

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

(1) $18 + 1 =$

(2) $2 + 16 =$

(3) $1 + 9 =$

(4) $10 + 1 =$

(5) $2 + 3 =$

(6) $14 + 1 =$

(7) $14 + 6 =$

(8) $6 + 9 =$

(9) $15 + 4 =$

(10) $3 + 4 =$

(11) $1 + 15 =$

(12) $6 + 10 =$

(13) $6 + 14 =$

(14) $11 + 6 =$

(15) $14 + 4 =$

(16) $1 + 19 =$

(17) $17 + 1 =$

(18) $4 + 6 =$

(19) $10 + 6 =$

(20) $19 + 1 =$

(21) $8 + 2 =$

(22) $18 + 2 =$

(23) $16 + 1 =$

(24) $4 + 3 =$

(25) $8 + 12 =$

(26) $10 + 8 =$

(27) $9 + 1 =$

(28) $10 + 10 =$

(29) $3 + 8 =$

(30) $7 + 9 =$

(31) $5 + 1 =$

(32) $7 + 3 =$

(33) $5 + 7 =$

(34) $17 + 3 =$

(35) $6 + 3 =$

(36) $16 + 4 =$

(37) $3 + 12 =$

(38) $7 + 6 =$

(39) $12 + 4 =$

(40) $2 + 11 =$

(41) $1 + 18 =$

(42) $9 + 8 =$

(43) $8 + 3 =$

(44) $12 + 6 =$

(45) $2 + 18 =$

(46) $8 + 8 =$

(47) $4 + 4 =$

(48) $16 + 3 =$

(49) $6 + 8 =$

(50) $9 + 3 =$

(51) $11 + 4 =$

(52) $17 + 3 =$

(53) $10 + 6 =$

(54) $18 + 2 =$

(55) $14 + 3 =$

(56) $3 + 10 =$

(57) $7 + 5 =$

(58) $6 + 6 =$

(59) $18 + 1 =$

(60) $17 + 1 =$

(61) $9 + 10 =$

(62) $3 + 16 =$

(63) $16 + 1 =$

(64) $14 + 6 =$

(65) $15 + 1 =$

(66) $6 + 14 =$

(67) $7 + 3 =$

(68) $12 + 1 =$

(69) $4 + 11 =$

(70) $6 + 2 =$

(71) $16 + 4 =$

(72) $8 + 8 =$

(73) $1 + 11 =$

(74) $15 + 2 =$

(75) $15 + 4 =$

(76) $12 + 2 =$

(77) $11 + 2 =$

(78) $12 + 6 =$

(79) $6 + 3 =$

(80) $11 + 5 =$

(81) $19 + 1 =$

(82) $13 + 5 =$

(83) $13 + 2 =$

(84) $5 + 6 =$

(85) $3 + 13 =$

(86) $3 + 7 =$

(87) $9 + 5 =$

(88) $5 + 1 =$

(89) $3 + 9 =$

(90) $11 + 7 =$

(91) $9 + 8 =$

(92) $4 + 3 =$

(93) $3 + 8 =$

(94) $7 + 10 =$

(95) $3 + 15 =$

(96) $14 + 5 =$

(97) $17 + 2 =$

(98) $13 + 3 =$

(99) $16 + 2 =$

(100) $5 + 7 =$

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(1) $3 + 17 =$

(2) $19 + 1 =$

(3) $2 + 8 =$

(4) $14 + 4 =$

(5) $17 + 2 =$

(6) $6 + 1 =$

(7) $11 + 1 =$

(8) $17 + 1 =$

(9) $5 + 14 =$

(10) $13 + 6 =$

(11) $15 + 1 =$

(12) $12 + 7 =$

(13) $14 + 1 =$

(14) $14 + 5 =$

(15) $11 + 5 =$

(16) $4 + 5 =$

(17) $8 + 4 =$

(18) $8 + 9 =$

(19) $7 + 8 =$

(20) $13 + 7 =$

(21) $9 + 5 =$

(22) $3 + 17 =$

(23) $8 + 8 =$

(24) $12 + 6 =$

(25) $3 + 1 =$

(26) $18 + 1 =$

(27) $9 + 10 =$

(28) $5 + 10 =$

(29) $1 + 18 =$

(30) $11 + 9 =$

(31) $11 + 4 =$

(32) $5 + 11 =$

(33) $4 + 15 =$

(34) $15 + 4 =$

(35) $12 + 1 =$

(36) $9 + 6 =$

(37) $11 + 3 =$

(38) $7 + 7 =$

(39) $9 + 2 =$

(40) $2 + 15 =$

(41) $3 + 9 =$

(42) $6 + 4 =$

(43) $5 + 2 =$

(44) $1 + 16 =$

(45) $3 + 5 =$

(46) $14 + 6 =$

(47) $4 + 1 =$

(48) $4 + 11 =$

(49) $2 + 11 =$

(50) $17 + 3 =$

(51) $13 + 5 =$

(52) $7 + 11 =$

(53) $5 + 2 =$

(54) $7 + 5 =$

(55) $12 + 1 =$

(56) $15 + 4 =$

(57) $2 + 3 =$

(58) $6 + 5 =$

