

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $1 + 4 =$    | (2) $6 - 2 =$    | (3) $16 + 4 =$   | (4) $17 - 2 =$   |
| (5) $12 - 9 =$   | (6) $2 + 8 =$    | (7) $8 + 1 =$    | (8) $18 - 3 =$   |
| (9) $12 - 6 =$   | (10) $13 + 3 =$  | (11) $3 + 5 =$   | (12) $6 + 2 =$   |
| (13) $8 - 1 =$   | (14) $1 - 1 =$   | (15) $4 + 6 =$   | (16) $10 + 1 =$  |
| (17) $5 - 1 =$   | (18) $15 + 1 =$  | (19) $10 - 2 =$  | (20) $3 + 16 =$  |
| (21) $4 + 15 =$  | (22) $4 + 1 =$   | (23) $14 - 5 =$  | (24) $19 - 17 =$ |
| (25) $3 + 10 =$  | (26) $16 - 7 =$  | (27) $17 + 2 =$  | (28) $7 + 7 =$   |
| (29) $18 + 2 =$  | (30) $16 - 3 =$  | (31) $9 + 3 =$   | (32) $12 - 7 =$  |
| (33) $17 - 16 =$ | (34) $11 - 4 =$  | (35) $8 + 11 =$  | (36) $14 + 3 =$  |
| (37) $7 + 9 =$   | (38) $18 - 16 =$ | (39) $18 + 1 =$  | (40) $7 - 6 =$   |
| (41) $16 - 11 =$ | (42) $10 + 2 =$  | (43) $18 - 2 =$  | (44) $1 + 12 =$  |
| (45) $4 - 4 =$   | (46) $3 - 2 =$   | (47) $19 - 11 =$ | (48) $17 + 1 =$  |
| (49) $6 + 7 =$   | (50) $12 - 4 =$  | (51) $1 + 15 =$  | (52) $16 - 8 =$  |
| (53) $7 - 5 =$   | (54) $2 - 2 =$   | (55) $3 + 8 =$   | (56) $15 - 5 =$  |
| (57) $5 + 6 =$   | (58) $19 + 1 =$  | (59) $12 - 1 =$  | (60) $12 + 1 =$  |
| (61) $9 + 4 =$   | (62) $14 - 14 =$ | (63) $11 - 3 =$  | (64) $8 - 3 =$   |
| (65) $10 - 9 =$  | (66) $6 - 3 =$   | (67) $3 + 12 =$  | (68) $15 + 5 =$  |
| (69) $14 - 9 =$  | (70) $7 + 3 =$   | (71) $3 - 3 =$   | (72) $13 + 7 =$  |
| (73) $1 + 2 =$   | (74) $13 + 1 =$  | (75) $5 + 8 =$   | (76) $7 + 4 =$   |
| (77) $4 - 3 =$   | (78) $6 + 9 =$   | (79) $5 + 10 =$  | (80) $15 - 6 =$  |
| (81) $10 - 1 =$  | (82) $10 - 7 =$  | (83) $14 - 11 =$ | (84) $12 + 6 =$  |
| (85) $14 + 1 =$  | (86) $15 - 3 =$  | (87) $10 + 5 =$  | (88) $18 + 1 =$  |
| (89) $16 - 9 =$  | (90) $7 - 7 =$   | (91) $3 + 6 =$   | (92) $3 + 2 =$   |
| (93) $3 - 2 =$   | (94) $16 + 4 =$  | (95) $12 + 1 =$  | (96) $12 - 6 =$  |
| (97) $5 + 14 =$  | (98) $1 - 1 =$   | (99) $7 + 2 =$   | (100) $13 - 2 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $11 - 2 =$   | (2) $5 - 5 =$    | (3) $12 + 4 =$   | (4) $4 + 13 =$   |
| (5) $5 + 9 =$    | (6) $19 - 15 =$  | (7) $14 + 3 =$   | (8) $16 - 1 =$   |
| (9) $15 + 5 =$   | (10) $17 + 3 =$  | (11) $2 - 2 =$   | (12) $19 - 3 =$  |
| (13) $19 - 17 =$ | (14) $8 + 10 =$  | (15) $19 + 1 =$  | (16) $12 - 5 =$  |
| (17) $7 + 4 =$   | (18) $3 + 7 =$   | (19) $5 + 1 =$   | (20) $14 + 2 =$  |
| (21) $15 + 1 =$  | (22) $9 - 4 =$   | (23) $17 - 14 =$ | (24) $11 + 9 =$  |
| (25) $14 - 9 =$  | (26) $11 - 11 =$ | (27) $15 - 10 =$ | (28) $1 + 18 =$  |
| (29) $6 + 14 =$  | (30) $8 + 4 =$   | (31) $3 - 1 =$   | (32) $3 - 3 =$   |
| (33) $1 + 12 =$  | (34) $17 + 2 =$  | (35) $11 - 7 =$  | (36) $6 - 2 =$   |
| (37) $13 + 6 =$  | (38) $16 - 7 =$  | (39) $18 - 5 =$  | (40) $18 - 14 =$ |
| (41) $16 + 3 =$  | (42) $16 + 4 =$  | (43) $1 + 1 =$   | (44) $13 + 7 =$  |
| (45) $8 + 8 =$   | (46) $1 - 1 =$   | (47) $10 + 2 =$  | (48) $5 - 3 =$   |
