

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 6 =$

(2)  $11 + 3 =$

(3)  $12 + 3 =$

(4)  $8 + 11 =$

(5)  $15 + 1 =$

(6)  $18 + 2 =$

(7)  $2 + 3 =$

(8)  $5 + 1 =$

(9)  $16 + 3 =$

(10)  $17 + 1 =$

(11)  $12 + 7 =$

(12)  $7 + 12 =$

(13)  $4 + 5 =$

(14)  $12 + 6 =$

(15)  $16 + 4 =$

(16)  $17 + 3 =$

(17)  $10 + 8 =$

(18)  $12 + 4 =$

(19)  $8 + 5 =$

(20)  $6 + 10 =$

(21)  $15 + 4 =$

(22)  $6 + 7 =$

(23)  $5 + 7 =$

(24)  $1 + 19 =$

(25)  $3 + 16 =$

(26)  $9 + 6 =$

(27)  $9 + 10 =$

(28)  $5 + 10 =$

(29)  $8 + 1 =$

(30)  $14 + 3 =$

(31)  $6 + 1 =$

(32)  $5 + 4 =$

(33)  $5 + 6 =$

(34)  $5 + 3 =$

(35)  $17 + 2 =$

(36)  $9 + 2 =$

(37)  $8 + 3 =$

(38)  $4 + 10 =$

(39)  $7 + 1 =$

(40)  $12 + 8 =$

(41)  $14 + 5 =$

(42)  $1 + 12 =$

(43)  $18 + 1 =$

(44)  $9 + 6 =$

(45)  $14 + 6 =$

(46)  $11 + 3 =$

(47)  $12 + 5 =$

(48)  $2 + 3 =$

(49)  $8 + 1 =$

(50)  $12 + 6 =$

(51)  $3 + 10 =$

(52)  $11 + 7 =$

(53)  $15 + 5 =$

(54)  $11 + 9 =$

(55)  $2 + 5 =$

(56)  $8 + 3 =$

(57)  $6 + 8 =$

(58)  $12 + 1 =$

(59)  $13 + 7 =$

(60)  $3 + 12 =$

(61)  $10 + 6 =$

(62)  $8 + 4 =$

(63)  $1 + 2 =$

(64)  $17 + 2 =$

(65)  $19 + 1 =$

(66)  $4 + 3 =$

(67)  $13 + 1 =$

(68)  $12 + 4 =$

(69)  $18 + 1 =$

(70)  $7 + 7 =$

(71)  $2 + 16 =$

(72)  $17 + 3 =$

(73)  $4 + 15 =$

(74)  $4 + 6 =$

(75)  $16 + 4 =$

(76)  $3 + 17 =$

(77)  $5 + 10 =$

(78)  $4 + 16 =$

(79)  $5 + 7 =$

(80)  $4 + 8 =$

(81)  $2 + 17 =$

(82)  $11 + 4 =$

(83)  $4 + 10 =$

(84)  $13 + 6 =$

(85)  $17 + 1 =$

(86)  $11 + 8 =$

(87)  $16 + 2 =$

(88)  $9 + 4 =$

(89)  $11 + 6 =$

(90)  $1 + 9 =$

(91)  $13 + 7 =$

(92)  $19 + 1 =$

(93)  $16 + 3 =$

(94)  $3 + 17 =$

(95)  $12 + 4 =$

(96)  $12 + 6 =$

(97)  $2 + 18 =$

(98)  $9 + 8 =$

(99)  $13 + 6 =$

(100)  $1 + 8 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                  |                 |                  |
