

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                 |                   |
|------------------|------------------|-----------------|-------------------|
| (1) $5 - 5 =$    | (2) $4 + 11 =$   | (3) $11 + 4 =$  | (4) $10 - 4 =$    |
| (5) $19 - 8 =$   | (6) $15 - 11 =$  | (7) $3 + 2 =$   | (8) $5 + 7 =$     |
| (9) $7 + 10 =$   | (10) $19 - 16 =$ | (11) $9 + 1 =$  | (12) $11 - 3 =$   |
| (13) $1 + 3 =$   | (14) $19 - 2 =$  | (15) $12 - 7 =$ | (16) $17 - 4 =$   |
| (17) $13 - 8 =$  | (18) $6 - 3 =$   | (19) $7 - 7 =$  | (20) $8 + 11 =$   |
| (21) $11 + 9 =$  | (22) $8 + 5 =$   | (23) $13 - 3 =$ | (24) $18 - 7 =$   |
| (25) $12 + 1 =$  | (26) $3 - 2 =$   | (27) $5 + 14 =$ | (28) $1 + 17 =$   |
| (29) $2 + 2 =$   | (30) $3 + 12 =$  | (31) $6 + 2 =$  | (32) $13 + 1 =$   |
| (33) $16 - 12 =$ | (34) $1 + 13 =$  | (35) $6 + 9 =$  | (36) $8 + 6 =$    |
| (37) $5 + 12 =$  | (38) $7 - 3 =$   | (39) $5 + 5 =$  | (40) $4 + 5 =$    |
| (41) $15 - 14 =$ | (42) $13 - 1 =$  | (43) $2 + 11 =$ | (44) $16 + 3 =$   |
| (45) $14 - 6 =$  | (46) $16 - 14 =$ | (47) $16 + 4 =$ | (48) $15 - 1 =$   |
| (49) $17 - 17 =$ | (50) $1 - 1 =$   | (51) $4 - 4 =$  | (52) $7 + 4 =$    |
| (53) $5 + 2 =$   | (54) $19 - 7 =$  | (55) $3 - 1 =$  | (56) $19 + 1 =$   |
| (57) $18 + 2 =$  | (58) $6 - 5 =$   | (59) $10 + 4 =$ | (60) $4 + 14 =$   |
| (61) $1 + 7 =$   | (62) $10 + 1 =$  | (63) $4 + 12 =$ | (64) $14 + 4 =$   |
| (65) $9 - 6 =$   | (66) $12 - 9 =$  | (67) $6 - 2 =$  | (68) $6 + 14 =$   |
| (69) $11 + 8 =$  | (70) $9 + 9 =$   | (71) $17 - 8 =$ | (72) $9 + 6 =$    |
| (73) $4 + 2 =$   | (74) $14 - 14 =$ | (75) $10 + 9 =$ | (76) $10 - 9 =$   |
| (77) $10 - 8 =$  | (78) $18 - 4 =$  | (79) $3 - 3 =$  | (80) $2 - 2 =$    |
| (81) $5 + 14 =$  | (82) $4 - 3 =$   | (83) $17 - 1 =$ | (84) $17 + 2 =$   |
| (85) $12 - 8 =$  | (86) $15 + 4 =$  | (87) $2 - 2 =$  | (88) $12 + 7 =$   |
| (89) $19 - 2 =$  | (90) $18 - 3 =$  | (91) $1 + 10 =$ | (92) $10 + 8 =$   |
| (93) $15 + 3 =$  | (94) $15 + 1 =$  | (95) $18 + 2 =$ | (96) $12 + 5 =$   |
| (97) $1 - 1 =$   | (98) $19 + 1 =$  | (99) $5 - 4 =$  | (100) $16 - 10 =$ |

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姓名 \_\_\_\_\_

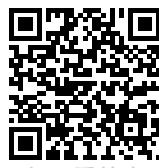
日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $9 - 9 =$    | (2) $9 + 6 =$    | (3) $9 + 5 =$    | (4) $13 - 1 =$   |
| (5) $17 - 2 =$   | (6) $4 - 1 =$    | (7) $9 + 10 =$   | (8) $17 - 17 =$  |
| (9) $9 - 5 =$    | (10) $17 - 4 =$  | (11) $16 + 1 =$  | (12) $11 - 8 =$  |
