

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $15 + 5 =$ | (2) $9 + 10 =$ | (3) $5 + 13 =$ | (4) $7 + 1 =$ |
| (5) $10 + 1 =$ | (6) $14 + 5 =$ | (7) $2 + 10 =$ | (8) $9 + 3 =$ |
| (9) $6 + 10 =$ | (10) $11 + 3 =$ | (11) $9 + 2 =$ | (12) $5 + 12 =$ |
| (13) $6 + 7 =$ | (14) $12 + 8 =$ | (15) $4 + 2 =$ | (16) $19 + 1 =$ |
| (17) $4 + 5 =$ | (18) $1 + 10 =$ | (19) $1 + 5 =$ | (20) $3 + 5 =$ |
| (21) $17 + 3 =$ | (22) $14 + 3 =$ | (23) $13 + 3 =$ | (24) $7 + 7 =$ |
| (25) $7 + 6 =$ | (26) $13 + 4 =$ | (27) $16 + 2 =$ | (28) $18 + 2 =$ |
| (29) $14 + 2 =$ | (30) $15 + 4 =$ | (31) $6 + 8 =$ | (32) $10 + 5 =$ |
| (33) $6 + 11 =$ | (34) $4 + 8 =$ | (35) $4 + 10 =$ | (36) $13 + 2 =$ |
| (37) $11 + 1 =$ | (38) $15 + 1 =$ | (39) $7 + 11 =$ | (40) $4 + 11 =$ |
| (41) $10 + 8 =$ | (42) $6 + 3 =$ | (43) $13 + 7 =$ | (44) $2 + 4 =$ |
| (45) $16 + 3 =$ | (46) $8 + 4 =$ | (47) $14 + 6 =$ | (48) $2 + 17 =$ |
| (49) $12 + 1 =$ | (50) $15 + 3 =$ | (51) $2 + 11 =$ | (52) $3 + 4 =$ |
| (53) $1 + 18 =$ | (54) $16 + 3 =$ | (55) $4 + 3 =$ | (56) $15 + 1 =$ |
| (57) $10 + 5 =$ | (58) $9 + 7 =$ | (59) $9 + 3 =$ | (60) $9 + 6 =$ |
| (61) $9 + 10 =$ | (62) $11 + 9 =$ | (63) $6 + 2 =$ | (64) $9 + 11 =$ |
| (65) $10 + 7 =$ | (66) $4 + 10 =$ | (67) $6 + 4 =$ | (68) $18 + 1 =$ |
| (69) $8 + 10 =$ | (70) $5 + 4 =$ | (71) $17 + 2 =$ | (72) $8 + 9 =$ |
| (73) $3 + 1 =$ | (74) $10 + 2 =$ | (75) $2 + 5 =$ | (76) $5 + 7 =$ |
| (77) $3 + 11 =$ | (78) $19 + 1 =$ | (79) $16 + 1 =$ | (80) $9 + 4 =$ |
| (81) $12 + 6 =$ | (82) $10 + 8 =$ | (83) $11 + 6 =$ | (84) $9 + 9 =$ |
| (85) $13 + 4 =$ | (86) $7 + 12 =$ | (87) $11 + 5 =$ | (88) $12 + 5 =$ |
| (89) $10 + 9 =$ | (90) $10 + 10 =$ | (91) $16 + 2 =$ | (92) $15 + 5 =$ |
| (93) $2 + 18 =$ | (94) $12 + 2 =$ | (95) $2 + 16 =$ | (96) $1 + 2 =$ |
| (97) $17 + 2 =$ | (98) $6 + 1 =$ | (99) $9 + 2 =$ | (100) $3 + 11 =$ |



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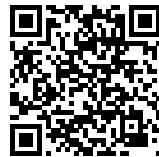
用时 _____