|-----------------|------------------|-----------------|------------------|
| (1) $16 + 4 =$  | (2) $8 + 7 =$    | (3) $15 + 5 =$  | (4) $10 + 7 =$   |
| (5) $17 + 3 =$  | (6) $3 + 10 =$   | (7) $4 + 16 =$  | (8) $11 + 4 =$   |
| (9) $15 + 2 =$  | (10) $16 + 2 =$  | (11) $17 + 2 =$ | (12) $1 + 10 =$  |
| (13) $13 + 4 =$ | (14) $1 + 13 =$  | (15) $17 + 1 =$ | (16) $5 + 12 =$  |
| (17) $13 + 5 =$ | (18) $11 + 6 =$  | (19) $12 + 8 =$ | (20) $7 + 4 =$   |
| (21) $7 + 13 =$ | (22) $16 + 1 =$  | (23) $14 + 2 =$ | (24) $5 + 1 =$   |
| (25) $6 + 1 =$  | (26) $7 + 10 =$  | (27) $5 + 9 =$  | (28) $10 + 1 =$  |
| (29) $5 + 14 =$ | (30) $1 + 4 =$   | (31) $5 + 3 =$  | (32) $9 + 4 =$   |
| (33) $10 + 7 =$ | (34) $8 + 4 =$   | (35) $14 + 3 =$ | (36) $3 + 2 =$   |
| (37) $6 + 2 =$  | (38) $6 + 3 =$   | (39) $17 + 3 =$ | (40) $15 + 3 =$  |
| (41) $4 + 9 =$  | (42) $15 + 5 =$  | (43) $12 + 8 =$ | (44) $3 + 15 =$  |
| (45) $14 + 1 =$ | (46) $19 + 1 =$  | (47) $7 + 11 =$ | (48) $1 + 13 =$  |
| (49) $10 + 6 =$ | (50) $10 + 2 =$  | (51) $4 + 15 =$ | (52) $2 + 4 =$   |
| (53) $1 + 9 =$  | (54) $1 + 16 =$  | (55) $16 + 4 =$ | (56) $5 + 2 =$   |
| (57) $13 + 7 =$ | (58) $13 + 6 =$  | (59) $11 + 8 =$ | (60) $10 + 1 =$  |
| (61) $6 + 5 =$  | (62) $10 + 10 =$ | (63) $14 + 6 =$ | (64) $17 + 2 =$  |
| (65) $6 + 14 =$ | (66) $10 + 4 =$  | (67) $15 + 4 =$ | (68) $9 + 11 =$  |
| (69) $18 + 2 =$ | (70) $3 + 4 =$   | (71) $1 + 19 =$ | (72) $9 + 1 =$   |
| (73) $13 + 3 =$ | (74) $8 + 3 =$   | (75) $16 + 1 =$ | (76) $4 + 14 =$  |
| (77) $2 + 18 =$ | (78) $3 + 9 =$   | (79) $10 + 3 =$ | (80) $18 + 1 =$  |
| (81) $7 + 10 =$ | (82) $12 + 8 =$  | (83) $13 + 7 =$ | (84) $3 + 6 =$   |
| (85) $5 + 2 =$  | (86) $13 + 1 =$  | (87) $7 + 3 =$  | (88) $15 + 3 =$  |
| (89) $4 + 6 =$  | (90) $12 + 7 =$  | (91) $9 + 1 =$  | (92) $11 + 2 =$  |
| (93) $14 + 2 =$ | (94) $17 + 2 =$  | (95) $9 + 4 =$  | (96) $7 + 9 =$   |
| (97) $14 + 5 =$ | (98) $7 + 8 =$   | (99) $13 + 4 =$ | (100) $10 + 8 =$ |