| (13) $9 + 2 =$   | (14) $13 + 3 =$  | (15) $7 - 7 =$   | (16) $8 + 5 =$   |
| (17) $10 - 5 =$  | (18) $7 + 12 =$  | (19) $1 + 4 =$   | (20) $1 + 3 =$   |
| (21) $6 + 10 =$  | (22) $15 - 10 =$ | (23) $10 - 1 =$  | (24) $12 + 6 =$  |
| (25) $11 - 9 =$  | (26) $12 + 1 =$  | (27) $5 - 2 =$   | (28) $14 - 11 =$ |
| (29) $4 + 10 =$  | (30) $12 + 2 =$  | (31) $18 + 1 =$  | (32) $3 + 1 =$   |
| (33) $13 + 2 =$  | (34) $10 - 7 =$  | (35) $9 - 1 =$   | (36) $19 - 7 =$  |
| (37) $17 - 10 =$ | (38) $9 - 9 =$   | (39) $3 + 5 =$   | (40) $14 - 14 =$ |
| (41) $3 + 6 =$   | (42) $1 + 18 =$  | (43) $5 + 14 =$  | (44) $4 + 10 =$  |
| (45) $3 + 7 =$   | (46) $8 - 6 =$   | (47) $17 - 13 =$ | (48) $11 - 2 =$  |
| (49) $17 - 1 =$  | (50) $16 + 3 =$  | (51) $5 - 2 =$   | (52) $2 + 1 =$   |
| (53) $5 + 13 =$  | (54) $10 - 2 =$  | (55) $4 - 2 =$   | (56) $5 + 2 =$   |
| (57) $12 - 8 =$  | (58) $7 - 2 =$   | (59) $12 + 3 =$  | (60) $7 + 8 =$   |
| (61) $19 + 1 =$  | (62) $16 + 2 =$  | (63) $4 - 3 =$   | (64) $1 - 1 =$   |
| (65) $7 - 3 =$   | (66) $16 - 12 =$ | (67) $9 + 10 =$  | (68) $12 + 5 =$  |
| (69) $5 + 8 =$   | (70) $19 - 2 =$  | (71) $15 - 13 =$ | (72) $15 + 4 =$  |
| (73) $10 + 6 =$  | (74) $9 - 2 =$   | (75) $8 + 6 =$   | (76) $19 - 10 =$ |
| (77) $11 - 4 =$  | (78) $2 + 10 =$  | (79) $13 + 4 =$  | (80) $8 + 7 =$   |
| (81) $19 - 5 =$  | (82) $14 + 2 =$  | (83) $19 - 1 =$  | (84) $3 + 16 =$  |
| (85) $15 - 8 =$  | (86) $11 - 7 =$  | (87) $10 - 1 =$  | (88) $7 - 1 =$   |
| (89) $7 - 4 =$   | (90) $2 + 13 =$  | (91) $2 + 18 =$  | (92) $17 + 1 =$  |
| (93) $2 - 2 =$   | (94) $3 - 2 =$   | (95) $6 - 6 =$   | (96) $10 - 3 =$  |
| (97) $16 - 8 =$  | (98) $1 + 3 =$   | (99) $12 - 11 =$ | (100) $1 + 4 =$  |

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- |                 |                  |                  |                  |
|-----------------|------------------|------------------|------------------|
| (1) $18 + 1 =$  | (2) $5 - 5 =$    | (3) $15 + 1 =$   | (4) $3 + 2 =$    |
| (5) $10 + 9 =$  | (6) $11 + 4 =$   | (7) $13 - 5 =$   | (8) $11 - 4 =$   |
| (9) $10 + 7 =$  | (10) $8 + 9 =$   | (11) $17 + 2 =$  | (12) $11 - 3 =$  |
| (13) $2 + 11 =$ | (14) $13 - 11 =$ | (15) $2 + 18 =$  | (16) $9 + 7 =$   |
| (17) $10 - 8 =$ | (18) $5 + 10 =$  | (19) $19 - 1 =$  | (20) $17 - 7 =$  |
| (21) $5 - 3 =$  | (22) $1 - 1 =$   | (23) $4 - 3 =$   | (24) $8 - 3 =$   |
| (25) $4 - 1 =$  | (26) $12 - 4 =$  | (27) $11 + 6 =$  | (28) $19 - 18 =$ |
| (29) $2 - 1 =$  | (30) $3 - 1 =$   | (31) $7 - 7 =$   | (32) $19 - 4 =$  |
