

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $17 + 2 =$ | (2) $15 + 1 =$ | (3) $3 + 1 =$ | (4) $5 + 9 =$ |
| (5) $1 + 14 =$ | (6) $4 + 4 =$ | (7) $5 + 1 =$ | (8) $19 + 1 =$ |
| (9) $10 + 1 =$ | (10) $10 + 3 =$ | (11) $1 + 8 =$ | (12) $11 + 8 =$ |
| (13) $2 + 5 =$ | (14) $7 + 11 =$ | (15) $10 + 2 =$ | (16) $3 + 12 =$ |
| (17) $15 + 4 =$ | (18) $9 + 7 =$ | (19) $5 + 11 =$ | (20) $5 + 6 =$ |
| (21) $4 + 15 =$ | (22) $12 + 8 =$ | (23) $13 + 5 =$ | (24) $16 + 1 =$ |
| (25) $6 + 10 =$ | (26) $2 + 15 =$ | (27) $12 + 5 =$ | (28) $7 + 7 =$ |
| (29) $17 + 3 =$ | (30) $13 + 4 =$ | (31) $18 + 1 =$ | (32) $8 + 1 =$ |
| (33) $2 + 17 =$ | (34) $9 + 5 =$ | (35) $4 + 8 =$ | (36) $10 + 10 =$ |
| (37) $10 + 8 =$ | (38) $8 + 8 =$ | (39) $14 + 3 =$ | (40) $16 + 2 =$ |
| (41) $8 + 4 =$ | (42) $4 + 13 =$ | (43) $10 + 5 =$ | (44) $5 + 4 =$ |
| (45) $5 + 14 =$ | (46) $10 + 9 =$ | (47) $19 + 1 =$ | (48) $13 + 3 =$ |
| (49) $16 + 3 =$ | (50) $16 + 2 =$ | (51) $15 + 3 =$ | (52) $10 + 4 =$ |
| (53) $13 + 6 =$ | (54) $8 + 7 =$ | (55) $5 + 9 =$ | (56) $14 + 3 =$ |
| (57) $1 + 4 =$ | (58) $6 + 8 =$ | (59) $8 + 5 =$ | (60) $3 + 15 =$ |
| (61) $17 + 3 =$ | (62) $3 + 5 =$ | (63) $4 + 15 =$ | (64) $2 + 12 =$ |
| (65) $6 + 3 =$ | (66) $17 + 2 =$ | (67) $6 + 1 =$ | (68) $1 + 5 =$ |
| (69) $9 + 8 =$ | (70) $12 + 5 =$ | (71) $12 + 4 =$ | (72) $18 + 2 =$ |
| (73) $10 + 3 =$ | (74) $2 + 2 =$ | (75) $9 + 4 =$ | (76) $2 + 18 =$ |
| (77) $15 + 2 =$ | (78) $7 + 4 =$ | (79) $3 + 12 =$ | (80) $7 + 8 =$ |
| (81) $4 + 6 =$ | (82) $5 + 11 =$ | (83) $8 + 9 =$ | (84) $11 + 2 =$ |
| (85) $7 + 12 =$ | (86) $2 + 4 =$ | (87) $16 + 4 =$ | (88) $3 + 8 =$ |
| (89) $18 + 1 =$ | (90) $11 + 7 =$ | (91) $16 + 1 =$ | (92) $13 + 7 =$ |
| (93) $1 + 10 =$ | (94) $3 + 13 =$ | (95) $6 + 10 =$ | (96) $1 + 3 =$ |
| (97) $2 + 3 =$ | (98) $11 + 4 =$ | (99) $9 + 3 =$ | (100) $1 + 2 =$ |

