

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $14 - 10 =$  | (2) $15 + 3 =$   | (3) $5 + 13 =$   | (4) $3 + 4 =$    |
| (5) $14 - 5 =$   | (6) $2 - 1 =$    | (7) $13 + 3 =$   | (8) $6 + 1 =$    |
| (9) $12 - 1 =$   | (10) $4 - 4 =$   | (11) $12 - 11 =$ | (12) $13 + 2 =$  |
| (13) $10 - 4 =$  | (14) $8 - 4 =$   | (15) $5 - 3 =$   | (16) $6 + 5 =$   |
| (17) $12 + 5 =$  | (18) $5 + 9 =$   | (19) $6 - 5 =$   | (20) $2 + 1 =$   |
| (21) $6 + 3 =$   | (22) $12 - 6 =$  | (23) $17 - 9 =$  | (24) $11 + 4 =$  |
| (25) $3 + 13 =$  | (26) $19 + 1 =$  | (27) $10 + 2 =$  | (28) $8 + 7 =$   |
| (29) $12 - 7 =$  | (30) $2 + 5 =$   | (31) $10 + 7 =$  | (32) $1 - 1 =$   |
| (33) $8 + 1 =$   | (34) $12 - 5 =$  | (35) $17 + 2 =$  | (36) $1 + 4 =$   |
| (37) $19 - 13 =$ | (38) $18 - 12 =$ | (39) $17 + 3 =$  | (40) $9 - 4 =$   |
| (41) $6 - 4 =$   | (42) $5 - 1 =$   | (43) $12 + 7 =$  | (44) $16 + 3 =$  |
| (45) $7 - 4 =$   | (46) $18 - 1 =$  | (47) $4 + 7 =$   | (48) $8 - 3 =$   |
| (49) $18 + 1 =$  | (50) $9 - 5 =$   | (51) $10 - 1 =$  | (52) $8 - 8 =$   |
| (53) $7 + 6 =$   | (54) $7 - 7 =$   | (55) $12 - 4 =$  | (56) $19 - 2 =$  |
| (57) $5 - 2 =$   | (58) $8 + 3 =$   | (59) $2 + 13 =$  | (60) $3 + 2 =$   |
| (61) $16 - 12 =$ | (62) $9 + 11 =$  | (63) $18 - 15 =$ | (64) $3 + 14 =$  |
| (65) $2 + 10 =$  | (66) $6 + 6 =$   | (67) $10 + 9 =$  | (68) $8 + 6 =$   |
| (69) $15 - 10 =$ | (70) $7 - 4 =$   | (71) $17 + 3 =$  | (72) $19 - 17 =$ |
| (73) $10 + 10 =$ | (74) $19 - 1 =$  | (75) $8 + 3 =$   | (76) $10 + 3 =$  |
| (77) $15 - 6 =$  | (78) $4 + 2 =$   | (79) $6 + 6 =$   | (80) $19 + 1 =$  |
| (81) $4 + 14 =$  | (82) $18 - 14 =$ | (83) $5 + 4 =$   | (84) $19 - 3 =$  |
| (85) $7 - 2 =$   | (86) $14 - 9 =$  | (87) $1 + 12 =$  | (88) $4 + 12 =$  |
| (89) $6 + 9 =$   | (90) $8 - 8 =$   | (91) $15 + 2 =$  | (92) $8 - 6 =$   |
| (93) $8 + 8 =$   | (94) $6 + 12 =$  | (95) $1 + 3 =$   | (96) $3 - 1 =$   |
| (97) $16 - 16 =$ | (98) $18 + 1 =$  | (99) $3 + 13 =$  | (100) $7 + 10 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 + 5 =$    | (2) $14 - 8 =$   | (3) $8 - 5 =$    | (4) $1 + 7 =$    |
| (5) $17 + 2 =$   | (6) $15 - 2 =$   | (7) $13 - 5 =$   | (8) $10 + 4 =$   |
| (9) $15 - 14 =$  | (10) $3 - 2 =$   | (11) $6 + 13 =$  | (12) $13 - 4 =$  |
| (13) $18 + 2 =$  | (14) $2 - 2 =$   | (15) $6 + 1 =$   | (16) $10 - 3 =$  |
| (17) $17 + 1 =$  | (18) $16 + 1 =$  | (19) $19 - 13 =$ | (20) $13 - 11 =$ |
| (21) $12 - 5 =$  | (22) $14 - 4 =$  | (23) $8 + 5 =$   | (24) $2 + 15 =$  |
| (25) $13 - 3 =$  | (26) $13 - 10 =$ | (27) $3 + 16 =$  | (28) $17 - 15 =$ |
| (29) $4 - 1 =$   | (30) $9 + 6 =$   | (31) $1 - 1 =$   | (32) $13 - 7 =$  |
| (33) $19 - 19 =$ | (34) $4 + 7 =$   | (35) $15 - 12 =$ | (36) $2 - 1 =$   |
| (37) $13 + 3 =$  | (38) $16 + 4 =$  | (39) $14 - 2 =$  | (40) $11 - 2 =$  |
| (41) $15 - 15 =$ | (42) $9 + 2 =$   | (43) $14 + 5 =$  | (44) $13 + 7 =$  |
| (45) $5 - 1 =$   | (46) $11 + 3 =$  | (47) $11 + 2 =$  | (48) $15 + 1 =$  |
| (49) $16 + 3 =$  | (50) $15 + 4 =$  | (51) $10 + 5 =$  | (52) $15 - 9 =$  |
| (53) $13 - 12 =$ | (54) $16 - 9 =$  | (55) $12 + 4 =$  | (56) $2 + 12 =$  |
| (57) $4 + 13 =$  | (58) $13 + 5 =$  | (59) $1 + 18 =$  | (60) $19 - 6 =$  |
| (61) $17 - 14 =$ | (62) $5 + 12 =$  | (63) $12 - 4 =$  | (64) $10 + 8 =$  |
