

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $18 + 1 =$ | (2) $10 + 5 =$ | (3) $12 + 7 =$ | (4) $6 + 1 =$ |
| (5) $9 + 3 =$ | (6) $1 + 5 =$ | (7) $13 + 4 =$ | (8) $7 + 12 =$ |
| (9) $7 + 5 =$ | (10) $1 + 19 =$ | (11) $6 + 13 =$ | (12) $10 + 3 =$ |
| (13) $8 + 8 =$ | (14) $18 + 1 =$ | (15) $9 + 9 =$ | (16) $16 + 3 =$ |
| (17) $6 + 11 =$ | (18) $18 + 1 =$ | (19) $19 + 1 =$ | (20) $16 + 3 =$ |
| (21) $3 + 15 =$ | (22) $4 + 7 =$ | (23) $19 + 1 =$ | (24) $13 + 1 =$ |
| (25) $10 + 3 =$ | (26) $10 + 7 =$ | (27) $8 + 12 =$ | (28) $9 + 5 =$ |
| (29) $10 + 9 =$ | (30) $10 + 7 =$ | (31) $7 + 11 =$ | (32) $9 + 1 =$ |
| (33) $14 + 2 =$ | (34) $7 + 12 =$ | (35) $9 + 7 =$ | (36) $11 + 1 =$ |
| (37) $8 + 3 =$ | (38) $4 + 4 =$ | (39) $15 + 3 =$ | (40) $11 + 1 =$ |
| (41) $17 + 1 =$ | (42) $3 + 3 =$ | (43) $15 + 2 =$ | (44) $9 + 9 =$ |
| (45) $10 + 4 =$ | (46) $17 + 1 =$ | (47) $6 + 10 =$ | (48) $14 + 4 =$ |
| (49) $16 + 3 =$ | (50) $19 + 1 =$ | (51) $10 + 5 =$ | (52) $3 + 14 =$ |
| (53) $6 + 9 =$ | (54) $18 + 1 =$ | (55) $17 + 3 =$ | (56) $7 + 2 =$ |
| (57) $10 + 6 =$ | (58) $5 + 5 =$ | (59) $12 + 4 =$ | (60) $12 + 2 =$ |
| (61) $17 + 2 =$ | (62) $4 + 4 =$ | (63) $11 + 5 =$ | (64) $13 + 1 =$ |
| (65) $1 + 14 =$ | (66) $10 + 7 =$ | (67) $19 + 1 =$ | (68) $15 + 5 =$ |
| (69) $13 + 6 =$ | (70) $9 + 7 =$ | (71) $8 + 8 =$ | (72) $9 + 3 =$ |
| (73) $15 + 5 =$ | (74) $16 + 4 =$ | (75) $14 + 6 =$ | (76) $6 + 14 =$ |
| (77) $14 + 4 =$ | (78) $19 + 1 =$ | (79) $3 + 8 =$ | (80) $10 + 10 =$ |
| (81) $18 + 1 =$ | (82) $8 + 7 =$ | (83) $19 + 1 =$ | (84) $17 + 1 =$ |
| (85) $2 + 18 =$ | (86) $19 + 1 =$ | (87) $18 + 1 =$ | (88) $18 + 2 =$ |
| (89) $11 + 8 =$ | (90) $2 + 9 =$ | (91) $12 + 3 =$ | (92) $14 + 2 =$ |
| (93) $6 + 10 =$ | (94) $12 + 2 =$ | (95) $7 + 9 =$ | (96) $18 + 1 =$ |
| (97) $13 + 2 =$ | (98) $9 + 2 =$ | (99) $5 + 7 =$ | (100) $5 + 12 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $5 + 4 =$ | (2) $2 + 6 =$ | (3) $15 + 5 =$ | (4) $10 + 2 =$ |
| (5) $8 + 12 =$ | (6) $11 + 1 =$ | (7) $7 + 11 =$ | (8) $15 + 2 =$ |
| (9) $8 + 12 =$ | (10) $17 + 2 =$ | (11) $18 + 2 =$ | (12) $13 + 5 =$ |
| (13) $3 + 11 =$ | (14) $5 + 2 =$ | (15) $10 + 1 =$ | (16) $3 + 16 =$ |
| (17) $17 + 2 =$ | (18) $4 + 5 =$ | (19) $7 + 4 =$ | (20) $7 + 3 =$ |
| (21) $5 + 10 =$ | (22) $2 + 11 =$ | (23) $12 + 7 =$ | (24) $12 + 8 =$ |
| (25) $9 + 7 =$ | (26) $6 + 7 =$ | (27) $19 + 1 =$ | (28) $6 + 5 =$ |
| (29) $2 + 8 =$ | (30) $14 + 1 =$ | (31) $13 + 2 =$ | (32) $4 + 10 =$ |
| (33) $9 + 9 =$ | (34) $13 + 1 =$ | (35) $15 + 2 =$ | (36) $14 + 4 =$ |
