

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $18 + 2 =$ | (2) $2 + 6 =$ | (3) $4 + 5 =$ | (4) $8 + 9 =$ |
| (5) $5 + 2 =$ | (6) $14 + 1 =$ | (7) $15 + 3 =$ | (8) $12 + 3 =$ |
| (9) $9 + 11 =$ | (10) $14 + 5 =$ | (11) $2 + 8 =$ | (12) $11 + 1 =$ |
| (13) $19 + 1 =$ | (14) $15 + 5 =$ | (15) $9 + 1 =$ | (16) $11 + 9 =$ |
| (17) $13 + 7 =$ | (18) $12 + 1 =$ | (19) $13 + 5 =$ | (20) $3 + 15 =$ |
| (21) $14 + 2 =$ | (22) $14 + 3 =$ | (23) $5 + 13 =$ | (24) $2 + 17 =$ |
| (25) $11 + 6 =$ | (26) $12 + 6 =$ | (27) $15 + 4 =$ | (28) $1 + 17 =$ |
| (29) $6 + 5 =$ | (30) $7 + 2 =$ | (31) $7 + 1 =$ | (32) $18 + 1 =$ |
| (33) $7 + 3 =$ | (34) $6 + 2 =$ | (35) $17 + 1 =$ | (36) $10 + 3 =$ |
| (37) $3 + 12 =$ | (38) $3 + 13 =$ | (39) $16 + 4 =$ | (40) $1 + 11 =$ |
| (41) $16 + 1 =$ | (42) $7 + 7 =$ | (43) $4 + 15 =$ | (44) $14 + 4 =$ |
| (45) $12 + 4 =$ | (46) $3 + 6 =$ | (47) $5 + 14 =$ | (48) $8 + 10 =$ |
| (49) $2 + 11 =$ | (50) $10 + 1 =$ | (51) $15 + 1 =$ | (52) $9 + 2 =$ |
| (53) $10 + 7 =$ | (54) $6 + 5 =$ | (55) $8 + 1 =$ | (56) $8 + 9 =$ |
| (57) $16 + 2 =$ | (58) $17 + 2 =$ | (59) $16 + 3 =$ | (60) $11 + 3 =$ |
| (61) $14 + 4 =$ | (62) $4 + 8 =$ | (63) $18 + 2 =$ | (64) $6 + 2 =$ |
| (65) $1 + 8 =$ | (66) $11 + 5 =$ | (67) $10 + 9 =$ | (68) $1 + 15 =$ |
| (69) $9 + 1 =$ | (70) $12 + 3 =$ | (71) $10 + 6 =$ | (72) $16 + 4 =$ |
| (73) $6 + 12 =$ | (74) $1 + 14 =$ | (75) $4 + 4 =$ | (76) $9 + 9 =$ |
| (77) $7 + 9 =$ | (78) $11 + 9 =$ | (79) $13 + 2 =$ | (80) $6 + 14 =$ |
| (81) $18 + 1 =$ | (82) $16 + 1 =$ | (83) $13 + 4 =$ | (84) $12 + 7 =$ |
| (85) $4 + 15 =$ | (86) $17 + 3 =$ | (87) $12 + 1 =$ | (88) $11 + 4 =$ |
| (89) $3 + 17 =$ | (90) $4 + 9 =$ | (91) $4 + 1 =$ | (92) $5 + 3 =$ |
| (93) $15 + 3 =$ | (94) $8 + 6 =$ | (95) $7 + 12 =$ | (96) $1 + 5 =$ |
| (97) $9 + 8 =$ | (98) $8 + 10 =$ | (99) $19 + 1 =$ | (100) $5 + 15 =$ |

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|-----------------|-----------------|------------------|-----------------|
| (1) $13 + 1 =$ | (2) $7 + 5 =$ | (3) $14 + 2 =$ | (4) $1 + 12 =$ |
| (5) $14 + 1 =$ | (6) $15 + 5 =$ | (7) $2 + 10 =$ | (8) $1 + 9 =$ |
| (9) $14 + 2 =$ | (10) $11 + 7 =$ | (11) $16 + 2 =$ | (12) $8 + 6 =$ |
| (13) $10 + 5 =$ | (14) $17 + 3 =$ | (15) $16 + 3 =$ | (16) $17 + 1 =$ |
| (17) $2 + 14 =$ | (18) $15 + 2 =$ | (19) $19 + 1 =$ | (20) $11 + 1 =$ |
| (21) $3 + 7 =$ | (22) $5 + 8 =$ | (23) $16 + 4 =$ | (24) $12 + 6 =$ |
| (25) $14 + 6 =$ | (26) $8 + 12 =$ | (27) $6 + 3 =$ | (28) $5 + 10 =$ |
| (29) $5 + 2 =$ | (30) $8 + 2 =$ | (31) $1 + 10 =$ | (32) $5 + 9 =$ |
