

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $7 + 8 =$

(2)  $5 + 5 =$

(3)  $2 + 16 =$

(4)  $3 + 8 =$

(5)  $7 + 7 =$

(6)  $12 + 1 =$

(7)  $3 + 16 =$

(8)  $16 + 2 =$

(9)  $5 + 9 =$

(10)  $7 + 4 =$

(11)  $10 + 4 =$

(12)  $19 + 1 =$

(13)  $9 + 2 =$

(14)  $17 + 2 =$

(15)  $3 + 17 =$

(16)  $7 + 1 =$

(17)  $6 + 1 =$

(18)  $14 + 6 =$

(19)  $16 + 3 =$

(20)  $7 + 10 =$

(21)  $16 + 1 =$

(22)  $15 + 2 =$

(23)  $17 + 1 =$

(24)  $8 + 9 =$

(25)  $13 + 6 =$

(26)  $4 + 1 =$

(27)  $10 + 10 =$

(28)  $14 + 2 =$

(29)  $6 + 2 =$

(30)  $6 + 14 =$

(31)  $7 + 6 =$

(32)  $13 + 1 =$

(33)  $13 + 4 =$

(34)  $9 + 10 =$

(35)  $8 + 7 =$

(36)  $4 + 8 =$

(37)  $1 + 5 =$

(38)  $7 + 13 =$

(39)  $3 + 10 =$

(40)  $1 + 19 =$

(41)  $2 + 12 =$

(42)  $8 + 11 =$

(43)  $18 + 2 =$

(44)  $17 + 3 =$

(45)  $9 + 8 =$

(46)  $2 + 1 =$

(47)  $13 + 2 =$

(48)  $14 + 5 =$

(49)  $9 + 4 =$

(50)  $4 + 5 =$

(51)  $4 + 8 =$

(52)  $7 + 9 =$

(53)  $5 + 10 =$

(54)  $10 + 5 =$

(55)  $9 + 10 =$

(56)  $15 + 2 =$

(57)  $1 + 4 =$

(58)  $13 + 6 =$

(59)  $6 + 12 =$

(60)  $11 + 6 =$

(61)  $17 + 3 =$

(62)  $14 + 2 =$

(63)  $5 + 15 =$

(64)  $1 + 7 =$

(65)  $17 + 1 =$

(66)  $4 + 4 =$

(67)  $16 + 2 =$

(68)  $4 + 15 =$

(69)  $12 + 5 =$

(70)  $12 + 3 =$

(71)  $8 + 6 =$

(72)  $5 + 13 =$

(73)  $8 + 4 =$

(74)  $18 + 2 =$

(75)  $15 + 4 =$

(76)  $1 + 6 =$

(77)  $10 + 3 =$

(78)  $8 + 2 =$

(79)  $4 + 2 =$

(80)  $19 + 1 =$

(81)  $5 + 5 =$

(82)  $5 + 7 =$

(83)  $6 + 10 =$

(84)  $1 + 13 =$

(85)  $12 + 8 =$

(86)  $4 + 12 =$

(87)  $7 + 7 =$

(88)  $18 + 1 =$

(89)  $16 + 1 =$

(90)  $6 + 7 =$

(91)  $7 + 10 =$

(92)  $12 + 7 =$

(93)  $3 + 11 =$

(94)  $1 + 16 =$

(95)  $1 + 5 =$

(96)  $16 + 4 =$

(97)  $1 + 18 =$

(98)  $12 + 6 =$

(99)  $8 + 3 =$

(100)  $1 + 15 =$

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姓名 \_\_\_\_\_

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(1)  $2 + 7 =$

(2)  $3 + 16 =$

(3)  $6 + 1 =$

(4)  $12 + 5 =$

(5)  $9 + 1 =$

(6)  $8 + 3 =$

(7)  $5 + 11 =$

(8)  $10 + 2 =$

(9)  $4 + 12 =$

(10)  $5 + 3 =$

(11)  $13 + 4 =$

(12)  $19 + 1 =$

(13)  $15 + 2 =$

(14)  $17 + 2 =$

(15)  $11 + 1 =$

(16)  $3 + 5 =$

