

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $15 + 3 =$

(2) $5 + 7 =$

(3) $7 + 4 =$

(4) $9 + 9 =$

(5) $17 + 3 =$

(6) $18 + 1 =$

(7) $12 + 7 =$

(8) $11 + 5 =$

(9) $5 + 12 =$

(10) $16 + 4 =$

(11) $5 + 10 =$

(12) $7 + 5 =$

(13) $19 + 1 =$

(14) $4 + 2 =$

(15) $5 + 14 =$

(16) $13 + 7 =$

(17) $12 + 6 =$

(18) $18 + 2 =$

(19) $4 + 14 =$

(20) $4 + 3 =$

(21) $17 + 1 =$

(22) $8 + 1 =$

(23) $14 + 3 =$

(24) $7 + 12 =$

(25) $3 + 3 =$

(26) $6 + 9 =$

(27) $7 + 9 =$

(28) $17 + 2 =$

(29) $16 + 2 =$

(30) $10 + 8 =$

(31) $4 + 15 =$

(32) $10 + 10 =$

(33) $1 + 1 =$

(34) $8 + 9 =$

(35) $16 + 3 =$

(36) $14 + 4 =$

(37) $8 + 8 =$

(38) $8 + 6 =$

(39) $17 + 3 =$

(40) $17 + 2 =$

(41) $7 + 9 =$

(42) $2 + 4 =$

(43) $16 + 4 =$

(44) $15 + 4 =$

(45) $10 + 4 =$

(46) $3 + 17 =$

(47) $14 + 4 =$

(48) $8 + 9 =$

(49) $15 + 2 =$

(50) $10 + 7 =$

(51) $6 + 6 =$

(52) $19 + 1 =$

(53) $11 + 9 =$

(54) $3 + 9 =$

(55) $12 + 6 =$

(56) $4 + 11 =$

(57) $13 + 5 =$

(58) $5 + 10 =$

(59) $18 + 1 =$

(60) $1 + 19 =$

(61) $4 + 10 =$

(62) $12 + 7 =$

(63) $11 + 1 =$

(64) $14 + 6 =$

(65) $5 + 9 =$

(66) $7 + 2 =$

(67) $12 + 5 =$

(68) $15 + 3 =$

(69) $1 + 9 =$

(70) $7 + 7 =$

(71) $2 + 5 =$

(72) $9 + 10 =$

(73) $11 + 5 =$

(74) $1 + 5 =$

(75) $16 + 3 =$

(76) $4 + 14 =$

(77) $15 + 5 =$

(78) $16 + 1 =$

(79) $2 + 13 =$

(80) $2 + 17 =$

(81) $7 + 12 =$

(82) $10 + 6 =$

(83) $4 + 13 =$

(84) $9 + 1 =$

(85) $13 + 6 =$

(86) $13 + 7 =$

(87) $1 + 12 =$

(88) $7 + 3 =$

(89) $5 + 15 =$

(90) $6 + 1 =$

(91) $7 + 6 =$

(92) $8 + 11 =$

(93) $8 + 2 =$

(94) $8 + 4 =$

(95) $6 + 8 =$

(96) $8 + 9 =$

(97) $1 + 9 =$

(98) $2 + 5 =$

(99) $8 + 12 =$

(100) $10 + 4 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $1 + 13 =$

(2) $2 + 6 =$

(3) $3 + 10 =$

(4) $17 + 1 =$

(5) $8 + 7 =$

(6) $12 + 7 =$

(7) $5 + 15 =$

(8) $16 + 4 =$

(9) $9 + 1 =$

(10) $4 + 4 =$

(11) $17 + 3 =$

(12) $6 + 6 =$

(13) $1 + 12 =$

(14) $9 + 10 =$

(15) $10 + 7 =$

(16) $10 + 5 =$

(17) $12 + 8 =$

(18) $14 + 4 =$

(19) $5 + 8 =$

(20) $14 + 1 =$

(21) $12 + 6 =$

(22) $18 + 2 =$

(23) $16 + 1 =$

(24) $5 + 6 =$

(25) $11 + 2 =$

(26) $19 + 1 =$

(27) $9 + 4 =$

(28) $2 + 12 =$

(29) $4 + 12 =$

(30) $15 + 1 =$

(31) $7 + 2 =$