| (37) $10 + 6 =$ | (38) $10 + 7 =$ | (39) $14 + 6 =$ | (40) $3 + 12 =$ |
| (41) $9 + 11 =$ | (42) $10 + 10 =$ | (43) $13 + 5 =$ | (44) $16 + 3 =$ |
| (45) $5 + 1 =$ | (46) $3 + 16 =$ | (47) $13 + 5 =$ | (48) $17 + 3 =$ |
| (49) $4 + 12 =$ | (50) $6 + 2 =$ | (51) $16 + 4 =$ | (52) $8 + 11 =$ |
| (53) $2 + 4 =$ | (54) $17 + 3 =$ | (55) $8 + 6 =$ | (56) $9 + 6 =$ |
| (57) $8 + 6 =$ | (58) $7 + 10 =$ | (59) $5 + 14 =$ | (60) $10 + 4 =$ |
| (61) $13 + 2 =$ | (62) $2 + 3 =$ | (63) $12 + 3 =$ | (64) $4 + 1 =$ |
| (65) $13 + 3 =$ | (66) $12 + 4 =$ | (67) $5 + 5 =$ | (68) $6 + 3 =$ |
| (69) $19 + 1 =$ | (70) $14 + 3 =$ | (71) $16 + 2 =$ | (72) $5 + 12 =$ |
| (73) $1 + 3 =$ | (74) $16 + 1 =$ | (75) $5 + 11 =$ | (76) $9 + 1 =$ |
| (77) $10 + 4 =$ | (78) $11 + 4 =$ | (79) $4 + 4 =$ | (80) $2 + 5 =$ |
| (81) $13 + 1 =$ | (82) $5 + 5 =$ | (83) $5 + 1 =$ | (84) $5 + 10 =$ |
| (85) $9 + 1 =$ | (86) $17 + 3 =$ | (87) $9 + 8 =$ | (88) $9 + 6 =$ |
| (89) $9 + 4 =$ | (90) $8 + 9 =$ | (91) $2 + 18 =$ | (92) $8 + 3 =$ |
| (93) $17 + 1 =$ | (94) $16 + 4 =$ | (95) $1 + 6 =$ | (96) $6 + 14 =$ |
| (97) $18 + 2 =$ | (98) $5 + 11 =$ | (99) $2 + 6 =$ | (100) $17 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $16 + 3 =$ | (2) $9 + 10 =$ | (3) $17 + 1 =$ | (4) $7 + 10 =$ |
| (5) $15 + 2 =$ | (6) $1 + 3 =$ | (7) $2 + 15 =$ | (8) $6 + 1 =$ |
| (9) $5 + 8 =$ | (10) $7 + 2 =$ | (11) $11 + 4 =$ | (12) $3 + 8 =$ |
| (13) $16 + 3 =$ | (14) $5 + 2 =$ | (15) $10 + 2 =$ | (16) $2 + 13 =$ |
| (17) $8 + 5 =$ | (18) $1 + 19 =$ | (19) $16 + 4 =$ | (20) $2 + 6 =$ |
| (21) $16 + 3 =$ | (22) $11 + 8 =$ | (23) $5 + 10 =$ | (24) $18 + 2 =$ |
| (25) $7 + 12 =$ | (26) $11 + 1 =$ | (27) $4 + 13 =$ | (28) $7 + 11 =$ |
| (29) $17 + 3 =$ | (30) $19 + 1 =$ | (31) $15 + 2 =$ | (32) $11 + 1 =$ |
| (33) $7 + 3 =$ | (34) $15 + 2 =$ | (35) $15 + 1 =$ | (36) $6 + 2 =$ |
| (37) $9 + 6 =$ | (38) $17 + 1 =$ | (39) $13 + 5 =$ | (40) $4 + 11 =$ |
| (41) $14 + 1 =$ | (42) $17 + 2 =$ | (43) $17 + 1 =$ | (44) $16 + 4 =$ |
| (45) $11 + 9 =$ | (46) $1 + 14 =$ | (47) $8 + 7 =$ | (48) $16 + 2 =$ |
| (49) $15 + 1 =$ | (50) $7 + 1 =$ | (51) $14 + 2 =$ | (52) $14 + 6 =$ |
| (53) $18 + 2 =$ | (54) $4 + 13 =$ | (55) $5 + 6 =$ | (56) $18 + 1 =$ |
| (57) $6 + 5 =$ | (58) $10 + 8 =$ | (59) $15 + 5 =$ | (60) $10 + 3 =$ |
| (61) $5 + 7 =$ | (62) $8 + 11 =$ | (63) $6 + 11 =$ | (64) $4 + 3 =$ |
| (65) $12 + 3 =$ | (66) $8 + 8 =$ | (67) $14 + 2 =$ | (68) $4 + 2 =$ |
| (69) $1 + 16 =$ | (70) $18 + 2 =$ | (71) $13 + 3 =$ | (72) $9 + 5 =$ |
| (73) $16 + 2 =$ | (74) $9 + 8 =$ | (75) $3 + 15 =$ | (76) $15 + 5 =$ |