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姓名 \_\_\_\_\_

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(1)  $3 + 13 =$

(2)  $1 + 5 =$

(3)  $16 + 4 =$

(4)  $13 + 3 =$

(5)  $1 + 4 =$

(6)  $4 + 10 =$

(7)  $19 + 1 =$

(8)  $2 + 7 =$

(9)  $16 + 3 =$

(10)  $2 + 8 =$

(11)  $5 + 5 =$

(12)  $8 + 11 =$

(13)  $5 + 9 =$

(14)  $8 + 10 =$

(15)  $12 + 6 =$

(16)  $15 + 2 =$

(17)  $2 + 11 =$

(18)  $4 + 13 =$

(19)  $3 + 8 =$

(20)  $7 + 13 =$

(21)  $3 + 5 =$

(22)  $7 + 2 =$

(23)  $10 + 10 =$

(24)  $15 + 1 =$

(25)  $8 + 3 =$

(26)  $7 + 6 =$

(27)  $12 + 1 =$

(28)  $10 + 7 =$

(29)  $9 + 9 =$

(30)  $16 + 2 =$

(31)  $7 + 10 =$

(32)  $8 + 3 =$

(33)  $17 + 3 =$

(34)  $4 + 15 =$

(35)  $18 + 2 =$

(36)  $14 + 3 =$

(37)  $18 + 1 =$

(38)  $13 + 4 =$

(39)  $1 + 16 =$

(40)  $11 + 1 =$

(41)  $4 + 12 =$

(42)  $16 + 4 =$

(43)  $9 + 6 =$

(44)  $8 + 12 =$

(45)  $3 + 16 =$

(46)  $6 + 4 =$

(47)  $5 + 5 =$

(48)  $3 + 4 =$

(49)  $12 + 4 =$

(50)  $15 + 2 =$

(51)  $5 + 13 =$

(52)  $1 + 17 =$

(53)  $1 + 15 =$

(54)  $8 + 2 =$

(55)  $9 + 3 =$

(56)  $2 + 12 =$

(57)  $9 + 8 =$

(58)  $8 + 8 =$

(59)  $4 + 1 =$

(60)  $6 + 11 =$

(61)  $3 + 10 =$

(62)  $13 + 6 =$

(63)  $7 + 1 =$

(64)  $4 + 7 =$

(65)  $14 + 6 =$

(66)  $19 + 1 =$

(67)  $5 + 3 =$

(68)  $13 + 7 =$

(69)  $5 + 8 =$

(70)  $13 + 3 =$

(71)  $5 + 11 =$

(72)  $17 + 1 =$

(73)  $9 + 7 =$

(74)  $4 + 4 =$

(75)  $8 + 9 =$

(76)  $1 + 1 =$

(77)  $6 + 13 =$

(78)  $6 + 5 =$

(79)  $9 + 11 =$

(80)  $7 + 1 =$

(81)  $3 + 17 =$

(82)  $12 + 7 =$

(83)  $17 + 1 =$

(84)  $13 + 1 =$

(85)  $13 + 2 =$

(86)  $18 + 1 =$

(87)  $5 + 12 =$

(88)  $11 + 1 =$

(89)  $15 + 5 =$

(90)  $2 + 17 =$

(91)  $16 + 2 =$

(92)  $12 + 3 =$

(93)  $5 + 1 =$

(94)  $16 + 3 =$

(95)  $5 + 11 =$

(96)  $12 + 2 =$

(97)  $8 + 4 =$

(98)  $16 + 1 =$

(99)  $11 + 7 =$

(100)  $1 + 1 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $2 + 18 =$

(2)  $4 + 2 =$

(3)  $11 + 6 =$

(4)  $14 + 4 =$

(5)  $8 + 9 =$

(6)  $3 + 9 =$

(7)  $15 + 1 =$

(8)  $4 + 8 =$

(9)  $15 + 3 =$

(10)  $15 + 4 =$

(11)  $8 + 7 =$

(12)  $12 + 6 =$

(13)  $9 + 11 =$

(14)  $13 + 3 =$

(15)  $10 + 4 =$

(16)  $10 + 1 =$

(17)  $13 + 7 =$

(18)  $18 + 2 =$

(19)  $8 + 1 =$

(20)  $9 + 1 =$

(21)  $3 + 9 =$

(22)  $12 + 7 =$

(23)  $4 + 5 =$

(24)  $3 + 13 =$

(25)  $10 + 6 =$

(26)  $4 + 7 =$

(27)  $10 + 4 =$

(28)  $11 + 1 =$

(29)  $14 + 4 =$

(30)  $5 + 10 =$

(31)  $12 + 5 =$

(32)  $17 + 3 =$

(33)  $19 + 1 =$

(34)  $14 + 3 =$

(35)  $12 + 8 =$

(36)  $4 + 15 =$

(37)  $14 + 2 =$