| (49) $19 + 1 =$  | (50) $8 - 2 =$   | (51) $8 + 3 =$   | (52) $6 + 9 =$   |
| (53) $17 - 6 =$  | (54) $15 - 7 =$  | (55) $17 + 1 =$  | (56) $3 + 1 =$   |
| (57) $5 + 15 =$  | (58) $12 + 2 =$  | (59) $12 - 5 =$  | (60) $10 + 10 =$ |
| (61) $6 + 3 =$   | (62) $3 - 1 =$   | (63) $4 - 2 =$   | (64) $14 + 4 =$  |
| (65) $9 + 4 =$   | (66) $16 - 14 =$ | (67) $6 + 5 =$   | (68) $6 - 6 =$   |
| (69) $12 - 6 =$  | (70) $7 + 9 =$   | (71) $10 + 3 =$  | (72) $9 + 8 =$   |
| (73) $3 - 3 =$   | (74) $18 - 5 =$  | (75) $18 - 8 =$  | (76) $11 - 10 =$ |
| (77) $18 + 1 =$  | (78) $8 - 5 =$   | (79) $16 - 2 =$  | (80) $14 + 3 =$  |
| (81) $9 - 8 =$   | (82) $14 - 11 =$ | (83) $14 - 2 =$  | (84) $4 + 2 =$   |
| (85) $10 + 9 =$  | (86) $18 - 4 =$  | (87) $14 - 13 =$ | (88) $2 - 2 =$   |
| (89) $8 + 4 =$   | (90) $11 + 2 =$  | (91) $13 - 5 =$  | (92) $15 - 5 =$  |
| (93) $13 + 4 =$  | (94) $10 - 2 =$  | (95) $2 - 1 =$   | (96) $14 - 14 =$ |
| (97) $16 + 2 =$  | (98) $9 - 7 =$   | (99) $4 - 1 =$   | (100) $2 + 15 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $4 + 5 =$    | (2) $2 + 7 =$    | (3) $14 - 4 =$   | (4) $4 - 3 =$    |
| (5) $8 - 3 =$    | (6) $15 + 3 =$   | (7) $8 + 11 =$   | (8) $11 + 1 =$   |
| (9) $12 - 7 =$   | (10) $19 - 17 =$ | (11) $10 - 8 =$  | (12) $17 - 11 =$ |
| (13) $13 - 7 =$  | (14) $5 - 5 =$   | (15) $9 + 11 =$  | (16) $13 + 6 =$  |
| (17) $5 - 4 =$   | (18) $14 + 6 =$  | (19) $12 + 3 =$  | (20) $11 + 7 =$  |
| (21) $6 - 1 =$   | (22) $12 - 4 =$  | (23) $8 + 2 =$   | (24) $14 - 12 =$ |
| (25) $7 - 6 =$   | (26) $3 + 10 =$  | (27) $8 - 7 =$   | (28) $3 - 2 =$   |
| (29) $7 + 8 =$   | (30) $12 - 1 =$  | (31) $5 - 1 =$   | (32) $2 + 7 =$   |
| (33) $17 - 1 =$  | (34) $15 - 13 =$ | (35) $14 - 6 =$  | (36) $16 - 4 =$  |
| (37) $2 - 2 =$   | (38) $15 + 1 =$  | (39) $12 + 7 =$  | (40) $2 - 1 =$   |
| (41) $14 + 4 =$  | (42) $18 - 16 =$ | (43) $5 - 2 =$   | (44) $5 + 7 =$   |
| (45) $17 - 13 =$ | (46) $14 + 1 =$  | (47) $7 + 7 =$   | (48) $16 + 4 =$  |
| (49) $6 + 14 =$  | (50) $6 + 7 =$   | (51) $13 + 4 =$  | (52) $7 - 4 =$   |
| (53) $12 + 4 =$  | (54) $6 + 9 =$   | (55) $6 - 5 =$   | (56) $19 - 16 =$ |
| (57) $3 + 6 =$   | (58) $2 + 11 =$  | (59) $10 - 5 =$  | (60) $18 - 13 =$ |
| (61) $12 - 9 =$  | (62) $17 - 11 =$ | (63) $16 - 10 =$ | (64) $1 + 11 =$  |
| (65) $17 - 7 =$  | (66) $1 - 1 =$   | (67) $19 - 17 =$ | (68) $18 + 1 =$  |
| (69) $4 + 2 =$   | (70) $6 + 8 =$   | (71) $11 + 6 =$  | (72) $11 - 7 =$  |
| (73) $18 - 9 =$  | (74) $5 - 5 =$   | (75) $9 + 3 =$   | (76) $15 - 10 =$ |
| (77) $11 - 10 =$ | (78) $15 - 15 =$ | (79) $6 - 4 =$   | (80) $9 + 6 =$   |
| (81) $10 + 3 =$  | (82) $19 + 1 =$  | (83) $3 - 1 =$   | (84) $2 + 12 =$  |
| (85) $2 + 17 =$  | (86) $16 + 2 =$  | (87) $2 + 3 =$   | (88) $11 - 8 =$  |
| (89) $12 + 3 =$  | (90) $11 + 5 =$  | (91) $12 - 10 =$ | (92) $5 + 9 =$   |
| (93) $10 - 1 =$  | (94) $4 + 12 =$  | (95) $4 + 5 =$   | (96) $9 + 9 =$   |
| (97) $14 + 5 =$  | (98) $3 + 4 =$   | (99) $1 - 1 =$   | (100) $4 - 1 =$  |

