

## 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $58 + 23 =$  | (2) $28 + 33 =$  | (3) $31 + 46 =$  | (4) $78 + 10 =$   |
| (5) $27 + 67 =$  | (6) $64 + 16 =$  | (7) $53 + 19 =$  | (8) $44 + 31 =$   |
| (9) $38 + 21 =$  | (10) $72 + 11 =$ | (11) $77 + 19 =$ | (12) $48 + 28 =$  |
| (13) $33 + 32 =$ | (14) $61 + 16 =$ | (15) $74 + 25 =$ | (16) $20 + 36 =$  |
| (17) $40 + 16 =$ | (18) $56 + 36 =$ | (19) $86 + 13 =$ | (20) $19 + 76 =$  |
| (21) $48 + 35 =$ | (22) $10 + 33 =$ | (23) $21 + 20 =$ | (24) $44 + 24 =$  |
| (25) $18 + 67 =$ | (26) $46 + 45 =$ | (27) $34 + 41 =$ | (28) $45 + 41 =$  |
| (29) $62 + 16 =$ | (30) $60 + 20 =$ | (31) $69 + 11 =$ | (32) $52 + 14 =$  |
| (33) $28 + 67 =$ | (34) $75 + 18 =$ | (35) $21 + 63 =$ | (36) $89 + 11 =$  |
| (37) $43 + 13 =$ | (38) $32 + 58 =$ | (39) $20 + 24 =$ | (40) $26 + 66 =$  |
| (41) $84 + 14 =$ | (42) $42 + 24 =$ | (43) $88 + 12 =$ | (44) $29 + 50 =$  |
| (45) $81 + 10 =$ | (46) $61 + 24 =$ | (47) $54 + 13 =$ | (48) $19 + 68 =$  |
| (49) $33 + 58 =$ | (50) $84 + 13 =$ | (51) $24 + 42 =$ | (52) $38 + 19 =$  |
| (53) $21 + 50 =$ | (54) $56 + 43 =$ | (55) $78 + 15 =$ | (56) $31 + 13 =$  |
| (57) $44 + 44 =$ | (58) $52 + 40 =$ | (59) $50 + 19 =$ | (60) $70 + 22 =$  |
| (61) $62 + 19 =$ | (62) $85 + 10 =$ | (63) $84 + 11 =$ | (64) $46 + 50 =$  |
| (65) $78 + 13 =$ | (66) $69 + 26 =$ | (67) $80 + 18 =$ | (68) $32 + 14 =$  |
| (69) $32 + 57 =$ | (70) $36 + 34 =$ | (71) $55 + 15 =$ | (72) $69 + 15 =$  |
| (73) $90 + 10 =$ | (74) $16 + 15 =$ | (75) $57 + 40 =$ | (76) $16 + 16 =$  |
| (77) $18 + 50 =$ | (78) $80 + 19 =$ | (79) $86 + 10 =$ | (80) $10 + 24 =$  |
| (81) $54 + 15 =$ | (82) $88 + 11 =$ | (83) $34 + 25 =$ | (84) $63 + 11 =$  |
| (85) $16 + 10 =$ | (86) $43 + 53 =$ | (87) $29 + 68 =$ | (88) $49 + 28 =$  |
| (89) $10 + 25 =$ | (90) $65 + 18 =$ | (91) $75 + 21 =$ | (92) $45 + 24 =$  |
| (93) $33 + 11 =$ | (94) $85 + 12 =$ | (95) $17 + 16 =$ | (96) $86 + 12 =$  |
| (97) $66 + 19 =$ | (98) $43 + 45 =$ | (99) $60 + 34 =$ | (100) $77 + 18 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $12 + 11 =$  | (2) $25 + 54 =$  | (3) $85 + 15 =$  | (4) $52 + 39 =$   |
| (5) $20 + 33 =$  | (6) $33 + 26 =$  | (7) $22 + 57 =$  | (8) $49 + 20 =$   |
| (9) $48 + 48 =$  | (10) $76 + 16 =$ | (11) $49 + 26 =$ | (12) $75 + 11 =$  |
| (13) $37 + 55 =$ | (14) $56 + 37 =$ | (15) $32 + 64 =$ | (16) $80 + 10 =$  |
| (17) $16 + 31 =$ | (18) $22 + 26 =$ | (19) $51 + 31 =$ | (20) $60 + 28 =$  |
| (21) $11 + 12 =$ | (22) $56 + 16 =$ | (23) $76 + 22 =$ | (24) $69 + 12 =$  |
| (25) $62 + 18 =$ | (26) $30 + 22 =$ | (27) $30 + 17 =$ | (28) $15 + 13 =$  |
| (29) $22 + 74 =$ | (30) $20 + 75 =$ | (31) $50 + 17 =$ | (32) $15 + 33 =$  |
| (33) $19 + 12 =$ | (34) $26 + 14 =$ | (35) $70 + 12 =$ | (36) $61 + 30 =$  |
| (37) $56 + 38 =$ | (38) $73 + 25 =$ | (39) $73 + 22 =$ | (40) $58 + 21 =$  |
| (41) $29 + 39 =$ | (42) $82 + 13 =$ | (43) $38 + 53 =$ | (44) $55 + 30 =$  |
| (45) $73 + 27 =$ | (46) $54 + 46 =$ | (47) $23 + 48 =$ | (48) $44 + 46 =$  |
| (49) $20 + 20 =$ | (50) $27 + 10 =$ | (51) $11 + 76 =$ | (52) $32 + 56 =$  |
| (53) $58 + 35 =$ | (54) $28 + 10 =$ | (55) $55 + 12 =$ | (56) $59 + 40 =$  |
| (57) $58 + 38 =$ | (58) $66 + 13 =$ | (59) $31 + 67 =$ | (60) $72 + 25 =$  |
| (61) $63 + 36 =$ | (62) $23 + 53 =$ | (63) $38 + 40 =$ | (64) $16 + 32 =$  |
| (65) $68 + 10 =$ | (66) $18 + 80 =$ | (67) $39 + 20 =$ | (68) $52 + 12 =$  |
| (69) $66 + 17 =$ | (70) $81 + 19 =$ | (71) $24 + 74 =$ | (72) $17 + 38 =$  |
| (73) $78 + 20 =$ | (74) $47 + 45 =$ | (75) $12 + 24 =$ | (76) $22 + 35 =$  |
| (77) $24 + 35 =$ | (78) $11 + 82 =$ | (79) $90 + 10 =$ | (80) $57 + 20 =$  |
| (81) $67 + 12 =$ | (82) $38 + 41 =$ | (83) $52 + 44 =$ | (84) $80 + 16 =$  |
| (85) $39 + 51 =$ | (86) $53 + 22 =$ | (87) $79 + 21 =$ | (88) $60 + 24 =$  |
| (89) $68 + 26 =$ | (90) $78 + 11 =$ | (91) $86 + 13 =$ | (92) $77 + 23 =$  |
| (93) $41 + 46 =$ | (94) $28 + 44 =$ | (95) $12 + 29 =$ | (96) $12 + 71 =$  |
| (97) $21 + 53 =$ | (98) $59 + 30 =$ | (99) $76 + 22 =$ | (100) $33 + 15 =$ |