(59) $2 + 6 =$

(60) $1 + 15 =$

(61) $16 + 3 =$

(62) $17 + 2 =$

(63) $12 + 2 =$

(64) $9 + 3 =$

(65) $11 + 1 =$

(66) $11 + 2 =$

(67) $13 + 1 =$

(68) $5 + 14 =$

(69) $17 + 1 =$

(70) $17 + 3 =$

(71) $5 + 15 =$

(72) $3 + 17 =$

(73) $10 + 5 =$

(74) $7 + 3 =$

(75) $8 + 6 =$

(76) $15 + 3 =$

(77) $18 + 1 =$

(78) $15 + 5 =$

(79) $19 + 1 =$

(80) $11 + 9 =$

(81) $4 + 12 =$

(82) $9 + 2 =$

(83) $6 + 6 =$

(84) $7 + 9 =$

(85) $12 + 5 =$

(86) $13 + 6 =$

(87) $3 + 15 =$

(88) $1 + 17 =$

(89) $16 + 2 =$

(90) $10 + 1 =$

(91) $9 + 11 =$

(92) $10 + 8 =$

(93) $17 + 3 =$

(94) $1 + 17 =$

(95) $14 + 6 =$

(96) $1 + 12 =$

(97) $17 + 2 =$

(98) $3 + 14 =$

(99) $6 + 8 =$

(100) $1 + 16 =$

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姓名 _____

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- | | | | |
|-----------------|-----------------|-----------------|-----------------|
| (1) $13 + 4 =$ | (2) $10 + 4 =$ | (3) $7 + 12 =$ | (4) $14 + 2 =$ |
| (5) $4 + 13 =$ | (6) $13 + 2 =$ | (7) $13 + 1 =$ | (8) $7 + 6 =$ |
| (9) $3 + 15 =$ | (10) $15 + 3 =$ | (11) $8 + 11 =$ | (12) $9 + 3 =$ |
| (13) $6 + 13 =$ | (14) $8 + 9 =$ | (15) $1 + 1 =$ | (16) $14 + 1 =$ |
| (17) $1 + 11 =$ | (18) $14 + 3 =$ | (19) $14 + 4 =$ | (20) $17 + 1 =$ |
| (21) $10 + 7 =$ | (22) $6 + 1 =$ | (23) $13 + 7 =$ | (24) $18 + 1 =$ |
| (25) $16 + 3 =$ | (26) $16 + 1 =$ | (27) $14 + 5 =$ | (28) $19 + 1 =$ |
| (29) $8 + 2 =$ | (30) $11 + 6 =$ | (31) $5 + 10 =$ | (32) $18 + 2 =$ |
| (33) $11 + 2 =$ | (34) $1 + 8 =$ | (35) $4 + 11 =$ | (36) $10 + 9 =$ |
| (37) $5 + 8 =$ | (38) $13 + 3 =$ | (39) $16 + 4 =$ | (40) $9 + 11 =$ |
| (41) $15 + 1 =$ | (42) $11 + 1 =$ | (43) $10 + 8 =$ | (44) $4 + 6 =$ |
| (45) $9 + 6 =$ | (46) $4 + 8 =$ | (47) $3 + 9 =$ | (48) $8 + 1 =$ |
| (49) $3 + 7 =$ | (50) $6 + 11 =$ | (51) $10 + 1 =$ | (52) $12 + 7 =$ |
| (53) $1 + 5 =$ | (54) $10 + 5 =$ | (55) $2 + 2 =$ | (56) $11 + 9 =$ |
| (57) $2 + 10 =$ | (58) $5 + 15 =$ | (59) $12 + 5 =$ | (60) $13 + 7 =$ |
| (61) $6 + 4 =$ | (62) $3 + 10 =$ | (63) $15 + 3 =$ | (64) $13 + 5 =$ |
| (65) $16 + 3 =$ | (66) $9 + 5 =$ | (67) $3 + 4 =$ | (68) $2 + 5 =$ |
| (69) $11 + 5 =$ | (70) $19 + 1 =$ | (71) $9 + 9 =$ | (72) $1 + 11 =$ |
| (73) $14 + 5 =$ | (74) $3 + 2 =$ | (75) $8 + 6 =$ | (76) $16 + 2 =$ |
| (77) $1 + 7 =$ | (78) $5 + 8 =$ | (79) $15 + 1 =$ | (80) $9 + 8 =$ |
| (81) $8 + 4 =$ | (82) $13 + 4 =$ | (83) $1 + 17 =$ | (84) $15 + 2 =$ |
| (85) $3 + 17 =$ | (86) $18 + 2 =$ | (87) $10 + 3 =$ | (88) $11 + 7 =$ |
| (89) $17 + 2 =$ | (90) $4 + 3 =$ | (91) $13 + 2 =$ | (92) $1 + 10 =$ |
| (93) $1 + 2 =$ | (94) $13 + 1 =$ | (95) $18 + 1 =$ | (96) $15 + 4 =$ |
| (97) $11 + 4 =$ | (98) $2 + 7 =$ | (99) $5 + 11 =$ | (100) $9 + 6 =$ |