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姓名 \_\_\_\_\_

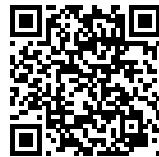
日期 \_\_\_\_\_

用时 \_\_\_\_\_

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $11 + 2 =$   | (2) $7 + 13 =$   | (3) $16 + 1 =$   | (4) $18 - 7 =$   |
| (5) $19 + 1 =$   | (6) $5 + 6 =$    | (7) $5 - 2 =$    | (8) $14 + 2 =$   |
| (9) $9 + 10 =$   | (10) $12 - 7 =$  | (11) $4 + 12 =$  | (12) $13 + 6 =$  |
| (13) $15 + 4 =$  | (14) $15 + 3 =$  | (15) $14 - 2 =$  | (16) $7 + 9 =$   |
| (17) $6 - 4 =$   | (18) $7 + 4 =$   | (19) $7 + 7 =$   | (20) $16 - 14 =$ |
| (21) $10 - 6 =$  | (22) $3 - 1 =$   | (23) $12 - 8 =$  | (24) $17 + 3 =$  |
| (25) $18 - 2 =$  | (26) $16 + 3 =$  | (27) $6 + 13 =$  | (28) $3 + 13 =$  |
| (29) $2 + 11 =$  | (30) $17 + 1 =$  | (31) $14 - 7 =$  | (32) $6 + 4 =$   |
| (33) $3 - 2 =$   | (34) $14 + 4 =$  | (35) $17 - 16 =$ | (36) $7 - 1 =$   |
| (37) $1 + 1 =$   | (38) $6 - 1 =$   | (39) $14 + 6 =$  | (40) $7 - 7 =$   |
| (41) $3 + 1 =$   | (42) $3 + 6 =$   | (43) $4 + 5 =$   | (44) $16 + 2 =$  |
| (45) $8 + 11 =$  | (46) $12 - 11 =$ | (47) $11 + 7 =$  | (48) $17 + 2 =$  |
| (49) $15 - 9 =$  | (50) $19 - 7 =$  | (51) $18 + 1 =$  | (52) $4 - 3 =$   |
| (53) $14 - 13 =$ | (54) $11 - 4 =$  | (55) $13 - 3 =$  | (56) $4 + 3 =$   |
| (57) $19 - 18 =$ | (58) $3 + 9 =$   | (59) $2 + 15 =$  | (60) $15 - 11 =$ |
| (61) $8 - 4 =$   | (62) $9 + 2 =$   | (63) $1 + 19 =$  | (64) $4 - 2 =$   |
| (65) $7 + 6 =$   | (66) $11 - 2 =$  | (67) $8 + 11 =$  | (68) $17 + 2 =$  |
| (69) $2 + 4 =$   | (70) $19 + 1 =$  | (71) $11 - 7 =$  | (72) $18 + 2 =$  |
| (73) $4 - 3 =$   | (74) $8 - 2 =$   | (75) $4 + 5 =$   | (76) $11 - 9 =$  |
| (77) $6 + 7 =$   | (78) $9 - 5 =$   | (79) $12 - 6 =$  | (80) $10 + 10 =$ |
| (81) $5 - 1 =$   | (82) $1 + 12 =$  | (83) $1 + 11 =$  | (84) $1 + 14 =$  |
| (85) $2 + 14 =$  | (86) $7 - 2 =$   | (87) $13 + 5 =$  | (88) $15 - 8 =$  |
| (89) $7 + 8 =$   | (90) $9 - 9 =$   | (91) $18 - 12 =$ | (92) $8 + 12 =$  |
| (93) $6 - 3 =$   | (94) $8 - 1 =$   | (95) $1 + 16 =$  | (96) $11 + 4 =$  |
