

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $1 + 8 =$

(2)  $10 + 8 =$

(3)  $2 + 11 =$

(4)  $17 + 3 =$

(5)  $8 + 11 =$

(6)  $14 + 4 =$

(7)  $10 + 5 =$

(8)  $8 + 1 =$

(9)  $2 + 15 =$

(10)  $4 + 6 =$

(11)  $5 + 10 =$

(12)  $7 + 12 =$

(13)  $13 + 3 =$

(14)  $16 + 4 =$

(15)  $18 + 1 =$

(16)  $8 + 10 =$

(17)  $16 + 3 =$

(18)  $9 + 10 =$

(19)  $4 + 8 =$

(20)  $2 + 3 =$

(21)  $2 + 2 =$

(22)  $7 + 7 =$

(23)  $5 + 7 =$

(24)  $14 + 1 =$

(25)  $17 + 1 =$

(26)  $5 + 1 =$

(27)  $13 + 5 =$

(28)  $15 + 2 =$

(29)  $6 + 11 =$

(30)  $11 + 1 =$

(31)  $15 + 4 =$

(32)  $15 + 1 =$

(33)  $12 + 7 =$

(34)  $11 + 7 =$

(35)  $8 + 9 =$

(36)  $11 + 3 =$

(37)  $10 + 1 =$

(38)  $14 + 6 =$

(39)  $19 + 1 =$

(40)  $15 + 3 =$

(41)  $13 + 2 =$

(42)  $12 + 2 =$

(43)  $14 + 2 =$

(44)  $1 + 2 =$

(45)  $8 + 3 =$

(46)  $16 + 1 =$

(47)  $8 + 5 =$

(48)  $9 + 11 =$

(49)  $3 + 1 =$

(50)  $2 + 10 =$

(51)  $1 + 3 =$

(52)  $1 + 11 =$

(53)  $13 + 6 =$

(54)  $5 + 12 =$

(55)  $10 + 7 =$

(56)  $10 + 3 =$

(57)  $10 + 2 =$

(58)  $17 + 2 =$

(59)  $15 + 1 =$

(60)  $1 + 16 =$

(61)  $7 + 13 =$

(62)  $9 + 7 =$

(63)  $14 + 5 =$

(64)  $9 + 6 =$

(65)  $6 + 7 =$

(66)  $9 + 8 =$

(67)  $11 + 2 =$

(68)  $2 + 15 =$

(69)  $3 + 3 =$

(70)  $1 + 17 =$

(71)  $19 + 1 =$

(72)  $12 + 4 =$

(73)  $14 + 1 =$

(74)  $9 + 9 =$

(75)  $2 + 3 =$

(76)  $8 + 8 =$

(77)  $2 + 9 =$

(78)  $12 + 3 =$

(79)  $7 + 8 =$

(80)  $10 + 7 =$

(81)  $14 + 6 =$

(82)  $12 + 2 =$

(83)  $10 + 5 =$

(84)  $6 + 10 =$

(85)  $17 + 2 =$

(86)  $3 + 1 =$

(87)  $4 + 10 =$

(88)  $7 + 10 =$

(89)  $4 + 8 =$

(90)  $13 + 1 =$

(91)  $5 + 1 =$

(92)  $16 + 3 =$

(93)  $5 + 13 =$

(94)  $4 + 1 =$

(95)  $5 + 5 =$

(96)  $14 + 2 =$

(97)  $1 + 4 =$

(98)  $12 + 8 =$

(99)  $8 + 1 =$

(100)  $5 + 12 =$

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(1)  $1 + 3 =$

(2)  $1 + 13 =$

(3)  $13 + 5 =$

(4)  $8 + 10 =$

(5)  $16 + 4 =$

(6)  $13 + 5 =$

(7)  $3 + 5 =$

(8)  $12 + 2 =$

(9)  $6 + 2 =$

(10)  $8 + 3 =$

(11)  $13 + 1 =$

(12)  $10 + 1 =$

(13)  $13 + 4 =$

(14)  $14 + 6 =$

(15)  $2 + 6 =$

(16)  $5 + 7 =$

(17)  $2 + 11 =$

(18)  $18 + 1 =$

(19)  $6 + 14 =$

(20)  $4 + 2 =$

(21)  $9 + 9 =$

(22)  $5 + 3 =$

(23)  $9 + 3 =$

