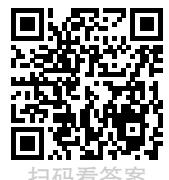


二十以内加减法计算练习题



扫码看答案

姓名 _____

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用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $18 + 1 =$ | (2) $11 + 7 =$ | (3) $13 - 13 =$ | (4) $6 - 1 =$ |
| (5) $12 - 7 =$ | (6) $3 - 3 =$ | (7) $13 - 1 =$ | (8) $5 - 2 =$ |
| (9) $15 + 3 =$ | (10) $18 + 2 =$ | (11) $3 + 14 =$ | (12) $19 - 18 =$ |
| (13) $8 - 1 =$ | (14) $14 - 2 =$ | (15) $1 + 12 =$ | (16) $3 + 8 =$ |
| (17) $4 - 1 =$ | (18) $5 + 6 =$ | (19) $5 - 2 =$ | (20) $12 - 7 =$ |
| (21) $4 + 1 =$ | (22) $3 - 2 =$ | (23) $15 + 3 =$ | (24) $1 - 1 =$ |
| (25) $12 - 10 =$ | (26) $5 - 1 =$ | (27) $14 - 13 =$ | (28) $9 - 5 =$ |
| (29) $14 + 3 =$ | (30) $6 - 2 =$ | (31) $16 - 8 =$ | (32) $7 + 9 =$ |
| (33) $8 + 2 =$ | (34) $6 - 6 =$ | (35) $4 + 16 =$ | (36) $12 - 11 =$ |
| (37) $10 + 7 =$ | (38) $7 - 1 =$ | (39) $17 - 15 =$ | (40) $1 + 1 =$ |
| (41) $3 + 6 =$ | (42) $6 - 3 =$ | (43) $4 - 1 =$ | (44) $19 - 8 =$ |
| (45) $15 - 3 =$ | (46) $13 + 3 =$ | (47) $1 + 16 =$ | (48) $13 + 2 =$ |
| (49) $12 - 1 =$ | (50) $19 + 1 =$ | (51) $12 - 10 =$ | (52) $12 - 6 =$ |
| (53) $6 + 4 =$ | (54) $10 - 1 =$ | (55) $11 + 2 =$ | (56) $6 + 7 =$ |
| (57) $6 - 1 =$ | (58) $2 - 2 =$ | (59) $3 - 3 =$ | (60) $5 + 15 =$ |
| (61) $7 - 4 =$ | (62) $14 - 12 =$ | (63) $9 - 7 =$ | (64) $1 - 1 =$ |
| (65) $1 + 5 =$ | (66) $3 - 1 =$ | (67) $19 + 1 =$ | (68) $2 - 1 =$ |
| (69) $14 + 2 =$ | (70) $1 + 8 =$ | (71) $3 + 2 =$ | (72) $4 + 4 =$ |
| (73) $5 + 8 =$ | (74) $17 - 15 =$ | (75) $15 + 4 =$ | (76) $9 - 6 =$ |
| (77) $3 - 3 =$ | (78) $11 + 6 =$ | (79) $8 - 4 =$ | (80) $14 + 6 =$ |
| (81) $19 + 1 =$ | (82) $11 - 10 =$ | (83) $7 - 1 =$ | (84) $8 - 3 =$ |
| (85) $17 - 5 =$ | (86) $19 + 1 =$ | (87) $5 - 2 =$ | (88) $17 - 5 =$ |
| (89) $13 - 10 =$ | (90) $7 - 3 =$ | (91) $5 + 8 =$ | (92) $11 - 11 =$ |
| (93) $19 - 6 =$ | (94) $9 - 5 =$ | (95) $15 - 3 =$ | (96) $13 - 3 =$ |
| (97) $11 + 6 =$ | (98) $1 + 15 =$ | (99) $5 - 5 =$ | (100) $19 - 11 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $9 - 3 =$ | (2) $2 - 1 =$ | (3) $13 + 1 =$ | (4) $6 + 13 =$ |
| (5) $19 + 1 =$ | (6) $17 - 14 =$ | (7) $19 + 1 =$ | (8) $2 + 10 =$ |
| (9) $3 + 2 =$ | (10) $12 + 8 =$ | (11) $16 - 16 =$ | (12) $10 + 10 =$ |
| (13) $2 + 16 =$ | (14) $8 + 4 =$ | (15) $4 + 7 =$ | (16) $5 - 3 =$ |
| (17) $5 - 4 =$ | (18) $17 + 1 =$ | (19) $9 - 6 =$ | (20) $10 + 4 =$ |