| (97) $2 - 1 =$   | (98) $8 + 8 =$   | (99) $15 - 14 =$ | (100) $1 - 1 =$  |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $2 + 18 =$   | (2) $5 + 6 =$    | (3) $15 - 7 =$   | (4) $5 + 3 =$    |
| (5) $2 - 2 =$    | (6) $9 + 9 =$    | (7) $16 + 1 =$   | (8) $14 + 6 =$   |
| (9) $15 + 2 =$   | (10) $14 - 12 =$ | (11) $7 - 5 =$   | (12) $13 + 2 =$  |
| (13) $8 - 4 =$   | (14) $17 - 11 =$ | (15) $9 + 10 =$  | (16) $12 - 3 =$  |
| (17) $12 + 2 =$  | (18) $12 + 7 =$  | (19) $3 - 1 =$   | (20) $12 - 12 =$ |
| (21) $3 + 1 =$   | (22) $6 + 11 =$  | (23) $4 - 4 =$   | (24) $6 + 3 =$   |
| (25) $11 - 5 =$  | (26) $16 - 8 =$  | (27) $3 + 7 =$   | (28) $16 - 16 =$ |
| (29) $7 - 1 =$   | (30) $15 + 2 =$  | (31) $3 - 2 =$   | (32) $18 + 1 =$  |
| (33) $7 - 5 =$   | (34) $14 + 6 =$  | (35) $18 - 7 =$  | (36) $12 - 6 =$  |
| (37) $10 + 2 =$  | (38) $16 - 1 =$  | (39) $6 + 10 =$  | (40) $7 - 7 =$   |
| (41) $13 + 2 =$  | (42) $9 + 7 =$   | (43) $16 + 4 =$  | (44) $15 + 1 =$  |
| (45) $4 - 3 =$   | (46) $10 - 10 =$ | (47) $7 + 11 =$  | (48) $1 + 6 =$   |
| (49) $6 - 5 =$   | (50) $19 + 1 =$  | (51) $18 - 9 =$  | (52) $2 + 11 =$  |
| (53) $12 + 5 =$  | (54) $1 - 1 =$   | (55) $7 + 9 =$   | (56) $9 + 10 =$  |
| (57) $3 - 1 =$   | (58) $4 - 4 =$   | (59) $9 + 3 =$   | (60) $4 + 2 =$   |
| (61) $19 - 19 =$ | (62) $13 + 4 =$  | (63) $18 - 16 =$ | (64) $17 + 2 =$  |
| (65) $13 + 5 =$  | (66) $15 - 5 =$  | (67) $19 - 3 =$  | (68) $12 - 4 =$  |
| (69) $2 + 9 =$   | (70) $13 + 6 =$  | (71) $4 + 10 =$  | (72) $15 + 3 =$  |
| (73) $10 - 2 =$  | (74) $4 + 7 =$   | (75) $19 - 11 =$ | (76) $7 - 3 =$   |
| (77) $3 + 4 =$   | (78) $16 - 11 =$ | (79) $18 - 13 =$ | (80) $5 + 5 =$   |
| (81) $17 + 1 =$  | (82) $6 - 3 =$   | (83) $17 - 2 =$  | (84) $17 + 3 =$  |
| (85) $3 + 13 =$  | (86) $18 - 11 =$ | (87) $7 + 6 =$   | (88) $18 - 8 =$  |
| (89) $2 - 1 =$   | (90) $8 - 7 =$   | (91) $12 - 4 =$  | (92) $10 - 5 =$  |
| (93) $17 + 3 =$  | (94) $14 + 3 =$  | (95) $8 + 11 =$  | (96) $10 + 6 =$  |
| (97) $1 - 1 =$   | (98) $13 - 12 =$ | (99) $11 - 7 =$  | (100) $9 - 1 =$  |

