

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

(1) $12 + 2 =$

(2) $7 + 5 =$

(3) $17 + 1 =$

(4) $7 + 5 =$

(5) $5 + 5 =$

(6) $19 + 1 =$

(7) $8 + 9 =$

(8) $18 + 1 =$

(9) $4 + 11 =$

(10) $13 + 4 =$

(11) $16 + 4 =$

(12) $18 + 2 =$

(13) $15 + 5 =$

(14) $7 + 2 =$

(15) $13 + 6 =$

(16) $4 + 14 =$

(17) $14 + 3 =$

(18) $7 + 5 =$

(19) $4 + 7 =$

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(22) $8 + 11 =$

(23) $14 + 6 =$

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(27) $11 + 8 =$

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(29) $11 + 6 =$

(30) $2 + 2 =$

(31) $11 + 4 =$

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(45) $1 + 8 =$

(46) $17 + 2 =$

(47) $9 + 9 =$

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(51) $19 + 1 =$

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(57) $4 + 14 =$

(58) $10 + 10 =$

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(67) $11 + 9 =$

(68) $15 + 1 =$

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(70) $8 + 12 =$

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(94) $2 + 1 =$

(95) $12 + 8 =$

(96) $9 + 10 =$

(97) $3 + 11 =$

(98) $13 + 7 =$

(99) $11 + 7 =$

(100) $12 + 1 =$

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| (5) $18 + 1 =$ | (6) $9 + 8 =$ | (7) $7 + 13 =$ | (8) $10 + 7 =$ |
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| (13) $13 + 7 =$ | (14) $11 + 8 =$ | (15) $14 + 4 =$ | (16) $19 + 1 =$ |
| (17) $16 + 3 =$ | (18) $18 + 2 =$ | (19) $9 + 6 =$ | (20) $9 + 1 =$ |
| (21) $3 + 11 =$ | (22) $18 + 1 =$ | (23) $14 + 2 =$ | (24) $6 + 1 =$ |
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| (29) $15 + 3 =$ | (30) $12 + 3 =$ | (31) $10 + 5 =$ | (32) $13 + 7 =$ |
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| (41) $4 + 8 =$ | (42) $4 + 16 =$ | (43) $8 + 6 =$ | (44) $5 + 9 =$ |
| (45) $18 + 1 =$ | (46) $11 + 4 =$ | (47) $8 + 8 =$ | (48) $3 + 8 =$ |
| (49) $2 + 17 =$ | (50) $12 + 1 =$ | (51) $2 + 9 =$ | (52) $17 + 2 =$ |
| (53) $6 + 1 =$ | (54) $11 + 1 =$ | (55) $14 + 5 =$ | (56) $6 + 1 =$ |
| (57) $13 + 3 =$ | (58) $11 + 6 =$ | (59) $18 + 2 =$ | (60) $19 + 1 =$ |
| (61) $14 + 4 =$ | (62) $3 + 5 =$ | (63) $13 + 5 =$ | (64) $12 + 1 =$ |
| (65) $12 + 5 =$ | (66) $18 + 1 =$ | (67) $2 + 13 =$ | (68) $18 + 2 =$ |
| (69) $8 + 10 =$ | (70) $10 + 7 =$ | (71) $6 + 12 =$ | (72) $14 + 1 =$ |
| (73) $3 + 14 =$ | (74) $2 + 9 =$ | (75) $17 + 1 =$ | (76) $14 + 4 =$ |
| (77) $6 + 6 =$ | (78) $18 + 1 =$ | (79) $6 + 13 =$ | (80) $7 + 4 =$ |
| (81) $16 + 3 =$ | (82) $2 + 4 =$ | (83) $2 + 17 =$ | (84) $14 + 4 =$ |
| (85) $6 + 12 =$ | (86) $10 + 4 =$ | (87) $5 + 14 =$ | (88) $1 + 15 =$ |
| (89) $18 + 2 =$ | (90) $9 + 9 =$ | (91) $3 + 15 =$ | (92) $7 + 13 =$ |
| (93) $13 + 3 =$ | (94) $6 + 5 =$ | (95) $11 + 4 =$ | (96) $17 + 3 =$ |
| (97) $10 + 2 =$ | (98) $11 + 6 =$ | (99) $14 + 6 =$ | (100) $3 + 14 =$ |