| (65) $11 - 6 =$  | (66) $15 + 1 =$  | (67) $13 - 4 =$  | (68) $1 + 5 =$   |
| (69) $8 - 7 =$   | (70) $1 - 1 =$   | (71) $18 + 2 =$  | (72) $12 + 5 =$  |
| (73) $17 - 12 =$ | (74) $8 + 10 =$  | (75) $15 - 7 =$  | (76) $10 - 1 =$  |
| (77) $11 - 3 =$  | (78) $12 - 2 =$  | (79) $12 + 3 =$  | (80) $3 - 1 =$   |
| (81) $4 - 1 =$   | (82) $4 - 2 =$   | (83) $14 - 2 =$  | (84) $10 + 9 =$  |
| (85) $3 + 3 =$   | (86) $6 + 9 =$   | (87) $12 + 4 =$  | (88) $6 - 2 =$   |
| (89) $7 - 5 =$   | (90) $6 - 1 =$   | (91) $11 - 8 =$  | (92) $19 + 1 =$  |
| (93) $5 - 5 =$   | (94) $12 + 1 =$  | (95) $17 + 3 =$  | (96) $14 - 10 =$ |
| (97) $4 + 13 =$  | (98) $4 + 5 =$   | (99) $8 - 6 =$   | (100) $14 - 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 - 2 =$   | (2) $2 + 15 =$   | (3) $12 - 11 =$  | (4) $11 - 10 =$  |
| (5) $14 - 3 =$   | (6) $5 + 4 =$    | (7) $17 - 7 =$   | (8) $11 - 7 =$   |
| (9) $2 + 7 =$    | (10) $9 + 9 =$   | (11) $16 + 2 =$  | (12) $3 - 2 =$   |
| (13) $12 + 8 =$  | (14) $6 + 7 =$   | (15) $10 + 6 =$  | (16) $1 + 7 =$   |
| (17) $14 - 4 =$  | (18) $17 - 9 =$  | (19) $18 - 15 =$ | (20) $12 - 1 =$  |
| (21) $1 + 3 =$   | (22) $9 - 4 =$   | (23) $6 - 6 =$   | (24) $4 - 3 =$   |
| (25) $8 - 6 =$   | (26) $10 + 9 =$  | (27) $1 + 17 =$  | (28) $10 + 6 =$  |
| (29) $8 - 7 =$   | (30) $19 - 15 =$ | (31) $7 - 1 =$   | (32) $12 + 1 =$  |
| (33) $12 - 1 =$  | (34) $12 + 4 =$  | (35) $13 + 1 =$  | (36) $17 + 1 =$  |
| (37) $11 + 6 =$  | (38) $13 - 4 =$  | (39) $16 - 15 =$ | (40) $16 + 1 =$  |
| (41) $9 - 7 =$   | (42) $8 + 4 =$   | (43) $19 + 1 =$  | (44) $3 + 6 =$   |
| (45) $2 + 4 =$   | (46) $15 + 4 =$  | (47) $6 - 3 =$   | (48) $8 + 6 =$   |
| (49) $11 - 9 =$  | (50) $14 - 4 =$  | (51) $2 - 1 =$   | (52) $6 - 6 =$   |
| (53) $1 + 6 =$   | (54) $16 + 2 =$  | (55) $15 - 14 =$ | (56) $9 + 4 =$   |
| (57) $6 + 1 =$   | (58) $7 - 6 =$   | (59) $13 + 4 =$  | (60) $11 + 9 =$  |
| (61) $9 - 2 =$   | (62) $8 + 11 =$  | (63) $18 + 2 =$  | (64) $1 + 5 =$   |
| (65) $5 - 3 =$   | (66) $9 - 6 =$   | (67) $12 - 11 =$ | (68) $19 - 5 =$  |
| (69) $5 - 5 =$   | (70) $13 - 2 =$  | (71) $2 + 14 =$  | (72) $11 - 1 =$  |
| (73) $16 + 3 =$  | (74) $6 - 5 =$   | (75) $15 - 3 =$  | (76) $7 + 9 =$   |
| (77) $18 - 16 =$ | (78) $8 + 5 =$   | (79) $7 - 5 =$   | (80) $5 + 15 =$  |
| (81) $17 - 17 =$ | (82) $8 + 1 =$   | (83) $3 + 13 =$  | (84) $9 - 3 =$   |
| (85) $19 - 1 =$  | (86) $13 - 1 =$  | (87) $5 - 1 =$   | (88) $11 + 4 =$  |
| (89) $4 - 2 =$   | (90) $17 - 3 =$  | (91) $5 + 2 =$   | (92) $11 + 5 =$  |
| (93) $4 + 1 =$   | (94) $2 + 3 =$   | (95) $8 - 3 =$   | (96) $14 - 3 =$  |
| (97) $17 + 3 =$  | (98) $5 + 3 =$   | (99) $10 + 10 =$ | (100) $5 + 14 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $12 - 7 =$  | (2) $4 - 1 =$    | (3) $12 + 6 =$   | (4) $18 - 5 =$   |
| (5) $4 - 4 =$   | (6) $14 + 6 =$   | (7) $2 + 16 =$   | (8) $6 + 6 =$    |
| (9) $11 - 11 =$ | (10) $15 - 6 =$  | (11) $11 + 2 =$  | (12) $7 + 3 =$   |
| (13) $8 - 7 =$  | (14) $10 - 2 =$  | (15) $11 + 8 =$  | (16) $12 - 3 =$  |
| (17) $5 - 4 =$  | (18) $12 - 6 =$  | (19) $11 - 6 =$  | (20) $19 + 1 =$  |
| (21) $13 + 3 =$ | (22) $11 + 4 =$  | (23) $13 - 10 =$ | (24) $17 - 9 =$  |
| (25) $2 - 2 =$  | (26) $3 - 2 =$   | (27) $1 + 19 =$  | (28) $10 - 1 =$  |
| (29) $14 - 9 =$ | (30) $8 + 2 =$   | (31) $16 - 14 =$ | (32) $8 + 5 =$   |