(32) $14 + 3 =$

(33) $11 + 9 =$

(34) $10 + 2 =$

(35) $14 + 5 =$

(36) $16 + 3 =$

(37) $4 + 13 =$

(38) $7 + 9 =$

(39) $7 + 4 =$

(40) $5 + 14 =$

(41) $3 + 5 =$

(42) $12 + 3 =$

(43) $11 + 8 =$

(44) $11 + 7 =$

(45) $9 + 8 =$

(46) $6 + 2 =$

(47) $9 + 11 =$

(48) $10 + 10 =$

(49) $4 + 9 =$

(50) $18 + 1 =$

(51) $5 + 10 =$

(52) $15 + 4 =$

(53) $3 + 13 =$

(54) $17 + 2 =$

(55) $9 + 5 =$

(56) $8 + 5 =$

(57) $16 + 4 =$

(58) $2 + 18 =$

(59) $10 + 1 =$

(60) $5 + 8 =$

(61) $6 + 1 =$

(62) $18 + 2 =$

(63) $9 + 4 =$

(64) $8 + 3 =$

(65) $11 + 5 =$

(66) $9 + 6 =$

(67) $8 + 1 =$

(68) $16 + 2 =$

(69) $14 + 1 =$

(70) $13 + 1 =$

(71) $11 + 3 =$

(72) $5 + 6 =$

(73) $19 + 1 =$

(74) $1 + 14 =$

(75) $6 + 14 =$

(76) $1 + 8 =$

(77) $5 + 12 =$

(78) $12 + 4 =$

(79) $6 + 3 =$

(80) $7 + 8 =$

(81) $9 + 3 =$

(82) $3 + 6 =$

(83) $4 + 9 =$

(84) $13 + 2 =$

(85) $18 + 1 =$

(86) $13 + 6 =$

(87) $4 + 12 =$

(88) $15 + 4 =$

(89) $16 + 3 =$

(90) $2 + 6 =$

(91) $12 + 5 =$

(92) $3 + 12 =$

(93) $15 + 1 =$

(94) $2 + 3 =$

(95) $6 + 6 =$

(96) $10 + 5 =$

(97) $3 + 14 =$

(98) $9 + 2 =$

(99) $10 + 3 =$

(100) $7 + 5 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $17 + 1 =$

(2) $12 + 2 =$

(3) $11 + 2 =$

(4) $3 + 10 =$

(5) $1 + 4 =$

(6) $7 + 6 =$

(7) $16 + 4 =$

(8) $6 + 3 =$

(9) $18 + 2 =$

(10) $19 + 1 =$

(11) $5 + 1 =$

(12) $17 + 2 =$

(13) $2 + 5 =$

(14) $11 + 5 =$

(15) $10 + 7 =$

(16) $15 + 4 =$

(17) $6 + 2 =$

(18) $2 + 13 =$

(19) $13 + 1 =$

(20) $1 + 1 =$

(21) $13 + 2 =$

(22) $17 + 1 =$

(23) $10 + 8 =$

(24) $15 + 1 =$

(25) $6 + 12 =$

(26) $12 + 5 =$

(27) $7 + 2 =$

(28) $7 + 13 =$

(29) $16 + 1 =$

(30) $5 + 3 =$

(31) $12 + 8 =$

(32) $1 + 9 =$

(33) $14 + 4 =$

(34) $14 + 2 =$

(35) $9 + 7 =$

(36) $5 + 8 =$

(37) $1 + 5 =$

(38) $12 + 6 =$

(39) $6 + 5 =$

(40) $3 + 5 =$

(41) $7 + 3 =$

(42) $16 + 3 =$

(43) $6 + 10 =$

(44) $12 + 1 =$

(45) $9 + 8 =$

(46) $2 + 11 =$

(47) $6 + 14 =$

(48) $7 + 8 =$

(49) $8 + 9 =$

(50) $11 + 2 =$

(51) $5 + 6 =$

(52) $10 + 1 =$

(53) $15 + 2 =$

(54) $7 + 9 =$

(55) $2 + 11 =$

(56) $13 + 4 =$

(57) $13 + 5 =$

(58) $15 + 5 =$

(59) $18 + 2 =$

(60) $3 + 15 =$

(61) $8 + 6 =$

(62) $14 + 3 =$

(63) $3 + 2 =$

(64) $14 + 4 =$