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|-----------------|------------------|-----------------|-----------------|
| (1) $12 + 1 =$ | (2) $6 + 6 =$ | (3) $5 + 15 =$ | (4) $19 + 1 =$ |
| (5) $11 + 2 =$ | (6) $3 + 15 =$ | (7) $15 + 1 =$ | (8) $2 + 13 =$ |
| (9) $16 + 1 =$ | (10) $11 + 9 =$ | (11) $7 + 5 =$ | (12) $3 + 5 =$ |
| (13) $2 + 18 =$ | (14) $2 + 16 =$ | (15) $5 + 2 =$ | (16) $8 + 10 =$ |
| (17) $18 + 1 =$ | (18) $7 + 1 =$ | (19) $11 + 1 =$ | (20) $3 + 7 =$ |
| (21) $6 + 12 =$ | (22) $11 + 5 =$ | (23) $10 + 1 =$ | (24) $15 + 5 =$ |
| (25) $3 + 6 =$ | (26) $17 + 2 =$ | (27) $8 + 8 =$ | (28) $8 + 2 =$ |
| (29) $15 + 4 =$ | (30) $4 + 12 =$ | (31) $5 + 9 =$ | (32) $8 + 11 =$ |
| (33) $6 + 1 =$ | (34) $14 + 2 =$ | (35) $5 + 8 =$ | (36) $1 + 10 =$ |
| (37) $4 + 8 =$ | (38) $1 + 15 =$ | (39) $18 + 2 =$ | (40) $13 + 7 =$ |
| (41) $10 + 5 =$ | (42) $12 + 7 =$ | (43) $3 + 4 =$ | (44) $5 + 7 =$ |
| (45) $7 + 6 =$ | (46) $1 + 4 =$ | (47) $12 + 8 =$ | (48) $8 + 3 =$ |
| (49) $2 + 6 =$ | (50) $2 + 4 =$ | (51) $13 + 3 =$ | (52) $7 + 7 =$ |
| (53) $9 + 9 =$ | (54) $2 + 15 =$ | (55) $1 + 18 =$ | (56) $19 + 1 =$ |
| (57) $6 + 2 =$ | (58) $1 + 2 =$ | (59) $11 + 3 =$ | (60) $14 + 4 =$ |
| (61) $12 + 4 =$ | (62) $17 + 2 =$ | (63) $2 + 10 =$ | (64) $4 + 12 =$ |
| (65) $18 + 2 =$ | (66) $12 + 7 =$ | (67) $16 + 1 =$ | (68) $9 + 2 =$ |
| (69) $14 + 1 =$ | (70) $7 + 4 =$ | (71) $11 + 6 =$ | (72) $18 + 1 =$ |
| (73) $5 + 5 =$ | (74) $7 + 12 =$ | (75) $17 + 1 =$ | (76) $17 + 3 =$ |
| (77) $15 + 5 =$ | (78) $8 + 3 =$ | (79) $2 + 5 =$ | (80) $3 + 9 =$ |
| (81) $10 + 4 =$ | (82) $8 + 10 =$ | (83) $16 + 3 =$ | (84) $15 + 2 =$ |
| (85) $13 + 7 =$ | (86) $9 + 1 =$ | (87) $8 + 11 =$ | (88) $3 + 11 =$ |
| (89) $11 + 1 =$ | (90) $10 + 10 =$ | (91) $5 + 4 =$ | (92) $1 + 17 =$ |
| (93) $2 + 6 =$ | (94) $12 + 6 =$ | (95) $4 + 16 =$ | (96) $16 + 2 =$ |
| (97) $8 + 8 =$ | (98) $7 + 8 =$ | (99) $17 + 2 =$ | (100) $9 + 2 =$ |

