

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $15 + 5 =$

(2) $4 + 7 =$

(3) $12 + 7 =$

(4) $2 + 14 =$

(5) $1 + 9 =$

(6) $10 + 9 =$

(7) $11 + 9 =$

(8) $11 + 8 =$

(9) $1 + 5 =$

(10) $1 + 10 =$

(11) $6 + 1 =$

(12) $5 + 5 =$

(13) $17 + 3 =$

(14) $5 + 6 =$

(15) $17 + 2 =$

(16) $7 + 8 =$

(17) $6 + 11 =$

(18) $11 + 4 =$

(19) $3 + 11 =$

(20) $15 + 4 =$

(21) $19 + 1 =$

(22) $13 + 6 =$

(23) $17 + 1 =$

(24) $8 + 12 =$

(25) $16 + 4 =$

(26) $6 + 9 =$

(27) $8 + 10 =$

(28) $11 + 1 =$

(29) $13 + 7 =$

(30) $14 + 5 =$

(31) $1 + 18 =$

(32) $4 + 13 =$

(33) $2 + 15 =$

(34) $6 + 7 =$

(35) $14 + 6 =$

(36) $18 + 2 =$

(37) $15 + 2 =$

(38) $11 + 2 =$

(39) $4 + 4 =$

(40) $5 + 3 =$

(41) $3 + 7 =$

(42) $10 + 4 =$

(43) $5 + 7 =$

(44) $16 + 3 =$

(45) $15 + 1 =$

(46) $1 + 4 =$

(47) $7 + 13 =$

(48) $7 + 3 =$

(49) $8 + 3 =$

(50) $16 + 2 =$

(51) $10 + 3 =$

(52) $2 + 4 =$

(53) $8 + 11 =$

(54) $1 + 7 =$

(55) $14 + 3 =$

(56) $7 + 4 =$

(57) $6 + 14 =$

(58) $9 + 2 =$

(59) $9 + 5 =$

(60) $2 + 5 =$

(61) $11 + 6 =$

(62) $7 + 10 =$

(63) $5 + 11 =$

(64) $10 + 10 =$

(65) $3 + 1 =$

(66) $5 + 14 =$

(67) $15 + 2 =$

(68) $14 + 5 =$

(69) $18 + 2 =$

(70) $10 + 1 =$

(71) $16 + 3 =$

(72) $5 + 15 =$

(73) $6 + 14 =$

(74) $6 + 3 =$

(75) $9 + 6 =$

(76) $1 + 1 =$

(77) $6 + 8 =$

(78) $14 + 6 =$

(79) $5 + 9 =$

(80) $7 + 1 =$

(81) $17 + 2 =$

(82) $6 + 12 =$

(83) $17 + 3 =$

(84) $18 + 1 =$

(85) $15 + 3 =$

(86) $17 + 1 =$

(87) $2 + 18 =$

(88) $15 + 1 =$

(89) $15 + 4 =$

(90) $11 + 5 =$

(91) $5 + 8 =$

(92) $3 + 10 =$

(93) $8 + 9 =$

(94) $8 + 1 =$

(95) $9 + 4 =$

(96) $12 + 6 =$

(97) $9 + 11 =$

(98) $14 + 4 =$

(99) $14 + 2 =$

(100) $1 + 17 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $13 + 3 =$

(2) $9 + 8 =$

(3) $10 + 2 =$

(4) $19 + 1 =$

(5) $11 + 9 =$

(6) $6 + 9 =$

(7) $4 + 12 =$

(8) $7 + 4 =$

(9) $2 + 14 =$

(10) $12 + 7 =$

(11) $8 + 2 =$

(12) $13 + 1 =$

(13) $18 + 2 =$

(14) $16 + 4 =$

(15) $11 + 5 =$

(16) $6 + 12 =$

(17) $11 + 8 =$

(18) $14 + 6 =$

(19) $1 + 1 =$

(20) $12 + 5 =$

(21) $14 + 2 =$

(22) $14 + 5 =$

(23) $1 + 5 =$

(24) $7 + 11 =$

(25) $2 + 5 =$

(26) $17 + 2 =$

(27) $6 + 4 =$

(28) $17 + 1 =$

(29) $5 + 4 =$

(30) $7 + 12 =$

(31) $15 + 1 =$