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(1) $7 + 8 =$

(2) $3 + 2 =$

(3) $14 + 2 =$

(4) $4 + 7 =$

(5) $1 + 14 =$

(6) $17 + 1 =$

(7) $14 + 1 =$

(8) $6 + 14 =$

(9) $13 + 3 =$

(10) $15 + 4 =$

(11) $3 + 1 =$

(12) $4 + 5 =$

(13) $16 + 3 =$

(14) $17 + 2 =$

(15) $2 + 4 =$

(16) $12 + 1 =$

(17) $19 + 1 =$

(18) $13 + 5 =$

(19) $11 + 2 =$

(20) $13 + 4 =$

(21) $17 + 3 =$

(22) $14 + 5 =$

(23) $1 + 17 =$

(24) $14 + 4 =$

(25) $7 + 4 =$

(26) $4 + 14 =$

(27) $2 + 11 =$

(28) $1 + 8 =$

(29) $3 + 4 =$

(30) $7 + 9 =$

(31) $9 + 10 =$

(32) $8 + 2 =$

(33) $15 + 2 =$

(34) $4 + 11 =$

(35) $12 + 4 =$

(36) $6 + 5 =$

(37) $9 + 4 =$

(38) $15 + 2 =$

(39) $14 + 1 =$

(40) $4 + 7 =$

(41) $1 + 11 =$

(42) $12 + 6 =$

(43) $5 + 12 =$

(44) $9 + 8 =$

(45) $19 + 1 =$

(46) $11 + 3 =$

(47) $6 + 11 =$

(48) $13 + 2 =$

(49) $4 + 12 =$

(50) $5 + 5 =$

(51) $8 + 7 =$

(52) $12 + 4 =$

(53) $12 + 5 =$

(54) $1 + 3 =$

(55) $7 + 4 =$

(56) $11 + 8 =$

(57) $6 + 3 =$

(58) $15 + 1 =$

(59) $5 + 9 =$

(60) $15 + 4 =$

(61) $5 + 8 =$

(62) $17 + 3 =$

(63) $6 + 13 =$

(64) $3 + 5 =$

(65) $8 + 1 =$

(66) $10 + 5 =$

(67) $10 + 3 =$

(68) $10 + 9 =$

(69) $7 + 6 =$

(70) $5 + 11 =$

(71) $9 + 2 =$

(72) $10 + 6 =$

(73) $15 + 5 =$

(74) $10 + 4 =$

(75) $3 + 15 =$

(76) $4 + 14 =$

(77) $11 + 5 =$

(78) $6 + 2 =$

(79) $18 + 1 =$

(80) $7 + 3 =$

(81) $10 + 8 =$

(82) $7 + 10 =$

(83) $19 + 1 =$

(84) $14 + 2 =$

(85) $5 + 6 =$

(86) $13 + 4 =$

(87) $3 + 13 =$

(88) $15 + 3 =$

(89) $5 + 7 =$

(90) $16 + 4 =$

(91) $18 + 2 =$

(92) $8 + 9 =$

(93) $18 + 1 =$

(94) $4 + 5 =$

(95) $11 + 2 =$

(96) $3 + 10 =$

(97) $3 + 16 =$

(98) $10 + 9 =$

(99) $1 + 7 =$

(100) $4 + 6 =$

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $12 + 5 =$ | (2) $11 + 9 =$ | (3) $5 + 1 =$ | (4) $11 + 1 =$ |
| (5) $7 + 7 =$ | (6) $7 + 11 =$ | (7) $8 + 3 =$ | (8) $12 + 4 =$ |
| (9) $17 + 2 =$ | (10) $5 + 5 =$ | (11) $1 + 8 =$ | (12) $11 + 4 =$ |
| (13) $13 + 2 =$ | (14) $17 + 3 =$ | (15) $15 + 4 =$ | (16) $3 + 3 =$ |
| (17) $6 + 11 =$ | (18) $4 + 16 =$ | (19) $1 + 16 =$ | (20) $8 + 5 =$ |
| (21) $7 + 6 =$ | (22) $15 + 5 =$ | (23) $4 + 1 =$ | (24) $14 + 2 =$ |
| (25) $17 + 1 =$ | (26) $3 + 6 =$ | (27) $12 + 4 =$ | (28) $11 + 7 =$ |
| (29) $11 + 5 =$ | (30) $3 + 16 =$ | (31) $1 + 16 =$ | (32) $19 + 1 =$ |
| (33) $15 + 2 =$ | (34) $16 + 2 =$ | (35) $2 + 14 =$ | (36) $2 + 17 =$ |
| (37) $1 + 17 =$ | (38) $9 + 5 =$ | (39) $4 + 15 =$ | (40) $14 + 4 =$ |
| (41) $18 + 2 =$ | (42) $18 + 1 =$ | (43) $5 + 1 =$ | (44) $13 + 5 =$ |
| (45) $9 + 7 =$ | (46) $4 + 7 =$ | (47) $15 + 1 =$ | (48) $10 + 2 =$ |
| (49) $16 + 4 =$ | (50) $10 + 5 =$ | (51) $8 + 5 =$ | (52) $8 + 7 =$ |
| (53) $1 + 8 =$ | (54) $1 + 10 =$ | (55) $15 + 3 =$ | (56) $5 + 6 =$ |
| (57) $1 + 5 =$ | (58) $1 + 9 =$ | (59) $3 + 3 =$ | (60) $17 + 3 =$ |
| (61) $16 + 1 =$ | (62) $9 + 8 =$ | (63) $11 + 9 =$ | (64) $12 + 8 =$ |
| (65) $2 + 10 =$ | (66) $12 + 6 =$ | (67) $5 + 8 =$ | (68) $6 + 13 =$ |
| (69) $4 + 14 =$ | (70) $12 + 5 =$ | (71) $7 + 2 =$ | (72) $13 + 4 =$ |
| (73) $11 + 2 =$ | (74) $6 + 8 =$ | (75) $17 + 3 =$ | (76) $17 + 2 =$ |
| (77) $12 + 2 =$ | (78) $16 + 4 =$ | (79) $10 + 1 =$ | (80) $18 + 1 =$ |
| (81) $15 + 4 =$ | (82) $13 + 5 =$ | (83) $5 + 7 =$ | (84) $16 + 2 =$ |
| (85) $6 + 13 =$ | (86) $3 + 13 =$ | (87) $14 + 3 =$ | (88) $15 + 5 =$ |
| (89) $19 + 1 =$ | (90) $8 + 12 =$ | (91) $2 + 16 =$ | (92) $7 + 4 =$ |
| (93) $11 + 6 =$ | (94) $5 + 10 =$ | (95) $11 + 4 =$ | (96) $13 + 7 =$ |
| (97) $12 + 6 =$ | (98) $6 + 10 =$ | (99) $6 + 14 =$ | (100) $12 + 3 =$ |