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日期 \_\_\_\_\_

用时 \_\_\_\_\_

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(1)  $71 + 12 =$       (2)  $41 + 58 =$       (3)  $44 + 55 =$       (4)  $27 + 23 =$

(5)  $39 + 23 =$       (6)  $82 + 15 =$       (7)  $34 + 34 =$       (8)  $60 + 20 =$

(9)  $63 + 26 =$       (10)  $12 + 63 =$       (11)  $78 + 14 =$       (12)  $73 + 12 =$

(13)  $68 + 12 =$       (14)  $87 + 13 =$       (15)  $83 + 12 =$       (16)  $25 + 52 =$

(17)  $40 + 41 =$       (18)  $55 + 28 =$       (19)  $20 + 20 =$       (20)  $82 + 13 =$

(21)  $73 + 22 =$       (22)  $28 + 19 =$       (23)  $66 + 21 =$       (24)  $29 + 30 =$

(25)  $23 + 41 =$       (26)  $26 + 15 =$       (27)  $24 + 52 =$       (28)  $53 + 39 =$

(29)  $36 + 24 =$       (30)  $46 + 39 =$       (31)  $88 + 10 =$       (32)  $32 + 54 =$

(33)  $48 + 30 =$       (34)  $80 + 20 =$       (35)  $36 + 51 =$       (36)  $20 + 53 =$

(37)  $77 + 15 =$       (38)  $79 + 18 =$       (39)  $85 + 13 =$       (40)  $27 + 56 =$

(41)  $82 + 16 =$       (42)  $11 + 53 =$       (43)  $19 + 65 =$       (44)  $20 + 14 =$

(45)  $13 + 85 =$       (46)  $11 + 52 =$       (47)  $43 + 34 =$       (48)  $70 + 12 =$