| (33) $12 + 2 =$ | (34) $5 + 13 =$  | (35) $7 + 1 =$   | (36) $18 + 1 =$  |
| (37) $3 + 4 =$  | (38) $15 - 5 =$  | (39) $16 - 4 =$  | (40) $15 + 2 =$  |
| (41) $15 - 1 =$ | (42) $9 + 6 =$   | (43) $7 + 13 =$  | (44) $7 + 9 =$   |
| (45) $11 - 8 =$ | (46) $13 - 8 =$  | (47) $2 - 1 =$   | (48) $10 + 9 =$  |
| (49) $8 - 4 =$  | (50) $7 - 6 =$   | (51) $11 - 3 =$  | (52) $8 + 10 =$  |
| (53) $19 - 9 =$ | (54) $11 - 4 =$  | (55) $9 + 2 =$   | (56) $5 + 4 =$   |
| (57) $13 - 3 =$ | (58) $19 - 7 =$  | (59) $10 - 7 =$  | (60) $1 + 12 =$  |
| (61) $16 - 8 =$ | (62) $7 - 2 =$   | (63) $12 + 7 =$  | (64) $5 - 1 =$   |
| (65) $1 + 6 =$  | (66) $13 + 2 =$  | (67) $7 + 4 =$   | (68) $13 - 13 =$ |
| (69) $9 - 9 =$  | (70) $18 - 17 =$ | (71) $9 - 6 =$   | (72) $15 - 11 =$ |
| (73) $10 + 3 =$ | (74) $16 + 2 =$  | (75) $8 + 3 =$   | (76) $9 - 8 =$   |
| (77) $9 - 5 =$  | (78) $9 + 8 =$   | (79) $2 + 15 =$  | (80) $6 - 3 =$   |
| (81) $8 + 4 =$  | (82) $4 + 14 =$  | (83) $14 - 12 =$ | (84) $1 - 1 =$   |
| (85) $5 - 5 =$  | (86) $2 + 5 =$   | (87) $10 + 4 =$  | (88) $2 + 11 =$  |
| (89) $6 + 8 =$  | (90) $14 + 5 =$  | (91) $5 + 7 =$   | (92) $4 + 1 =$   |
| (93) $5 - 2 =$  | (94) $15 - 1 =$  | (95) $11 + 5 =$  | (96) $14 + 3 =$  |
| (97) $4 - 4 =$  | (98) $14 - 7 =$  | (99) $18 + 1 =$  | (100) $1 + 17 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $14 - 3 =$   | (2) $10 + 9 =$   | (3) $2 - 1 =$    | (4) $10 - 3 =$   |
| (5) $15 + 1 =$   | (6) $14 - 10 =$  | (7) $9 + 2 =$    | (8) $12 + 7 =$   |
| (9) $13 + 2 =$   | (10) $3 + 3 =$   | (11) $14 + 2 =$  | (12) $18 - 16 =$ |
| (13) $14 - 4 =$  | (14) $16 + 4 =$  | (15) $17 - 8 =$  | (16) $1 - 1 =$   |
| (17) $4 + 16 =$  | (18) $6 - 5 =$   | (19) $15 + 5 =$  | (20) $19 - 16 =$ |
| (21) $7 - 1 =$   | (22) $11 - 10 =$ | (23) $9 + 4 =$   | (24) $5 + 15 =$  |
| (25) $10 - 6 =$  | (26) $3 - 1 =$   | (27) $14 - 8 =$  | (28) $16 + 2 =$  |
| (29) $2 + 17 =$  | (30) $8 + 7 =$   | (31) $7 - 2 =$   | (32) $7 + 1 =$   |
| (33) $2 + 3 =$   | (34) $7 + 6 =$   | (35) $17 - 6 =$  | (36) $16 - 6 =$  |
| (37) $8 + 12 =$  | (38) $2 + 7 =$   | (39) $17 - 11 =$ | (40) $5 - 4 =$   |
| (41) $5 + 12 =$  | (42) $3 + 2 =$   | (43) $9 - 6 =$   | (44) $12 + 1 =$  |
| (45) $12 - 1 =$  | (46) $11 + 1 =$  | (47) $3 + 11 =$  | (48) $9 + 9 =$   |
| (49) $5 + 8 =$   | (50) $6 + 1 =$   | (51) $7 - 4 =$   | (52) $1 + 10 =$  |
| (53) $4 + 14 =$  | (54) $7 + 3 =$   | (55) $9 - 9 =$   | (56) $16 + 1 =$  |
| (57) $2 + 13 =$  | (58) $18 + 2 =$  | (59) $11 - 1 =$  | (60) $19 - 8 =$  |
| (61) $10 - 9 =$  | (62) $1 + 2 =$   | (63) $10 + 7 =$  | (64) $10 - 8 =$  |
| (65) $8 + 10 =$  | (66) $14 - 9 =$  | (67) $18 - 14 =$ | (68) $9 - 3 =$   |
| (69) $8 - 8 =$   | (70) $16 - 7 =$  | (71) $19 + 1 =$  | (72) $15 - 3 =$  |
| (73) $2 + 7 =$   | (74) $6 + 11 =$  | (75) $5 + 1 =$   | (76) $7 - 5 =$   |
| (77) $15 + 4 =$  | (78) $19 + 1 =$  | (79) $18 + 1 =$  | (80) $17 - 16 =$ |
| (81) $6 - 2 =$   | (82) $14 + 3 =$  | (83) $13 - 12 =$ | (84) $6 + 4 =$   |
| (85) $17 + 1 =$  | (86) $19 - 3 =$  | (87) $16 + 2 =$  | (88) $10 - 5 =$  |
| (89) $3 + 4 =$   | (90) $2 - 2 =$   | (91) $9 + 9 =$   | (92) $2 - 1 =$   |
| (93) $16 - 6 =$  | (94) $15 - 8 =$  | (95) $12 - 2 =$  | (96) $12 + 6 =$  |
| (97) $15 - 15 =$ | (98) $13 + 5 =$  | (99) $15 - 13 =$ | (100) $14 + 4 =$ |