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(1) $11 + 2 =$

(2) $1 + 14 =$

(3) $18 + 2 =$

(4) $4 + 10 =$

(5) $12 + 5 =$

(6) $13 + 3 =$

(7) $2 + 7 =$

(8) $6 + 9 =$

(9) $13 + 2 =$

(10) $12 + 1 =$

(11) $4 + 15 =$

(12) $15 + 1 =$

(13) $8 + 6 =$

(14) $3 + 17 =$

(15) $11 + 8 =$

(16) $18 + 2 =$

(17) $17 + 2 =$

(18) $16 + 2 =$

(19) $4 + 16 =$

(20) $15 + 5 =$

(21) $12 + 8 =$

(22) $3 + 17 =$

(23) $8 + 10 =$

(24) $7 + 9 =$

(25) $11 + 6 =$

(26) $13 + 2 =$

(27) $10 + 10 =$

(28) $18 + 1 =$

(29) $7 + 12 =$

(30) $14 + 5 =$

(31) $12 + 6 =$

(32) $11 + 4 =$

(33) $13 + 1 =$

(34) $14 + 3 =$

(35) $16 + 4 =$

(36) $12 + 7 =$

(37) $14 + 4 =$

(38) $11 + 7 =$

(39) $9 + 10 =$

(40) $6 + 3 =$

(41) $10 + 8 =$

(42) $11 + 3 =$

(43) $19 + 1 =$

(44) $11 + 2 =$

(45) $4 + 12 =$

(46) $3 + 7 =$

(47) $2 + 1 =$

(48) $15 + 2 =$

(49) $13 + 4 =$

(50) $8 + 6 =$

(51) $5 + 11 =$

(52) $17 + 1 =$

(53) $1 + 14 =$

(54) $3 + 12 =$

(55) $6 + 6 =$

(56) $7 + 7 =$

(57) $5 + 8 =$

(58) $17 + 2 =$

(59) $14 + 2 =$

(60) $10 + 3 =$

(61) $7 + 2 =$

(62) $5 + 3 =$

(63) $10 + 2 =$

(64) $7 + 8 =$

(65) $10 + 1 =$

(66) $6 + 5 =$

(67) $18 + 2 =$

(68) $6 + 6 =$

(69) $8 + 1 =$

(70) $5 + 11 =$

(71) $16 + 1 =$

(72) $10 + 6 =$

(73) $3 + 9 =$

(74) $16 + 3 =$

(75) $15 + 5 =$

(76) $17 + 3 =$

(77) $8 + 4 =$

(78) $1 + 10 =$

(79) $1 + 3 =$

(80) $8 + 6 =$

(81) $1 + 5 =$

(82) $9 + 4 =$

(83) $9 + 2 =$

(84) $17 + 1 =$

(85) $19 + 1 =$

(86) $7 + 3 =$

(87) $14 + 1 =$

(88) $1 + 16 =$

(89) $18 + 1 =$

(90) $13 + 1 =$

(91) $2 + 16 =$

(92) $7 + 13 =$

(93) $14 + 6 =$

(94) $16 + 2 =$

(95) $13 + 6 =$

(96) $3 + 5 =$

(97) $12 + 8 =$

(98) $17 + 3 =$

(99) $18 + 2 =$

(100) $5 + 3 =$

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- | | | | |
|-----------------|-----------------|------------------|------------------|