| (21) $8 + 8 =$ | (22) $17 - 3 =$ | (23) $1 - 1 =$ | (24) $10 - 4 =$ |
| (25) $1 + 8 =$ | (26) $4 + 1 =$ | (27) $8 + 11 =$ | (28) $16 + 4 =$ |
| (29) $18 + 2 =$ | (30) $10 - 9 =$ | (31) $7 + 1 =$ | (32) $6 + 11 =$ |
| (33) $9 - 3 =$ | (34) $15 - 5 =$ | (35) $13 - 1 =$ | (36) $7 - 4 =$ |
| (37) $19 + 1 =$ | (38) $17 - 4 =$ | (39) $2 - 1 =$ | (40) $4 + 12 =$ |
| (41) $7 + 11 =$ | (42) $7 + 8 =$ | (43) $14 + 3 =$ | (44) $10 + 5 =$ |
| (45) $3 - 2 =$ | (46) $11 + 2 =$ | (47) $16 + 1 =$ | (48) $14 - 4 =$ |
| (49) $11 - 8 =$ | (50) $12 + 2 =$ | (51) $10 - 8 =$ | (52) $18 - 17 =$ |
| (53) $6 - 2 =$ | (54) $18 - 5 =$ | (55) $6 - 2 =$ | (56) $13 - 3 =$ |
| (57) $6 - 6 =$ | (58) $17 + 2 =$ | (59) $13 + 3 =$ | (60) $12 + 4 =$ |
| (61) $6 + 7 =$ | (62) $8 + 2 =$ | (63) $6 - 4 =$ | (64) $5 + 1 =$ |
| (65) $7 - 2 =$ | (66) $6 - 2 =$ | (67) $11 - 6 =$ | (68) $7 - 4 =$ |
| (69) $2 + 16 =$ | (70) $6 - 5 =$ | (71) $10 - 5 =$ | (72) $11 + 9 =$ |
| (73) $1 + 18 =$ | (74) $1 + 17 =$ | (75) $14 - 7 =$ | (76) $14 + 3 =$ |
| (77) $7 + 10 =$ | (78) $1 + 4 =$ | (79) $9 - 3 =$ | (80) $4 - 1 =$ |
| (81) $16 - 16 =$ | (82) $5 + 11 =$ | (83) $9 - 7 =$ | (84) $10 - 9 =$ |
| (85) $9 + 5 =$ | (86) $4 - 1 =$ | (87) $18 + 1 =$ | (88) $3 - 1 =$ |
| (89) $8 + 2 =$ | (90) $14 + 3 =$ | (91) $10 + 8 =$ | (92) $6 - 4 =$ |
| (93) $4 + 13 =$ | (94) $15 - 8 =$ | (95) $9 - 8 =$ | (96) $16 + 4 =$ |
| (97) $1 + 14 =$ | (98) $11 - 3 =$ | (99) $2 - 1 =$ | (100) $12 + 8 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $8 + 8 =$ | (2) $12 - 7 =$ | (3) $14 - 1 =$ | (4) $6 + 10 =$ |
| (5) $18 + 2 =$ | (6) $19 - 9 =$ | (7) $12 + 7 =$ | (8) $14 - 11 =$ |
| (9) $13 + 4 =$ | (10) $10 + 8 =$ | (11) $1 + 3 =$ | (12) $16 + 1 =$ |
| (13) $3 - 2 =$ | (14) $14 + 2 =$ | (15) $16 - 15 =$ | (16) $3 - 2 =$ |
| (17) $17 + 2 =$ | (18) $14 + 6 =$ | (19) $5 + 10 =$ | (20) $14 - 9 =$ |
| (21) $6 + 10 =$ | (22) $5 + 7 =$ | (23) $5 + 11 =$ | (24) $15 + 3 =$ |
| (25) $1 - 1 =$ | (26) $19 + 1 =$ | (27) $8 + 5 =$ | (28) $17 - 14 =$ |
| (29) $15 + 3 =$ | (30) $1 - 1 =$ | (31) $11 - 5 =$ | (32) $2 + 1 =$ |
| (33) $15 + 1 =$ | (34) $17 - 9 =$ | (35) $11 + 7 =$ | (36) $9 + 1 =$ |
| (37) $11 - 8 =$ | (38) $19 - 18 =$ | (39) $7 - 1 =$ | (40) $7 - 3 =$ |
| (41) $2 - 1 =$ | (42) $3 - 3 =$ | (43) $5 + 12 =$ | (44) $15 + 5 =$ |
| (45) $19 + 1 =$ | (46) $3 - 3 =$ | (47) $5 - 2 =$ | (48) $12 - 3 =$ |