(65) $1 + 18 =$

(66) $18 + 1 =$

(67) $10 + 2 =$

(68) $4 + 4 =$

(69) $7 + 7 =$

(70) $9 + 4 =$

(71) $16 + 3 =$

(72) $9 + 8 =$

(73) $10 + 5 =$

(74) $7 + 12 =$

(75) $12 + 6 =$

(76) $10 + 4 =$

(77) $17 + 2 =$

(78) $4 + 12 =$

(79) $1 + 2 =$

(80) $15 + 3 =$

(81) $16 + 4 =$

(82) $5 + 13 =$

(83) $17 + 3 =$

(84) $13 + 7 =$

(85) $19 + 1 =$

(86) $14 + 1 =$

(87) $3 + 7 =$

(88) $5 + 10 =$

(89) $5 + 14 =$

(90) $15 + 2 =$

(91) $5 + 12 =$

(92) $11 + 3 =$

(93) $8 + 9 =$

(94) $12 + 4 =$

(95) $9 + 11 =$

(96) $2 + 12 =$

(97) $3 + 6 =$

(98) $15 + 1 =$

(99) $13 + 1 =$

(100) $10 + 10 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $11 + 5 =$

(2) $17 + 1 =$

(3) $17 + 2 =$

(4) $11 + 8 =$

(5) $7 + 13 =$

(6) $3 + 13 =$

(7) $8 + 10 =$

(8) $9 + 3 =$

(9) $16 + 4 =$

(10) $5 + 2 =$

(11) $7 + 10 =$

(12) $5 + 15 =$

(13) $9 + 5 =$

(14) $10 + 4 =$

(15) $2 + 7 =$

(16) $12 + 8 =$

(17) $12 + 6 =$

(18) $19 + 1 =$

(19) $5 + 5 =$

(20) $18 + 1 =$

(21) $7 + 3 =$

(22) $6 + 12 =$

(23) $16 + 1 =$

(24) $9 + 10 =$

(25) $1 + 12 =$

(26) $13 + 7 =$

(27) $1 + 17 =$

(28) $15 + 4 =$

(29) $11 + 6 =$

(30) $3 + 12 =$

(31) $6 + 8 =$

(32) $10 + 7 =$

(33) $4 + 4 =$

(34) $6 + 14 =$

(35) $18 + 2 =$

(36) $5 + 12 =$

(37) $3 + 2 =$

(38) $12 + 4 =$

(39) $13 + 5 =$

(40) $10 + 5 =$

(41) $2 + 9 =$

(42) $14 + 4 =$

(43) $12 + 5 =$

(44) $14 + 6 =$

(45) $10 + 6 =$

(46) $12 + 1 =$

(47) $14 + 1 =$

(48) $5 + 11 =$

(49) $3 + 15 =$

(50) $8 + 9 =$

(51) $14 + 3 =$

(52) $7 + 2 =$

(53) $8 + 3 =$

(54) $3 + 7 =$

(55) $1 + 9 =$

(56) $8 + 8 =$

(57) $9 + 2 =$

(58) $6 + 5 =$

(59) $1 + 2 =$

(60) $5 + 15 =$

(61) $12 + 6 =$

(62) $8 + 8 =$

(63) $8 + 11 =$

(64) $1 + 6 =$

(65) $4 + 7 =$

(66) $8 + 1 =$

(67) $18 + 2 =$

(68) $18 + 1 =$

(69) $9 + 8 =$

(70) $3 + 12 =$

(71) $19 + 1 =$

(72) $11 + 5 =$

(73) $15 + 1 =$

(74) $6 + 13 =$

(75) $14 + 3 =$

(76) $3 + 1 =$

(77) $11 + 3 =$

(78) $17 + 3 =$

(79) $7 + 12 =$

(80) $13 + 1 =$

(81) $1 + 17 =$

(82) $9 + 6 =$

(83) $10 + 9 =$

(84) $12 + 4 =$

(85) $15 + 2 =$

(86) $12 + 2 =$

(87) $1 + 5 =$

(88) $11 + 1 =$

(89) $2 + 6 =$

(90) $6 + 4 =$

(91) $2 + 2 =$

(92) $6 + 10 =$

(93) $3 + 3 =$

(94) $4 + 5 =$

(95) $5 + 11 =$

(96) $13 + 2 =$

(97) $5 + 5 =$