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| (1) $5 - 2 =$    | (2) $4 + 8 =$    | (3) $8 - 6 =$    | (4) $3 - 3 =$    |
| (5) $1 - 1 =$    | (6) $15 - 6 =$   | (7) $3 - 2 =$    | (8) $18 - 7 =$   |
| (9) $4 + 9 =$    | (10) $18 - 16 =$ | (11) $8 - 1 =$   | (12) $15 + 3 =$  |
| (13) $5 + 4 =$   | (14) $15 - 3 =$  | (15) $1 + 10 =$  | (16) $15 - 14 =$ |
| (17) $4 + 3 =$   | (18) $3 - 1 =$   | (19) $13 - 10 =$ | (20) $13 + 3 =$  |
| (21) $5 - 4 =$   | (22) $3 + 17 =$  | (23) $13 + 6 =$  | (24) $9 - 7 =$   |
| (25) $16 - 14 =$ | (26) $17 - 8 =$  | (27) $8 - 2 =$   | (28) $13 - 11 =$ |
| (29) $17 - 12 =$ | (30) $13 - 12 =$ | (31) $11 - 3 =$  | (32) $19 + 1 =$  |
| (33) $16 - 9 =$  | (34) $15 + 3 =$  | (35) $13 + 1 =$  | (36) $8 - 4 =$   |
| (37) $7 + 9 =$   | (38) $14 - 9 =$  | (39) $5 + 7 =$   | (40) $3 + 7 =$   |
| (41) $1 - 1 =$   | (42) $8 + 9 =$   | (43) $6 + 6 =$   | (44) $5 - 3 =$   |
| (45) $16 - 4 =$  | (46) $14 - 5 =$  | (47) $18 - 6 =$  | (48) $15 + 1 =$  |
| (49) $7 - 7 =$   | (50) $3 - 3 =$   | (51) $15 - 7 =$  | (52) $4 + 12 =$  |
| (53) $19 - 10 =$ | (54) $14 + 5 =$  | (55) $8 + 5 =$   | (56) $2 + 11 =$  |
| (57) $1 + 2 =$   | (58) $6 + 3 =$   | (59) $12 + 4 =$  | (60) $14 + 2 =$  |
| (61) $10 + 9 =$  | (62) $2 + 18 =$  | (63) $11 - 11 =$ | (64) $13 - 9 =$  |
| (65) $13 - 2 =$  | (66) $10 - 2 =$  | (67) $2 - 1 =$   | (68) $13 + 7 =$  |
| (69) $7 + 2 =$   | (70) $4 + 4 =$   | (71) $7 - 3 =$   | (72) $13 + 4 =$  |
| (73) $16 + 2 =$  | (74) $11 + 7 =$  | (75) $9 - 4 =$   | (76) $7 + 11 =$  |
| (77) $6 - 4 =$   | (78) $5 - 1 =$   | (79) $9 + 3 =$   | (80) $1 + 18 =$  |
| (81) $3 + 1 =$   | (82) $12 + 1 =$  | (83) $3 - 2 =$   | (84) $13 - 10 =$ |
| (85) $12 - 9 =$  | (86) $4 - 4 =$   | (87) $6 - 5 =$   | (88) $3 + 17 =$  |
| (89) $16 - 1 =$  | (90) $17 - 6 =$  | (91) $2 - 2 =$   | (92) $18 - 3 =$  |
| (93) $15 - 15 =$ | (94) $1 + 4 =$   | (95) $2 + 15 =$  | (96) $3 - 1 =$   |
| (97) $12 + 2 =$  | (98) $4 - 2 =$   | (99) $15 + 2 =$  | (100) $3 + 6 =$  |