(32) $5 + 10 =$

(33) $13 + 6 =$

(34) $15 + 4 =$

(35) $2 + 13 =$

(36) $18 + 1 =$

(37) $11 + 7 =$

(38) $13 + 2 =$

(39) $19 + 1 =$

(40) $16 + 2 =$

(41) $1 + 17 =$

(42) $11 + 2 =$

(43) $10 + 4 =$

(44) $7 + 3 =$

(45) $16 + 1 =$

(46) $8 + 12 =$

(47) $12 + 6 =$

(48) $2 + 15 =$

(49) $12 + 4 =$

(50) $13 + 4 =$

(51) $7 + 10 =$

(52) $3 + 11 =$

(53) $8 + 9 =$

(54) $8 + 3 =$

(55) $4 + 6 =$

(56) $4 + 8 =$

(57) $3 + 8 =$

(58) $13 + 3 =$

(59) $10 + 10 =$

(60) $12 + 3 =$

(61) $4 + 10 =$

(62) $19 + 1 =$

(63) $2 + 2 =$

(64) $6 + 13 =$

(65) $14 + 6 =$

(66) $14 + 2 =$

(67) $13 + 5 =$

(68) $18 + 2 =$

(69) $7 + 1 =$

(70) $17 + 1 =$

(71) $18 + 1 =$

(72) $10 + 2 =$

(73) $17 + 3 =$

(74) $2 + 10 =$

(75) $1 + 10 =$

(76) $4 + 14 =$

(77) $11 + 3 =$

(78) $2 + 13 =$

(79) $5 + 3 =$

(80) $14 + 1 =$

(81) $5 + 8 =$

(82) $4 + 5 =$

(83) $5 + 15 =$

(84) $6 + 1 =$

(85) $9 + 2 =$

(86) $16 + 4 =$

(87) $16 + 3 =$

(88) $5 + 7 =$

(89) $13 + 4 =$

(90) $9 + 10 =$

(91) $3 + 13 =$

(92) $13 + 7 =$

(93) $3 + 4 =$

(94) $17 + 2 =$

(95) $10 + 8 =$

(96) $7 + 9 =$

(97) $5 + 2 =$

(98) $5 + 11 =$

(99) $8 + 12 =$

(100) $5 + 14 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $1 + 5 =$

(2) $4 + 16 =$

(3) $17 + 3 =$

(4) $16 + 4 =$

(5) $14 + 6 =$

(6) $17 + 1 =$

(7) $8 + 9 =$

(8) $7 + 4 =$

(9) $9 + 3 =$

(10) $6 + 11 =$

(11) $5 + 15 =$

(12) $7 + 1 =$

(13) $13 + 6 =$

(14) $8 + 7 =$

(15) $13 + 2 =$

(16) $10 + 10 =$

(17) $14 + 4 =$

(18) $6 + 4 =$

(19) $18 + 1 =$

(20) $13 + 1 =$

(21) $2 + 2 =$

(22) $12 + 8 =$

(23) $7 + 2 =$

(24) $14 + 3 =$

(25) $3 + 3 =$

(26) $15 + 2 =$

(27) $13 + 5 =$

(28) $18 + 2 =$

(29) $15 + 1 =$

(30) $8 + 3 =$

(31) $13 + 4 =$

(32) $9 + 11 =$

(33) $1 + 15 =$

(34) $16 + 3 =$

(35) $14 + 5 =$

(36) $15 + 5 =$

(37) $10 + 6 =$

(38) $14 + 2 =$

(39) $1 + 5 =$

(40) $7 + 7 =$

(41) $12 + 1 =$

(42) $16 + 1 =$

(43) $19 + 1 =$

(44) $4 + 3 =$

(45) $15 + 4 =$

(46) $7 + 8 =$

(47) $16 + 2 =$

(48) $1 + 18 =$

(49) $1 + 18 =$

(50) $8 + 5 =$

(51) $3 + 8 =$

(52) $8 + 3 =$

(53) $8 + 10 =$

(54) $14 + 4 =$

(55) $16 + 2 =$

(56) $6 + 13 =$

(57) $2 + 15 =$

(58) $2 + 9 =$

(59) $13 + 6 =$

(60) $10 + 6 =$

(61) $12 + 8 =$

(62) $15 + 2 =$

(63) $4 + 3 =$

(64) $14 + 2 =$