正确率 _____ %

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- | | | | |
|---------------|---------------|---------------|----------------|
| (1) 7 + 6 = | (2) 1 + 9 = | (3) 8 + 4 = | (4) 19 + 1 = |
| (5) 11 + 1 = | (6) 18 + 1 = | (7) 17 + 1 = | (8) 10 + 9 = |
| (9) 5 + 9 = | (10) 6 + 2 = | (11) 14 + 5 = | (12) 17 + 3 = |
| (13) 11 + 6 = | (14) 5 + 4 = | (15) 12 + 4 = | (16) 5 + 12 = |
| (17) 13 + 3 = | (18) 3 + 10 = | (19) 6 + 4 = | (20) 3 + 16 = |
| (21) 14 + 1 = | (22) 10 + 2 = | (23) 15 + 2 = | (24) 13 + 1 = |
| (25) 1 + 13 = | (26) 16 + 2 = | (27) 14 + 2 = | (28) 10 + 10 = |
| (29) 9 + 3 = | (30) 13 + 4 = | (31) 5 + 10 = | (32) 2 + 14 = |
| (33) 13 + 2 = | (34) 8 + 5 = | (35) 9 + 1 = | (36) 6 + 12 = |
| (37) 14 + 3 = | (38) 9 + 1 = | (39) 11 + 7 = | (40) 12 + 3 = |
| (41) 4 + 9 = | (42) 3 + 5 = | (43) 18 + 1 = | (44) 11 + 3 = |
| (45) 2 + 16 = | (46) 15 + 5 = | (47) 4 + 7 = | (48) 13 + 1 = |
| (49) 10 + 5 = | (50) 7 + 8 = | (51) 19 + 1 = | (52) 5 + 5 = |
| (53) 18 + 2 = | (54) 13 + 2 = | (55) 17 + 2 = | (56) 9 + 3 = |
| (57) 1 + 14 = | (58) 4 + 14 = | (59) 2 + 6 = | (60) 9 + 6 = |
| (61) 6 + 14 = | (62) 2 + 17 = | (63) 1 + 15 = | (64) 13 + 3 = |
| (65) 4 + 8 = | (66) 1 + 7 = | (67) 8 + 1 = | (68) 16 + 3 = |
| (69) 16 + 4 = | (70) 8 + 9 = | (71) 5 + 14 = | (72) 1 + 11 = |
| (73) 8 + 7 = | (74) 4 + 13 = | (75) 18 + 1 = | (76) 15 + 3 = |
| (77) 17 + 1 = | (78) 15 + 2 = | (79) 9 + 1 = | (80) 17 + 3 = |
| (81) 5 + 12 = | (82) 5 + 13 = | (83) 10 + 8 = | (84) 15 + 4 = |
| (85) 10 + 1 = | (86) 5 + 4 = | (87) 5 + 5 = | (88) 7 + 4 = |
| (89) 14 + 1 = | (90) 10 + 4 = | (91) 3 + 15 = | (92) 14 + 3 = |
| (93) 12 + 5 = | (94) 19 + 1 = | (95) 7 + 8 = | (96) 10 + 10 = |
| (97) 16 + 4 = | (98) 18 + 2 = | (99) 4 + 8 = | (100) 2 + 4 = |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $13 + 4 =$ | (2) $14 + 5 =$ | (3) $7 + 1 =$ | (4) $8 + 9 =$ |
| (5) $14 + 4 =$ | (6) $1 + 4 =$ | (7) $3 + 4 =$ | (8) $3 + 12 =$ |
| (9) $9 + 7 =$ | (10) $6 + 3 =$ | (11) $2 + 7 =$ | (12) $4 + 13 =$ |
| (13) $3 + 15 =$ | (14) $9 + 10 =$ | (15) $11 + 2 =$ | (16) $3 + 12 =$ |
| (17) $16 + 1 =$ | (18) $1 + 15 =$ | (19) $2 + 9 =$ | (20) $12 + 4 =$ |
| (21) $8 + 3 =$ | (22) $11 + 9 =$ | (23) $11 + 5 =$ | (24) $9 + 3 =$ |
| (25) $15 + 3 =$ | (26) $18 + 1 =$ | (27) $19 + 1 =$ | (28) $7 + 9 =$ |
| (29) $2 + 18 =$ | (30) $5 + 8 =$ | (31) $17 + 1 =$ | (32) $7 + 10 =$ |
| (33) $11 + 6 =$ | (34) $14 + 6 =$ | (35) $12 + 8 =$ | (36) $9 + 6 =$ |
| (37) $10 + 1 =$ | (38) $12 + 6 =$ | (39) $2 + 6 =$ | (40) $18 + 2 =$ |
| (41) $4 + 15 =$ | (42) $3 + 6 =$ | (43) $13 + 1 =$ | (44) $10 + 10 =$ |
| (45) $17 + 2 =$ | (46) $12 + 7 =$ | (47) $3 + 1 =$ | (48) $12 + 5 =$ |
| (49) $4 + 16 =$ | (50) $13 + 6 =$ | (51) $13 + 3 =$ | (52) $14 + 5 =$ |
| (53) $16 + 4 =$ | (54) $2 + 3 =$ | (55) $7 + 11 =$ | (56) $15 + 2 =$ |
| (57) $13 + 7 =$ | (58) $6 + 2 =$ | (59) $5 + 5 =$ | (60) $3 + 7 =$ |
| (61) $2 + 16 =$ | (62) $8 + 7 =$ | (63) $17 + 3 =$ | (64) $6 + 3 =$ |
| (65) $2 + 8 =$ | (66) $12 + 3 =$ | (67) $11 + 1 =$ | (68) $13 + 1 =$ |
| (69) $17 + 1 =$ | (70) $5 + 12 =$ | (71) $3 + 17 =$ | (72) $13 + 5 =$ |
| (73) $18 + 1 =$ | (74) $4 + 8 =$ | (75) $9 + 10 =$ | (76) $12 + 5 =$ |
| (77) $5 + 9 =$ | (78) $8 + 12 =$ | (79) $3 + 13 =$ | (80) $10 + 2 =$ |
| (81) $17 + 3 =$ | (82) $2 + 8 =$ | (83) $4 + 2 =$ | (84) $15 + 2 =$ |
| (85) $14 + 3 =$ | (86) $15 + 4 =$ | (87) $7 + 12 =$ | (88) $15 + 3 =$ |
| (89) $10 + 4 =$ | (90) $14 + 4 =$ | (91) $11 + 8 =$ | (92) $12 + 4 =$ |
| (93) $8 + 7 =$ | (94) $14 + 1 =$ | (95) $1 + 8 =$ | (96) $10 + 10 =$ |
| (97) $6 + 11 =$ | (98) $7 + 1 =$ | (99) $7 + 2 =$ | (100) $7 + 4 =$ |