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|----------------|----------------|----------------|----------------|
| (1) 8 + 3 =    | (2) 15 + 5 =   | (3) 6 - 3 =    | (4) 8 + 4 =    |
| (5) 12 + 1 =   | (6) 3 - 3 =    | (7) 18 - 11 =  | (8) 7 - 4 =    |
| (9) 8 + 10 =   | (10) 19 - 11 = | (11) 7 - 2 =   | (12) 14 + 4 =  |
| (13) 8 + 8 =   | (14) 4 - 2 =   | (15) 5 - 1 =   | (16) 9 + 3 =   |
| (17) 5 - 2 =   | (18) 13 - 8 =  | (19) 13 + 7 =  | (20) 14 - 8 =  |
| (21) 6 - 2 =   | (22) 4 + 10 =  | (23) 15 - 3 =  | (24) 8 + 7 =   |
| (25) 19 + 1 =  | (26) 3 - 1 =   | (27) 4 + 13 =  | (28) 15 + 2 =  |
| (29) 11 + 4 =  | (30) 2 + 18 =  | (31) 7 - 6 =   | (32) 5 - 4 =   |
| (33) 18 - 14 = | (34) 10 - 2 =  | (35) 12 + 3 =  | (36) 8 + 1 =   |
| (37) 11 - 8 =  | (38) 2 - 2 =   | (39) 11 - 3 =  | (40) 19 - 8 =  |
| (41) 18 + 1 =  | (42) 4 - 1 =   | (43) 10 - 10 = | (44) 12 + 4 =  |
| (45) 3 + 17 =  | (46) 13 + 5 =  | (47) 4 + 5 =   | (48) 11 - 10 = |
| (49) 11 + 6 =  | (50) 18 + 2 =  | (51) 5 - 5 =   | (52) 7 - 7 =   |
| (53) 10 + 3 =  | (54) 6 + 7 =   | (55) 7 - 5 =   | (56) 3 - 2 =   |
| (57) 16 + 3 =  | (58) 14 + 3 =  | (59) 2 + 4 =   | (60) 18 - 15 = |
| (61) 1 + 17 =  | (62) 12 + 8 =  | (63) 15 - 9 =  | (64) 3 - 2 =   |
| (65) 2 + 7 =   | (66) 1 + 3 =   | (67) 6 + 11 =  | (68) 5 - 3 =   |
| (69) 19 - 12 = | (70) 12 - 5 =  | (71) 3 + 14 =  | (72) 5 + 1 =   |
| (73) 3 + 8 =   | (74) 11 - 8 =  | (75) 2 - 1 =   | (76) 5 + 15 =  |
| (77) 10 - 3 =  | (78) 18 + 1 =  | (79) 9 + 11 =  | (80) 2 + 3 =   |
| (81) 7 - 2 =   | (82) 9 - 4 =   | (83) 16 - 7 =  | (84) 15 - 10 = |
| (85) 4 - 2 =   | (86) 10 + 8 =  | (87) 11 - 6 =  | (88) 4 + 16 =  |
| (89) 13 + 5 =  | (90) 10 + 7 =  | (91) 14 + 6 =  | (92) 18 - 2 =  |
| (93) 9 + 7 =   | (94) 8 + 1 =   | (95) 11 + 7 =  | (96) 6 + 4 =   |
| (97) 2 + 10 =  | (98) 7 + 9 =   | (99) 1 + 7 =   | (100) 13 - 5 = |