| (33) $4 + 8 =$ | (34) $8 + 4 =$ | (35) $9 + 6 =$ | (36) $13 + 2 =$ |
| (37) $3 + 16 =$ | (38) $5 + 3 =$ | (39) $11 + 4 =$ | (40) $18 + 2 =$ |
| (41) $8 + 3 =$ | (42) $4 + 5 =$ | (43) $6 + 3 =$ | (44) $19 + 1 =$ |
| (45) $8 + 2 =$ | (46) $15 + 4 =$ | (47) $6 + 4 =$ | (48) $9 + 9 =$ |
| (49) $7 + 10 =$ | (50) $4 + 4 =$ | (51) $16 + 1 =$ | (52) $12 + 3 =$ |
| (53) $6 + 6 =$ | (54) $13 + 7 =$ | (55) $16 + 2 =$ | (56) $9 + 8 =$ |
| (57) $14 + 4 =$ | (58) $12 + 1 =$ | (59) $9 + 2 =$ | (60) $9 + 6 =$ |
| (61) $12 + 2 =$ | (62) $1 + 11 =$ | (63) $10 + 10 =$ | (64) $2 + 15 =$ |
| (65) $14 + 1 =$ | (66) $11 + 9 =$ | (67) $14 + 5 =$ | (68) $1 + 12 =$ |
| (69) $10 + 4 =$ | (70) $7 + 9 =$ | (71) $5 + 14 =$ | (72) $7 + 3 =$ |
| (73) $15 + 2 =$ | (74) $17 + 1 =$ | (75) $5 + 12 =$ | (76) $12 + 7 =$ |
| (77) $9 + 1 =$ | (78) $5 + 7 =$ | (79) $1 + 2 =$ | (80) $15 + 3 =$ |
| (81) $13 + 1 =$ | (82) $11 + 7 =$ | (83) $2 + 6 =$ | (84) $6 + 13 =$ |
| (85) $5 + 4 =$ | (86) $7 + 8 =$ | (87) $8 + 7 =$ | (88) $4 + 16 =$ |
| (89) $15 + 1 =$ | (90) $10 + 6 =$ | (91) $17 + 3 =$ | (92) $17 + 1 =$ |
| (93) $8 + 7 =$ | (94) $6 + 8 =$ | (95) $12 + 5 =$ | (96) $7 + 5 =$ |
| (97) $11 + 4 =$ | (98) $10 + 5 =$ | (99) $18 + 1 =$ | (100) $3 + 1 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $1 + 11 =$ | (2) $13 + 6 =$ | (3) $19 + 1 =$ | (4) $13 + 1 =$ |
| (5) $16 + 1 =$ | (6) $4 + 14 =$ | (7) $2 + 9 =$ | (8) $6 + 1 =$ |
| (9) $7 + 3 =$ | (10) $18 + 2 =$ | (11) $6 + 7 =$ | (12) $12 + 2 =$ |
| (13) $12 + 7 =$ | (14) $13 + 4 =$ | (15) $2 + 18 =$ | (16) $4 + 5 =$ |
| (17) $13 + 2 =$ | (18) $1 + 13 =$ | (19) $10 + 7 =$ | (20) $8 + 2 =$ |
| (21) $1 + 15 =$ | (22) $10 + 9 =$ | (23) $2 + 17 =$ | (24) $11 + 6 =$ |
| (25) $5 + 2 =$ | (26) $15 + 4 =$ | (27) $3 + 7 =$ | (28) $14 + 3 =$ |
| (29) $17 + 2 =$ | (30) $2 + 15 =$ | (31) $15 + 1 =$ | (32) $14 + 4 =$ |
| (33) $9 + 10 =$ | (34) $1 + 8 =$ | (35) $12 + 5 =$ | (36) $11 + 4 =$ |
| (37) $7 + 10 =$ | (38) $9 + 11 =$ | (39) $5 + 4 =$ | (40) $3 + 4 =$ |
| (41) $9 + 10 =$ | (42) $14 + 1 =$ | (43) $3 + 1 =$ | (44) $6 + 1 =$ |
| (45) $14 + 6 =$ | (46) $8 + 12 =$ | (47) $19 + 1 =$ | (48) $11 + 2 =$ |
| (49) $11 + 8 =$ | (50) $2 + 11 =$ | (51) $12 + 2 =$ | (52) $7 + 6 =$ |
| (53) $15 + 3 =$ | (54) $12 + 7 =$ | (55) $5 + 1 =$ | (56) $4 + 11 =$ |
| (57) $15 + 5 =$ | (58) $16 + 4 =$ | (59) $9 + 8 =$ | (60) $12 + 8 =$ |
| (61) $14 + 2 =$ | (62) $3 + 14 =$ | (63) $17 + 1 =$ | (64) $11 + 5 =$ |
| (65) $13 + 6 =$ | (66) $9 + 6 =$ | (67) $7 + 11 =$ | (68) $6 + 3 =$ |
| (69) $4 + 2 =$ | (70) $12 + 4 =$ | (71) $4 + 7 =$ | (72) $17 + 2 =$ |