(38)  $2 + 8 =$

(39)  $10 + 7 =$

(40)  $10 + 1 =$

(41)  $4 + 2 =$

(42)  $16 + 1 =$

(43)  $14 + 1 =$

(44)  $18 + 2 =$

(45)  $4 + 11 =$

(46)  $5 + 6 =$

(47)  $6 + 14 =$

(48)  $5 + 5 =$

(49)  $6 + 2 =$

(50)  $13 + 6 =$

(51)  $7 + 12 =$

(52)  $9 + 11 =$

(53)  $18 + 1 =$

(54)  $13 + 3 =$

(55)  $10 + 2 =$

(56)  $6 + 12 =$

(57)  $7 + 6 =$

(58)  $7 + 11 =$

(59)  $13 + 4 =$

(60)  $9 + 6 =$

(61)  $15 + 3 =$

(62)  $6 + 6 =$

(63)  $13 + 2 =$

(64)  $5 + 7 =$

(65)  $3 + 17 =$

(66)  $3 + 4 =$

(67)  $7 + 4 =$

(68)  $11 + 4 =$

(69)  $15 + 2 =$

(70)  $8 + 8 =$

(71)  $1 + 7 =$

(72)  $9 + 7 =$

(73)  $8 + 11 =$

(74)  $9 + 1 =$

(75)  $8 + 6 =$

(76)  $14 + 6 =$

(77)  $6 + 12 =$

(78)  $5 + 5 =$

(79)  $8 + 10 =$

(80)  $11 + 9 =$

(81)  $15 + 5 =$

(82)  $3 + 9 =$

(83)  $3 + 13 =$

(84)  $11 + 8 =$

(85)  $16 + 4 =$

(86)  $2 + 7 =$

(87)  $6 + 11 =$

(88)  $17 + 1 =$

(89)  $4 + 13 =$

(90)  $1 + 19 =$

(91)  $14 + 3 =$

(92)  $10 + 3 =$

(93)  $6 + 9 =$

(94)  $15 + 1 =$

(95)  $11 + 4 =$

(96)  $2 + 2 =$

(97)  $11 + 7 =$

(98)  $19 + 1 =$

(99)  $16 + 1 =$

(100)  $8 + 12 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $15 + 3 =$

(2)  $13 + 2 =$

(3)  $4 + 8 =$

(4)  $4 + 1 =$

(5)  $2 + 18 =$

(6)  $1 + 17 =$

(7)  $12 + 8 =$

(8)  $14 + 2 =$

(9)  $12 + 4 =$

(10)  $8 + 11 =$

(11)  $12 + 3 =$

(12)  $2 + 8 =$

(13)  $3 + 6 =$

(14)  $6 + 1 =$

(15)  $5 + 3 =$

(16)  $1 + 2 =$

(17)  $13 + 5 =$

(18)  $18 + 2 =$

(19)  $13 + 3 =$

(20)  $5 + 9 =$

(21)  $3 + 16 =$

(22)  $7 + 13 =$

(23)  $3 + 3 =$

(24)  $11 + 6 =$

(25)  $11 + 1 =$

(26)  $8 + 5 =$

(27)  $15 + 4 =$

(28)  $4 + 9 =$

(29)  $9 + 4 =$

(30)  $19 + 1 =$

(31)  $2 + 15 =$

(32)  $8 + 4 =$

(33)  $11 + 8 =$

(34)  $14 + 3 =$

(35)  $2 + 12 =$

(36)  $8 + 11 =$

(37)  $17 + 3 =$

(38)  $15 + 5 =$

(39)  $9 + 5 =$

(40)  $12 + 7 =$

(41)  $3 + 12 =$

(42)  $18 + 2 =$

(43)  $14 + 2 =$

(44)  $10 + 6 =$

(45)  $1 + 2 =$

(46)  $13 + 4 =$

(47)  $13 + 5 =$

(48)  $11 + 1 =$

(49)  $11 + 6 =$

(50)  $13 + 3 =$

(51)  $3 + 5 =$

(52)  $5 + 1 =$

(53)  $17 + 2 =$

(54)  $15 + 3 =$

(55)  $16 + 1 =$

(56)  $5 + 6 =$

(57)  $12 + 2 =$

(58)  $10 + 2 =$

(59)  $15 + 1 =$

(60)  $11 + 9 =$

(61)  $4 + 11 =$

(62)  $1 + 19 =$

(63)  $5 + 7 =$

(64)  $3 + 7 =$

(65)  $1 + 14 =$

(66)  $4 + 7 =$

(67)  $14 + 1 =$

(68)  $11 + 3 =$

(69)  $2 + 16 =$

(70)  $5 + 8 =$

(71)  $12 + 3 =$

(72)  $9 + 2 =$

(73)  $3 + 2 =$

(74)  $14 + 5 =$

(75)  $16 + 4 =$

(76)  $13 + 1 =$

(77)  $1 + 15 =$

(78)  $6 + 8 =$

(79)  $16 + 2 =$

(80)  $6 + 8 =$

(81)  $12 + 4 =$