| (77) $9 + 7 =$ | (78) $13 + 1 =$ | (79) $18 + 2 =$ | (80) $1 + 12 =$ |
| (81) $15 + 4 =$ | (82) $7 + 13 =$ | (83) $13 + 5 =$ | (84) $17 + 2 =$ |
| (85) $7 + 12 =$ | (86) $5 + 1 =$ | (87) $7 + 4 =$ | (88) $14 + 1 =$ |
| (89) $12 + 2 =$ | (90) $18 + 1 =$ | (91) $14 + 3 =$ | (92) $17 + 2 =$ |
| (93) $9 + 10 =$ | (94) $19 + 1 =$ | (95) $8 + 7 =$ | (96) $13 + 5 =$ |
| (97) $9 + 9 =$ | (98) $4 + 13 =$ | (99) $14 + 2 =$ | (100) $6 + 10 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $3 + 2 =$ | (2) $8 + 12 =$ | (3) $8 + 6 =$ | (4) $16 + 2 =$ |
| (5) $12 + 8 =$ | (6) $4 + 14 =$ | (7) $4 + 13 =$ | (8) $7 + 13 =$ |
| (9) $8 + 9 =$ | (10) $1 + 10 =$ | (11) $11 + 3 =$ | (12) $19 + 1 =$ |
| (13) $17 + 3 =$ | (14) $12 + 4 =$ | (15) $19 + 1 =$ | (16) $1 + 3 =$ |
| (17) $5 + 10 =$ | (18) $11 + 9 =$ | (19) $2 + 4 =$ | (20) $19 + 1 =$ |
| (21) $17 + 3 =$ | (22) $5 + 10 =$ | (23) $17 + 2 =$ | (24) $5 + 11 =$ |
| (25) $12 + 4 =$ | (26) $1 + 12 =$ | (27) $8 + 5 =$ | (28) $9 + 11 =$ |
| (29) $12 + 5 =$ | (30) $13 + 1 =$ | (31) $9 + 6 =$ | (32) $2 + 17 =$ |
| (33) $2 + 4 =$ | (34) $13 + 4 =$ | (35) $9 + 9 =$ | (36) $19 + 1 =$ |
| (37) $8 + 7 =$ | (38) $4 + 5 =$ | (39) $6 + 5 =$ | (40) $12 + 8 =$ |
| (41) $19 + 1 =$ | (42) $15 + 3 =$ | (43) $5 + 8 =$ | (44) $11 + 3 =$ |
| (45) $17 + 2 =$ | (46) $7 + 6 =$ | (47) $11 + 4 =$ | (48) $19 + 1 =$ |
| (49) $8 + 5 =$ | (50) $16 + 1 =$ | (51) $12 + 6 =$ | (52) $10 + 8 =$ |
| (53) $19 + 1 =$ | (54) $6 + 13 =$ | (55) $1 + 14 =$ | (56) $18 + 2 =$ |
| (57) $6 + 8 =$ | (58) $15 + 5 =$ | (59) $6 + 8 =$ | (60) $16 + 1 =$ |
| (61) $3 + 7 =$ | (62) $14 + 2 =$ | (63) $12 + 8 =$ | (64) $10 + 2 =$ |
| (65) $5 + 14 =$ | (66) $17 + 3 =$ | (67) $8 + 8 =$ | (68) $7 + 10 =$ |
| (69) $1 + 13 =$ | (70) $8 + 1 =$ | (71) $5 + 15 =$ | (72) $13 + 7 =$ |
| (73) $4 + 9 =$ | (74) $8 + 6 =$ | (75) $7 + 7 =$ | (76) $9 + 2 =$ |
| (77) $10 + 3 =$ | (78) $19 + 1 =$ | (79) $15 + 1 =$ | (80) $17 + 3 =$ |
| (81) $14 + 1 =$ | (82) $19 + 1 =$ | (83) $17 + 2 =$ | (84) $8 + 1 =$ |
| (85) $1 + 4 =$ | (86) $8 + 10 =$ | (87) $6 + 6 =$ | (88) $9 + 3 =$ |
| (89) $11 + 9 =$ | (90) $3 + 8 =$ | (91) $6 + 14 =$ | (92) $15 + 5 =$ |
| (93) $6 + 4 =$ | (94) $2 + 8 =$ | (95) $3 + 2 =$ | (96) $18 + 2 =$ |
| (97) $3 + 12 =$ | (98) $5 + 11 =$ | (99) $19 + 1 =$ | (100) $14 + 1 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $6 + 10 =$ | (2) $15 + 3 =$ | (3) $5 + 15 =$ | (4) $11 + 9 =$ |
| (5) $10 + 9 =$ | (6) $17 + 2 =$ | (7) $19 + 1 =$ | (8) $2 + 13 =$ |
| (9) $3 + 17 =$ | (10) $3 + 2 =$ | (11) $2 + 13 =$ | (12) $9 + 4 =$ |