(49)  $49 + 24 =$       (50)  $71 + 19 =$       (51)  $65 + 31 =$       (52)  $84 + 11 =$

(53)  $21 + 64 =$       (54)  $25 + 44 =$       (55)  $35 + 25 =$       (56)  $55 + 15 =$

(57)  $38 + 48 =$       (58)  $25 + 51 =$       (59)  $58 + 33 =$       (60)  $22 + 16 =$

(61)  $56 + 19 =$       (62)  $51 + 10 =$       (63)  $13 + 33 =$       (64)  $25 + 72 =$

(65)  $15 + 60 =$       (66)  $38 + 57 =$       (67)  $64 + 12 =$       (68)  $41 + 17 =$

(69)  $33 + 62 =$       (70)  $21 + 15 =$       (71)  $35 + 53 =$       (72)  $53 + 32 =$

(73)  $44 + 32 =$       (74)  $86 + 10 =$       (75)  $56 + 27 =$       (76)  $32 + 42 =$

(77)  $69 + 26 =$       (78)  $61 + 33 =$       (79)  $20 + 21 =$       (80)  $64 + 33 =$

(81)  $26 + 68 =$       (82)  $56 + 39 =$       (83)  $19 + 31 =$       (84)  $16 + 20 =$

(85)  $82 + 10 =$       (86)  $57 + 41 =$       (87)  $68 + 30 =$       (88)  $69 + 17 =$

(89)  $78 + 15 =$       (90)  $20 + 73 =$       (91)  $62 + 32 =$       (92)  $85 + 11 =$

(93)  $18 + 16 =$       (94)  $69 + 13 =$       (95)  $37 + 41 =$       (96)  $47 + 41 =$

(97)  $33 + 29 =$       (98)  $46 + 40 =$       (99)  $12 + 42 =$       (100)  $16 + 54 =$