| (49) $13 + 4 =$ | (50) $19 + 1 =$ | (51) $9 - 6 =$ | (52) $1 + 16 =$ |
| (53) $19 - 13 =$ | (54) $16 - 15 =$ | (55) $7 + 10 =$ | (56) $15 - 9 =$ |
| (57) $9 + 8 =$ | (58) $19 - 7 =$ | (59) $4 + 5 =$ | (60) $4 - 3 =$ |
| (61) $16 - 2 =$ | (62) $3 - 2 =$ | (63) $4 - 1 =$ | (64) $17 + 3 =$ |
| (65) $8 - 1 =$ | (66) $4 + 15 =$ | (67) $15 + 5 =$ | (68) $12 - 4 =$ |
| (69) $16 - 16 =$ | (70) $11 + 6 =$ | (71) $13 - 10 =$ | (72) $7 - 1 =$ |
| (73) $18 - 12 =$ | (74) $9 + 7 =$ | (75) $11 - 6 =$ | (76) $19 - 8 =$ |
| (77) $1 + 16 =$ | (78) $18 + 1 =$ | (79) $6 + 11 =$ | (80) $17 - 8 =$ |
| (81) $9 - 9 =$ | (82) $17 + 1 =$ | (83) $17 - 7 =$ | (84) $3 - 3 =$ |
| (85) $10 - 5 =$ | (86) $14 - 11 =$ | (87) $16 - 15 =$ | (88) $6 - 4 =$ |
| (89) $8 + 6 =$ | (90) $6 + 2 =$ | (91) $8 - 8 =$ | (92) $19 - 18 =$ |
| (93) $6 - 3 =$ | (94) $13 - 2 =$ | (95) $10 - 2 =$ | (96) $11 - 11 =$ |
| (97) $17 - 15 =$ | (98) $17 - 2 =$ | (99) $10 + 1 =$ | (100) $17 + 2 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $16 + 3 =$ | (2) $8 + 11 =$ | (3) $14 + 1 =$ | (4) $9 + 9 =$ |
| (5) $17 + 2 =$ | (6) $3 + 13 =$ | (7) $18 - 2 =$ | (8) $16 + 3 =$ |
| (9) $18 + 1 =$ | (10) $2 - 2 =$ | (11) $3 - 3 =$ | (12) $19 - 4 =$ |
| (13) $17 - 4 =$ | (14) $10 + 3 =$ | (15) $1 - 1 =$ | (16) $10 + 5 =$ |
| (17) $8 - 1 =$ | (18) $19 + 1 =$ | (19) $10 + 10 =$ | (20) $2 - 1 =$ |
| (21) $15 + 4 =$ | (22) $8 + 6 =$ | (23) $12 - 12 =$ | (24) $6 + 8 =$ |
| (25) $10 - 4 =$ | (26) $5 - 2 =$ | (27) $15 + 3 =$ | (28) $5 - 4 =$ |
| (29) $14 + 4 =$ | (30) $11 + 7 =$ | (31) $1 - 1 =$ | (32) $19 - 13 =$ |
| (33) $18 - 6 =$ | (34) $14 + 6 =$ | (35) $5 + 10 =$ | (36) $5 - 4 =$ |
| (37) $19 - 5 =$ | (38) $6 + 11 =$ | (39) $15 + 2 =$ | (40) $1 - 1 =$ |
| (41) $2 + 12 =$ | (42) $10 - 1 =$ | (43) $10 + 8 =$ | (44) $3 + 13 =$ |
| (45) $9 - 9 =$ | (46) $15 - 2 =$ | (47) $10 - 10 =$ | (48) $13 - 6 =$ |
| (49) $4 - 4 =$ | (50) $7 + 11 =$ | (51) $11 + 7 =$ | (52) $5 + 8 =$ |
| (53) $5 + 1 =$ | (54) $11 - 1 =$ | (55) $10 + 6 =$ | (56) $18 - 18 =$ |
| (57) $19 + 1 =$ | (58) $6 - 5 =$ | (59) $12 - 9 =$ | (60) $7 - 1 =$ |
| (61) $7 - 3 =$ | (62) $7 + 4 =$ | (63) $18 - 9 =$ | (64) $18 - 16 =$ |
| (65) $19 - 3 =$ | (66) $2 - 1 =$ | (67) $17 + 2 =$ | (68) $16 + 1 =$ |
| (69) $11 + 2 =$ | (70) $4 - 1 =$ | (71) $1 - 1 =$ | (72) $8 + 5 =$ |