(24)  $3 + 4 =$

(25)  $1 + 15 =$

(26)  $1 + 17 =$

(27)  $14 + 5 =$

(28)  $4 + 12 =$

(29)  $5 + 11 =$

(30)  $3 + 3 =$

(31)  $15 + 4 =$

(32)  $8 + 10 =$

(33)  $9 + 4 =$

(34)  $19 + 1 =$

(35)  $10 + 10 =$

(36)  $13 + 3 =$

(37)  $6 + 8 =$

(38)  $15 + 1 =$

(39)  $7 + 7 =$

(40)  $6 + 1 =$

(41)  $16 + 4 =$

(42)  $6 + 11 =$

(43)  $6 + 13 =$

(44)  $4 + 8 =$

(45)  $3 + 15 =$

(46)  $2 + 17 =$

(47)  $5 + 14 =$

(48)  $14 + 4 =$

(49)  $14 + 3 =$

(50)  $18 + 2 =$

(51)  $15 + 3 =$

(52)  $1 + 4 =$

(53)  $16 + 1 =$

(54)  $8 + 9 =$

(55)  $1 + 18 =$

(56)  $12 + 3 =$

(57)  $13 + 7 =$

(58)  $6 + 10 =$

(59)  $17 + 3 =$

(60)  $2 + 8 =$

(61)  $1 + 10 =$

(62)  $2 + 2 =$

(63)  $4 + 9 =$

(64)  $5 + 9 =$

(65)  $5 + 4 =$

(66)  $4 + 16 =$

(67)  $14 + 2 =$

(68)  $4 + 4 =$

(69)  $4 + 13 =$

(70)  $16 + 3 =$

(71)  $4 + 3 =$

(72)  $1 + 7 =$

(73)  $17 + 2 =$

(74)  $5 + 4 =$

(75)  $9 + 4 =$

(76)  $14 + 3 =$

(77)  $12 + 5 =$

(78)  $6 + 8 =$

(79)  $16 + 2 =$

(80)  $11 + 2 =$

(81)  $3 + 10 =$

(82)  $3 + 14 =$

(83)  $10 + 4 =$

(84)  $11 + 1 =$

(85)  $5 + 10 =$

(86)  $10 + 3 =$

(87)  $1 + 8 =$

(88)  $10 + 2 =$

(89)  $5 + 15 =$

(90)  $6 + 13 =$

(91)  $3 + 7 =$

(92)  $18 + 1 =$

(93)  $17 + 3 =$

(94)  $2 + 2 =$

(95)  $6 + 1 =$

(96)  $10 + 5 =$

(97)  $12 + 2 =$

(98)  $1 + 7 =$

(99)  $11 + 8 =$

(100)  $15 + 3 =$

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(1)  $9 + 8 =$

(2)  $4 + 9 =$

(3)  $10 + 10 =$

(4)  $5 + 5 =$

(5)  $9 + 3 =$

(6)  $7 + 2 =$

(7)  $10 + 7 =$

(8)  $14 + 4 =$

(9)  $9 + 11 =$

(10)  $4 + 2 =$

(11)  $13 + 3 =$

(12)  $4 + 4 =$

(13)  $2 + 15 =$

(14)  $19 + 1 =$

(15)  $15 + 5 =$

(16)  $5 + 11 =$

(17)  $3 + 9 =$

(18)  $9 + 11 =$

(19)  $8 + 11 =$

(20)  $14 + 4 =$

(21)  $1 + 2 =$

(22)  $9 + 9 =$

(23)  $16 + 2 =$

(24)  $6 + 6 =$

(25)  $11 + 2 =$

(26)  $3 + 15 =$

(27)  $14 + 5 =$

(28)  $1 + 11 =$

(29)  $18 + 2 =$

(30)  $1 + 3 =$

(31)  $16 + 4 =$

(32)  $13 + 2 =$

(33)  $14 + 3 =$

(34)  $10 + 7 =$

(35)  $2 + 9 =$

(36)  $16 + 3 =$

(37)  $19 + 1 =$

(38)  $3 + 2 =$

(39)  $5 + 2 =$

(40)  $10 + 10 =$

(41)  $7 + 1 =$

(42)  $17 + 1 =$

(43)  $12 + 7 =$

(44)  $8 + 7 =$

(45)  $10 + 3 =$

(46)  $3 + 13 =$

(47)  $5 + 1 =$

(48)  $18 + 1 =$

(49)  $15 + 3 =$