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $33 + 26 =$  | (2) $24 + 37 =$  | (3) $46 + 44 =$  | (4) $32 + 41 =$   |
| (5) $84 + 13 =$  | (6) $62 + 18 =$  | (7) $77 + 12 =$  | (8) $20 + 68 =$   |
| (9) $72 + 26 =$  | (10) $22 + 53 =$ | (11) $42 + 44 =$ | (12) $45 + 29 =$  |
| (13) $42 + 25 =$ | (14) $19 + 12 =$ | (15) $42 + 41 =$ | (16) $88 + 12 =$  |
| (17) $61 + 11 =$ | (18) $35 + 52 =$ | (19) $50 + 44 =$ | (20) $21 + 47 =$  |
| (21) $51 + 45 =$ | (22) $68 + 29 =$ | (23) $53 + 47 =$ | (24) $53 + 46 =$  |
| (25) $51 + 41 =$ | (26) $71 + 23 =$ | (27) $26 + 31 =$ | (28) $11 + 54 =$  |
| (29) $39 + 33 =$ | (30) $69 + 27 =$ | (31) $37 + 24 =$ | (32) $47 + 26 =$  |
| (33) $31 + 56 =$ | (34) $53 + 25 =$ | (35) $77 + 16 =$ | (36) $40 + 60 =$  |
| (37) $37 + 17 =$ | (38) $31 + 57 =$ | (39) $39 + 24 =$ | (40) $79 + 13 =$  |
| (41) $16 + 48 =$ | (42) $43 + 21 =$ | (43) $76 + 24 =$ | (44) $81 + 12 =$  |
| (45) $77 + 11 =$ | (46) $57 + 10 =$ | (47) $22 + 68 =$ | (48) $50 + 29 =$  |
| (49) $51 + 40 =$ | (50) $45 + 16 =$ | (51) $77 + 19 =$ | (52) $40 + 22 =$  |
| (53) $73 + 11 =$ | (54) $47 + 18 =$ | (55) $23 + 47 =$ | (56) $51 + 25 =$  |
| (57) $78 + 18 =$ | (58) $64 + 12 =$ | (59) $88 + 12 =$ | (60) $43 + 22 =$  |
| (61) $27 + 44 =$ | (62) $72 + 26 =$ | (63) $51 + 19 =$ | (64) $57 + 22 =$  |
| (65) $43 + 32 =$ | (66) $52 + 44 =$ | (67) $19 + 74 =$ | (68) $46 + 23 =$  |
| (69) $11 + 86 =$ | (70) $65 + 22 =$ | (71) $69 + 26 =$ | (72) $50 + 25 =$  |
| (73) $86 + 12 =$ | (74) $66 + 15 =$ | (75) $66 + 13 =$ | (76) $51 + 41 =$  |
| (77) $87 + 10 =$ | (78) $42 + 41 =$ | (79) $40 + 37 =$ | (80) $67 + 11 =$  |
| (81) $72 + 28 =$ | (82) $77 + 18 =$ | (83) $36 + 57 =$ | (84) $48 + 26 =$  |
| (85) $55 + 27 =$ | (86) $64 + 15 =$ | (87) $73 + 27 =$ | (88) $19 + 68 =$  |
| (89) $19 + 66 =$ | (90) $73 + 18 =$ | (91) $84 + 15 =$ | (92) $23 + 49 =$  |
| (93) $39 + 45 =$ | (94) $60 + 38 =$ | (95) $11 + 61 =$ | (96) $80 + 16 =$  |
| (97) $70 + 11 =$ | (98) $26 + 67 =$ | (99) $47 + 37 =$ | (100) $84 + 14 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $54 + 17 =$  | (2) $78 + 16 =$  | (3) $37 + 41 =$  | (4) $29 + 38 =$   |
| (5) $55 + 37 =$  | (6) $83 + 16 =$  | (7) $11 + 68 =$  | (8) $68 + 25 =$   |
| (9) $16 + 43 =$  | (10) $15 + 77 =$ | (11) $50 + 12 =$ | (12) $27 + 17 =$  |
| (13) $90 + 10 =$ | (14) $53 + 30 =$ | (15) $69 + 21 =$ | (16) $48 + 38 =$  |
| (17) $11 + 79 =$ | (18) $23 + 48 =$ | (19) $66 + 29 =$ | (20) $23 + 63 =$  |
| (21) $67 + 18 =$ | (22) $59 + 23 =$ | (23) $56 + 18 =$ | (24) $27 + 43 =$  |
| (25) $34 + 25 =$ | (26) $65 + 11 =$ | (27) $24 + 57 =$ | (28) $79 + 20 =$  |
| (29) $42 + 45 =$ | (30) $50 + 17 =$ | (31) $35 + 63 =$ | (32) $15 + 63 =$  |
| (33) $53 + 14 =$ | (34) $29 + 40 =$ | (35) $46 + 32 =$ | (36) $64 + 14 =$  |
| (37) $18 + 60 =$ | (38) $40 + 55 =$ | (39) $13 + 47 =$ | (40) $63 + 15 =$  |
| (41) $23 + 19 =$ | (42) $76 + 14 =$ | (43) $13 + 60 =$ | (44) $87 + 13 =$  |
| (45) $79 + 16 =$ | (46) $64 + 28 =$ | (47) $15 + 82 =$ | (48) $38 + 36 =$  |
