

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $10 + 1 =$ | (2) $9 + 5 =$ | (3) $7 + 3 =$ | (4) $13 + 3 =$ |
| (5) $19 + 1 =$ | (6) $1 + 3 =$ | (7) $17 + 3 =$ | (8) $3 + 10 =$ |
| (9) $5 + 1 =$ | (10) $17 + 1 =$ | (11) $16 + 1 =$ | (12) $18 + 2 =$ |
| (13) $16 + 2 =$ | (14) $14 + 1 =$ | (15) $9 + 11 =$ | (16) $16 + 4 =$ |
| (17) $5 + 8 =$ | (18) $17 + 2 =$ | (19) $9 + 2 =$ | (20) $4 + 15 =$ |
| (21) $9 + 10 =$ | (22) $4 + 4 =$ | (23) $14 + 2 =$ | (24) $1 + 12 =$ |
| (25) $1 + 8 =$ | (26) $2 + 14 =$ | (27) $9 + 7 =$ | (28) $12 + 3 =$ |
| (29) $5 + 9 =$ | (30) $15 + 5 =$ | (31) $6 + 8 =$ | (32) $15 + 4 =$ |
| (33) $15 + 1 =$ | (34) $10 + 10 =$ | (35) $3 + 3 =$ | (36) $5 + 13 =$ |
| (37) $18 + 1 =$ | (38) $1 + 4 =$ | (39) $15 + 2 =$ | (40) $8 + 9 =$ |
| (41) $5 + 4 =$ | (42) $3 + 13 =$ | (43) $1 + 14 =$ | (44) $7 + 11 =$ |
| (45) $13 + 2 =$ | (46) $14 + 3 =$ | (47) $4 + 13 =$ | (48) $5 + 6 =$ |
| (49) $11 + 5 =$ | (50) $16 + 3 =$ | (51) $12 + 7 =$ | (52) $1 + 10 =$ |
| (53) $16 + 3 =$ | (54) $17 + 1 =$ | (55) $15 + 5 =$ | (56) $19 + 1 =$ |
| (57) $11 + 9 =$ | (58) $7 + 9 =$ | (59) $9 + 10 =$ | (60) $1 + 11 =$ |
| (61) $2 + 9 =$ | (62) $14 + 4 =$ | (63) $11 + 7 =$ | (64) $4 + 2 =$ |
| (65) $15 + 2 =$ | (66) $13 + 7 =$ | (67) $2 + 18 =$ | (68) $12 + 6 =$ |
| (69) $7 + 8 =$ | (70) $7 + 4 =$ | (71) $5 + 14 =$ | (72) $9 + 7 =$ |
| (73) $14 + 6 =$ | (74) $5 + 4 =$ | (75) $6 + 2 =$ | (76) $13 + 5 =$ |
| (77) $16 + 2 =$ | (78) $7 + 10 =$ | (79) $15 + 4 =$ | (80) $8 + 8 =$ |
| (81) $6 + 14 =$ | (82) $1 + 1 =$ | (83) $17 + 2 =$ | (84) $10 + 3 =$ |
| (85) $12 + 4 =$ | (86) $4 + 11 =$ | (87) $18 + 1 =$ | (88) $7 + 2 =$ |
| (89) $8 + 7 =$ | (90) $12 + 2 =$ | (91) $2 + 17 =$ | (92) $2 + 11 =$ |
| (93) $12 + 3 =$ | (94) $12 + 7 =$ | (95) $6 + 11 =$ | (96) $7 + 11 =$ |
| (97) $18 + 2 =$ | (98) $8 + 3 =$ | (99) $5 + 12 =$ | (100) $1 + 14 =$ |