(82)  $16 + 4 =$

(83)  $17 + 1 =$

(84)  $12 + 7 =$

(85)  $18 + 1 =$

(86)  $4 + 1 =$

(87)  $10 + 4 =$

(88)  $15 + 4 =$

(89)  $4 + 11 =$

(90)  $17 + 2 =$

(91)  $8 + 1 =$

(92)  $9 + 11 =$

(93)  $4 + 9 =$

(94)  $13 + 3 =$

(95)  $2 + 13 =$

(96)  $4 + 10 =$

(97)  $3 + 11 =$

(98)  $3 + 4 =$

(99)  $11 + 3 =$

(100)  $14 + 3 =$

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日期 \_\_\_\_\_

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(1)  $3 + 1 =$

(2)  $1 + 6 =$

(3)  $15 + 1 =$

(4)  $9 + 2 =$

(5)  $19 + 1 =$

(6)  $9 + 9 =$

(7)  $13 + 2 =$

(8)  $2 + 10 =$

(9)  $7 + 4 =$

(10)  $13 + 4 =$

(11)  $5 + 12 =$

(12)  $8 + 7 =$

(13)  $18 + 2 =$

(14)  $9 + 8 =$

(15)  $13 + 4 =$

(16)  $4 + 6 =$

(17)  $8 + 2 =$

(18)  $13 + 2 =$

(19)  $7 + 6 =$

(20)  $13 + 5 =$

(21)  $8 + 7 =$

(22)  $7 + 11 =$

(23)  $15 + 5 =$

(24)  $19 + 1 =$

(25)  $2 + 12 =$

(26)  $17 + 1 =$

(27)  $12 + 2 =$

(28)  $12 + 8 =$

(29)  $18 + 2 =$

(30)  $10 + 9 =$

(31)  $9 + 2 =$

(32)  $16 + 1 =$

(33)  $8 + 1 =$

(34)  $17 + 3 =$

(35)  $16 + 2 =$

(36)  $3 + 12 =$

(37)  $16 + 3 =$

(38)  $8 + 12 =$

(39)  $8 + 5 =$

(40)  $2 + 14 =$

(41)  $18 + 1 =$

(42)  $17 + 2 =$

(43)  $14 + 1 =$

(44)  $12 + 1 =$

(45)  $2 + 15 =$

(46)  $15 + 1 =$

(47)  $2 + 8 =$

(48)  $3 + 5 =$

(49)  $6 + 14 =$

(50)  $5 + 8 =$

(51)  $7 + 13 =$

(52)  $10 + 4 =$

(53)  $10 + 1 =$

(54)  $2 + 1 =$

(55)  $10 + 6 =$

(56)  $11 + 9 =$

(57)  $7 + 8 =$

(58)  $11 + 4 =$

(59)  $4 + 13 =$

(60)  $1 + 14 =$

(61)  $8 + 3 =$

(62)  $1 + 1 =$

(63)  $5 + 6 =$

(64)  $1 + 2 =$

(65)  $12 + 6 =$

(66)  $4 + 8 =$

(67)  $2 + 11 =$

(68)  $18 + 1 =$

(69)  $4 + 10 =$

(70)  $10 + 5 =$

(71)  $14 + 2 =$

(72)  $14 + 1 =$

(73)  $12 + 1 =$

(74)  $6 + 12 =$

(75)  $13 + 5 =$

(76)  $13 + 1 =$

(77)  $8 + 12 =$

(78)  $9 + 9 =$

(79)  $19 + 1 =$

(80)  $7 + 1 =$

(81)  $1 + 7 =$

(82)  $12 + 4 =$

(83)  $15 + 4 =$

(84)  $4 + 5 =$

(85)  $5 + 13 =$

(86)  $12 + 3 =$

(87)  $9 + 5 =$

(88)  $16 + 3 =$

(89)  $12 + 6 =$

(90)  $16 + 1 =$

(91)  $6 + 10 =$

(92)  $17 + 3 =$

(93)  $4 + 1 =$

(94)  $8 + 11 =$

(95)  $5 + 2 =$

(96)  $7 + 9 =$

(97)  $17 + 2 =$

(98)  $8 + 5 =$

(99)  $11 + 2 =$

(100)  $18 + 2 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $3 + 8 =$

(2)  $7 + 10 =$

(3)  $15 + 5 =$

(4)  $8 + 4 =$

(5)  $3 + 2 =$

(6)  $1 + 15 =$

(7)  $5 + 8 =$

(8)  $17 + 1 =$

(9)  $4 + 12 =$

(10)  $3 + 13 =$

(11)  $18 + 1 =$

(12)  $14 + 4 =$

(13)  $5 + 7 =$

(14)  $16 + 3 =$

(15)  $9 + 6 =$

(16)  $9 + 1 =$

(17)  $1 + 10 =$

(18)  $2 + 15 =$

