

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $9 + 3 =$ | (3) $5 + 11 =$ | (4) $10 + 10 =$ |
| (5) $18 + 1 =$ | (6) $1 + 17 =$ | (7) $15 + 1 =$ | (8) $13 + 1 =$ |
| (9) $18 + 2 =$ | (10) $4 + 3 =$ | (11) $9 + 9 =$ | (12) $13 + 4 =$ |
| (13) $17 + 2 =$ | (14) $13 + 1 =$ | (15) $13 + 4 =$ | (16) $8 + 4 =$ |
| (17) $19 + 1 =$ | (18) $13 + 1 =$ | (19) $16 + 3 =$ | (20) $13 + 7 =$ |
| (21) $14 + 6 =$ | (22) $16 + 3 =$ | (23) $3 + 10 =$ | (24) $11 + 3 =$ |
| (25) $9 + 9 =$ | (26) $9 + 3 =$ | (27) $8 + 12 =$ | (28) $2 + 16 =$ |
| (29) $11 + 9 =$ | (30) $6 + 1 =$ | (31) $18 + 1 =$ | (32) $12 + 6 =$ |
| (33) $4 + 6 =$ | (34) $16 + 3 =$ | (35) $2 + 11 =$ | (36) $5 + 15 =$ |
| (37) $6 + 1 =$ | (38) $14 + 3 =$ | (39) $1 + 5 =$ | (40) $3 + 8 =$ |
| (41) $12 + 4 =$ | (42) $15 + 1 =$ | (43) $13 + 1 =$ | (44) $13 + 5 =$ |
| (45) $16 + 1 =$ | (46) $19 + 1 =$ | (47) $13 + 6 =$ | (48) $8 + 12 =$ |
| (49) $13 + 4 =$ | (50) $3 + 4 =$ | (51) $15 + 5 =$ | (52) $13 + 2 =$ |
| (53) $19 + 1 =$ | (54) $5 + 5 =$ | (55) $9 + 9 =$ | (56) $8 + 2 =$ |
| (57) $3 + 5 =$ | (58) $7 + 3 =$ | (59) $16 + 4 =$ | (60) $11 + 4 =$ |
| (61) $19 + 1 =$ | (62) $14 + 4 =$ | (63) $4 + 16 =$ | (64) $10 + 10 =$ |
| (65) $1 + 7 =$ | (66) $7 + 11 =$ | (67) $1 + 14 =$ | (68) $14 + 3 =$ |
| (69) $16 + 2 =$ | (70) $1 + 3 =$ | (71) $7 + 10 =$ | (72) $12 + 7 =$ |
| (73) $5 + 4 =$ | (74) $15 + 2 =$ | (75) $4 + 7 =$ | (76) $5 + 7 =$ |
| (77) $15 + 2 =$ | (78) $3 + 4 =$ | (79) $19 + 1 =$ | (80) $18 + 1 =$ |
| (81) $16 + 3 =$ | (82) $5 + 15 =$ | (83) $8 + 10 =$ | (84) $4 + 7 =$ |
| (85) $7 + 9 =$ | (86) $5 + 12 =$ | (87) $18 + 2 =$ | (88) $6 + 9 =$ |
| (89) $3 + 7 =$ | (90) $19 + 1 =$ | (91) $6 + 4 =$ | (92) $7 + 4 =$ |
| (93) $15 + 5 =$ | (94) $15 + 2 =$ | (95) $15 + 4 =$ | (96) $17 + 1 =$ |