(65) $16 + 1 =$

(66) $7 + 12 =$

(67) $16 + 4 =$

(68) $18 + 1 =$

(69) $2 + 3 =$

(70) $1 + 11 =$

(71) $4 + 5 =$

(72) $9 + 8 =$

(73) $12 + 6 =$

(74) $4 + 6 =$

(75) $5 + 7 =$

(76) $7 + 3 =$

(77) $12 + 5 =$

(78) $7 + 8 =$

(79) $13 + 1 =$

(80) $16 + 3 =$

(81) $14 + 5 =$

(82) $3 + 7 =$

(83) $17 + 3 =$

(84) $17 + 2 =$

(85) $5 + 12 =$

(86) $10 + 3 =$

(87) $15 + 4 =$

(88) $6 + 12 =$

(89) $7 + 9 =$

(90) $13 + 4 =$

(91) $6 + 14 =$

(92) $5 + 13 =$

(93) $12 + 7 =$

(94) $5 + 15 =$

(95) $4 + 4 =$

(96) $19 + 1 =$

(97) $8 + 4 =$

(98) $2 + 7 =$

(99) $12 + 4 =$

(100) $1 + 9 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $3 + 17 =$

(2) $6 + 11 =$

(3) $2 + 8 =$

(4) $3 + 11 =$

(5) $6 + 9 =$

(6) $3 + 7 =$

(7) $7 + 8 =$

(8) $5 + 5 =$

(9) $8 + 11 =$

(10) $2 + 16 =$

(11) $9 + 8 =$

(12) $14 + 4 =$

(13) $3 + 16 =$

(14) $1 + 11 =$

(15) $10 + 6 =$

(16) $18 + 2 =$

(17) $6 + 12 =$

(18) $9 + 9 =$

(19) $19 + 1 =$

(20) $4 + 13 =$

(21) $6 + 6 =$

(22) $8 + 7 =$

(23) $9 + 5 =$

(24) $16 + 1 =$

(25) $15 + 3 =$

(26) $11 + 4 =$

(27) $1 + 6 =$

(28) $14 + 6 =$

(29) $6 + 13 =$

(30) $1 + 8 =$

(31) $5 + 1 =$

(32) $6 + 2 =$

(33) $4 + 12 =$

(34) $16 + 2 =$

(35) $4 + 14 =$

(36) $8 + 10 =$

(37) $14 + 3 =$

(38) $8 + 9 =$

(39) $3 + 14 =$

(40) $10 + 7 =$

(41) $15 + 5 =$

(42) $11 + 2 =$

(43) $9 + 7 =$

(44) $13 + 7 =$

(45) $11 + 9 =$

(46) $5 + 3 =$

(47) $4 + 1 =$

(48) $1 + 5 =$

(49) $14 + 5 =$

(50) $3 + 6 =$

(51) $11 + 1 =$

(52) $6 + 3 =$

(53) $7 + 2 =$

(54) $16 + 4 =$

(55) $12 + 6 =$

(56) $3 + 12 =$

(57) $16 + 1 =$

(58) $6 + 12 =$

(59) $6 + 7 =$

(60) $14 + 6 =$

(61) $8 + 5 =$

(62) $2 + 8 =$

(63) $6 + 3 =$

(64) $11 + 4 =$

(65) $9 + 9 =$

(66) $16 + 4 =$

(67) $7 + 10 =$

(68) $16 + 2 =$

(69) $7 + 12 =$

(70) $13 + 5 =$

(71) $7 + 11 =$

(72) $15 + 4 =$

(73) $18 + 1 =$

(74) $11 + 3 =$

(75) $6 + 9 =$

(76) $6 + 13 =$

(77) $3 + 13 =$

(78) $2 + 16 =$

(79) $13 + 4 =$

(80) $2 + 5 =$

(81) $4 + 10 =$

(82) $14 + 5 =$

(83) $17 + 3 =$

(84) $15 + 3 =$

(85) $10 + 8 =$

(86) $14 + 4 =$

(87) $14 + 2 =$

(88) $12 + 8 =$

(89) $19 + 1 =$

(90) $7 + 4 =$

(91) $4 + 7 =$

(92) $10 + 10 =$

(93) $4 + 9 =$

(94) $11 + 5 =$

(95) $18 + 2 =$

(96) $9 + 7 =$

(97) $16 + 2 =$

(98) $12 + 2 =$