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|------------------|------------------|------------------|------------------|
| (1) $17 + 1 =$   | (2) $9 - 6 =$    | (3) $10 + 10 =$  | (4) $11 - 2 =$   |
| (5) $11 + 9 =$   | (6) $10 - 9 =$   | (7) $3 + 13 =$   | (8) $14 + 5 =$   |
| (9) $19 - 1 =$   | (10) $7 + 13 =$  | (11) $2 - 2 =$   | (12) $12 - 6 =$  |
| (13) $16 + 1 =$  | (14) $15 - 4 =$  | (15) $6 + 7 =$   | (16) $6 - 3 =$   |
| (17) $13 - 13 =$ | (18) $3 - 3 =$   | (19) $4 + 14 =$  | (20) $19 + 1 =$  |
| (21) $10 + 9 =$  | (22) $9 + 6 =$   | (23) $19 - 11 =$ | (24) $8 - 1 =$   |
| (25) $17 + 3 =$  | (26) $3 + 16 =$  | (27) $10 + 5 =$  | (28) $2 - 2 =$   |
| (29) $13 - 3 =$  | (30) $11 - 9 =$  | (31) $9 + 1 =$   | (32) $19 - 19 =$ |
| (33) $16 + 4 =$  | (34) $9 - 5 =$   | (35) $3 - 3 =$   | (36) $15 + 4 =$  |
| (37) $10 + 6 =$  | (38) $4 + 10 =$  | (39) $9 + 5 =$   | (40) $1 - 1 =$   |
| (41) $8 + 6 =$   | (42) $18 - 5 =$  | (43) $18 - 2 =$  | (44) $7 + 7 =$   |
| (45) $17 - 17 =$ | (46) $5 + 2 =$   | (47) $4 + 7 =$   | (48) $15 + 5 =$  |
| (49) $9 + 6 =$   | (50) $7 + 1 =$   | (51) $10 + 1 =$  | (52) $11 - 8 =$  |
| (53) $6 + 6 =$   | (54) $8 - 4 =$   | (55) $18 - 4 =$  | (56) $4 + 6 =$   |
| (57) $8 + 9 =$   | (58) $12 - 8 =$  | (59) $4 + 14 =$  | (60) $5 - 2 =$   |
| (61) $6 - 6 =$   | (62) $5 + 4 =$   | (63) $16 + 2 =$  | (64) $7 - 3 =$   |
| (65) $8 - 1 =$   | (66) $15 + 2 =$  | (67) $13 - 13 =$ | (68) $14 + 6 =$  |
| (69) $7 - 1 =$   | (70) $19 + 1 =$  | (71) $6 - 1 =$   | (72) $12 - 3 =$  |
| (73) $11 - 4 =$  | (74) $9 - 3 =$   | (75) $3 + 1 =$   | (76) $8 + 3 =$   |
| (77) $19 - 5 =$  | (78) $10 - 7 =$  | (79) $6 + 9 =$   | (80) $9 - 9 =$   |
| (81) $4 - 2 =$   | (82) $14 - 3 =$  | (83) $15 - 8 =$  | (84) $16 + 1 =$  |
| (85) $10 + 3 =$  | (86) $4 + 8 =$   | (87) $3 - 1 =$   | (88) $16 - 15 =$ |
| (89) $8 + 5 =$   | (90) $12 - 12 =$ | (91) $19 + 1 =$  | (92) $8 + 3 =$   |
| (93) $4 - 4 =$   | (94) $12 - 6 =$  | (95) $11 + 4 =$  | (96) $8 - 8 =$   |
| (97) $6 - 6 =$   | (98) $13 - 12 =$ | (99) $8 + 11 =$  | (100) $19 - 3 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 5	(2) 4	(3) 20	(4) 15
(5) 3	(6) 10	(7) 9	(8) 15
(9) 6	(10) 16	(11) 8	(12) 8
(13) 7	(14) 0	(15) 10	(16) 11
(17) 4	(18) 16	(19) 8	(20) 19
(21) 19	(22) 5	(23) 9	(24) 2
(25) 13	(26) 9	(27) 19	(28) 14
(29) 20	(30) 13	(31) 12	(32) 5
(33) 1	(34) 7	(35) 19	(36) 17
(37) 16	(38) 2	(39) 19	(40) 1
(41) 5	(42) 12	(43) 16	(44) 13
(45) 0	(46) 1	(47) 8	(48) 18
(49) 13	(50) 8	(51) 16	(52) 8
(53) 2	(54) 0	(55) 11	(56) 10
(57) 11	(58) 20	(59) 11	(60) 13
(61) 13	(62) 0	(63) 8	(64) 5
(65) 1	(66) 3	(67) 15	(68) 20
(69) 5	(70) 10	(71) 0	(72) 20
(73) 3	(74) 14	(75) 13	(76) 11
(77) 1	(78) 15	(79) 15	(80) 9
(81) 9	(82) 3	(83) 3	(84) 18
(85) 15	(86) 12	(87) 15	(88) 19
(89) 7	(90) 0	(91) 9	(92) 5
(93) 1	(94) 20	(95) 13	(96) 6
(97) 19	(98) 0	(99) 9	(100) 11

## 二十以内加减法计算练习题答案

### 第2页答案

(1) 9	(2) 0	(3) 16	(4) 17
(5) 14	(6) 4	(7) 17	(8) 15
(9) 20	(10) 20	(11) 0	(12) 16
(13) 2	(14) 18	(15) 20	(16) 7
(17) 11	(18) 10	(19) 6	(20) 16
(21) 16	(22) 5	(23) 3	(24) 20
(25) 5	(26) 0	(27) 5	(28) 19
(29) 20	(30) 12	(31) 2	(32) 0
(33) 13	(34) 19	(35) 4	(36) 4
(37) 19	(38) 9	(39) 13	(40) 4
(41) 19	(42) 20	(43) 2	(44) 20
(45) 16	(46) 0	(47) 12	(48) 2
(49) 20	(50) 6	(51) 11	(52) 15
(53) 11	(54) 8	(55) 18	(56) 4
(57) 20	(58) 14	(59) 7	(60) 20
(61) 9	(62) 2	(63) 2	(64) 18
(65) 13	(66) 2	(67) 11	(68) 0
(69) 6	(70) 16	(71) 13	(72) 17
(73) 0	(74) 13	(75) 10	(76) 1
(77) 19	(78) 3	(79) 14	(80) 17
(81) 1	(82) 3	(83) 12	(84) 6
(85) 19	(86) 14	(87) 1	(88) 0
(89) 12	(90) 13	(91) 8	(92) 10
(93) 17	(94) 8	(95) 1	(96) 0
(97) 18	(98) 2	(99) 3	(100) 17