| (73) $3 + 13 =$ | (74) $10 + 4 =$ | (75) $5 + 12 =$ | (76) $16 + 1 =$ |
| (77) $14 + 4 =$ | (78) $3 + 6 =$ | (79) $15 + 4 =$ | (80) $15 + 1 =$ |
| (81) $9 + 8 =$ | (82) $7 + 12 =$ | (83) $7 + 5 =$ | (84) $5 + 5 =$ |
| (85) $11 + 9 =$ | (86) $19 + 1 =$ | (87) $9 + 6 =$ | (88) $5 + 10 =$ |
| (89) $6 + 10 =$ | (90) $3 + 4 =$ | (91) $11 + 4 =$ | (92) $4 + 4 =$ |
| (93) $14 + 2 =$ | (94) $13 + 6 =$ | (95) $4 + 6 =$ | (96) $6 + 1 =$ |
| (97) $11 + 2 =$ | (98) $13 + 1 =$ | (99) $1 + 15 =$ | (100) $4 + 9 =$ |

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|-----------------|-----------------|------------------|------------------|
| (1) $17 + 1 =$ | (2) $5 + 1 =$ | (3) $17 + 2 =$ | (4) $8 + 1 =$ |
| (5) $1 + 12 =$ | (6) $9 + 11 =$ | (7) $1 + 11 =$ | (8) $15 + 5 =$ |
| (9) $8 + 5 =$ | (10) $16 + 4 =$ | (11) $6 + 2 =$ | (12) $7 + 8 =$ |
| (13) $1 + 13 =$ | (14) $5 + 2 =$ | (15) $18 + 2 =$ | (16) $12 + 3 =$ |
| (17) $15 + 3 =$ | (18) $18 + 1 =$ | (19) $12 + 4 =$ | (20) $10 + 2 =$ |
| (21) $3 + 8 =$ | (22) $16 + 1 =$ | (23) $13 + 3 =$ | (24) $3 + 6 =$ |
| (25) $4 + 1 =$ | (26) $12 + 6 =$ | (27) $3 + 13 =$ | (28) $11 + 8 =$ |
| (29) $16 + 3 =$ | (30) $8 + 8 =$ | (31) $11 + 8 =$ | (32) $13 + 3 =$ |
| (33) $17 + 1 =$ | (34) $18 + 1 =$ | (35) $13 + 2 =$ | (36) $8 + 9 =$ |
| (37) $1 + 2 =$ | (38) $1 + 7 =$ | (39) $8 + 8 =$ | (40) $18 + 2 =$ |
| (41) $5 + 3 =$ | (42) $5 + 5 =$ | (43) $14 + 2 =$ | (44) $19 + 1 =$ |
| (45) $4 + 9 =$ | (46) $12 + 7 =$ | (47) $9 + 6 =$ | (48) $15 + 2 =$ |
| (49) $14 + 3 =$ | (50) $2 + 13 =$ | (51) $1 + 8 =$ | (52) $15 + 4 =$ |
| (53) $15 + 3 =$ | (54) $2 + 16 =$ | (55) $10 + 7 =$ | (56) $8 + 11 =$ |
| (57) $5 + 11 =$ | (58) $16 + 3 =$ | (59) $14 + 4 =$ | (60) $5 + 1 =$ |
| (61) $1 + 14 =$ | (62) $17 + 3 =$ | (63) $10 + 4 =$ | (64) $7 + 12 =$ |
| (65) $14 + 6 =$ | (66) $3 + 14 =$ | (67) $10 + 10 =$ | (68) $4 + 10 =$ |
| (69) $12 + 4 =$ | (70) $2 + 3 =$ | (71) $11 + 9 =$ | (72) $9 + 11 =$ |
| (73) $16 + 2 =$ | (74) $6 + 7 =$ | (75) $13 + 5 =$ | (76) $11 + 3 =$ |
| (77) $11 + 6 =$ | (78) $11 + 2 =$ | (79) $13 + 6 =$ | (80) $12 + 8 =$ |
| (81) $12 + 5 =$ | (82) $12 + 3 =$ | (83) $12 + 1 =$ | (84) $16 + 1 =$ |
| (85) $16 + 4 =$ | (86) $5 + 12 =$ | (87) $15 + 2 =$ | (88) $10 + 3 =$ |
| (89) $2 + 4 =$ | (90) $14 + 6 =$ | (91) $3 + 2 =$ | (92) $11 + 1 =$ |
| (93) $18 + 1 =$ | (94) $7 + 3 =$ | (95) $1 + 14 =$ | (96) $10 + 10 =$ |
| (97) $11 + 7 =$ | (98) $9 + 5 =$ | (99) $1 + 5 =$ | (100) $7 + 6 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $1 + 11 =$ | (2) $1 + 17 =$ | (3) $5 + 14 =$ | (4) $17 + 3 =$ |
| (5) $4 + 10 =$ | (6) $9 + 1 =$ | (7) $1 + 6 =$ | (8) $8 + 12 =$ |