(98) $13 + 6 =$

(99) $7 + 8 =$

(100) $8 + 2 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $15 + 5 =$

(2) $10 + 6 =$

(3) $6 + 13 =$

(4) $19 + 1 =$

(5) $16 + 2 =$

(6) $5 + 8 =$

(7) $3 + 15 =$

(8) $15 + 4 =$

(9) $4 + 14 =$

(10) $9 + 2 =$

(11) $13 + 2 =$

(12) $13 + 7 =$

(13) $13 + 5 =$

(14) $16 + 4 =$

(15) $2 + 10 =$

(16) $14 + 3 =$

(17) $8 + 10 =$

(18) $1 + 3 =$

(19) $11 + 7 =$

(20) $5 + 15 =$

(21) $9 + 11 =$

(22) $7 + 8 =$

(23) $17 + 3 =$

(24) $8 + 1 =$

(25) $9 + 3 =$

(26) $3 + 8 =$

(27) $15 + 1 =$

(28) $9 + 5 =$

(29) $6 + 1 =$

(30) $18 + 2 =$

(31) $12 + 4 =$

(32) $17 + 1 =$

(33) $8 + 12 =$

(34) $12 + 8 =$

(35) $15 + 2 =$

(36) $13 + 3 =$

(37) $3 + 3 =$

(38) $10 + 1 =$

(39) $14 + 1 =$

(40) $2 + 6 =$

(41) $1 + 12 =$

(42) $9 + 8 =$

(43) $10 + 4 =$

(44) $8 + 3 =$

(45) $14 + 5 =$

(46) $6 + 14 =$

(47) $14 + 2 =$

(48) $6 + 8 =$

(49) $4 + 8 =$

(50) $8 + 2 =$

(51) $7 + 7 =$

(52) $1 + 2 =$

(53) $8 + 1 =$

(54) $12 + 5 =$

(55) $4 + 2 =$

(56) $6 + 1 =$

(57) $9 + 2 =$

(58) $16 + 4 =$

(59) $12 + 7 =$

(60) $3 + 6 =$

(61) $5 + 12 =$

(62) $17 + 3 =$

(63) $9 + 8 =$

(64) $4 + 4 =$

(65) $3 + 8 =$

(66) $1 + 17 =$

(67) $8 + 11 =$

(68) $1 + 16 =$

(69) $18 + 2 =$

(70) $1 + 6 =$

(71) $17 + 1 =$

(72) $10 + 5 =$

(73) $12 + 8 =$

(74) $9 + 7 =$

(75) $19 + 1 =$

(76) $9 + 1 =$

(77) $4 + 15 =$

(78) $5 + 13 =$

(79) $6 + 10 =$

(80) $9 + 3 =$

(81) $4 + 16 =$

(82) $5 + 14 =$

(83) $12 + 1 =$

(84) $2 + 13 =$

(85) $4 + 10 =$

(86) $12 + 4 =$

(87) $15 + 5 =$

(88) $11 + 9 =$

(89) $13 + 3 =$

(90) $7 + 6 =$

(91) $16 + 2 =$

(92) $14 + 2 =$

(93) $1 + 19 =$

(94) $12 + 2 =$

(95) $11 + 2 =$

(96) $3 + 17 =$

(97) $10 + 1 =$

(98) $5 + 7 =$

(99) $12 + 1 =$

(100) $13 + 3 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $16 + 1 =$

(2) $12 + 2 =$

(3) $9 + 8 =$

(4) $4 + 13 =$

(5) $4 + 14 =$

(6) $6 + 3 =$

(7) $4 + 8 =$

(8) $16 + 3 =$

(9) $13 + 1 =$

(10) $5 + 6 =$

(11) $10 + 5 =$

(12) $19 + 1 =$

(13) $8 + 10 =$

(14) $12 + 7 =$

(15) $14 + 4 =$

(16) $5 + 2 =$

(17) $18 + 2 =$

(18) $1 + 3 =$

(19) $11 + 6 =$

(20) $11 + 1 =$

(21) $15 + 4 =$

(22) $14 + 6 =$

(23) $5 + 3 =$

(24) $16 + 2 =$

(25) $17 + 1 =$

(26) $2 + 6 =$

(27) $13 + 6 =$

(28) $4 + 1 =$