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| (1) $5 - 5 =$    | (2) $11 - 7 =$  | (3) $16 + 4 =$   | (4) $5 - 3 =$    |
| (5) $12 - 11 =$  | (6) $16 - 12 =$ | (7) $14 + 3 =$   | (8) $1 - 1 =$    |
| (9) $19 + 1 =$   | (10) $9 + 6 =$  | (11) $9 + 2 =$   | (12) $5 + 11 =$  |
| (13) $1 + 19 =$  | (14) $2 + 15 =$ | (15) $17 + 3 =$  | (16) $15 - 2 =$  |
| (17) $12 - 4 =$  | (18) $10 - 6 =$ | (19) $5 - 4 =$   | (20) $18 + 1 =$  |
| (21) $8 + 1 =$   | (22) $4 - 3 =$  | (23) $3 - 2 =$   | (24) $8 - 5 =$   |
| (25) $2 - 1 =$   | (26) $7 - 1 =$  | (27) $13 - 13 =$ | (28) $9 + 7 =$   |
| (29) $13 - 12 =$ | (30) $10 + 1 =$ | (31) $8 - 6 =$   | (32) $13 - 6 =$  |
| (33) $9 + 5 =$   | (34) $6 - 1 =$  | (35) $6 - 3 =$   | (36) $1 + 9 =$   |
| (37) $18 - 8 =$  | (38) $15 - 9 =$ | (39) $6 - 5 =$   | (40) $15 + 4 =$  |
| (41) $15 + 3 =$  | (42) $8 - 3 =$  | (43) $13 + 3 =$  | (44) $17 + 2 =$  |
| (45) $9 - 5 =$   | (46) $18 - 4 =$ | (47) $3 - 3 =$   | (48) $16 - 15 =$ |
| (49) $4 + 1 =$   | (50) $5 - 2 =$  | (51) $18 - 6 =$  | (52) $16 - 13 =$ |
| (53) $17 - 11 =$ | (54) $14 + 6 =$ | (55) $7 - 2 =$   | (56) $18 - 5 =$  |
| (57) $15 - 12 =$ | (58) $14 + 4 =$ | (59) $4 + 6 =$   | (60) $7 + 1 =$   |
| (61) $13 - 7 =$  | (62) $2 + 13 =$ | (63) $18 - 17 =$ | (64) $19 - 3 =$  |
| (65) $1 + 11 =$  | (66) $11 - 5 =$ | (67) $6 + 13 =$  | (68) $2 - 2 =$   |
| (69) $5 + 15 =$  | (70) $3 - 1 =$  | (71) $19 - 19 =$ | (72) $14 - 1 =$  |
| (73) $5 - 5 =$   | (74) $14 + 4 =$ | (75) $13 - 5 =$  | (76) $1 - 1 =$   |
| (77) $5 - 1 =$   | (78) $18 + 1 =$ | (79) $2 - 2 =$   | (80) $11 - 9 =$  |
| (81) $12 + 6 =$  | (82) $8 - 1 =$  | (83) $11 + 2 =$  | (84) $16 - 12 =$ |
| (85) $17 + 2 =$  | (86) $9 - 9 =$  | (87) $13 - 12 =$ | (88) $15 - 7 =$  |
| (89) $3 - 1 =$   | (90) $7 + 1 =$  | (91) $3 + 11 =$  | (92) $13 - 1 =$  |
| (93) $13 - 2 =$  | (94) $15 + 2 =$ | (95) $19 + 1 =$  | (96) $10 + 9 =$  |
| (97) $14 + 2 =$  | (98) $8 - 3 =$  | (99) $18 + 2 =$  | (100) $9 + 9 =$  |