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- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $6 + 5 =$ | (2) $11 + 4 =$ | (3) $16 + 3 =$ | (4) $7 + 10 =$ |
| (5) $12 + 6 =$ | (6) $17 + 3 =$ | (7) $9 + 6 =$ | (8) $4 + 8 =$ |
| (9) $2 + 7 =$ | (10) $14 + 6 =$ | (11) $1 + 11 =$ | (12) $17 + 1 =$ |
| (13) $4 + 7 =$ | (14) $13 + 2 =$ | (15) $3 + 15 =$ | (16) $7 + 7 =$ |
| (17) $8 + 11 =$ | (18) $1 + 7 =$ | (19) $19 + 1 =$ | (20) $6 + 5 =$ |
| (21) $3 + 4 =$ | (22) $6 + 14 =$ | (23) $13 + 7 =$ | (24) $11 + 4 =$ |
| (25) $15 + 1 =$ | (26) $10 + 10 =$ | (27) $1 + 6 =$ | (28) $3 + 12 =$ |
| (29) $18 + 1 =$ | (30) $5 + 2 =$ | (31) $8 + 12 =$ | (32) $9 + 11 =$ |
| (33) $17 + 2 =$ | (34) $5 + 13 =$ | (35) $11 + 8 =$ | (36) $8 + 5 =$ |
| (37) $2 + 10 =$ | (38) $1 + 12 =$ | (39) $6 + 8 =$ | (40) $16 + 4 =$ |
| (41) $3 + 14 =$ | (42) $1 + 14 =$ | (43) $14 + 4 =$ | (44) $9 + 2 =$ |
| (45) $4 + 5 =$ | (46) $15 + 1 =$ | (47) $15 + 2 =$ | (48) $3 + 3 =$ |
| (49) $13 + 5 =$ | (50) $1 + 7 =$ | (51) $3 + 15 =$ | (52) $15 + 3 =$ |
| (53) $8 + 10 =$ | (54) $14 + 6 =$ | (55) $12 + 5 =$ | (56) $11 + 7 =$ |
| (57) $17 + 1 =$ | (58) $5 + 1 =$ | (59) $6 + 8 =$ | (60) $8 + 4 =$ |
| (61) $10 + 5 =$ | (62) $4 + 14 =$ | (63) $10 + 3 =$ | (64) $16 + 1 =$ |
| (65) $19 + 1 =$ | (66) $11 + 8 =$ | (67) $10 + 6 =$ | (68) $14 + 1 =$ |
| (69) $9 + 11 =$ | (70) $15 + 4 =$ | (71) $12 + 6 =$ | (72) $12 + 2 =$ |
| (73) $11 + 5 =$ | (74) $8 + 3 =$ | (75) $9 + 5 =$ | (76) $1 + 6 =$ |
| (77) $6 + 9 =$ | (78) $6 + 12 =$ | (79) $6 + 2 =$ | (80) $9 + 3 =$ |
| (81) $12 + 7 =$ | (82) $17 + 2 =$ | (83) $8 + 5 =$ | (84) $11 + 6 =$ |
| (85) $5 + 7 =$ | (86) $10 + 7 =$ | (87) $9 + 10 =$ | (88) $2 + 14 =$ |
| (89) $18 + 2 =$ | (90) $13 + 1 =$ | (91) $14 + 6 =$ | (92) $15 + 3 =$ |
| (93) $19 + 1 =$ | (94) $1 + 12 =$ | (95) $15 + 5 =$ | (96) $11 + 3 =$ |
| (97) $6 + 2 =$ | (98) $16 + 4 =$ | (99) $10 + 9 =$ | (100) $17 + 2 =$ |