| (1) $2 + 10 =$ | (2) $3 + 8 =$ | (3) $11 + 6 =$ | (4) $10 + 2 =$ |
| (5) $12 + 6 =$ | (6) $3 + 9 =$ | (7) $16 + 3 =$ | (8) $9 + 11 =$ |
| (9) $15 + 2 =$ | (10) $6 + 2 =$ | (11) $4 + 12 =$ | (12) $7 + 6 =$ |
| (13) $4 + 9 =$ | (14) $14 + 4 =$ | (15) $11 + 7 =$ | (16) $5 + 10 =$ |
| (17) $16 + 2 =$ | (18) $8 + 8 =$ | (19) $16 + 4 =$ | (20) $5 + 4 =$ |
| (21) $6 + 5 =$ | (22) $13 + 6 =$ | (23) $10 + 3 =$ | (24) $4 + 10 =$ |
| (25) $12 + 5 =$ | (26) $14 + 2 =$ | (27) $6 + 13 =$ | (28) $3 + 6 =$ |
| (29) $8 + 9 =$ | (30) $3 + 5 =$ | (31) $4 + 1 =$ | (32) $10 + 5 =$ |
| (33) $12 + 7 =$ | (34) $12 + 4 =$ | (35) $4 + 15 =$ | (36) $13 + 5 =$ |
| (37) $19 + 1 =$ | (38) $6 + 6 =$ | (39) $17 + 1 =$ | (40) $5 + 15 =$ |
| (41) $3 + 13 =$ | (42) $14 + 6 =$ | (43) $16 + 3 =$ | (44) $11 + 9 =$ |
| (45) $15 + 3 =$ | (46) $16 + 4 =$ | (47) $4 + 11 =$ | (48) $15 + 2 =$ |
| (49) $1 + 10 =$ | (50) $19 + 1 =$ | (51) $10 + 10 =$ | (52) $16 + 1 =$ |
| (53) $12 + 3 =$ | (54) $1 + 14 =$ | (55) $2 + 18 =$ | (56) $18 + 1 =$ |
| (57) $7 + 3 =$ | (58) $6 + 9 =$ | (59) $8 + 11 =$ | (60) $8 + 6 =$ |
| (61) $5 + 1 =$ | (62) $17 + 2 =$ | (63) $4 + 7 =$ | (64) $12 + 6 =$ |
| (65) $14 + 2 =$ | (66) $11 + 2 =$ | (67) $9 + 1 =$ | (68) $15 + 4 =$ |
| (69) $15 + 5 =$ | (70) $15 + 1 =$ | (71) $4 + 12 =$ | (72) $7 + 6 =$ |
| (73) $2 + 11 =$ | (74) $4 + 6 =$ | (75) $8 + 10 =$ | (76) $10 + 2 =$ |
| (77) $4 + 10 =$ | (78) $8 + 8 =$ | (79) $9 + 6 =$ | (80) $12 + 7 =$ |
| (81) $2 + 8 =$ | (82) $5 + 3 =$ | (83) $6 + 11 =$ | (84) $8 + 9 =$ |
| (85) $1 + 2 =$ | (86) $16 + 2 =$ | (87) $11 + 3 =$ | (88) $10 + 9 =$ |
| (89) $13 + 1 =$ | (90) $8 + 5 =$ | (91) $5 + 8 =$ | (92) $5 + 10 =$ |
| (93) $3 + 15 =$ | (94) $1 + 16 =$ | (95) $17 + 1 =$ | (96) $14 + 4 =$ |
| (97) $11 + 7 =$ | (98) $17 + 1 =$ | (99) $2 + 2 =$ | (100) $6 + 14 =$ |