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(1) $14 + 5 =$

(2) $1 + 3 =$

(3) $16 + 4 =$

(4) $4 + 15 =$

(5) $4 + 5 =$

(6) $5 + 5 =$

(7) $8 + 4 =$

(8) $10 + 10 =$

(9) $13 + 4 =$

(10) $7 + 3 =$

(11) $11 + 7 =$

(12) $14 + 6 =$

(13) $15 + 1 =$

(14) $15 + 3 =$

(15) $17 + 2 =$

(16) $18 + 2 =$

(17) $10 + 4 =$

(18) $9 + 11 =$

(19) $11 + 2 =$

(20) $3 + 1 =$

(21) $4 + 7 =$

(22) $4 + 8 =$

(23) $8 + 5 =$

(24) $9 + 9 =$

(25) $11 + 3 =$

(26) $7 + 1 =$

(27) $3 + 9 =$

(28) $6 + 12 =$

(29) $11 + 8 =$

(30) $2 + 3 =$

(31) $10 + 5 =$

(32) $13 + 7 =$

(33) $17 + 3 =$

(34) $15 + 2 =$

(35) $13 + 6 =$

(36) $12 + 3 =$

(37) $13 + 2 =$

(38) $6 + 8 =$

(39) $16 + 2 =$

(40) $11 + 9 =$

(41) $12 + 8 =$

(42) $1 + 11 =$

(43) $7 + 2 =$

(44) $19 + 1 =$

(45) $16 + 1 =$

(46) $16 + 4 =$

(47) $17 + 1 =$

(48) $4 + 4 =$

(49) $6 + 13 =$

(50) $8 + 2 =$

(51) $14 + 3 =$

(52) $1 + 14 =$

(53) $8 + 11 =$

(54) $9 + 8 =$

(55) $18 + 2 =$

(56) $14 + 6 =$

(57) $2 + 5 =$

(58) $17 + 3 =$

(59) $8 + 6 =$

(60) $19 + 1 =$

(61) $10 + 3 =$

(62) $1 + 18 =$

(63) $9 + 1 =$

(64) $1 + 6 =$

(65) $8 + 1 =$

(66) $15 + 3 =$

(67) $14 + 3 =$

(68) $13 + 5 =$

(69) $7 + 6 =$

(70) $2 + 3 =$

(71) $7 + 10 =$

(72) $6 + 7 =$

(73) $10 + 9 =$

(74) $5 + 8 =$

(75) $11 + 4 =$

(76) $6 + 11 =$

(77) $5 + 12 =$

(78) $4 + 16 =$

(79) $8 + 5 =$

(80) $10 + 2 =$

(81) $4 + 14 =$

(82) $17 + 2 =$

(83) $16 + 3 =$

(84) $11 + 6 =$

(85) $15 + 2 =$

(86) $6 + 1 =$

(87) $16 + 2 =$

(88) $9 + 7 =$

(89) $4 + 8 =$

(90) $5 + 6 =$

(91) $11 + 3 =$

(92) $13 + 3 =$

(93) $13 + 1 =$

(94) $12 + 6 =$

(95) $5 + 1 =$

(96) $18 + 1 =$

(97) $16 + 1 =$

(98) $8 + 9 =$

(99) $6 + 9 =$

(100) $11 + 2 =$

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姓名 _____

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(1) $4 + 11 =$

(2) $9 + 9 =$

(3) $11 + 1 =$

(4) $7 + 4 =$

(5) $15 + 1 =$

(6) $13 + 2 =$

(7) $6 + 1 =$

(8) $11 + 6 =$

(9) $1 + 7 =$

(10) $12 + 1 =$

(11) $9 + 9 =$

(12) $5 + 9 =$

(13) $10 + 9 =$

(14) $5 + 12 =$

(15) $7 + 9 =$

(16) $16 + 2 =$

(17) $3 + 6 =$

(18) $6 + 10 =$

(19) $2 + 9 =$

(20) $4 + 10 =$

(21) $1 + 19 =$

(22) $17 + 2 =$

(23) $18 + 1 =$

(24) $18 + 2 =$

(25) $12 + 5 =$

(26) $6 + 2 =$

(27) $4 + 15 =$

(28) $9 + 5 =$

(29) $17 + 1 =$

(30) $9 + 10 =$

(31) $19 + 1 =$

(32) $12 + 7 =$

(33) $7 + 4 =$

(34) $9 + 8 =$

(35) $13 + 7 =$

(36) $2 + 4 =$

(37) $9 + 1 =$

(38) $11 + 1 =$

(39) $1 + 10 =$

(40) $2 + 8 =$

(41) $4 + 16 =$

(42) $3 + 8 =$

(43) $4 + 11 =$

(44) $6 + 7 =$

(45) $15 + 1 =$

(46) $5 + 13 =$

(47) $15 + 2 =$

(48) $5 + 14 =$

(49) $16 + 3 =$

(50) $14 + 2 =$

(51) $8 + 2 =$

(52) $2 + 10 =$

(53) $16 + 4 =$

(54) $11 + 2 =$