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姓名 _____

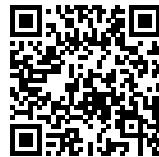
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- | | | | |
|---------------|---------------|---------------|----------------|
| (1) 6 + 12 = | (2) 10 + 6 = | (3) 7 + 9 = | (4) 2 + 6 = |
| (5) 4 + 4 = | (6) 11 + 5 = | (7) 18 + 2 = | (8) 12 + 1 = |
| (9) 1 + 5 = | (10) 2 + 1 = | (11) 1 + 13 = | (12) 12 + 8 = |
| (13) 13 + 7 = | (14) 3 + 16 = | (15) 7 + 7 = | (16) 14 + 3 = |
| (17) 3 + 13 = | (18) 15 + 1 = | (19) 2 + 5 = | (20) 11 + 7 = |
| (21) 2 + 4 = | (22) 9 + 11 = | (23) 12 + 3 = | (24) 3 + 8 = |
| (25) 3 + 3 = | (26) 8 + 8 = | (27) 2 + 13 = | (28) 4 + 12 = |
| (29) 2 + 7 = | (30) 3 + 17 = | (31) 16 + 1 = | (32) 15 + 2 = |
| (33) 18 + 1 = | (34) 1 + 17 = | (35) 7 + 6 = | (36) 16 + 2 = |
| (37) 13 + 4 = | (38) 2 + 8 = | (39) 8 + 1 = | (40) 10 + 4 = |
| (41) 18 + 2 = | (42) 15 + 3 = | (43) 9 + 4 = | (44) 6 + 7 = |
| (45) 4 + 2 = | (46) 11 + 3 = | (47) 18 + 1 = | (48) 6 + 4 = |
| (49) 13 + 3 = | (50) 3 + 9 = | (51) 14 + 3 = | (52) 11 + 2 = |
| (53) 7 + 2 = | (54) 5 + 10 = | (55) 17 + 2 = | (56) 6 + 12 = |
| (57) 2 + 5 = | (58) 2 + 15 = | (59) 14 + 5 = | (60) 3 + 1 = |
| (61) 3 + 4 = | (62) 6 + 9 = | (63) 2 + 17 = | (64) 19 + 1 = |
| (65) 5 + 5 = | (66) 6 + 13 = | (67) 3 + 13 = | (68) 6 + 1 = |
| (69) 2 + 8 = | (70) 12 + 8 = | (71) 2 + 13 = | (72) 7 + 10 = |
| (73) 13 + 6 = | (74) 11 + 1 = | (75) 4 + 11 = | (76) 15 + 4 = |
| (77) 17 + 3 = | (78) 3 + 5 = | (79) 6 + 8 = | (80) 8 + 3 = |
| (81) 11 + 7 = | (82) 6 + 5 = | (83) 12 + 3 = | (84) 13 + 1 = |
| (85) 10 + 5 = | (86) 13 + 4 = | (87) 6 + 3 = | (88) 1 + 18 = |
| (89) 4 + 5 = | (90) 7 + 6 = | (91) 10 + 6 = | (92) 15 + 1 = |
| (93) 5 + 4 = | (94) 11 + 4 = | (95) 4 + 7 = | (96) 6 + 2 = |
| (97) 17 + 1 = | (98) 3 + 11 = | (99) 11 + 6 = | (100) 11 + 7 = |