| (13) $17 + 2 =$ | (14) $13 + 3 =$ | (15) $2 + 13 =$ | (16) $17 + 2 =$ |
| (17) $15 + 4 =$ | (18) $13 + 4 =$ | (19) $4 + 12 =$ | (20) $2 + 11 =$ |
| (21) $13 + 2 =$ | (22) $2 + 14 =$ | (23) $12 + 6 =$ | (24) $16 + 4 =$ |
| (25) $12 + 7 =$ | (26) $1 + 3 =$ | (27) $17 + 3 =$ | (28) $1 + 1 =$ |
| (29) $10 + 7 =$ | (30) $10 + 9 =$ | (31) $18 + 2 =$ | (32) $15 + 5 =$ |
| (33) $6 + 5 =$ | (34) $2 + 13 =$ | (35) $6 + 5 =$ | (36) $3 + 4 =$ |
| (37) $14 + 5 =$ | (38) $6 + 4 =$ | (39) $8 + 1 =$ | (40) $18 + 2 =$ |
| (41) $2 + 6 =$ | (42) $4 + 11 =$ | (43) $3 + 9 =$ | (44) $18 + 1 =$ |
| (45) $15 + 2 =$ | (46) $10 + 7 =$ | (47) $7 + 7 =$ | (48) $14 + 6 =$ |
| (49) $11 + 1 =$ | (50) $14 + 5 =$ | (51) $19 + 1 =$ | (52) $8 + 5 =$ |
| (53) $7 + 5 =$ | (54) $6 + 7 =$ | (55) $17 + 1 =$ | (56) $9 + 6 =$ |
| (57) $14 + 6 =$ | (58) $3 + 12 =$ | (59) $7 + 9 =$ | (60) $11 + 7 =$ |
| (61) $4 + 14 =$ | (62) $12 + 6 =$ | (63) $6 + 1 =$ | (64) $4 + 4 =$ |
| (65) $8 + 9 =$ | (66) $15 + 4 =$ | (67) $14 + 1 =$ | (68) $2 + 3 =$ |
| (69) $6 + 14 =$ | (70) $19 + 1 =$ | (71) $3 + 17 =$ | (72) $17 + 1 =$ |
| (73) $8 + 4 =$ | (74) $5 + 10 =$ | (75) $11 + 8 =$ | (76) $18 + 1 =$ |
| (77) $2 + 3 =$ | (78) $14 + 3 =$ | (79) $16 + 3 =$ | (80) $12 + 1 =$ |
| (81) $17 + 3 =$ | (82) $1 + 4 =$ | (83) $9 + 9 =$ | (84) $9 + 8 =$ |
| (85) $17 + 1 =$ | (86) $3 + 11 =$ | (87) $13 + 1 =$ | (88) $16 + 2 =$ |
| (89) $6 + 10 =$ | (90) $7 + 6 =$ | (91) $6 + 5 =$ | (92) $6 + 8 =$ |
| (93) $2 + 4 =$ | (94) $10 + 5 =$ | (95) $16 + 3 =$ | (96) $6 + 6 =$ |
| (97) $11 + 6 =$ | (98) $19 + 1 =$ | (99) $13 + 3 =$ | (100) $11 + 2 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $19 + 1 =$ | (2) $2 + 16 =$ | (3) $13 + 2 =$ | (4) $7 + 2 =$ |
| (5) $16 + 3 =$ | (6) $14 + 5 =$ | (7) $19 + 1 =$ | (8) $5 + 2 =$ |
| (9) $17 + 2 =$ | (10) $16 + 2 =$ | (11) $17 + 1 =$ | (12) $3 + 10 =$ |
| (13) $15 + 5 =$ | (14) $9 + 5 =$ | (15) $5 + 2 =$ | (16) $15 + 1 =$ |
| (17) $2 + 10 =$ | (18) $16 + 3 =$ | (19) $19 + 1 =$ | (20) $11 + 9 =$ |
| (21) $15 + 3 =$ | (22) $15 + 5 =$ | (23) $9 + 9 =$ | (24) $15 + 1 =$ |
| (25) $7 + 4 =$ | (26) $1 + 15 =$ | (27) $16 + 4 =$ | (28) $12 + 8 =$ |
| (29) $3 + 11 =$ | (30) $9 + 6 =$ | (31) $5 + 7 =$ | (32) $6 + 11 =$ |
| (33) $14 + 3 =$ | (34) $2 + 8 =$ | (35) $12 + 8 =$ | (36) $10 + 3 =$ |
| (37) $13 + 2 =$ | (38) $1 + 2 =$ | (39) $10 + 8 =$ | (40) $16 + 4 =$ |
| (41) $1 + 12 =$ | (42) $17 + 3 =$ | (43) $9 + 6 =$ | (44) $13 + 7 =$ |
| (45) $16 + 1 =$ | (46) $5 + 1 =$ | (47) $11 + 7 =$ | (48) $7 + 5 =$ |
| (49) $19 + 1 =$ | (50) $6 + 11 =$ | (51) $11 + 2 =$ | (52) $16 + 3 =$ |
