

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 - 17 =$

(2)  $18 + 2 =$

(3)  $4 - 1 =$

(4)  $15 + 1 =$

(5)  $3 + 10 =$

(6)  $7 + 13 =$

(7)  $4 + 7 =$

(8)  $5 + 1 =$

(9)  $7 - 1 =$

(10)  $4 - 4 =$

(11)  $8 - 2 =$

(12)  $14 + 4 =$

(13)  $15 - 15 =$

(14)  $1 + 18 =$

(15)  $11 - 4 =$

(16)  $13 + 1 =$

(17)  $19 - 4 =$

(18)  $7 + 4 =$

(19)  $2 + 2 =$

(20)  $17 + 3 =$

(21)  $6 + 7 =$

(22)  $18 - 2 =$

(23)  $14 - 2 =$

(24)  $7 - 5 =$

(25)  $9 + 10 =$

(26)  $1 - 1 =$

(27)  $12 - 6 =$

(28)  $16 + 3 =$

(29)  $3 - 1 =$

(30)  $13 - 10 =$

(31)  $16 - 8 =$

(32)  $8 - 7 =$

(33)  $19 + 1 =$

(34)  $14 - 13 =$

(35)  $7 + 11 =$

(36)  $7 - 2 =$

(37)  $8 + 9 =$

(38)  $3 + 2 =$

(39)  $3 + 6 =$

(40)  $11 + 1 =$

(41)  $17 + 2 =$

(42)  $13 + 6 =$

(43)  $14 + 1 =$

(44)  $7 - 4 =$

(45)  $9 + 6 =$

(46)  $8 + 5 =$

(47)  $6 - 6 =$

(48)  $1 + 6 =$

(49)  $5 + 7 =$

(50)  $11 + 4 =$

(51)  $9 + 3 =$

(52)  $13 + 2 =$

(53)  $11 - 1 =$

(54)  $4 - 3 =$

(55)  $14 - 10 =$

(56)  $16 + 1 =$

(57)  $16 - 14 =$

(58)  $3 + 5 =$

(59)  $5 + 15 =$

(60)  $10 + 8 =$

(61)  $8 - 4 =$

(62)  $18 + 1 =$

(63)  $9 + 3 =$

(64)  $1 + 6 =$

(65)  $10 - 2 =$

(66)  $18 + 2 =$

(67)  $17 + 2 =$

(68)  $15 + 4 =$

(69)  $13 - 4 =$

(70)  $3 - 3 =$

(71)  $17 + 3 =$

(72)  $2 - 1 =$

(73)  $9 + 9 =$

(74)  $18 + 1 =$

(75)  $5 + 14 =$

(76)  $15 + 2 =$

(77)  $14 + 3 =$

(78)  $12 + 4 =$

(79)  $5 - 3 =$

(80)  $17 - 4 =$

(81)  $19 - 4 =$

(82)  $11 + 1 =$

(83)  $12 + 6 =$

(84)  $2 + 1 =$

(85)  $11 + 6 =$

(86)  $17 - 15 =$

(87)  $6 - 4 =$

(88)  $1 - 1 =$

(89)  $12 + 7 =$

(90)  $5 - 5 =$

(91)  $6 + 8 =$

(92)  $18 - 1 =$

(93)  $18 - 13 =$

(94)  $19 - 19 =$

(95)  $16 + 2 =$

(96)  $10 - 4 =$

(97)  $4 - 4 =$

(98)  $9 + 5 =$

(99)  $6 - 6 =$

(100)  $11 - 2 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $12 - 8 =$

(3)  $5 - 1 =$

(4)  $15 - 3 =$

(5)  $10 - 8 =$

(6)  $15 + 1 =$

(7)  $11 - 1 =$

(8)  $2 - 2 =$

(9)  $16 - 11 =$

(10)  $10 - 9 =$

(11)  $19 - 8 =$

(12)  $6 + 11 =$

(13)  $10 - 6 =$

(14)  $14 + 2 =$

(15)  $15 + 5 =$

(16)  $4 + 9 =$

(17)  $11 - 6 =$

(18)  $6 - 4 =$

(19)  $4 + 2 =$

(20)  $18 - 15 =$

(21)  $18 - 11 =$

(22)  $7 + 7 =$

(23)  $2 - 1 =$

(24)  $16 - 15 =$

(25)  $16 + 4 =$

(26)  $9 - 2 =$

(27)  $9 + 5 =$

(28)  $14 + 4 =$

(29)  $19 - 13 =$

(30)  $10 - 2 =$