(55) $4 + 9 =$

(56) $9 + 3 =$

(57) $1 + 12 =$

(58) $1 + 13 =$

(59) $6 + 4 =$

(60) $9 + 6 =$

(61) $18 + 1 =$

(62) $12 + 5 =$

(63) $12 + 6 =$

(64) $1 + 2 =$

(65) $2 + 8 =$

(66) $15 + 5 =$

(67) $8 + 12 =$

(68) $8 + 2 =$

(69) $14 + 2 =$

(70) $8 + 4 =$

(71) $8 + 3 =$

(72) $3 + 13 =$

(73) $4 + 11 =$

(74) $3 + 1 =$

(75) $5 + 15 =$

(76) $3 + 16 =$

(77) $18 + 2 =$

(78) $11 + 4 =$

(79) $16 + 4 =$

(80) $8 + 8 =$

(81) $5 + 1 =$

(82) $5 + 14 =$

(83) $19 + 1 =$

(84) $5 + 5 =$

(85) $16 + 1 =$

(86) $6 + 12 =$

(87) $10 + 6 =$

(88) $2 + 15 =$

(89) $5 + 10 =$

(90) $6 + 10 =$

(91) $7 + 3 =$

(92) $9 + 5 =$

(93) $11 + 6 =$

(94) $5 + 3 =$

(95) $1 + 10 =$

(96) $6 + 9 =$

(97) $7 + 7 =$

(98) $17 + 3 =$

(99) $3 + 4 =$

(100) $16 + 1 =$

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- | | | | |
|-----------------|-----------------|------------------|------------------|
| (1) $7 + 11 =$ | (2) $14 + 1 =$ | (3) $14 + 6 =$ | (4) $14 + 2 =$ |
| (5) $18 + 1 =$ | (6) $2 + 6 =$ | (7) $7 + 7 =$ | (8) $14 + 5 =$ |
| (9) $11 + 5 =$ | (10) $16 + 2 =$ | (11) $17 + 3 =$ | (12) $6 + 9 =$ |
| (13) $11 + 8 =$ | (14) $3 + 8 =$ | (15) $6 + 3 =$ | (16) $3 + 14 =$ |
| (17) $12 + 2 =$ | (18) $10 + 9 =$ | (19) $4 + 8 =$ | (20) $11 + 6 =$ |
| (21) $18 + 2 =$ | (22) $6 + 10 =$ | (23) $13 + 3 =$ | (24) $13 + 6 =$ |
| (25) $13 + 4 =$ | (26) $19 + 1 =$ | (27) $5 + 7 =$ | (28) $12 + 3 =$ |
| (29) $12 + 1 =$ | (30) $15 + 1 =$ | (31) $6 + 12 =$ | (32) $3 + 9 =$ |
| (33) $8 + 6 =$ | (34) $7 + 10 =$ | (35) $12 + 4 =$ | (36) $10 + 8 =$ |
| (37) $5 + 12 =$ | (38) $13 + 7 =$ | (39) $4 + 16 =$ | (40) $12 + 7 =$ |
| (41) $12 + 8 =$ | (42) $10 + 1 =$ | (43) $11 + 9 =$ | (44) $6 + 1 =$ |
| (45) $10 + 3 =$ | (46) $14 + 3 =$ | (47) $3 + 13 =$ | (48) $17 + 1 =$ |
| (49) $1 + 11 =$ | (50) $4 + 7 =$ | (51) $5 + 6 =$ | (52) $6 + 8 =$ |
| (53) $1 + 4 =$ | (54) $15 + 4 =$ | (55) $2 + 5 =$ | (56) $14 + 3 =$ |
| (57) $16 + 1 =$ | (58) $6 + 6 =$ | (59) $9 + 7 =$ | (60) $9 + 5 =$ |
| (61) $8 + 8 =$ | (62) $18 + 1 =$ | (63) $10 + 10 =$ | (64) $4 + 10 =$ |
| (65) $18 + 2 =$ | (66) $12 + 6 =$ | (67) $14 + 1 =$ | (68) $12 + 3 =$ |
| (69) $1 + 19 =$ | (70) $15 + 2 =$ | (71) $6 + 2 =$ | (72) $5 + 15 =$ |
| (73) $19 + 1 =$ | (74) $3 + 1 =$ | (75) $3 + 4 =$ | (76) $8 + 10 =$ |
| (77) $12 + 8 =$ | (78) $3 + 11 =$ | (79) $8 + 6 =$ | (80) $3 + 9 =$ |
| (81) $7 + 9 =$ | (82) $17 + 2 =$ | (83) $11 + 3 =$ | (84) $11 + 1 =$ |
| (85) $3 + 16 =$ | (86) $13 + 7 =$ | (87) $4 + 8 =$ | (88) $1 + 5 =$ |
| (89) $13 + 2 =$ | (90) $7 + 12 =$ | (91) $2 + 11 =$ | (92) $16 + 2 =$ |
| (93) $9 + 10 =$ | (94) $1 + 2 =$ | (95) $5 + 11 =$ | (96) $10 + 10 =$ |
| (97) $3 + 13 =$ | (98) $5 + 4 =$ | (99) $12 + 4 =$ | (100) $17 + 2 =$ |