(19)  $6 + 8 =$

(20)  $1 + 7 =$

(21)  $4 + 11 =$

(22)  $8 + 6 =$

(23)  $9 + 2 =$

(24)  $10 + 5 =$

(25)  $7 + 9 =$

(26)  $9 + 10 =$

(27)  $19 + 1 =$

(28)  $3 + 1 =$

(29)  $14 + 2 =$

(30)  $11 + 9 =$

(31)  $13 + 7 =$

(32)  $5 + 6 =$

(33)  $8 + 7 =$

(34)  $16 + 1 =$

(35)  $17 + 2 =$

(36)  $12 + 7 =$

(37)  $14 + 6 =$

(38)  $4 + 9 =$

(39)  $2 + 8 =$

(40)  $11 + 2 =$

(41)  $6 + 7 =$

(42)  $5 + 14 =$

(43)  $1 + 5 =$

(44)  $7 + 3 =$

(45)  $7 + 12 =$

(46)  $8 + 3 =$

(47)  $4 + 7 =$

(48)  $5 + 12 =$

(49)  $15 + 3 =$

(50)  $8 + 10 =$

(51)  $10 + 10 =$

(52)  $18 + 2 =$

(53)  $2 + 17 =$

(54)  $11 + 4 =$

(55)  $14 + 4 =$

(56)  $5 + 2 =$

(57)  $3 + 11 =$

(58)  $5 + 14 =$

(59)  $5 + 3 =$

(60)  $5 + 6 =$

(61)  $13 + 5 =$

(62)  $16 + 1 =$

(63)  $15 + 4 =$

(64)  $10 + 7 =$

(65)  $8 + 6 =$

(66)  $18 + 1 =$

(67)  $3 + 7 =$

(68)  $16 + 4 =$

(69)  $6 + 13 =$

(70)  $1 + 4 =$

(71)  $18 + 2 =$

(72)  $13 + 4 =$

(73)  $6 + 14 =$

(74)  $12 + 8 =$

(75)  $10 + 4 =$

(76)  $15 + 2 =$

(77)  $12 + 7 =$

(78)  $7 + 4 =$

(79)  $8 + 10 =$

(80)  $14 + 2 =$

(81)  $2 + 13 =$

(82)  $3 + 12 =$

(83)  $19 + 1 =$

(84)  $17 + 2 =$

(85)  $12 + 2 =$

(86)  $15 + 3 =$

(87)  $14 + 5 =$

(88)  $8 + 9 =$

(89)  $7 + 1 =$

(90)  $15 + 1 =$

(91)  $9 + 6 =$

(92)  $7 + 10 =$

(93)  $5 + 5 =$

(94)  $16 + 2 =$

(95)  $1 + 11 =$

(96)  $8 + 4 =$

(97)  $16 + 3 =$

(98)  $12 + 4 =$

(99)  $2 + 18 =$

(100)  $11 + 9 =$

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 14  | (2) 14  | (3) 15  | (4) 19  | (5) 16  | (6) 20  | (7) 5   | (8) 6   |
| (9) 19  | (10) 18 | (11) 19 | (12) 19 | (13) 9  | (14) 18 | (15) 20 | (16) 20 |
| (17) 18 | (18) 16 | (19) 13 | (20) 16 | (21) 19 | (22) 13 | (23) 12 | (24) 20 |
| (25) 19 | (26) 15 | (27) 19 | (28) 15 | (29) 9  | (30) 17 | (31) 7  | (32) 9  |
| (33) 11 | (34) 8  | (35) 19 | (36) 11 | (37) 11 | (38) 14 | (39) 8  | (40) 20 |
| (41) 19 | (42) 13 | (43) 19 | (44) 15 | (45) 20 | (46) 14 | (47) 17 | (48) 5  |
| (49) 9  | (50) 18 | (51) 13 | (52) 18 | (53) 20 | (54) 20 | (55) 7  | (56) 11 |
| (57) 14 | (58) 13 | (59) 20 | (60) 15 | (61) 16 | (62) 12 | (63) 3  | (64) 19 |
| (65) 20 | (66) 7  | (67) 14 | (68) 16 | (69) 19 | (70) 14 | (71) 18 | (72) 20 |
| (73) 19 | (74) 10 | (75) 20 | (76) 20 | (77) 15 | (78) 20 | (79) 12 | (80) 12 |
| (81) 19 | (82) 15 | (83) 14 | (84) 19 | (85) 18 | (86) 19 | (87) 18 | (88) 13 |
| (89) 17 | (90) 10 | (91) 20 | (92) 20 | (93) 19 | (94) 20 | (95) 16 | (96) 18 |
| (97) 20 | (98) 17 | (99) 19 | (100) 9 |         |         |         |         |