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|------------------|-----------------|-----------------|-----------------|
| (1) $10 + 9 =$ | (2) $1 + 4 =$ | (3) $19 + 1 =$ | (4) $4 + 7 =$ |
| (5) $1 + 18 =$ | (6) $7 + 3 =$ | (7) $3 + 14 =$ | (8) $2 + 8 =$ |
| (9) $6 + 2 =$ | (10) $11 + 6 =$ | (11) $16 + 3 =$ | (12) $8 + 11 =$ |
| (13) $2 + 5 =$ | (14) $12 + 7 =$ | (15) $5 + 9 =$ | (16) $11 + 3 =$ |
| (17) $2 + 10 =$ | (18) $14 + 6 =$ | (19) $11 + 4 =$ | (20) $1 + 13 =$ |
| (21) $3 + 13 =$ | (22) $16 + 4 =$ | (23) $9 + 7 =$ | (24) $1 + 3 =$ |
| (25) $10 + 2 =$ | (26) $7 + 10 =$ | (27) $13 + 7 =$ | (28) $3 + 2 =$ |
| (29) $6 + 5 =$ | (30) $4 + 15 =$ | (31) $2 + 2 =$ | (32) $1 + 14 =$ |
| (33) $10 + 10 =$ | (34) $12 + 4 =$ | (35) $12 + 8 =$ | (36) $4 + 14 =$ |
| (37) $10 + 4 =$ | (38) $10 + 1 =$ | (39) $8 + 3 =$ | (40) $14 + 1 =$ |
| (41) $6 + 10 =$ | (42) $14 + 5 =$ | (43) $9 + 5 =$ | (44) $18 + 2 =$ |
| (45) $10 + 5 =$ | (46) $4 + 6 =$ | (47) $10 + 4 =$ | (48) $14 + 1 =$ |
| (49) $15 + 5 =$ | (50) $2 + 1 =$ | (51) $15 + 2 =$ | (52) $14 + 6 =$ |
| (53) $5 + 15 =$ | (54) $17 + 2 =$ | (55) $13 + 2 =$ | (56) $2 + 17 =$ |
| (57) $8 + 2 =$ | (58) $19 + 1 =$ | (59) $5 + 12 =$ | (60) $5 + 11 =$ |
| (61) $7 + 7 =$ | (62) $8 + 1 =$ | (63) $2 + 3 =$ | (64) $6 + 6 =$ |
| (65) $6 + 4 =$ | (66) $11 + 2 =$ | (67) $7 + 1 =$ | (68) $9 + 3 =$ |
| (69) $10 + 10 =$ | (70) $1 + 14 =$ | (71) $1 + 17 =$ | (72) $13 + 4 =$ |
| (73) $4 + 5 =$ | (74) $5 + 14 =$ | (75) $13 + 5 =$ | (76) $7 + 5 =$ |
| (77) $1 + 8 =$ | (78) $16 + 1 =$ | (79) $16 + 2 =$ | (80) $15 + 4 =$ |
| (81) $12 + 3 =$ | (82) $3 + 15 =$ | (83) $14 + 5 =$ | (84) $17 + 1 =$ |
| (85) $8 + 7 =$ | (86) $3 + 4 =$ | (87) $3 + 3 =$ | (88) $10 + 7 =$ |
| (89) $12 + 6 =$ | (90) $1 + 2 =$ | (91) $6 + 9 =$ | (92) $11 + 3 =$ |
| (93) $11 + 6 =$ | (94) $11 + 1 =$ | (95) $7 + 11 =$ | (96) $15 + 3 =$ |
| (97) $13 + 7 =$ | (98) $5 + 13 =$ | (99) $7 + 2 =$ | (100) $4 + 8 =$ |

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|-----------------|------------------|-----------------|-----------------|
| (1) $2 + 3 =$ | (2) $11 + 6 =$ | (3) $7 + 11 =$ | (4) $19 + 1 =$ |
| (5) $15 + 5 =$ | (6) $2 + 17 =$ | (7) $17 + 3 =$ | (8) $3 + 9 =$ |
| (9) $1 + 18 =$ | (10) $16 + 1 =$ | (11) $2 + 7 =$ | (12) $3 + 5 =$ |
| (13) $12 + 7 =$ | (14) $13 + 2 =$ | (15) $8 + 10 =$ | (16) $13 + 6 =$ |
| (17) $14 + 4 =$ | (18) $10 + 3 =$ | (19) $7 + 5 =$ | (20) $12 + 2 =$ |
| (21) $14 + 3 =$ | (22) $3 + 2 =$ | (23) $4 + 14 =$ | (24) $6 + 4 =$ |
| (25) $6 + 5 =$ | (26) $1 + 4 =$ | (27) $18 + 1 =$ | (28) $6 + 7 =$ |
| (29) $1 + 6 =$ | (30) $7 + 13 =$ | (31) $5 + 14 =$ | (32) $8 + 6 =$ |
| (33) $12 + 8 =$ | (34) $8 + 11 =$ | (35) $14 + 2 =$ | (36) $8 + 1 =$ |
| (37) $2 + 5 =$ | (38) $10 + 10 =$ | (39) $2 + 6 =$ | (40) $4 + 4 =$ |
| (41) $13 + 4 =$ | (42) $3 + 3 =$ | (43) $11 + 2 =$ | (44) $11 + 9 =$ |
| (45) $2 + 2 =$ | (46) $9 + 5 =$ | (47) $16 + 3 =$ | (48) $3 + 13 =$ |
| (49) $13 + 1 =$ | (50) $6 + 9 =$ | (51) $11 + 6 =$ | (52) $12 + 5 =$ |
| (53) $12 + 1 =$ | (54) $17 + 2 =$ | (55) $12 + 4 =$ | (56) $17 + 1 =$ |
| (57) $5 + 13 =$ | (58) $16 + 1 =$ | (59) $15 + 1 =$ | (60) $3 + 6 =$ |
| (61) $15 + 5 =$ | (62) $10 + 3 =$ | (63) $6 + 5 =$ | (64) $8 + 6 =$ |
| (65) $11 + 2 =$ | (66) $15 + 3 =$ | (67) $17 + 3 =$ | (68) $18 + 1 =$ |
| (69) $19 + 1 =$ | (70) $5 + 5 =$ | (71) $10 + 7 =$ | (72) $4 + 15 =$ |
| (73) $13 + 3 =$ | (74) $7 + 6 =$ | (75) $10 + 6 =$ | (76) $13 + 5 =$ |
| (77) $19 + 1 =$ | (78) $9 + 4 =$ | (79) $5 + 10 =$ | (80) $5 + 6 =$ |
| (81) $6 + 9 =$ | (82) $15 + 1 =$ | (83) $15 + 5 =$ | (84) $2 + 5 =$ |
| (85) $2 + 12 =$ | (86) $14 + 3 =$ | (87) $15 + 3 =$ | (88) $2 + 14 =$ |
| (89) $13 + 6 =$ | (90) $17 + 2 =$ | (91) $4 + 6 =$ | (92) $14 + 5 =$ |
| (93) $6 + 10 =$ | (94) $16 + 3 =$ | (95) $18 + 1 =$ | (96) $1 + 7 =$ |
| (97) $2 + 16 =$ | (98) $3 + 5 =$ | (99) $2 + 8 =$ | (100) $7 + 9 =$ |