## 二十以内加减法计算练习题答案

### 第3页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 9   | (2) 9   | (3) 10  | (4) 1   |
| (5) 5   | (6) 18  | (7) 19  | (8) 12  |
| (9) 5   | (10) 2  | (11) 2  | (12) 6  |
| (13) 6  | (14) 0  | (15) 20 | (16) 19 |
| (17) 1  | (18) 20 | (19) 15 | (20) 18 |
| (21) 5  | (22) 8  | (23) 10 | (24) 2  |
| (25) 1  | (26) 13 | (27) 1  | (28) 1  |
| (29) 15 | (30) 11 | (31) 4  | (32) 9  |
| (33) 16 | (34) 2  | (35) 8  | (36) 12 |
| (37) 0  | (38) 16 | (39) 19 | (40) 1  |
| (41) 18 | (42) 2  | (43) 3  | (44) 12 |
| (45) 4  | (46) 15 | (47) 14 | (48) 20 |
| (49) 20 | (50) 13 | (51) 17 | (52) 3  |
| (53) 16 | (54) 15 | (55) 1  | (56) 3  |
| (57) 9  | (58) 13 | (59) 5  | (60) 5  |
| (61) 3  | (62) 6  | (63) 6  | (64) 12 |
| (65) 10 | (66) 0  | (67) 2  | (68) 19 |
| (69) 6  | (70) 14 | (71) 17 | (72) 4  |
| (73) 9  | (74) 0  | (75) 12 | (76) 5  |
| (77) 1  | (78) 0  | (79) 2  | (80) 15 |
| (81) 13 | (82) 20 | (83) 2  | (84) 14 |
| (85) 19 | (86) 18 | (87) 5  | (88) 3  |
| (89) 15 | (90) 16 | (91) 2  | (92) 14 |
| (93) 9  | (94) 16 | (95) 9  | (96) 18 |
| (97) 19 | (98) 7  | (99) 0  | (100) 3 |

# 二十以内加减法计算练习题答案

## 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 13  | (2) 20  | (3) 17  | (4) 11  |
| (5) 20  | (6) 11  | (7) 3   | (8) 16  |
| (9) 19  | (10) 5  | (11) 16 | (12) 19 |
| (13) 19 | (14) 18 | (15) 12 | (16) 16 |
| (17) 2  | (18) 11 | (19) 14 | (20) 2  |
| (21) 4  | (22) 2  | (23) 4  | (24) 20 |
| (25) 16 | (26) 19 | (27) 19 | (28) 16 |
| (29) 13 | (30) 18 | (31) 7  | (32) 10 |
| (33) 1  | (34) 18 | (35) 1  | (36) 6  |
| (37) 2  | (38) 5  | (39) 20 | (40) 0  |
| (41) 4  | (42) 9  | (43) 9  | (44) 18 |
| (45) 19 | (46) 1  | (47) 18 | (48) 19 |
| (49) 6  | (50) 12 | (51) 19 | (52) 1  |
| (53) 1  | (54) 7  | (55) 10 | (56) 7  |
| (57) 1  | (58) 12 | (59) 17 | (60) 4  |
| (61) 4  | (62) 11 | (63) 20 | (64) 2  |
| (65) 13 | (66) 9  | (67) 19 | (68) 19 |
| (69) 6  | (70) 20 | (71) 4  | (72) 20 |
| (73) 1  | (74) 6  | (75) 9  | (76) 2  |
| (77) 13 | (78) 4  | (79) 6  | (80) 20 |
| (81) 4  | (82) 13 | (83) 12 | (84) 15 |
| (85) 16 | (86) 5  | (87) 18 | (88) 7  |
| (89) 15 | (90) 0  | (91) 6  | (92) 20 |
| (93) 3  | (94) 7  | (95) 17 | (96) 15 |
| (97) 1  | (98) 16 | (99) 1  | (100) 0 |