### 第2页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 15  | (3) 20  | (4) 17   | (5) 20  | (6) 13  | (7) 20  | (8) 15  |
| (9) 17  | (10) 18 | (11) 19 | (12) 11  | (13) 17 | (14) 14 | (15) 18 | (16) 17 |
| (17) 18 | (18) 17 | (19) 20 | (20) 11  | (21) 20 | (22) 17 | (23) 16 | (24) 6  |
| (25) 7  | (26) 17 | (27) 14 | (28) 11  | (29) 19 | (30) 5  | (31) 8  | (32) 13 |
| (33) 17 | (34) 12 | (35) 17 | (36) 5   | (37) 8  | (38) 9  | (39) 20 | (40) 18 |
| (41) 13 | (42) 20 | (43) 20 | (44) 18  | (45) 15 | (46) 20 | (47) 18 | (48) 14 |
| (49) 16 | (50) 12 | (51) 19 | (52) 6   | (53) 10 | (54) 17 | (55) 20 | (56) 7  |
| (57) 20 | (58) 19 | (59) 19 | (60) 11  | (61) 11 | (62) 20 | (63) 20 | (64) 19 |
| (65) 20 | (66) 14 | (67) 19 | (68) 20  | (69) 20 | (70) 7  | (71) 20 | (72) 10 |
| (73) 16 | (74) 11 | (75) 17 | (76) 18  | (77) 20 | (78) 12 | (79) 13 | (80) 19 |
| (81) 17 | (82) 20 | (83) 20 | (84) 9   | (85) 7  | (86) 14 | (87) 10 | (88) 18 |
| (89) 10 | (90) 19 | (91) 10 | (92) 13  | (93) 16 | (94) 19 | (95) 13 | (96) 16 |
| (97) 19 | (98) 15 | (99) 17 | (100) 18 |         |         |         |         |



## 二十以内加法计算练习题答案

### 第3页答案

(1) 16	(2) 6	(3) 20	(4) 16	(5) 5	(6) 14	(7) 20	(8) 9
(9) 19	(10) 10	(11) 10	(12) 19	(13) 14	(14) 18	(15) 18	(16) 17
(17) 13	(18) 17	(19) 11	(20) 20	(21) 8	(22) 9	(23) 20	(24) 16
(25) 11	(26) 13	(27) 13	(28) 17	(29) 18	(30) 18	(31) 17	(32) 11
(33) 20	(34) 19	(35) 20	(36) 17	(37) 19	(38) 17	(39) 17	(40) 12
(41) 16	(42) 20	(43) 15	(44) 20	(45) 19	(46) 10	(47) 10	(48) 7
(49) 16	(50) 17	(51) 18	(52) 18	(53) 16	(54) 10	(55) 12	(56) 14
(57) 17	(58) 16	(59) 5	(60) 17	(61) 13	(62) 19	(63) 8	(64) 11
(65) 20	(66) 20	(67) 8	(68) 20	(69) 13	(70) 16	(71) 16	(72) 18
(73) 16	(74) 8	(75) 17	(76) 2	(77) 19	(78) 11	(79) 20	(80) 8
(81) 20	(82) 19	(83) 18	(84) 14	(85) 15	(86) 19	(87) 17	(88) 12
(89) 20	(90) 19	(91) 18	(92) 15	(93) 6	(94) 19	(95) 16	(96) 14
(97) 12	(98) 17	(99) 18	(100) 2				

### 第4页答案

(1) 20	(2) 6	(3) 17	(4) 18	(5) 17	(6) 12	(7) 16	(8) 12
(9) 18	(10) 19	(11) 15	(12) 18	(13) 20	(14) 16	(15) 14	(16) 11
(17) 20	(18) 20	(19) 9	(20) 10	(21) 12	(22) 19	(23) 9	(24) 16
(25) 16	(26) 11	(27) 14	(28) 12	(29) 18	(30) 15	(31) 17	(32) 20
(33) 20	(34) 17	(35) 20	(36) 19	(37) 16	(38) 10	(39) 17	(40) 11
(41) 6	(42) 17	(43) 15	(44) 20	(45) 15	(46) 11	(47) 20	(48) 10
(49) 8	(50) 19	(51) 19	(52) 20	(53) 19	(54) 16	(55) 12	(56) 18
(57) 13	(58) 18	(59) 17	(60) 15	(61) 18	(62) 12	(63) 15	(64) 12
(65) 20	(66) 7	(67) 11	(68) 15	(69) 17	(70) 16	(71) 8	(72) 16
(73) 19	(74) 10	(75) 14	(76) 20	(77) 18	(78) 10	(79) 18	(80) 20
(81) 20	(82) 12	(83) 16	(84) 19	(85) 20	(86) 9	(87) 17	(88) 18
(89) 17	(90) 20	(91) 17	(92) 13	(93) 15	(94) 16	(95) 15	(96) 4
(97) 18	(98) 20	(99) 17	(100) 20				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 18	(2) 15	(3) 12	(4) 5	(5) 20	(6) 18	(7) 20	(8) 16
(9) 16	(10) 19	(11) 15	(12) 10	(13) 9	(14) 7	(15) 8	(16) 3
(17) 18	(18) 20	(19) 16	(20) 14	(21) 19	(22) 20	(23) 6	(24) 17
(25) 12	(26) 13	(27) 19	(28) 13	(29) 13	(30) 20	(31) 17	(32) 12
(33) 19	(34) 17	(35) 14	(36) 19	(37) 20	(38) 20	(39) 14	(40) 19
(41) 15	(42) 20	(43) 16	(44) 16	(45) 3	(46) 17	(47) 18	(48) 12
(49) 17	(50) 16	(51) 8	(52) 6	(53) 19	(54) 18	(55) 17	(56) 11
(57) 14	(58) 12	(59) 16	(60) 20	(61) 15	(62) 20	(63) 12	(64) 10
(65) 15	(66) 11	(67) 15	(68) 14	(69) 18	(70) 13	(71) 15	(72) 11
(73) 5	(74) 19	(75) 20	(76) 14	(77) 16	(78) 14	(79) 18	(80) 14
(81) 16	(82) 20	(83) 18	(84) 19	(85) 19	(86) 5	(87) 14	(88) 19
(89) 15	(90) 19	(91) 9	(92) 20	(93) 13	(94) 16	(95) 15	(96) 14
(97) 14	(98) 7	(99) 14	(100) 17				