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- | | | | |
|------------------|-----------------|-----------------|-----------------|
| (1) $11 + 7 =$ | (2) $2 + 18 =$ | (3) $7 + 1 =$ | (4) $13 + 7 =$ |
| (5) $8 + 4 =$ | (6) $5 + 9 =$ | (7) $3 + 14 =$ | (8) $16 + 3 =$ |
| (9) $18 + 1 =$ | (10) $15 + 3 =$ | (11) $6 + 10 =$ | (12) $18 + 2 =$ |
| (13) $5 + 14 =$ | (14) $19 + 1 =$ | (15) $1 + 5 =$ | (16) $9 + 10 =$ |
| (17) $4 + 1 =$ | (18) $13 + 3 =$ | (19) $15 + 2 =$ | (20) $4 + 2 =$ |
| (21) $14 + 5 =$ | (22) $11 + 4 =$ | (23) $6 + 9 =$ | (24) $12 + 8 =$ |
| (25) $3 + 3 =$ | (26) $3 + 4 =$ | (27) $6 + 4 =$ | (28) $3 + 11 =$ |
| (29) $6 + 14 =$ | (30) $7 + 5 =$ | (31) $2 + 7 =$ | (32) $2 + 3 =$ |
| (33) $9 + 1 =$ | (34) $12 + 5 =$ | (35) $17 + 3 =$ | (36) $17 + 1 =$ |
| (37) $4 + 16 =$ | (38) $1 + 10 =$ | (39) $5 + 3 =$ | (40) $1 + 15 =$ |
| (41) $15 + 3 =$ | (42) $16 + 2 =$ | (43) $3 + 11 =$ | (44) $3 + 13 =$ |
| (45) $17 + 3 =$ | (46) $2 + 10 =$ | (47) $11 + 2 =$ | (48) $17 + 1 =$ |
| (49) $19 + 1 =$ | (50) $12 + 3 =$ | (51) $12 + 5 =$ | (52) $8 + 11 =$ |
| (53) $8 + 3 =$ | (54) $5 + 8 =$ | (55) $1 + 18 =$ | (56) $8 + 1 =$ |
| (57) $10 + 10 =$ | (58) $5 + 9 =$ | (59) $7 + 10 =$ | (60) $1 + 10 =$ |
| (61) $5 + 11 =$ | (62) $6 + 9 =$ | (63) $15 + 5 =$ | (64) $7 + 7 =$ |
| (65) $10 + 9 =$ | (66) $18 + 2 =$ | (67) $9 + 9 =$ | (68) $4 + 8 =$ |
| (69) $8 + 10 =$ | (70) $5 + 3 =$ | (71) $11 + 4 =$ | (72) $14 + 5 =$ |
| (73) $13 + 1 =$ | (74) $11 + 8 =$ | (75) $2 + 3 =$ | (76) $10 + 3 =$ |
| (77) $5 + 4 =$ | (78) $6 + 12 =$ | (79) $2 + 4 =$ | (80) $2 + 17 =$ |
| (81) $6 + 3 =$ | (82) $4 + 10 =$ | (83) $4 + 11 =$ | (84) $13 + 2 =$ |
| (85) $11 + 5 =$ | (86) $17 + 2 =$ | (87) $6 + 5 =$ | (88) $12 + 6 =$ |
| (89) $11 + 1 =$ | (90) $4 + 9 =$ | (91) $1 + 17 =$ | (92) $16 + 3 =$ |
| (93) $1 + 2 =$ | (94) $12 + 1 =$ | (95) $3 + 6 =$ | (96) $16 + 1 =$ |
| (97) $1 + 13 =$ | (98) $16 + 1 =$ | (99) $18 + 1 =$ | (100) $2 + 4 =$ |

