

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $3 - 1 =$

(2)  $15 - 9 =$

(3)  $7 - 6 =$

(4)  $4 - 4 =$

(5)  $10 - 7 =$

(6)  $6 + 7 =$

(7)  $16 + 2 =$

(8)  $13 + 7 =$

(9)  $18 + 2 =$

(10)  $14 - 13 =$

(11)  $4 + 4 =$

(12)  $7 + 6 =$

(13)  $12 - 7 =$

(14)  $9 - 4 =$

(15)  $18 - 4 =$

(16)  $19 + 1 =$

(17)  $16 - 2 =$

(18)  $9 - 6 =$

(19)  $7 - 3 =$

(20)  $9 + 3 =$

(21)  $4 + 4 =$

(22)  $9 + 11 =$

(23)  $19 + 1 =$

(24)  $4 + 1 =$

(25)  $9 + 4 =$

(26)  $9 + 7 =$

(27)  $4 - 4 =$

(28)  $16 + 2 =$

(29)  $10 - 7 =$

(30)  $15 + 3 =$

(31)  $19 + 1 =$

(32)  $3 + 7 =$

(33)  $18 - 1 =$

(34)  $12 - 6 =$

(35)  $19 + 1 =$

(36)  $17 + 3 =$

(37)  $14 + 6 =$

(38)  $6 + 4 =$

(39)  $1 - 1 =$

(40)  $2 + 8 =$

(41)  $10 + 8 =$

(42)  $16 - 15 =$

(43)  $19 - 12 =$

(44)  $17 + 3 =$

(45)  $5 + 10 =$

(46)  $12 - 7 =$

(47)  $18 + 2 =$

(48)  $5 + 6 =$

(49)  $19 - 19 =$

(50)  $19 + 1 =$

(51)  $5 - 3 =$

(52)  $8 + 6 =$

(53)  $11 + 2 =$

(54)  $4 - 3 =$

(55)  $5 + 13 =$

(56)  $2 + 17 =$

(57)  $3 - 2 =$

(58)  $10 + 6 =$

(59)  $3 + 17 =$

(60)  $8 + 12 =$

(61)  $5 - 2 =$

(62)  $8 - 5 =$

(63)  $14 - 13 =$

(64)  $6 - 6 =$

(65)  $18 - 5 =$

(66)  $13 - 5 =$

(67)  $17 - 2 =$

(68)  $13 + 4 =$

(69)  $1 + 18 =$

(70)  $2 - 2 =$

(71)  $9 + 2 =$

(72)  $13 - 2 =$

(73)  $4 + 14 =$

(74)  $4 - 2 =$

(75)  $12 - 12 =$

(76)  $3 + 1 =$

(77)  $18 - 8 =$

(78)  $4 - 2 =$

(79)  $16 + 2 =$

(80)  $10 - 8 =$

(81)  $14 - 14 =$

(82)  $2 + 8 =$

(83)  $11 - 4 =$

(84)  $6 - 2 =$

(85)  $18 + 1 =$

(86)  $3 + 9 =$

(87)  $10 - 3 =$

(88)  $6 - 3 =$

(89)  $5 - 5 =$

(90)  $18 + 1 =$

(91)  $9 + 6 =$

(92)  $13 + 1 =$

(93)  $2 + 15 =$

(94)  $13 + 7 =$

(95)  $3 + 3 =$

(96)  $8 + 9 =$

(97)  $10 - 4 =$

(98)  $15 - 9 =$

(99)  $17 - 15 =$

(100)  $3 - 3 =$

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $8 - 3 =$

(2)  $8 + 4 =$

(3)  $18 + 1 =$

(4)  $19 + 1 =$

(5)  $18 - 9 =$

(6)  $18 - 13 =$

(7)  $10 - 6 =$

(8)  $15 - 11 =$

(9)  $11 - 10 =$

(10)  $19 - 10 =$

(11)  $6 - 3 =$

(12)  $17 - 2 =$

(13)  $4 - 3 =$

(14)  $9 + 11 =$

(15)  $15 - 8 =$

(16)  $14 - 12 =$

(17)  $11 + 2 =$

(18)  $11 - 1 =$

(19)  $4 + 8 =$

(20)  $10 - 7 =$

(21)  $15 - 4 =$

(22)  $5 + 14 =$

(23)  $10 + 4 =$

(24)  $8 + 5 =$

(25)  $10 - 7 =$

(26)  $6 - 6 =$

(27)  $18 + 1 =$

(28)  $5 + 9 =$

(29)  $9 + 3 =$

(30)  $13 - 8 =$

(31)  $11 + 4 =$

(32)  $6 - 3 =$

(33)  $10 - 5 =$

(34)  $3 + 11 =$

(35)  $4 - 3 =$

(36)  $2 - 2 =$

(37)  $12 - 11 =$

(38)  $1 - 1 =$

(39)  $19 + 1 =$

(40)  $16 + 2 =$

(41)  $17 + 1 =$

(42)  $16 - 11 =$

(43)  $8 - 5 =$

(44)  $15 + 2 =$

(45)  $14 + 4 =$

(46)  $11 - 8 =$

(47)  $10 + 6 =$

(48)  $2 - 1 =$

(49)  $7 - 3 =$

(50)  $10 - 10 =$

(51)  $4 - 1 =$

(52)  $10 + 4 =$

(53)  $12 - 7 =$

(54)  $13 + 5 =$