| (49) $46 + 16 =$ | (50) $15 + 34 =$ | (51) $32 + 38 =$ | (52) $89 + 10 =$  |
| (53) $86 + 10 =$ | (54) $55 + 40 =$ | (55) $57 + 42 =$ | (56) $23 + 38 =$  |
| (57) $36 + 45 =$ | (58) $51 + 37 =$ | (59) $41 + 44 =$ | (60) $72 + 14 =$  |
| (61) $85 + 12 =$ | (62) $48 + 46 =$ | (63) $59 + 28 =$ | (64) $55 + 22 =$  |
| (65) $83 + 17 =$ | (66) $22 + 12 =$ | (67) $25 + 46 =$ | (68) $83 + 10 =$  |
| (69) $21 + 74 =$ | (70) $22 + 54 =$ | (71) $69 + 27 =$ | (72) $39 + 12 =$  |
| (73) $56 + 29 =$ | (74) $46 + 41 =$ | (75) $33 + 22 =$ | (76) $71 + 17 =$  |
| (77) $52 + 39 =$ | (78) $85 + 14 =$ | (79) $44 + 32 =$ | (80) $33 + 55 =$  |
| (81) $10 + 37 =$ | (82) $67 + 19 =$ | (83) $87 + 12 =$ | (84) $78 + 20 =$  |
| (85) $76 + 23 =$ | (86) $76 + 22 =$ | (87) $53 + 26 =$ | (88) $51 + 32 =$  |
| (89) $25 + 71 =$ | (90) $81 + 17 =$ | (91) $52 + 26 =$ | (92) $65 + 23 =$  |
| (93) $71 + 12 =$ | (94) $86 + 11 =$ | (95) $10 + 71 =$ | (96) $61 + 38 =$  |
| (97) $68 + 30 =$ | (98) $35 + 57 =$ | (99) $65 + 25 =$ | (100) $65 + 29 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $30 + 15 =$  | (2) $79 + 15 =$  | (3) $70 + 18 =$  | (4) $77 + 20 =$   |
| (5) $65 + 17 =$  | (6) $14 + 41 =$  | (7) $43 + 33 =$  | (8) $37 + 53 =$   |
| (9) $55 + 24 =$  | (10) $44 + 49 =$ | (11) $28 + 30 =$ | (12) $18 + 50 =$  |
| (13) $68 + 14 =$ | (14) $62 + 38 =$ | (15) $52 + 37 =$ | (16) $61 + 12 =$  |
| (17) $39 + 38 =$ | (18) $60 + 27 =$ | (19) $32 + 14 =$ | (20) $82 + 18 =$  |
| (21) $68 + 10 =$ | (22) $70 + 27 =$ | (23) $56 + 43 =$ | (24) $62 + 24 =$  |
| (25) $50 + 46 =$ | (26) $48 + 11 =$ | (27) $21 + 39 =$ | (28) $66 + 28 =$  |
| (29) $13 + 21 =$ | (30) $47 + 15 =$ | (31) $78 + 19 =$ | (32) $30 + 33 =$  |
| (33) $60 + 18 =$ | (34) $88 + 11 =$ | (35) $55 + 10 =$ | (36) $11 + 34 =$  |
| (37) $47 + 27 =$ | (38) $54 + 12 =$ | (39) $49 + 29 =$ | (40) $69 + 23 =$  |
| (41) $47 + 21 =$ | (42) $69 + 11 =$ | (43) $70 + 20 =$ | (44) $30 + 65 =$  |
| (45) $41 + 53 =$ | (46) $38 + 23 =$ | (47) $70 + 19 =$ | (48) $24 + 42 =$  |
| (49) $53 + 39 =$ | (50) $79 + 21 =$ | (51) $68 + 27 =$ | (52) $88 + 12 =$  |
| (53) $84 + 11 =$ | (54) $53 + 19 =$ | (55) $49 + 32 =$ | (56) $47 + 49 =$  |
| (57) $62 + 20 =$ | (58) $45 + 14 =$ | (59) $18 + 58 =$ | (60) $53 + 28 =$  |
| (61) $86 + 13 =$ | (62) $36 + 28 =$ | (63) $65 + 34 =$ | (64) $32 + 36 =$  |
| (65) $30 + 66 =$ | (66) $74 + 17 =$ | (67) $57 + 27 =$ | (68) $83 + 16 =$  |
| (69) $30 + 64 =$ | (70) $23 + 35 =$ | (71) $19 + 51 =$ | (72) $51 + 30 =$  |
| (73) $43 + 48 =$ | (74) $82 + 12 =$ | (75) $56 + 36 =$ | (76) $62 + 18 =$  |
| (77) $24 + 50 =$ | (78) $76 + 19 =$ | (79) $64 + 16 =$ | (80) $25 + 39 =$  |
| (81) $73 + 11 =$ | (82) $13 + 64 =$ | (83) $68 + 15 =$ | (84) $38 + 15 =$  |
| (85) $50 + 25 =$ | (86) $41 + 40 =$ | (87) $46 + 28 =$ | (88) $66 + 20 =$  |
| (89) $42 + 12 =$ | (90) $59 + 21 =$ | (91) $24 + 35 =$ | (92) $19 + 58 =$  |
| (93) $90 + 10 =$ | (94) $76 + 21 =$ | (95) $52 + 27 =$ | (96) $67 + 17 =$  |