| (33) $14 - 7 =$ | (34) $3 + 12 =$  | (35) $5 + 14 =$  | (36) $7 + 5 =$   |
| (37) $10 - 4 =$ | (38) $10 + 4 =$  | (39) $4 + 8 =$   | (40) $15 + 3 =$  |
| (41) $6 - 1 =$  | (42) $13 - 10 =$ | (43) $16 + 4 =$  | (44) $13 + 2 =$  |
| (45) $5 - 1 =$  | (46) $5 + 13 =$  | (47) $11 - 11 =$ | (48) $18 - 11 =$ |
| (49) $18 + 1 =$ | (50) $8 + 4 =$   | (51) $2 + 3 =$   | (52) $2 - 2 =$   |
| (53) $6 + 12 =$ | (54) $12 - 6 =$  | (55) $18 - 1 =$  | (56) $8 - 8 =$   |
| (57) $9 + 6 =$  | (58) $8 + 3 =$   | (59) $3 - 2 =$   | (60) $4 - 2 =$   |
| (61) $18 + 2 =$ | (62) $17 - 10 =$ | (63) $5 - 5 =$   | (64) $19 + 1 =$  |
| (65) $6 + 7 =$  | (66) $11 - 7 =$  | (67) $19 - 6 =$  | (68) $17 - 8 =$  |
| (69) $14 - 9 =$ | (70) $11 + 3 =$  | (71) $10 + 6 =$  | (72) $13 + 6 =$  |
| (73) $4 - 4 =$  | (74) $1 + 8 =$   | (75) $6 - 2 =$   | (76) $19 - 12 =$ |
| (77) $9 + 8 =$  | (78) $7 - 3 =$   | (79) $6 - 3 =$   | (80) $10 + 10 =$ |
| (81) $11 - 3 =$ | (82) $9 + 9 =$   | (83) $13 - 1 =$  | (84) $9 - 1 =$   |
| (85) $12 - 5 =$ | (86) $11 + 1 =$  | (87) $8 + 9 =$   | (88) $15 - 7 =$  |
| (89) $19 + 1 =$ | (90) $18 - 13 =$ | (91) $1 + 4 =$   | (92) $4 - 2 =$   |
| (93) $13 - 4 =$ | (94) $15 + 5 =$  | (95) $3 - 3 =$   | (96) $4 - 4 =$   |
| (97) $3 - 2 =$  | (98) $9 + 3 =$   | (99) $11 + 6 =$  | (100) $15 - 6 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 - 5 =$    | (2) $13 + 4 =$   | (3) $3 + 16 =$   | (4) $5 - 2 =$    |
| (5) $11 - 9 =$   | (6) $11 + 3 =$   | (7) $7 - 4 =$    | (8) $13 - 10 =$  |
| (9) $14 + 3 =$   | (10) $10 - 4 =$  | (11) $14 - 14 =$ | (12) $11 + 9 =$  |
| (13) $15 - 11 =$ | (14) $6 - 1 =$   | (15) $5 + 5 =$   | (16) $15 + 4 =$  |
| (17) $3 - 1 =$   | (18) $17 + 3 =$  | (19) $19 - 13 =$ | (20) $17 + 1 =$  |
| (21) $10 - 5 =$  | (22) $18 - 8 =$  | (23) $18 - 11 =$ | (24) $18 + 1 =$  |
| (25) $13 + 2 =$  | (26) $8 - 6 =$   | (27) $17 - 16 =$ | (28) $1 - 1 =$   |
| (29) $8 + 5 =$   | (30) $3 + 10 =$  | (31) $13 - 13 =$ | (32) $9 + 10 =$  |
| (33) $17 + 2 =$  | (34) $2 - 2 =$   | (35) $16 - 1 =$  | (36) $1 + 15 =$  |
| (37) $13 + 5 =$  | (38) $14 - 13 =$ | (39) $5 - 4 =$   | (40) $5 + 4 =$   |
| (41) $6 + 10 =$  | (42) $7 - 3 =$   | (43) $6 - 6 =$   | (44) $5 + 14 =$  |
| (45) $17 - 8 =$  | (46) $5 - 3 =$   | (47) $18 + 2 =$  | (48) $9 - 7 =$   |
| (49) $11 + 5 =$  | (50) $12 - 7 =$  | (51) $10 - 7 =$  | (52) $2 + 4 =$   |
| (53) $6 + 5 =$   | (54) $14 + 3 =$  | (55) $7 - 5 =$   | (56) $6 + 6 =$   |