| (9) $7 + 8 =$ | (10) $5 + 2 =$ | (11) $8 + 10 =$ | (12) $6 + 4 =$ |
| (13) $18 + 2 =$ | (14) $16 + 3 =$ | (15) $14 + 5 =$ | (16) $9 + 10 =$ |
| (17) $15 + 5 =$ | (18) $7 + 13 =$ | (19) $6 + 3 =$ | (20) $4 + 15 =$ |
| (21) $15 + 4 =$ | (22) $12 + 4 =$ | (23) $2 + 7 =$ | (24) $3 + 8 =$ |
| (25) $10 + 7 =$ | (26) $16 + 2 =$ | (27) $19 + 1 =$ | (28) $12 + 3 =$ |
| (29) $2 + 6 =$ | (30) $18 + 1 =$ | (31) $6 + 14 =$ | (32) $14 + 3 =$ |
| (33) $10 + 2 =$ | (34) $7 + 2 =$ | (35) $6 + 3 =$ | (36) $18 + 2 =$ |
| (37) $14 + 1 =$ | (38) $19 + 1 =$ | (39) $6 + 13 =$ | (40) $8 + 9 =$ |
| (41) $10 + 1 =$ | (42) $5 + 10 =$ | (43) $15 + 2 =$ | (44) $17 + 1 =$ |
| (45) $5 + 13 =$ | (46) $7 + 13 =$ | (47) $12 + 7 =$ | (48) $3 + 15 =$ |
| (49) $13 + 1 =$ | (50) $9 + 6 =$ | (51) $3 + 11 =$ | (52) $15 + 5 =$ |
| (53) $12 + 1 =$ | (54) $7 + 3 =$ | (55) $2 + 1 =$ | (56) $5 + 3 =$ |
| (57) $2 + 9 =$ | (58) $15 + 4 =$ | (59) $2 + 10 =$ | (60) $8 + 1 =$ |
| (61) $6 + 11 =$ | (62) $13 + 7 =$ | (63) $8 + 7 =$ | (64) $4 + 9 =$ |
| (65) $10 + 8 =$ | (66) $16 + 1 =$ | (67) $4 + 3 =$ | (68) $2 + 4 =$ |
| (69) $17 + 2 =$ | (70) $11 + 4 =$ | (71) $11 + 7 =$ | (72) $16 + 2 =$ |
| (73) $8 + 11 =$ | (74) $9 + 5 =$ | (75) $14 + 2 =$ | (76) $9 + 10 =$ |
| (77) $9 + 5 =$ | (78) $12 + 4 =$ | (79) $8 + 3 =$ | (80) $8 + 12 =$ |
| (81) $15 + 3 =$ | (82) $8 + 10 =$ | (83) $1 + 16 =$ | (84) $8 + 8 =$ |
| (85) $1 + 11 =$ | (86) $16 + 3 =$ | (87) $5 + 13 =$ | (88) $19 + 1 =$ |
| (89) $12 + 2 =$ | (90) $3 + 1 =$ | (91) $6 + 8 =$ | (92) $2 + 17 =$ |
| (93) $18 + 1 =$ | (94) $13 + 2 =$ | (95) $16 + 1 =$ | (96) $13 + 3 =$ |
| (97) $12 + 7 =$ | (98) $4 + 4 =$ | (99) $17 + 3 =$ | (100) $11 + 6 =$ |

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|-----------------|-----------------|------------------|-----------------|
| (1) $7 + 2 =$ | (2) $3 + 2 =$ | (3) $8 + 11 =$ | (4) $3 + 12 =$ |
| (5) $9 + 8 =$ | (6) $17 + 2 =$ | (7) $7 + 12 =$ | (8) $10 + 7 =$ |
| (9) $6 + 2 =$ | (10) $1 + 8 =$ | (11) $16 + 4 =$ | (12) $11 + 4 =$ |
| (13) $17 + 1 =$ | (14) $11 + 1 =$ | (15) $3 + 5 =$ | (16) $14 + 4 =$ |
| (17) $11 + 9 =$ | (18) $2 + 4 =$ | (19) $2 + 3 =$ | (20) $7 + 3 =$ |
| (21) $6 + 7 =$ | (22) $1 + 4 =$ | (23) $18 + 1 =$ | (24) $5 + 7 =$ |
| (25) $10 + 6 =$ | (26) $5 + 12 =$ | (27) $7 + 4 =$ | (28) $7 + 9 =$ |
| (29) $12 + 7 =$ | (30) $5 + 14 =$ | (31) $14 + 2 =$ | (32) $13 + 6 =$ |
| (33) $18 + 2 =$ | (34) $2 + 11 =$ | (35) $13 + 4 =$ | (36) $3 + 1 =$ |
| (37) $10 + 8 =$ | (38) $16 + 1 =$ | (39) $9 + 9 =$ | (40) $16 + 2 =$ |
| (41) $1 + 14 =$ | (42) $14 + 1 =$ | (43) $5 + 4 =$ | (44) $5 + 11 =$ |