| (97) $11 + 5 =$ | (98) $11 + 7 =$ | (99) $18 + 1 =$ | (100) $5 + 9 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $7 + 2 =$ | (2) $16 + 3 =$ | (3) $4 + 2 =$ | (4) $7 + 9 =$ |
| (5) $7 + 13 =$ | (6) $9 + 8 =$ | (7) $11 + 1 =$ | (8) $8 + 6 =$ |
| (9) $6 + 1 =$ | (10) $11 + 2 =$ | (11) $19 + 1 =$ | (12) $12 + 1 =$ |
| (13) $13 + 2 =$ | (14) $17 + 2 =$ | (15) $6 + 11 =$ | (16) $13 + 5 =$ |
| (17) $5 + 2 =$ | (18) $18 + 2 =$ | (19) $8 + 1 =$ | (20) $12 + 5 =$ |
| (21) $7 + 2 =$ | (22) $4 + 16 =$ | (23) $14 + 6 =$ | (24) $18 + 2 =$ |
| (25) $19 + 1 =$ | (26) $6 + 13 =$ | (27) $15 + 5 =$ | (28) $3 + 1 =$ |
| (29) $5 + 5 =$ | (30) $15 + 1 =$ | (31) $1 + 14 =$ | (32) $11 + 6 =$ |
| (33) $4 + 10 =$ | (34) $3 + 1 =$ | (35) $9 + 10 =$ | (36) $6 + 7 =$ |
| (37) $4 + 16 =$ | (38) $15 + 1 =$ | (39) $19 + 1 =$ | (40) $13 + 4 =$ |
| (41) $17 + 1 =$ | (42) $15 + 5 =$ | (43) $14 + 6 =$ | (44) $12 + 7 =$ |
| (45) $19 + 1 =$ | (46) $12 + 7 =$ | (47) $17 + 1 =$ | (48) $2 + 5 =$ |
| (49) $4 + 12 =$ | (50) $16 + 1 =$ | (51) $4 + 7 =$ | (52) $18 + 1 =$ |
| (53) $8 + 5 =$ | (54) $1 + 7 =$ | (55) $1 + 6 =$ | (56) $3 + 15 =$ |
| (57) $6 + 13 =$ | (58) $17 + 2 =$ | (59) $3 + 13 =$ | (60) $3 + 9 =$ |
| (61) $18 + 1 =$ | (62) $1 + 18 =$ | (63) $16 + 4 =$ | (64) $11 + 4 =$ |
| (65) $13 + 5 =$ | (66) $16 + 3 =$ | (67) $2 + 12 =$ | (68) $1 + 3 =$ |
| (69) $13 + 5 =$ | (70) $5 + 10 =$ | (71) $8 + 8 =$ | (72) $6 + 6 =$ |
| (73) $3 + 5 =$ | (74) $7 + 3 =$ | (75) $16 + 3 =$ | (76) $1 + 19 =$ |
| (77) $12 + 3 =$ | (78) $6 + 10 =$ | (79) $2 + 6 =$ | (80) $19 + 1 =$ |
| (81) $13 + 1 =$ | (82) $14 + 4 =$ | (83) $4 + 13 =$ | (84) $1 + 2 =$ |
| (85) $13 + 4 =$ | (86) $17 + 1 =$ | (87) $15 + 2 =$ | (88) $11 + 9 =$ |
| (89) $8 + 8 =$ | (90) $14 + 1 =$ | (91) $9 + 2 =$ | (92) $18 + 1 =$ |
| (93) $8 + 8 =$ | (94) $5 + 5 =$ | (95) $7 + 8 =$ | (96) $9 + 4 =$ |
| (97) $2 + 14 =$ | (98) $3 + 9 =$ | (99) $13 + 3 =$ | (100) $3 + 17 =$ |