二十以内加法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 18 | (3) 10 | (4) 11 |
| (5) 5 | (6) 15 | (7) 20 | (8) 15 |
| (9) 19 | (10) 7 | (11) 16 | (12) 16 |
| (13) 20 | (14) 17 | (15) 18 | (16) 20 |
| (17) 18 | (18) 10 | (19) 16 | (20) 20 |
| (21) 10 | (22) 20 | (23) 17 | (24) 7 |
| (25) 20 | (26) 18 | (27) 10 | (28) 20 |
| (29) 11 | (30) 16 | (31) 6 | (32) 10 |
| (33) 12 | (34) 20 | (35) 9 | (36) 20 |
| (37) 15 | (38) 13 | (39) 16 | (40) 13 |
| (41) 19 | (42) 17 | (43) 11 | (44) 18 |
| (45) 20 | (46) 16 | (47) 8 | (48) 19 |
| (49) 14 | (50) 12 | (51) 15 | (52) 20 |
| (53) 16 | (54) 20 | (55) 17 | (56) 13 |
| (57) 12 | (58) 12 | (59) 19 | (60) 18 |
| (61) 19 | (62) 19 | (63) 17 | (64) 20 |
| (65) 16 | (66) 20 | (67) 10 | (68) 13 |
| (69) 15 | (70) 8 | (71) 20 | (72) 16 |
| (73) 12 | (74) 17 | (75) 19 | (76) 14 |
| (77) 13 | (78) 18 | (79) 9 | (80) 16 |
| (81) 20 | (82) 18 | (83) 15 | (84) 11 |
| (85) 16 | (86) 10 | (87) 14 | (88) 6 |
| (89) 12 | (90) 18 | (91) 17 | (92) 7 |
| (93) 11 | (94) 17 | (95) 18 | (96) 19 |
| (97) 19 | (98) 16 | (99) 18 | (100) 12 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 20 | (3) 10 | (4) 18 |
| (5) 19 | (6) 7 | (7) 12 | (8) 18 |
| (9) 19 | (10) 19 | (11) 16 | (12) 19 |
| (13) 15 | (14) 19 | (15) 16 | (16) 9 |
| (17) 12 | (18) 17 | (19) 15 | (20) 20 |
| (21) 14 | (22) 20 | (23) 16 | (24) 18 |
| (25) 4 | (26) 19 | (27) 19 | (28) 15 |
| (29) 19 | (30) 20 | (31) 15 | (32) 16 |
| (33) 19 | (34) 19 | (35) 13 | (36) 15 |
| (37) 14 | (38) 14 | (39) 11 | (40) 17 |
| (41) 12 | (42) 10 | (43) 7 | (44) 17 |
| (45) 8 | (46) 20 | (47) 5 | (48) 15 |
| (49) 13 | (50) 20 | (51) 18 | (52) 18 |
| (53) 7 | (54) 12 | (55) 13 | (56) 19 |
| (57) 5 | (58) 11 | (59) 8 | (60) 16 |
| (61) 19 | (62) 19 | (63) 14 | (64) 12 |
| (65) 12 | (66) 13 | (67) 14 | (68) 19 |
| (69) 18 | (70) 20 | (71) 20 | (72) 20 |
| (73) 15 | (74) 10 | (75) 14 | (76) 18 |
| (77) 19 | (78) 20 | (79) 20 | (80) 20 |
| (81) 16 | (82) 11 | (83) 12 | (84) 16 |
| (85) 17 | (86) 19 | (87) 18 | (88) 18 |
| (89) 18 | (90) 11 | (91) 20 | (92) 18 |
| (93) 20 | (94) 18 | (95) 20 | (96) 13 |
| (97) 19 | (98) 17 | (99) 14 | (100) 17 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 14 | (3) 19 | (4) 16 |
| (5) 17 | (6) 15 | (7) 14 | (8) 13 |
| (9) 18 | (10) 18 | (11) 19 | (12) 12 |
| (13) 19 | (14) 17 | (15) 2 | (16) 15 |
| (17) 12 | (18) 17 | (19) 18 | (20) 18 |
| (21) 17 | (22) 7 | (23) 20 | (24) 19 |
| (25) 19 | (26) 17 | (27) 19 | (28) 20 |
| (29) 10 | (30) 17 | (31) 15 | (32) 20 |