(55)  $10 + 3 =$

(56)  $5 + 3 =$

(57)  $17 + 1 =$

(58)  $19 + 1 =$

(59)  $14 + 4 =$

(60)  $9 + 1 =$

(61)  $19 + 1 =$

(62)  $12 + 1 =$

(63)  $3 + 12 =$

(64)  $13 - 8 =$

(65)  $6 - 6 =$

(66)  $18 - 8 =$

(67)  $6 + 3 =$

(68)  $17 - 3 =$

(69)  $1 + 2 =$

(70)  $4 - 4 =$

(71)  $5 - 3 =$

(72)  $7 + 9 =$

(73)  $8 - 8 =$

(74)  $15 - 3 =$

(75)  $13 + 4 =$

(76)  $16 + 2 =$

(77)  $17 + 1 =$

(78)  $12 - 1 =$

(79)  $15 + 4 =$

(80)  $4 - 3 =$

(81)  $12 + 1 =$

(82)  $13 - 1 =$

(83)  $13 - 4 =$

(84)  $3 + 1 =$

(85)  $9 - 6 =$

(86)  $19 + 1 =$

(87)  $1 + 1 =$

(88)  $6 + 3 =$

(89)  $1 - 1 =$

(90)  $15 - 6 =$

(91)  $19 - 5 =$

(92)  $10 + 3 =$

(93)  $18 + 2 =$

(94)  $15 + 3 =$

(95)  $9 + 2 =$

(96)  $11 - 9 =$

(97)  $10 - 8 =$

(98)  $9 - 7 =$

(99)  $15 + 4 =$

(100)  $13 - 9 =$

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 - 1 =$    | (2) $1 + 10 =$   | (3) $9 + 9 =$    | (4) $10 - 9 =$   |
| (5) $16 - 15 =$  | (6) $1 + 11 =$   | (7) $4 - 3 =$    | (8) $10 - 3 =$   |
| (9) $1 + 12 =$   | (10) $11 + 6 =$  | (11) $5 + 7 =$   | (12) $9 + 7 =$   |
| (13) $17 - 11 =$ | (14) $8 - 6 =$   | (15) $19 - 2 =$  | (16) $6 + 8 =$   |
| (17) $6 + 4 =$   | (18) $17 - 15 =$ | (19) $12 - 6 =$  | (20) $14 - 4 =$  |
| (21) $9 - 8 =$   | (22) $15 - 8 =$  | (23) $14 + 2 =$  | (24) $8 - 7 =$   |
| (25) $13 + 2 =$  | (26) $6 + 2 =$   | (27) $16 + 4 =$  | (28) $14 - 1 =$  |
| (29) $6 - 6 =$   | (30) $3 + 11 =$  | (31) $16 - 4 =$  | (32) $10 - 1 =$  |
| (33) $18 + 2 =$  | (34) $17 + 2 =$  | (35) $16 - 15 =$ | (36) $7 + 7 =$   |
| (37) $12 - 7 =$  | (38) $12 - 1 =$  | (39) $10 + 5 =$  | (40) $17 - 4 =$  |
| (41) $10 - 9 =$  | (42) $7 + 4 =$   | (43) $9 + 7 =$   | (44) $14 + 4 =$  |
| (45) $13 + 4 =$  | (46) $16 - 14 =$ | (47) $16 + 4 =$  | (48) $5 + 13 =$  |
| (49) $17 + 2 =$  | (50) $19 + 1 =$  | (51) $18 - 9 =$  | (52) $7 - 1 =$   |
| (53) $5 + 6 =$   | (54) $8 + 4 =$   | (55) $11 + 5 =$  | (56) $1 + 7 =$   |
| (57) $15 - 9 =$  | (58) $10 - 2 =$  | (59) $17 + 1 =$  | (60) $3 + 13 =$  |
| (61) $18 + 1 =$  | (62) $11 + 2 =$  | (63) $6 - 5 =$   | (64) $4 - 2 =$   |
| (65) $6 - 3 =$   | (66) $5 - 1 =$   | (67) $5 + 7 =$   | (68) $9 - 8 =$   |
| (69) $10 - 8 =$  | (70) $3 - 3 =$   | (71) $4 - 2 =$   | (72) $12 - 5 =$  |
| (73) $8 - 1 =$   | (74) $2 + 4 =$   | (75) $1 - 1 =$   | (76) $4 + 11 =$  |
| (77) $1 + 16 =$  | (78) $7 + 4 =$   | (79) $15 + 1 =$  | (80) $12 + 5 =$  |
| (81) $9 - 3 =$   | (82) $11 - 9 =$  | (83) $13 + 3 =$  | (84) $9 - 6 =$   |
| (85) $3 - 3 =$   | (86) $2 - 1 =$   | (87) $18 - 7 =$  | (88) $13 + 3 =$  |
| (89) $12 + 8 =$  | (90) $18 - 1 =$  | (91) $9 - 1 =$   | (92) $14 - 13 =$ |
| (93) $17 - 4 =$  | (94) $15 + 4 =$  | (95) $9 + 4 =$   | (96) $18 + 1 =$  |
| (97) $4 + 9 =$   | (98) $7 + 2 =$   | (99) $3 + 17 =$  | (100) $15 + 1 =$ |