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- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $10 + 1 =$ | (2) $14 + 6 =$ | (3) $3 + 14 =$ | (4) $9 + 9 =$ |
| (5) $16 + 4 =$ | (6) $18 + 2 =$ | (7) $5 + 14 =$ | (8) $7 + 9 =$ |
| (9) $4 + 7 =$ | (10) $17 + 2 =$ | (11) $14 + 2 =$ | (12) $16 + 3 =$ |
| (13) $5 + 11 =$ | (14) $8 + 10 =$ | (15) $11 + 1 =$ | (16) $6 + 9 =$ |
| (17) $14 + 3 =$ | (18) $3 + 12 =$ | (19) $10 + 4 =$ | (20) $13 + 4 =$ |
| (21) $6 + 2 =$ | (22) $8 + 7 =$ | (23) $17 + 2 =$ | (24) $1 + 7 =$ |
| (25) $16 + 1 =$ | (26) $11 + 3 =$ | (27) $1 + 18 =$ | (28) $15 + 2 =$ |
| (29) $8 + 8 =$ | (30) $13 + 7 =$ | (31) $19 + 1 =$ | (32) $6 + 6 =$ |
| (33) $6 + 13 =$ | (34) $9 + 8 =$ | (35) $3 + 4 =$ | (36) $12 + 4 =$ |
| (37) $10 + 5 =$ | (38) $1 + 8 =$ | (39) $5 + 15 =$ | (40) $18 + 1 =$ |
| (41) $2 + 2 =$ | (42) $9 + 1 =$ | (43) $5 + 8 =$ | (44) $8 + 10 =$ |
| (45) $4 + 15 =$ | (46) $19 + 1 =$ | (47) $17 + 2 =$ | (48) $14 + 2 =$ |
| (49) $8 + 12 =$ | (50) $9 + 3 =$ | (51) $9 + 11 =$ | (52) $9 + 2 =$ |
| (53) $4 + 14 =$ | (54) $10 + 5 =$ | (55) $7 + 8 =$ | (56) $10 + 4 =$ |
| (57) $15 + 4 =$ | (58) $3 + 2 =$ | (59) $15 + 3 =$ | (60) $15 + 4 =$ |
| (61) $12 + 4 =$ | (62) $17 + 1 =$ | (63) $2 + 5 =$ | (64) $17 + 2 =$ |
| (65) $4 + 14 =$ | (66) $14 + 1 =$ | (67) $15 + 2 =$ | (68) $2 + 15 =$ |
| (69) $1 + 10 =$ | (70) $7 + 7 =$ | (71) $15 + 2 =$ | (72) $1 + 2 =$ |
| (73) $6 + 9 =$ | (74) $18 + 1 =$ | (75) $10 + 6 =$ | (76) $5 + 5 =$ |
| (77) $13 + 2 =$ | (78) $10 + 2 =$ | (79) $14 + 5 =$ | (80) $16 + 1 =$ |
| (81) $5 + 15 =$ | (82) $8 + 3 =$ | (83) $18 + 1 =$ | (84) $4 + 14 =$ |
| (85) $14 + 6 =$ | (86) $6 + 9 =$ | (87) $16 + 4 =$ | (88) $6 + 8 =$ |
| (89) $14 + 4 =$ | (90) $4 + 11 =$ | (91) $11 + 4 =$ | (92) $5 + 2 =$ |
| (93) $11 + 7 =$ | (94) $8 + 5 =$ | (95) $4 + 7 =$ | (96) $19 + 1 =$ |
| (97) $1 + 8 =$ | (98) $10 + 8 =$ | (99) $17 + 2 =$ | (100) $10 + 6 =$ |