(50)  $9 + 7 =$

(51)  $5 + 14 =$

(52)  $12 + 1 =$

(53)  $2 + 1 =$

(54)  $11 + 5 =$

(55)  $8 + 8 =$

(56)  $14 + 2 =$

(57)  $12 + 3 =$

(58)  $15 + 5 =$

(59)  $10 + 1 =$

(60)  $14 + 1 =$

(61)  $11 + 8 =$

(62)  $15 + 4 =$

(63)  $3 + 14 =$

(64)  $7 + 6 =$

(65)  $5 + 6 =$

(66)  $3 + 3 =$

(67)  $12 + 5 =$

(68)  $6 + 2 =$

(69)  $2 + 5 =$

(70)  $4 + 11 =$

(71)  $9 + 10 =$

(72)  $7 + 4 =$

(73)  $5 + 7 =$

(74)  $9 + 4 =$

(75)  $11 + 4 =$

(76)  $9 + 2 =$

(77)  $11 + 5 =$

(78)  $1 + 4 =$

(79)  $1 + 1 =$

(80)  $14 + 2 =$

(81)  $1 + 14 =$

(82)  $8 + 3 =$

(83)  $7 + 13 =$

(84)  $9 + 10 =$

(85)  $18 + 2 =$

(86)  $16 + 4 =$

(87)  $15 + 2 =$

(88)  $17 + 3 =$

(89)  $6 + 12 =$

(90)  $4 + 10 =$

(91)  $11 + 2 =$

(92)  $2 + 5 =$

(93)  $13 + 6 =$

(94)  $9 + 1 =$

(95)  $11 + 6 =$

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(98)  $8 + 12 =$

(99)  $15 + 1 =$

(100)  $2 + 13 =$

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(1)  $14 + 1 =$

(2)  $2 + 11 =$

(3)  $4 + 9 =$

(4)  $10 + 6 =$

(5)  $5 + 5 =$

(6)  $6 + 8 =$

(7)  $3 + 15 =$

(8)  $4 + 1 =$

(9)  $12 + 3 =$

(10)  $11 + 9 =$

(11)  $12 + 4 =$

(12)  $3 + 14 =$

(13)  $12 + 1 =$

(14)  $11 + 3 =$

(15)  $17 + 2 =$

(16)  $14 + 6 =$

(17)  $10 + 7 =$

(18)  $18 + 1 =$

(19)  $3 + 2 =$

(20)  $16 + 2 =$

(21)  $15 + 3 =$

(22)  $5 + 2 =$

(23)  $2 + 11 =$

(24)  $4 + 9 =$

(25)  $8 + 10 =$

(26)  $6 + 11 =$

(27)  $11 + 2 =$

(28)  $1 + 13 =$

(29)  $14 + 2 =$

(30)  $19 + 1 =$

(31)  $17 + 3 =$

(32)  $9 + 3 =$

(33)  $6 + 9 =$

(34)  $18 + 2 =$

(35)  $12 + 5 =$

(36)  $7 + 8 =$

(37)  $9 + 5 =$

(38)  $12 + 7 =$

(39)  $9 + 7 =$

(40)  $9 + 9 =$

(41)  $9 + 4 =$

(42)  $2 + 3 =$

(43)  $14 + 4 =$

(44)  $1 + 9 =$

(45)  $1 + 3 =$

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(48)  $4 + 7 =$

(49)  $11 + 6 =$

(50)  $2 + 6 =$

(51)  $12 + 8 =$

(52)  $11 + 9 =$

(53)  $8 + 8 =$

(54)  $7 + 7 =$

(55)  $4 + 8 =$

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(57)  $6 + 13 =$

(58)  $13 + 4 =$

(59)  $12 + 1 =$

(60)  $16 + 1 =$

(61)  $12 + 5 =$

(62)  $16 + 3 =$

(63)  $18 + 2 =$

(64)  $1 + 3 =$

(65)  $9 + 4 =$

(66)  $4 + 15 =$

(67)  $13 + 6 =$

(68)  $14 + 6 =$

(69)  $18 + 1 =$

(70)  $8 + 2 =$

(71)  $5 + 9 =$