(29) $15 + 2 =$

(30) $8 + 8 =$

(31) $2 + 7 =$

(32) $3 + 1 =$

(33) $4 + 9 =$

(34) $14 + 3 =$

(35) $6 + 5 =$

(36) $8 + 9 =$

(37) $5 + 14 =$

(38) $18 + 1 =$

(39) $1 + 6 =$

(40) $12 + 8 =$

(41) $3 + 2 =$

(42) $10 + 9 =$

(43) $16 + 4 =$

(44) $2 + 10 =$

(45) $5 + 8 =$

(46) $7 + 4 =$

(47) $9 + 11 =$

(48) $1 + 15 =$

(49) $4 + 10 =$

(50) $11 + 6 =$

(51) $15 + 2 =$

(52) $1 + 3 =$

(53) $6 + 11 =$

(54) $1 + 9 =$

(55) $10 + 10 =$

(56) $2 + 6 =$

(57) $16 + 2 =$

(58) $2 + 2 =$

(59) $7 + 12 =$

(60) $7 + 7 =$

(61) $2 + 9 =$

(62) $13 + 2 =$

(63) $10 + 8 =$

(64) $11 + 2 =$

(65) $7 + 10 =$

(66) $8 + 10 =$

(67) $18 + 2 =$

(68) $12 + 5 =$

(69) $6 + 5 =$

(70) $5 + 1 =$

(71) $1 + 8 =$

(72) $6 + 4 =$

(73) $12 + 1 =$

(74) $5 + 12 =$

(75) $2 + 14 =$

(76) $14 + 3 =$

(77) $13 + 6 =$

(78) $14 + 1 =$

(79) $9 + 6 =$

(80) $1 + 10 =$

(81) $13 + 3 =$

(82) $5 + 11 =$

(83) $4 + 4 =$

(84) $5 + 9 =$

(85) $17 + 1 =$

(86) $16 + 3 =$

(87) $6 + 2 =$

(88) $11 + 4 =$

(89) $9 + 3 =$

(90) $6 + 13 =$

(91) $1 + 11 =$

(92) $13 + 5 =$

(93) $11 + 1 =$

(94) $19 + 1 =$

(95) $12 + 8 =$

(96) $16 + 1 =$

(97) $15 + 4 =$

(98) $9 + 11 =$

(99) $1 + 2 =$

(100) $8 + 4 =$

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $5 + 7 =$

(2) $4 + 15 =$

(3) $15 + 3 =$

(4) $9 + 9 =$

(5) $5 + 6 =$

(6) $16 + 4 =$

(7) $3 + 1 =$

(8) $7 + 13 =$

(9) $11 + 9 =$

(10) $14 + 5 =$

(11) $15 + 4 =$

(12) $11 + 6 =$

(13) $8 + 9 =$

(14) $12 + 1 =$

(15) $1 + 12 =$

(16) $3 + 15 =$

(17) $14 + 1 =$

(18) $10 + 5 =$

(19) $2 + 4 =$

(20) $18 + 1 =$

(21) $5 + 12 =$

(22) $5 + 14 =$

(23) $19 + 1 =$

(24) $18 + 2 =$

(25) $14 + 4 =$

(26) $16 + 1 =$

(27) $12 + 7 =$

(28) $1 + 6 =$

(29) $13 + 1 =$

(30) $9 + 2 =$

(31) $12 + 5 =$

(32) $17 + 2 =$

(33) $12 + 8 =$

(34) $5 + 6 =$

(35) $1 + 18 =$

(36) $11 + 2 =$

(37) $13 + 4 =$

(38) $1 + 11 =$

(39) $4 + 8 =$

(40) $5 + 2 =$

(41) $19 + 1 =$

(42) $12 + 2 =$

(43) $11 + 3 =$

(44) $7 + 11 =$

(45) $15 + 2 =$

(46) $13 + 2 =$

(47) $15 + 4 =$

(48) $14 + 3 =$

(49) $6 + 8 =$

(50) $3 + 2 =$

(51) $16 + 4 =$

(52) $6 + 12 =$

(53) $2 + 13 =$

(54) $5 + 10 =$

(55) $7 + 2 =$

(56) $11 + 8 =$

(57) $10 + 10 =$

(58) $16 + 1 =$

(59) $5 + 3 =$

(60) $6 + 2 =$