(17)  $12 + 1 =$

(18)  $2 + 14 =$

(19)  $7 + 12 =$

(20)  $6 + 10 =$

(21)  $3 + 11 =$

(22)  $17 + 1 =$

(23)  $2 + 16 =$

(24)  $1 + 5 =$

(25)  $11 + 2 =$

(26)  $9 + 8 =$

(27)  $6 + 4 =$

(28)  $4 + 1 =$

(29)  $11 + 7 =$

(30)  $5 + 7 =$

(31)  $9 + 5 =$

(32)  $5 + 1 =$

(33)  $7 + 3 =$

(34)  $16 + 1 =$

(35)  $14 + 4 =$

(36)  $14 + 3 =$

(37)  $15 + 4 =$

(38)  $4 + 7 =$

(39)  $7 + 5 =$

(40)  $18 + 1 =$

(41)  $10 + 1 =$

(42)  $1 + 15 =$

(43)  $6 + 11 =$

(44)  $16 + 3 =$

(45)  $1 + 18 =$

(46)  $4 + 16 =$

(47)  $2 + 11 =$

(48)  $10 + 5 =$

(49)  $3 + 9 =$

(50)  $12 + 6 =$

(51)  $9 + 4 =$

(52)  $10 + 4 =$

(53)  $17 + 3 =$

(54)  $5 + 5 =$

(55)  $14 + 6 =$

(56)  $14 + 5 =$

(57)  $18 + 2 =$

(58)  $1 + 11 =$

(59)  $16 + 4 =$

(60)  $13 + 6 =$

(61)  $11 + 8 =$

(62)  $8 + 10 =$

(63)  $7 + 8 =$

(64)  $4 + 8 =$

(65)  $8 + 8 =$

(66)  $2 + 6 =$

(67)  $13 + 2 =$

(68)  $6 + 12 =$

(69)  $2 + 7 =$

(70)  $3 + 13 =$

(71)  $8 + 3 =$

(72)  $4 + 10 =$

(73)  $15 + 5 =$

(74)  $6 + 2 =$

(75)  $16 + 1 =$

(76)  $7 + 10 =$

(77)  $6 + 6 =$

(78)  $8 + 2 =$

(79)  $13 + 2 =$

(80)  $2 + 16 =$

(81)  $10 + 3 =$

(82)  $16 + 3 =$

(83)  $9 + 4 =$

(84)  $3 + 16 =$

(85)  $2 + 13 =$

(86)  $5 + 10 =$

(87)  $5 + 1 =$

(88)  $14 + 5 =$

(89)  $17 + 1 =$

(90)  $2 + 1 =$

(91)  $11 + 7 =$

(92)  $18 + 1 =$

(93)  $14 + 3 =$

(94)  $11 + 4 =$

(95)  $12 + 6 =$

(96)  $7 + 7 =$

(97)  $12 + 7 =$

(98)  $5 + 8 =$

(99)  $8 + 8 =$

(100)  $6 + 7 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $1 + 17 =$

(2)  $15 + 1 =$

(3)  $18 + 2 =$

(4)  $6 + 14 =$

(5)  $1 + 12 =$

(6)  $11 + 3 =$

(7)  $2 + 12 =$

(8)  $1 + 6 =$

(9)  $19 + 1 =$

(10)  $4 + 9 =$

(11)  $16 + 2 =$

(12)  $2 + 18 =$

(13)  $8 + 6 =$

(14)  $9 + 7 =$

(15)  $10 + 9 =$

(16)  $9 + 8 =$

(17)  $10 + 8 =$

(18)  $9 + 11 =$

(19)  $14 + 4 =$

(20)  $7 + 1 =$

(21)  $13 + 1 =$

(22)  $17 + 3 =$

(23)  $5 + 15 =$

(24)  $9 + 10 =$

(25)  $12 + 2 =$

(26)  $3 + 8 =$

(27)  $4 + 14 =$

(28)  $2 + 17 =$

(29)  $3 + 10 =$

(30)  $6 + 11 =$

(31)  $2 + 5 =$

(32)  $1 + 5 =$

(33)  $9 + 2 =$

(34)  $9 + 6 =$

(35)  $9 + 3 =$

(36)  $8 + 12 =$

(37)  $7 + 9 =$

(38)  $15 + 3 =$

(39)  $17 + 3 =$