(99) $2 + 14 =$

(100) $5 + 12 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $14 + 3 =$

(2) $17 + 3 =$

(3) $16 + 3 =$

(4) $13 + 1 =$

(5) $3 + 11 =$

(6) $12 + 8 =$

(7) $9 + 10 =$

(8) $7 + 9 =$

(9) $11 + 3 =$

(10) $18 + 1 =$

(11) $7 + 11 =$

(12) $10 + 3 =$

(13) $3 + 13 =$

(14) $14 + 5 =$

(15) $18 + 2 =$

(16) $9 + 5 =$

(17) $7 + 10 =$

(18) $9 + 8 =$

(19) $6 + 9 =$

(20) $13 + 5 =$

(21) $19 + 1 =$

(22) $13 + 6 =$

(23) $16 + 4 =$

(24) $17 + 2 =$

(25) $3 + 15 =$

(26) $8 + 1 =$

(27) $7 + 4 =$

(28) $15 + 2 =$

(29) $5 + 13 =$

(30) $8 + 6 =$

(31) $15 + 3 =$

(32) $12 + 3 =$

(33) $3 + 6 =$

(34) $4 + 16 =$

(35) $2 + 7 =$

(36) $6 + 4 =$

(37) $4 + 13 =$

(38) $5 + 2 =$

(39) $8 + 4 =$

(40) $14 + 4 =$

(41) $13 + 7 =$

(42) $13 + 2 =$

(43) $12 + 4 =$

(44) $7 + 7 =$

(45) $4 + 1 =$

(46) $16 + 2 =$

(47) $14 + 1 =$

(48) $6 + 7 =$

(49) $1 + 4 =$

(50) $3 + 16 =$

(51) $8 + 11 =$

(52) $14 + 4 =$

(53) $3 + 15 =$

(54) $4 + 7 =$

(55) $1 + 8 =$

(56) $17 + 2 =$

(57) $5 + 10 =$

(58) $6 + 11 =$

(59) $19 + 1 =$

(60) $18 + 1 =$

(61) $11 + 4 =$

(62) $5 + 6 =$

(63) $9 + 1 =$

(64) $12 + 2 =$

(65) $8 + 8 =$

(66) $3 + 13 =$

(67) $11 + 3 =$

(68) $9 + 3 =$

(69) $17 + 3 =$

(70) $15 + 2 =$

(71) $4 + 15 =$

(72) $11 + 2 =$

(73) $15 + 5 =$

(74) $4 + 5 =$

(75) $12 + 4 =$

(76) $15 + 3 =$

(77) $3 + 7 =$

(78) $11 + 5 =$

(79) $7 + 10 =$

(80) $10 + 3 =$

(81) $9 + 10 =$

(82) $6 + 6 =$

(83) $14 + 6 =$

(84) $11 + 8 =$

(85) $13 + 1 =$

(86) $13 + 6 =$

(87) $5 + 2 =$

(88) $13 + 4 =$

(89) $7 + 9 =$

(90) $10 + 6 =$

(91) $10 + 4 =$

(92) $12 + 3 =$

(93) $11 + 6 =$

(94) $2 + 6 =$

(95) $5 + 7 =$

(96) $2 + 14 =$

(97) $8 + 10 =$

(98) $5 + 15 =$

(99) $9 + 2 =$

(100) $2 + 9 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $7 + 6 =$

(2) $11 + 3 =$

(3) $17 + 2 =$

(4) $4 + 3 =$

(5) $7 + 4 =$

(6) $15 + 1 =$

(7) $5 + 14 =$

(8) $11 + 5 =$

(9) $18 + 2 =$

(10) $14 + 4 =$

(11) $9 + 11 =$

(12) $1 + 5 =$

(13) $1 + 1 =$

(14) $13 + 2 =$

(15) $16 + 3 =$

(16) $11 + 8 =$

(17) $19 + 1 =$

(18) $15 + 5 =$

(19) $5 + 4 =$

(20) $4 + 16 =$

(21) $2 + 5 =$

(22) $17 + 3 =$

(23) $8 + 12 =$

(24) $12 + 7 =$

(25) $13 + 1 =$

(26) $11 + 6 =$

(27) $16 + 2 =$

(28) $4 + 2 =$

(29) $13 + 3 =$