| (57) $12 - 6 =$  | (58) $2 + 9 =$   | (59) $18 + 1 =$  | (60) $8 - 8 =$   |
| (61) $4 + 12 =$  | (62) $10 + 5 =$  | (63) $15 + 2 =$  | (64) $16 - 1 =$  |
| (65) $10 - 6 =$  | (66) $8 - 2 =$   | (67) $3 - 2 =$   | (68) $6 + 14 =$  |
| (69) $3 + 6 =$   | (70) $4 + 6 =$   | (71) $4 + 10 =$  | (72) $5 - 3 =$   |
| (73) $14 - 7 =$  | (74) $2 - 2 =$   | (75) $18 - 4 =$  | (76) $1 - 1 =$   |
| (77) $3 + 17 =$  | (78) $17 - 5 =$  | (79) $10 - 4 =$  | (80) $10 + 9 =$  |
| (81) $11 + 9 =$  | (82) $16 - 5 =$  | (83) $15 + 1 =$  | (84) $4 + 3 =$   |
| (85) $11 - 5 =$  | (86) $8 - 5 =$   | (87) $1 + 8 =$   | (88) $3 - 3 =$   |
| (89) $6 + 2 =$   | (90) $16 + 1 =$  | (91) $7 - 4 =$   | (92) $19 + 1 =$  |
| (93) $17 + 2 =$  | (94) $17 - 15 =$ | (95) $19 - 7 =$  | (96) $17 - 17 =$ |
| (97) $4 + 7 =$   | (98) $4 + 5 =$   | (99) $6 + 13 =$  | (100) $1 + 13 =$ |

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- |                  |                  |                 |                  |
|------------------|------------------|-----------------|------------------|
| (1) $15 - 4 =$   | (2) $9 - 9 =$    | (3) $10 - 5 =$  | (4) $16 - 2 =$   |
| (5) $13 - 3 =$   | (6) $14 - 8 =$   | (7) $9 - 3 =$   | (8) $1 + 17 =$   |
| (9) $1 + 19 =$   | (10) $17 - 8 =$  | (11) $6 - 6 =$  | (12) $7 + 7 =$   |
| (13) $9 + 2 =$   | (14) $4 - 2 =$   | (15) $6 - 1 =$  | (16) $17 + 1 =$  |
| (17) $16 - 13 =$ | (18) $7 - 6 =$   | (19) $14 + 2 =$ | (20) $10 + 4 =$  |
| (21) $13 + 3 =$  | (22) $18 - 6 =$  | (23) $5 - 2 =$  | (24) $17 + 3 =$  |
| (25) $18 + 1 =$  | (26) $11 - 3 =$  | (27) $10 + 5 =$ | (28) $15 + 2 =$  |
| (29) $19 - 2 =$  | (30) $6 + 7 =$   | (31) $11 - 5 =$ | (32) $5 - 5 =$   |
| (33) $12 - 1 =$  | (34) $2 + 2 =$   | (35) $7 - 4 =$  | (36) $18 - 15 =$ |
| (37) $19 - 17 =$ | (38) $2 + 15 =$  | (39) $2 + 10 =$ | (40) $8 + 7 =$   |
| (41) $11 + 1 =$  | (42) $12 - 12 =$ | (43) $13 - 5 =$ | (44) $10 + 8 =$  |
| (45) $5 + 14 =$  | (46) $6 + 1 =$   | (47) $17 - 3 =$ | (48) $6 - 4 =$   |
| (49) $8 + 11 =$  | (50) $11 + 5 =$  | (51) $16 + 4 =$ | (52) $15 + 5 =$  |
| (53) $7 + 8 =$   | (54) $12 + 2 =$  | (55) $2 + 8 =$  | (56) $15 - 2 =$  |
| (57) $18 - 13 =$ | (58) $13 - 6 =$  | (59) $7 - 7 =$  | (60) $16 - 5 =$  |
| (61) $4 + 10 =$  | (62) $9 + 3 =$   | (63) $3 - 3 =$  | (64) $16 - 6 =$  |
| (65) $15 - 14 =$ | (66) $19 - 11 =$ | (67) $8 - 3 =$  | (68) $5 - 1 =$   |
| (69) $18 - 5 =$  | (70) $14 + 4 =$  | (71) $13 + 4 =$ | (72) $6 + 4 =$   |
| (73) $12 + 8 =$  | (74) $1 + 15 =$  | (75) $9 - 3 =$  | (76) $2 + 9 =$   |