| (97) $47 + 45 =$ | (98) $26 + 39 =$ | (99) $29 + 10 =$ | (100) $26 + 49 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $81 + 13 =$  | (2) $84 + 13 =$  | (3) $68 + 16 =$  | (4) $16 + 67 =$   |
| (5) $11 + 17 =$  | (6) $22 + 67 =$  | (7) $19 + 22 =$  | (8) $61 + 27 =$   |
| (9) $42 + 11 =$  | (10) $49 + 31 =$ | (11) $14 + 76 =$ | (12) $39 + 13 =$  |
| (13) $53 + 22 =$ | (14) $56 + 38 =$ | (15) $15 + 76 =$ | (16) $68 + 20 =$  |
| (17) $87 + 13 =$ | (18) $60 + 32 =$ | (19) $25 + 71 =$ | (20) $62 + 13 =$  |
| (21) $51 + 21 =$ | (22) $45 + 27 =$ | (23) $24 + 11 =$ | (24) $59 + 15 =$  |
| (25) $78 + 20 =$ | (26) $22 + 15 =$ | (27) $40 + 15 =$ | (28) $18 + 80 =$  |
| (29) $25 + 32 =$ | (30) $68 + 10 =$ | (31) $72 + 23 =$ | (32) $20 + 14 =$  |
| (33) $37 + 10 =$ | (34) $34 + 65 =$ | (35) $78 + 11 =$ | (36) $76 + 22 =$  |
| (37) $15 + 12 =$ | (38) $74 + 10 =$ | (39) $58 + 21 =$ | (40) $32 + 26 =$  |
| (41) $87 + 10 =$ | (42) $35 + 17 =$ | (43) $80 + 13 =$ | (44) $11 + 71 =$  |
| (45) $19 + 28 =$ | (46) $49 + 18 =$ | (47) $33 + 23 =$ | (48) $48 + 49 =$  |
| (49) $85 + 11 =$ | (50) $11 + 61 =$ | (51) $56 + 34 =$ | (52) $19 + 46 =$  |
| (53) $62 + 14 =$ | (54) $30 + 39 =$ | (55) $81 + 16 =$ | (56) $33 + 17 =$  |
| (57) $66 + 27 =$ | (58) $83 + 15 =$ | (59) $19 + 30 =$ | (60) $61 + 16 =$  |
| (61) $83 + 14 =$ | (62) $64 + 22 =$ | (63) $75 + 13 =$ | (64) $76 + 11 =$  |
| (65) $45 + 23 =$ | (66) $42 + 44 =$ | (67) $47 + 14 =$ | (68) $81 + 11 =$  |
| (69) $59 + 20 =$ | (70) $59 + 41 =$ | (71) $33 + 47 =$ | (72) $31 + 31 =$  |
| (73) $33 + 64 =$ | (74) $43 + 37 =$ | (75) $14 + 63 =$ | (76) $14 + 37 =$  |
| (77) $87 + 12 =$ | (78) $22 + 25 =$ | (79) $14 + 34 =$ | (80) $21 + 49 =$  |
| (81) $73 + 10 =$ | (82) $44 + 11 =$ | (83) $72 + 21 =$ | (84) $42 + 29 =$  |
| (85) $55 + 32 =$ | (86) $85 + 14 =$ | (87) $76 + 17 =$ | (88) $16 + 68 =$  |
| (89) $11 + 82 =$ | (90) $38 + 40 =$ | (91) $19 + 54 =$ | (92) $56 + 44 =$  |
| (93) $65 + 31 =$ | (94) $23 + 42 =$ | (95) $14 + 45 =$ | (96) $78 + 15 =$  |
| (97) $12 + 67 =$ | (98) $10 + 45 =$ | (99) $38 + 50 =$ | (100) $49 + 29 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 81 (2) 61 (3) 77 (4) 88 (5) 94 (6) 80 (7) 72 (8) 75  
(9) 59 (10) 83 (11) 96 (12) 76 (13) 65 (14) 77 (15) 99 (16) 56  
(17) 56 (18) 92 (19) 99 (20) 95 (21) 83 (22) 43 (23) 41 (24) 68  
(25) 85 (26) 91 (27) 75 (28) 86 (29) 78 (30) 80 (31) 80 (32) 66  
(33) 95 (34) 93 (35) 84 (36) 100 (37) 56 (38) 90 (39) 44 (40) 92  
(41) 98 (42) 66 (43) 100 (44) 79 (45) 91 (46) 85 (47) 67 (48) 87  
(49) 91 (50) 97 (51) 66 (52) 57 (53) 71 (54) 99 (55) 93 (56) 44  
(57) 88 (58) 92 (59) 69 (60) 92 (61) 81 (62) 95 (63) 95 (64) 96  
(65) 91 (66) 95 (67) 98 (68) 46 (69) 89 (70) 70 (71) 70 (72) 84  
(73) 100 (74) 31 (75) 97 (76) 32 (77) 68 (78) 99 (79) 96 (80) 34  
(81) 69 (82) 99 (83) 59 (84) 74 (85) 26 (86) 96 (87) 97 (88) 77  
(89) 35 (90) 83 (91) 96 (92) 69 (93) 44 (94) 97 (95) 33 (96) 98  
(97) 85 (98) 88 (99) 94 (100) 95