## 二十以内加减法计算练习题答案

### 第1页答案

(1) 4	(2) 18	(3) 18	(4) 7
(5) 9	(6) 1	(7) 16	(8) 7
(9) 11	(10) 0	(11) 1	(12) 15
(13) 6	(14) 4	(15) 2	(16) 11
(17) 17	(18) 14	(19) 1	(20) 3
(21) 9	(22) 6	(23) 8	(24) 15
(25) 16	(26) 20	(27) 12	(28) 15
(29) 5	(30) 7	(31) 17	(32) 0
(33) 9	(34) 7	(35) 19	(36) 5
(37) 6	(38) 6	(39) 20	(40) 5
(41) 2	(42) 4	(43) 19	(44) 19
(45) 3	(46) 17	(47) 11	(48) 5
(49) 19	(50) 4	(51) 9	(52) 0
(53) 13	(54) 0	(55) 8	(56) 17
(57) 3	(58) 11	(59) 15	(60) 5
(61) 4	(62) 20	(63) 3	(64) 17
(65) 12	(66) 12	(67) 19	(68) 14
(69) 5	(70) 3	(71) 20	(72) 2
(73) 20	(74) 18	(75) 11	(76) 13
(77) 9	(78) 6	(79) 12	(80) 20
(81) 18	(82) 4	(83) 9	(84) 16
(85) 5	(86) 5	(87) 13	(88) 16
(89) 15	(90) 0	(91) 17	(92) 2
(93) 16	(94) 18	(95) 4	(96) 2
(97) 0	(98) 19	(99) 16	(100) 17