(72)  $13 + 1 =$

(73)  $14 + 1 =$

(74)  $10 + 3 =$

(75)  $5 + 2 =$

(76)  $2 + 14 =$

(77)  $3 + 11 =$

(78)  $6 + 5 =$

(79)  $9 + 2 =$

(80)  $6 + 8 =$

(81)  $19 + 1 =$

(82)  $3 + 9 =$

(83)  $9 + 10 =$

(84)  $2 + 6 =$

(85)  $2 + 7 =$

(86)  $7 + 12 =$

(87)  $17 + 3 =$

(88)  $5 + 5 =$

(89)  $15 + 3 =$

(90)  $3 + 16 =$

(91)  $1 + 6 =$

(92)  $16 + 2 =$

(93)  $15 + 4 =$

(94)  $17 + 1 =$

(95)  $5 + 11 =$

(96)  $11 + 6 =$

(97)  $8 + 8 =$

(98)  $2 + 12 =$

(99)  $4 + 4 =$

(100)  $4 + 5 =$

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姓名 \_\_\_\_\_

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(1)  $11 + 3 =$

(2)  $3 + 13 =$

(3)  $9 + 1 =$

(4)  $2 + 15 =$

(5)  $4 + 7 =$

(6)  $2 + 16 =$

(7)  $6 + 14 =$

(8)  $2 + 17 =$

(9)  $11 + 8 =$

(10)  $6 + 13 =$

(11)  $1 + 16 =$

(12)  $7 + 10 =$

(13)  $13 + 7 =$

(14)  $16 + 1 =$

(15)  $8 + 9 =$

(16)  $14 + 5 =$

(17)  $15 + 5 =$

(18)  $4 + 16 =$

(19)  $12 + 2 =$

(20)  $14 + 5 =$

(21)  $11 + 8 =$

(22)  $12 + 4 =$

(23)  $6 + 8 =$

(24)  $16 + 4 =$

(25)  $11 + 2 =$

(26)  $19 + 1 =$

(27)  $7 + 9 =$

(28)  $10 + 3 =$

(29)  $17 + 3 =$

(30)  $6 + 14 =$

(31)  $5 + 14 =$

(32)  $3 + 4 =$

(33)  $13 + 5 =$

(34)  $10 + 10 =$

(35)  $6 + 3 =$

(36)  $8 + 6 =$

(37)  $16 + 3 =$

(38)  $9 + 11 =$

(39)  $4 + 8 =$

(40)  $7 + 11 =$

(41)  $11 + 5 =$

(42)  $16 + 2 =$

(43)  $18 + 2 =$

(44)  $2 + 18 =$

(45)  $5 + 15 =$

(46)  $15 + 3 =$

(47)  $2 + 17 =$

(48)  $12 + 8 =$

(49)  $12 + 3 =$

(50)  $9 + 9 =$

(51)  $13 + 7 =$

(52)  $5 + 10 =$

(53)  $1 + 7 =$

(54)  $10 + 2 =$

(55)  $8 + 10 =$

(56)  $9 + 8 =$

(57)  $10 + 6 =$

(58)  $6 + 7 =$

(59)  $3 + 15 =$

(60)  $5 + 5 =$

(61)  $16 + 4 =$

(62)  $1 + 9 =$

(63)  $14 + 2 =$

(64)  $19 + 1 =$

(65)  $18 + 2 =$

(66)  $11 + 8 =$

(67)  $1 + 7 =$

(68)  $2 + 7 =$

(69)  $10 + 6 =$

(70)  $11 + 3 =$

(71)  $13 + 1 =$

(72)  $7 + 11 =$

(73)  $9 + 5 =$

(74)  $1 + 15 =$

(75)  $1 + 5 =$

(76)  $2 + 2 =$

(77)  $8 + 2 =$

(78)  $15 + 2 =$

(79)  $3 + 17 =$

(80)  $15 + 1 =$

(81)  $5 + 4 =$

(82)  $3 + 1 =$

(83)  $2 + 6 =$

(84)  $5 + 8 =$

(85)  $15 + 5 =$

(86)  $10 + 4 =$

(87)  $13 + 4 =$

(88)  $16 + 3 =$

(89)  $1 + 3 =$

(90)  $11 + 7 =$

(91)  $1 + 10 =$

(92)  $14 + 3 =$