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|------------------|-----------------|-----------------|------------------|
| (1) $16 + 2 =$ | (2) $4 + 14 =$ | (3) $11 + 9 =$ | (4) $7 + 13 =$ |
| (5) $11 + 8 =$ | (6) $13 + 7 =$ | (7) $12 + 2 =$ | (8) $6 + 14 =$ |
| (9) $16 + 1 =$ | (10) $4 + 4 =$ | (11) $15 + 2 =$ | (12) $1 + 8 =$ |
| (13) $2 + 7 =$ | (14) $12 + 1 =$ | (15) $6 + 2 =$ | (16) $1 + 10 =$ |
| (17) $18 + 2 =$ | (18) $13 + 1 =$ | (19) $12 + 6 =$ | (20) $9 + 9 =$ |
| (21) $2 + 17 =$ | (22) $5 + 8 =$ | (23) $8 + 2 =$ | (24) $13 + 4 =$ |
| (25) $10 + 5 =$ | (26) $3 + 14 =$ | (27) $6 + 12 =$ | (28) $6 + 5 =$ |
| (29) $10 + 2 =$ | (30) $12 + 2 =$ | (31) $19 + 1 =$ | (32) $5 + 9 =$ |
| (33) $8 + 8 =$ | (34) $11 + 3 =$ | (35) $12 + 1 =$ | (36) $15 + 1 =$ |
| (37) $2 + 7 =$ | (38) $15 + 2 =$ | (39) $2 + 15 =$ | (40) $17 + 3 =$ |
| (41) $8 + 7 =$ | (42) $10 + 7 =$ | (43) $14 + 1 =$ | (44) $1 + 9 =$ |
| (45) $8 + 5 =$ | (46) $4 + 3 =$ | (47) $14 + 3 =$ | (48) $1 + 7 =$ |
| (49) $13 + 2 =$ | (50) $18 + 2 =$ | (51) $4 + 2 =$ | (52) $17 + 2 =$ |
| (53) $7 + 13 =$ | (54) $13 + 3 =$ | (55) $3 + 8 =$ | (56) $16 + 2 =$ |
| (57) $6 + 1 =$ | (58) $9 + 10 =$ | (59) $12 + 7 =$ | (60) $6 + 14 =$ |
| (61) $10 + 10 =$ | (62) $6 + 8 =$ | (63) $13 + 4 =$ | (64) $12 + 4 =$ |
| (65) $4 + 7 =$ | (66) $5 + 7 =$ | (67) $11 + 3 =$ | (68) $16 + 3 =$ |
| (69) $16 + 2 =$ | (70) $12 + 1 =$ | (71) $7 + 10 =$ | (72) $10 + 10 =$ |
| (73) $10 + 3 =$ | (74) $13 + 7 =$ | (75) $8 + 9 =$ | (76) $10 + 5 =$ |
| (77) $3 + 1 =$ | (78) $6 + 2 =$ | (79) $13 + 5 =$ | (80) $18 + 1 =$ |
| (81) $15 + 5 =$ | (82) $2 + 1 =$ | (83) $5 + 11 =$ | (84) $5 + 4 =$ |
| (85) $9 + 4 =$ | (86) $11 + 9 =$ | (87) $5 + 1 =$ | (88) $8 + 6 =$ |
| (89) $16 + 1 =$ | (90) $6 + 7 =$ | (91) $12 + 8 =$ | (92) $2 + 16 =$ |
| (93) $17 + 1 =$ | (94) $9 + 5 =$ | (95) $17 + 2 =$ | (96) $8 + 12 =$ |
| (97) $14 + 6 =$ | (98) $6 + 4 =$ | (99) $11 + 6 =$ | (100) $8 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $16 + 4 =$ | (2) $15 + 1 =$ | (3) $9 + 7 =$ | (4) $13 + 3 =$ |
| (5) $12 + 5 =$ | (6) $11 + 7 =$ | (7) $1 + 1 =$ | (8) $3 + 6 =$ |
| (9) $7 + 7 =$ | (10) $15 + 2 =$ | (11) $11 + 2 =$ | (12) $3 + 13 =$ |
| (13) $19 + 1 =$ | (14) $3 + 15 =$ | (15) $4 + 8 =$ | (16) $5 + 15 =$ |
| (17) $2 + 6 =$ | (18) $8 + 3 =$ | (19) $13 + 6 =$ | (20) $11 + 5 =$ |
| (21) $6 + 6 =$ | (22) $6 + 9 =$ | (23) $6 + 8 =$ | (24) $7 + 10 =$ |
| (25) $3 + 14 =$ | (26) $13 + 1 =$ | (27) $4 + 14 =$ | (28) $10 + 10 =$ |
| (29) $13 + 6 =$ | (30) $12 + 2 =$ | (31) $4 + 9 =$ | (32) $7 + 12 =$ |
| (33) $12 + 5 =$ | (34) $8 + 1 =$ | (35) $17 + 3 =$ | (36) $8 + 6 =$ |
| (37) $2 + 13 =$ | (38) $8 + 4 =$ | (39) $19 + 1 =$ | (40) $9 + 9 =$ |
| (41) $18 + 2 =$ | (42) $10 + 2 =$ | (43) $10 + 9 =$ | (44) $7 + 6 =$ |
| (45) $1 + 11 =$ | (46) $15 + 3 =$ | (47) $2 + 9 =$ | (48) $11 + 5 =$ |