(40)  $15 + 5 =$

(41)  $8 + 8 =$

(42)  $10 + 9 =$

(43)  $18 + 1 =$

(44)  $1 + 6 =$

(45)  $3 + 7 =$

(46)  $5 + 5 =$

(47)  $16 + 2 =$

(48)  $2 + 5 =$

(49)  $3 + 2 =$

(50)  $13 + 3 =$

(51)  $8 + 1 =$

(52)  $5 + 10 =$

(53)  $16 + 4 =$

(54)  $2 + 4 =$

(55)  $4 + 14 =$

(56)  $17 + 2 =$

(57)  $4 + 16 =$

(58)  $16 + 1 =$

(59)  $7 + 8 =$

(60)  $16 + 3 =$

(61)  $10 + 2 =$

(62)  $2 + 15 =$

(63)  $6 + 13 =$

(64)  $13 + 1 =$

(65)  $6 + 8 =$

(66)  $14 + 4 =$

(67)  $2 + 13 =$

(68)  $6 + 4 =$

(69)  $13 + 4 =$

(70)  $9 + 6 =$

(71)  $15 + 4 =$

(72)  $19 + 1 =$

(73)  $11 + 4 =$

(74)  $5 + 8 =$

(75)  $4 + 1 =$

(76)  $14 + 6 =$

(77)  $14 + 5 =$

(78)  $2 + 18 =$

(79)  $8 + 4 =$

(80)  $9 + 3 =$

(81)  $10 + 6 =$

(82)  $3 + 8 =$

(83)  $8 + 3 =$

(84)  $4 + 4 =$

(85)  $10 + 7 =$

(86)  $16 + 3 =$

(87)  $8 + 8 =$

(88)  $18 + 1 =$

(89)  $7 + 13 =$

(90)  $3 + 11 =$

(91)  $17 + 2 =$

(92)  $3 + 5 =$

(93)  $12 + 6 =$

(94)  $2 + 11 =$

(95)  $17 + 3 =$

(96)  $13 + 1 =$

(97)  $3 + 2 =$

(98)  $8 + 11 =$

(99)  $13 + 2 =$

(100)  $4 + 6 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $13 + 6 =$

(2)  $5 + 8 =$

(3)  $3 + 6 =$

(4)  $15 + 2 =$

(5)  $16 + 1 =$

(6)  $11 + 8 =$

(7)  $10 + 5 =$

(8)  $6 + 1 =$

(9)  $10 + 3 =$

(10)  $9 + 3 =$

(11)  $7 + 12 =$

(12)  $16 + 4 =$

(13)  $14 + 6 =$

(14)  $10 + 4 =$

(15)  $5 + 7 =$

(16)  $4 + 3 =$

(17)  $19 + 1 =$

(18)  $11 + 7 =$

(19)  $18 + 2 =$

(20)  $14 + 3 =$

(21)  $7 + 9 =$

(22)  $11 + 2 =$

(23)  $11 + 9 =$

(24)  $1 + 15 =$

(25)  $4 + 13 =$

(26)  $15 + 1 =$

(27)  $9 + 7 =$

(28)  $2 + 14 =$

(29)  $4 + 14 =$

(30)  $10 + 8 =$

(31)  $1 + 7 =$

(32)  $1 + 17 =$

(33)  $15 + 4 =$

(34)  $8 + 6 =$

(35)  $2 + 17 =$

(36)  $18 + 1 =$

(37)  $19 + 1 =$

(38)  $7 + 4 =$

(39)  $8 + 1 =$

(40)  $2 + 14 =$

(41)  $5 + 14 =$

(42)  $16 + 4 =$

(43)  $10 + 5 =$

(44)  $18 + 2 =$

(45)  $4 + 2 =$

(46)  $13 + 3 =$

(47)  $4 + 6 =$

(48)  $2 + 2 =$

(49)  $4 + 1 =$

(50)  $3 + 15 =$

(51)  $10 + 7 =$

(52)  $5 + 10 =$

(53)  $11 + 9 =$

(54)  $14 + 6 =$

(55)  $4 + 8 =$

(56)  $3 + 10 =$

(57)  $16 + 3 =$

(58)  $2 + 9 =$

(59)  $7 + 10 =$

(60)  $8 + 3 =$

(61)  $12 + 4 =$