(93)  $9 + 9 =$

(94)  $16 + 2 =$

(95)  $4 + 14 =$

(96)  $17 + 1 =$

(97)  $6 + 12 =$

(98)  $14 + 4 =$

(99)  $3 + 9 =$

(100)  $18 + 1 =$

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(1)  $12 + 4 =$

(2)  $17 + 3 =$

(3)  $8 + 6 =$

(4)  $2 + 10 =$

(5)  $13 + 3 =$

(6)  $2 + 12 =$

(7)  $10 + 7 =$

(8)  $17 + 2 =$

(9)  $4 + 8 =$

(10)  $3 + 10 =$

(11)  $11 + 5 =$

(12)  $9 + 4 =$

(13)  $7 + 4 =$

(14)  $5 + 2 =$

(15)  $3 + 12 =$

(16)  $19 + 1 =$

(17)  $2 + 15 =$

(18)  $11 + 5 =$

(19)  $1 + 4 =$

(20)  $17 + 3 =$

(21)  $4 + 8 =$

(22)  $14 + 2 =$

(23)  $2 + 12 =$

(24)  $14 + 4 =$

(25)  $13 + 4 =$

(26)  $14 + 1 =$

(27)  $10 + 10 =$

(28)  $14 + 6 =$

(29)  $7 + 3 =$

(30)  $6 + 11 =$

(31)  $3 + 7 =$

(32)  $3 + 16 =$

(33)  $7 + 13 =$

(34)  $13 + 3 =$

(35)  $14 + 3 =$

(36)  $2 + 18 =$

(37)  $17 + 1 =$

(38)  $6 + 10 =$

(39)  $8 + 9 =$

(40)  $7 + 8 =$

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(42)  $13 + 5 =$

(43)  $12 + 3 =$

(44)  $8 + 6 =$

(45)  $3 + 4 =$

(46)  $16 + 3 =$

(47)  $7 + 1 =$

(48)  $18 + 1 =$

(49)  $12 + 1 =$

(50)  $16 + 4 =$

(51)  $6 + 12 =$

(52)  $2 + 4 =$

(53)  $1 + 10 =$

(54)  $8 + 5 =$

(55)  $7 + 12 =$

(56)  $7 + 9 =$

(57)  $12 + 6 =$

(58)  $5 + 9 =$

(59)  $16 + 2 =$

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(61)  $16 + 1 =$

(62)  $3 + 6 =$

(63)  $13 + 6 =$

(64)  $18 + 2 =$

(65)  $1 + 6 =$

(66)  $10 + 1 =$

(67)  $19 + 1 =$

(68)  $4 + 14 =$

(69)  $12 + 6 =$

(70)  $7 + 7 =$

(71)  $14 + 2 =$

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(74)  $17 + 3 =$

(75)  $8 + 2 =$

(76)  $5 + 8 =$

(77)  $3 + 17 =$

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(79)  $12 + 3 =$

(80)  $16 + 1 =$

(81)  $6 + 6 =$

(82)  $13 + 2 =$

(83)  $2 + 17 =$

(84)  $10 + 8 =$

(85)  $12 + 2 =$

(86)  $5 + 4 =$

(87)  $8 + 8 =$

(88)  $14 + 1 =$

(89)  $1 + 5 =$

(90)  $17 + 1 =$

(91)  $7 + 4 =$

(92)  $13 + 4 =$

(93)  $16 + 2 =$

(94)  $11 + 9 =$

(95)  $8 + 10 =$

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(98)  $3 + 4 =$

(99)  $6 + 14 =$

(100)  $13 + 1 =$

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(1)  $16 + 4 =$

(2)  $11 + 7 =$

(3)  $15 + 1 =$

(4)  $2 + 6 =$

(5)  $5 + 6 =$

(6)  $8 + 11 =$

(7)  $16 + 3 =$