| (73) $2 + 18 =$ | (74) $2 - 1 =$ | (75) $2 + 2 =$ | (76) $6 + 8 =$ |
| (77) $13 - 2 =$ | (78) $5 + 6 =$ | (79) $9 - 5 =$ | (80) $2 + 15 =$ |
| (81) $10 + 2 =$ | (82) $1 + 6 =$ | (83) $12 - 11 =$ | (84) $10 - 5 =$ |
| (85) $2 - 1 =$ | (86) $13 - 1 =$ | (87) $15 + 3 =$ | (88) $8 - 3 =$ |
| (89) $16 + 4 =$ | (90) $19 - 12 =$ | (91) $5 + 2 =$ | (92) $1 + 7 =$ |
| (93) $16 - 11 =$ | (94) $19 - 8 =$ | (95) $19 - 15 =$ | (96) $11 - 11 =$ |
| (97) $10 - 7 =$ | (98) $13 + 7 =$ | (99) $17 + 3 =$ | (100) $17 - 3 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $15 - 13 =$ | (2) $19 + 1 =$ | (3) $3 - 2 =$ | (4) $8 + 5 =$ |
| (5) $9 - 5 =$ | (6) $5 - 4 =$ | (7) $15 - 9 =$ | (8) $9 - 3 =$ |
| (9) $11 + 2 =$ | (10) $14 + 5 =$ | (11) $16 + 2 =$ | (12) $6 - 3 =$ |
| (13) $19 - 3 =$ | (14) $7 - 7 =$ | (15) $10 + 1 =$ | (16) $13 - 13 =$ |
| (17) $7 + 10 =$ | (18) $5 + 12 =$ | (19) $6 + 6 =$ | (20) $4 + 4 =$ |
| (21) $3 - 1 =$ | (22) $15 + 3 =$ | (23) $6 + 8 =$ | (24) $10 - 2 =$ |
| (25) $7 - 3 =$ | (26) $7 - 6 =$ | (27) $13 - 11 =$ | (28) $18 + 2 =$ |
| (29) $13 + 3 =$ | (30) $18 + 2 =$ | (31) $15 + 4 =$ | (32) $12 - 8 =$ |
| (33) $8 - 8 =$ | (34) $6 - 6 =$ | (35) $3 + 3 =$ | (36) $14 + 4 =$ |
| (37) $5 - 3 =$ | (38) $17 - 14 =$ | (39) $2 - 1 =$ | (40) $16 - 15 =$ |
| (41) $15 - 2 =$ | (42) $1 - 1 =$ | (43) $18 + 1 =$ | (44) $11 + 8 =$ |
| (45) $6 - 6 =$ | (46) $3 - 2 =$ | (47) $2 - 2 =$ | (48) $8 - 8 =$ |
| (49) $17 - 11 =$ | (50) $15 - 14 =$ | (51) $6 - 2 =$ | (52) $19 + 1 =$ |
| (53) $1 + 8 =$ | (54) $12 + 8 =$ | (55) $10 + 6 =$ | (56) $13 - 2 =$ |
| (57) $14 + 5 =$ | (58) $16 + 4 =$ | (59) $2 + 14 =$ | (60) $5 - 1 =$ |
| (61) $17 - 1 =$ | (62) $1 - 1 =$ | (63) $9 + 2 =$ | (64) $19 - 11 =$ |
| (65) $5 + 15 =$ | (66) $17 + 3 =$ | (67) $3 + 2 =$ | (68) $13 - 8 =$ |
| (69) $14 + 1 =$ | (70) $5 - 1 =$ | (71) $6 - 1 =$ | (72) $13 - 13 =$ |
| (73) $5 - 4 =$ | (74) $2 - 1 =$ | (75) $3 - 3 =$ | (76) $13 + 3 =$ |
| (77) $12 + 5 =$ | (78) $19 - 6 =$ | (79) $10 + 2 =$ | (80) $10 - 4 =$ |
| (81) $10 + 5 =$ | (82) $8 + 2 =$ | (83) $11 + 4 =$ | (84) $15 + 5 =$ |
| (85) $6 + 1 =$ | (86) $2 + 2 =$ | (87) $18 - 14 =$ | (88) $12 + 5 =$ |
| (89) $14 + 5 =$ | (90) $8 - 8 =$ | (91) $10 - 2 =$ | (92) $15 - 4 =$ |
| (93) $8 + 5 =$ | (94) $13 - 10 =$ | (95) $19 - 17 =$ | (96) $14 - 5 =$ |
| (97) $12 - 6 =$ | (98) $12 + 2 =$ | (99) $14 - 4 =$ | (100) $18 + 1 =$ |