(31)  $19 - 8 =$

(32)  $4 + 7 =$

(33)  $19 + 1 =$

(34)  $13 - 7 =$

(35)  $9 - 5 =$

(36)  $12 + 1 =$

(37)  $6 + 2 =$

(38)  $10 + 6 =$

(39)  $18 - 2 =$

(40)  $4 - 2 =$

(41)  $9 + 2 =$

(42)  $15 + 1 =$

(43)  $10 + 5 =$

(44)  $2 + 16 =$

(45)  $11 + 2 =$

(46)  $5 - 4 =$

(47)  $16 - 13 =$

(48)  $13 - 8 =$

(49)  $15 - 2 =$

(50)  $3 + 14 =$

(51)  $5 + 6 =$

(52)  $13 + 1 =$

(53)  $16 - 9 =$

(54)  $1 - 1 =$

(55)  $5 + 1 =$

(56)  $6 - 6 =$

(57)  $15 + 3 =$

(58)  $15 - 1 =$

(59)  $5 - 3 =$

(60)  $5 - 2 =$

(61)  $18 + 2 =$

(62)  $7 + 9 =$

(63)  $13 + 2 =$

(64)  $14 + 3 =$

(65)  $18 + 1 =$

(66)  $8 + 12 =$

(67)  $19 - 16 =$

(68)  $9 - 3 =$

(69)  $13 - 1 =$

(70)  $2 + 12 =$

(71)  $6 - 1 =$

(72)  $7 - 4 =$

(73)  $13 - 6 =$

(74)  $3 - 1 =$

(75)  $17 + 1 =$

(76)  $7 + 4 =$

(77)  $14 + 5 =$

(78)  $9 + 11 =$

(79)  $4 + 5 =$

(80)  $13 + 4 =$

(81)  $16 + 3 =$

(82)  $15 - 5 =$

(83)  $8 - 2 =$

(84)  $17 + 2 =$

(85)  $13 - 4 =$

(86)  $5 + 15 =$

(87)  $4 + 1 =$

(88)  $16 - 16 =$

(89)  $9 + 1 =$

(90)  $10 - 9 =$

(91)  $6 - 2 =$

(92)  $18 - 5 =$

(93)  $13 + 3 =$

(94)  $7 - 6 =$

(95)  $8 - 1 =$

(96)  $18 - 3 =$

(97)  $8 - 3 =$

(98)  $14 + 1 =$

(99)  $19 - 2 =$

(100)  $1 + 13 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $4 - 2 =$

(2)  $6 - 5 =$

(3)  $3 + 5 =$

(4)  $7 + 7 =$

(5)  $1 - 1 =$

(6)  $9 - 7 =$

(7)  $7 - 1 =$

(8)  $7 + 8 =$

(9)  $13 - 12 =$

(10)  $11 + 2 =$

(11)  $1 + 4 =$

(12)  $15 + 4 =$

(13)  $6 - 2 =$

(14)  $7 - 3 =$

(15)  $14 + 2 =$

(16)  $18 + 1 =$

(17)  $7 + 4 =$

(18)  $14 + 5 =$

(19)  $15 - 9 =$

(20)  $12 + 4 =$

(21)  $16 + 1 =$

(22)  $13 + 5 =$

(23)  $3 - 2 =$

(24)  $12 + 3 =$

(25)  $19 - 8 =$

(26)  $14 - 12 =$

(27)  $9 - 3 =$

(28)  $10 - 4 =$

(29)  $14 + 6 =$

(30)  $18 - 13 =$

(31)  $6 - 4 =$

(32)  $1 + 15 =$

(33)  $7 + 2 =$

(34)  $19 + 1 =$

(35)  $11 - 11 =$

(36)  $3 + 11 =$

(37)  $18 - 5 =$

(38)  $4 + 4 =$

(39)  $2 - 2 =$

(40)  $9 - 2 =$

(41)  $5 - 4 =$

(42)  $15 - 2 =$

(43)  $5 + 13 =$

(44)  $18 + 2 =$

(45)  $12 + 5 =$

(46)  $7 + 12 =$

(47)  $6 - 6 =$

(48)  $5 - 2 =$

(49)  $5 - 3 =$

(50)  $6 + 2 =$

(51)  $19 - 9 =$

(52)  $5 - 5 =$

(53)  $16 + 4 =$

(54)  $10 + 3 =$

(55)  $11 + 8 =$

(56)  $4 - 4 =$

(57)  $9 + 11 =$

(58)  $12 + 3 =$

(59)  $10 + 4 =$

(60)  $2 - 2 =$

(61)  $19 - 6 =$