(8)  $7 + 12 =$

(9)  $17 + 2 =$

(10)  $11 + 4 =$

(11)  $12 + 7 =$

(12)  $5 + 3 =$

(13)  $15 + 5 =$

(14)  $4 + 12 =$

(15)  $15 + 4 =$

(16)  $11 + 2 =$

(17)  $15 + 5 =$

(18)  $10 + 9 =$

(19)  $10 + 8 =$

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(35)  $4 + 1 =$

(36)  $6 + 13 =$

(37)  $19 + 1 =$

(38)  $11 + 9 =$

(39)  $1 + 18 =$

(40)  $6 + 1 =$

(41)  $17 + 3 =$

(42)  $6 + 10 =$

(43)  $12 + 4 =$

(44)  $9 + 10 =$

(45)  $7 + 8 =$

(46)  $9 + 4 =$

(47)  $14 + 5 =$

(48)  $8 + 3 =$

(49)  $15 + 3 =$

(50)  $13 + 1 =$

(51)  $9 + 2 =$

(52)  $4 + 8 =$

(53)  $16 + 2 =$

(54)  $12 + 8 =$

(55)  $10 + 10 =$

(56)  $10 + 3 =$

(57)  $12 + 1 =$

(58)  $11 + 1 =$

(59)  $16 + 1 =$

(60)  $12 + 5 =$

(61)  $3 + 15 =$

(62)  $1 + 8 =$

(63)  $5 + 5 =$

(64)  $5 + 4 =$

(65)  $3 + 3 =$

(66)  $9 + 6 =$

(67)  $4 + 16 =$

(68)  $19 + 1 =$

(69)  $7 + 6 =$

(70)  $2 + 6 =$

(71)  $18 + 2 =$

(72)  $8 + 6 =$

(73)  $4 + 12 =$

(74)  $14 + 2 =$

(75)  $4 + 5 =$

(76)  $3 + 9 =$

(77)  $6 + 14 =$

(78)  $18 + 1 =$

(79)  $13 + 3 =$

(80)  $10 + 8 =$

(81)  $16 + 3 =$

(82)  $2 + 16 =$

(83)  $2 + 15 =$

(84)  $14 + 5 =$

(85)  $5 + 13 =$

(86)  $15 + 1 =$

(87)  $12 + 3 =$

(88)  $4 + 14 =$

(89)  $3 + 17 =$

(90)  $2 + 17 =$

(91)  $17 + 2 =$

(92)  $3 + 14 =$

(93)  $14 + 4 =$

(94)  $3 + 16 =$

(95)  $5 + 7 =$

(96)  $6 + 2 =$

(97)  $9 + 7 =$

(98)  $12 + 4 =$

(99)  $3 + 5 =$

(100)  $10 + 3 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 9	(2) 18	(3) 13	(4) 20	(5) 19	(6) 18	(7) 15	(8) 9
(9) 17	(10) 10	(11) 15	(12) 19	(13) 16	(14) 20	(15) 19	(16) 18
(17) 19	(18) 19	(19) 12	(20) 5	(21) 4	(22) 14	(23) 12	(24) 15
(25) 18	(26) 6	(27) 18	(28) 17	(29) 17	(30) 12	(31) 19	(32) 16
(33) 19	(34) 18	(35) 17	(36) 14	(37) 11	(38) 20	(39) 20	(40) 18
(41) 15	(42) 14	(43) 16	(44) 3	(45) 11	(46) 17	(47) 13	(48) 20
(49) 4	(50) 12	(51) 4	(52) 12	(53) 19	(54) 17	(55) 17	(56) 13
(57) 12	(58) 19	(59) 16	(60) 17	(61) 20	(62) 16	(63) 19	(64) 15
(65) 13	(66) 17	(67) 13	(68) 17	(69) 6	(70) 18	(71) 20	(72) 16
(73) 15	(74) 18	(75) 5	(76) 16	(77) 11	(78) 15	(79) 15	(80) 17
(81) 20	(82) 14	(83) 15	(84) 16	(85) 19	(86) 4	(87) 14	(88) 17
(89) 12	(90) 14	(91) 6	(92) 19	(93) 18	(94) 5	(95) 10	(96) 16
(97) 5	(98) 20	(99) 9	(100) 17				