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $18 - 8 =$

(2)  $14 - 3 =$

(3)  $14 - 10 =$

(4)  $19 - 9 =$

(5)  $1 + 16 =$

(6)  $1 - 1 =$

(7)  $7 + 7 =$

(8)  $5 - 3 =$

(9)  $3 - 1 =$

(10)  $15 + 5 =$

(11)  $5 + 14 =$

(12)  $6 + 14 =$

(13)  $4 + 7 =$

(14)  $2 - 2 =$

(15)  $5 + 9 =$

(16)  $13 + 2 =$

(17)  $11 + 1 =$

(18)  $19 + 1 =$

(19)  $18 - 3 =$

(20)  $15 + 2 =$

(21)  $15 + 4 =$

(22)  $1 - 1 =$

(23)  $3 + 16 =$

(24)  $3 + 17 =$

(25)  $1 + 8 =$

(26)  $8 - 1 =$

(27)  $2 + 7 =$

(28)  $3 + 8 =$

(29)  $13 + 4 =$

(30)  $1 + 16 =$

(31)  $5 - 1 =$

(32)  $10 - 1 =$

(33)  $3 - 2 =$

(34)  $10 - 2 =$

(35)  $4 + 8 =$

(36)  $17 + 3 =$

(37)  $1 + 19 =$

(38)  $8 - 7 =$

(39)  $1 + 10 =$

(40)  $14 - 5 =$

(41)  $11 + 3 =$

(42)  $13 - 3 =$

(43)  $10 - 5 =$

(44)  $18 - 12 =$

(45)  $16 - 16 =$

(46)  $14 + 2 =$

(47)  $3 + 12 =$

(48)  $13 + 7 =$

(49)  $13 + 1 =$

(50)  $19 + 1 =$

(51)  $4 - 4 =$

(52)  $1 - 1 =$

(53)  $12 + 1 =$

(54)  $16 + 2 =$

(55)  $9 - 7 =$

(56)  $5 - 3 =$

(57)  $10 - 1 =$

(58)  $19 + 1 =$

(59)  $6 + 10 =$

(60)  $13 + 2 =$

(61)  $1 - 1 =$

(62)  $6 - 2 =$

(63)  $19 + 1 =$

(64)  $7 + 7 =$

(65)  $3 + 16 =$

(66)  $7 + 13 =$

(67)  $16 - 16 =$

(68)  $14 + 1 =$

(69)  $15 + 1 =$

(70)  $14 + 2 =$

(71)  $3 - 3 =$

(72)  $5 + 10 =$

(73)  $8 - 7 =$

(74)  $12 + 3 =$

(75)  $2 - 1 =$

(76)  $9 - 5 =$

(77)  $10 - 3 =$

(78)  $8 + 4 =$

(79)  $9 + 4 =$

(80)  $10 - 5 =$

(81)  $10 + 3 =$

(82)  $6 + 12 =$

(83)  $14 + 2 =$

(84)  $1 - 1 =$

(85)  $7 - 1 =$

(86)  $18 - 2 =$

(87)  $11 - 5 =$

(88)  $4 + 1 =$

(89)  $7 + 11 =$

(90)  $18 + 2 =$

(91)  $6 + 10 =$

(92)  $5 + 3 =$

(93)  $6 + 14 =$

(94)  $10 + 6 =$

(95)  $11 + 9 =$

(96)  $15 + 5 =$

(97)  $19 + 1 =$

(98)  $4 - 1 =$

(99)  $10 + 1 =$

(100)  $5 + 4 =$

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $4 - 4 =$

(2)  $8 - 5 =$

(3)  $11 - 4 =$

(4)  $11 + 8 =$

(5)  $3 + 7 =$

(6)  $9 + 11 =$

(7)  $7 + 6 =$

(8)  $12 - 3 =$

(9)  $15 + 2 =$

(10)  $19 + 1 =$

(11)  $14 - 13 =$

(12)  $8 + 11 =$

(13)  $12 + 1 =$

(14)  $12 + 5 =$

(15)  $18 + 1 =$

(16)  $3 - 3 =$

(17)  $13 - 10 =$

(18)  $18 - 15 =$

(19)  $3 - 2 =$

(20)  $5 + 12 =$

(21)  $4 + 1 =$

(22)  $16 + 3 =$

(23)  $5 - 3 =$

(24)  $8 - 4 =$

(25)  $16 - 12 =$

(26)  $2 - 2 =$

(27)  $14 - 7 =$

(28)  $1 - 1 =$

(29)  $19 + 1 =$