| (45) $17 + 3 =$ | (46) $1 + 5 =$ | (47) $19 + 1 =$ | (48) $6 + 7 =$ |
| (49) $2 + 1 =$ | (50) $11 + 4 =$ | (51) $4 + 15 =$ | (52) $7 + 1 =$ |
| (53) $7 + 3 =$ | (54) $13 + 3 =$ | (55) $4 + 16 =$ | (56) $12 + 2 =$ |
| (57) $1 + 13 =$ | (58) $2 + 14 =$ | (59) $14 + 5 =$ | (60) $15 + 1 =$ |
| (61) $15 + 2 =$ | (62) $7 + 2 =$ | (63) $11 + 8 =$ | (64) $1 + 2 =$ |
| (65) $7 + 10 =$ | (66) $4 + 12 =$ | (67) $10 + 10 =$ | (68) $17 + 2 =$ |
| (69) $2 + 2 =$ | (70) $13 + 2 =$ | (71) $13 + 5 =$ | (72) $15 + 5 =$ |
| (73) $3 + 11 =$ | (74) $9 + 4 =$ | (75) $2 + 13 =$ | (76) $13 + 2 =$ |
| (77) $10 + 1 =$ | (78) $3 + 4 =$ | (79) $17 + 3 =$ | (80) $6 + 8 =$ |
| (81) $18 + 1 =$ | (82) $17 + 2 =$ | (83) $11 + 5 =$ | (84) $14 + 4 =$ |
| (85) $4 + 12 =$ | (86) $16 + 2 =$ | (87) $18 + 2 =$ | (88) $5 + 14 =$ |
| (89) $7 + 8 =$ | (90) $7 + 12 =$ | (91) $5 + 15 =$ | (92) $8 + 1 =$ |
| (93) $15 + 1 =$ | (94) $16 + 4 =$ | (95) $4 + 14 =$ | (96) $3 + 16 =$ |
| (97) $1 + 4 =$ | (98) $8 + 5 =$ | (99) $2 + 5 =$ | (100) $1 + 6 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $12 + 6 =$ | (2) $2 + 16 =$ | (3) $7 + 1 =$ | (4) $14 + 5 =$ |
| (5) $14 + 3 =$ | (6) $15 + 3 =$ | (7) $4 + 9 =$ | (8) $13 + 6 =$ |
| (9) $4 + 11 =$ | (10) $10 + 7 =$ | (11) $3 + 2 =$ | (12) $10 + 9 =$ |
| (13) $9 + 2 =$ | (14) $11 + 1 =$ | (15) $14 + 1 =$ | (16) $7 + 2 =$ |
| (17) $1 + 10 =$ | (18) $9 + 10 =$ | (19) $5 + 7 =$ | (20) $13 + 5 =$ |
| (21) $8 + 2 =$ | (22) $13 + 7 =$ | (23) $6 + 9 =$ | (24) $3 + 11 =$ |
| (25) $12 + 8 =$ | (26) $6 + 6 =$ | (27) $1 + 17 =$ | (28) $19 + 1 =$ |
| (29) $5 + 10 =$ | (30) $11 + 9 =$ | (31) $2 + 6 =$ | (32) $12 + 2 =$ |
| (33) $6 + 5 =$ | (34) $6 + 11 =$ | (35) $10 + 5 =$ | (36) $16 + 1 =$ |
| (37) $8 + 9 =$ | (38) $19 + 1 =$ | (39) $9 + 6 =$ | (40) $11 + 8 =$ |
| (41) $6 + 6 =$ | (42) $10 + 3 =$ | (43) $8 + 12 =$ | (44) $18 + 1 =$ |
| (45) $9 + 11 =$ | (46) $4 + 2 =$ | (47) $10 + 2 =$ | (48) $3 + 13 =$ |
| (49) $5 + 15 =$ | (50) $11 + 5 =$ | (51) $3 + 16 =$ | (52) $10 + 1 =$ |
| (53) $10 + 5 =$ | (54) $16 + 1 =$ | (55) $2 + 7 =$ | (56) $7 + 8 =$ |
| (57) $13 + 7 =$ | (58) $14 + 2 =$ | (59) $17 + 1 =$ | (60) $1 + 6 =$ |
| (61) $8 + 11 =$ | (62) $14 + 1 =$ | (63) $16 + 2 =$ | (64) $7 + 9 =$ |
| (65) $18 + 2 =$ | (66) $3 + 4 =$ | (67) $14 + 6 =$ | (68) $15 + 1 =$ |
| (69) $1 + 7 =$ | (70) $13 + 4 =$ | (71) $7 + 2 =$ | (72) $14 + 4 =$ |
| (73) $1 + 9 =$ | (74) $9 + 10 =$ | (75) $11 + 3 =$ | (76) $11 + 9 =$ |
| (77) $6 + 7 =$ | (78) $11 + 2 =$ | (79) $4 + 16 =$ | (80) $15 + 3 =$ |
| (81) $7 + 12 =$ | (82) $17 + 3 =$ | (83) $6 + 9 =$ | (84) $11 + 7 =$ |