| (77) $5 + 3 =$   | (78) $4 - 2 =$   | (79) $19 + 1 =$ | (80) $18 + 2 =$  |
| (81) $3 - 2 =$   | (82) $1 + 11 =$  | (83) $8 - 6 =$  | (84) $13 - 4 =$  |
| (85) $5 + 9 =$   | (86) $5 - 4 =$   | (87) $9 - 5 =$  | (88) $13 - 8 =$  |
| (89) $19 - 1 =$  | (90) $19 - 8 =$  | (91) $1 + 19 =$ | (92) $13 + 1 =$  |
| (93) $8 - 7 =$   | (94) $12 - 7 =$  | (95) $7 - 5 =$  | (96) $15 - 4 =$  |
| (97) $13 - 11 =$ | (98) $9 + 11 =$  | (99) $16 + 4 =$ | (100) $10 - 2 =$ |

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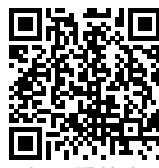
日期 \_\_\_\_\_

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $13 + 6 =$   | (2) $4 + 11 =$   | (3) $15 + 4 =$   | (4) $13 + 5 =$    |
| (5) $14 + 3 =$   | (6) $2 - 2 =$    | (7) $14 - 3 =$   | (8) $5 + 12 =$    |
| (9) $11 + 3 =$   | (10) $8 + 4 =$   | (11) $12 + 3 =$  | (12) $19 + 1 =$   |
| (13) $2 + 2 =$   | (14) $14 + 6 =$  | (15) $14 - 7 =$  | (16) $2 + 8 =$    |
| (17) $10 - 6 =$  | (18) $9 + 6 =$   | (19) $11 - 5 =$  | (20) $19 - 3 =$   |
| (21) $5 - 4 =$   | (22) $10 + 8 =$  | (23) $18 + 2 =$  | (24) $10 + 5 =$   |
| (25) $3 + 1 =$   | (26) $11 - 4 =$  | (27) $9 - 1 =$   | (28) $6 - 1 =$    |
| (29) $2 + 10 =$  | (30) $15 - 12 =$ | (31) $9 - 5 =$   | (32) $14 - 1 =$   |
| (33) $14 + 2 =$  | (34) $17 - 16 =$ | (35) $15 + 2 =$  | (36) $3 - 3 =$    |
| (37) $7 - 1 =$   | (38) $19 - 4 =$  | (39) $12 + 4 =$  | (40) $7 + 4 =$    |
| (41) $15 + 1 =$  | (42) $1 + 10 =$  | (43) $16 - 2 =$  | (44) $10 + 3 =$   |
| (45) $11 + 8 =$  | (46) $8 + 2 =$   | (47) $8 + 9 =$   | (48) $13 + 3 =$   |
| (49) $3 - 2 =$   | (50) $10 + 2 =$  | (51) $2 - 1 =$   | (52) $5 - 2 =$    |
| (53) $8 - 2 =$   | (54) $10 - 4 =$  | (55) $9 + 7 =$   | (56) $10 - 7 =$   |
| (57) $12 + 2 =$  | (58) $2 + 17 =$  | (59) $8 + 8 =$   | (60) $4 + 5 =$    |
| (61) $1 - 1 =$   | (62) $3 - 2 =$   | (63) $4 - 3 =$   | (64) $10 - 10 =$  |
| (65) $17 + 2 =$  | (66) $3 + 9 =$   | (67) $17 - 2 =$  | (68) $12 - 7 =$   |
| (69) $8 + 2 =$   | (70) $3 + 12 =$  | (71) $8 - 7 =$   | (72) $6 - 2 =$    |
| (73) $9 - 8 =$   | (74) $14 + 5 =$  | (75) $13 + 2 =$  | (76) $1 - 1 =$    |
| (77) $1 + 8 =$   | (78) $15 + 3 =$  | (79) $7 - 7 =$   | (80) $14 - 7 =$   |
| (81) $15 + 1 =$  | (82) $6 - 3 =$   | (83) $19 - 19 =$ | (84) $16 + 1 =$   |
| (85) $14 - 4 =$  | (86) $12 - 1 =$  | (87) $9 - 1 =$   | (88) $4 + 8 =$    |
| (89) $17 - 16 =$ | (90) $4 + 11 =$  | (91) $5 + 4 =$   | (92) $14 - 14 =$  |
| (93) $13 - 2 =$  | (94) $13 + 1 =$  | (95) $18 + 1 =$  | (96) $8 - 3 =$    |