(61) $2 + 6 =$

(62) $7 + 6 =$

(63) $9 + 5 =$

(64) $4 + 9 =$

(65) $1 + 6 =$

(66) $1 + 10 =$

(67) $3 + 3 =$

(68) $1 + 15 =$

(69) $7 + 1 =$

(70) $9 + 8 =$

(71) $3 + 14 =$

(72) $10 + 5 =$

(73) $15 + 5 =$

(74) $13 + 5 =$

(75) $15 + 1 =$

(76) $13 + 2 =$

(77) $18 + 1 =$

(78) $12 + 3 =$

(79) $12 + 7 =$

(80) $5 + 13 =$

(81) $7 + 3 =$

(82) $15 + 5 =$

(83) $2 + 7 =$

(84) $13 + 7 =$

(85) $8 + 4 =$

(86) $4 + 1 =$

(87) $11 + 2 =$

(88) $12 + 2 =$

(89) $4 + 9 =$

(90) $1 + 11 =$

(91) $7 + 11 =$

(92) $4 + 3 =$

(93) $10 + 3 =$

(94) $1 + 10 =$

(95) $6 + 2 =$

(96) $5 + 2 =$

(97) $8 + 2 =$

(98) $17 + 1 =$

(99) $8 + 1 =$

(100) $15 + 3 =$

二十以内加法计算练习题答案

第1页答案

(1) 18	(2) 12	(3) 11	(4) 18	(5) 20	(6) 19	(7) 19	(8) 16
(9) 17	(10) 20	(11) 15	(12) 12	(13) 20	(14) 6	(15) 19	(16) 20
(17) 18	(18) 20	(19) 18	(20) 7	(21) 18	(22) 9	(23) 17	(24) 19
(25) 6	(26) 15	(27) 16	(28) 19	(29) 18	(30) 18	(31) 19	(32) 20
(33) 2	(34) 17	(35) 19	(36) 18	(37) 16	(38) 14	(39) 20	(40) 19
(41) 16	(42) 6	(43) 20	(44) 19	(45) 14	(46) 20	(47) 18	(48) 17
(49) 17	(50) 17	(51) 12	(52) 20	(53) 20	(54) 12	(55) 18	(56) 15
(57) 18	(58) 15	(59) 19	(60) 20	(61) 14	(62) 19	(63) 12	(64) 20
(65) 14	(66) 9	(67) 17	(68) 18	(69) 10	(70) 14	(71) 7	(72) 19
(73) 16	(74) 6	(75) 19	(76) 18	(77) 20	(78) 17	(79) 15	(80) 19
(81) 19	(82) 16	(83) 17	(84) 10	(85) 19	(86) 20	(87) 13	(88) 10
(89) 20	(90) 7	(91) 13	(92) 19	(93) 10	(94) 12	(95) 14	(96) 17
(97) 10	(98) 7	(99) 20	(100) 14				

第2页答案

(1) 14	(2) 8	(3) 13	(4) 18	(5) 15	(6) 19	(7) 20	(8) 20
(9) 10	(10) 8	(11) 20	(12) 12	(13) 13	(14) 19	(15) 17	(16) 15
(17) 20	(18) 18	(19) 13	(20) 15	(21) 18	(22) 20	(23) 17	(24) 11
(25) 13	(26) 20	(27) 13	(28) 14	(29) 16	(30) 16	(31) 9	(32) 17
(33) 20	(34) 12	(35) 19	(36) 19	(37) 17	(38) 16	(39) 11	(40) 19
(41) 8	(42) 15	(43) 19	(44) 18	(45) 17	(46) 8	(47) 20	(48) 20
(49) 13	(50) 19	(51) 15	(52) 19	(53) 16	(54) 19	(55) 14	(56) 13
(57) 20	(58) 20	(59) 11	(60) 13	(61) 7	(62) 20	(63) 13	(64) 11
(65) 16	(66) 15	(67) 9	(68) 18	(69) 15	(70) 14	(71) 14	(72) 11
(73) 20	(74) 15	(75) 20	(76) 9	(77) 17	(78) 16	(79) 9	(80) 15
(81) 12	(82) 9	(83) 13	(84) 15	(85) 19	(86) 19	(87) 16	(88) 19
(89) 19	(90) 8	(91) 17	(92) 15	(93) 16	(94) 5	(95) 12	(96) 15
(97) 17	(98) 11	(99) 13	(100) 12				