| (85) $8 + 7 =$ | (86) $10 + 5 =$ | (87) $7 + 7 =$ | (88) $4 + 13 =$ |
| (89) $16 + 3 =$ | (90) $7 + 10 =$ | (91) $12 + 1 =$ | (92) $4 + 7 =$ |
| (93) $2 + 8 =$ | (94) $13 + 4 =$ | (95) $19 + 1 =$ | (96) $12 + 5 =$ |
| (97) $7 + 3 =$ | (98) $16 + 2 =$ | (99) $7 + 1 =$ | (100) $17 + 2 =$ |

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 20 | (2) 8 | (3) 9 | (4) 17 |
| (5) 7 | (6) 15 | (7) 18 | (8) 15 |
| (9) 20 | (10) 19 | (11) 10 | (12) 12 |
| (13) 20 | (14) 20 | (15) 10 | (16) 20 |
| (17) 20 | (18) 13 | (19) 18 | (20) 18 |
| (21) 16 | (22) 17 | (23) 18 | (24) 19 |
| (25) 17 | (26) 18 | (27) 19 | (28) 18 |
| (29) 11 | (30) 9 | (31) 8 | (32) 19 |
| (33) 10 | (34) 8 | (35) 18 | (36) 13 |
| (37) 15 | (38) 16 | (39) 20 | (40) 12 |
| (41) 17 | (42) 14 | (43) 19 | (44) 18 |
| (45) 16 | (46) 9 | (47) 19 | (48) 18 |
| (49) 13 | (50) 11 | (51) 16 | (52) 11 |
| (53) 17 | (54) 11 | (55) 9 | (56) 17 |
| (57) 18 | (58) 19 | (59) 19 | (60) 14 |
| (61) 18 | (62) 12 | (63) 20 | (64) 8 |
| (65) 9 | (66) 16 | (67) 19 | (68) 16 |
| (69) 10 | (70) 15 | (71) 16 | (72) 20 |
| (73) 18 | (74) 15 | (75) 8 | (76) 18 |
| (77) 16 | (78) 20 | (79) 15 | (80) 20 |
| (81) 19 | (82) 17 | (83) 17 | (84) 19 |
| (85) 19 | (86) 20 | (87) 13 | (88) 15 |
| (89) 20 | (90) 13 | (91) 5 | (92) 8 |
| (93) 18 | (94) 14 | (95) 19 | (96) 6 |
| (97) 17 | (98) 18 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 14 | (2) 12 | (3) 16 | (4) 13 |
| (5) 15 | (6) 20 | (7) 12 | (8) 10 |
| (9) 16 | (10) 18 | (11) 18 | (12) 14 |
| (13) 15 | (14) 20 | (15) 19 | (16) 18 |
| (17) 16 | (18) 17 | (19) 20 | (20) 12 |
| (21) 10 | (22) 13 | (23) 20 | (24) 18 |
| (25) 20 | (26) 20 | (27) 9 | (28) 15 |
| (29) 7 | (30) 10 | (31) 11 | (32) 14 |
| (33) 12 | (34) 12 | (35) 15 | (36) 15 |
| (37) 19 | (38) 8 | (39) 15 | (40) 20 |
| (41) 11 | (42) 9 | (43) 9 | (44) 20 |
| (45) 10 | (46) 19 | (47) 10 | (48) 18 |
| (49) 17 | (50) 8 | (51) 17 | (52) 15 |
| (53) 12 | (54) 20 | (55) 18 | (56) 17 |
| (57) 18 | (58) 13 | (59) 11 | (60) 15 |
| (61) 14 | (62) 12 | (63) 20 | (64) 17 |
| (65) 15 | (66) 20 | (67) 19 | (68) 13 |
| (69) 14 | (70) 16 | (71) 19 | (72) 10 |
| (73) 17 | (74) 18 | (75) 17 | (76) 19 |
| (77) 10 | (78) 12 | (79) 3 | (80) 18 |
| (81) 14 | (82) 18 | (83) 8 | (84) 19 |
| (85) 9 | (86) 15 | (87) 15 | (88) 20 |
| (89) 16 | (90) 16 | (91) 20 | (92) 18 |
| (93) 15 | (94) 14 | (95) 17 | (96) 12 |
| (97) 15 | (98) 15 | (99) 19 | (100) 4 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 19 | (3) 20 | (4) 14 |
| (5) 17 | (6) 18 | (7) 11 | (8) 7 |
| (9) 10 | (10) 20 | (11) 13 | (12) 14 |