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(1) $8 + 5 =$

(2) $10 + 5 =$

(3) $5 + 13 =$

(4) $14 + 4 =$

(5) $18 + 2 =$

(6) $15 + 2 =$

(7) $10 + 7 =$

(8) $6 + 10 =$

(9) $4 + 15 =$

(10) $7 + 6 =$

(11) $14 + 6 =$

(12) $13 + 3 =$

(13) $18 + 1 =$

(14) $2 + 18 =$

(15) $12 + 1 =$

(16) $15 + 5 =$

(17) $5 + 9 =$

(18) $4 + 1 =$

(19) $10 + 10 =$

(20) $18 + 1 =$

(21) $7 + 3 =$

(22) $6 + 3 =$

(23) $5 + 5 =$

(24) $9 + 1 =$

(25) $6 + 14 =$

(26) $9 + 1 =$

(27) $6 + 6 =$

(28) $4 + 3 =$

(29) $4 + 16 =$

(30) $12 + 4 =$

(31) $10 + 2 =$

(32) $19 + 1 =$

(33) $1 + 7 =$

(34) $8 + 9 =$

(35) $6 + 4 =$

(36) $19 + 1 =$

(37) $4 + 15 =$

(38) $15 + 4 =$

(39) $6 + 13 =$

(40) $10 + 9 =$

(41) $16 + 2 =$

(42) $13 + 7 =$

(43) $10 + 3 =$

(44) $2 + 6 =$

(45) $12 + 4 =$

(46) $1 + 11 =$

(47) $3 + 13 =$

(48) $16 + 1 =$

(49) $13 + 6 =$

(50) $14 + 1 =$

(51) $16 + 4 =$

(52) $1 + 4 =$

(53) $19 + 1 =$

(54) $5 + 3 =$

(55) $9 + 8 =$

(56) $6 + 1 =$

(57) $12 + 8 =$

(58) $11 + 7 =$

(59) $4 + 12 =$

(60) $13 + 4 =$

(61) $3 + 2 =$

(62) $8 + 11 =$

(63) $9 + 3 =$

(64) $19 + 1 =$

(65) $16 + 2 =$

(66) $1 + 14 =$

(67) $1 + 8 =$

(68) $2 + 5 =$

(69) $8 + 2 =$

(70) $16 + 1 =$

(71) $13 + 5 =$

(72) $6 + 7 =$

(73) $14 + 6 =$

(74) $18 + 2 =$

(75) $18 + 1 =$

(76) $9 + 1 =$

(77) $10 + 1 =$

(78) $18 + 1 =$

(79) $13 + 7 =$

(80) $14 + 5 =$

(81) $17 + 2 =$

(82) $11 + 2 =$

(83) $18 + 1 =$

(84) $16 + 3 =$

(85) $15 + 3 =$

(86) $8 + 9 =$

(87) $15 + 1 =$

(88) $11 + 6 =$

(89) $7 + 11 =$

(90) $9 + 1 =$

(91) $13 + 2 =$

(92) $16 + 4 =$

(93) $6 + 8 =$

(94) $10 + 3 =$

(95) $3 + 3 =$

(96) $15 + 1 =$

(97) $19 + 1 =$

(98) $2 + 4 =$

(99) $3 + 4 =$

(100) $9 + 4 =$

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- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $11 + 6 =$ | (2) $4 + 15 =$ | (3) $17 + 1 =$ | (4) $9 + 4 =$ |
| (5) $13 + 4 =$ | (6) $19 + 1 =$ | (7) $7 + 11 =$ | (8) $10 + 9 =$ |
| (9) $8 + 7 =$ | (10) $19 + 1 =$ | (11) $14 + 2 =$ | (12) $11 + 3 =$ |
| (13) $2 + 2 =$ | (14) $8 + 10 =$ | (15) $7 + 10 =$ | (16) $8 + 8 =$ |
| (17) $8 + 11 =$ | (18) $7 + 8 =$ | (19) $2 + 2 =$ | (20) $16 + 1 =$ |
| (21) $1 + 8 =$ | (22) $1 + 19 =$ | (23) $17 + 1 =$ | (24) $13 + 4 =$ |
| (25) $19 + 1 =$ | (26) $10 + 10 =$ | (27) $17 + 3 =$ | (28) $1 + 10 =$ |
| (29) $18 + 1 =$ | (30) $15 + 4 =$ | (31) $7 + 13 =$ | (32) $10 + 4 =$ |
| (33) $1 + 17 =$ | (34) $15 + 1 =$ | (35) $4 + 13 =$ | (36) $6 + 2 =$ |
| (37) $1 + 19 =$ | (38) $4 + 1 =$ | (39) $15 + 5 =$ | (40) $1 + 1 =$ |
| (41) $16 + 3 =$ | (42) $7 + 1 =$ | (43) $11 + 5 =$ | (44) $3 + 10 =$ |
| (45) $18 + 1 =$ | (46) $5 + 6 =$ | (47) $15 + 4 =$ | (48) $6 + 2 =$ |
| (49) $9 + 2 =$ | (50) $16 + 1 =$ | (51) $6 + 11 =$ | (52) $17 + 1 =$ |
| (53) $1 + 4 =$ | (54) $3 + 10 =$ | (55) $14 + 6 =$ | (56) $2 + 3 =$ |
| (57) $3 + 15 =$ | (58) $4 + 7 =$ | (59) $12 + 2 =$ | (60) $12 + 1 =$ |
| (61) $6 + 5 =$ | (62) $11 + 3 =$ | (63) $17 + 2 =$ | (64) $9 + 3 =$ |
| (65) $1 + 4 =$ | (66) $18 + 1 =$ | (67) $15 + 2 =$ | (68) $17 + 1 =$ |
| (69) $15 + 2 =$ | (70) $6 + 3 =$ | (71) $11 + 9 =$ | (72) $18 + 2 =$ |
| (73) $12 + 2 =$ | (74) $9 + 9 =$ | (75) $10 + 7 =$ | (76) $3 + 14 =$ |
| (77) $1 + 9 =$ | (78) $1 + 5 =$ | (79) $17 + 3 =$ | (80) $8 + 6 =$ |
| (81) $4 + 7 =$ | (82) $1 + 1 =$ | (83) $1 + 12 =$ | (84) $19 + 1 =$ |
| (85) $2 + 5 =$ | (86) $6 + 12 =$ | (87) $11 + 4 =$ | (88) $4 + 5 =$ |
| (89) $13 + 7 =$ | (90) $5 + 1 =$ | (91) $12 + 3 =$ | (92) $1 + 16 =$ |
| (93) $19 + 1 =$ | (94) $13 + 2 =$ | (95) $16 + 2 =$ | (96) $8 + 12 =$ |
| (97) $11 + 6 =$ | (98) $14 + 3 =$ | (99) $3 + 8 =$ | (100) $12 + 1 =$ |