| (33) 13 | (34) 9 | (35) 15 | (36) 19 |
| (37) 13 | (38) 16 | (39) 20 | (40) 20 |
| (41) 16 | (42) 12 | (43) 18 | (44) 10 |
| (45) 15 | (46) 12 | (47) 12 | (48) 9 |
| (49) 10 | (50) 17 | (51) 11 | (52) 19 |
| (53) 6 | (54) 15 | (55) 4 | (56) 20 |
| (57) 12 | (58) 20 | (59) 17 | (60) 20 |
| (61) 10 | (62) 13 | (63) 18 | (64) 18 |
| (65) 19 | (66) 14 | (67) 7 | (68) 7 |
| (69) 16 | (70) 20 | (71) 18 | (72) 12 |
| (73) 19 | (74) 5 | (75) 14 | (76) 18 |
| (77) 8 | (78) 13 | (79) 16 | (80) 17 |
| (81) 12 | (82) 17 | (83) 18 | (84) 17 |
| (85) 20 | (86) 20 | (87) 13 | (88) 18 |
| (89) 19 | (90) 7 | (91) 15 | (92) 11 |
| (93) 3 | (94) 14 | (95) 19 | (96) 19 |
| (97) 15 | (98) 9 | (99) 16 | (100) 15 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 15 | (2) 5 | (3) 16 | (4) 11 |
| (5) 15 | (6) 18 | (7) 15 | (8) 20 |
| (9) 16 | (10) 19 | (11) 4 | (12) 9 |
| (13) 19 | (14) 19 | (15) 6 | (16) 13 |
| (17) 20 | (18) 18 | (19) 13 | (20) 17 |
| (21) 20 | (22) 19 | (23) 18 | (24) 18 |
| (25) 11 | (26) 18 | (27) 13 | (28) 9 |
| (29) 7 | (30) 16 | (31) 19 | (32) 10 |
| (33) 17 | (34) 15 | (35) 16 | (36) 11 |
| (37) 13 | (38) 17 | (39) 15 | (40) 11 |
| (41) 12 | (42) 18 | (43) 17 | (44) 17 |
| (45) 20 | (46) 14 | (47) 17 | (48) 15 |
| (49) 16 | (50) 10 | (51) 15 | (52) 16 |
| (53) 17 | (54) 4 | (55) 11 | (56) 19 |
| (57) 9 | (58) 16 | (59) 14 | (60) 19 |
| (61) 13 | (62) 20 | (63) 19 | (64) 8 |
| (65) 9 | (66) 15 | (67) 13 | (68) 19 |
| (69) 13 | (70) 16 | (71) 11 | (72) 16 |
| (73) 20 | (74) 14 | (75) 18 | (76) 18 |
| (77) 16 | (78) 8 | (79) 19 | (80) 10 |
| (81) 18 | (82) 17 | (83) 20 | (84) 16 |
| (85) 11 | (86) 17 | (87) 16 | (88) 18 |
| (89) 12 | (90) 20 | (91) 20 | (92) 17 |
| (93) 19 | (94) 9 | (95) 13 | (96) 13 |
| (97) 19 | (98) 19 | (99) 8 | (100) 10 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 20 | (3) 6 | (4) 12 |
| (5) 14 | (6) 18 | (7) 11 | (8) 16 |
| (9) 19 | (10) 10 | (11) 9 | (12) 15 |
| (13) 15 | (14) 20 | (15) 19 | (16) 6 |
| (17) 17 | (18) 20 | (19) 17 | (20) 13 |
| (21) 13 | (22) 20 | (23) 5 | (24) 16 |
| (25) 18 | (26) 9 | (27) 16 | (28) 18 |
| (29) 16 | (30) 19 | (31) 17 | (32) 20 |
| (33) 17 | (34) 18 | (35) 16 | (36) 19 |
| (37) 18 | (38) 14 | (39) 19 | (40) 18 |
| (41) 20 | (42) 19 | (43) 6 | (44) 18 |
| (45) 16 | (46) 11 | (47) 16 | (48) 12 |
| (49) 20 | (50) 15 | (51) 13 | (52) 15 |
| (53) 9 | (54) 11 | (55) 18 | (56) 11 |
| (57) 6 | (58) 10 | (59) 6 | (60) 20 |
| (61) 17 | (62) 17 | (63) 20 | (64) 20 |