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 20	(2) 11	(3) 8	(4) 8
(5) 0	(6) 18	(7) 17	(8) 20
(9) 17	(10) 2	(11) 2	(12) 15
(13) 4	(14) 6	(15) 19	(16) 9
(17) 14	(18) 19	(19) 2	(20) 0
(21) 4	(22) 17	(23) 0	(24) 9
(25) 6	(26) 8	(27) 10	(28) 0
(29) 6	(30) 17	(31) 1	(32) 19
(33) 2	(34) 20	(35) 11	(36) 6
(37) 12	(38) 15	(39) 16	(40) 0
(41) 15	(42) 16	(43) 20	(44) 16
(45) 1	(46) 0	(47) 18	(48) 7
(49) 1	(50) 20	(51) 9	(52) 13
(53) 17	(54) 0	(55) 16	(56) 19
(57) 2	(58) 0	(59) 12	(60) 6
(61) 0	(62) 17	(63) 2	(64) 19
(65) 18	(66) 10	(67) 16	(68) 8
(69) 11	(70) 19	(71) 14	(72) 18
(73) 8	(74) 11	(75) 8	(76) 4
(77) 7	(78) 5	(79) 5	(80) 10
(81) 18	(82) 3	(83) 15	(84) 20
(85) 16	(86) 7	(87) 13	(88) 10
(89) 1	(90) 1	(91) 8	(92) 5
(93) 20	(94) 17	(95) 19	(96) 16
(97) 0	(98) 1	(99) 4	(100) 8

# 二十以内加减法计算练习题答案

## 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 11  | (2) 20  | (3) 3   | (4) 12  |
| (5) 13  | (6) 0   | (7) 7   | (8) 3   |
| (9) 18  | (10) 8  | (11) 5  | (12) 18 |
| (13) 16 | (14) 2  | (15) 4  | (16) 12 |
| (17) 3  | (18) 5  | (19) 20 | (20) 6  |
| (21) 4  | (22) 14 | (23) 12 | (24) 15 |
| (25) 20 | (26) 2  | (27) 17 | (28) 17 |
| (29) 15 | (30) 20 | (31) 1  | (32) 1  |
| (33) 4  | (34) 8  | (35) 15 | (36) 9  |
| (37) 3  | (38) 0  | (39) 8  | (40) 11 |
| (41) 19 | (42) 3  | (43) 0  | (44) 16 |
| (45) 20 | (46) 18 | (47) 9  | (48) 1  |
| (49) 17 | (50) 20 | (51) 0  | (52) 0  |
| (53) 13 | (54) 13 | (55) 2  | (56) 1  |
| (57) 19 | (58) 17 | (59) 6  | (60) 3  |
| (61) 18 | (62) 20 | (63) 6  | (64) 1  |
| (65) 9  | (66) 4  | (67) 17 | (68) 2  |
| (69) 7  | (70) 7  | (71) 17 | (72) 6  |
| (73) 11 | (74) 3  | (75) 1  | (76) 20 |
| (77) 7  | (78) 19 | (79) 20 | (80) 5  |
| (81) 5  | (82) 5  | (83) 9  | (84) 5  |
| (85) 2  | (86) 18 | (87) 5  | (88) 20 |
| (89) 18 | (90) 17 | (91) 20 | (92) 16 |
| (93) 16 | (94) 9  | (95) 18 | (96) 10 |
| (97) 12 | (98) 16 | (99) 8  | (100) 8 |

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 18	(2) 3	(3) 20	(4) 9
(5) 20	(6) 1	(7) 16	(8) 19
(9) 18	(10) 20	(11) 0	(12) 6
(13) 17	(14) 11	(15) 13	(16) 3
(17) 0	(18) 0	(19) 18	(20) 20
(21) 19	(22) 15	(23) 8	(24) 7
(25) 20	(26) 19	(27) 15	(28) 0
(29) 10	(30) 2	(31) 10	(32) 0
(33) 20	(34) 4	(35) 0	(36) 19
(37) 16	(38) 14	(39) 14	(40) 0
(41) 14	(42) 13	(43) 16	(44) 14
(45) 0	(46) 7	(47) 11	(48) 20
(49) 15	(50) 8	(51) 11	(52) 3
(53) 12	(54) 4	(55) 14	(56) 10
(57) 17	(58) 4	(59) 18	(60) 3
(61) 0	(62) 9	(63) 18	(64) 4
(65) 7	(66) 17	(67) 0	(68) 20
(69) 6	(70) 20	(71) 5	(72) 9
(73) 7	(74) 6	(75) 4	(76) 11
(77) 14	(78) 3	(79) 15	(80) 0
(81) 2	(82) 11	(83) 7	(84) 17
(85) 13	(86) 12	(87) 2	(88) 1
(89) 13	(90) 0	(91) 20	(92) 11
(93) 0	(94) 6	(95) 15	(96) 0
(97) 0	(98) 1	(99) 19	(100) 16