| (53) $14 + 1 =$ | (54) $10 + 7 =$ | (55) $12 + 7 =$ | (56) $4 + 1 =$ |
| (57) $7 + 4 =$ | (58) $4 + 14 =$ | (59) $18 + 2 =$ | (60) $12 + 3 =$ |
| (61) $16 + 2 =$ | (62) $16 + 4 =$ | (63) $18 + 2 =$ | (64) $18 + 1 =$ |
| (65) $19 + 1 =$ | (66) $16 + 2 =$ | (67) $18 + 1 =$ | (68) $14 + 4 =$ |
| (69) $1 + 18 =$ | (70) $14 + 6 =$ | (71) $10 + 8 =$ | (72) $2 + 15 =$ |
| (73) $2 + 4 =$ | (74) $11 + 3 =$ | (75) $6 + 4 =$ | (76) $13 + 2 =$ |
| (77) $9 + 10 =$ | (78) $19 + 1 =$ | (79) $7 + 10 =$ | (80) $13 + 4 =$ |
| (81) $10 + 9 =$ | (82) $6 + 14 =$ | (83) $14 + 3 =$ | (84) $4 + 7 =$ |
| (85) $19 + 1 =$ | (86) $5 + 5 =$ | (87) $5 + 4 =$ | (88) $10 + 3 =$ |
| (89) $12 + 4 =$ | (90) $5 + 2 =$ | (91) $12 + 4 =$ | (92) $19 + 1 =$ |
| (93) $4 + 2 =$ | (94) $8 + 7 =$ | (95) $2 + 15 =$ | (96) $19 + 1 =$ |
| (97) $13 + 2 =$ | (98) $1 + 3 =$ | (99) $10 + 1 =$ | (100) $6 + 4 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $6 + 10 =$ | (2) $11 + 1 =$ | (3) $5 + 2 =$ | (4) $18 + 2 =$ |
| (5) $5 + 11 =$ | (6) $19 + 1 =$ | (7) $4 + 6 =$ | (8) $7 + 8 =$ |
| (9) $8 + 4 =$ | (10) $16 + 2 =$ | (11) $17 + 2 =$ | (12) $4 + 2 =$ |
| (13) $5 + 11 =$ | (14) $12 + 5 =$ | (15) $12 + 8 =$ | (16) $9 + 3 =$ |
| (17) $4 + 12 =$ | (18) $6 + 14 =$ | (19) $11 + 7 =$ | (20) $3 + 7 =$ |
| (21) $4 + 1 =$ | (22) $14 + 5 =$ | (23) $17 + 1 =$ | (24) $3 + 17 =$ |
| (25) $6 + 14 =$ | (26) $19 + 1 =$ | (27) $15 + 5 =$ | (28) $6 + 10 =$ |
| (29) $18 + 2 =$ | (30) $9 + 10 =$ | (31) $12 + 7 =$ | (32) $9 + 7 =$ |
| (33) $4 + 8 =$ | (34) $6 + 12 =$ | (35) $17 + 2 =$ | (36) $7 + 3 =$ |
| (37) $19 + 1 =$ | (38) $14 + 3 =$ | (39) $5 + 2 =$ | (40) $16 + 4 =$ |
| (41) $9 + 7 =$ | (42) $16 + 4 =$ | (43) $17 + 2 =$ | (44) $4 + 15 =$ |
| (45) $14 + 2 =$ | (46) $17 + 3 =$ | (47) $15 + 4 =$ | (48) $1 + 6 =$ |
| (49) $2 + 12 =$ | (50) $18 + 1 =$ | (51) $8 + 11 =$ | (52) $10 + 1 =$ |
| (53) $18 + 1 =$ | (54) $17 + 3 =$ | (55) $14 + 2 =$ | (56) $5 + 1 =$ |
| (57) $11 + 4 =$ | (58) $19 + 1 =$ | (59) $1 + 17 =$ | (60) $3 + 11 =$ |
| (61) $6 + 7 =$ | (62) $12 + 8 =$ | (63) $6 + 11 =$ | (64) $8 + 3 =$ |
| (65) $15 + 3 =$ | (66) $3 + 2 =$ | (67) $16 + 1 =$ | (68) $13 + 1 =$ |
| (69) $14 + 5 =$ | (70) $1 + 17 =$ | (71) $17 + 2 =$ | (72) $18 + 1 =$ |
| (73) $16 + 3 =$ | (74) $19 + 1 =$ | (75) $16 + 2 =$ | (76) $14 + 5 =$ |
| (77) $7 + 4 =$ | (78) $11 + 8 =$ | (79) $16 + 1 =$ | (80) $15 + 4 =$ |
| (81) $6 + 4 =$ | (82) $16 + 1 =$ | (83) $9 + 7 =$ | (84) $17 + 1 =$ |
| (85) $3 + 5 =$ | (86) $1 + 9 =$ | (87) $1 + 2 =$ | (88) $7 + 12 =$ |