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(1) $17 + 1 =$

(2) $8 + 7 =$

(3) $13 + 5 =$

(4) $4 + 6 =$

(5) $7 + 13 =$

(6) $2 + 6 =$

(7) $14 + 3 =$

(8) $5 + 7 =$

(9) $18 + 2 =$

(10) $9 + 2 =$

(11) $17 + 2 =$

(12) $16 + 2 =$

(13) $2 + 12 =$

(14) $5 + 1 =$

(15) $4 + 15 =$

(16) $9 + 5 =$

(17) $5 + 2 =$

(18) $10 + 6 =$

(19) $19 + 1 =$

(20) $10 + 8 =$

(21) $4 + 13 =$

(22) $12 + 7 =$

(23) $6 + 5 =$

(24) $6 + 12 =$

(25) $4 + 11 =$

(26) $6 + 7 =$

(27) $6 + 6 =$

(28) $8 + 9 =$

(29) $12 + 6 =$

(30) $7 + 11 =$

(31) $12 + 1 =$

(32) $1 + 14 =$

(33) $7 + 5 =$

(34) $8 + 2 =$

(35) $7 + 9 =$

(36) $10 + 1 =$

(37) $10 + 2 =$

(38) $15 + 3 =$

(39) $17 + 3 =$

(40) $15 + 5 =$

(41) $5 + 8 =$

(42) $14 + 6 =$

(43) $3 + 16 =$

(44) $6 + 9 =$

(45) $5 + 14 =$

(46) $18 + 1 =$

(47) $1 + 2 =$

(48) $9 + 2 =$

(49) $8 + 9 =$

(50) $2 + 17 =$

(51) $2 + 2 =$

(52) $5 + 12 =$

(53) $13 + 4 =$

(54) $9 + 4 =$

(55) $16 + 2 =$

(56) $2 + 9 =$

(57) $13 + 7 =$

(58) $11 + 5 =$

(59) $19 + 1 =$

(60) $7 + 3 =$

(61) $11 + 4 =$

(62) $1 + 3 =$

(63) $13 + 6 =$

(64) $6 + 6 =$

(65) $14 + 5 =$

(66) $11 + 9 =$

(67) $5 + 7 =$

(68) $13 + 2 =$

(69) $11 + 8 =$

(70) $16 + 3 =$

(71) $10 + 7 =$

(72) $5 + 11 =$

(73) $11 + 1 =$

(74) $13 + 5 =$

(75) $15 + 1 =$

(76) $2 + 13 =$

(77) $12 + 1 =$

(78) $6 + 13 =$

(79) $8 + 2 =$

(80) $16 + 1 =$

(81) $10 + 10 =$

(82) $6 + 14 =$

(83) $11 + 5 =$

(84) $3 + 3 =$

(85) $7 + 2 =$

(86) $18 + 2 =$

(87) $9 + 1 =$

(88) $18 + 1 =$

(89) $7 + 1 =$

(90) $9 + 11 =$

(91) $6 + 4 =$

(92) $12 + 8 =$

(93) $16 + 4 =$

(94) $2 + 9 =$

(95) $15 + 5 =$

(96) $1 + 7 =$

(97) $8 + 11 =$

(98) $6 + 3 =$

(99) $1 + 10 =$

(100) $3 + 13 =$

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(1) $4 + 13 =$

(2) $10 + 6 =$

(3) $13 + 2 =$

(4) $4 + 3 =$

(5) $9 + 5 =$

(6) $15 + 3 =$

(7) $19 + 1 =$

(8) $14 + 5 =$

(9) $14 + 4 =$

(10) $7 + 10 =$

(11) $11 + 8 =$

(12) $7 + 9 =$

(13) $8 + 4 =$

(14) $8 + 6 =$

(15) $2 + 17 =$

(16) $2 + 8 =$

(17) $14 + 6 =$

(18) $13 + 4 =$

(19) $10 + 2 =$

(20) $4 + 1 =$

(21) $3 + 12 =$

(22) $8 + 3 =$

(23) $3 + 11 =$

(24) $7 + 7 =$

(25) $5 + 9 =$

(26) $14 + 3 =$

(27) $8 + 8 =$

(28) $4 + 14 =$

(29) $11 + 2 =$

(30) $3 + 15 =$

(31) $15 + 5 =$

(32) $3 + 17 =$

(33) $17 + 2 =$

(34) $1 + 16 =$

(35) $6 + 12 =$

(36) $1 + 5 =$

(37) $3 + 7 =$

(38) $13 + 2 =$

(39) $15 + 3 =$

(40) $16 + 1 =$

(41) $1 + 2 =$

(42) $15 + 2 =$

(43) $13 + 7 =$

(44) $19 + 1 =$

(45) $3 + 12 =$

(46) $6 + 7 =$

(47) $13 + 6 =$

(48) $10 + 2 =$

(49) $11 + 7 =$

(50) $11 + 6 =$

(51) $3 + 14 =$

(52) $12 + 1 =$

(53) $13 + 5 =$

(54) $9 + 10 =$

(55) $17 + 1 =$

(56) $10 + 3 =$

(57) $3 + 9 =$

(58) $16 + 3 =$