## 二十以内加减法计算练习题答案

### 第2页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 12  | (2) 6   | (3) 3   | (4) 8   |
| (5) 19  | (6) 13  | (7) 8   | (8) 14  |
| (9) 1   | (10) 1  | (11) 19 | (12) 9  |
| (13) 20 | (14) 0  | (15) 7  | (16) 7  |
| (17) 18 | (18) 17 | (19) 6  | (20) 2  |
| (21) 7  | (22) 10 | (23) 13 | (24) 17 |
| (25) 10 | (26) 3  | (27) 19 | (28) 2  |
| (29) 3  | (30) 15 | (31) 0  | (32) 6  |
| (33) 0  | (34) 11 | (35) 3  | (36) 1  |
| (37) 16 | (38) 20 | (39) 12 | (40) 9  |
| (41) 0  | (42) 11 | (43) 19 | (44) 20 |
| (45) 4  | (46) 14 | (47) 13 | (48) 16 |
| (49) 19 | (50) 19 | (51) 15 | (52) 6  |
| (53) 1  | (54) 7  | (55) 16 | (56) 14 |
| (57) 17 | (58) 18 | (59) 19 | (60) 13 |
| (61) 3  | (62) 17 | (63) 8  | (64) 18 |
| (65) 5  | (66) 16 | (67) 9  | (68) 6  |
| (69) 1  | (70) 0  | (71) 20 | (72) 17 |
| (73) 5  | (74) 18 | (75) 8  | (76) 9  |
| (77) 8  | (78) 10 | (79) 15 | (80) 2  |
| (81) 3  | (82) 2  | (83) 12 | (84) 19 |
| (85) 6  | (86) 15 | (87) 16 | (88) 4  |
| (89) 2  | (90) 5  | (91) 3  | (92) 20 |
| (93) 0  | (94) 13 | (95) 20 | (96) 4  |
| (97) 17 | (98) 9  | (99) 2  | (100) 6 |

## 二十以内加减法计算练习题答案

### 第3页答案

(1) 11	(2) 17	(3) 1	(4) 1
(5) 11	(6) 9	(7) 10	(8) 4
(9) 9	(10) 18	(11) 18	(12) 1
(13) 20	(14) 13	(15) 16	(16) 8
(17) 10	(18) 8	(19) 3	(20) 11
(21) 4	(22) 5	(23) 0	(24) 1
(25) 2	(26) 19	(27) 18	(28) 16
(29) 1	(30) 4	(31) 6	(32) 13
(33) 11	(34) 16	(35) 14	(36) 18
(37) 17	(38) 9	(39) 1	(40) 17
(41) 2	(42) 12	(43) 20	(44) 9
(45) 6	(46) 19	(47) 3	(48) 14
(49) 2	(50) 10	(51) 1	(52) 0
(53) 7	(54) 18	(55) 1	(56) 13
(57) 7	(58) 1	(59) 17	(60) 20
(61) 7	(62) 19	(63) 20	(64) 6
(65) 2	(66) 3	(67) 1	(68) 14
(69) 0	(70) 11	(71) 16	(72) 10
(73) 19	(74) 1	(75) 12	(76) 16
(77) 2	(78) 13	(79) 2	(80) 20
(81) 0	(82) 9	(83) 16	(84) 6
(85) 18	(86) 12	(87) 4	(88) 15
(89) 2	(90) 14	(91) 7	(92) 16
(93) 5	(94) 5	(95) 5	(96) 11
(97) 20	(98) 8	(99) 20	(100) 19

## 二十以内加减法计算练习题答案

### 第4页答案

(1) 5	(2) 3	(3) 18	(4) 13
(5) 0	(6) 20	(7) 18	(8) 12
(9) 0	(10) 9	(11) 13	(12) 10
(13) 1	(14) 8	(15) 19	(16) 9
(17) 1	(18) 6	(19) 5	(20) 20
(21) 16	(22) 15	(23) 3	(24) 8
(25) 0	(26) 1	(27) 20	(28) 9
(29) 5	(30) 10	(31) 2	(32) 13
(33) 14	(34) 18	(35) 8	(36) 19
(37) 7	(38) 10	(39) 12	(40) 17
(41) 14	(42) 15	(43) 20	(44) 16
(45) 3	(46) 5	(47) 1	(48) 19
(49) 4	(50) 1	(51) 8	(52) 18
(53) 10	(54) 7	(55) 11	(56) 9
(57) 10	(58) 12	(59) 3	(60) 13
(61) 8	(62) 5	(63) 19	(64) 4
(65) 7	(66) 15	(67) 11	(68) 0
(69) 0	(70) 1	(71) 3	(72) 4
(73) 13	(74) 18	(75) 11	(76) 1
(77) 4	(78) 17	(79) 17	(80) 3
(81) 12	(82) 18	(83) 2	(84) 0
(85) 0	(86) 7	(87) 14	(88) 13
(89) 14	(90) 19	(91) 12	(92) 5
(93) 3	(94) 14	(95) 16	(96) 17
(97) 0	(98) 7	(99) 19	(100) 18