| (49) $12 + 1 =$ | (50) $7 + 8 =$ | (51) $15 + 1 =$ | (52) $11 + 3 =$ |
| (53) $5 + 2 =$ | (54) $12 + 4 =$ | (55) $12 + 7 =$ | (56) $18 + 1 =$ |
| (57) $6 + 13 =$ | (58) $16 + 2 =$ | (59) $1 + 4 =$ | (60) $5 + 12 =$ |
| (61) $12 + 8 =$ | (62) $6 + 10 =$ | (63) $5 + 15 =$ | (64) $9 + 7 =$ |
| (65) $1 + 16 =$ | (66) $15 + 5 =$ | (67) $14 + 6 =$ | (68) $2 + 17 =$ |
| (69) $7 + 7 =$ | (70) $16 + 4 =$ | (71) $15 + 2 =$ | (72) $13 + 7 =$ |
| (73) $8 + 5 =$ | (74) $10 + 1 =$ | (75) $10 + 8 =$ | (76) $9 + 10 =$ |
| (77) $14 + 3 =$ | (78) $14 + 5 =$ | (79) $8 + 2 =$ | (80) $1 + 1 =$ |
| (81) $9 + 11 =$ | (82) $5 + 10 =$ | (83) $7 + 7 =$ | (84) $8 + 5 =$ |
| (85) $9 + 3 =$ | (86) $15 + 4 =$ | (87) $16 + 1 =$ | (88) $1 + 13 =$ |
| (89) $9 + 9 =$ | (90) $17 + 1 =$ | (91) $11 + 5 =$ | (92) $11 + 6 =$ |
| (93) $19 + 1 =$ | (94) $2 + 11 =$ | (95) $12 + 8 =$ | (96) $10 + 5 =$ |
| (97) $5 + 13 =$ | (98) $2 + 5 =$ | (99) $12 + 2 =$ | (100) $5 + 7 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $13 + 5 =$ | (2) $11 + 2 =$ | (3) $6 + 12 =$ | (4) $18 + 1 =$ |
| (5) $15 + 3 =$ | (6) $15 + 1 =$ | (7) $5 + 4 =$ | (8) $11 + 3 =$ |
| (9) $17 + 2 =$ | (10) $10 + 6 =$ | (11) $7 + 8 =$ | (12) $4 + 3 =$ |
| (13) $6 + 7 =$ | (14) $3 + 13 =$ | (15) $3 + 16 =$ | (16) $14 + 4 =$ |
| (17) $10 + 4 =$ | (18) $6 + 5 =$ | (19) $8 + 1 =$ | (20) $15 + 5 =$ |
| (21) $14 + 1 =$ | (22) $16 + 3 =$ | (23) $6 + 14 =$ | (24) $4 + 1 =$ |
| (25) $8 + 3 =$ | (26) $14 + 2 =$ | (27) $12 + 6 =$ | (28) $9 + 8 =$ |
| (29) $7 + 3 =$ | (30) $18 + 2 =$ | (31) $2 + 1 =$ | (32) $5 + 2 =$ |
| (33) $1 + 10 =$ | (34) $15 + 4 =$ | (35) $12 + 2 =$ | (36) $4 + 2 =$ |
| (37) $8 + 9 =$ | (38) $5 + 15 =$ | (39) $11 + 2 =$ | (40) $16 + 1 =$ |
| (41) $13 + 6 =$ | (42) $7 + 5 =$ | (43) $14 + 3 =$ | (44) $1 + 9 =$ |
| (45) $13 + 3 =$ | (46) $16 + 3 =$ | (47) $1 + 3 =$ | (48) $6 + 3 =$ |
| (49) $7 + 4 =$ | (50) $2 + 6 =$ | (51) $17 + 1 =$ | (52) $16 + 4 =$ |
| (53) $11 + 7 =$ | (54) $19 + 1 =$ | (55) $8 + 11 =$ | (56) $12 + 3 =$ |
| (57) $18 + 2 =$ | (58) $11 + 6 =$ | (59) $9 + 7 =$ | (60) $15 + 5 =$ |
| (61) $11 + 1 =$ | (62) $5 + 5 =$ | (63) $14 + 1 =$ | (64) $8 + 1 =$ |
| (65) $4 + 6 =$ | (66) $18 + 1 =$ | (67) $6 + 12 =$ | (68) $15 + 1 =$ |
| (69) $6 + 8 =$ | (70) $12 + 8 =$ | (71) $11 + 4 =$ | (72) $7 + 13 =$ |
| (73) $2 + 5 =$ | (74) $1 + 16 =$ | (75) $12 + 8 =$ | (76) $8 + 7 =$ |
| (77) $1 + 12 =$ | (78) $11 + 6 =$ | (79) $9 + 3 =$ | (80) $1 + 8 =$ |
| (81) $7 + 3 =$ | (82) $18 + 1 =$ | (83) $5 + 8 =$ | (84) $14 + 2 =$ |
| (85) $9 + 4 =$ | (86) $7 + 4 =$ | (87) $4 + 8 =$ | (88) $2 + 1 =$ |
| (89) $6 + 10 =$ | (90) $13 + 6 =$ | (91) $15 + 3 =$ | (92) $15 + 1 =$ |
| (93) $3 + 9 =$ | (94) $9 + 5 =$ | (95) $13 + 2 =$ | (96) $17 + 3 =$ |
| (97) $4 + 6 =$ | (98) $11 + 9 =$ | (99) $12 + 3 =$ | (100) $10 + 3 =$ |