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(1) $1 + 15 =$

(2) $18 + 1 =$

(3) $4 + 4 =$

(4) $11 + 1 =$

(5) $19 + 1 =$

(6) $14 + 6 =$

(7) $10 + 10 =$

(8) $3 + 17 =$

(9) $18 + 1 =$

(10) $9 + 2 =$

(11) $8 + 7 =$

(12) $12 + 1 =$

(13) $4 + 10 =$

(14) $2 + 5 =$

(15) $11 + 1 =$

(16) $7 + 7 =$

(17) $9 + 10 =$

(18) $3 + 5 =$

(19) $15 + 2 =$

(20) $11 + 2 =$

(21) $19 + 1 =$

(22) $4 + 3 =$

(23) $18 + 1 =$

(24) $1 + 18 =$

(25) $13 + 6 =$

(26) $8 + 3 =$

(27) $8 + 1 =$

(28) $9 + 3 =$

(29) $1 + 19 =$

(30) $18 + 2 =$

(31) $13 + 4 =$

(32) $16 + 1 =$

(33) $14 + 6 =$

(34) $10 + 10 =$

(35) $12 + 5 =$

(36) $15 + 3 =$

(37) $6 + 5 =$

(38) $19 + 1 =$

(39) $18 + 1 =$

(40) $6 + 6 =$

(41) $16 + 2 =$

(42) $12 + 4 =$

(43) $7 + 6 =$

(44) $13 + 2 =$

(45) $11 + 7 =$

(46) $17 + 1 =$

(47) $13 + 5 =$

(48) $13 + 3 =$

(49) $5 + 8 =$

(50) $15 + 5 =$

(51) $17 + 1 =$

(52) $8 + 8 =$

(53) $12 + 3 =$

(54) $3 + 14 =$

(55) $6 + 7 =$

(56) $5 + 12 =$

(57) $3 + 16 =$

(58) $15 + 5 =$

(59) $19 + 1 =$

(60) $14 + 6 =$

(61) $14 + 5 =$

(62) $5 + 4 =$

(63) $12 + 7 =$

(64) $4 + 10 =$

(65) $11 + 6 =$

(66) $10 + 3 =$

(67) $1 + 3 =$

(68) $10 + 4 =$

(69) $10 + 10 =$

(70) $12 + 1 =$

(71) $7 + 8 =$

(72) $6 + 14 =$

(73) $19 + 1 =$

(74) $7 + 1 =$

(75) $10 + 1 =$

(76) $1 + 3 =$

(77) $10 + 6 =$

(78) $10 + 8 =$

(79) $3 + 11 =$

(80) $2 + 14 =$

(81) $19 + 1 =$

(82) $2 + 14 =$

(83) $2 + 5 =$

(84) $3 + 2 =$

(85) $12 + 5 =$

(86) $16 + 1 =$

(87) $19 + 1 =$

(88) $3 + 5 =$

(89) $19 + 1 =$

(90) $2 + 8 =$

(91) $10 + 7 =$

(92) $2 + 9 =$

(93) $13 + 2 =$

(94) $13 + 6 =$

(95) $5 + 14 =$

(96) $10 + 3 =$

(97) $9 + 1 =$

(98) $4 + 5 =$

(99) $14 + 4 =$

(100) $12 + 6 =$

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(1) $1 + 9 =$

(2) $13 + 4 =$

(3) $2 + 1 =$

(4) $14 + 6 =$

(5) $10 + 6 =$

(6) $2 + 16 =$

(7) $2 + 4 =$

(8) $11 + 7 =$

(9) $18 + 2 =$

(10) $15 + 5 =$

(11) $3 + 15 =$

(12) $11 + 3 =$

(13) $18 + 1 =$

(14) $9 + 4 =$

(15) $5 + 9 =$

(16) $19 + 1 =$

(17) $8 + 12 =$

(18) $15 + 4 =$

(19) $11 + 1 =$

(20) $18 + 1 =$

(21) $14 + 2 =$

(22) $2 + 14 =$

(23) $3 + 6 =$

(24) $5 + 10 =$

(25) $17 + 3 =$

(26) $18 + 1 =$

(27) $10 + 7 =$

(28) $5 + 11 =$

(29) $11 + 6 =$

(30) $10 + 2 =$

(31) $7 + 6 =$

(32) $9 + 6 =$

(33) $17 + 1 =$

(34) $14 + 2 =$

(35) $1 + 2 =$

(36) $14 + 2 =$

(37) $15 + 4 =$

(38) $17 + 3 =$

(39) $1 + 11 =$

(40) $12 + 2 =$

(41) $12 + 1 =$

(42) $2 + 8 =$

(43) $16 + 2 =$

(44) $19 + 1 =$

(45) $7 + 10 =$

(46) $8 + 11 =$

(47) $16 + 3 =$

(48) $7 + 11 =$

(49) $8 + 1 =$

(50) $1 + 17 =$

(51) $7 + 1 =$

(52) $7 + 2 =$

(53) $16 + 3 =$

(54) $15 + 2 =$

(55) $8 + 3 =$

(56) $7 + 13 =$

(57) $4 + 8 =$

(58) $1 + 10 =$