(62)  $17 - 11 =$

(63)  $12 - 8 =$

(64)  $6 + 9 =$

(65)  $19 - 16 =$

(66)  $13 - 1 =$

(67)  $7 - 2 =$

(68)  $19 - 11 =$

(69)  $1 - 1 =$

(70)  $12 - 11 =$

(71)  $10 - 1 =$

(72)  $14 - 10 =$

(73)  $3 - 3 =$

(74)  $11 + 9 =$

(75)  $8 + 5 =$

(76)  $14 + 6 =$

(77)  $14 + 4 =$

(78)  $14 - 4 =$

(79)  $13 + 4 =$

(80)  $10 - 9 =$

(81)  $13 + 6 =$

(82)  $10 + 9 =$

(83)  $18 + 2 =$

(84)  $7 + 8 =$

(85)  $14 - 9 =$

(86)  $6 - 1 =$

(87)  $3 + 11 =$

(88)  $16 - 9 =$

(89)  $4 - 1 =$

(90)  $8 + 9 =$

(91)  $8 - 3 =$

(92)  $15 + 4 =$

(93)  $15 + 2 =$

(94)  $10 - 4 =$

(95)  $19 + 1 =$

(96)  $17 + 3 =$

(97)  $15 - 14 =$

(98)  $10 - 10 =$

(99)  $11 - 5 =$

(100)  $16 - 16 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 - 1 =$

(2)  $6 - 4 =$

(3)  $6 - 5 =$

(4)  $5 - 2 =$

(5)  $4 - 2 =$

(6)  $12 + 4 =$

(7)  $4 + 8 =$

(8)  $17 + 1 =$

(9)  $3 + 2 =$

(10)  $16 + 3 =$

(11)  $7 - 7 =$

(12)  $8 + 7 =$

(13)  $10 + 1 =$

(14)  $1 + 5 =$

(15)  $12 + 6 =$

(16)  $18 - 13 =$

(17)  $13 + 3 =$

(18)  $10 - 5 =$

(19)  $17 - 17 =$

(20)  $18 + 1 =$

(21)  $11 - 10 =$

(22)  $18 + 2 =$

(23)  $8 - 3 =$

(24)  $15 + 4 =$

(25)  $19 + 1 =$

(26)  $5 + 13 =$

(27)  $9 - 4 =$

(28)  $9 + 2 =$

(29)  $10 + 5 =$

(30)  $16 - 3 =$

(31)  $8 + 6 =$

(32)  $4 + 3 =$

(33)  $11 - 9 =$

(34)  $6 + 3 =$

(35)  $8 + 3 =$

(36)  $10 - 9 =$

(37)  $14 - 8 =$

(38)  $10 + 3 =$

(39)  $15 + 2 =$

(40)  $19 - 1 =$

(41)  $1 - 1 =$

(42)  $16 + 4 =$

(43)  $3 - 2 =$

(44)  $11 - 1 =$

(45)  $15 - 1 =$

(46)  $1 + 6 =$

(47)  $4 - 4 =$

(48)  $10 + 2 =$

(49)  $10 + 8 =$

(50)  $1 + 9 =$

(51)  $3 - 1 =$

(52)  $5 + 4 =$

(53)  $15 + 3 =$

(54)  $2 + 11 =$

(55)  $14 + 6 =$

(56)  $2 - 2 =$

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(58)  $9 + 5 =$

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(60)  $9 + 4 =$

(61)  $12 + 7 =$

(62)  $6 + 12 =$

(63)  $1 + 14 =$

(64)  $14 + 2 =$

(65)  $6 - 3 =$

(66)  $9 - 8 =$

(67)  $6 + 6 =$

(68)  $14 + 4 =$

(69)  $16 + 3 =$

(70)  $10 - 10 =$

(71)  $14 + 5 =$

(72)  $15 + 1 =$

(73)  $6 + 4 =$

(74)  $16 - 16 =$

(75)  $18 - 3 =$

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(77)  $15 - 8 =$

(78)  $2 - 2 =$

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(80)  $8 - 7 =$

(81)  $8 + 8 =$

(82)  $17 + 1 =$

(83)  $19 + 1 =$

(84)  $17 - 9 =$