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 11	(2) 19	(3) 1	(4) 7
(5) 16	(6) 4	(7) 11	(8) 19
(9) 15	(10) 6	(11) 16	(12) 2
(13) 10	(14) 20	(15) 9	(16) 0
(17) 20	(18) 1	(19) 20	(20) 3
(21) 6	(22) 1	(23) 13	(24) 20
(25) 4	(26) 2	(27) 6	(28) 18
(29) 19	(30) 15	(31) 5	(32) 8
(33) 5	(34) 13	(35) 11	(36) 10
(37) 20	(38) 9	(39) 6	(40) 1
(41) 17	(42) 5	(43) 3	(44) 13
(45) 11	(46) 12	(47) 14	(48) 18
(49) 13	(50) 7	(51) 3	(52) 11
(53) 18	(54) 10	(55) 0	(56) 17
(57) 15	(58) 20	(59) 10	(60) 11
(61) 1	(62) 3	(63) 17	(64) 2
(65) 18	(66) 5	(67) 4	(68) 6
(69) 0	(70) 9	(71) 20	(72) 12
(73) 9	(74) 17	(75) 6	(76) 2
(77) 19	(78) 20	(79) 19	(80) 1
(81) 4	(82) 17	(83) 1	(84) 10
(85) 18	(86) 16	(87) 18	(88) 5
(89) 7	(90) 0	(91) 18	(92) 1
(93) 10	(94) 7	(95) 10	(96) 18
(97) 0	(98) 18	(99) 2	(100) 18

## 二十以内加减法计算练习题答案

### 第6页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 3   | (2) 12  | (3) 2   | (4) 0   |
| (5) 0   | (6) 9   | (7) 1   | (8) 11  |
| (9) 13  | (10) 2  | (11) 7  | (12) 18 |
| (13) 9  | (14) 12 | (15) 11 | (16) 1  |
| (17) 7  | (18) 2  | (19) 3  | (20) 16 |
| (21) 1  | (22) 20 | (23) 19 | (24) 2  |
| (25) 2  | (26) 9  | (27) 6  | (28) 2  |
| (29) 5  | (30) 1  | (31) 8  | (32) 20 |
| (33) 7  | (34) 18 | (35) 14 | (36) 4  |
| (37) 16 | (38) 5  | (39) 12 | (40) 10 |
| (41) 0  | (42) 17 | (43) 12 | (44) 2  |
| (45) 12 | (46) 9  | (47) 12 | (48) 16 |
| (49) 0  | (50) 0  | (51) 8  | (52) 16 |
| (53) 9  | (54) 19 | (55) 13 | (56) 13 |
| (57) 3  | (58) 9  | (59) 16 | (60) 16 |
| (61) 19 | (62) 20 | (63) 0  | (64) 4  |
| (65) 11 | (66) 8  | (67) 1  | (68) 20 |
| (69) 9  | (70) 8  | (71) 4  | (72) 17 |
| (73) 18 | (74) 18 | (75) 5  | (76) 18 |
| (77) 2  | (78) 4  | (79) 12 | (80) 19 |
| (81) 4  | (82) 13 | (83) 1  | (84) 3  |
| (85) 3  | (86) 0  | (87) 1  | (88) 20 |
| (89) 15 | (90) 11 | (91) 0  | (92) 15 |
| (93) 0  | (94) 5  | (95) 17 | (96) 2  |
| (97) 14 | (98) 2  | (99) 17 | (100) 9 |

## 二十以内加减法计算练习题答案

### 第7页答案

(1) 0	(2) 4	(3) 20	(4) 2
(5) 1	(6) 4	(7) 17	(8) 0
(9) 20	(10) 15	(11) 11	(12) 16
(13) 20	(14) 17	(15) 20	(16) 13
(17) 8	(18) 4	(19) 1	(20) 19
(21) 9	(22) 1	(23) 1	(24) 3
(25) 1	(26) 6	(27) 0	(28) 16
(29) 1	(30) 11	(31) 2	(32) 7
(33) 14	(34) 5	(35) 3	(36) 10
(37) 10	(38) 6	(39) 1	(40) 19
(41) 18	(42) 5	(43) 16	(44) 19
(45) 4	(46) 14	(47) 0	(48) 1
(49) 5	(50) 3	(51) 12	(52) 3
(53) 6	(54) 20	(55) 5	(56) 13
(57) 3	(58) 18	(59) 10	(60) 8
(61) 6	(62) 15	(63) 1	(64) 16
(65) 12	(66) 6	(67) 19	(68) 0
(69) 20	(70) 2	(71) 0	(72) 13
(73) 0	(74) 18	(75) 8	(76) 0
(77) 4	(78) 19	(79) 0	(80) 2
(81) 18	(82) 7	(83) 13	(84) 4
(85) 19	(86) 0	(87) 1	(88) 8
(89) 2	(90) 8	(91) 14	(92) 12
(93) 11	(94) 17	(95) 20	(96) 19
(97) 16	(98) 5	(99) 20	(100) 18