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姓名 _____

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(2) $9 + 7 =$

(3) $14 + 6 =$

(4) $7 + 6 =$

(5) $16 + 3 =$

(6) $5 + 8 =$

(7) $18 + 2 =$

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(10) $14 + 1 =$

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(98) $7 + 4 =$

(99) $13 + 5 =$

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(10) $15 + 2 =$

(11) $6 + 1 =$

(12) $3 + 1 =$

(13) $7 + 7 =$

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(15) $11 + 3 =$

(16) $3 + 2 =$

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(34) $1 + 9 =$

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(38) $2 + 11 =$

(39) $19 + 1 =$

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(59) $15 + 4 =$

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(61) $17 + 2 =$

(62) $1 + 10 =$

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(70) $16 + 1 =$

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(96) $17 + 1 =$

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(99) $6 + 7 =$

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二十以内加法计算练习题答案

第1页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 14 | (2) 12 | (3) 18 | (4) 12 | (5) 10 | (6) 20 | (7) 17 | (8) 19 |
| (9) 15 | (10) 17 | (11) 20 | (12) 20 | (13) 20 | (14) 9 | (15) 19 | (16) 18 |
| (17) 17 | (18) 12 | (19) 11 | (20) 15 | (21) 17 | (22) 19 | (23) 20 | (24) 9 |
| (25) 8 | (26) 16 | (27) 19 | (28) 20 | (29) 17 | (30) 4 | (31) 15 | (32) 17 |
| (33) 20 | (34) 16 | (35) 19 | (36) 19 | (37) 11 | (38) 17 | (39) 17 | (40) 20 |
| (41) 16 | (42) 20 | (43) 12 | (44) 3 | (45) 9 | (46) 19 | (47) 18 | (48) 16 |
| (49) 20 | (50) 12 | (51) 20 | (52) 18 | (53) 20 | (54) 19 | (55) 18 | (56) 18 |
| (57) 18 | (58) 20 | (59) 16 | (60) 16 | (61) 19 | (62) 16 | (63) 13 | (64) 10 |
| (65) 18 | (66) 8 | (67) 20 | (68) 16 | (69) 7 | (70) 20 | (71) 15 | (72) 15 |
| (73) 20 | (74) 20 | (75) 20 | (76) 14 | (77) 20 | (78) 13 | (79) 9 | (80) 17 |
| (81) 17 | (82) 16 | (83) 12 | (84) 16 | (85) 19 | (86) 12 | (87) 16 | (88) 19 |
| (89) 10 | (90) 20 | (91) 18 | (92) 10 | (93) 6 | (94) 3 | (95) 20 | (96) 19 |
| (97) 14 | (98) 20 | (99) 18 | (100) 13 | | | | |

第2页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 18 | (2) 20 | (3) 18 | (4) 20 | (5) 19 | (6) 17 | (7) 20 | (8) 17 |
| (9) 13 | (10) 20 | (11) 19 | (12) 10 | (13) 20 | (14) 19 | (15) 18 | (16) 20 |
| (17) 19 | (18) 20 | (19) 15 | (20) 10 | (21) 14 | (22) 19 | (23) 16 | (24) 7 |
| (25) 20 | (26) 8 | (27) 18 | (28) 20 | (29) 18 | (30) 15 | (31) 15 | (32) 20 |
| (33) 20 | (34) 19 | (35) 20 | (36) 16 | (37) 20 | (38) 16 | (39) 20 | (40) 18 |
| (41) 12 | (42) 20 | (43) 14 | (44) 14 | (45) 19 | (46) 15 | (47) 16 | (48) 11 |
| (49) 19 | (50) 13 | (51) 11 | (52) 19 | (53) 7 | (54) 12 | (55) 19 | (56) 7 |
| (57) 16 | (58) 17 | (59) 20 | (60) 20 | (61) 18 | (62) 8 | (63) 18 | (64) 13 |
| (65) 17 | (66) 19 | (67) 15 | (68) 20 | (69) 18 | (70) 17 | (71) 18 | (72) 15 |
| (73) 17 | (74) 11 | (75) 18 | (76) 18 | (77) 12 | (78) 19 | (79) 19 | (80) 11 |
| (81) 19 | (82) 6 | (83) 19 | (84) 18 | (85) 18 | (86) 14 | (87) 19 | (88) 16 |
| (89) 20 | (90) 18 | (91) 18 | (92) 20 | (93) 16 | (94) 11 | (95) 15 | (96) 20 |
| (97) 12 | (98) 17 | (99) 20 | (100) 17 | | | | |