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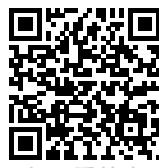
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|-----------------|------------------|------------------|------------------|
| (1) $17 + 1 =$ | (2) $12 + 2 =$ | (3) $11 - 6 =$ | (4) $15 - 10 =$ |
| (5) $17 + 1 =$ | (6) $5 - 1 =$ | (7) $9 + 6 =$ | (8) $11 - 11 =$ |
| (9) $15 + 1 =$ | (10) $4 - 1 =$ | (11) $3 + 1 =$ | (12) $15 - 13 =$ |
| (13) $19 + 1 =$ | (14) $15 + 2 =$ | (15) $9 + 11 =$ | (16) $7 + 8 =$ |
| (17) $16 + 4 =$ | (18) $14 + 5 =$ | (19) $16 + 4 =$ | (20) $18 - 6 =$ |
| (21) $10 - 8 =$ | (22) $18 + 2 =$ | (23) $17 + 3 =$ | (24) $10 - 5 =$ |
| (25) $17 + 1 =$ | (26) $9 + 1 =$ | (27) $3 - 3 =$ | (28) $1 - 1 =$ |
| (29) $19 - 5 =$ | (30) $3 + 10 =$ | (31) $15 + 5 =$ | (32) $11 - 10 =$ |
| (33) $15 + 3 =$ | (34) $15 + 2 =$ | (35) $13 + 6 =$ | (36) $19 - 8 =$ |
| (37) $17 + 3 =$ | (38) $6 + 14 =$ | (39) $15 + 2 =$ | (40) $19 - 16 =$ |
| (41) $17 + 1 =$ | (42) $18 + 1 =$ | (43) $17 + 1 =$ | (44) $2 - 1 =$ |
| (45) $16 + 1 =$ | (46) $3 + 8 =$ | (47) $6 - 1 =$ | (48) $1 + 1 =$ |
| (49) $3 - 3 =$ | (50) $7 - 5 =$ | (51) $3 + 17 =$ | (52) $9 - 8 =$ |
| (53) $3 + 5 =$ | (54) $3 - 1 =$ | (55) $9 - 1 =$ | (56) $15 + 4 =$ |
| (57) $15 + 5 =$ | (58) $19 + 1 =$ | (59) $18 - 11 =$ | (60) $9 + 4 =$ |
| (61) $9 - 8 =$ | (62) $8 - 7 =$ | (63) $6 - 2 =$ | (64) $19 + 1 =$ |
| (65) $17 + 3 =$ | (66) $19 - 15 =$ | (67) $10 - 7 =$ | (68) $17 + 2 =$ |
| (69) $17 - 4 =$ | (70) $11 + 8 =$ | (71) $16 - 2 =$ | (72) $13 - 9 =$ |
| (73) $9 - 4 =$ | (74) $17 - 17 =$ | (75) $12 + 8 =$ | (76) $13 - 9 =$ |
| (77) $1 + 13 =$ | (78) $10 - 6 =$ | (79) $13 - 2 =$ | (80) $2 - 1 =$ |
| (81) $8 + 12 =$ | (82) $11 - 10 =$ | (83) $5 + 9 =$ | (84) $19 - 7 =$ |
| (85) $18 + 1 =$ | (86) $8 + 4 =$ | (87) $9 + 11 =$ | (88) $18 + 2 =$ |
| (89) $3 + 4 =$ | (90) $1 + 11 =$ | (91) $3 - 1 =$ | (92) $12 + 7 =$ |
| (93) $10 + 4 =$ | (94) $6 - 6 =$ | (95) $16 - 2 =$ | (96) $3 - 1 =$ |
| (97) $8 - 3 =$ | (98) $19 + 1 =$ | (99) $19 - 7 =$ | (100) $6 + 14 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 - 8 =$ | (2) $7 + 11 =$ | (3) $5 + 1 =$ | (4) $11 - 9 =$ |
| (5) $12 + 2 =$ | (6) $11 + 9 =$ | (7) $7 + 12 =$ | (8) $13 + 4 =$ |
| (9) $1 + 13 =$ | (10) $5 + 4 =$ | (11) $13 + 6 =$ | (12) $4 + 16 =$ |
| (13) $18 + 1 =$ | (14) $6 + 4 =$ | (15) $8 + 6 =$ | (16) $9 - 3 =$ |