二十以内加法计算练习题



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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $12 + 6 =$ | (2) $11 + 9 =$ | (3) $2 + 16 =$ | (4) $7 + 10 =$ |
| (5) $4 + 2 =$ | (6) $13 + 3 =$ | (7) $17 + 2 =$ | (8) $1 + 15 =$ |
| (9) $8 + 9 =$ | (10) $13 + 1 =$ | (11) $3 + 16 =$ | (12) $17 + 1 =$ |
| (13) $8 + 2 =$ | (14) $14 + 1 =$ | (15) $14 + 2 =$ | (16) $16 + 1 =$ |
| (17) $12 + 5 =$ | (18) $6 + 11 =$ | (19) $9 + 3 =$ | (20) $3 + 15 =$ |
| (21) $19 + 1 =$ | (22) $2 + 10 =$ | (23) $4 + 9 =$ | (24) $4 + 7 =$ |
| (25) $15 + 5 =$ | (26) $17 + 3 =$ | (27) $8 + 8 =$ | (28) $9 + 9 =$ |
| (29) $18 + 1 =$ | (30) $10 + 9 =$ | (31) $15 + 4 =$ | (32) $11 + 8 =$ |
| (33) $18 + 2 =$ | (34) $15 + 3 =$ | (35) $3 + 3 =$ | (36) $6 + 13 =$ |
| (37) $7 + 5 =$ | (38) $2 + 3 =$ | (39) $11 + 5 =$ | (40) $13 + 5 =$ |
| (41) $3 + 8 =$ | (42) $4 + 10 =$ | (43) $12 + 1 =$ | (44) $15 + 2 =$ |
| (45) $16 + 2 =$ | (46) $8 + 11 =$ | (47) $9 + 8 =$ | (48) $5 + 11 =$ |
| (49) $12 + 2 =$ | (50) $1 + 18 =$ | (51) $2 + 8 =$ | (52) $3 + 1 =$ |
| (53) $1 + 7 =$ | (54) $13 + 5 =$ | (55) $16 + 4 =$ | (56) $5 + 13 =$ |
| (57) $14 + 6 =$ | (58) $16 + 3 =$ | (59) $14 + 4 =$ | (60) $6 + 7 =$ |
| (61) $2 + 9 =$ | (62) $17 + 3 =$ | (63) $12 + 1 =$ | (64) $9 + 4 =$ |
| (65) $4 + 9 =$ | (66) $4 + 5 =$ | (67) $3 + 11 =$ | (68) $7 + 12 =$ |
| (69) $7 + 9 =$ | (70) $18 + 2 =$ | (71) $11 + 2 =$ | (72) $9 + 11 =$ |
| (73) $14 + 3 =$ | (74) $2 + 12 =$ | (75) $8 + 1 =$ | (76) $11 + 9 =$ |
| (77) $13 + 1 =$ | (78) $2 + 7 =$ | (79) $1 + 15 =$ | (80) $5 + 6 =$ |
| (81) $15 + 3 =$ | (82) $1 + 3 =$ | (83) $10 + 4 =$ | (84) $5 + 10 =$ |
| (85) $8 + 5 =$ | (86) $13 + 7 =$ | (87) $14 + 2 =$ | (88) $11 + 4 =$ |
| (89) $4 + 15 =$ | (90) $8 + 11 =$ | (91) $3 + 7 =$ | (92) $6 + 2 =$ |
| (93) $2 + 16 =$ | (94) $11 + 3 =$ | (95) $3 + 9 =$ | (96) $9 + 9 =$ |
| (97) $19 + 1 =$ | (98) $8 + 2 =$ | (99) $8 + 4 =$ | (100) $1 + 2 =$ |