(30)  $3 + 9 =$

(31)  $5 + 12 =$

(32)  $2 - 1 =$

(33)  $15 - 15 =$

(34)  $1 + 4 =$

(35)  $11 - 9 =$

(36)  $7 - 6 =$

(37)  $12 + 1 =$

(38)  $19 - 3 =$

(39)  $16 + 4 =$

(40)  $14 - 13 =$

(41)  $1 + 13 =$

(42)  $16 - 12 =$

(43)  $7 - 3 =$

(44)  $7 - 4 =$

(45)  $17 + 1 =$

(46)  $1 + 10 =$

(47)  $17 - 6 =$

(48)  $15 + 3 =$

(49)  $6 + 6 =$

(50)  $13 - 3 =$

(51)  $15 + 4 =$

(52)  $9 - 6 =$

(53)  $4 - 2 =$

(54)  $13 + 1 =$

(55)  $8 + 6 =$

(56)  $5 - 2 =$

(57)  $9 - 9 =$

(58)  $3 + 5 =$

(59)  $15 - 15 =$

(60)  $19 + 1 =$

(61)  $1 - 1 =$

(62)  $1 + 8 =$

(63)  $1 - 1 =$

(64)  $11 - 7 =$

(65)  $18 + 2 =$

(66)  $16 + 1 =$

(67)  $14 - 3 =$

(68)  $1 + 1 =$

(69)  $3 - 2 =$

(70)  $5 + 9 =$

(71)  $2 + 12 =$

(72)  $15 + 1 =$

(73)  $6 + 10 =$

(74)  $10 + 4 =$

(75)  $5 + 5 =$

(76)  $11 + 2 =$

(77)  $10 - 3 =$

(78)  $5 + 11 =$

(79)  $16 - 15 =$

(80)  $15 - 15 =$

(81)  $10 - 2 =$

(82)  $16 + 4 =$

(83)  $12 + 6 =$

(84)  $2 + 1 =$

(85)  $18 - 13 =$

(86)  $10 + 6 =$

(87)  $10 + 2 =$

(88)  $1 - 1 =$

(89)  $6 + 14 =$

(90)  $8 + 5 =$

(91)  $1 - 1 =$

(92)  $2 - 2 =$

(93)  $15 - 5 =$

(94)  $5 - 1 =$

(95)  $15 - 7 =$

(96)  $5 + 12 =$

(97)  $17 - 14 =$

(98)  $12 - 12 =$

(99)  $5 + 5 =$

(100)  $6 - 2 =$

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $6 + 12 =$

(2)  $1 - 1 =$

(3)  $7 + 7 =$

(4)  $8 + 2 =$

(5)  $3 - 2 =$

(6)  $14 + 6 =$

(7)  $14 - 10 =$

(8)  $19 + 1 =$

(9)  $14 + 6 =$

(10)  $16 + 2 =$

(11)  $19 + 1 =$

(12)  $15 - 5 =$

(13)  $7 - 1 =$

(14)  $10 - 5 =$

(15)  $1 - 1 =$

(16)  $10 - 9 =$

(17)  $4 + 4 =$

(18)  $16 + 3 =$

(19)  $7 + 2 =$

(20)  $4 - 2 =$

(21)  $8 + 9 =$

(22)  $19 + 1 =$

(23)  $15 - 8 =$

(24)  $12 + 8 =$

(25)  $8 + 6 =$

(26)  $18 + 2 =$

(27)  $4 - 3 =$

(28)  $2 + 2 =$

(29)  $13 + 6 =$

(30)  $17 - 12 =$

(31)  $6 + 4 =$

(32)  $3 + 1 =$

(33)  $13 - 2 =$

(34)  $17 + 1 =$

(35)  $18 - 6 =$

(36)  $19 + 1 =$

(37)  $3 + 5 =$

(38)  $15 - 15 =$

(39)  $16 - 8 =$

(40)  $3 - 1 =$

(41)  $9 - 5 =$

(42)  $4 + 14 =$

(43)  $13 - 5 =$

(44)  $18 - 12 =$

(45)  $9 - 9 =$

(46)  $6 - 2 =$

(47)  $18 + 1 =$

(48)  $9 + 1 =$

(49)  $9 - 2 =$

(50)  $1 + 12 =$

(51)  $9 + 9 =$

(52)  $10 - 8 =$

(53)  $4 + 12 =$

(54)  $9 - 2 =$

(55)  $14 + 3 =$

(56)  $7 - 2 =$

(57)  $4 + 11 =$

(58)  $5 - 5 =$

(59)  $19 + 1 =$

(60)  $19 - 11 =$

(61)  $11 - 7 =$