| (17) $9 + 11 =$ | (18) $6 - 5 =$ | (19) $14 - 14 =$ | (20) $12 + 5 =$ |
| (21) $4 + 5 =$ | (22) $1 - 1 =$ | (23) $17 - 5 =$ | (24) $18 - 13 =$ |
| (25) $7 + 8 =$ | (26) $3 - 2 =$ | (27) $1 - 1 =$ | (28) $16 - 8 =$ |
| (29) $4 + 9 =$ | (30) $3 - 2 =$ | (31) $11 - 6 =$ | (32) $11 - 2 =$ |
| (33) $17 - 10 =$ | (34) $9 + 9 =$ | (35) $14 + 5 =$ | (36) $2 - 2 =$ |
| (37) $9 + 3 =$ | (38) $1 - 1 =$ | (39) $6 + 2 =$ | (40) $1 - 1 =$ |
| (41) $10 - 4 =$ | (42) $4 + 10 =$ | (43) $4 + 13 =$ | (44) $19 - 11 =$ |
| (45) $15 + 3 =$ | (46) $5 - 1 =$ | (47) $3 + 14 =$ | (48) $5 - 4 =$ |
| (49) $7 - 7 =$ | (50) $7 + 4 =$ | (51) $13 + 4 =$ | (52) $19 + 1 =$ |
| (53) $11 + 8 =$ | (54) $19 - 8 =$ | (55) $6 + 12 =$ | (56) $7 - 2 =$ |
| (57) $7 - 4 =$ | (58) $11 - 2 =$ | (59) $15 + 5 =$ | (60) $13 - 12 =$ |
| (61) $1 + 2 =$ | (62) $5 + 10 =$ | (63) $15 + 4 =$ | (64) $9 - 4 =$ |
| (65) $16 + 2 =$ | (66) $12 - 12 =$ | (67) $13 + 3 =$ | (68) $7 + 12 =$ |
| (69) $13 + 7 =$ | (70) $5 - 4 =$ | (71) $5 + 15 =$ | (72) $6 - 2 =$ |
| (73) $10 - 2 =$ | (74) $2 - 2 =$ | (75) $8 - 5 =$ | (76) $14 + 5 =$ |
| (77) $1 + 17 =$ | (78) $14 + 2 =$ | (79) $3 + 4 =$ | (80) $13 + 3 =$ |
| (81) $16 - 14 =$ | (82) $2 - 1 =$ | (83) $3 - 2 =$ | (84) $15 - 15 =$ |
| (85) $14 - 10 =$ | (86) $4 + 16 =$ | (87) $15 + 5 =$ | (88) $11 - 7 =$ |
| (89) $12 - 5 =$ | (90) $8 - 1 =$ | (91) $3 - 2 =$ | (92) $7 - 4 =$ |
| (93) $18 - 8 =$ | (94) $8 - 5 =$ | (95) $7 - 7 =$ | (96) $8 - 6 =$ |
| (97) $10 + 4 =$ | (98) $3 - 3 =$ | (99) $2 - 1 =$ | (100) $8 - 7 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 18	(3) 0	(4) 5	(5) 5	(6) 0	(7) 12	(8) 3
(9) 18	(10) 20	(11) 17	(12) 1	(13) 7	(14) 12	(15) 13	(16) 11
(17) 3	(18) 11	(19) 3	(20) 5	(21) 5	(22) 1	(23) 18	(24) 0
(25) 2	(26) 4	(27) 1	(28) 4	(29) 17	(30) 4	(31) 8	(32) 16
(33) 10	(34) 0	(35) 20	(36) 1	(37) 17	(38) 6	(39) 2	(40) 2
(41) 9	(42) 3	(43) 3	(44) 11	(45) 12	(46) 16	(47) 17	(48) 15
(49) 11	(50) 20	(51) 2	(52) 6	(53) 10	(54) 9	(55) 13	(56) 13
(57) 5	(58) 0	(59) 0	(60) 20	(61) 3	(62) 2	(63) 2	(64) 0
(65) 6	(66) 2	(67) 20	(68) 1	(69) 16	(70) 9	(71) 5	(72) 8
(73) 13	(74) 2	(75) 19	(76) 3	(77) 0	(78) 17	(79) 4	(80) 20
(81) 20	(82) 1	(83) 6	(84) 5	(85) 12	(86) 20	(87) 3	(88) 12
(89) 3	(90) 4	(91) 13	(92) 0	(93) 13	(94) 4	(95) 12	(96) 10
(97) 17	(98) 16	(99) 0	(100) 8				