(30) $4 + 8 =$

(31) $18 + 1 =$

(32) $8 + 9 =$

(33) $1 + 12 =$

(34) $5 + 8 =$

(35) $10 + 3 =$

(36) $11 + 1 =$

(37) $8 + 1 =$

(38) $14 + 1 =$

(39) $10 + 6 =$

(40) $12 + 5 =$

(41) $8 + 2 =$

(42) $10 + 8 =$

(43) $8 + 8 =$

(44) $13 + 7 =$

(45) $4 + 9 =$

(46) $7 + 2 =$

(47) $15 + 4 =$

(48) $10 + 3 =$

(49) $1 + 14 =$

(50) $3 + 1 =$

(51) $14 + 6 =$

(52) $17 + 3 =$

(53) $13 + 7 =$

(54) $3 + 2 =$

(55) $12 + 1 =$

(56) $2 + 16 =$

(57) $16 + 1 =$

(58) $3 + 10 =$

(59) $18 + 1 =$

(60) $6 + 14 =$

(61) $13 + 2 =$

(62) $10 + 9 =$

(63) $9 + 8 =$

(64) $3 + 13 =$

(65) $8 + 6 =$

(66) $6 + 2 =$

(67) $3 + 4 =$

(68) $13 + 4 =$

(69) $4 + 13 =$

(70) $7 + 7 =$

(71) $19 + 1 =$

(72) $9 + 3 =$

(73) $1 + 1 =$

(74) $3 + 12 =$

(75) $3 + 14 =$

(76) $1 + 18 =$

(77) $8 + 2 =$

(78) $6 + 6 =$

(79) $18 + 2 =$

(80) $2 + 1 =$

(81) $12 + 7 =$

(82) $7 + 3 =$

(83) $1 + 9 =$

(84) $4 + 11 =$

(85) $7 + 4 =$

(86) $16 + 3 =$

(87) $5 + 3 =$

(88) $4 + 8 =$

(89) $9 + 5 =$

(90) $7 + 10 =$

(91) $11 + 1 =$

(92) $7 + 1 =$

(93) $5 + 7 =$

(94) $6 + 5 =$

(95) $4 + 2 =$

(96) $3 + 11 =$

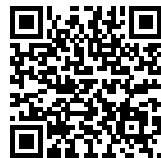
(97) $1 + 2 =$

(98) $5 + 5 =$

(99) $16 + 2 =$

(100) $8 + 7 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $2 + 18 =$

(2) $14 + 1 =$

(3) $1 + 16 =$

(4) $7 + 13 =$

(5) $19 + 1 =$

(6) $3 + 2 =$

(7) $8 + 7 =$

(8) $2 + 14 =$

(9) $9 + 7 =$

(10) $12 + 1 =$

(11) $15 + 2 =$

(12) $6 + 1 =$

(13) $9 + 8 =$

(14) $5 + 4 =$

(15) $14 + 3 =$

(16) $16 + 4 =$

(17) $6 + 3 =$

(18) $12 + 6 =$

(19) $12 + 4 =$

(20) $18 + 2 =$

(21) $2 + 9 =$

(22) $7 + 9 =$

(23) $14 + 2 =$

(24) $11 + 4 =$

(25) $10 + 10 =$

(26) $1 + 9 =$

(27) $9 + 1 =$

(28) $1 + 18 =$

(29) $17 + 3 =$

(30) $2 + 16 =$

(31) $15 + 4 =$

(32) $4 + 1 =$

(33) $6 + 5 =$

(34) $2 + 3 =$

(35) $7 + 4 =$

(36) $1 + 6 =$

(37) $16 + 2 =$

(38) $3 + 6 =$

(39) $2 + 1 =$

(40) $4 + 10 =$

(41) $18 + 1 =$

(42) $1 + 10 =$

(43) $15 + 1 =$

(44) $17 + 2 =$

(45) $14 + 4 =$

(46) $5 + 5 =$

(47) $16 + 1 =$

(48) $11 + 9 =$

(49) $2 + 12 =$

(50) $15 + 5 =$

(51) $11 + 2 =$

(52) $1 + 5 =$

(53) $9 + 11 =$

(54) $7 + 10 =$

(55) $2 + 13 =$

(56) $7 + 7 =$

(57) $8 + 5 =$

(58) $5 + 14 =$

(59) $2 + 13 =$

(60) $16 + 2 =$

