $6 + 9 =$ | (14) $1 + 19 =$ | (15) $1 + 15 =$ | (16) $5 - 4 =$ |
| (17) $12 + 8 =$ | (18) $15 - 6 =$ | (19) $14 - 13 =$ | (20) $12 + 3 =$ |
| (21) $14 - 1 =$ | (22) $16 - 13 =$ | (23) $16 + 1 =$ | (24) $14 + 1 =$ |
| (25) $14 - 10 =$ | (26) $11 - 3 =$ | (27) $4 - 4 =$ | (28) $19 + 1 =$ |
| (29) $18 + 1 =$ | (30) $9 + 10 =$ | (31) $17 + 1 =$ | (32) $8 - 3 =$ |
| (33) $6 - 6 =$ | (34) $9 - 5 =$ | (35) $7 + 2 =$ | (36) $2 - 2 =$ |
| (37) $13 - 4 =$ | (38) $10 + 4 =$ | (39) $1 - 1 =$ | (40) $6 + 8 =$ |
| (41) $12 + 7 =$ | (42) $15 + 1 =$ | (43) $8 - 1 =$ | (44) $9 + 7 =$ |
| (45) $16 - 13 =$ | (46) $3 - 2 =$ | (47) $13 - 9 =$ | (48) $9 + 3 =$ |
| (49) $4 - 3 =$ | (50) $10 - 4 =$ | (51) $6 - 3 =$ | (52) $9 + 11 =$ |
| (53) $6 + 7 =$ | (54) $5 + 5 =$ | (55) $5 - 2 =$ | (56) $2 + 8 =$ |
| (57) $3 - 3 =$ | (58) $7 - 1 =$ | (59) $12 - 9 =$ | (60) $2 - 1 =$ |
| (61) $9 + 1 =$ | (62) $8 + 3 =$ | (63) $9 - 3 =$ | (64) $15 + 5 =$ |
| (65) $15 - 15 =$ | (66) $16 - 3 =$ | (67) $16 + 4 =$ | (68) $11 + 3 =$ |
| (69) $5 - 4 =$ | (70) $5 + 10 =$ | (71) $16 + 3 =$ | (72) $17 - 2 =$ |
| (73) $11 - 8 =$ | (74) $14 + 6 =$ | (75) $15 + 2 =$ | (76) $9 - 6 =$ |
| (77) $14 + 2 =$ | (78) $12 - 4 =$ | (79) $3 + 11 =$ | (80) $4 - 2 =$ |
| (81) $12 - 8 =$ | (82) $17 - 5 =$ | (83) $19 - 6 =$ | (84) $12 + 3 =$ |
| (85) $11 - 11 =$ | (86) $11 + 7 =$ | (87) $8 - 8 =$ | (88) $3 - 3 =$ |
| (89) $7 + 4 =$ | (90) $5 + 2 =$ | (91) $8 - 3 =$ | (92) $12 + 8 =$ |
| (93) $18 - 3 =$ | (94) $18 + 2 =$ | (95) $5 - 4 =$ | (96) $19 - 1 =$ |
| (97) $14 - 10 =$ | (98) $19 - 18 =$ | (99) $11 + 2 =$ | (100) $9 - 2 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 7 (2) 0 (3) 0 (4) 20 (5) 2 (6) 20 (7) 9 (8) 17
(9) 8 (10) 19 (11) 19 (12) 4 (13) 13 (14) 5 (15) 12 (16) 3
(17) 19 (18) 5 (19) 2 (20) 1 (21) 20 (22) 1 (23) 20 (24) 18
(25) 10 (26) 10 (27) 1 (28) 6 (29) 11 (30) 19 (31) 5 (32) 2
(33) 6 (34) 20 (35) 5 (36) 20 (37) 7 (38) 19 (39) 7 (40) 17
(41) 1 (42) 12 (43) 18 (44) 16 (45) 18 (46) 8 (47) 19 (48) 2
(49) 0 (50) 0 (51) 20 (52) 6 (53) 1 (54) 7 (55) 20 (56) 2
(57) 1 (58) 20 (59) 3 (60) 19 (61) 12 (62) 4 (63) 0 (64) 6
(65) 19 (66) 14 (67) 17 (68) 18 (69) 4 (70) 17 (71) 0 (72) 16
(73) 18 (74) 17 (75) 0 (76) 2 (77) 8 (78) 7 (79) 14 (80) 20
(81) 0 (82) 8 (83) 20 (84) 0 (85) 19 (86) 5 (87) 19 (88) 4
(89) 6 (90) 17 (91) 2 (92) 13 (93) 19 (94) 5 (95) 1 (96) 0
(97) 2 (98) 15 (99) 0 (100) 2