(85)  $18 + 2 =$

(86)  $11 - 3 =$

(87)  $16 + 3 =$

(88)  $16 + 1 =$

(89)  $3 + 12 =$

(90)  $19 - 7 =$

(91)  $14 + 3 =$

(92)  $16 - 7 =$

(93)  $11 - 8 =$

(94)  $19 - 4 =$

(95)  $7 + 2 =$

(96)  $2 - 1 =$

(97)  $5 - 3 =$

(98)  $17 - 14 =$

(99)  $3 - 2 =$

(100)  $5 + 11 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $3 - 1 =$

(2)  $19 - 3 =$

(3)  $1 - 1 =$

(4)  $14 + 6 =$

(5)  $13 - 1 =$

(6)  $3 - 3 =$

(7)  $17 - 6 =$

(8)  $13 + 2 =$

(9)  $15 - 7 =$

(10)  $11 - 2 =$

(11)  $2 + 18 =$

(12)  $13 + 4 =$

(13)  $16 - 2 =$

(14)  $15 + 5 =$

(15)  $18 - 16 =$

(16)  $16 - 14 =$

(17)  $10 + 9 =$

(18)  $11 - 5 =$

(19)  $6 - 2 =$

(20)  $10 - 1 =$

(21)  $12 - 4 =$

(22)  $9 - 5 =$

(23)  $17 - 4 =$

(24)  $12 + 5 =$

(25)  $7 + 5 =$

(26)  $2 + 4 =$

(27)  $12 + 1 =$

(28)  $3 + 7 =$

(29)  $10 - 8 =$

(30)  $4 - 2 =$

(31)  $12 + 7 =$

(32)  $9 - 3 =$

(33)  $6 + 6 =$

(34)  $18 - 2 =$

(35)  $2 + 4 =$

(36)  $10 - 6 =$

(37)  $9 - 8 =$

(38)  $17 - 14 =$

(39)  $12 + 4 =$

(40)  $15 + 1 =$

(41)  $3 + 12 =$

(42)  $16 + 3 =$

(43)  $14 + 5 =$

(44)  $2 - 1 =$

(45)  $13 + 4 =$

(46)  $1 + 1 =$

(47)  $12 + 3 =$

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(49)  $17 - 9 =$

(50)  $2 - 2 =$

(51)  $6 - 6 =$

(52)  $4 - 4 =$

(53)  $9 + 6 =$

(54)  $16 - 15 =$

(55)  $3 - 1 =$

(56)  $4 - 1 =$

(57)  $10 + 3 =$

(58)  $13 + 1 =$

(59)  $9 - 7 =$

(60)  $8 - 1 =$

(61)  $13 + 6 =$

(62)  $12 - 10 =$

(63)  $11 - 6 =$

(64)  $14 - 13 =$

(65)  $3 + 5 =$

(66)  $14 - 3 =$

(67)  $12 - 4 =$

(68)  $15 - 4 =$

(69)  $14 - 5 =$

(70)  $5 + 2 =$

(71)  $19 + 1 =$

(72)  $3 - 3 =$

(73)  $13 + 3 =$

(74)  $6 - 2 =$

(75)  $18 + 2 =$

(76)  $17 + 3 =$

(77)  $15 - 1 =$

(78)  $9 - 1 =$

(79)  $1 + 4 =$

(80)  $14 + 6 =$

(81)  $8 + 5 =$

(82)  $5 + 3 =$

(83)  $16 + 2 =$

(84)  $6 - 5 =$

(85)  $18 + 1 =$

(86)  $13 + 2 =$

(87)  $5 - 3 =$

(88)  $13 - 5 =$

(89)  $16 - 12 =$

(90)  $11 - 1 =$

(91)  $10 - 2 =$

(92)  $7 + 3 =$

(93)  $7 + 9 =$

(94)  $10 + 8 =$

(95)  $5 - 4 =$

(96)  $11 + 6 =$

(97)  $11 + 1 =$

(98)  $16 - 6 =$

(99)  $1 - 1 =$

(100)  $8 - 8 =$

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姓名 \_\_\_\_\_

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(1)  $19 - 9 =$

(2)  $17 - 16 =$

(3)  $17 + 3 =$

(4)  $7 - 5 =$

(5)  $15 - 4 =$

(6)  $2 - 2 =$

(7)  $11 + 1 =$