(61) $5 + 11 =$

(62) $10 + 9 =$

(63) $16 + 3 =$

(64) $2 + 2 =$

(65) $9 + 9 =$

(66) $19 + 1 =$

(67) $9 + 10 =$

(68) $13 + 6 =$

(69) $4 + 14 =$

(70) $18 + 2 =$

(71) $1 + 19 =$

(72) $14 + 6 =$

(73) $17 + 3 =$

(74) $10 + 3 =$

(75) $7 + 12 =$

(76) $2 + 6 =$

(77) $6 + 8 =$

(78) $14 + 2 =$

(79) $1 + 5 =$

(80) $4 + 9 =$

(81) $11 + 3 =$

(82) $1 + 8 =$

(83) $11 + 5 =$

(84) $16 + 4 =$

(85) $1 + 7 =$

(86) $11 + 8 =$

(87) $18 + 1 =$

(88) $7 + 7 =$

(89) $10 + 5 =$

(90) $10 + 8 =$

(91) $10 + 7 =$

(92) $14 + 5 =$

(93) $14 + 1 =$

(94) $18 + 2 =$

(95) $3 + 17 =$

(96) $15 + 1 =$

(97) $16 + 3 =$

(98) $6 + 10 =$

(99) $18 + 1 =$

(100) $16 + 4 =$

二十以内加法计算练习题答案

第1页答案

(1) 20	(2) 11	(3) 19	(4) 16	(5) 10	(6) 19	(7) 20	(8) 19
(9) 6	(10) 11	(11) 7	(12) 10	(13) 20	(14) 11	(15) 19	(16) 15
(17) 17	(18) 15	(19) 14	(20) 19	(21) 20	(22) 19	(23) 18	(24) 20
(25) 20	(26) 15	(27) 18	(28) 12	(29) 20	(30) 19	(31) 19	(32) 17
(33) 17	(34) 13	(35) 20	(36) 20	(37) 17	(38) 13	(39) 8	(40) 8
(41) 10	(42) 14	(43) 12	(44) 19	(45) 16	(46) 5	(47) 20	(48) 10
(49) 11	(50) 18	(51) 13	(52) 6	(53) 19	(54) 8	(55) 17	(56) 11
(57) 20	(58) 11	(59) 14	(60) 7	(61) 17	(62) 17	(63) 16	(64) 20
(65) 4	(66) 19	(67) 17	(68) 19	(69) 20	(70) 11	(71) 19	(72) 20
(73) 20	(74) 9	(75) 15	(76) 2	(77) 14	(78) 20	(79) 14	(80) 8
(81) 19	(82) 18	(83) 20	(84) 19	(85) 18	(86) 18	(87) 20	(88) 16
(89) 19	(90) 16	(91) 13	(92) 13	(93) 17	(94) 9	(95) 13	(96) 18
(97) 20	(98) 18	(99) 16	(100) 18				

第2页答案

(1) 16	(2) 17	(3) 12	(4) 20	(5) 20	(6) 15	(7) 16	(8) 11
(9) 16	(10) 19	(11) 10	(12) 14	(13) 20	(14) 20	(15) 16	(16) 18
(17) 19	(18) 20	(19) 2	(20) 17	(21) 16	(22) 19	(23) 6	(24) 18
(25) 7	(26) 19	(27) 10	(28) 18	(29) 9	(30) 19	(31) 16	(32) 15
(33) 19	(34) 19	(35) 15	(36) 19	(37) 18	(38) 15	(39) 20	(40) 18
(41) 18	(42) 13	(43) 14	(44) 10	(45) 17	(46) 20	(47) 18	(48) 17
(49) 16	(50) 17	(51) 17	(52) 14	(53) 17	(54) 11	(55) 10	(56) 12
(57) 11	(58) 16	(59) 20	(60) 15	(61) 14	(62) 20	(63) 4	(64) 19
(65) 20	(66) 16	(67) 18	(68) 20	(69) 8	(70) 18	(71) 19	(72) 12
(73) 20	(74) 12	(75) 11	(76) 18	(77) 14	(78) 15	(79) 8	(80) 15
(81) 13	(82) 9	(83) 20	(84) 7	(85) 11	(86) 20	(87) 19	(88) 12
(89) 17	(90) 19	(91) 16	(92) 20	(93) 7	(94) 19	(95) 18	(96) 16
(97) 7	(98) 16	(99) 20	(100) 19				