### 第2页答案

(1) 4	(2) 14	(3) 18	(4) 18	(5) 20	(6) 18	(7) 8	(8) 14
(9) 8	(10) 11	(11) 14	(12) 11	(13) 17	(14) 20	(15) 8	(16) 12
(17) 13	(18) 19	(19) 20	(20) 6	(21) 18	(22) 8	(23) 12	(24) 7
(25) 16	(26) 18	(27) 19	(28) 16	(29) 16	(30) 6	(31) 19	(32) 18
(33) 13	(34) 20	(35) 20	(36) 16	(37) 14	(38) 16	(39) 14	(40) 7
(41) 20	(42) 17	(43) 19	(44) 12	(45) 18	(46) 19	(47) 19	(48) 18
(49) 17	(50) 20	(51) 18	(52) 5	(53) 17	(54) 17	(55) 19	(56) 15
(57) 20	(58) 16	(59) 20	(60) 10	(61) 11	(62) 4	(63) 13	(64) 14
(65) 9	(66) 20	(67) 16	(68) 8	(69) 17	(70) 19	(71) 7	(72) 8
(73) 19	(74) 9	(75) 13	(76) 17	(77) 17	(78) 14	(79) 18	(80) 13
(81) 13	(82) 17	(83) 14	(84) 12	(85) 15	(86) 13	(87) 9	(88) 12
(89) 20	(90) 19	(91) 10	(92) 19	(93) 20	(94) 4	(95) 7	(96) 15
(97) 14	(98) 8	(99) 19	(100) 18				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 17	(2) 13	(3) 20	(4) 10	(5) 12	(6) 9	(7) 17	(8) 18
(9) 20	(10) 6	(11) 16	(12) 8	(13) 17	(14) 20	(15) 20	(16) 16
(17) 12	(18) 20	(19) 19	(20) 18	(21) 3	(22) 18	(23) 18	(24) 12
(25) 13	(26) 18	(27) 19	(28) 12	(29) 20	(30) 4	(31) 20	(32) 15
(33) 17	(34) 17	(35) 11	(36) 19	(37) 20	(38) 5	(39) 7	(40) 20
(41) 8	(42) 18	(43) 19	(44) 15	(45) 13	(46) 16	(47) 6	(48) 19
(49) 18	(50) 16	(51) 19	(52) 13	(53) 3	(54) 16	(55) 16	(56) 16
(57) 15	(58) 20	(59) 11	(60) 15	(61) 19	(62) 19	(63) 17	(64) 13
(65) 11	(66) 6	(67) 17	(68) 8	(69) 7	(70) 15	(71) 19	(72) 11
(73) 12	(74) 13	(75) 15	(76) 11	(77) 16	(78) 5	(79) 2	(80) 16
(81) 15	(82) 11	(83) 20	(84) 19	(85) 20	(86) 20	(87) 17	(88) 20
(89) 18	(90) 14	(91) 13	(92) 7	(93) 19	(94) 10	(95) 17	(96) 20
(97) 20	(98) 20	(99) 16	(100) 15				

### 第4页答案

(1) 15	(2) 13	(3) 13	(4) 16	(5) 10	(6) 14	(7) 18	(8) 5
(9) 15	(10) 20	(11) 16	(12) 17	(13) 13	(14) 14	(15) 19	(16) 20
(17) 17	(18) 19	(19) 5	(20) 18	(21) 18	(22) 7	(23) 13	(24) 13
(25) 18	(26) 17	(27) 13	(28) 14	(29) 16	(30) 20	(31) 20	(32) 12
(33) 15	(34) 20	(35) 17	(36) 15	(37) 14	(38) 19	(39) 16	(40) 18
(41) 13	(42) 5	(43) 18	(44) 10	(45) 4	(46) 10	(47) 18	(48) 11
(49) 17	(50) 8	(51) 20	(52) 20	(53) 16	(54) 14	(55) 12	(56) 19
(57) 19	(58) 17	(59) 13	(60) 17	(61) 17	(62) 19	(63) 20	(64) 4
(65) 13	(66) 19	(67) 19	(68) 20	(69) 19	(70) 10	(71) 14	(72) 14
(73) 15	(74) 13	(75) 7	(76) 16	(77) 14	(78) 11	(79) 11	(80) 14
(81) 20	(82) 12	(83) 19	(84) 8	(85) 9	(86) 19	(87) 20	(88) 10
(89) 18	(90) 19	(91) 7	(92) 18	(93) 19	(94) 18	(95) 16	(96) 17
(97) 16	(98) 14	(99) 8	(100) 9				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 14	(2) 16	(3) 10	(4) 17	(5) 11	(6) 18	(7) 20	(8) 19
(9) 19	(10) 19	(11) 17	(12) 17	(13) 20	(14) 17	(15) 17	(16) 19
(17) 20	(18) 20	(19) 14	(20) 19	(21) 19	(22) 16	(23) 14	(24) 20
(25) 13	(26) 20	(27) 16	(28) 13	(29) 20	(30) 20	(31) 19	(32) 7
(33) 18	(34) 20	(35) 9	(36) 14	(37) 19	(38) 20	(39) 12	(40) 18
(41) 16	(42) 18	(43) 20	(44) 20	(45) 20	(46) 18	(47) 19	(48) 20
(49) 15	(50) 18	(51) 20	(52) 15	(53) 8	(54) 12	(55) 18	(56) 17
(57) 16	(58) 13	(59) 18	(60) 10	(61) 20	(62) 10	(63) 16	(64) 20
(65) 20	(66) 19	(67) 8	(68) 9	(69) 16	(70) 14	(71) 14	(72) 18
(73) 14	(74) 16	(75) 6	(76) 4	(77) 10	(78) 17	(79) 20	(80) 16
(81) 9	(82) 4	(83) 8	(84) 13	(85) 20	(86) 14	(87) 17	(88) 19
(89) 4	(90) 18	(91) 11	(92) 17	(93) 18	(94) 18	(95) 18	(96) 18
(97) 18	(98) 18	(99) 12	(100) 19				