| (13) 19 | (14) 17 | (15) 20 | (16) 9 |
| (17) 15 | (18) 14 | (19) 17 | (20) 10 |
| (21) 16 | (22) 19 | (23) 19 | (24) 17 |
| (25) 7 | (26) 19 | (27) 10 | (28) 17 |
| (29) 19 | (30) 17 | (31) 16 | (32) 18 |
| (33) 19 | (34) 9 | (35) 17 | (36) 15 |
| (37) 17 | (38) 20 | (39) 9 | (40) 7 |
| (41) 19 | (42) 15 | (43) 4 | (44) 7 |
| (45) 20 | (46) 20 | (47) 20 | (48) 13 |
| (49) 19 | (50) 13 | (51) 14 | (52) 13 |
| (53) 18 | (54) 19 | (55) 6 | (56) 15 |
| (57) 20 | (58) 20 | (59) 17 | (60) 20 |
| (61) 16 | (62) 17 | (63) 18 | (64) 16 |
| (65) 19 | (66) 15 | (67) 18 | (68) 9 |
| (69) 6 | (70) 16 | (71) 11 | (72) 19 |
| (73) 16 | (74) 14 | (75) 17 | (76) 17 |
| (77) 18 | (78) 9 | (79) 19 | (80) 16 |
| (81) 17 | (82) 19 | (83) 12 | (84) 10 |
| (85) 20 | (86) 20 | (87) 15 | (88) 15 |
| (89) 16 | (90) 7 | (91) 15 | (92) 8 |
| (93) 16 | (94) 19 | (95) 10 | (96) 7 |
| (97) 13 | (98) 14 | (99) 16 | (100) 13 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 6 | (3) 19 | (4) 9 |
| (5) 13 | (6) 20 | (7) 12 | (8) 20 |
| (9) 13 | (10) 20 | (11) 8 | (12) 15 |
| (13) 14 | (14) 7 | (15) 20 | (16) 15 |
| (17) 18 | (18) 19 | (19) 16 | (20) 12 |
| (21) 11 | (22) 17 | (23) 16 | (24) 9 |
| (25) 5 | (26) 18 | (27) 16 | (28) 19 |
| (29) 19 | (30) 16 | (31) 19 | (32) 16 |
| (33) 18 | (34) 19 | (35) 15 | (36) 17 |
| (37) 3 | (38) 8 | (39) 16 | (40) 20 |
| (41) 8 | (42) 10 | (43) 16 | (44) 20 |
| (45) 13 | (46) 19 | (47) 15 | (48) 17 |
| (49) 17 | (50) 15 | (51) 9 | (52) 19 |
| (53) 18 | (54) 18 | (55) 17 | (56) 19 |
| (57) 16 | (58) 19 | (59) 18 | (60) 6 |
| (61) 15 | (62) 20 | (63) 14 | (64) 19 |
| (65) 20 | (66) 17 | (67) 20 | (68) 14 |
| (69) 16 | (70) 5 | (71) 20 | (72) 20 |
| (73) 18 | (74) 13 | (75) 18 | (76) 14 |
| (77) 17 | (78) 13 | (79) 19 | (80) 20 |
| (81) 17 | (82) 15 | (83) 13 | (84) 17 |
| (85) 20 | (86) 17 | (87) 17 | (88) 13 |
| (89) 6 | (90) 20 | (91) 5 | (92) 12 |
| (93) 19 | (94) 10 | (95) 15 | (96) 20 |
| (97) 18 | (98) 14 | (99) 6 | (100) 13 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 18 | (3) 19 | (4) 20 |
| (5) 14 | (6) 10 | (7) 7 | (8) 20 |
| (9) 15 | (10) 7 | (11) 18 | (12) 10 |
| (13) 20 | (14) 19 | (15) 19 | (16) 19 |
| (17) 20 | (18) 20 | (19) 9 | (20) 19 |
| (21) 19 | (22) 16 | (23) 9 | (24) 11 |
| (25) 17 | (26) 18 | (27) 20 | (28) 15 |
| (29) 8 | (30) 19 | (31) 20 | (32) 17 |
| (33) 12 | (34) 9 | (35) 9 | (36) 20 |
| (37) 15 | (38) 20 | (39) 19 | (40) 17 |
| (41) 11 | (42) 15 | (43) 17 | (44) 18 |
| (45) 18 | (46) 20 | (47) 19 | (48) 18 |
| (49) 14 | (50) 15 | (51) 14 | (52) 20 |
| (53) 13 | (54) 10 | (55) 3 | (56) 8 |