| (97) $14 + 6 =$  | (98) $17 - 10 =$ | (99) $2 - 2 =$   | (100) $18 - 12 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 - 6 =$    | (2) $8 + 9 =$    | (3) $3 + 6 =$    | (4) $4 - 2 =$    |
| (5) $3 + 15 =$   | (6) $12 + 1 =$   | (7) $18 - 1 =$   | (8) $7 - 4 =$    |
| (9) $2 + 9 =$    | (10) $6 + 1 =$   | (11) $17 - 6 =$  | (12) $12 + 6 =$  |
| (13) $8 - 2 =$   | (14) $11 - 6 =$  | (15) $9 + 5 =$   | (16) $15 - 12 =$ |
| (17) $13 - 3 =$  | (18) $19 + 1 =$  | (19) $16 + 2 =$  | (20) $19 - 7 =$  |
| (21) $6 + 5 =$   | (22) $11 + 4 =$  | (23) $2 + 3 =$   | (24) $11 - 4 =$  |
| (25) $13 - 13 =$ | (26) $11 + 7 =$  | (27) $13 - 7 =$  | (28) $10 + 9 =$  |
| (29) $8 + 12 =$  | (30) $4 + 1 =$   | (31) $16 + 4 =$  | (32) $5 + 10 =$  |
| (33) $5 - 4 =$   | (34) $1 + 10 =$  | (35) $8 + 10 =$  | (36) $3 + 17 =$  |
| (37) $17 + 3 =$  | (38) $2 - 1 =$   | (39) $15 - 15 =$ | (40) $18 - 16 =$ |
| (41) $5 - 4 =$   | (42) $2 + 14 =$  | (43) $11 + 5 =$  | (44) $9 + 9 =$   |
| (45) $15 - 6 =$  | (46) $5 - 5 =$   | (47) $13 - 3 =$  | (48) $14 - 4 =$  |
| (49) $2 - 2 =$   | (50) $15 + 3 =$  | (51) $6 + 10 =$  | (52) $15 + 5 =$  |
| (53) $11 + 6 =$  | (54) $3 - 3 =$   | (55) $11 - 4 =$  | (56) $10 + 1 =$  |
| (57) $5 + 8 =$   | (58) $7 + 13 =$  | (59) $10 - 10 =$ | (60) $16 + 3 =$  |
| (61) $3 + 12 =$  | (62) $14 + 6 =$  | (63) $5 + 14 =$  | (64) $10 - 9 =$  |
| (65) $18 + 1 =$  | (66) $4 - 1 =$   | (67) $12 + 1 =$  | (68) $1 - 1 =$   |
| (69) $10 + 10 =$ | (70) $17 + 1 =$  | (71) $10 - 2 =$  | (72) $7 - 6 =$   |
| (73) $2 + 10 =$  | (74) $12 + 4 =$  | (75) $5 + 13 =$  | (76) $18 - 11 =$ |
| (77) $6 + 6 =$   | (78) $11 - 10 =$ | (79) $17 + 2 =$  | (80) $10 + 9 =$  |
| (81) $13 + 1 =$  | (82) $13 + 5 =$  | (83) $17 - 11 =$ | (84) $8 - 4 =$   |
| (85) $9 + 10 =$  | (86) $7 + 11 =$  | (87) $18 - 10 =$ | (88) $13 - 1 =$  |
| (89) $7 + 5 =$   | (90) $2 + 1 =$   | (91) $11 - 6 =$  | (92) $12 + 2 =$  |
| (93) $17 + 1 =$  | (94) $17 - 5 =$  | (95) $3 + 6 =$   | (96) $9 + 10 =$  |
| (97) $15 + 2 =$  | (98) $6 + 3 =$   | (99) $18 + 2 =$  | (100) $2 + 9 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 0	(2) 15	(3) 15	(4) 6	(5) 11	(6) 4	(7) 5	(8) 12
(9) 17	(10) 3	(11) 10	(12) 8	(13) 4	(14) 17	(15) 5	(16) 13
(17) 5	(18) 3	(19) 0	(20) 19	(21) 20	(22) 13	(23) 10	(24) 11
(25) 13	(26) 1	(27) 19	(28) 18	(29) 4	(30) 15	(31) 8	(32) 14
(33) 4	(34) 14	(35) 15	(36) 14	(37) 17	(38) 4	(39) 10	(40) 9
(41) 1	(42) 12	(43) 13	(44) 19	(45) 8	(46) 2	(47) 20	(48) 14
(49) 0	(50) 0	(51) 0	(52) 11	(53) 7	(54) 12	(55) 2	(56) 20