(62)  $16 + 3 =$

(63)  $2 - 2 =$

(64)  $18 - 14 =$

(65)  $6 - 6 =$

(66)  $2 + 18 =$

(67)  $10 - 1 =$

(68)  $5 + 11 =$

(69)  $4 - 1 =$

(70)  $7 - 5 =$

(71)  $9 + 2 =$

(72)  $18 - 10 =$

(73)  $16 - 6 =$

(74)  $16 + 1 =$

(75)  $6 - 4 =$

(76)  $3 - 1 =$

(77)  $6 - 4 =$

(78)  $13 - 5 =$

(79)  $1 + 11 =$

(80)  $9 - 1 =$

(81)  $14 - 6 =$

(82)  $8 + 2 =$

(83)  $13 - 9 =$

(84)  $5 - 4 =$

(85)  $1 - 1 =$

(86)  $5 - 2 =$

(87)  $15 + 1 =$

(88)  $9 + 5 =$

(89)  $18 + 2 =$

(90)  $12 + 7 =$

(91)  $13 - 2 =$

(92)  $17 + 2 =$

(93)  $7 + 6 =$

(94)  $16 - 9 =$

(95)  $17 + 1 =$

(96)  $10 + 4 =$

(97)  $11 + 8 =$

(98)  $12 + 2 =$

(99)  $11 - 1 =$

(100)  $14 + 1 =$

## 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $6 + 8 =$

(2)  $15 - 13 =$

(3)  $4 - 2 =$

(4)  $19 + 1 =$

(5)  $17 + 1 =$

(6)  $8 + 1 =$

(7)  $12 - 5 =$

(8)  $7 + 12 =$

(9)  $14 - 10 =$

(10)  $13 - 2 =$

(11)  $13 + 6 =$

(12)  $12 - 10 =$

(13)  $11 - 4 =$

(14)  $9 + 2 =$

(15)  $14 + 1 =$

(16)  $1 + 8 =$

(17)  $12 + 4 =$

(18)  $11 - 6 =$

(19)  $14 - 3 =$

(20)  $7 - 7 =$

(21)  $2 - 2 =$

(22)  $7 - 2 =$

(23)  $14 - 3 =$

(24)  $14 - 9 =$

(25)  $19 + 1 =$

(26)  $5 - 1 =$

(27)  $6 + 7 =$

(28)  $7 - 1 =$

(29)  $10 - 5 =$

(30)  $17 - 2 =$

(31)  $19 - 13 =$

(32)  $1 - 1 =$

(33)  $11 - 5 =$

(34)  $5 - 3 =$

(35)  $10 - 6 =$

(36)  $16 + 1 =$

(37)  $10 + 7 =$

(38)  $16 + 3 =$

(39)  $8 + 3 =$

(40)  $9 + 8 =$

(41)  $18 + 1 =$

(42)  $10 + 4 =$

(43)  $10 + 5 =$

(44)  $16 - 12 =$

(45)  $9 - 7 =$

(46)  $12 - 5 =$

(47)  $18 + 1 =$

(48)  $15 - 6 =$

(49)  $10 + 2 =$

(50)  $14 - 4 =$

(51)  $19 + 1 =$

(52)  $7 - 3 =$

(53)  $19 - 14 =$

(54)  $7 + 9 =$

(55)  $6 + 3 =$

(56)  $11 + 3 =$

(57)  $6 + 1 =$

(58)  $13 - 6 =$

(59)  $11 - 1 =$

(60)  $14 + 6 =$

(61)  $1 - 1 =$

(62)  $3 - 3 =$

(63)  $17 + 3 =$

(64)  $3 - 3 =$

(65)  $17 - 3 =$

(66)  $18 - 13 =$

(67)  $16 + 1 =$

(68)  $16 + 2 =$

(69)  $18 + 2 =$

(70)  $16 + 1 =$

(71)  $19 + 1 =$

(72)  $1 + 12 =$

(73)  $15 + 4 =$

(74)  $12 - 10 =$

(75)  $17 + 2 =$

(76)  $4 - 4 =$

(77)  $17 - 6 =$

(78)  $3 - 1 =$

(79)  $6 - 6 =$

(80)  $10 + 10 =$

(81)  $4 + 4 =$

(82)  $8 - 1 =$

(83)  $3 + 4 =$

(84)  $18 + 2 =$

(85)  $19 - 17 =$

(86)  $18 - 6 =$

(87)  $7 - 6 =$

(88)  $6 - 1 =$

(89)  $19 + 1 =$

(90)  $17 + 1 =$

(91)  $11 + 6 =$

(92)  $19 - 12 =$