二十以内加法计算练习题答案

第1页答案

(1) 19	(2) 16	(3) 4	(4) 14	(5) 15	(6) 8	(7) 6	(8) 20
(9) 11	(10) 13	(11) 9	(12) 19	(13) 7	(14) 18	(15) 12	(16) 15
(17) 19	(18) 16	(19) 16	(20) 11	(21) 19	(22) 20	(23) 18	(24) 17
(25) 16	(26) 17	(27) 17	(28) 14	(29) 20	(30) 17	(31) 19	(32) 9
(33) 19	(34) 14	(35) 12	(36) 20	(37) 18	(38) 16	(39) 17	(40) 18
(41) 12	(42) 17	(43) 15	(44) 9	(45) 19	(46) 19	(47) 20	(48) 16
(49) 19	(50) 18	(51) 18	(52) 14	(53) 19	(54) 15	(55) 14	(56) 17
(57) 5	(58) 14	(59) 13	(60) 18	(61) 20	(62) 8	(63) 19	(64) 14
(65) 9	(66) 19	(67) 7	(68) 6	(69) 17	(70) 17	(71) 16	(72) 20
(73) 13	(74) 4	(75) 13	(76) 20	(77) 17	(78) 11	(79) 15	(80) 15
(81) 10	(82) 16	(83) 17	(84) 13	(85) 19	(86) 6	(87) 20	(88) 11
(89) 19	(90) 18	(91) 17	(92) 20	(93) 11	(94) 16	(95) 16	(96) 4
(97) 5	(98) 15	(99) 12	(100) 3				