(8)  $6 + 2 =$

(9)  $6 + 9 =$

(10)  $18 - 8 =$

(11)  $8 - 5 =$

(12)  $2 - 1 =$

(13)  $3 + 1 =$

(14)  $11 - 2 =$

(15)  $16 - 2 =$

(16)  $3 - 1 =$

(17)  $16 + 4 =$

(18)  $19 - 5 =$

(19)  $8 - 7 =$

(20)  $16 - 8 =$

(21)  $18 + 2 =$

(22)  $6 - 5 =$

(23)  $14 + 4 =$

(24)  $6 - 2 =$

(25)  $15 + 4 =$

(26)  $13 - 4 =$

(27)  $8 + 3 =$

(28)  $19 - 18 =$

(29)  $11 + 4 =$

(30)  $13 - 1 =$

(31)  $11 + 6 =$

(32)  $9 + 4 =$

(33)  $6 - 6 =$

(34)  $6 - 3 =$

(35)  $12 + 6 =$

(36)  $3 + 17 =$

(37)  $8 + 2 =$

(38)  $14 + 2 =$

(39)  $6 + 7 =$

(40)  $11 - 4 =$

(41)  $8 + 12 =$

(42)  $4 + 16 =$

(43)  $7 - 1 =$

(44)  $5 - 4 =$

(45)  $9 + 1 =$

(46)  $7 - 6 =$

(47)  $14 - 7 =$

(48)  $8 + 10 =$

(49)  $16 - 16 =$

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(51)  $19 + 1 =$

(52)  $17 - 3 =$

(53)  $12 + 1 =$

(54)  $11 + 2 =$

(55)  $16 + 2 =$

(56)  $14 - 5 =$

(57)  $11 - 8 =$

(58)  $9 + 6 =$

(59)  $15 + 2 =$

(60)  $7 - 7 =$

(61)  $12 + 3 =$

(62)  $13 - 5 =$

(63)  $9 - 7 =$

(64)  $2 + 11 =$

(65)  $6 - 3 =$

(66)  $6 + 5 =$

(67)  $12 + 1 =$

(68)  $18 + 2 =$

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(70)  $16 - 14 =$

(71)  $2 - 1 =$

(72)  $7 + 4 =$

(73)  $7 + 8 =$

(74)  $6 - 1 =$

(75)  $9 - 3 =$

(76)  $15 + 3 =$

(77)  $16 - 3 =$

(78)  $14 - 13 =$

(79)  $4 - 3 =$

(80)  $1 - 1 =$

(81)  $10 + 3 =$

(82)  $9 + 1 =$

(83)  $1 + 7 =$

(84)  $13 + 6 =$

(85)  $17 - 11 =$

(86)  $18 - 16 =$

(87)  $3 - 2 =$

(88)  $6 + 13 =$

(89)  $12 - 5 =$

(90)  $13 - 10 =$

(91)  $7 - 4 =$

(92)  $2 + 10 =$

(93)  $9 - 9 =$

(94)  $9 + 7 =$

(95)  $18 + 1 =$

(96)  $11 - 10 =$

(97)  $9 + 3 =$

(98)  $5 - 5 =$

(99)  $4 + 10 =$

(100)  $3 - 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $11 - 1 =$

(2)  $12 + 6 =$

(3)  $2 + 4 =$

(4)  $7 - 3 =$

(5)  $17 - 5 =$

(6)  $5 + 10 =$

(7)  $18 - 3 =$

(8)  $6 - 2 =$

(9)  $18 - 13 =$

(10)  $19 + 1 =$

(11)  $15 + 2 =$

(12)  $12 + 8 =$

(13)  $17 - 6 =$

(14)  $17 + 1 =$

(15)  $12 - 7 =$

(16)  $14 - 3 =$

(17)  $15 - 3 =$

(18)  $5 - 1 =$

(19)  $10 + 8 =$

(20)  $12 - 2 =$

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(22)  $11 - 2 =$

(23)  $5 + 7 =$

(24)  $16 + 1 =$

(25)  $15 + 4 =$

(26)  $8 + 12 =$

(27)  $16 - 8 =$

(28)  $8 - 3 =$

(29)  $18 - 8 =$

(30)  $2 - 2 =$

(31)  $2 + 5 =$

(32)  $18 - 6 =$