(57) 20	(58) 1	(59) 14	(60) 18	(61) 8	(62) 11	(63) 16	(64) 18
(65) 3	(66) 3	(67) 4	(68) 20	(69) 19	(70) 18	(71) 9	(72) 15
(73) 6	(74) 0	(75) 19	(76) 1	(77) 2	(78) 14	(79) 0	(80) 0
(81) 19	(82) 1	(83) 16	(84) 19	(85) 4	(86) 19	(87) 0	(88) 19
(89) 17	(90) 15	(91) 11	(92) 18	(93) 18	(94) 16	(95) 20	(96) 17
(97) 0	(98) 20	(99) 1	(100) 6				

## 第2页答案

(1) 0	(2) 15	(3) 14	(4) 12	(5) 15	(6) 3	(7) 19	(8) 0
(9) 4	(10) 13	(11) 17	(12) 3	(13) 11	(14) 16	(15) 0	(16) 13
(17) 5	(18) 19	(19) 5	(20) 4	(21) 16	(22) 5	(23) 9	(24) 18
(25) 2	(26) 13	(27) 3	(28) 3	(29) 14	(30) 14	(31) 19	(32) 4
(33) 15	(34) 3	(35) 8	(36) 12	(37) 7	(38) 0	(39) 8	(40) 0
(41) 9	(42) 19	(43) 19	(44) 14	(45) 10	(46) 2	(47) 4	(48) 9
(49) 16	(50) 19	(51) 3	(52) 3	(53) 18	(54) 8	(55) 2	(56) 7
(57) 4	(58) 5	(59) 15	(60) 15	(61) 20	(62) 18	(63) 1	(64) 0
(65) 4	(66) 4	(67) 19	(68) 17	(69) 13	(70) 17	(71) 2	(72) 19
(73) 16	(74) 7	(75) 14	(76) 9	(77) 7	(78) 12	(79) 17	(80) 15
(81) 14	(82) 16	(83) 18	(84) 19	(85) 7	(86) 4	(87) 9	(88) 6
(89) 3	(90) 15	(91) 20	(92) 18	(93) 0	(94) 1	(95) 0	(96) 7
(97) 8	(98) 4	(99) 1	(100) 5				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 19	(2) 0	(3) 16	(4) 5	(5) 19	(6) 15	(7) 8	(8) 7
(9) 17	(10) 17	(11) 19	(12) 8	(13) 13	(14) 2	(15) 20	(16) 16
(17) 2	(18) 15	(19) 18	(20) 10	(21) 2	(22) 0	(23) 1	(24) 5
(25) 3	(26) 8	(27) 17	(28) 1	(29) 1	(30) 2	(31) 0	(32) 15
(33) 7	(34) 15	(35) 19	(36) 12	(37) 6	(38) 14	(39) 12	(40) 18
(41) 5	(42) 3	(43) 20	(44) 15	(45) 4	(46) 18	(47) 0	(48) 7
(49) 19	(50) 12	(51) 5	(52) 0	(53) 18	(54) 6	(55) 17	(56) 0
(57) 15	(58) 11	(59) 1	(60) 2	(61) 20	(62) 7	(63) 0	(64) 20
(65) 13	(66) 4	(67) 13	(68) 9	(69) 5	(70) 14	(71) 16	(72) 19
(73) 0	(74) 9	(75) 4	(76) 7	(77) 17	(78) 4	(79) 3	(80) 20
(81) 8	(82) 18	(83) 12	(84) 8	(85) 7	(86) 12	(87) 17	(88) 8
(89) 20	(90) 5	(91) 5	(92) 2	(93) 9	(94) 20	(95) 0	(96) 0
(97) 1	(98) 12	(99) 17	(100) 9				

## 第4页答案

(1) 0	(2) 17	(3) 19	(4) 3	(5) 2	(6) 14	(7) 3	(8) 3
(9) 17	(10) 6	(11) 0	(12) 20	(13) 4	(14) 5	(15) 10	(16) 19
(17) 2	(18) 20	(19) 6	(20) 18	(21) 5	(22) 10	(23) 7	(24) 19
(25) 15	(26) 2	(27) 1	(28) 0	(29) 13	(30) 13	(31) 0	(32) 19
(33) 19	(34) 0	(35) 15	(36) 16	(37) 18	(38) 1	(39) 1	(40) 9
(41) 16	(42) 4	(43) 0	(44) 19	(45) 9	(46) 2	(47) 20	(48) 2
(49) 16	(50) 5	(51) 3	(52) 6	(53) 11	(54) 17	(55) 2	(56) 12
(57) 6	(58) 11	(59) 19	(60) 0	(61) 16	(62) 15	(63) 17	(64) 15
(65) 4	(66) 6	(67) 1	(68) 20	(69) 9	(70) 10	(71) 14	(72) 2
(73) 7	(74) 0	(75) 14	(76) 0	(77) 20	(78) 12	(79) 6	(80) 19