第2页答案

(1) 13	(2) 12	(3) 20	(4) 20	(5) 13	(6) 18	(7) 16	(8) 15
(9) 17	(10) 20	(11) 12	(12) 8	(13) 20	(14) 18	(15) 7	(16) 18
(17) 19	(18) 8	(19) 12	(20) 10	(21) 18	(22) 16	(23) 11	(24) 20
(25) 9	(26) 19	(27) 16	(28) 10	(29) 19	(30) 16	(31) 14	(32) 19
(33) 7	(34) 16	(35) 13	(36) 11	(37) 12	(38) 16	(39) 20	(40) 20
(41) 15	(42) 19	(43) 7	(44) 12	(45) 13	(46) 5	(47) 20	(48) 11
(49) 8	(50) 6	(51) 16	(52) 14	(53) 18	(54) 17	(55) 19	(56) 20
(57) 8	(58) 3	(59) 14	(60) 18	(61) 16	(62) 19	(63) 12	(64) 16
(65) 20	(66) 19	(67) 17	(68) 11	(69) 15	(70) 11	(71) 17	(72) 19
(73) 10	(74) 19	(75) 18	(76) 20	(77) 20	(78) 11	(79) 7	(80) 12
(81) 14	(82) 18	(83) 19	(84) 17	(85) 20	(86) 10	(87) 19	(88) 14
(89) 12	(90) 20	(91) 9	(92) 18	(93) 8	(94) 18	(95) 20	(96) 18
(97) 16	(98) 15	(99) 19	(100) 11				

二十以内加法计算练习题答案

第3页答案

(1) 19	(2) 5	(3) 20	(4) 11	(5) 19	(6) 10	(7) 17	(8) 10
(9) 8	(10) 17	(11) 19	(12) 19	(13) 7	(14) 19	(15) 14	(16) 14
(17) 12	(18) 20	(19) 15	(20) 14	(21) 16	(22) 20	(23) 16	(24) 4
(25) 12	(26) 17	(27) 20	(28) 5	(29) 11	(30) 19	(31) 4	(32) 15
(33) 20	(34) 16	(35) 20	(36) 18	(37) 14	(38) 11	(39) 11	(40) 15
(41) 16	(42) 19	(43) 14	(44) 20	(45) 15	(46) 10	(47) 14	(48) 15
(49) 20	(50) 3	(51) 17	(52) 20	(53) 20	(54) 19	(55) 15	(56) 19
(57) 10	(58) 20	(59) 17	(60) 16	(61) 14	(62) 9	(63) 5	(64) 12
(65) 10	(66) 13	(67) 8	(68) 12	(69) 20	(70) 15	(71) 18	(72) 17
(73) 9	(74) 19	(75) 18	(76) 12	(77) 9	(78) 17	(79) 18	(80) 19
(81) 15	(82) 18	(83) 19	(84) 18	(85) 15	(86) 7	(87) 6	(88) 17
(89) 18	(90) 3	(91) 15	(92) 14	(93) 17	(94) 12	(95) 18	(96) 18
(97) 20	(98) 18	(99) 9	(100) 12				

第4页答案

(1) 5	(2) 17	(3) 18	(4) 20	(5) 20	(6) 19	(7) 20	(8) 12
(9) 19	(10) 17	(11) 9	(12) 8	(13) 19	(14) 15	(15) 18	(16) 19
(17) 18	(18) 13	(19) 12	(20) 14	(21) 17	(22) 5	(23) 18	(24) 10
(25) 11	(26) 5	(27) 19	(28) 13	(29) 7	(30) 20	(31) 19	(32) 14
(33) 20	(34) 19	(35) 16	(36) 9	(37) 7	(38) 20	(39) 8	(40) 8
(41) 17	(42) 6	(43) 13	(44) 20	(45) 4	(46) 14	(47) 19	(48) 16
(49) 14	(50) 15	(51) 17	(52) 17	(53) 13	(54) 19	(55) 16	(56) 18
(57) 18	(58) 17	(59) 16	(60) 9	(61) 20	(62) 13	(63) 11	(64) 14
(65) 13	(66) 18	(67) 20	(68) 19	(69) 20	(70) 10	(71) 17	(72) 19
(73) 16	(74) 13	(75) 16	(76) 18	(77) 20	(78) 13	(79) 15	(80) 11
(81) 15	(82) 16	(83) 20	(84) 7	(85) 14	(86) 17	(87) 18	(88) 16
(89) 19	(90) 19	(91) 10	(92) 19	(93) 16	(94) 19	(95) 19	(96) 8
(97) 18	(98) 8	(99) 10	(100) 16				