(59) $7 + 9 =$

(60) $6 + 11 =$

(61) $2 + 8 =$

(62) $9 + 6 =$

(63) $15 + 4 =$

(64) $12 + 6 =$

(65) $10 + 10 =$

(66) $11 + 4 =$

(67) $4 + 12 =$

(68) $6 + 13 =$

(69) $8 + 5 =$

(70) $5 + 14 =$

(71) $6 + 10 =$

(72) $3 + 3 =$

(73) $8 + 9 =$

(74) $1 + 18 =$

(75) $2 + 14 =$

(76) $14 + 6 =$

(77) $6 + 3 =$

(78) $2 + 1 =$

(79) $7 + 13 =$

(80) $3 + 5 =$

(81) $11 + 2 =$

(82) $18 + 2 =$

(83) $18 + 1 =$

(84) $9 + 1 =$

(85) $8 + 5 =$

(86) $3 + 7 =$

(87) $4 + 5 =$

(88) $16 + 1 =$

(89) $12 + 2 =$

(90) $10 + 7 =$

(91) $14 + 3 =$

(92) $13 + 4 =$

(93) $12 + 3 =$

(94) $7 + 9 =$

(95) $18 + 2 =$

(96) $11 + 9 =$

(97) $17 + 3 =$

(98) $17 + 2 =$

(99) $17 + 1 =$

(100) $5 + 2 =$

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 14 | (3) 10 | (4) 16 |
| (5) 20 | (6) 4 | (7) 20 | (8) 13 |
| (9) 6 | (10) 18 | (11) 17 | (12) 20 |
| (13) 18 | (14) 15 | (15) 20 | (16) 20 |
| (17) 13 | (18) 19 | (19) 11 | (20) 19 |
| (21) 19 | (22) 8 | (23) 16 | (24) 13 |
| (25) 9 | (26) 16 | (27) 16 | (28) 15 |
| (29) 14 | (30) 20 | (31) 14 | (32) 19 |
| (33) 16 | (34) 20 | (35) 6 | (36) 18 |
| (37) 19 | (38) 5 | (39) 17 | (40) 17 |
| (41) 9 | (42) 16 | (43) 15 | (44) 18 |
| (45) 15 | (46) 17 | (47) 17 | (48) 11 |
| (49) 16 | (50) 19 | (51) 19 | (52) 11 |
| (53) 19 | (54) 18 | (55) 20 | (56) 20 |
| (57) 20 | (58) 16 | (59) 19 | (60) 12 |
| (61) 11 | (62) 18 | (63) 18 | (64) 6 |
| (65) 17 | (66) 20 | (67) 20 | (68) 18 |
| (69) 15 | (70) 11 | (71) 19 | (72) 16 |
| (73) 20 | (74) 9 | (75) 8 | (76) 18 |
| (77) 18 | (78) 17 | (79) 19 | (80) 16 |
| (81) 20 | (82) 2 | (83) 19 | (84) 13 |
| (85) 16 | (86) 15 | (87) 19 | (88) 9 |
| (89) 15 | (90) 14 | (91) 19 | (92) 13 |
| (93) 15 | (94) 19 | (95) 17 | (96) 18 |
| (97) 20 | (98) 11 | (99) 17 | (100) 15 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 4 | (3) 20 | (4) 19 |
| (5) 9 | (6) 10 | (7) 12 | (8) 20 |
| (9) 17 | (10) 10 | (11) 18 | (12) 20 |
| (13) 16 | (14) 18 | (15) 19 | (16) 20 |
| (17) 14 | (18) 20 | (19) 13 | (20) 4 |
| (21) 11 | (22) 12 | (23) 13 | (24) 18 |
| (25) 14 | (26) 8 | (27) 12 | (28) 18 |
| (29) 19 | (30) 5 | (31) 15 | (32) 20 |
| (33) 20 | (34) 17 | (35) 19 | (36) 15 |
| (37) 15 | (38) 14 | (39) 18 | (40) 20 |
| (41) 20 | (42) 12 | (43) 9 | (44) 20 |
| (45) 17 | (46) 20 | (47) 18 | (48) 8 |
| (49) 19 | (50) 10 | (51) 17 | (52) 15 |
| (53) 19 | (54) 17 | (55) 20 | (56) 20 |
| (57) 7 | (58) 20 | (59) 14 | (60) 20 |
| (61) 13 | (62) 19 | (63) 10 | (64) 7 |
| (65) 9 | (66) 18 | (67) 17 | (68) 18 |
| (69) 13 | (70) 5 | (71) 17 | (72) 13 |
| (73) 19 | (74) 13 | (75) 15 | (76) 17 |
| (77) 17 | (78) 20 | (79) 13 | (80) 12 |
| (81) 18 | (82) 19 | (83) 19 | (84) 17 |
| (85) 17 | (86) 7 | (87) 18 | (88) 16 |
| (89) 12 | (90) 11 | (91) 14 | (92) 16 |