二十以内加法计算练习题答案

第3页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 13 | (2) 16 | (3) 20 | (4) 13 | (5) 19 | (6) 13 | (7) 20 | (8) 18 |
| (9) 7 | (10) 15 | (11) 10 | (12) 15 | (13) 13 | (14) 18 | (15) 14 | (16) 16 |
| (17) 15 | (18) 6 | (19) 6 | (20) 20 | (21) 19 | (22) 18 | (23) 19 | (24) 12 |
| (25) 7 | (26) 11 | (27) 7 | (28) 19 | (29) 14 | (30) 13 | (31) 4 | (32) 6 |
| (33) 20 | (34) 11 | (35) 6 | (36) 19 | (37) 17 | (38) 5 | (39) 20 | (40) 16 |
| (41) 15 | (42) 17 | (43) 17 | (44) 19 | (45) 11 | (46) 18 | (47) 9 | (48) 13 |
| (49) 14 | (50) 9 | (51) 20 | (52) 8 | (53) 13 | (54) 8 | (55) 17 | (56) 19 |
| (57) 13 | (58) 14 | (59) 7 | (60) 12 | (61) 7 | (62) 19 | (63) 18 | (64) 20 |
| (65) 19 | (66) 15 | (67) 16 | (68) 13 | (69) 19 | (70) 5 | (71) 4 | (72) 20 |
| (73) 18 | (74) 12 | (75) 11 | (76) 20 | (77) 15 | (78) 20 | (79) 19 | (80) 13 |
| (81) 15 | (82) 19 | (83) 20 | (84) 18 | (85) 19 | (86) 7 | (87) 20 | (88) 13 |
| (89) 8 | (90) 19 | (91) 18 | (92) 10 | (93) 10 | (94) 19 | (95) 17 | (96) 20 |
| (97) 5 | (98) 12 | (99) 14 | (100) 15 | | | | |

第4页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20 | (2) 17 | (3) 18 | (4) 18 | (5) 16 | (6) 19 | (7) 18 | (8) 13 |
| (9) 16 | (10) 11 | (11) 20 | (12) 17 | (13) 18 | (14) 11 | (15) 19 | (16) 4 |
| (17) 4 | (18) 7 | (19) 20 | (20) 13 | (21) 9 | (22) 18 | (23) 16 | (24) 14 |
| (25) 17 | (26) 6 | (27) 16 | (28) 20 | (29) 5 | (30) 19 | (31) 18 | (32) 14 |
| (33) 19 | (34) 11 | (35) 17 | (36) 20 | (37) 15 | (38) 18 | (39) 16 | (40) 12 |
| (41) 20 | (42) 7 | (43) 20 | (44) 19 | (45) 10 | (46) 19 | (47) 12 | (48) 19 |
| (49) 19 | (50) 8 | (51) 16 | (52) 18 | (53) 20 | (54) 20 | (55) 10 | (56) 14 |
| (57) 3 | (58) 20 | (59) 8 | (60) 19 | (61) 19 | (62) 20 | (63) 15 | (64) 6 |
| (65) 15 | (66) 8 | (67) 15 | (68) 14 | (69) 16 | (70) 19 | (71) 14 | (72) 16 |
| (73) 12 | (74) 18 | (75) 11 | (76) 15 | (77) 17 | (78) 19 | (79) 12 | (80) 17 |
| (81) 18 | (82) 8 | (83) 15 | (84) 14 | (85) 19 | (86) 15 | (87) 19 | (88) 20 |
| (89) 15 | (90) 14 | (91) 15 | (92) 20 | (93) 16 | (94) 11 | (95) 19 | (96) 18 |
| (97) 14 | (98) 11 | (99) 18 | (100) 20 | | | | |

二十以内加法计算练习题答案

第5页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 19 | (2) 10 | (3) 20 | (4) 13 | (5) 13 | (6) 13 | (7) 17 | (8) 16 |
| (9) 20 | (10) 17 | (11) 7 | (12) 4 | (13) 14 | (14) 8 | (15) 14 | (16) 5 |
| (17) 14 | (18) 18 | (19) 18 | (20) 18 | (21) 18 | (22) 18 | (23) 13 | (24) 13 |
| (25) 17 | (26) 6 | (27) 18 | (28) 19 | (29) 17 | (30) 17 | (31) 20 | (32) 17 |
| (33) 20 | (34) 10 | (35) 20 | (36) 19 | (37) 16 | (38) 13 | (39) 20 | (40) 10 |
| (41) 17 | (42) 10 | (43) 19 | (44) 17 | (45) 17 | (46) 18 | (47) 18 | (48) 19 |
| (49) 8 | (50) 17 | (51) 15 | (52) 8 | (53) 4 | (54) 16 | (55) 16 | (56) 13 |
| (57) 12 | (58) 17 | (59) 19 | (60) 6 | (61) 19 | (62) 11 | (63) 9 | (64) 8 |
| (65) 19 | (66) 19 | (67) 17 | (68) 8 | (69) 16 | (70) 17 | (71) 11 | (72) 17 |
| (73) 14 | (74) 15 | (75) 20 | (76) 9 | (77) 20 | (78) 15 | (79) 20 | (80) 7 |
| (81) 12 | (82) 8 | (83) 20 | (84) 19 | (85) 20 | (86) 7 | (87) 18 | (88) 16 |
| (89) 17 | (90) 16 | (91) 17 | (92) 15 | (93) 14 | (94) 15 | (95) 19 | (96) 18 |
| (97) 20 | (98) 20 | (99) 18 | (100) 11 | | | | |