(81) 20	(82) 11	(83) 16	(84) 7	(85) 6	(86) 3	(87) 9	(88) 0
(89) 8	(90) 17	(91) 3	(92) 20	(93) 19	(94) 2	(95) 12	(96) 0
(97) 11	(98) 9	(99) 19	(100) 14				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 11	(2) 0	(3) 5	(4) 14	(5) 10	(6) 6	(7) 6	(8) 18
(9) 20	(10) 9	(11) 0	(12) 14	(13) 11	(14) 2	(15) 5	(16) 18
(17) 3	(18) 1	(19) 16	(20) 14	(21) 16	(22) 12	(23) 3	(24) 20
(25) 19	(26) 8	(27) 15	(28) 17	(29) 17	(30) 13	(31) 6	(32) 0
(33) 11	(34) 4	(35) 3	(36) 3	(37) 2	(38) 17	(39) 12	(40) 15
(41) 12	(42) 0	(43) 8	(44) 18	(45) 19	(46) 7	(47) 14	(48) 2
(49) 19	(50) 16	(51) 20	(52) 20	(53) 15	(54) 14	(55) 10	(56) 13
(57) 5	(58) 7	(59) 0	(60) 11	(61) 14	(62) 12	(63) 0	(64) 10
(65) 1	(66) 8	(67) 5	(68) 4	(69) 13	(70) 18	(71) 17	(72) 10
(73) 20	(74) 16	(75) 6	(76) 11	(77) 8	(78) 2	(79) 20	(80) 20
(81) 1	(82) 12	(83) 2	(84) 9	(85) 14	(86) 1	(87) 4	(88) 5
(89) 18	(90) 11	(91) 20	(92) 14	(93) 1	(94) 5	(95) 2	(96) 11
(97) 2	(98) 20	(99) 20	(100) 8				

## 第6页答案

(1) 19	(2) 15	(3) 19	(4) 18	(5) 17	(6) 0	(7) 11	(8) 17
(9) 14	(10) 12	(11) 15	(12) 20	(13) 4	(14) 20	(15) 7	(16) 10
(17) 4	(18) 15	(19) 6	(20) 16	(21) 1	(22) 18	(23) 20	(24) 15
(25) 4	(26) 7	(27) 8	(28) 5	(29) 12	(30) 3	(31) 4	(32) 13
(33) 16	(34) 1	(35) 17	(36) 0	(37) 6	(38) 15	(39) 16	(40) 11
(41) 16	(42) 11	(43) 14	(44) 13	(45) 19	(46) 10	(47) 17	(48) 16
(49) 1	(50) 12	(51) 1	(52) 3	(53) 6	(54) 6	(55) 16	(56) 3
(57) 14	(58) 19	(59) 16	(60) 9	(61) 0	(62) 1	(63) 1	(64) 0
(65) 19	(66) 12	(67) 15	(68) 5	(69) 10	(70) 15	(71) 1	(72) 4
(73) 1	(74) 19	(75) 15	(76) 0	(77) 9	(78) 18	(79) 0	(80) 7
(81) 16	(82) 3	(83) 0	(84) 17	(85) 10	(86) 11	(87) 8	(88) 12
(89) 1	(90) 15	(91) 9	(92) 0	(93) 11	(94) 14	(95) 19	(96) 5
(97) 20	(98) 7	(99) 0	(100) 6				

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 2	(2) 17	(3) 9	(4) 2	(5) 18	(6) 13	(7) 17	(8) 3
(9) 11	(10) 7	(11) 11	(12) 18	(13) 6	(14) 5	(15) 14	(16) 3
(17) 10	(18) 20	(19) 18	(20) 12	(21) 11	(22) 15	(23) 5	(24) 7
(25) 0	(26) 18	(27) 6	(28) 19	(29) 20	(30) 5	(31) 20	(32) 15
(33) 1	(34) 11	(35) 18	(36) 20	(37) 20	(38) 1	(39) 0	(40) 2
(41) 1	(42) 16	(43) 16	(44) 18	(45) 9	(46) 0	(47) 10	(48) 10
(49) 0	(50) 18	(51) 16	(52) 20	(53) 17	(54) 0	(55) 7	(56) 11
(57) 13	(58) 20	(59) 0	(60) 19	(61) 15	(62) 20	(63) 19	(64) 1
(65) 19	(66) 3	(67) 13	(68) 0	(69) 20	(70) 18	(71) 8	(72) 1
(73) 12	(74) 16	(75) 18	(76) 7	(77) 12	(78) 1	(79) 19	(80) 19
(81) 14	(82) 18	(83) 6	(84) 4	(85) 19	(86) 18	(87) 8	(88) 12
(89) 12	(90) 3	(91) 5	(92) 14	(93) 18	(94) 12	(95) 9	(96) 19
(97) 17	(98) 9	(99) 20	(100) 11				