第2页答案

(1) 6	(2) 1	(3) 14	(4) 19	(5) 20	(6) 3	(7) 20	(8) 12
(9) 5	(10) 20	(11) 0	(12) 20	(13) 18	(14) 12	(15) 11	(16) 2
(17) 1	(18) 18	(19) 3	(20) 14	(21) 16	(22) 14	(23) 0	(24) 6
(25) 9	(26) 5	(27) 19	(28) 20	(29) 20	(30) 1	(31) 8	(32) 17
(33) 6	(34) 10	(35) 12	(36) 3	(37) 20	(38) 13	(39) 1	(40) 16
(41) 18	(42) 15	(43) 17	(44) 15	(45) 1	(46) 13	(47) 17	(48) 10
(49) 3	(50) 14	(51) 2	(52) 1	(53) 4	(54) 13	(55) 4	(56) 10
(57) 0	(58) 19	(59) 16	(60) 16	(61) 13	(62) 10	(63) 2	(64) 6
(65) 5	(66) 4	(67) 5	(68) 3	(69) 18	(70) 1	(71) 5	(72) 20
(73) 19	(74) 18	(75) 7	(76) 17	(77) 17	(78) 5	(79) 6	(80) 3
(81) 0	(82) 16	(83) 2	(84) 1	(85) 14	(86) 3	(87) 19	(88) 2
(89) 10	(90) 17	(91) 18	(92) 2	(93) 17	(94) 7	(95) 1	(96) 20
(97) 15	(98) 8	(99) 1	(100) 20				

二十以内加减法计算练习题答案

第3页答案

(1) 16 (2) 5 (3) 13 (4) 16 (5) 20 (6) 10 (7) 19 (8) 3
(9) 17 (10) 18 (11) 4 (12) 17 (13) 1 (14) 16 (15) 1 (16) 1
(17) 19 (18) 20 (19) 15 (20) 5 (21) 16 (22) 12 (23) 16 (24) 18
(25) 0 (26) 20 (27) 13 (28) 3 (29) 18 (30) 0 (31) 6 (32) 3
(33) 16 (34) 8 (35) 18 (36) 10 (37) 3 (38) 1 (39) 6 (40) 4
(41) 1 (42) 0 (43) 17 (44) 20 (45) 20 (46) 0 (47) 3 (48) 9
(49) 17 (50) 20 (51) 3 (52) 17 (53) 6 (54) 1 (55) 17 (56) 6
(57) 17 (58) 12 (59) 9 (60) 1 (61) 14 (62) 1 (63) 3 (64) 20
(65) 7 (66) 19 (67) 20 (68) 8 (69) 0 (70) 17 (71) 3 (72) 6
(73) 6 (74) 16 (75) 5 (76) 11 (77) 17 (78) 19 (79) 17 (80) 9
(81) 0 (82) 18 (83) 10 (84) 0 (85) 5 (86) 3 (87) 1 (88) 2
(89) 14 (90) 8 (91) 0 (92) 1 (93) 3 (94) 11 (95) 8 (96) 0
(97) 2 (98) 15 (99) 11 (100) 19