(93)  $16 - 15 =$

(94)  $18 + 1 =$

(95)  $6 - 2 =$

(96)  $8 - 8 =$

(97)  $1 - 1 =$

(98)  $1 + 15 =$

(99)  $12 + 3 =$

(100)  $18 - 18 =$

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 2   | (2) 6   | (3) 1   | (4) 0   |
| (5) 3   | (6) 13  | (7) 18  | (8) 20  |
| (9) 20  | (10) 1  | (11) 8  | (12) 13 |
| (13) 5  | (14) 5  | (15) 14 | (16) 20 |
| (17) 14 | (18) 3  | (19) 4  | (20) 12 |
| (21) 8  | (22) 20 | (23) 20 | (24) 5  |
| (25) 13 | (26) 16 | (27) 0  | (28) 18 |
| (29) 3  | (30) 18 | (31) 20 | (32) 10 |
| (33) 17 | (34) 6  | (35) 20 | (36) 20 |
| (37) 20 | (38) 10 | (39) 0  | (40) 10 |
| (41) 18 | (42) 1  | (43) 7  | (44) 20 |
| (45) 15 | (46) 5  | (47) 20 | (48) 11 |
| (49) 0  | (50) 20 | (51) 2  | (52) 14 |
| (53) 13 | (54) 1  | (55) 18 | (56) 19 |
| (57) 1  | (58) 16 | (59) 20 | (60) 20 |
| (61) 3  | (62) 3  | (63) 1  | (64) 0  |
| (65) 13 | (66) 8  | (67) 15 | (68) 17 |
| (69) 19 | (70) 0  | (71) 11 | (72) 11 |
| (73) 18 | (74) 2  | (75) 0  | (76) 4  |
| (77) 10 | (78) 2  | (79) 18 | (80) 2  |
| (81) 0  | (82) 10 | (83) 7  | (84) 4  |
| (85) 19 | (86) 12 | (87) 7  | (88) 3  |
| (89) 0  | (90) 19 | (91) 15 | (92) 14 |
| (93) 17 | (94) 20 | (95) 6  | (96) 17 |
| (97) 6  | (98) 6  | (99) 2  | (100) 0 |



## 二十以内加减法计算练习题答案

### 第2页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 5   | (2) 12  | (3) 19  | (4) 20  |
| (5) 9   | (6) 5   | (7) 4   | (8) 4   |
| (9) 1   | (10) 9  | (11) 3  | (12) 15 |
| (13) 1  | (14) 20 | (15) 7  | (16) 2  |
| (17) 13 | (18) 10 | (19) 12 | (20) 3  |
| (21) 11 | (22) 19 | (23) 14 | (24) 13 |
| (25) 3  | (26) 0  | (27) 19 | (28) 14 |
| (29) 12 | (30) 5  | (31) 15 | (32) 3  |
| (33) 5  | (34) 14 | (35) 1  | (36) 0  |
| (37) 1  | (38) 0  | (39) 20 | (40) 18 |
| (41) 18 | (42) 5  | (43) 3  | (44) 17 |
| (45) 18 | (46) 3  | (47) 16 | (48) 1  |
| (49) 4  | (50) 0  | (51) 3  | (52) 14 |
| (53) 5  | (54) 18 | (55) 13 | (56) 8  |
| (57) 18 | (58) 20 | (59) 18 | (60) 10 |
| (61) 20 | (62) 13 | (63) 15 | (64) 5  |
| (65) 0  | (66) 10 | (67) 9  | (68) 14 |
| (69) 3  | (70) 0  | (71) 2  | (72) 16 |
| (73) 0  | (74) 12 | (75) 17 | (76) 18 |
| (77) 18 | (78) 11 | (79) 19 | (80) 1  |
| (81) 13 | (82) 12 | (83) 9  | (84) 4  |
| (85) 3  | (86) 20 | (87) 2  | (88) 9  |
| (89) 0  | (90) 9  | (91) 14 | (92) 13 |
| (93) 20 | (94) 18 | (95) 11 | (96) 2  |
| (97) 2  | (98) 2  | (99) 19 | (100) 4 |