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(34)  $19 - 4 =$

(35)  $6 - 6 =$

(36)  $10 + 1 =$

(37)  $17 + 2 =$

(38)  $19 - 12 =$

(39)  $4 - 1 =$

(40)  $14 - 9 =$

(41)  $18 + 1 =$

(42)  $8 - 7 =$

(43)  $3 + 6 =$

(44)  $17 - 15 =$

(45)  $19 + 1 =$

(46)  $3 + 7 =$

(47)  $10 - 2 =$

(48)  $16 + 1 =$

(49)  $12 + 5 =$

(50)  $14 - 3 =$

(51)  $9 + 11 =$

(52)  $5 - 3 =$

(53)  $18 - 3 =$

(54)  $7 - 3 =$

(55)  $15 + 5 =$

(56)  $13 - 7 =$

(57)  $10 - 4 =$

(58)  $6 + 7 =$

(59)  $18 - 2 =$

(60)  $2 - 2 =$

(61)  $2 - 1 =$

(62)  $12 - 6 =$

(63)  $11 - 1 =$

(64)  $18 - 12 =$

(65)  $3 - 2 =$

(66)  $16 + 2 =$

(67)  $6 - 2 =$

(68)  $10 + 1 =$

(69)  $7 + 12 =$

(70)  $16 + 3 =$

(71)  $10 + 10 =$

(72)  $6 - 1 =$

(73)  $11 - 9 =$

(74)  $18 + 2 =$

(75)  $3 + 10 =$

(76)  $13 + 7 =$

(77)  $2 + 1 =$

(78)  $4 - 4 =$

(79)  $8 + 4 =$

(80)  $5 - 4 =$

(81)  $1 - 1 =$

(82)  $16 + 4 =$

(83)  $6 + 4 =$

(84)  $3 + 11 =$

(85)  $3 - 3 =$

(86)  $11 + 4 =$

(87)  $15 + 2 =$

(88)  $7 + 8 =$

(89)  $11 - 5 =$

(90)  $13 + 2 =$

(91)  $18 - 10 =$

(92)  $11 - 10 =$

(93)  $12 - 4 =$

(94)  $6 + 10 =$

(95)  $8 + 1 =$

(96)  $1 + 14 =$

(97)  $9 - 6 =$

(98)  $4 - 3 =$

(99)  $11 - 9 =$

(100)  $19 + 1 =$

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 1   | (2) 20  | (3) 3   | (4) 16  | (5) 13  | (6) 20  | (7) 11  | (8) 6   |
| (9) 6   | (10) 0  | (11) 6  | (12) 18 | (13) 0  | (14) 19 | (15) 7  | (16) 14 |
| (17) 15 | (18) 11 | (19) 4  | (20) 20 | (21) 13 | (22) 16 | (23) 12 | (24) 2  |
| (25) 19 | (26) 0  | (27) 6  | (28) 19 | (29) 2  | (30) 3  | (31) 8  | (32) 1  |
| (33) 20 | (34) 1  | (35) 18 | (36) 5  | (37) 17 | (38) 5  | (39) 9  | (40) 12 |
| (41) 19 | (42) 19 | (43) 15 | (44) 3  | (45) 15 | (46) 13 | (47) 0  | (48) 7  |
| (49) 12 | (50) 15 | (51) 12 | (52) 15 | (53) 10 | (54) 1  | (55) 4  | (56) 17 |
| (57) 2  | (58) 8  | (59) 20 | (60) 18 | (61) 4  | (62) 19 | (63) 12 | (64) 7  |
| (65) 8  | (66) 20 | (67) 19 | (68) 19 | (69) 9  | (70) 0  | (71) 20 | (72) 1  |
| (73) 18 | (74) 19 | (75) 19 | (76) 17 | (77) 17 | (78) 16 | (79) 2  | (80) 13 |
| (81) 15 | (82) 12 | (83) 18 | (84) 3  | (85) 17 | (86) 2  | (87) 2  | (88) 0  |
| (89) 19 | (90) 0  | (91) 14 | (92) 17 | (93) 5  | (94) 0  | (95) 18 | (96) 6  |
| (97) 0  | (98) 14 | (99) 0  | (100) 9 |         |         |         |         |