| (89) $2 + 12 =$ | (90) $3 + 2 =$ | (91) $6 + 9 =$ | (92) $18 + 2 =$ |
| (93) $7 + 9 =$ | (94) $12 + 3 =$ | (95) $17 + 1 =$ | (96) $15 + 2 =$ |
| (97) $2 + 2 =$ | (98) $13 + 6 =$ | (99) $9 + 10 =$ | (100) $12 + 4 =$ |

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 19 | (2) 15 | (3) 19 | (4) 7 |
| (5) 12 | (6) 6 | (7) 17 | (8) 19 |
| (9) 12 | (10) 20 | (11) 19 | (12) 13 |
| (13) 16 | (14) 19 | (15) 18 | (16) 19 |
| (17) 17 | (18) 19 | (19) 20 | (20) 19 |
| (21) 18 | (22) 11 | (23) 20 | (24) 14 |
| (25) 13 | (26) 17 | (27) 20 | (28) 14 |
| (29) 19 | (30) 17 | (31) 18 | (32) 10 |
| (33) 16 | (34) 19 | (35) 16 | (36) 12 |
| (37) 11 | (38) 8 | (39) 18 | (40) 12 |
| (41) 18 | (42) 6 | (43) 17 | (44) 18 |
| (45) 14 | (46) 18 | (47) 16 | (48) 18 |
| (49) 19 | (50) 20 | (51) 15 | (52) 17 |
| (53) 15 | (54) 19 | (55) 20 | (56) 9 |
| (57) 16 | (58) 10 | (59) 16 | (60) 14 |
| (61) 19 | (62) 8 | (63) 16 | (64) 14 |
| (65) 15 | (66) 17 | (67) 20 | (68) 20 |
| (69) 19 | (70) 16 | (71) 16 | (72) 12 |
| (73) 20 | (74) 20 | (75) 20 | (76) 20 |
| (77) 18 | (78) 20 | (79) 11 | (80) 20 |
| (81) 19 | (82) 15 | (83) 20 | (84) 18 |
| (85) 20 | (86) 20 | (87) 19 | (88) 20 |
| (89) 19 | (90) 11 | (91) 15 | (92) 16 |
| (93) 16 | (94) 14 | (95) 16 | (96) 19 |
| (97) 15 | (98) 11 | (99) 12 | (100) 17 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 8 | (3) 20 | (4) 12 |
| (5) 20 | (6) 12 | (7) 18 | (8) 17 |
| (9) 20 | (10) 19 | (11) 20 | (12) 18 |
| (13) 14 | (14) 7 | (15) 11 | (16) 19 |
| (17) 19 | (18) 9 | (19) 11 | (20) 10 |
| (21) 15 | (22) 13 | (23) 19 | (24) 20 |
| (25) 16 | (26) 13 | (27) 20 | (28) 11 |
| (29) 10 | (30) 15 | (31) 15 | (32) 14 |
| (33) 18 | (34) 14 | (35) 17 | (36) 18 |
| (37) 16 | (38) 17 | (39) 20 | (40) 15 |
| (41) 20 | (42) 20 | (43) 18 | (44) 19 |
| (45) 6 | (46) 19 | (47) 18 | (48) 20 |
| (49) 16 | (50) 8 | (51) 20 | (52) 19 |
| (53) 6 | (54) 20 | (55) 14 | (56) 15 |
| (57) 14 | (58) 17 | (59) 19 | (60) 14 |
| (61) 15 | (62) 5 | (63) 15 | (64) 5 |
| (65) 16 | (66) 16 | (67) 10 | (68) 9 |
| (69) 20 | (70) 17 | (71) 18 | (72) 17 |
| (73) 4 | (74) 17 | (75) 16 | (76) 10 |
| (77) 14 | (78) 15 | (79) 8 | (80) 7 |
| (81) 14 | (82) 10 | (83) 6 | (84) 15 |
| (85) 10 | (86) 20 | (87) 17 | (88) 15 |
| (89) 13 | (90) 17 | (91) 20 | (92) 11 |
| (93) 18 | (94) 20 | (95) 7 | (96) 20 |
| (97) 20 | (98) 16 | (99) 8 | (100) 18 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 19 | (3) 18 | (4) 17 |
| (5) 17 | (6) 4 | (7) 17 | (8) 7 |
| (9) 13 | (10) 9 | (11) 15 | (12) 11 |
| (13) 19 | (14) 7 | (15) 12 | (16) 15 |
| (17) 13 | (18) 20 | (19) 20 | (20) 8 |