| (93) 14 | (94) 18 | (95) 6 | (96) 19 |
| (97) 17 | (98) 17 | (99) 15 | (100) 13 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 18 | (3) 12 | (4) 11 |
| (5) 16 | (6) 15 | (7) 7 | (8) 17 |
| (9) 8 | (10) 13 | (11) 18 | (12) 14 |
| (13) 19 | (14) 17 | (15) 16 | (16) 18 |
| (17) 9 | (18) 16 | (19) 11 | (20) 14 |
| (21) 20 | (22) 19 | (23) 19 | (24) 20 |
| (25) 17 | (26) 8 | (27) 19 | (28) 14 |
| (29) 18 | (30) 19 | (31) 20 | (32) 19 |
| (33) 11 | (34) 17 | (35) 20 | (36) 6 |
| (37) 10 | (38) 12 | (39) 11 | (40) 10 |
| (41) 20 | (42) 11 | (43) 15 | (44) 13 |
| (45) 16 | (46) 18 | (47) 17 | (48) 19 |
| (49) 19 | (50) 16 | (51) 10 | (52) 12 |
| (53) 20 | (54) 13 | (55) 13 | (56) 12 |
| (57) 13 | (58) 14 | (59) 10 | (60) 15 |
| (61) 19 | (62) 17 | (63) 18 | (64) 3 |
| (65) 10 | (66) 20 | (67) 20 | (68) 10 |
| (69) 16 | (70) 12 | (71) 11 | (72) 16 |
| (73) 15 | (74) 4 | (75) 20 | (76) 19 |
| (77) 20 | (78) 15 | (79) 20 | (80) 16 |
| (81) 6 | (82) 19 | (83) 20 | (84) 10 |
| (85) 17 | (86) 18 | (87) 16 | (88) 17 |
| (89) 15 | (90) 16 | (91) 10 | (92) 14 |
| (93) 17 | (94) 8 | (95) 11 | (96) 15 |
| (97) 14 | (98) 20 | (99) 7 | (100) 17 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 15 | (3) 20 | (4) 16 |
| (5) 19 | (6) 8 | (7) 14 | (8) 19 |
| (9) 16 | (10) 18 | (11) 20 | (12) 15 |
| (13) 19 | (14) 11 | (15) 9 | (16) 17 |
| (17) 14 | (18) 19 | (19) 12 | (20) 17 |
| (21) 20 | (22) 16 | (23) 16 | (24) 19 |
| (25) 17 | (26) 20 | (27) 12 | (28) 15 |
| (29) 13 | (30) 16 | (31) 18 | (32) 12 |
| (33) 14 | (34) 17 | (35) 16 | (36) 18 |
| (37) 17 | (38) 20 | (39) 20 | (40) 19 |
| (41) 20 | (42) 11 | (43) 20 | (44) 7 |
| (45) 13 | (46) 17 | (47) 16 | (48) 18 |
| (49) 12 | (50) 11 | (51) 11 | (52) 14 |
| (53) 5 | (54) 19 | (55) 7 | (56) 17 |
| (57) 17 | (58) 12 | (59) 16 | (60) 14 |
| (61) 16 | (62) 19 | (63) 20 | (64) 14 |
| (65) 20 | (66) 18 | (67) 15 | (68) 15 |
| (69) 20 | (70) 17 | (71) 8 | (72) 20 |
| (73) 20 | (74) 4 | (75) 7 | (76) 18 |
| (77) 20 | (78) 14 | (79) 14 | (80) 12 |
| (81) 16 | (82) 19 | (83) 14 | (84) 12 |
| (85) 19 | (86) 20 | (87) 12 | (88) 6 |
| (89) 15 | (90) 19 | (91) 13 | (92) 18 |
| (93) 19 | (94) 3 | (95) 16 | (96) 20 |
| (97) 16 | (98) 9 | (99) 16 | (100) 19 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 18 | (2) 20 | (3) 8 | (4) 20 |
| (5) 12 | (6) 14 | (7) 17 | (8) 19 |
| (9) 19 | (10) 18 | (11) 16 | (12) 20 |
| (13) 19 | (14) 20 | (15) 6 | (16) 19 |
| (17) 5 | (18) 16 | (19) 17 | (20) 6 |
| (21) 19 | (22) 15 | (23) 15 | (24) 20 |
| (25) 6 | (26) 7 | (27) 10 | (28) 14 |
| (29) 20 | (30) 12 | (31) 9 | (32) 5 |
| (33) 10 | (34) 17 | (35) 20 | (36) 18 |
| (37) 20 | (38) 11 | (39) 8 | (40) 16 |
| (41) 18 | (42) 18 | (43) 14 | (44) 16 |