二十以内加法计算练习题答案

第5页答案

(1) 18	(2) 18	(3) 20	(4) 20	(5) 19	(6) 20	(7) 14	(8) 20
(9) 17	(10) 8	(11) 17	(12) 9	(13) 9	(14) 13	(15) 8	(16) 11
(17) 20	(18) 14	(19) 18	(20) 18	(21) 19	(22) 13	(23) 10	(24) 17
(25) 15	(26) 17	(27) 18	(28) 11	(29) 12	(30) 14	(31) 20	(32) 14
(33) 16	(34) 14	(35) 13	(36) 16	(37) 9	(38) 17	(39) 17	(40) 20
(41) 15	(42) 17	(43) 15	(44) 10	(45) 13	(46) 7	(47) 17	(48) 8
(49) 15	(50) 20	(51) 6	(52) 19	(53) 20	(54) 16	(55) 11	(56) 18
(57) 7	(58) 19	(59) 19	(60) 20	(61) 20	(62) 14	(63) 17	(64) 16
(65) 11	(66) 12	(67) 14	(68) 19	(69) 18	(70) 13	(71) 17	(72) 20
(73) 13	(74) 20	(75) 17	(76) 15	(77) 4	(78) 8	(79) 18	(80) 19
(81) 20	(82) 3	(83) 16	(84) 9	(85) 13	(86) 20	(87) 6	(88) 14
(89) 17	(90) 13	(91) 20	(92) 18	(93) 18	(94) 14	(95) 19	(96) 20
(97) 20	(98) 10	(99) 17	(100) 9				

第6页答案

(1) 20	(2) 16	(3) 16	(4) 16	(5) 17	(6) 18	(7) 2	(8) 9
(9) 14	(10) 17	(11) 13	(12) 16	(13) 20	(14) 18	(15) 12	(16) 20
(17) 8	(18) 11	(19) 19	(20) 16	(21) 12	(22) 15	(23) 14	(24) 17
(25) 17	(26) 14	(27) 18	(28) 20	(29) 19	(30) 14	(31) 13	(32) 19
(33) 17	(34) 9	(35) 20	(36) 14	(37) 15	(38) 12	(39) 20	(40) 18
(41) 20	(42) 12	(43) 19	(44) 13	(45) 12	(46) 18	(47) 11	(48) 16
(49) 13	(50) 15	(51) 16	(52) 14	(53) 7	(54) 16	(55) 19	(56) 19
(57) 19	(58) 18	(59) 5	(60) 17	(61) 20	(62) 16	(63) 20	(64) 16
(65) 17	(66) 20	(67) 20	(68) 19	(69) 14	(70) 20	(71) 17	(72) 20
(73) 13	(74) 11	(75) 18	(76) 19	(77) 17	(78) 19	(79) 10	(80) 2
(81) 20	(82) 15	(83) 14	(84) 13	(85) 12	(86) 19	(87) 17	(88) 14
(89) 18	(90) 18	(91) 16	(92) 17	(93) 20	(94) 13	(95) 20	(96) 15
(97) 18	(98) 7	(99) 14	(100) 12				

二十以内加法计算练习题答案

第7页答案

(1) 18	(2) 13	(3) 18	(4) 19	(5) 18	(6) 16	(7) 9	(8) 14
(9) 19	(10) 16	(11) 15	(12) 7	(13) 13	(14) 16	(15) 19	(16) 18
(17) 14	(18) 11	(19) 9	(20) 20	(21) 15	(22) 19	(23) 20	(24) 5
(25) 11	(26) 16	(27) 18	(28) 17	(29) 10	(30) 20	(31) 3	(32) 7
(33) 11	(34) 19	(35) 14	(36) 6	(37) 17	(38) 20	(39) 13	(40) 17
(41) 19	(42) 12	(43) 17	(44) 10	(45) 16	(46) 19	(47) 4	(48) 9
(49) 11	(50) 8	(51) 18	(52) 20	(53) 18	(54) 20	(55) 19	(56) 15
(57) 20	(58) 17	(59) 16	(60) 20	(61) 12	(62) 10	(63) 15	(64) 9
(65) 10	(66) 19	(67) 18	(68) 16	(69) 14	(70) 20	(71) 15	(72) 20
(73) 7	(74) 17	(75) 20	(76) 15	(77) 13	(78) 17	(79) 12	(80) 9
(81) 10	(82) 19	(83) 13	(84) 16	(85) 13	(86) 11	(87) 12	(88) 3
(89) 16	(90) 19	(91) 18	(92) 16	(93) 12	(94) 14	(95) 15	(96) 20
(97) 10	(98) 20	(99) 15	(100) 13				