### 第2页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 4   | (3) 4   | (4) 12   | (5) 2   | (6) 16  | (7) 10  | (8) 0   |
| (9) 5   | (10) 1  | (11) 11 | (12) 17  | (13) 4  | (14) 16 | (15) 20 | (16) 13 |
| (17) 5  | (18) 2  | (19) 6  | (20) 3   | (21) 7  | (22) 14 | (23) 1  | (24) 1  |
| (25) 20 | (26) 7  | (27) 14 | (28) 18  | (29) 6  | (30) 8  | (31) 11 | (32) 11 |
| (33) 20 | (34) 6  | (35) 4  | (36) 13  | (37) 8  | (38) 16 | (39) 16 | (40) 2  |
| (41) 11 | (42) 16 | (43) 15 | (44) 18  | (45) 13 | (46) 1  | (47) 3  | (48) 5  |
| (49) 13 | (50) 17 | (51) 11 | (52) 14  | (53) 7  | (54) 0  | (55) 6  | (56) 0  |
| (57) 18 | (58) 14 | (59) 2  | (60) 3   | (61) 20 | (62) 16 | (63) 15 | (64) 17 |
| (65) 19 | (66) 20 | (67) 3  | (68) 6   | (69) 12 | (70) 14 | (71) 5  | (72) 3  |
| (73) 7  | (74) 2  | (75) 18 | (76) 11  | (77) 19 | (78) 20 | (79) 9  | (80) 17 |
| (81) 19 | (82) 10 | (83) 6  | (84) 19  | (85) 9  | (86) 20 | (87) 5  | (88) 0  |
| (89) 10 | (90) 1  | (91) 4  | (92) 13  | (93) 16 | (94) 1  | (95) 7  | (96) 15 |
| (97) 5  | (98) 15 | (99) 17 | (100) 14 |         |         |         |         |



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 2	(2) 1	(3) 8	(4) 14	(5) 0	(6) 2	(7) 6	(8) 15
(9) 1	(10) 13	(11) 5	(12) 19	(13) 4	(14) 4	(15) 16	(16) 19
(17) 11	(18) 19	(19) 6	(20) 16	(21) 17	(22) 18	(23) 1	(24) 15
(25) 11	(26) 2	(27) 6	(28) 6	(29) 20	(30) 5	(31) 2	(32) 16
(33) 9	(34) 20	(35) 0	(36) 14	(37) 13	(38) 8	(39) 0	(40) 7
(41) 1	(42) 13	(43) 18	(44) 20	(45) 17	(46) 19	(47) 0	(48) 3
(49) 2	(50) 8	(51) 10	(52) 0	(53) 20	(54) 13	(55) 19	(56) 0
(57) 20	(58) 15	(59) 14	(60) 0	(61) 13	(62) 6	(63) 4	(64) 15
(65) 3	(66) 12	(67) 5	(68) 8	(69) 0	(70) 1	(71) 9	(72) 4
(73) 0	(74) 20	(75) 13	(76) 20	(77) 18	(78) 10	(79) 17	(80) 1
(81) 19	(82) 19	(83) 20	(84) 15	(85) 5	(86) 5	(87) 14	(88) 7
(89) 3	(90) 17	(91) 5	(92) 19	(93) 17	(94) 6	(95) 20	(96) 20
(97) 1	(98) 0	(99) 6	(100) 0				

### 第4页答案

(1) 1	(2) 2	(3) 1	(4) 3	(5) 2	(6) 16	(7) 12	(8) 18
(9) 5	(10) 19	(11) 0	(12) 15	(13) 11	(14) 6	(15) 18	(16) 5
(17) 16	(18) 5	(19) 0	(20) 19	(21) 1	(22) 20	(23) 5	(24) 19
(25) 20	(26) 18	(27) 5	(28) 11	(29) 15	(30) 13	(31) 14	(32) 7
(33) 2	(34) 9	(35) 11	(36) 1	(37) 6	(38) 13	(39) 17	(40) 18
(41) 0	(42) 20	(43) 1	(44) 10	(45) 14	(46) 7	(47) 0	(48) 12
(49) 18	(50) 10	(51) 2	(52) 9	(53) 18	(54) 13	(55) 20	(56) 0
(57) 18	(58) 14	(59) 15	(60) 13	(61) 19	(62) 18	(63) 15	(64) 16
(65) 3	(66) 1	(67) 12	(68) 18	(69) 19	(70) 0	(71) 19	(72) 16
(73) 10	(74) 0	(75) 15	(76) 0	(77) 7	(78) 0	(79) 4	(80) 1
(81) 16	(82) 18	(83) 20	(84) 8	(85) 20	(86) 8	(87) 19	(88) 17
(89) 15	(90) 12	(91) 17	(92) 9	(93) 3	(94) 15	(95) 9	(96) 1
(97) 2	(98) 3	(99) 1	(100) 16				