| (21) 19 | (22) 19 | (23) 15 | (24) 20 |
| (25) 19 | (26) 12 | (27) 17 | (28) 18 |
| (29) 20 | (30) 20 | (31) 17 | (32) 12 |
| (33) 10 | (34) 17 | (35) 16 | (36) 8 |
| (37) 15 | (38) 18 | (39) 18 | (40) 15 |
| (41) 15 | (42) 19 | (43) 18 | (44) 20 |
| (45) 20 | (46) 15 | (47) 15 | (48) 18 |
| (49) 16 | (50) 8 | (51) 16 | (52) 20 |
| (53) 20 | (54) 17 | (55) 11 | (56) 19 |
| (57) 11 | (58) 18 | (59) 20 | (60) 13 |
| (61) 12 | (62) 19 | (63) 17 | (64) 7 |
| (65) 15 | (66) 16 | (67) 16 | (68) 6 |
| (69) 17 | (70) 20 | (71) 16 | (72) 14 |
| (73) 18 | (74) 17 | (75) 18 | (76) 20 |
| (77) 16 | (78) 14 | (79) 20 | (80) 13 |
| (81) 19 | (82) 20 | (83) 18 | (84) 19 |
| (85) 19 | (86) 6 | (87) 11 | (88) 15 |
| (89) 14 | (90) 19 | (91) 17 | (92) 19 |
| (93) 19 | (94) 20 | (95) 15 | (96) 18 |
| (97) 18 | (98) 17 | (99) 16 | (100) 16 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 5 | (2) 20 | (3) 14 | (4) 18 |
| (5) 20 | (6) 18 | (7) 17 | (8) 20 |
| (9) 17 | (10) 11 | (11) 14 | (12) 20 |
| (13) 20 | (14) 16 | (15) 20 | (16) 4 |
| (17) 15 | (18) 20 | (19) 6 | (20) 20 |
| (21) 20 | (22) 15 | (23) 19 | (24) 16 |
| (25) 16 | (26) 13 | (27) 13 | (28) 20 |
| (29) 17 | (30) 14 | (31) 15 | (32) 19 |
| (33) 6 | (34) 17 | (35) 18 | (36) 20 |
| (37) 15 | (38) 9 | (39) 11 | (40) 20 |
| (41) 20 | (42) 18 | (43) 13 | (44) 14 |
| (45) 19 | (46) 13 | (47) 15 | (48) 20 |
| (49) 13 | (50) 17 | (51) 18 | (52) 18 |
| (53) 20 | (54) 19 | (55) 15 | (56) 20 |
| (57) 14 | (58) 20 | (59) 14 | (60) 17 |
| (61) 10 | (62) 16 | (63) 20 | (64) 12 |
| (65) 19 | (66) 20 | (67) 16 | (68) 17 |
| (69) 14 | (70) 9 | (71) 20 | (72) 20 |
| (73) 13 | (74) 14 | (75) 14 | (76) 11 |
| (77) 13 | (78) 20 | (79) 16 | (80) 20 |
| (81) 15 | (82) 20 | (83) 19 | (84) 9 |
| (85) 5 | (86) 18 | (87) 12 | (88) 12 |
| (89) 20 | (90) 11 | (91) 20 | (92) 20 |
| (93) 10 | (94) 10 | (95) 5 | (96) 20 |
| (97) 15 | (98) 16 | (99) 20 | (100) 15 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 18 | (3) 20 | (4) 20 |
| (5) 19 | (6) 19 | (7) 20 | (8) 15 |
| (9) 20 | (10) 5 | (11) 15 | (12) 13 |
| (13) 19 | (14) 16 | (15) 15 | (16) 19 |
| (17) 19 | (18) 17 | (19) 16 | (20) 13 |
| (21) 15 | (22) 16 | (23) 18 | (24) 20 |
| (25) 19 | (26) 4 | (27) 20 | (28) 2 |
| (29) 17 | (30) 19 | (31) 20 | (32) 20 |
| (33) 11 | (34) 15 | (35) 11 | (36) 7 |
| (37) 19 | (38) 10 | (39) 9 | (40) 20 |
| (41) 8 | (42) 15 | (43) 12 | (44) 19 |
| (45) 17 | (46) 17 | (47) 14 | (48) 20 |
| (49) 12 | (50) 19 | (51) 20 | (52) 13 |
| (53) 12 | (54) 13 | (55) 18 | (56) 15 |
| (57) 20 | (58) 15 | (59) 16 | (60) 18 |