### 第2页答案

- (1) 23 (2) 79 (3) 100 (4) 91 (5) 53 (6) 59 (7) 79 (8) 69  
(9) 96 (10) 92 (11) 75 (12) 86 (13) 92 (14) 93 (15) 96 (16) 90  
(17) 47 (18) 48 (19) 82 (20) 88 (21) 23 (22) 72 (23) 98 (24) 81  
(25) 80 (26) 52 (27) 47 (28) 28 (29) 96 (30) 95 (31) 67 (32) 48  
(33) 31 (34) 40 (35) 82 (36) 91 (37) 94 (38) 98 (39) 95 (40) 79  
(41) 68 (42) 95 (43) 91 (44) 85 (45) 100 (46) 100 (47) 71 (48) 90  
(49) 40 (50) 37 (51) 87 (52) 88 (53) 93 (54) 38 (55) 67 (56) 99  
(57) 96 (58) 79 (59) 98 (60) 97 (61) 99 (62) 76 (63) 78 (64) 48  
(65) 78 (66) 98 (67) 59 (68) 64 (69) 83 (70) 100 (71) 98 (72) 55  
(73) 98 (74) 92 (75) 36 (76) 57 (77) 59 (78) 93 (79) 100 (80) 77  
(81) 79 (82) 79 (83) 96 (84) 96 (85) 90 (86) 75 (87) 100 (88) 84  
(89) 94 (90) 89 (91) 99 (92) 100 (93) 87 (94) 72 (95) 41 (96) 83  
(97) 74 (98) 89 (99) 98 (100) 48



## 两位数加法计算练习题答案

### 第3页答案

- (1) 83 (2) 99 (3) 99 (4) 50 (5) 62 (6) 97 (7) 68 (8) 80  
(9) 89 (10) 75 (11) 92 (12) 85 (13) 80 (14) 100 (15) 95 (16) 77  
(17) 81 (18) 83 (19) 40 (20) 95 (21) 95 (22) 47 (23) 87 (24) 59  
(25) 64 (26) 41 (27) 76 (28) 92 (29) 60 (30) 85 (31) 98 (32) 86  
(33) 78 (34) 100 (35) 87 (36) 73 (37) 92 (38) 97 (39) 98 (40) 83  
(41) 98 (42) 64 (43) 84 (44) 34 (45) 98 (46) 63 (47) 77 (48) 82  
(49) 73 (50) 90 (51) 96 (52) 95 (53) 85 (54) 69 (55) 60 (56) 70  
(57) 86 (58) 76 (59) 91 (60) 38 (61) 75 (62) 61 (63) 46 (64) 97  
(65) 75 (66) 95 (67) 76 (68) 58 (69) 95 (70) 36 (71) 88 (72) 85  
(73) 76 (74) 96 (75) 83 (76) 74 (77) 95 (78) 94 (79) 41 (80) 97  
(81) 94 (82) 95 (83) 50 (84) 36 (85) 92 (86) 98 (87) 98 (88) 86  
(89) 93 (90) 93 (91) 94 (92) 96 (93) 34 (94) 82 (95) 78 (96) 88  
(97) 62 (98) 86 (99) 54 (100) 70

### 第4页答案

- (1) 59 (2) 61 (3) 90 (4) 73 (5) 97 (6) 80 (7) 89 (8) 88  
(9) 98 (10) 75 (11) 86 (12) 74 (13) 67 (14) 31 (15) 83 (16) 100  
(17) 72 (18) 87 (19) 94 (20) 68 (21) 96 (22) 97 (23) 100 (24) 99  
(25) 92 (26) 94 (27) 57 (28) 65 (29) 72 (30) 96 (31) 61 (32) 73  
(33) 87 (34) 78 (35) 93 (36) 100 (37) 54 (38) 88 (39) 63 (40) 92  
(41) 64 (42) 64 (43) 100 (44) 93 (45) 88 (46) 67 (47) 90 (48) 79  
(49) 91 (50) 61 (51) 96 (52) 62 (53) 84 (54) 65 (55) 70 (56) 76  
(57) 96 (58) 76 (59) 100 (60) 65 (61) 71 (62) 98 (63) 70 (64) 79  
(65) 75 (66) 96 (67) 93 (68) 69 (69) 97 (70) 87 (71) 95 (72) 75  
(73) 98 (74) 81 (75) 79 (76) 92 (77) 97 (78) 83 (79) 77 (80) 78  
(81) 100 (82) 95 (83) 93 (84) 74 (85) 82 (86) 79 (87) 100 (88) 87  
(89) 85 (90) 91 (91) 99 (92) 72 (93) 84 (94) 98 (95) 72 (96) 96  
(97) 81 (98) 93 (99) 84 (100) 98