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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $10 + 6 =$ | (2) $7 + 3 =$ | (3) $9 + 4 =$ | (4) $14 + 4 =$ |
| (5) $5 + 6 =$ | (6) $6 + 7 =$ | (7) $8 + 7 =$ | (8) $7 + 6 =$ |
| (9) $8 + 2 =$ | (10) $18 + 1 =$ | (11) $6 + 3 =$ | (12) $12 + 7 =$ |
| (13) $6 + 1 =$ | (14) $1 + 17 =$ | (15) $12 + 3 =$ | (16) $11 + 4 =$ |
| (17) $16 + 4 =$ | (18) $19 + 1 =$ | (19) $9 + 5 =$ | (20) $17 + 1 =$ |
| (21) $17 + 2 =$ | (22) $3 + 16 =$ | (23) $7 + 1 =$ | (24) $10 + 9 =$ |
| (25) $2 + 16 =$ | (26) $14 + 5 =$ | (27) $5 + 5 =$ | (28) $4 + 13 =$ |
| (29) $7 + 11 =$ | (30) $3 + 3 =$ | (31) $13 + 1 =$ | (32) $6 + 12 =$ |
| (33) $17 + 3 =$ | (34) $1 + 10 =$ | (35) $10 + 7 =$ | (36) $7 + 2 =$ |
| (37) $13 + 5 =$ | (38) $4 + 3 =$ | (39) $5 + 10 =$ | (40) $9 + 9 =$ |
| (41) $5 + 9 =$ | (42) $1 + 12 =$ | (43) $1 + 13 =$ | (44) $16 + 2 =$ |
| (45) $4 + 15 =$ | (46) $4 + 11 =$ | (47) $3 + 11 =$ | (48) $4 + 5 =$ |
| (49) $10 + 10 =$ | (50) $6 + 14 =$ | (51) $15 + 1 =$ | (52) $5 + 14 =$ |
| (53) $10 + 4 =$ | (54) $9 + 6 =$ | (55) $3 + 1 =$ | (56) $18 + 2 =$ |
| (57) $2 + 5 =$ | (58) $4 + 8 =$ | (59) $3 + 7 =$ | (60) $4 + 6 =$ |
| (61) $15 + 2 =$ | (62) $6 + 5 =$ | (63) $8 + 12 =$ | (64) $19 + 1 =$ |
| (65) $7 + 6 =$ | (66) $6 + 13 =$ | (67) $3 + 9 =$ | (68) $13 + 6 =$ |
| (69) $13 + 3 =$ | (70) $6 + 3 =$ | (71) $1 + 8 =$ | (72) $3 + 8 =$ |
| (73) $14 + 4 =$ | (74) $12 + 1 =$ | (75) $4 + 14 =$ | (76) $3 + 1 =$ |
| (77) $5 + 4 =$ | (78) $2 + 14 =$ | (79) $17 + 3 =$ | (80) $14 + 3 =$ |
| (81) $2 + 11 =$ | (82) $16 + 4 =$ | (83) $18 + 1 =$ | (84) $12 + 7 =$ |
| (85) $16 + 1 =$ | (86) $14 + 2 =$ | (87) $11 + 5 =$ | (88) $3 + 6 =$ |
| (89) $3 + 4 =$ | (90) $9 + 9 =$ | (91) $1 + 19 =$ | (92) $13 + 1 =$ |
| (93) $3 + 17 =$ | (94) $10 + 9 =$ | (95) $8 + 3 =$ | (96) $2 + 7 =$ |
| (97) $11 + 4 =$ | (98) $5 + 9 =$ | (99) $9 + 5 =$ | (100) $11 + 8 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 19 | (3) 18 | (4) 8 |
| (5) 11 | (6) 19 | (7) 12 | (8) 12 |
| (9) 16 | (10) 14 | (11) 11 | (12) 17 |
| (13) 13 | (14) 20 | (15) 6 | (16) 20 |
| (17) 9 | (18) 11 | (19) 6 | (20) 8 |
| (21) 20 | (22) 17 | (23) 16 | (24) 14 |
| (25) 13 | (26) 17 | (27) 18 | (28) 20 |
| (29) 16 | (30) 19 | (31) 14 | (32) 15 |
| (33) 17 | (34) 12 | (35) 14 | (36) 15 |
| (37) 12 | (38) 16 | (39) 18 | (40) 15 |
| (41) 18 | (42) 9 | (43) 20 | (44) 6 |
| (45) 19 | (46) 12 | (47) 20 | (48) 19 |
| (49) 13 | (50) 18 | (51) 13 | (52) 7 |
| (53) 19 | (54) 19 | (55) 7 | (56) 16 |
| (57) 15 | (58) 16 | (59) 12 | (60) 15 |
| (61) 19 | (62) 20 | (63) 8 | (64) 20 |
| (65) 17 | (66) 14 | (67) 10 | (68) 19 |
| (69) 18 | (70) 9 | (71) 19 | (72) 17 |
| (73) 4 | (74) 12 | (75) 7 | (76) 12 |
| (77) 14 | (78) 20 | (79) 17 | (80) 13 |
| (81) 18 | (82) 18 | (83) 17 | (84) 18 |
| (85) 17 | (86) 19 | (87) 16 | (88) 17 |
| (89) 19 | (90) 20 | (91) 18 | (92) 20 |
| (93) 20 | (94) 14 | (95) 18 | (96) 3 |
| (97) 19 | (98) 7 | (99) 11 | (100) 14 |