第2页答案

(1) 16 (2) 20 (3) 17 (4) 16 (5) 18 (6) 20 (7) 2 (8) 2
(9) 12 (10) 13 (11) 20 (12) 16 (13) 16 (14) 19 (15) 0 (16) 18
(17) 3 (18) 6 (19) 13 (20) 19 (21) 14 (22) 11 (23) 2 (24) 15
(25) 8 (26) 0 (27) 16 (28) 12 (29) 4 (30) 3 (31) 4 (32) 1
(33) 0 (34) 14 (35) 20 (36) 7 (37) 10 (38) 12 (39) 1 (40) 9
(41) 13 (42) 15 (43) 13 (44) 12 (45) 20 (46) 14 (47) 18 (48) 19
(49) 5 (50) 4 (51) 16 (52) 0 (53) 18 (54) 20 (55) 20 (56) 2
(57) 14 (58) 1 (59) 5 (60) 11 (61) 9 (62) 3 (63) 14 (64) 9
(65) 2 (66) 18 (67) 7 (68) 1 (69) 6 (70) 14 (71) 15 (72) 12
(73) 14 (74) 7 (75) 1 (76) 8 (77) 13 (78) 0 (79) 19 (80) 7
(81) 20 (82) 14 (83) 0 (84) 8 (85) 1 (86) 2 (87) 14 (88) 1
(89) 7 (90) 6 (91) 11 (92) 19 (93) 13 (94) 0 (95) 19 (96) 20
(97) 1 (98) 5 (99) 15 (100) 18

二十以内加减法计算练习题答案

第3页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 9 | (2) 1 | (3) 5 | (4) 6 | (5) 0 | (6) 2 | (7) 9 | (8) 0 |
| (9) 20 | (10) 19 | (11) 11 | (12) 20 | (13) 20 | (14) 15 | (15) 10 | (16) 11 |
| (17) 20 | (18) 18 | (19) 19 | (20) 17 | (21) 1 | (22) 20 | (23) 14 | (24) 20 |
| (25) 13 | (26) 8 | (27) 1 | (28) 17 | (29) 20 | (30) 0 | (31) 2 | (32) 12 |
| (33) 19 | (34) 10 | (35) 18 | (36) 9 | (37) 19 | (38) 13 | (39) 3 | (40) 5 |
| (41) 13 | (42) 9 | (43) 18 | (44) 15 | (45) 10 | (46) 15 | (47) 4 | (48) 6 |
| (49) 7 | (50) 1 | (51) 6 | (52) 12 | (53) 20 | (54) 2 | (55) 0 | (56) 18 |
| (57) 8 | (58) 17 | (59) 17 | (60) 3 | (61) 19 | (62) 6 | (63) 11 | (64) 17 |
| (65) 20 | (66) 14 | (67) 3 | (68) 1 | (69) 14 | (70) 0 | (71) 18 | (72) 12 |
| (73) 13 | (74) 3 | (75) 17 | (76) 0 | (77) 4 | (78) 6 | (79) 12 | (80) 11 |
| (81) 2 | (82) 0 | (83) 18 | (84) 16 | (85) 1 | (86) 1 | (87) 15 | (88) 17 |
| (89) 5 | (90) 18 | (91) 20 | (92) 2 | (93) 5 | (94) 17 | (95) 15 | (96) 8 |
| (97) 1 | (98) 4 | (99) 3 | (100) 3 | | | | |