### 第6页答案

(1) 16	(2) 20	(3) 14	(4) 12	(5) 16	(6) 14	(7) 17	(8) 19
(9) 12	(10) 13	(11) 16	(12) 13	(13) 11	(14) 7	(15) 15	(16) 20
(17) 17	(18) 16	(19) 5	(20) 20	(21) 12	(22) 16	(23) 14	(24) 18
(25) 17	(26) 15	(27) 20	(28) 20	(29) 10	(30) 17	(31) 10	(32) 19
(33) 20	(34) 16	(35) 17	(36) 20	(37) 18	(38) 16	(39) 17	(40) 15
(41) 14	(42) 18	(43) 15	(44) 14	(45) 7	(46) 19	(47) 8	(48) 19
(49) 13	(50) 20	(51) 18	(52) 6	(53) 11	(54) 13	(55) 19	(56) 16
(57) 18	(58) 14	(59) 18	(60) 20	(61) 17	(62) 9	(63) 19	(64) 20
(65) 7	(66) 11	(67) 20	(68) 18	(69) 18	(70) 14	(71) 16	(72) 17
(73) 13	(74) 20	(75) 10	(76) 13	(77) 20	(78) 20	(79) 15	(80) 17
(81) 12	(82) 15	(83) 19	(84) 18	(85) 14	(86) 9	(87) 16	(88) 15
(89) 6	(90) 18	(91) 11	(92) 17	(93) 18	(94) 20	(95) 18	(96) 5
(97) 14	(98) 7	(99) 20	(100) 14				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 18  | (3) 16  | (4) 8    | (5) 11  | (6) 19  | (7) 19  | (8) 19  |
| (9) 19  | (10) 15 | (11) 19 | (12) 8   | (13) 20 | (14) 16 | (15) 19 | (16) 13 |
| (17) 20 | (18) 19 | (19) 18 | (20) 15  | (21) 16 | (22) 20 | (23) 8  | (24) 17 |
| (25) 11 | (26) 14 | (27) 14 | (28) 18  | (29) 6  | (30) 14 | (31) 15 | (32) 19 |
| (33) 17 | (34) 19 | (35) 5  | (36) 19  | (37) 20 | (38) 20 | (39) 19 | (40) 7  |
| (41) 20 | (42) 16 | (43) 16 | (44) 19  | (45) 15 | (46) 13 | (47) 19 | (48) 11 |
| (49) 18 | (50) 14 | (51) 11 | (52) 12  | (53) 18 | (54) 20 | (55) 20 | (56) 13 |
| (57) 13 | (58) 12 | (59) 17 | (60) 17  | (61) 18 | (62) 9  | (63) 10 | (64) 9  |
| (65) 6  | (66) 15 | (67) 20 | (68) 20  | (69) 13 | (70) 8  | (71) 20 | (72) 14 |
| (73) 16 | (74) 16 | (75) 9  | (76) 12  | (77) 20 | (78) 19 | (79) 16 | (80) 18 |
| (81) 19 | (82) 18 | (83) 17 | (84) 19  | (85) 18 | (86) 16 | (87) 15 | (88) 18 |
| (89) 20 | (90) 19 | (91) 19 | (92) 17  | (93) 18 | (94) 19 | (95) 12 | (96) 8  |
| (97) 16 | (98) 16 | (99) 8  | (100) 13 |         |         |         |         |