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 2	(2) 16	(3) 0	(4) 20	(5) 12	(6) 0	(7) 11	(8) 15
(9) 8	(10) 9	(11) 20	(12) 17	(13) 14	(14) 20	(15) 2	(16) 2
(17) 19	(18) 6	(19) 4	(20) 9	(21) 8	(22) 4	(23) 13	(24) 17
(25) 12	(26) 6	(27) 13	(28) 10	(29) 2	(30) 2	(31) 19	(32) 6
(33) 12	(34) 16	(35) 6	(36) 4	(37) 1	(38) 3	(39) 16	(40) 16
(41) 15	(42) 19	(43) 19	(44) 1	(45) 17	(46) 2	(47) 15	(48) 14
(49) 8	(50) 0	(51) 0	(52) 0	(53) 15	(54) 1	(55) 2	(56) 3
(57) 13	(58) 14	(59) 2	(60) 7	(61) 19	(62) 2	(63) 5	(64) 1
(65) 8	(66) 11	(67) 8	(68) 11	(69) 9	(70) 7	(71) 20	(72) 0
(73) 16	(74) 4	(75) 20	(76) 20	(77) 14	(78) 8	(79) 5	(80) 20
(81) 13	(82) 8	(83) 18	(84) 1	(85) 19	(86) 15	(87) 2	(88) 8
(89) 4	(90) 10	(91) 8	(92) 10	(93) 16	(94) 18	(95) 1	(96) 17
(97) 12	(98) 10	(99) 0	(100) 0				

### 第6页答案

(1) 10	(2) 1	(3) 20	(4) 2	(5) 11	(6) 0	(7) 12	(8) 8
(9) 15	(10) 10	(11) 3	(12) 1	(13) 4	(14) 9	(15) 14	(16) 2
(17) 20	(18) 14	(19) 1	(20) 8	(21) 20	(22) 1	(23) 18	(24) 4
(25) 19	(26) 9	(27) 11	(28) 1	(29) 15	(30) 12	(31) 17	(32) 13
(33) 0	(34) 3	(35) 18	(36) 20	(37) 10	(38) 16	(39) 13	(40) 7
(41) 20	(42) 20	(43) 6	(44) 1	(45) 10	(46) 1	(47) 7	(48) 18
(49) 0	(50) 1	(51) 20	(52) 14	(53) 13	(54) 13	(55) 18	(56) 9
(57) 3	(58) 15	(59) 17	(60) 0	(61) 15	(62) 8	(63) 2	(64) 13
(65) 3	(66) 11	(67) 13	(68) 20	(69) 9	(70) 2	(71) 1	(72) 11
(73) 15	(74) 5	(75) 6	(76) 18	(77) 13	(78) 1	(79) 1	(80) 0
(81) 13	(82) 10	(83) 8	(84) 19	(85) 6	(86) 2	(87) 1	(88) 19
(89) 7	(90) 3	(91) 3	(92) 12	(93) 0	(94) 16	(95) 19	(96) 1
(97) 12	(98) 0	(99) 14	(100) 2				

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 10  | (2) 18  | (3) 6   | (4) 4    | (5) 12  | (6) 15  | (7) 15  | (8) 4   |
| (9) 5   | (10) 20 | (11) 17 | (12) 20  | (13) 11 | (14) 18 | (15) 5  | (16) 11 |
| (17) 12 | (18) 4  | (19) 18 | (20) 10  | (21) 20 | (22) 9  | (23) 12 | (24) 17 |
| (25) 19 | (26) 20 | (27) 8  | (28) 5   | (29) 10 | (30) 0  | (31) 7  | (32) 12 |
| (33) 12 | (34) 15 | (35) 0  | (36) 11  | (37) 19 | (38) 7  | (39) 3  | (40) 5  |
| (41) 19 | (42) 1  | (43) 9  | (44) 2   | (45) 20 | (46) 10 | (47) 8  | (48) 17 |
| (49) 17 | (50) 11 | (51) 20 | (52) 2   | (53) 15 | (54) 4  | (55) 20 | (56) 6  |
| (57) 6  | (58) 13 | (59) 16 | (60) 0   | (61) 1  | (62) 6  | (63) 10 | (64) 6  |
| (65) 1  | (66) 18 | (67) 4  | (68) 11  | (69) 19 | (70) 19 | (71) 20 | (72) 5  |
| (73) 2  | (74) 20 | (75) 13 | (76) 20  | (77) 3  | (78) 0  | (79) 12 | (80) 1  |
| (81) 0  | (82) 20 | (83) 10 | (84) 14  | (85) 0  | (86) 15 | (87) 17 | (88) 15 |
| (89) 6  | (90) 15 | (91) 8  | (92) 1   | (93) 8  | (94) 16 | (95) 9  | (96) 15 |
| (97) 3  | (98) 1  | (99) 2  | (100) 20 |         |         |         |         |