第4页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3 | (2) 19 | (3) 13 | (4) 19 | (5) 4 | (6) 1 | (7) 16 | (8) 16 |
| (9) 16 | (10) 10 | (11) 20 | (12) 7 | (13) 6 | (14) 6 | (15) 14 | (16) 17 |
| (17) 3 | (18) 15 | (19) 2 | (20) 0 | (21) 10 | (22) 20 | (23) 0 | (24) 19 |
| (25) 11 | (26) 9 | (27) 3 | (28) 8 | (29) 20 | (30) 14 | (31) 14 | (32) 20 |
| (33) 19 | (34) 17 | (35) 0 | (36) 14 | (37) 2 | (38) 16 | (39) 10 | (40) 3 |
| (41) 1 | (42) 9 | (43) 13 | (44) 20 | (45) 8 | (46) 4 | (47) 6 | (48) 1 |
| (49) 4 | (50) 14 | (51) 20 | (52) 13 | (53) 18 | (54) 0 | (55) 19 | (56) 6 |
| (57) 13 | (58) 14 | (59) 10 | (60) 20 | (61) 11 | (62) 5 | (63) 0 | (64) 4 |
| (65) 20 | (66) 0 | (67) 19 | (68) 1 | (69) 15 | (70) 3 | (71) 20 | (72) 18 |
| (73) 0 | (74) 7 | (75) 0 | (76) 3 | (77) 0 | (78) 3 | (79) 6 | (80) 9 |
| (81) 20 | (82) 5 | (83) 5 | (84) 18 | (85) 8 | (86) 6 | (87) 16 | (88) 11 |
| (89) 3 | (90) 8 | (91) 18 | (92) 16 | (93) 14 | (94) 9 | (95) 18 | (96) 16 |
| (97) 6 | (98) 5 | (99) 20 | (100) 4 | | | | |

二十以内加减法计算练习题答案

第5页答案

| | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 4 | (2) 0 | (3) 3 | (4) 4 | (5) 0 | (6) 2 | (7) 7 | (8) 3 |
| (9) 18 | (10) 0 | (11) 2 | (12) 8 | (13) 7 | (14) 5 | (15) 3 | (16) 18 |
| (17) 16 | (18) 10 | (19) 1 | (20) 10 | (21) 16 | (22) 1 | (23) 19 | (24) 8 |
| (25) 17 | (26) 19 | (27) 19 | (28) 0 | (29) 12 | (30) 18 | (31) 18 | (32) 16 |
| (33) 0 | (34) 15 | (35) 8 | (36) 16 | (37) 8 | (38) 20 | (39) 5 | (40) 10 |
| (41) 12 | (42) 11 | (43) 15 | (44) 8 | (45) 0 | (46) 13 | (47) 0 | (48) 6 |
| (49) 18 | (50) 3 | (51) 3 | (52) 18 | (53) 16 | (54) 7 | (55) 10 | (56) 17 |
| (57) 3 | (58) 16 | (59) 13 | (60) 0 | (61) 1 | (62) 19 | (63) 16 | (64) 14 |
| (65) 1 | (66) 1 | (67) 17 | (68) 14 | (69) 2 | (70) 17 | (71) 0 | (72) 3 |
| (73) 20 | (74) 8 | (75) 9 | (76) 0 | (77) 20 | (78) 3 | (79) 8 | (80) 20 |
| (81) 5 | (82) 11 | (83) 4 | (84) 18 | (85) 3 | (86) 13 | (87) 15 | (88) 3 |
| (89) 7 | (90) 0 | (91) 19 | (92) 17 | (93) 12 | (94) 1 | (95) 2 | (96) 16 |
| (97) 15 | (98) 14 | (99) 16 | (100) 9 | | | | |