二十以内加法计算练习题答案

第2页答案

(1) 13	(2) 10	(3) 12	(4) 20
(5) 12	(6) 19	(7) 18	(8) 19
(9) 14	(10) 8	(11) 19	(12) 20
(13) 17	(14) 9	(15) 16	(16) 17
(17) 16	(18) 13	(19) 10	(20) 19
(21) 15	(22) 12	(23) 17	(24) 14
(25) 14	(26) 18	(27) 16	(28) 20
(29) 12	(30) 17	(31) 15	(32) 16
(33) 15	(34) 13	(35) 10	(36) 18
(37) 17	(38) 10	(39) 18	(40) 15
(41) 13	(42) 8	(43) 19	(44) 14
(45) 18	(46) 20	(47) 11	(48) 14
(49) 15	(50) 15	(51) 20	(52) 10
(53) 20	(54) 15	(55) 19	(56) 12
(57) 15	(58) 18	(59) 8	(60) 15
(61) 20	(62) 19	(63) 16	(64) 16
(65) 12	(66) 8	(67) 9	(68) 19
(69) 20	(70) 17	(71) 19	(72) 12
(73) 15	(74) 17	(75) 19	(76) 18
(77) 18	(78) 17	(79) 10	(80) 20
(81) 17	(82) 18	(83) 18	(84) 19
(85) 11	(86) 9	(87) 10	(88) 11
(89) 15	(90) 14	(91) 18	(92) 17
(93) 17	(94) 20	(95) 15	(96) 20
(97) 20	(98) 20	(99) 12	(100) 6

二十以内加法计算练习题答案

第3页答案

(1) 17	(2) 19	(3) 8	(4) 17
(5) 18	(6) 5	(7) 7	(8) 15
(9) 16	(10) 9	(11) 9	(12) 17
(13) 18	(14) 19	(15) 13	(16) 15
(17) 17	(18) 16	(19) 11	(20) 16
(21) 11	(22) 20	(23) 16	(24) 12
(25) 18	(26) 19	(27) 20	(28) 16
(29) 20	(30) 13	(31) 18	(32) 17
(33) 17	(34) 20	(35) 20	(36) 15
(37) 11	(38) 18	(39) 8	(40) 20
(41) 19	(42) 9	(43) 14	(44) 20
(45) 19	(46) 19	(47) 4	(48) 17
(49) 20	(50) 19	(51) 16	(52) 19
(53) 20	(54) 5	(55) 18	(56) 17
(57) 20	(58) 8	(59) 10	(60) 10
(61) 18	(62) 15	(63) 20	(64) 9
(65) 10	(66) 15	(67) 12	(68) 14
(69) 18	(70) 17	(71) 20	(72) 18
(73) 19	(74) 12	(75) 19	(76) 17
(77) 14	(78) 20	(79) 16	(80) 12
(81) 20	(82) 10	(83) 6	(84) 17
(85) 17	(86) 19	(87) 19	(88) 18
(89) 14	(90) 18	(91) 19	(92) 16
(93) 15	(94) 15	(95) 9	(96) 20
(97) 17	(98) 8	(99) 9	(100) 11

二十以内加法计算练习题答案

第4页答案

(1) 11	(2) 15	(3) 19	(4) 17
(5) 18	(6) 20	(7) 15	(8) 12
(9) 9	(10) 20	(11) 12	(12) 18
(13) 11	(14) 15	(15) 18	(16) 14
(17) 19	(18) 8	(19) 20	(20) 11
(21) 7	(22) 20	(23) 20	(24) 15
(25) 16	(26) 20	(27) 7	(28) 15
(29) 19	(30) 7	(31) 20	(32) 20
(33) 19	(34) 18	(35) 19	(36) 13
(37) 12	(38) 13	(39) 14	(40) 20
(41) 17	(42) 15	(43) 18	(44) 11
(45) 9	(46) 16	(47) 17	(48) 6
(49) 18	(50) 8	(51) 18	(52) 18
(53) 18	(54) 20	(55) 17	(56) 18
(57) 18	(58) 6	(59) 14	(60) 12
(61) 15	(62) 18	(63) 13	(64) 17
(65) 20	(66) 19	(67) 16	(68) 15
(69) 20	(70) 19	(71) 18	(72) 14
(73) 16	(74) 11	(75) 14	(76) 7
(77) 15	(78) 18	(79) 8	(80) 12
(81) 19	(82) 19	(83) 13	(84) 17
(85) 12	(86) 17	(87) 19	(88) 16
(89) 20	(90) 14	(91) 20	(92) 18
(93) 20	(94) 13	(95) 20	(96) 14
(97) 8	(98) 20	(99) 19	(100) 19