## 二十以内加减法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 2   | (2) 11  | (3) 18  | (4) 1    |
| (5) 1   | (6) 12  | (7) 1   | (8) 7    |
| (9) 13  | (10) 17 | (11) 12 | (12) 16  |
| (13) 6  | (14) 2  | (15) 17 | (16) 14  |
| (17) 10 | (18) 2  | (19) 6  | (20) 10  |
| (21) 1  | (22) 7  | (23) 16 | (24) 1   |
| (25) 15 | (26) 8  | (27) 20 | (28) 13  |
| (29) 0  | (30) 14 | (31) 12 | (32) 9   |
| (33) 20 | (34) 19 | (35) 1  | (36) 14  |
| (37) 5  | (38) 11 | (39) 15 | (40) 13  |
| (41) 1  | (42) 11 | (43) 16 | (44) 18  |
| (45) 17 | (46) 2  | (47) 20 | (48) 18  |
| (49) 19 | (50) 20 | (51) 9  | (52) 6   |
| (53) 11 | (54) 12 | (55) 16 | (56) 8   |
| (57) 6  | (58) 8  | (59) 18 | (60) 16  |
| (61) 19 | (62) 13 | (63) 1  | (64) 2   |
| (65) 3  | (66) 4  | (67) 12 | (68) 1   |
| (69) 2  | (70) 0  | (71) 2  | (72) 7   |
| (73) 7  | (74) 6  | (75) 0  | (76) 15  |
| (77) 17 | (78) 11 | (79) 16 | (80) 17  |
| (81) 6  | (82) 2  | (83) 16 | (84) 3   |
| (85) 0  | (86) 1  | (87) 11 | (88) 16  |
| (89) 20 | (90) 17 | (91) 8  | (92) 1   |
| (93) 13 | (94) 19 | (95) 13 | (96) 19  |
| (97) 13 | (98) 9  | (99) 20 | (100) 16 |

## 二十以内加减法计算练习题答案

### 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 10  | (2) 11  | (3) 4   | (4) 10  |
| (5) 17  | (6) 0   | (7) 14  | (8) 2   |
| (9) 2   | (10) 20 | (11) 19 | (12) 20 |
| (13) 11 | (14) 0  | (15) 14 | (16) 15 |
| (17) 12 | (18) 20 | (19) 15 | (20) 17 |
| (21) 19 | (22) 0  | (23) 19 | (24) 20 |
| (25) 9  | (26) 7  | (27) 9  | (28) 11 |
| (29) 17 | (30) 17 | (31) 4  | (32) 9  |
| (33) 1  | (34) 8  | (35) 12 | (36) 20 |
| (37) 20 | (38) 1  | (39) 11 | (40) 9  |
| (41) 14 | (42) 10 | (43) 5  | (44) 6  |
| (45) 0  | (46) 16 | (47) 15 | (48) 20 |
| (49) 14 | (50) 20 | (51) 0  | (52) 0  |
| (53) 13 | (54) 18 | (55) 2  | (56) 2  |
| (57) 9  | (58) 20 | (59) 16 | (60) 15 |
| (61) 0  | (62) 4  | (63) 20 | (64) 14 |
| (65) 19 | (66) 20 | (67) 0  | (68) 15 |
| (69) 16 | (70) 16 | (71) 0  | (72) 15 |
| (73) 1  | (74) 15 | (75) 1  | (76) 4  |
| (77) 7  | (78) 12 | (79) 13 | (80) 5  |
| (81) 13 | (82) 18 | (83) 16 | (84) 0  |
| (85) 6  | (86) 16 | (87) 6  | (88) 5  |
| (89) 18 | (90) 20 | (91) 16 | (92) 8  |
| (93) 20 | (94) 16 | (95) 20 | (96) 20 |
| (97) 20 | (98) 3  | (99) 11 | (100) 9 |