| (61) 18 | (62) 18 | (63) 7 | (64) 8 |
| (65) 17 | (66) 19 | (67) 15 | (68) 5 |
| (69) 20 | (70) 20 | (71) 20 | (72) 18 |
| (73) 12 | (74) 15 | (75) 19 | (76) 19 |
| (77) 5 | (78) 17 | (79) 19 | (80) 13 |
| (81) 20 | (82) 5 | (83) 18 | (84) 17 |
| (85) 18 | (86) 14 | (87) 14 | (88) 18 |
| (89) 16 | (90) 13 | (91) 11 | (92) 14 |
| (93) 6 | (94) 15 | (95) 19 | (96) 12 |
| (97) 17 | (98) 20 | (99) 16 | (100) 13 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 18 | (3) 15 | (4) 9 |
| (5) 19 | (6) 19 | (7) 20 | (8) 7 |
| (9) 19 | (10) 18 | (11) 18 | (12) 13 |
| (13) 20 | (14) 14 | (15) 7 | (16) 16 |
| (17) 12 | (18) 19 | (19) 20 | (20) 20 |
| (21) 18 | (22) 20 | (23) 18 | (24) 16 |
| (25) 11 | (26) 16 | (27) 20 | (28) 20 |
| (29) 14 | (30) 15 | (31) 12 | (32) 17 |
| (33) 17 | (34) 10 | (35) 20 | (36) 13 |
| (37) 15 | (38) 3 | (39) 18 | (40) 20 |
| (41) 13 | (42) 20 | (43) 15 | (44) 20 |
| (45) 17 | (46) 6 | (47) 18 | (48) 12 |
| (49) 20 | (50) 17 | (51) 13 | (52) 19 |
| (53) 15 | (54) 17 | (55) 19 | (56) 5 |
| (57) 11 | (58) 18 | (59) 20 | (60) 15 |
| (61) 18 | (62) 20 | (63) 20 | (64) 19 |
| (65) 20 | (66) 18 | (67) 19 | (68) 18 |
| (69) 19 | (70) 20 | (71) 18 | (72) 17 |
| (73) 6 | (74) 14 | (75) 10 | (76) 15 |
| (77) 19 | (78) 20 | (79) 17 | (80) 17 |
| (81) 19 | (82) 20 | (83) 17 | (84) 11 |
| (85) 20 | (86) 10 | (87) 9 | (88) 13 |
| (89) 16 | (90) 7 | (91) 16 | (92) 20 |
| (93) 6 | (94) 15 | (95) 17 | (96) 20 |
| (97) 15 | (98) 4 | (99) 11 | (100) 10 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 12 | (3) 7 | (4) 20 |
| (5) 16 | (6) 20 | (7) 10 | (8) 15 |
| (9) 12 | (10) 18 | (11) 19 | (12) 6 |
| (13) 16 | (14) 17 | (15) 20 | (16) 12 |
| (17) 16 | (18) 20 | (19) 18 | (20) 10 |
| (21) 5 | (22) 19 | (23) 18 | (24) 20 |
| (25) 20 | (26) 20 | (27) 20 | (28) 16 |
| (29) 20 | (30) 19 | (31) 19 | (32) 16 |
| (33) 12 | (34) 18 | (35) 19 | (36) 10 |
| (37) 20 | (38) 17 | (39) 7 | (40) 20 |
| (41) 16 | (42) 20 | (43) 19 | (44) 19 |
| (45) 16 | (46) 20 | (47) 19 | (48) 7 |
| (49) 14 | (50) 19 | (51) 19 | (52) 11 |
| (53) 19 | (54) 20 | (55) 16 | (56) 6 |
| (57) 15 | (58) 20 | (59) 18 | (60) 14 |
| (61) 13 | (62) 20 | (63) 17 | (64) 11 |
| (65) 18 | (66) 5 | (67) 17 | (68) 14 |
| (69) 19 | (70) 18 | (71) 19 | (72) 19 |
| (73) 19 | (74) 20 | (75) 18 | (76) 19 |
| (77) 11 | (78) 19 | (79) 17 | (80) 19 |
| (81) 10 | (82) 17 | (83) 16 | (84) 18 |
| (85) 8 | (86) 10 | (87) 3 | (88) 19 |
| (89) 14 | (90) 5 | (91) 15 | (92) 20 |
| (93) 16 | (94) 15 | (95) 18 | (96) 17 |
| (97) 4 | (98) 19 | (99) 19 | (100) 16 |