第6页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 4 | (2) 20 | (3) 20 | (4) 3 | (5) 18 | (6) 14 | (7) 0 | (8) 15 |
| (9) 1 | (10) 2 | (11) 0 | (12) 19 | (13) 5 | (14) 18 | (15) 13 | (16) 0 |
| (17) 17 | (18) 4 | (19) 19 | (20) 0 | (21) 1 | (22) 11 | (23) 1 | (24) 10 |
| (25) 3 | (26) 13 | (27) 16 | (28) 17 | (29) 18 | (30) 3 | (31) 20 | (32) 20 |
| (33) 15 | (34) 7 | (35) 16 | (36) 18 | (37) 5 | (38) 1 | (39) 18 | (40) 0 |
| (41) 19 | (42) 4 | (43) 11 | (44) 20 | (45) 7 | (46) 16 | (47) 16 | (48) 5 |
| (49) 12 | (50) 20 | (51) 4 | (52) 7 | (53) 1 | (54) 16 | (55) 1 | (56) 17 |
| (57) 13 | (58) 2 | (59) 16 | (60) 18 | (61) 3 | (62) 19 | (63) 11 | (64) 14 |
| (65) 20 | (66) 18 | (67) 1 | (68) 0 | (69) 18 | (70) 20 | (71) 19 | (72) 17 |
| (73) 16 | (74) 19 | (75) 20 | (76) 7 | (77) 10 | (78) 4 | (79) 3 | (80) 0 |
| (81) 8 | (82) 10 | (83) 18 | (84) 6 | (85) 16 | (86) 15 | (87) 2 | (88) 6 |
| (89) 0 | (90) 15 | (91) 17 | (92) 19 | (93) 20 | (94) 0 | (95) 0 | (96) 9 |
| (97) 5 | (98) 5 | (99) 5 | (100) 14 | | | | |

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3 | (2) 0 | (3) 16 | (4) 20 | (5) 16 | (6) 2 | (7) 9 | (8) 15 |
| (9) 15 | (10) 12 | (11) 19 | (12) 1 | (13) 15 | (14) 20 | (15) 16 | (16) 1 |
| (17) 20 | (18) 9 | (19) 1 | (20) 15 | (21) 13 | (22) 3 | (23) 17 | (24) 15 |
| (25) 4 | (26) 8 | (27) 0 | (28) 20 | (29) 19 | (30) 19 | (31) 18 | (32) 5 |
| (33) 0 | (34) 4 | (35) 9 | (36) 0 | (37) 9 | (38) 14 | (39) 0 | (40) 14 |
| (41) 19 | (42) 16 | (43) 7 | (44) 16 | (45) 3 | (46) 1 | (47) 4 | (48) 12 |
| (49) 1 | (50) 6 | (51) 3 | (52) 20 | (53) 13 | (54) 10 | (55) 3 | (56) 10 |
| (57) 0 | (58) 6 | (59) 3 | (60) 1 | (61) 10 | (62) 11 | (63) 6 | (64) 20 |
| (65) 0 | (66) 13 | (67) 20 | (68) 14 | (69) 1 | (70) 15 | (71) 19 | (72) 15 |
| (73) 3 | (74) 20 | (75) 17 | (76) 3 | (77) 16 | (78) 8 | (79) 14 | (80) 2 |
| (81) 4 | (82) 12 | (83) 13 | (84) 15 | (85) 0 | (86) 18 | (87) 0 | (88) 0 |
| (89) 11 | (90) 7 | (91) 5 | (92) 20 | (93) 15 | (94) 20 | (95) 1 | (96) 18 |
| (97) 4 | (98) 1 | (99) 13 | (100) 7 | | | | |