二十以内加法计算练习题答案

第3页答案

(1) 6	(2) 20	(3) 20	(4) 20	(5) 20	(6) 18	(7) 17	(8) 11
(9) 12	(10) 17	(11) 20	(12) 8	(13) 19	(14) 15	(15) 15	(16) 20
(17) 18	(18) 10	(19) 19	(20) 14	(21) 4	(22) 20	(23) 9	(24) 17
(25) 6	(26) 17	(27) 18	(28) 20	(29) 16	(30) 11	(31) 17	(32) 20
(33) 16	(34) 19	(35) 19	(36) 20	(37) 16	(38) 16	(39) 6	(40) 14
(41) 13	(42) 17	(43) 20	(44) 7	(45) 19	(46) 15	(47) 18	(48) 19
(49) 19	(50) 13	(51) 11	(52) 11	(53) 18	(54) 18	(55) 18	(56) 19
(57) 17	(58) 11	(59) 19	(60) 16	(61) 20	(62) 17	(63) 7	(64) 16
(65) 17	(66) 19	(67) 20	(68) 19	(69) 5	(70) 12	(71) 9	(72) 17
(73) 18	(74) 10	(75) 12	(76) 10	(77) 17	(78) 15	(79) 14	(80) 19
(81) 19	(82) 10	(83) 20	(84) 19	(85) 17	(86) 13	(87) 19	(88) 18
(89) 16	(90) 17	(91) 20	(92) 18	(93) 19	(94) 20	(95) 8	(96) 20
(97) 12	(98) 9	(99) 16	(100) 10				

第4页答案

(1) 20	(2) 17	(3) 10	(4) 14	(5) 15	(6) 10	(7) 15	(8) 10
(9) 19	(10) 18	(11) 17	(12) 18	(13) 19	(14) 12	(15) 16	(16) 20
(17) 18	(18) 18	(19) 20	(20) 17	(21) 12	(22) 15	(23) 14	(24) 17
(25) 18	(26) 15	(27) 7	(28) 20	(29) 19	(30) 9	(31) 6	(32) 8
(33) 16	(34) 18	(35) 18	(36) 18	(37) 17	(38) 17	(39) 17	(40) 17
(41) 20	(42) 13	(43) 16	(44) 20	(45) 20	(46) 8	(47) 5	(48) 6
(49) 19	(50) 9	(51) 12	(52) 9	(53) 9	(54) 20	(55) 18	(56) 15
(57) 17	(58) 18	(59) 13	(60) 20	(61) 13	(62) 10	(63) 9	(64) 15
(65) 18	(66) 20	(67) 17	(68) 18	(69) 19	(70) 18	(71) 18	(72) 19
(73) 19	(74) 14	(75) 15	(76) 19	(77) 16	(78) 18	(79) 17	(80) 7
(81) 14	(82) 19	(83) 20	(84) 18	(85) 18	(86) 18	(87) 16	(88) 20
(89) 20	(90) 11	(91) 11	(92) 20	(93) 13	(94) 16	(95) 20	(96) 16
(97) 18	(98) 14	(99) 16	(100) 17				