(59) $8 + 4 =$

(60) $9 + 11 =$

(61) $4 + 6 =$

(62) $9 + 9 =$

(63) $4 + 2 =$

(64) $18 + 1 =$

(65) $9 + 1 =$

(66) $14 + 1 =$

(67) $4 + 15 =$

(68) $19 + 1 =$

(69) $13 + 7 =$

(70) $2 + 4 =$

(71) $6 + 2 =$

(72) $14 + 3 =$

(73) $6 + 12 =$

(74) $5 + 1 =$

(75) $13 + 1 =$

(76) $8 + 12 =$

(77) $19 + 1 =$

(78) $2 + 4 =$

(79) $10 + 2 =$

(80) $3 + 4 =$

(81) $12 + 3 =$

(82) $19 + 1 =$

(83) $6 + 8 =$

(84) $6 + 7 =$

(85) $10 + 7 =$

(86) $10 + 1 =$

(87) $18 + 2 =$

(88) $17 + 2 =$

(89) $13 + 4 =$

(90) $17 + 2 =$

(91) $9 + 10 =$

(92) $18 + 2 =$

(93) $14 + 2 =$

(94) $18 + 2 =$

(95) $3 + 9 =$

(96) $15 + 2 =$

(97) $17 + 2 =$

(98) $7 + 5 =$

(99) $12 + 4 =$

(100) $2 + 1 =$

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 20 | (2) 12 | (3) 16 | (4) 20 |
| (5) 19 | (6) 18 | (7) 16 | (8) 14 |
| (9) 20 | (10) 7 | (11) 18 | (12) 17 |
| (13) 19 | (14) 14 | (15) 17 | (16) 12 |
| (17) 20 | (18) 14 | (19) 19 | (20) 20 |
| (21) 20 | (22) 19 | (23) 13 | (24) 14 |
| (25) 18 | (26) 12 | (27) 20 | (28) 18 |
| (29) 20 | (30) 7 | (31) 19 | (32) 18 |
| (33) 10 | (34) 19 | (35) 13 | (36) 20 |
| (37) 7 | (38) 17 | (39) 6 | (40) 11 |
| (41) 16 | (42) 16 | (43) 14 | (44) 18 |
| (45) 17 | (46) 20 | (47) 19 | (48) 20 |
| (49) 17 | (50) 7 | (51) 20 | (52) 15 |
| (53) 20 | (54) 10 | (55) 18 | (56) 10 |
| (57) 8 | (58) 10 | (59) 20 | (60) 15 |
| (61) 20 | (62) 18 | (63) 20 | (64) 20 |
| (65) 8 | (66) 18 | (67) 15 | (68) 17 |
| (69) 18 | (70) 4 | (71) 17 | (72) 19 |
| (73) 9 | (74) 17 | (75) 11 | (76) 12 |
| (77) 17 | (78) 7 | (79) 20 | (80) 19 |
| (81) 19 | (82) 20 | (83) 18 | (84) 11 |
| (85) 16 | (86) 17 | (87) 20 | (88) 15 |
| (89) 10 | (90) 20 | (91) 10 | (92) 11 |
| (93) 20 | (94) 17 | (95) 19 | (96) 18 |
| (97) 16 | (98) 18 | (99) 19 | (100) 14 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 19 | (3) 6 | (4) 16 |
| (5) 20 | (6) 17 | (7) 12 | (8) 14 |
| (9) 7 | (10) 13 | (11) 20 | (12) 13 |
| (13) 15 | (14) 19 | (15) 17 | (16) 18 |
| (17) 7 | (18) 20 | (19) 9 | (20) 17 |
| (21) 9 | (22) 20 | (23) 20 | (24) 20 |
| (25) 20 | (26) 19 | (27) 20 | (28) 4 |
| (29) 10 | (30) 16 | (31) 15 | (32) 17 |
| (33) 14 | (34) 4 | (35) 19 | (36) 13 |
| (37) 20 | (38) 16 | (39) 20 | (40) 17 |
| (41) 18 | (42) 20 | (43) 20 | (44) 19 |
| (45) 20 | (46) 19 | (47) 18 | (48) 7 |
| (49) 16 | (50) 17 | (51) 11 | (52) 19 |
| (53) 13 | (54) 8 | (55) 7 | (56) 18 |
| (57) 19 | (58) 19 | (59) 16 | (60) 12 |
| (61) 19 | (62) 19 | (63) 20 | (64) 15 |
| (65) 18 | (66) 19 | (67) 14 | (68) 4 |
| (69) 18 | (70) 15 | (71) 16 | (72) 12 |
| (73) 8 | (74) 10 | (75) 19 | (76) 20 |
| (77) 15 | (78) 16 | (79) 8 | (80) 20 |
| (81) 14 | (82) 18 | (83) 17 | (84) 3 |
| (85) 17 | (86) 18 | (87) 17 | (88) 20 |