第6页答案

| | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 14 | (2) 12 | (3) 17 | (4) 19 | (5) 16 | (6) 4 | (7) 12 | (8) 20 |
| (9) 18 | (10) 20 | (11) 20 | (12) 5 | (13) 18 | (14) 15 | (15) 8 | (16) 15 |
| (17) 19 | (18) 18 | (19) 7 | (20) 14 | (21) 17 | (22) 7 | (23) 17 | (24) 19 |
| (25) 15 | (26) 18 | (27) 14 | (28) 19 | (29) 18 | (30) 18 | (31) 9 | (32) 18 |
| (33) 10 | (34) 14 | (35) 11 | (36) 20 | (37) 19 | (38) 14 | (39) 19 | (40) 20 |
| (41) 20 | (42) 17 | (43) 18 | (44) 20 | (45) 20 | (46) 15 | (47) 5 | (48) 16 |
| (49) 15 | (50) 16 | (51) 18 | (52) 20 | (53) 14 | (54) 19 | (55) 17 | (56) 20 |
| (57) 20 | (58) 20 | (59) 10 | (60) 3 | (61) 19 | (62) 13 | (63) 12 | (64) 16 |
| (65) 19 | (66) 19 | (67) 18 | (68) 18 | (69) 19 | (70) 15 | (71) 14 | (72) 17 |
| (73) 14 | (74) 19 | (75) 13 | (76) 15 | (77) 20 | (78) 16 | (79) 15 | (80) 19 |
| (81) 15 | (82) 20 | (83) 4 | (84) 19 | (85) 20 | (86) 10 | (87) 18 | (88) 10 |
| (89) 20 | (90) 17 | (91) 13 | (92) 20 | (93) 19 | (94) 16 | (95) 4 | (96) 16 |
| (97) 20 | (98) 10 | (99) 14 | (100) 15 | | | | |

二十以内加法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 5 | (2) 10 | (3) 12 | (4) 19 | (5) 12 | (6) 15 | (7) 10 | (8) 19 |
| (9) 11 | (10) 20 | (11) 12 | (12) 18 | (13) 20 | (14) 19 | (15) 11 | (16) 18 |
| (17) 17 | (18) 13 | (19) 18 | (20) 11 | (21) 12 | (22) 19 | (23) 20 | (24) 20 |
| (25) 13 | (26) 20 | (27) 11 | (28) 8 | (29) 14 | (30) 13 | (31) 11 | (32) 19 |
| (33) 14 | (34) 12 | (35) 20 | (36) 20 | (37) 20 | (38) 12 | (39) 18 | (40) 20 |
| (41) 19 | (42) 7 | (43) 7 | (44) 16 | (45) 17 | (46) 13 | (47) 20 | (48) 14 |
| (49) 17 | (50) 8 | (51) 20 | (52) 20 | (53) 6 | (54) 9 | (55) 14 | (56) 20 |
| (57) 19 | (58) 15 | (59) 19 | (60) 14 | (61) 20 | (62) 9 | (63) 17 | (64) 19 |
| (65) 6 | (66) 20 | (67) 12 | (68) 13 | (69) 20 | (70) 10 | (71) 17 | (72) 10 |
| (73) 19 | (74) 15 | (75) 19 | (76) 20 | (77) 20 | (78) 18 | (79) 20 | (80) 12 |
| (81) 20 | (82) 9 | (83) 18 | (84) 14 | (85) 20 | (86) 18 | (87) 17 | (88) 18 |
| (89) 17 | (90) 17 | (91) 20 | (92) 15 | (93) 13 | (94) 18 | (95) 20 | (96) 13 |
| (97) 19 | (98) 19 | (99) 13 | (100) 9 | | | | |