| (45) 20 | (46) 12 | (47) 13 | (48) 18 |
| (49) 20 | (50) 15 | (51) 17 | (52) 19 |
| (53) 11 | (54) 13 | (55) 19 | (56) 9 |
| (57) 20 | (58) 14 | (59) 17 | (60) 11 |
| (61) 16 | (62) 15 | (63) 20 | (64) 14 |
| (65) 19 | (66) 20 | (67) 18 | (68) 12 |
| (69) 18 | (70) 8 | (71) 15 | (72) 19 |
| (73) 14 | (74) 19 | (75) 5 | (76) 13 |
| (77) 9 | (78) 18 | (79) 6 | (80) 19 |
| (81) 9 | (82) 14 | (83) 15 | (84) 15 |
| (85) 16 | (86) 19 | (87) 11 | (88) 18 |
| (89) 12 | (90) 13 | (91) 18 | (92) 19 |
| (93) 3 | (94) 13 | (95) 9 | (96) 17 |
| (97) 14 | (98) 17 | (99) 19 | (100) 6 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 15 | (3) 18 | (4) 10 |
| (5) 20 | (6) 8 | (7) 17 | (8) 12 |
| (9) 20 | (10) 11 | (11) 19 | (12) 18 |
| (13) 14 | (14) 6 | (15) 19 | (16) 14 |
| (17) 7 | (18) 16 | (19) 20 | (20) 18 |
| (21) 17 | (22) 19 | (23) 11 | (24) 18 |
| (25) 15 | (26) 13 | (27) 12 | (28) 17 |
| (29) 18 | (30) 18 | (31) 13 | (32) 15 |
| (33) 12 | (34) 10 | (35) 16 | (36) 11 |
| (37) 12 | (38) 18 | (39) 20 | (40) 20 |
| (41) 13 | (42) 20 | (43) 19 | (44) 15 |
| (45) 19 | (46) 19 | (47) 3 | (48) 11 |
| (49) 17 | (50) 19 | (51) 4 | (52) 17 |
| (53) 17 | (54) 13 | (55) 18 | (56) 11 |
| (57) 20 | (58) 16 | (59) 20 | (60) 10 |
| (61) 15 | (62) 4 | (63) 19 | (64) 12 |
| (65) 19 | (66) 20 | (67) 12 | (68) 15 |
| (69) 19 | (70) 19 | (71) 17 | (72) 16 |
| (73) 12 | (74) 18 | (75) 16 | (76) 15 |
| (77) 13 | (78) 19 | (79) 10 | (80) 17 |
| (81) 20 | (82) 20 | (83) 16 | (84) 6 |
| (85) 9 | (86) 20 | (87) 10 | (88) 19 |
| (89) 8 | (90) 20 | (91) 10 | (92) 20 |
| (93) 20 | (94) 11 | (95) 20 | (96) 8 |
| (97) 19 | (98) 9 | (99) 11 | (100) 16 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 17 | (2) 16 | (3) 15 | (4) 7 |
| (5) 14 | (6) 18 | (7) 20 | (8) 19 |
| (9) 18 | (10) 17 | (11) 19 | (12) 16 |
| (13) 12 | (14) 14 | (15) 19 | (16) 10 |
| (17) 20 | (18) 17 | (19) 12 | (20) 5 |
| (21) 15 | (22) 11 | (23) 14 | (24) 14 |
| (25) 14 | (26) 17 | (27) 16 | (28) 18 |
| (29) 13 | (30) 18 | (31) 20 | (32) 20 |
| (33) 19 | (34) 17 | (35) 18 | (36) 6 |
| (37) 10 | (38) 15 | (39) 18 | (40) 17 |
| (41) 3 | (42) 17 | (43) 20 | (44) 20 |
| (45) 15 | (46) 13 | (47) 19 | (48) 12 |
| (49) 18 | (50) 17 | (51) 17 | (52) 13 |
| (53) 18 | (54) 19 | (55) 18 | (56) 13 |
| (57) 12 | (58) 19 | (59) 16 | (60) 17 |
| (61) 10 | (62) 15 | (63) 19 | (64) 18 |
| (65) 20 | (66) 15 | (67) 16 | (68) 19 |
| (69) 13 | (70) 19 | (71) 16 | (72) 6 |
| (73) 17 | (74) 19 | (75) 16 | (76) 20 |
| (77) 9 | (78) 3 | (79) 20 | (80) 8 |
| (81) 13 | (82) 20 | (83) 19 | (84) 10 |
| (85) 13 | (86) 10 | (87) 9 | (88) 17 |
| (89) 14 | (90) 17 | (91) 17 | (92) 17 |
| (93) 15 | (94) 16 | (95) 20 | (96) 20 |
| (97) 20 | (98) 19 | (99) 18 | (100) 7 |