### 第6页答案

(1) 4	(2) 7	(3) 16	(4) 11	(5) 20	(6) 18	(7) 15	(8) 12
(9) 11	(10) 17	(11) 17	(12) 15	(13) 20	(14) 17	(15) 17	(16) 10
(17) 10	(18) 15	(19) 13	(20) 18	(21) 15	(22) 18	(23) 20	(24) 20
(25) 14	(26) 18	(27) 14	(28) 20	(29) 20	(30) 19	(31) 11	(32) 17
(33) 9	(34) 20	(35) 18	(36) 15	(37) 19	(38) 20	(39) 13	(40) 16
(41) 19	(42) 19	(43) 15	(44) 13	(45) 17	(46) 16	(47) 10	(48) 8
(49) 20	(50) 13	(51) 20	(52) 14	(53) 11	(54) 3	(55) 16	(56) 20
(57) 15	(58) 15	(59) 17	(60) 15	(61) 11	(62) 2	(63) 11	(64) 3
(65) 18	(66) 12	(67) 13	(68) 19	(69) 14	(70) 15	(71) 16	(72) 15
(73) 13	(74) 18	(75) 18	(76) 14	(77) 20	(78) 18	(79) 20	(80) 8
(81) 8	(82) 16	(83) 19	(84) 9	(85) 18	(86) 15	(87) 14	(88) 19
(89) 18	(90) 17	(91) 16	(92) 20	(93) 5	(94) 19	(95) 7	(96) 16
(97) 19	(98) 13	(99) 13	(100) 20				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 11  | (2) 17  | (3) 20  | (4) 12   | (5) 5   | (6) 16  | (7) 13  | (8) 18  |
| (9) 16  | (10) 16 | (11) 19 | (12) 18  | (13) 12 | (14) 19 | (15) 15 | (16) 10 |
| (17) 11 | (18) 17 | (19) 14 | (20) 8   | (21) 15 | (22) 14 | (23) 11 | (24) 15 |
| (25) 16 | (26) 19 | (27) 20 | (28) 4   | (29) 16 | (30) 20 | (31) 20 | (32) 11 |
| (33) 15 | (34) 17 | (35) 19 | (36) 19  | (37) 20 | (38) 13 | (39) 10 | (40) 13 |
| (41) 13 | (42) 19 | (43) 6  | (44) 10  | (45) 19 | (46) 11 | (47) 11 | (48) 17 |
| (49) 18 | (50) 18 | (51) 20 | (52) 20  | (53) 19 | (54) 15 | (55) 18 | (56) 7  |
| (57) 14 | (58) 19 | (59) 8  | (60) 11  | (61) 18 | (62) 17 | (63) 19 | (64) 17 |
| (65) 14 | (66) 19 | (67) 10 | (68) 20  | (69) 19 | (70) 5  | (71) 20 | (72) 17 |
| (73) 20 | (74) 20 | (75) 14 | (76) 17  | (77) 19 | (78) 11 | (79) 18 | (80) 16 |
| (81) 15 | (82) 15 | (83) 20 | (84) 19  | (85) 14 | (86) 18 | (87) 19 | (88) 17 |
| (89) 8  | (90) 16 | (91) 15 | (92) 17  | (93) 10 | (94) 18 | (95) 12 | (96) 12 |
| (97) 19 | (98) 16 | (99) 20 | (100) 20 |         |         |         |         |