| (89) 16 | (90) 15 | (91) 11 | (92) 19 |
| (93) 16 | (94) 10 | (95) 15 | (96) 13 |
| (97) 16 | (98) 12 | (99) 16 | (100) 20 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 11 | (2) 20 | (3) 17 | (4) 18 |
| (5) 20 | (6) 20 | (7) 19 | (8) 16 |
| (9) 11 | (10) 19 | (11) 16 | (12) 19 |
| (13) 16 | (14) 18 | (15) 12 | (16) 15 |
| (17) 17 | (18) 15 | (19) 14 | (20) 17 |
| (21) 8 | (22) 15 | (23) 19 | (24) 8 |
| (25) 17 | (26) 14 | (27) 19 | (28) 17 |
| (29) 16 | (30) 20 | (31) 20 | (32) 12 |
| (33) 19 | (34) 17 | (35) 7 | (36) 16 |
| (37) 15 | (38) 9 | (39) 20 | (40) 19 |
| (41) 4 | (42) 10 | (43) 13 | (44) 18 |
| (45) 19 | (46) 20 | (47) 19 | (48) 16 |
| (49) 20 | (50) 12 | (51) 20 | (52) 11 |
| (53) 18 | (54) 15 | (55) 15 | (56) 14 |
| (57) 19 | (58) 5 | (59) 18 | (60) 19 |
| (61) 16 | (62) 18 | (63) 7 | (64) 19 |
| (65) 18 | (66) 15 | (67) 17 | (68) 17 |
| (69) 11 | (70) 14 | (71) 17 | (72) 3 |
| (73) 15 | (74) 19 | (75) 16 | (76) 10 |
| (77) 15 | (78) 12 | (79) 19 | (80) 17 |
| (81) 20 | (82) 11 | (83) 19 | (84) 18 |
| (85) 20 | (86) 15 | (87) 20 | (88) 14 |
| (89) 18 | (90) 15 | (91) 15 | (92) 7 |
| (93) 18 | (94) 13 | (95) 11 | (96) 20 |
| (97) 9 | (98) 18 | (99) 19 | (100) 16 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 13 | (2) 15 | (3) 18 | (4) 18 |
| (5) 20 | (6) 17 | (7) 17 | (8) 16 |
| (9) 19 | (10) 13 | (11) 20 | (12) 16 |
| (13) 19 | (14) 20 | (15) 13 | (16) 20 |
| (17) 14 | (18) 5 | (19) 20 | (20) 19 |
| (21) 10 | (22) 9 | (23) 10 | (24) 10 |
| (25) 20 | (26) 10 | (27) 12 | (28) 7 |
| (29) 20 | (30) 16 | (31) 12 | (32) 20 |
| (33) 8 | (34) 17 | (35) 10 | (36) 20 |
| (37) 19 | (38) 19 | (39) 19 | (40) 19 |
| (41) 18 | (42) 20 | (43) 13 | (44) 8 |
| (45) 16 | (46) 12 | (47) 16 | (48) 17 |
| (49) 19 | (50) 15 | (51) 20 | (52) 5 |
| (53) 20 | (54) 8 | (55) 17 | (56) 7 |
| (57) 20 | (58) 18 | (59) 16 | (60) 17 |
| (61) 5 | (62) 19 | (63) 12 | (64) 20 |
| (65) 18 | (66) 15 | (67) 9 | (68) 7 |
| (69) 10 | (70) 17 | (71) 18 | (72) 13 |
| (73) 20 | (74) 20 | (75) 19 | (76) 10 |
| (77) 11 | (78) 19 | (79) 20 | (80) 19 |
| (81) 19 | (82) 13 | (83) 19 | (84) 19 |
| (85) 18 | (86) 17 | (87) 16 | (88) 17 |
| (89) 18 | (90) 10 | (91) 15 | (92) 20 |
| (93) 14 | (94) 13 | (95) 6 | (96) 16 |
| (97) 20 | (98) 6 | (99) 7 | (100) 13 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 19 | (3) 18 | (4) 13 |
| (5) 17 | (6) 20 | (7) 18 | (8) 19 |
| (9) 15 | (10) 20 | (11) 16 | (12) 14 |
| (13) 4 | (14) 18 | (15) 17 | (16) 16 |
| (17) 19 | (18) 15 | (19) 4 | (20) 17 |
| (21) 9 | (22) 20 | (23) 18 | (24) 17 |
| (25) 20 | (26) 20 | (27) 20 | (28) 11 |
| (29) 19 | (30) 19 | (31) 20 | (32) 14 |
| (33) 18 | (34) 16 | (35) 17 | (36) 8 |
| (37) 20 | (38) 5 | (39) 20 | (40) 2 |
| (41) 19 | (42) 8 | (43) 16 | (44) 13 |