(62)  $12 + 7 =$

(63)  $3 + 8 =$

(64)  $5 + 7 =$

(65)  $5 + 13 =$

(66)  $15 + 3 =$

(67)  $4 + 3 =$

(68)  $2 + 15 =$

(69)  $17 + 1 =$

(70)  $9 + 7 =$

(71)  $1 + 6 =$

(72)  $11 + 6 =$

(73)  $8 + 6 =$

(74)  $5 + 4 =$

(75)  $4 + 16 =$

(76)  $12 + 8 =$

(77)  $7 + 5 =$

(78)  $3 + 2 =$

(79)  $3 + 11 =$

(80)  $6 + 3 =$

(81)  $2 + 1 =$

(82)  $3 + 4 =$

(83)  $10 + 3 =$

(84)  $8 + 12 =$

(85)  $6 + 14 =$

(86)  $14 + 4 =$

(87)  $5 + 1 =$

(88)  $17 + 3 =$

(89)  $16 + 1 =$

(90)  $10 + 8 =$

(91)  $5 + 12 =$

(92)  $5 + 11 =$

(93)  $12 + 1 =$

(94)  $6 + 13 =$

(95)  $16 + 2 =$

(96)  $12 + 5 =$

(97)  $10 + 10 =$

(98)  $16 + 1 =$

(99)  $16 + 3 =$

(100)  $7 + 12 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $4 + 9 =$

(3)  $3 + 12 =$

(4)  $6 + 12 =$

(5)  $15 + 4 =$

(6)  $7 + 11 =$

(7)  $10 + 8 =$

(8)  $15 + 1 =$

(9)  $12 + 3 =$

(10)  $13 + 4 =$

(11)  $2 + 3 =$

(12)  $8 + 2 =$

(13)  $8 + 11 =$

(14)  $15 + 5 =$

(15)  $4 + 5 =$

(16)  $11 + 6 =$

(17)  $11 + 9 =$

(18)  $9 + 5 =$

(19)  $5 + 14 =$

(20)  $4 + 14 =$

(21)  $2 + 9 =$

(22)  $10 + 7 =$

(23)  $7 + 5 =$

(24)  $7 + 2 =$

(25)  $18 + 1 =$

(26)  $1 + 5 =$

(27)  $6 + 8 =$

(28)  $8 + 9 =$

(29)  $3 + 16 =$

(30)  $3 + 1 =$

(31)  $3 + 8 =$

(32)  $4 + 13 =$

(33)  $4 + 12 =$

(34)  $14 + 6 =$

(35)  $3 + 17 =$

(36)  $1 + 1 =$

(37)  $12 + 6 =$

(38)  $4 + 8 =$

(39)  $13 + 5 =$

(40)  $12 + 7 =$

(41)  $18 + 1 =$

(42)  $9 + 9 =$

(43)  $19 + 1 =$

(44)  $14 + 2 =$

(45)  $18 + 2 =$

(46)  $15 + 2 =$

(47)  $4 + 16 =$

(48)  $5 + 6 =$

(49)  $5 + 3 =$

(50)  $10 + 3 =$

(51)  $10 + 10 =$

(52)  $11 + 6 =$

(53)  $2 + 8 =$

(54)  $9 + 11 =$

(55)  $4 + 1 =$

(56)  $5 + 8 =$

(57)  $10 + 9 =$

(58)  $1 + 12 =$

(59)  $9 + 2 =$

(60)  $16 + 4 =$

(61)  $17 + 3 =$

(62)  $14 + 5 =$

(63)  $11 + 8 =$

(64)  $10 + 5 =$

(65)  $8 + 8 =$

(66)  $9 + 4 =$

(67)  $6 + 4 =$

(68)  $3 + 3 =$

(69)  $2 + 17 =$

(70)  $8 + 10 =$

(71)  $16 + 3 =$

(72)  $2 + 7 =$

(73)  $12 + 5 =$

(74)  $4 + 13 =$

(75)  $13 + 1 =$

(76)  $12 + 8 =$

(77)  $7 + 7 =$

(78)  $9 + 8 =$

(79)  $15 + 5 =$

(80)  $2 + 2 =$

(81)  $12 + 4 =$

(82)  $8 + 4 =$

(83)  $8 + 9 =$

(84)  $5 + 13 =$

(85)  $7 + 3 =$