## 两位数加法计算练习题答案

### 第5页答案

- (1) 71 (2) 94 (3) 78 (4) 67 (5) 92 (6) 99 (7) 79 (8) 93  
(9) 59 (10) 92 (11) 62 (12) 44 (13) 100 (14) 83 (15) 90 (16) 86  
(17) 90 (18) 71 (19) 95 (20) 86 (21) 85 (22) 82 (23) 74 (24) 70  
(25) 59 (26) 76 (27) 81 (28) 99 (29) 87 (30) 67 (31) 98 (32) 78  
(33) 67 (34) 69 (35) 78 (36) 78 (37) 78 (38) 95 (39) 60 (40) 78  
(41) 42 (42) 90 (43) 73 (44) 100 (45) 95 (46) 92 (47) 97 (48) 74  
(49) 62 (50) 49 (51) 70 (52) 99 (53) 96 (54) 95 (55) 99 (56) 61  
(57) 81 (58) 88 (59) 85 (60) 86 (61) 97 (62) 94 (63) 87 (64) 77  
(65) 100 (66) 34 (67) 71 (68) 93 (69) 95 (70) 76 (71) 96 (72) 51  
(73) 85 (74) 87 (75) 55 (76) 88 (77) 91 (78) 99 (79) 76 (80) 88  
(81) 47 (82) 86 (83) 99 (84) 98 (85) 99 (86) 98 (87) 79 (88) 83  
(89) 96 (90) 98 (91) 78 (92) 88 (93) 83 (94) 97 (95) 81 (96) 99  
(97) 98 (98) 92 (99) 90 (100) 94

### 第6页答案

- (1) 45 (2) 94 (3) 88 (4) 97 (5) 82 (6) 55 (7) 76 (8) 90  
(9) 79 (10) 93 (11) 58 (12) 68 (13) 82 (14) 100 (15) 89 (16) 73  
(17) 77 (18) 87 (19) 46 (20) 100 (21) 78 (22) 97 (23) 99 (24) 86  
(25) 96 (26) 59 (27) 60 (28) 94 (29) 34 (30) 62 (31) 97 (32) 63  
(33) 78 (34) 99 (35) 65 (36) 45 (37) 74 (38) 66 (39) 78 (40) 92  
(41) 68 (42) 80 (43) 90 (44) 95 (45) 94 (46) 61 (47) 89 (48) 66  
(49) 92 (50) 100 (51) 95 (52) 100 (53) 95 (54) 72 (55) 81 (56) 96  
(57) 82 (58) 59 (59) 76 (60) 81 (61) 99 (62) 64 (63) 99 (64) 68  
(65) 96 (66) 91 (67) 84 (68) 99 (69) 94 (70) 58 (71) 70 (72) 81  
(73) 91 (74) 94 (75) 92 (76) 80 (77) 74 (78) 95 (79) 80 (80) 64  
(81) 84 (82) 77 (83) 83 (84) 53 (85) 75 (86) 81 (87) 74 (88) 86  
(89) 54 (90) 80 (91) 59 (92) 77 (93) 100 (94) 97 (95) 79 (96) 84  
(97) 92 (98) 65 (99) 39 (100) 75

## 两位数加法计算练习题答案

### 第7页答案

- (1) 94 (2) 97 (3) 84 (4) 83 (5) 28 (6) 89 (7) 41 (8) 88  
(9) 53 (10) 80 (11) 90 (12) 52 (13) 75 (14) 94 (15) 91 (16) 88  
(17) 100 (18) 92 (19) 96 (20) 75 (21) 72 (22) 72 (23) 35 (24) 74  
(25) 98 (26) 37 (27) 55 (28) 98 (29) 57 (30) 78 (31) 95 (32) 34  
(33) 47 (34) 99 (35) 89 (36) 98 (37) 27 (38) 84 (39) 79 (40) 58  
(41) 97 (42) 52 (43) 93 (44) 82 (45) 47 (46) 67 (47) 56 (48) 97  
(49) 96 (50) 72 (51) 90 (52) 65 (53) 76 (54) 69 (55) 97 (56) 50  
(57) 93 (58) 98 (59) 49 (60) 77 (61) 97 (62) 86 (63) 88 (64) 87  
(65) 68 (66) 86 (67) 61 (68) 92 (69) 79 (70) 100 (71) 80 (72) 62  
(73) 97 (74) 80 (75) 77 (76) 51 (77) 99 (78) 47 (79) 48 (80) 70  
(81) 83 (82) 55 (83) 93 (84) 71 (85) 87 (86) 99 (87) 93 (88) 84  
(89) 93 (90) 78 (91) 73 (92) 100 (93) 96 (94) 65 (95) 59 (96) 93  
(97) 79 (98) 55 (99) 88 (100) 78