二十以内加法计算练习题答案

第5页答案

(1) 18	(2) 16	(3) 16	(4) 8
(5) 8	(6) 16	(7) 20	(8) 13
(9) 6	(10) 3	(11) 14	(12) 20
(13) 20	(14) 19	(15) 14	(16) 17
(17) 16	(18) 16	(19) 7	(20) 18
(21) 6	(22) 20	(23) 15	(24) 11
(25) 6	(26) 16	(27) 15	(28) 16
(29) 9	(30) 20	(31) 17	(32) 17
(33) 19	(34) 18	(35) 13	(36) 18
(37) 17	(38) 10	(39) 9	(40) 14
(41) 20	(42) 18	(43) 13	(44) 13
(45) 6	(46) 14	(47) 19	(48) 10
(49) 16	(50) 12	(51) 17	(52) 13
(53) 9	(54) 15	(55) 19	(56) 18
(57) 7	(58) 17	(59) 19	(60) 4
(61) 7	(62) 15	(63) 19	(64) 20
(65) 10	(66) 19	(67) 16	(68) 7
(69) 10	(70) 20	(71) 15	(72) 17
(73) 19	(74) 12	(75) 15	(76) 19
(77) 20	(78) 8	(79) 14	(80) 11
(81) 18	(82) 11	(83) 15	(84) 14
(85) 15	(86) 17	(87) 9	(88) 19
(89) 9	(90) 13	(91) 16	(92) 16
(93) 9	(94) 15	(95) 11	(96) 8
(97) 18	(98) 14	(99) 17	(100) 18

二十以内加法计算练习题答案

第6页答案

(1) 18	(2) 20	(3) 18	(4) 17
(5) 6	(6) 16	(7) 19	(8) 16
(9) 17	(10) 14	(11) 19	(12) 18
(13) 10	(14) 15	(15) 16	(16) 17
(17) 17	(18) 17	(19) 12	(20) 18
(21) 20	(22) 12	(23) 13	(24) 11
(25) 20	(26) 20	(27) 16	(28) 18
(29) 19	(30) 19	(31) 19	(32) 19
(33) 20	(34) 18	(35) 6	(36) 19
(37) 12	(38) 5	(39) 16	(40) 18
(41) 11	(42) 14	(43) 13	(44) 17
(45) 18	(46) 19	(47) 17	(48) 16
(49) 14	(50) 19	(51) 10	(52) 4
(53) 8	(54) 18	(55) 20	(56) 18
(57) 20	(58) 19	(59) 18	(60) 13
(61) 11	(62) 20	(63) 13	(64) 13
(65) 13	(66) 9	(67) 14	(68) 19
(69) 16	(70) 20	(71) 13	(72) 20
(73) 17	(74) 14	(75) 9	(76) 20
(77) 14	(78) 9	(79) 16	(80) 11
(81) 18	(82) 4	(83) 14	(84) 15
(85) 13	(86) 20	(87) 16	(88) 15
(89) 19	(90) 19	(91) 10	(92) 8
(93) 18	(94) 14	(95) 12	(96) 18
(97) 20	(98) 10	(99) 12	(100) 3

二十以内加法计算练习题答案

第7页答案

(1) 16	(2) 10	(3) 13	(4) 18
(5) 11	(6) 13	(7) 15	(8) 13
(9) 10	(10) 19	(11) 9	(12) 19
(13) 7	(14) 18	(15) 15	(16) 15
(17) 20	(18) 20	(19) 14	(20) 18
(21) 19	(22) 19	(23) 8	(24) 19
(25) 18	(26) 19	(27) 10	(28) 17
(29) 18	(30) 6	(31) 14	(32) 18
(33) 20	(34) 11	(35) 17	(36) 9
(37) 18	(38) 7	(39) 15	(40) 18
(41) 14	(42) 13	(43) 14	(44) 18
(45) 19	(46) 15	(47) 14	(48) 9
(49) 20	(50) 20	(51) 16	(52) 19
(53) 14	(54) 15	(55) 4	(56) 20
(57) 7	(58) 12	(59) 10	(60) 10
(61) 17	(62) 11	(63) 20	(64) 20
(65) 13	(66) 19	(67) 12	(68) 19
(69) 16	(70) 9	(71) 9	(72) 11
(73) 18	(74) 13	(75) 18	(76) 4
(77) 9	(78) 16	(79) 20	(80) 17
(81) 13	(82) 20	(83) 19	(84) 19
(85) 17	(86) 16	(87) 16	(88) 9
(89) 7	(90) 18	(91) 20	(92) 14
(93) 20	(94) 19	(95) 11	(96) 9
(97) 15	(98) 14	(99) 14	(100) 19