| (57) 11 | (58) 19 | (59) 12 | (60) 9 |
| (61) 17 | (62) 20 | (63) 15 | (64) 13 |
| (65) 18 | (66) 17 | (67) 7 | (68) 6 |
| (69) 19 | (70) 15 | (71) 18 | (72) 18 |
| (73) 19 | (74) 14 | (75) 16 | (76) 19 |
| (77) 14 | (78) 16 | (79) 11 | (80) 20 |
| (81) 18 | (82) 18 | (83) 17 | (84) 16 |
| (85) 12 | (86) 19 | (87) 18 | (88) 20 |
| (89) 14 | (90) 4 | (91) 14 | (92) 19 |
| (93) 19 | (94) 15 | (95) 17 | (96) 16 |
| (97) 19 | (98) 8 | (99) 20 | (100) 17 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 9 | (2) 5 | (3) 19 | (4) 15 |
| (5) 17 | (6) 19 | (7) 19 | (8) 17 |
| (9) 8 | (10) 9 | (11) 20 | (12) 15 |
| (13) 18 | (14) 12 | (15) 8 | (16) 18 |
| (17) 20 | (18) 6 | (19) 5 | (20) 10 |
| (21) 13 | (22) 5 | (23) 19 | (24) 12 |
| (25) 16 | (26) 17 | (27) 11 | (28) 16 |
| (29) 19 | (30) 19 | (31) 16 | (32) 19 |
| (33) 20 | (34) 13 | (35) 17 | (36) 4 |
| (37) 18 | (38) 17 | (39) 18 | (40) 18 |
| (41) 15 | (42) 15 | (43) 9 | (44) 16 |
| (45) 20 | (46) 6 | (47) 20 | (48) 13 |
| (49) 3 | (50) 15 | (51) 19 | (52) 8 |
| (53) 10 | (54) 16 | (55) 20 | (56) 14 |
| (57) 14 | (58) 16 | (59) 19 | (60) 16 |
| (61) 17 | (62) 9 | (63) 19 | (64) 3 |
| (65) 17 | (66) 16 | (67) 20 | (68) 19 |
| (69) 4 | (70) 15 | (71) 18 | (72) 20 |
| (73) 14 | (74) 13 | (75) 15 | (76) 15 |
| (77) 11 | (78) 7 | (79) 20 | (80) 14 |
| (81) 19 | (82) 19 | (83) 16 | (84) 18 |
| (85) 16 | (86) 18 | (87) 20 | (88) 19 |
| (89) 15 | (90) 19 | (91) 20 | (92) 9 |
| (93) 16 | (94) 20 | (95) 18 | (96) 19 |
| (97) 5 | (98) 13 | (99) 7 | (100) 7 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 18 | (2) 18 | (3) 8 | (4) 19 |
| (5) 17 | (6) 18 | (7) 13 | (8) 19 |
| (9) 15 | (10) 17 | (11) 5 | (12) 19 |
| (13) 11 | (14) 12 | (15) 15 | (16) 9 |
| (17) 11 | (18) 19 | (19) 12 | (20) 18 |
| (21) 10 | (22) 20 | (23) 15 | (24) 14 |
| (25) 20 | (26) 12 | (27) 18 | (28) 20 |
| (29) 15 | (30) 20 | (31) 8 | (32) 14 |
| (33) 11 | (34) 17 | (35) 15 | (36) 17 |
| (37) 17 | (38) 20 | (39) 15 | (40) 19 |
| (41) 12 | (42) 13 | (43) 20 | (44) 19 |
| (45) 20 | (46) 6 | (47) 12 | (48) 16 |
| (49) 20 | (50) 16 | (51) 19 | (52) 11 |
| (53) 15 | (54) 17 | (55) 9 | (56) 15 |
| (57) 20 | (58) 16 | (59) 18 | (60) 7 |
| (61) 19 | (62) 15 | (63) 18 | (64) 16 |
| (65) 20 | (66) 7 | (67) 20 | (68) 16 |
| (69) 8 | (70) 17 | (71) 9 | (72) 18 |
| (73) 10 | (74) 19 | (75) 14 | (76) 20 |
| (77) 13 | (78) 13 | (79) 20 | (80) 18 |
| (81) 19 | (82) 20 | (83) 15 | (84) 18 |
| (85) 15 | (86) 15 | (87) 14 | (88) 17 |
| (89) 19 | (90) 17 | (91) 13 | (92) 11 |
| (93) 10 | (94) 17 | (95) 20 | (96) 17 |
| (97) 10 | (98) 18 | (99) 8 | (100) 19 |