## 二十以内加减法计算练习题答案

### 第5页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 0   | (2) 3   | (3) 7   | (4) 19  |
| (5) 10  | (6) 20  | (7) 13  | (8) 9   |
| (9) 17  | (10) 20 | (11) 1  | (12) 19 |
| (13) 13 | (14) 17 | (15) 19 | (16) 0  |
| (17) 3  | (18) 3  | (19) 1  | (20) 17 |
| (21) 5  | (22) 19 | (23) 2  | (24) 4  |
| (25) 4  | (26) 0  | (27) 7  | (28) 0  |
| (29) 20 | (30) 12 | (31) 17 | (32) 1  |
| (33) 0  | (34) 5  | (35) 2  | (36) 1  |
| (37) 13 | (38) 16 | (39) 20 | (40) 1  |
| (41) 14 | (42) 4  | (43) 4  | (44) 3  |
| (45) 18 | (46) 11 | (47) 11 | (48) 18 |
| (49) 12 | (50) 10 | (51) 19 | (52) 3  |
| (53) 2  | (54) 14 | (55) 14 | (56) 3  |
| (57) 0  | (58) 8  | (59) 0  | (60) 20 |
| (61) 0  | (62) 9  | (63) 0  | (64) 4  |
| (65) 20 | (66) 17 | (67) 11 | (68) 2  |
| (69) 1  | (70) 14 | (71) 14 | (72) 16 |
| (73) 16 | (74) 14 | (75) 10 | (76) 13 |
| (77) 7  | (78) 16 | (79) 1  | (80) 0  |
| (81) 8  | (82) 20 | (83) 18 | (84) 3  |
| (85) 5  | (86) 16 | (87) 12 | (88) 0  |
| (89) 20 | (90) 13 | (91) 0  | (92) 0  |
| (93) 10 | (94) 4  | (95) 8  | (96) 17 |
| (97) 3  | (98) 0  | (99) 10 | (100) 4 |

## 二十以内加减法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 0   | (3) 14  | (4) 10   |
| (5) 1   | (6) 20  | (7) 4   | (8) 20   |
| (9) 20  | (10) 18 | (11) 20 | (12) 10  |
| (13) 6  | (14) 5  | (15) 0  | (16) 1   |
| (17) 8  | (18) 19 | (19) 9  | (20) 2   |
| (21) 17 | (22) 20 | (23) 7  | (24) 20  |
| (25) 14 | (26) 20 | (27) 1  | (28) 4   |
| (29) 19 | (30) 5  | (31) 10 | (32) 4   |
| (33) 11 | (34) 18 | (35) 12 | (36) 20  |
| (37) 8  | (38) 0  | (39) 8  | (40) 2   |
| (41) 4  | (42) 18 | (43) 8  | (44) 6   |
| (45) 0  | (46) 4  | (47) 19 | (48) 10  |
| (49) 7  | (50) 13 | (51) 18 | (52) 2   |
| (53) 16 | (54) 7  | (55) 17 | (56) 5   |
| (57) 15 | (58) 0  | (59) 20 | (60) 8   |
| (61) 4  | (62) 19 | (63) 0  | (64) 4   |
| (65) 0  | (66) 20 | (67) 9  | (68) 16  |
| (69) 3  | (70) 2  | (71) 11 | (72) 8   |
| (73) 10 | (74) 17 | (75) 2  | (76) 2   |
| (77) 2  | (78) 8  | (79) 12 | (80) 8   |
| (81) 8  | (82) 10 | (83) 4  | (84) 1   |
| (85) 0  | (86) 3  | (87) 16 | (88) 14  |
| (89) 20 | (90) 19 | (91) 11 | (92) 19  |
| (93) 13 | (94) 7  | (95) 18 | (96) 14  |
| (97) 19 | (98) 14 | (99) 10 | (100) 15 |

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 14  | (2) 2   | (3) 2   | (4) 20  |
| (5) 18  | (6) 9   | (7) 7   | (8) 19  |
| (9) 4   | (10) 11 | (11) 19 | (12) 2  |
| (13) 7  | (14) 11 | (15) 15 | (16) 9  |
| (17) 16 | (18) 5  | (19) 11 | (20) 0  |
| (21) 0  | (22) 5  | (23) 11 | (24) 5  |
| (25) 20 | (26) 4  | (27) 13 | (28) 6  |
| (29) 5  | (30) 15 | (31) 6  | (32) 0  |
| (33) 6  | (34) 2  | (35) 4  | (36) 17 |
| (37) 17 | (38) 19 | (39) 11 | (40) 17 |
| (41) 19 | (42) 14 | (43) 15 | (44) 4  |
| (45) 2  | (46) 7  | (47) 19 | (48) 9  |
| (49) 12 | (50) 10 | (51) 20 | (52) 4  |
| (53) 5  | (54) 16 | (55) 9  | (56) 14 |
| (57) 7  | (58) 7  | (59) 10 | (60) 20 |
| (61) 0  | (62) 0  | (63) 20 | (64) 0  |
| (65) 14 | (66) 5  | (67) 17 | (68) 18 |
| (69) 20 | (70) 17 | (71) 20 | (72) 13 |
| (73) 19 | (74) 2  | (75) 19 | (76) 0  |
| (77) 11 | (78) 2  | (79) 0  | (80) 20 |
| (81) 8  | (82) 7  | (83) 7  | (84) 20 |
| (85) 2  | (86) 12 | (87) 1  | (88) 5  |
| (89) 20 | (90) 18 | (91) 17 | (92) 7  |
| (93) 1  | (94) 19 | (95) 4  | (96) 0  |
| (97) 0  | (98) 16 | (99) 15 | (100) 0 |