二十以内加法计算练习题答案

第3页答案

(1) 18	(2) 14	(3) 13	(4) 13	(5) 5	(6) 13	(7) 20	(8) 9
(9) 20	(10) 20	(11) 6	(12) 19	(13) 7	(14) 16	(15) 17	(16) 19
(17) 8	(18) 15	(19) 14	(20) 2	(21) 15	(22) 18	(23) 18	(24) 16
(25) 18	(26) 17	(27) 9	(28) 20	(29) 17	(30) 8	(31) 20	(32) 10
(33) 18	(34) 16	(35) 16	(36) 13	(37) 6	(38) 18	(39) 11	(40) 8
(41) 10	(42) 19	(43) 16	(44) 13	(45) 17	(46) 13	(47) 20	(48) 15
(49) 17	(50) 13	(51) 11	(52) 11	(53) 17	(54) 16	(55) 13	(56) 17
(57) 18	(58) 20	(59) 20	(60) 18	(61) 14	(62) 17	(63) 5	(64) 18
(65) 19	(66) 19	(67) 12	(68) 8	(69) 14	(70) 13	(71) 19	(72) 17
(73) 15	(74) 19	(75) 18	(76) 14	(77) 19	(78) 16	(79) 3	(80) 18
(81) 20	(82) 18	(83) 20	(84) 20	(85) 20	(86) 15	(87) 10	(88) 15
(89) 19	(90) 17	(91) 17	(92) 14	(93) 17	(94) 16	(95) 20	(96) 14
(97) 9	(98) 16	(99) 14	(100) 20				

第4页答案

(1) 16	(2) 18	(3) 19	(4) 19	(5) 20	(6) 16	(7) 18	(8) 12
(9) 20	(10) 7	(11) 17	(12) 20	(13) 14	(14) 14	(15) 9	(16) 20
(17) 18	(18) 20	(19) 10	(20) 19	(21) 10	(22) 18	(23) 17	(24) 19
(25) 13	(26) 20	(27) 18	(28) 19	(29) 17	(30) 15	(31) 14	(32) 17
(33) 8	(34) 20	(35) 20	(36) 17	(37) 5	(38) 16	(39) 18	(40) 15
(41) 11	(42) 18	(43) 17	(44) 20	(45) 16	(46) 13	(47) 15	(48) 16
(49) 18	(50) 17	(51) 17	(52) 9	(53) 11	(54) 10	(55) 10	(56) 16
(57) 11	(58) 11	(59) 3	(60) 20	(61) 18	(62) 16	(63) 19	(64) 7
(65) 11	(66) 9	(67) 20	(68) 19	(69) 17	(70) 15	(71) 20	(72) 16
(73) 16	(74) 19	(75) 17	(76) 4	(77) 14	(78) 20	(79) 19	(80) 14
(81) 18	(82) 15	(83) 19	(84) 16	(85) 17	(86) 14	(87) 6	(88) 12
(89) 8	(90) 10	(91) 4	(92) 16	(93) 6	(94) 9	(95) 16	(96) 15
(97) 10	(98) 19	(99) 15	(100) 10				