(86)  $8 + 10 =$

(87)  $7 + 6 =$

(88)  $18 + 1 =$

(89)  $16 + 3 =$

(90)  $12 + 1 =$

(91)  $11 + 8 =$

(92)  $2 + 18 =$

(93)  $5 + 8 =$

(94)  $4 + 4 =$

(95)  $12 + 4 =$

(96)  $14 + 2 =$

(97)  $12 + 7 =$

(98)  $19 + 1 =$

(99)  $2 + 10 =$

(100)  $4 + 11 =$

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(1)  $5 + 12 =$

(2)  $10 + 9 =$

(3)  $18 + 2 =$

(4)  $15 + 5 =$

(5)  $4 + 1 =$

(6)  $3 + 4 =$

(7)  $17 + 3 =$

(8)  $7 + 1 =$

(9)  $3 + 7 =$

(10)  $6 + 10 =$

(11)  $16 + 1 =$

(12)  $14 + 5 =$

(13)  $6 + 4 =$

(14)  $10 + 1 =$

(15)  $8 + 6 =$

(16)  $10 + 7 =$

(17)  $2 + 7 =$

(18)  $9 + 7 =$

(19)  $9 + 8 =$

(20)  $9 + 5 =$

(21)  $17 + 2 =$

(22)  $7 + 4 =$

(23)  $7 + 11 =$

(24)  $11 + 4 =$

(25)  $4 + 10 =$

(26)  $3 + 8 =$

(27)  $2 + 14 =$

(28)  $7 + 5 =$

(29)  $9 + 6 =$

(30)  $3 + 9 =$

(31)  $1 + 15 =$

(32)  $12 + 8 =$

(33)  $16 + 4 =$

(34)  $13 + 4 =$

(35)  $16 + 3 =$

(36)  $5 + 12 =$

(37)  $2 + 14 =$

(38)  $13 + 7 =$

(39)  $12 + 5 =$

(40)  $19 + 1 =$

(41)  $16 + 4 =$

(42)  $17 + 2 =$

(43)  $12 + 3 =$

(44)  $17 + 1 =$

(45)  $8 + 9 =$

(46)  $15 + 1 =$

(47)  $18 + 2 =$

(48)  $8 + 12 =$

(49)  $2 + 4 =$

(50)  $4 + 9 =$

(51)  $14 + 1 =$

(52)  $9 + 8 =$

(53)  $6 + 12 =$

(54)  $17 + 3 =$

(55)  $5 + 7 =$

(56)  $18 + 1 =$

(57)  $13 + 5 =$

(58)  $7 + 6 =$

(59)  $2 + 11 =$

(60)  $2 + 10 =$

(61)  $10 + 8 =$

(62)  $11 + 9 =$

(63)  $1 + 11 =$

(64)  $14 + 6 =$

(65)  $4 + 1 =$

(66)  $10 + 4 =$

(67)  $7 + 5 =$

(68)  $1 + 10 =$

(69)  $14 + 3 =$

(70)  $3 + 15 =$

(71)  $11 + 4 =$

(72)  $3 + 17 =$

(73)  $12 + 1 =$

(74)  $3 + 12 =$

(75)  $5 + 5 =$

(76)  $16 + 2 =$

(77)  $14 + 5 =$

(78)  $5 + 14 =$

(79)  $8 + 4 =$

(80)  $4 + 16 =$

(81)  $10 + 6 =$

(82)  $9 + 3 =$

(83)  $12 + 6 =$

(84)  $1 + 12 =$

(85)  $11 + 5 =$

(86)  $15 + 4 =$

(87)  $13 + 5 =$

(88)  $1 + 3 =$

(89)  $4 + 13 =$

(90)  $10 + 2 =$

(91)  $17 + 1 =$

(92)  $16 + 1 =$

(93)  $15 + 1 =$

(94)  $16 + 4 =$

(95)  $5 + 2 =$

(96)  $16 + 2 =$

(97)  $8 + 2 =$

(98)  $17 + 2 =$

(99)  $2 + 11 =$

(100)  $5 + 9 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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(1)  $3 + 4 =$