| (45) 19 | (46) 11 | (47) 19 | (48) 8 |
| (49) 11 | (50) 17 | (51) 17 | (52) 18 |
| (53) 5 | (54) 13 | (55) 20 | (56) 5 |
| (57) 18 | (58) 11 | (59) 14 | (60) 13 |
| (61) 11 | (62) 14 | (63) 19 | (64) 12 |
| (65) 5 | (66) 19 | (67) 17 | (68) 18 |
| (69) 17 | (70) 9 | (71) 20 | (72) 20 |
| (73) 14 | (74) 18 | (75) 17 | (76) 17 |
| (77) 10 | (78) 6 | (79) 20 | (80) 14 |
| (81) 11 | (82) 2 | (83) 13 | (84) 20 |
| (85) 7 | (86) 18 | (87) 15 | (88) 9 |
| (89) 20 | (90) 6 | (91) 15 | (92) 17 |
| (93) 20 | (94) 15 | (95) 18 | (96) 20 |
| (97) 17 | (98) 17 | (99) 11 | (100) 13 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 16 | (2) 19 | (3) 8 | (4) 12 |
| (5) 20 | (6) 20 | (7) 20 | (8) 20 |
| (9) 19 | (10) 11 | (11) 15 | (12) 13 |
| (13) 14 | (14) 7 | (15) 12 | (16) 14 |
| (17) 19 | (18) 8 | (19) 17 | (20) 13 |
| (21) 20 | (22) 7 | (23) 19 | (24) 19 |
| (25) 19 | (26) 11 | (27) 9 | (28) 12 |
| (29) 20 | (30) 20 | (31) 17 | (32) 17 |
| (33) 20 | (34) 20 | (35) 17 | (36) 18 |
| (37) 11 | (38) 20 | (39) 19 | (40) 12 |
| (41) 18 | (42) 16 | (43) 13 | (44) 15 |
| (45) 18 | (46) 18 | (47) 18 | (48) 16 |
| (49) 13 | (50) 20 | (51) 18 | (52) 16 |
| (53) 15 | (54) 17 | (55) 13 | (56) 17 |
| (57) 19 | (58) 20 | (59) 20 | (60) 20 |
| (61) 19 | (62) 9 | (63) 19 | (64) 14 |
| (65) 17 | (66) 13 | (67) 4 | (68) 14 |
| (69) 20 | (70) 13 | (71) 15 | (72) 20 |
| (73) 20 | (74) 8 | (75) 11 | (76) 4 |
| (77) 16 | (78) 18 | (79) 14 | (80) 16 |
| (81) 20 | (82) 16 | (83) 7 | (84) 5 |
| (85) 17 | (86) 17 | (87) 20 | (88) 8 |
| (89) 20 | (90) 10 | (91) 17 | (92) 11 |
| (93) 15 | (94) 19 | (95) 19 | (96) 13 |
| (97) 10 | (98) 9 | (99) 18 | (100) 18 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 10 | (2) 17 | (3) 3 | (4) 20 |
| (5) 16 | (6) 18 | (7) 6 | (8) 18 |
| (9) 20 | (10) 20 | (11) 18 | (12) 14 |
| (13) 19 | (14) 13 | (15) 14 | (16) 20 |
| (17) 20 | (18) 19 | (19) 12 | (20) 19 |
| (21) 16 | (22) 16 | (23) 9 | (24) 15 |
| (25) 20 | (26) 19 | (27) 17 | (28) 16 |
| (29) 17 | (30) 12 | (31) 13 | (32) 15 |
| (33) 18 | (34) 16 | (35) 3 | (36) 16 |
| (37) 19 | (38) 20 | (39) 12 | (40) 14 |
| (41) 13 | (42) 10 | (43) 18 | (44) 20 |
| (45) 17 | (46) 19 | (47) 19 | (48) 18 |
| (49) 9 | (50) 18 | (51) 8 | (52) 9 |
| (53) 19 | (54) 17 | (55) 11 | (56) 20 |
| (57) 12 | (58) 11 | (59) 12 | (60) 20 |
| (61) 10 | (62) 18 | (63) 6 | (64) 19 |
| (65) 10 | (66) 15 | (67) 19 | (68) 20 |
| (69) 20 | (70) 6 | (71) 8 | (72) 17 |
| (73) 18 | (74) 6 | (75) 14 | (76) 20 |
| (77) 20 | (78) 6 | (79) 12 | (80) 7 |
| (81) 15 | (82) 20 | (83) 14 | (84) 13 |
| (85) 17 | (86) 11 | (87) 20 | (88) 19 |
| (89) 17 | (90) 19 | (91) 19 | (92) 20 |
| (93) 16 | (94) 20 | (95) 12 | (96) 17 |
| (97) 19 | (98) 12 | (99) 16 | (100) 3 |