二十以内加法计算练习题答案

第5页答案

(1) 20	(2) 16	(3) 19	(4) 20	(5) 18	(6) 13	(7) 18	(8) 19
(9) 18	(10) 11	(11) 15	(12) 20	(13) 18	(14) 20	(15) 12	(16) 17
(17) 18	(18) 4	(19) 18	(20) 20	(21) 20	(22) 15	(23) 20	(24) 9
(25) 12	(26) 11	(27) 16	(28) 14	(29) 7	(30) 20	(31) 16	(32) 18
(33) 20	(34) 20	(35) 17	(36) 16	(37) 6	(38) 11	(39) 15	(40) 8
(41) 13	(42) 17	(43) 14	(44) 11	(45) 19	(46) 20	(47) 16	(48) 14
(49) 12	(50) 10	(51) 14	(52) 3	(53) 9	(54) 17	(55) 6	(56) 7
(57) 11	(58) 20	(59) 19	(60) 9	(61) 17	(62) 20	(63) 17	(64) 8
(65) 11	(66) 18	(67) 19	(68) 17	(69) 20	(70) 7	(71) 18	(72) 15
(73) 20	(74) 16	(75) 20	(76) 10	(77) 19	(78) 18	(79) 16	(80) 12
(81) 20	(82) 19	(83) 13	(84) 15	(85) 14	(86) 16	(87) 20	(88) 20
(89) 16	(90) 13	(91) 18	(92) 16	(93) 20	(94) 14	(95) 13	(96) 20
(97) 11	(98) 12	(99) 13	(100) 16				

第6页答案

(1) 17	(2) 14	(3) 17	(4) 17	(5) 18	(6) 9	(7) 12	(8) 19
(9) 14	(10) 11	(11) 15	(12) 20	(13) 18	(14) 19	(15) 18	(16) 7
(17) 20	(18) 4	(19) 17	(20) 12	(21) 19	(22) 20	(23) 8	(24) 18
(25) 18	(26) 8	(27) 19	(28) 5	(29) 17	(30) 16	(31) 9	(32) 4
(33) 13	(34) 17	(35) 11	(36) 17	(37) 19	(38) 19	(39) 7	(40) 20
(41) 5	(42) 19	(43) 20	(44) 12	(45) 13	(46) 11	(47) 20	(48) 16
(49) 14	(50) 17	(51) 17	(52) 4	(53) 17	(54) 10	(55) 20	(56) 8
(57) 18	(58) 4	(59) 19	(60) 14	(61) 11	(62) 15	(63) 18	(64) 13
(65) 17	(66) 18	(67) 20	(68) 17	(69) 11	(70) 6	(71) 9	(72) 10
(73) 13	(74) 17	(75) 16	(76) 17	(77) 19	(78) 15	(79) 15	(80) 11
(81) 16	(82) 16	(83) 8	(84) 14	(85) 18	(86) 19	(87) 8	(88) 15
(89) 12	(90) 19	(91) 12	(92) 18	(93) 12	(94) 20	(95) 20	(96) 17
(97) 19	(98) 20	(99) 3	(100) 12				

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 19 | (3) 18 | (4) 18 | (5) 11 | (6) 20 | (7) 4 | (8) 20 |
| (9) 20 | (10) 19 | (11) 19 | (12) 17 | (13) 17 | (14) 13 | (15) 13 | (16) 18 |
| (17) 15 | (18) 15 | (19) 6 | (20) 19 | (21) 17 | (22) 19 | (23) 20 | (24) 20 |
| (25) 18 | (26) 17 | (27) 19 | (28) 7 | (29) 14 | (30) 11 | (31) 17 | (32) 19 |
| (33) 20 | (34) 11 | (35) 19 | (36) 13 | (37) 17 | (38) 12 | (39) 12 | (40) 7 |
| (41) 20 | (42) 14 | (43) 14 | (44) 18 | (45) 17 | (46) 15 | (47) 19 | (48) 17 |
| (49) 14 | (50) 5 | (51) 20 | (52) 18 | (53) 15 | (54) 15 | (55) 9 | (56) 19 |
| (57) 20 | (58) 17 | (59) 8 | (60) 8 | (61) 8 | (62) 13 | (63) 14 | (64) 13 |
| (65) 7 | (66) 11 | (67) 6 | (68) 16 | (69) 8 | (70) 17 | (71) 17 | (72) 15 |
| (73) 20 | (74) 18 | (75) 16 | (76) 15 | (77) 19 | (78) 15 | (79) 19 | (80) 18 |
| (81) 10 | (82) 20 | (83) 9 | (84) 20 | (85) 12 | (86) 5 | (87) 13 | (88) 14 |
| (89) 13 | (90) 12 | (91) 18 | (92) 7 | (93) 13 | (94) 11 | (95) 8 | (96) 7 |
| (97) 10 | (98) 18 | (99) 9 | (100) 18 | | | | |