| (65) 12 | (66) 18 | (67) 13 | (68) 19 |
| (69) 18 | (70) 17 | (71) 9 | (72) 17 |
| (73) 13 | (74) 14 | (75) 20 | (76) 19 |
| (77) 14 | (78) 20 | (79) 11 | (80) 19 |
| (81) 19 | (82) 18 | (83) 12 | (84) 18 |
| (85) 19 | (86) 16 | (87) 17 | (88) 20 |
| (89) 20 | (90) 20 | (91) 18 | (92) 11 |
| (93) 17 | (94) 15 | (95) 15 | (96) 20 |
| (97) 18 | (98) 16 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 13 | (2) 15 | (3) 20 | (4) 14 |
| (5) 17 | (6) 16 | (7) 9 | (8) 15 |
| (9) 15 | (10) 13 | (11) 19 | (12) 16 |
| (13) 14 | (14) 20 | (15) 19 | (16) 20 |
| (17) 19 | (18) 18 | (19) 20 | (20) 20 |
| (21) 20 | (22) 20 | (23) 18 | (24) 16 |
| (25) 17 | (26) 15 | (27) 20 | (28) 19 |
| (29) 19 | (30) 19 | (31) 18 | (32) 15 |
| (33) 14 | (34) 17 | (35) 20 | (36) 19 |
| (37) 18 | (38) 18 | (39) 19 | (40) 9 |
| (41) 18 | (42) 14 | (43) 20 | (44) 13 |
| (45) 16 | (46) 10 | (47) 3 | (48) 17 |
| (49) 17 | (50) 14 | (51) 16 | (52) 18 |
| (53) 15 | (54) 15 | (55) 12 | (56) 14 |
| (57) 13 | (58) 19 | (59) 16 | (60) 13 |
| (61) 9 | (62) 8 | (63) 12 | (64) 15 |
| (65) 11 | (66) 11 | (67) 20 | (68) 12 |
| (69) 9 | (70) 16 | (71) 17 | (72) 16 |
| (73) 12 | (74) 19 | (75) 20 | (76) 20 |
| (77) 12 | (78) 11 | (79) 4 | (80) 14 |
| (81) 6 | (82) 13 | (83) 11 | (84) 18 |
| (85) 20 | (86) 10 | (87) 15 | (88) 17 |
| (89) 19 | (90) 14 | (91) 18 | (92) 20 |
| (93) 20 | (94) 18 | (95) 19 | (96) 8 |
| (97) 20 | (98) 20 | (99) 20 | (100) 8 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 12 | (2) 11 | (3) 17 | (4) 12 |
| (5) 18 | (6) 12 | (7) 19 | (8) 20 |
| (9) 17 | (10) 8 | (11) 16 | (12) 13 |
| (13) 13 | (14) 18 | (15) 18 | (16) 15 |
| (17) 18 | (18) 16 | (19) 20 | (20) 9 |
| (21) 11 | (22) 19 | (23) 13 | (24) 14 |
| (25) 17 | (26) 16 | (27) 19 | (28) 9 |
| (29) 17 | (30) 8 | (31) 5 | (32) 15 |
| (33) 19 | (34) 16 | (35) 19 | (36) 18 |
| (37) 20 | (38) 12 | (39) 18 | (40) 20 |
| (41) 16 | (42) 20 | (43) 19 | (44) 20 |
| (45) 18 | (46) 20 | (47) 15 | (48) 17 |
| (49) 11 | (50) 20 | (51) 20 | (52) 17 |
| (53) 15 | (54) 15 | (55) 20 | (56) 19 |
| (57) 10 | (58) 15 | (59) 19 | (60) 14 |
| (61) 6 | (62) 19 | (63) 11 | (64) 18 |
| (65) 16 | (66) 13 | (67) 10 | (68) 19 |
| (69) 20 | (70) 16 | (71) 16 | (72) 13 |
| (73) 13 | (74) 10 | (75) 18 | (76) 12 |
| (77) 14 | (78) 16 | (79) 15 | (80) 19 |
| (81) 10 | (82) 8 | (83) 17 | (84) 17 |
| (85) 3 | (86) 18 | (87) 14 | (88) 19 |
| (89) 14 | (90) 13 | (91) 13 | (92) 15 |
| (93) 18 | (94) 17 | (95) 18 | (96) 18 |
| (97) 18 | (98) 18 | (99) 4 | (100) 20 |