(2)  $15 + 3 =$

(3)  $7 + 8 =$

(4)  $11 + 5 =$

(5)  $3 + 14 =$

(6)  $8 + 3 =$

(7)  $3 + 1 =$

(8)  $3 + 11 =$

(9)  $1 + 12 =$

(10)  $12 + 7 =$

(11)  $6 + 5 =$

(12)  $7 + 6 =$

(13)  $4 + 12 =$

(14)  $19 + 1 =$

(15)  $18 + 2 =$

(16)  $4 + 8 =$

(17)  $3 + 13 =$

(18)  $5 + 10 =$

(19)  $4 + 6 =$

(20)  $4 + 9 =$

(21)  $11 + 7 =$

(22)  $8 + 6 =$

(23)  $5 + 15 =$

(24)  $12 + 6 =$

(25)  $5 + 3 =$

(26)  $12 + 2 =$

(27)  $11 + 4 =$

(28)  $3 + 17 =$

(29)  $7 + 7 =$

(30)  $17 + 2 =$

(31)  $19 + 1 =$

(32)  $2 + 6 =$

(33)  $11 + 8 =$

(34)  $2 + 14 =$

(35)  $1 + 16 =$

(36)  $8 + 10 =$

(37)  $18 + 2 =$

(38)  $15 + 4 =$

(39)  $11 + 2 =$

(40)  $1 + 18 =$

(41)  $12 + 7 =$

(42)  $4 + 1 =$

(43)  $9 + 6 =$

(44)  $8 + 11 =$

(45)  $1 + 19 =$

(46)  $8 + 2 =$

(47)  $13 + 5 =$

(48)  $12 + 3 =$

(49)  $14 + 3 =$

(50)  $4 + 5 =$

(51)  $6 + 1 =$

(52)  $12 + 1 =$

(53)  $6 + 14 =$

(54)  $7 + 9 =$

(55)  $12 + 2 =$

(56)  $17 + 1 =$

(57)  $4 + 10 =$

(58)  $12 + 6 =$

(59)  $9 + 4 =$

(60)  $4 + 4 =$

(61)  $16 + 4 =$

(62)  $4 + 14 =$

(63)  $15 + 3 =$

(64)  $3 + 5 =$

(65)  $1 + 2 =$

(66)  $9 + 7 =$

(67)  $16 + 1 =$

(68)  $7 + 4 =$

(69)  $10 + 6 =$

(70)  $9 + 8 =$

(71)  $6 + 10 =$

(72)  $16 + 4 =$

(73)  $16 + 3 =$

(74)  $9 + 2 =$

(75)  $12 + 1 =$

(76)  $1 + 9 =$

(77)  $9 + 9 =$

(78)  $3 + 8 =$

(79)  $7 + 12 =$

(80)  $11 + 4 =$

(81)  $8 + 7 =$

(82)  $2 + 6 =$

(83)  $4 + 15 =$

(84)  $9 + 4 =$

(85)  $6 + 1 =$

(86)  $11 + 3 =$

(87)  $2 + 8 =$

(88)  $11 + 1 =$

(89)  $15 + 5 =$

(90)  $9 + 3 =$

(91)  $13 + 2 =$

(92)  $4 + 3 =$

(93)  $2 + 3 =$

(94)  $4 + 10 =$

(95)  $13 + 1 =$

(96)  $10 + 2 =$

(97)  $19 + 1 =$

(98)  $11 + 5 =$

(99)  $15 + 4 =$

(100)  $15 + 2 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 15	(2) 10	(3) 18	(4) 11	(5) 14	(6) 13	(7) 19	(8) 18
(9) 14	(10) 11	(11) 14	(12) 20	(13) 11	(14) 19	(15) 20	(16) 8
(17) 7	(18) 20	(19) 19	(20) 17	(21) 17	(22) 17	(23) 18	(24) 17
(25) 19	(26) 5	(27) 20	(28) 16	(29) 8	(30) 20	(31) 13	(32) 14
(33) 17	(34) 19	(35) 15	(36) 12	(37) 6	(38) 20	(39) 13	(40) 20
(41) 14	(42) 19	(43) 20	(44) 20	(45) 17	(46) 3	(47) 15	(48) 19
(49) 13	(50) 9	(51) 12	(52) 16	(53) 15	(54) 15	(55) 19	(56) 17
(57) 5	(58) 19	(59) 18	(60) 17	(61) 20	(62) 16	(63) 20	(64) 8
(65) 18	(66) 8	(67) 18	(68) 19	(69) 17	(70) 15	(71) 14	(72) 18
(73) 12	(74) 20	(75) 19	(76) 7	(77) 13	(78) 10	(79) 6	(80) 20
(81) 10	(82) 12	(83) 16	(84) 14	(85) 20	(86) 16	(87) 14	(88) 19
(89) 17	(90) 13	(91) 17	(92) 19	(93) 14	(94) 17	(95) 6	(96) 20
(97) 19	(98) 18	(99) 11	(100) 16				

### 第2页答案

(1) 9	(2) 19	(3) 7	(4) 17	(5) 10	(6) 11	(7) 16	(8) 12
(9) 16	(10) 8	(11) 17	(12) 20	(13) 17	(14) 19	(15) 12	(16) 8
(17) 13	(18) 16	(19) 19	(20) 16	(21) 14	(22) 18	(23) 18	(24) 6
(25) 13	(26) 17	(27) 10	(28) 5	(29) 18	(30) 12	(31) 14	(32) 6
(33) 10	(34) 17	(35) 18	(36) 17	(37) 19	(38) 11	(39) 12	(40) 19
(41) 11	(42) 16	(43) 17	(44) 19	(45) 19	(46) 20	(47) 13	(48) 15
(49) 12	(50) 18	(51) 13	(52) 14	(53) 20	(54) 10	(55) 20	(56) 19
(57) 20	(58) 12	(59) 20	(60) 19	(61) 19	(62) 18	(63) 15	(64) 12
(65) 16	(66) 8	(67) 15	(68) 18	(69) 9	(70) 16	(71) 11	(72) 14
(73) 20	(74) 8	(75) 17	(76) 17	(77) 12	(78) 10	(79) 15	(80) 18
(81) 13	(82) 19	(83) 13	(84) 19	(85) 15	(86) 15	(87) 6	(88) 19
(89) 18	(90) 3	(91) 18	(92) 19	(93) 17	(94) 15	(95) 18	(96) 14
(97) 19	(98) 13	(99) 16	(100) 13				



## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18  | (2) 16  | (3) 20  | (4) 20   | (5) 13  | (6) 14  | (7) 14  | (8) 7   |
| (9) 20  | (10) 13 | (11) 18 | (12) 20  | (13) 14 | (14) 16 | (15) 19 | (16) 17 |
| (17) 18 | (18) 20 | (19) 18 | (20) 8   | (21) 14 | (22) 20 | (23) 20 | (24) 19 |
| (25) 14 | (26) 11 | (27) 18 | (28) 19  | (29) 13 | (30) 17 | (31) 7  | (32) 6  |
| (33) 11 | (34) 15 | (35) 12 | (36) 20  | (37) 16 | (38) 18 | (39) 20 | (40) 20 |
| (41) 16 | (42) 19 | (43) 19 | (44) 7   | (45) 10 | (46) 10 | (47) 18 | (48) 7  |
| (49) 5  | (50) 16 | (51) 9  | (52) 15  | (53) 20 | (54) 6  | (55) 18 | (56) 19 |
| (57) 20 | (58) 17 | (59) 15 | (60) 19  | (61) 12 | (62) 17 | (63) 19 | (64) 14 |
| (65) 14 | (66) 18 | (67) 15 | (68) 10  | (69) 17 | (70) 15 | (71) 19 | (72) 20 |
| (73) 15 | (74) 13 | (75) 5  | (76) 20  | (77) 19 | (78) 20 | (79) 12 | (80) 12 |
| (81) 16 | (82) 11 | (83) 11 | (84) 8   | (85) 17 | (86) 19 | (87) 16 | (88) 19 |
| (89) 20 | (90) 14 | (91) 19 | (92) 8   | (93) 18 | (94) 13 | (95) 20 | (96) 14 |
| (97) 5  | (98) 19 | (99) 15 | (100) 10 |         |         |         |         |

### 第4页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19  | (2) 13  | (3) 9   | (4) 17   | (5) 17  | (6) 19  | (7) 15  | (8) 7   |
| (9) 13  | (10) 12 | (11) 19 | (12) 20  | (13) 20 | (14) 14 | (15) 12 | (16) 7  |
| (17) 20 | (18) 18 | (19) 20 | (20) 17  | (21) 16 | (22) 13 | (23) 20 | (24) 16 |
| (25) 17 | (26) 16 | (27) 16 | (28) 16  | (29) 18 | (30) 18 | (31) 8  | (32) 18 |
| (33) 19 | (34) 14 | (35) 19 | (36) 19  | (37) 20 | (38) 11 | (39) 9  | (40) 16 |
| (41) 19 | (42) 20 | (43) 15 | (44) 20  | (45) 6  | (46) 16 | (47) 10 | (48) 4  |
| (49) 5  | (50) 18 | (51) 17 | (52) 15  | (53) 20 | (54) 20 | (55) 12 | (56) 13 |
| (57) 19 | (58) 11 | (59) 17 | (60) 11  | (61) 16 | (62) 19 | (63) 11 | (64) 12 |
| (65) 18 | (66) 18 | (67) 7  | (68) 17  | (69) 18 | (70) 16 | (71) 7  | (72) 17 |
| (73) 14 | (74) 9  | (75) 20 | (76) 20  | (77) 12 | (78) 5  | (79) 14 | (80) 9  |
| (81) 3  | (82) 7  | (83) 13 | (84) 20  | (85) 20 | (86) 18 | (87) 6  | (88) 20 |
| (89) 17 | (90) 18 | (91) 17 | (92) 16  | (93) 13 | (94) 19 | (95) 18 | (96) 17 |
| (97) 20 | (98) 17 | (99) 19 | (100) 19 |         |         |         |         |