二十以内加法计算练习题答案

第5页答案

(1) 17	(2) 20	(3) 19	(4) 14	(5) 14	(6) 20	(7) 19	(8) 16
(9) 14	(10) 19	(11) 18	(12) 13	(13) 16	(14) 19	(15) 20	(16) 14
(17) 17	(18) 17	(19) 15	(20) 18	(21) 20	(22) 19	(23) 20	(24) 19
(25) 18	(26) 9	(27) 11	(28) 17	(29) 18	(30) 14	(31) 18	(32) 15
(33) 9	(34) 20	(35) 9	(36) 10	(37) 17	(38) 7	(39) 12	(40) 18
(41) 20	(42) 15	(43) 16	(44) 14	(45) 5	(46) 18	(47) 15	(48) 13
(49) 5	(50) 19	(51) 19	(52) 18	(53) 18	(54) 11	(55) 9	(56) 19
(57) 15	(58) 17	(59) 20	(60) 19	(61) 15	(62) 11	(63) 10	(64) 14
(65) 16	(66) 16	(67) 14	(68) 12	(69) 20	(70) 17	(71) 19	(72) 13
(73) 20	(74) 9	(75) 16	(76) 18	(77) 10	(78) 16	(79) 17	(80) 13
(81) 19	(82) 12	(83) 20	(84) 19	(85) 14	(86) 19	(87) 7	(88) 17
(89) 16	(90) 16	(91) 14	(92) 15	(93) 17	(94) 8	(95) 12	(96) 16
(97) 18	(98) 20	(99) 11	(100) 11				

第6页答案

(1) 13	(2) 14	(3) 19	(4) 7	(5) 11	(6) 16	(7) 19	(8) 16
(9) 20	(10) 18	(11) 20	(12) 6	(13) 2	(14) 15	(15) 19	(16) 19
(17) 20	(18) 20	(19) 9	(20) 20	(21) 7	(22) 20	(23) 20	(24) 19
(25) 14	(26) 17	(27) 18	(28) 6	(29) 16	(30) 12	(31) 19	(32) 17
(33) 13	(34) 13	(35) 13	(36) 12	(37) 9	(38) 15	(39) 16	(40) 17
(41) 10	(42) 18	(43) 16	(44) 20	(45) 13	(46) 9	(47) 19	(48) 13
(49) 15	(50) 4	(51) 20	(52) 20	(53) 20	(54) 5	(55) 13	(56) 18
(57) 17	(58) 13	(59) 19	(60) 20	(61) 15	(62) 19	(63) 17	(64) 16
(65) 14	(66) 8	(67) 7	(68) 17	(69) 17	(70) 14	(71) 20	(72) 12
(73) 2	(74) 15	(75) 17	(76) 19	(77) 10	(78) 12	(79) 20	(80) 3
(81) 19	(82) 10	(83) 10	(84) 15	(85) 11	(86) 19	(87) 8	(88) 12
(89) 14	(90) 17	(91) 12	(92) 8	(93) 12	(94) 11	(95) 6	(96) 14
(97) 3	(98) 10	(99) 18	(100) 15				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 15 | (3) 17 | (4) 20 | (5) 20 | (6) 5 | (7) 15 | (8) 16 |
| (9) 16 | (10) 13 | (11) 17 | (12) 7 | (13) 17 | (14) 9 | (15) 17 | (16) 20 |
| (17) 9 | (18) 18 | (19) 16 | (20) 20 | (21) 11 | (22) 16 | (23) 16 | (24) 15 |
| (25) 20 | (26) 10 | (27) 10 | (28) 19 | (29) 20 | (30) 18 | (31) 19 | (32) 5 |
| (33) 11 | (34) 5 | (35) 11 | (36) 7 | (37) 18 | (38) 9 | (39) 3 | (40) 14 |
| (41) 19 | (42) 11 | (43) 16 | (44) 19 | (45) 18 | (46) 10 | (47) 17 | (48) 20 |
| (49) 14 | (50) 20 | (51) 13 | (52) 6 | (53) 20 | (54) 17 | (55) 15 | (56) 14 |
| (57) 13 | (58) 19 | (59) 15 | (60) 18 | (61) 16 | (62) 19 | (63) 19 | (64) 4 |
| (65) 18 | (66) 20 | (67) 19 | (68) 19 | (69) 18 | (70) 20 | (71) 20 | (72) 20 |
| (73) 20 | (74) 13 | (75) 19 | (76) 8 | (77) 14 | (78) 16 | (79) 6 | (80) 13 |
| (81) 14 | (82) 9 | (83) 16 | (84) 20 | (85) 8 | (86) 19 | (87) 19 | (88) 14 |
| (89) 15 | (90) 18 | (91) 17 | (92) 19 | (93) 15 | (94) 20 | (95) 20 | (96) 16 |
| (97) 19 | (98) 16 | (99) 19 | (100) 20 | | | | |