## 二十以内加法计算练习题答案

### 第5页答案

(1) 20	(2) 13	(3) 15	(4) 18	(5) 19	(6) 18	(7) 18	(8) 16
(9) 15	(10) 17	(11) 5	(12) 10	(13) 19	(14) 20	(15) 9	(16) 17
(17) 20	(18) 14	(19) 19	(20) 18	(21) 11	(22) 17	(23) 12	(24) 9
(25) 19	(26) 6	(27) 14	(28) 17	(29) 19	(30) 4	(31) 11	(32) 17
(33) 16	(34) 20	(35) 20	(36) 2	(37) 18	(38) 12	(39) 18	(40) 19
(41) 19	(42) 18	(43) 20	(44) 16	(45) 20	(46) 17	(47) 20	(48) 11
(49) 8	(50) 13	(51) 20	(52) 17	(53) 10	(54) 20	(55) 5	(56) 13
(57) 19	(58) 13	(59) 11	(60) 20	(61) 20	(62) 19	(63) 19	(64) 15
(65) 16	(66) 13	(67) 10	(68) 6	(69) 19	(70) 18	(71) 19	(72) 9
(73) 17	(74) 17	(75) 14	(76) 20	(77) 14	(78) 17	(79) 20	(80) 4
(81) 16	(82) 12	(83) 17	(84) 18	(85) 10	(86) 18	(87) 13	(88) 19
(89) 19	(90) 13	(91) 19	(92) 20	(93) 13	(94) 8	(95) 16	(96) 16
(97) 19	(98) 20	(99) 12	(100) 15				

### 第6页答案

(1) 17	(2) 19	(3) 20	(4) 20	(5) 5	(6) 7	(7) 20	(8) 8
(9) 10	(10) 16	(11) 17	(12) 19	(13) 10	(14) 11	(15) 14	(16) 17
(17) 9	(18) 16	(19) 17	(20) 14	(21) 19	(22) 11	(23) 18	(24) 15
(25) 14	(26) 11	(27) 16	(28) 12	(29) 15	(30) 12	(31) 16	(32) 20
(33) 20	(34) 17	(35) 19	(36) 17	(37) 16	(38) 20	(39) 17	(40) 20
(41) 20	(42) 19	(43) 15	(44) 18	(45) 17	(46) 16	(47) 20	(48) 20
(49) 6	(50) 13	(51) 15	(52) 17	(53) 18	(54) 20	(55) 12	(56) 19
(57) 18	(58) 13	(59) 13	(60) 12	(61) 18	(62) 20	(63) 12	(64) 20
(65) 5	(66) 14	(67) 12	(68) 11	(69) 17	(70) 18	(71) 15	(72) 20
(73) 13	(74) 15	(75) 10	(76) 18	(77) 19	(78) 19	(79) 12	(80) 20
(81) 16	(82) 12	(83) 18	(84) 13	(85) 16	(86) 19	(87) 18	(88) 4
(89) 17	(90) 12	(91) 18	(92) 17	(93) 16	(94) 20	(95) 7	(96) 18
(97) 10	(98) 19	(99) 13	(100) 14				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 7   | (2) 18  | (3) 15  | (4) 16   | (5) 17  | (6) 11  | (7) 4   | (8) 14  |
| (9) 13  | (10) 19 | (11) 11 | (12) 13  | (13) 16 | (14) 20 | (15) 20 | (16) 12 |
| (17) 16 | (18) 15 | (19) 10 | (20) 13  | (21) 18 | (22) 14 | (23) 20 | (24) 18 |
| (25) 8  | (26) 14 | (27) 15 | (28) 20  | (29) 14 | (30) 19 | (31) 20 | (32) 8  |
| (33) 19 | (34) 16 | (35) 17 | (36) 18  | (37) 20 | (38) 19 | (39) 13 | (40) 19 |
| (41) 19 | (42) 5  | (43) 15 | (44) 19  | (45) 20 | (46) 10 | (47) 18 | (48) 15 |
| (49) 17 | (50) 9  | (51) 7  | (52) 13  | (53) 20 | (54) 16 | (55) 14 | (56) 18 |
| (57) 14 | (58) 18 | (59) 13 | (60) 8   | (61) 20 | (62) 18 | (63) 18 | (64) 8  |
| (65) 3  | (66) 16 | (67) 17 | (68) 11  | (69) 16 | (70) 17 | (71) 16 | (72) 20 |
| (73) 19 | (74) 11 | (75) 13 | (76) 10  | (77) 18 | (78) 11 | (79) 19 | (80) 15 |
| (81) 15 | (82) 8  | (83) 19 | (84) 13  | (85) 7  | (86) 14 | (87) 10 | (88) 12 |
| (89) 20 | (90) 12 | (91) 15 | (92) 7   | (93) 5  | (94) 14 | (95) 14 | (96) 12 |
| (97) 20 | (98) 16 | (99) 19 | (100) 17 |         |         |         |         |