第4页答案

(1) 19 (2) 19 (3) 15 (4) 18 (5) 19 (6) 16 (7) 16 (8) 19
(9) 19 (10) 0 (11) 0 (12) 15 (13) 13 (14) 13 (15) 0 (16) 15
(17) 7 (18) 20 (19) 20 (20) 1 (21) 19 (22) 14 (23) 0 (24) 14
(25) 6 (26) 3 (27) 18 (28) 1 (29) 18 (30) 18 (31) 0 (32) 6
(33) 12 (34) 20 (35) 15 (36) 1 (37) 14 (38) 17 (39) 17 (40) 0
(41) 14 (42) 9 (43) 18 (44) 16 (45) 0 (46) 13 (47) 0 (48) 7
(49) 0 (50) 18 (51) 18 (52) 13 (53) 6 (54) 10 (55) 16 (56) 0
(57) 20 (58) 1 (59) 3 (60) 6 (61) 4 (62) 11 (63) 9 (64) 2
(65) 16 (66) 1 (67) 19 (68) 17 (69) 13 (70) 3 (71) 0 (72) 13
(73) 20 (74) 1 (75) 4 (76) 14 (77) 11 (78) 11 (79) 4 (80) 17
(81) 12 (82) 7 (83) 1 (84) 5 (85) 1 (86) 12 (87) 18 (88) 5
(89) 20 (90) 7 (91) 7 (92) 8 (93) 5 (94) 11 (95) 4 (96) 0
(97) 3 (98) 20 (99) 20 (100) 14

二十以内加减法计算练习题答案

第5页答案

(1) 2	(2) 20	(3) 1	(4) 13	(5) 4	(6) 1	(7) 6	(8) 6
(9) 13	(10) 19	(11) 18	(12) 3	(13) 16	(14) 0	(15) 11	(16) 0
(17) 17	(18) 17	(19) 12	(20) 8	(21) 2	(22) 18	(23) 14	(24) 8
(25) 4	(26) 1	(27) 2	(28) 20	(29) 16	(30) 20	(31) 19	(32) 4
(33) 0	(34) 0	(35) 6	(36) 18	(37) 2	(38) 3	(39) 1	(40) 1
(41) 13	(42) 0	(43) 19	(44) 19	(45) 0	(46) 1	(47) 0	(48) 0
(49) 6	(50) 1	(51) 4	(52) 20	(53) 9	(54) 20	(55) 16	(56) 11
(57) 19	(58) 20	(59) 16	(60) 4	(61) 16	(62) 0	(63) 11	(64) 8
(65) 20	(66) 20	(67) 5	(68) 5	(69) 15	(70) 4	(71) 5	(72) 0
(73) 1	(74) 1	(75) 0	(76) 16	(77) 17	(78) 13	(79) 12	(80) 6
(81) 15	(82) 10	(83) 15	(84) 20	(85) 7	(86) 4	(87) 4	(88) 17
(89) 19	(90) 0	(91) 8	(92) 11	(93) 13	(94) 3	(95) 2	(96) 9
(97) 6	(98) 14	(99) 10	(100) 19				

第6页答案

(1) 18	(2) 14	(3) 5	(4) 5	(5) 18	(6) 4	(7) 15	(8) 0
(9) 16	(10) 3	(11) 4	(12) 2	(13) 20	(14) 17	(15) 20	(16) 15
(17) 20	(18) 19	(19) 20	(20) 12	(21) 2	(22) 20	(23) 20	(24) 5
(25) 18	(26) 10	(27) 0	(28) 0	(29) 14	(30) 13	(31) 20	(32) 1
(33) 18	(34) 17	(35) 19	(36) 11	(37) 20	(38) 20	(39) 17	(40) 3
(41) 18	(42) 19	(43) 18	(44) 1	(45) 17	(46) 11	(47) 5	(48) 2
(49) 0	(50) 2	(51) 20	(52) 1	(53) 8	(54) 2	(55) 8	(56) 19
(57) 20	(58) 20	(59) 7	(60) 13	(61) 1	(62) 1	(63) 4	(64) 20
(65) 20	(66) 4	(67) 3	(68) 19	(69) 13	(70) 19	(71) 14	(72) 4
(73) 5	(74) 0	(75) 20	(76) 4	(77) 14	(78) 4	(79) 11	(80) 1
(81) 20	(82) 1	(83) 14	(84) 12	(85) 19	(86) 12	(87) 20	(88) 20
(89) 7	(90) 12	(91) 2	(92) 19	(93) 14	(94) 0	(95) 14	(96) 2
(97) 5	(98) 20	(99) 12	(100) 20				

二十以内加减法计算练习题答案

第7页答案

(1) 5	(2) 18	(3) 6	(4) 2	(5) 14	(6) 20	(7) 19	(8) 17
(9) 14	(10) 9	(11) 19	(12) 20	(13) 19	(14) 10	(15) 14	(16) 6
(17) 20	(18) 1	(19) 0	(20) 17	(21) 9	(22) 0	(23) 12	(24) 5
(25) 15	(26) 1	(27) 0	(28) 8	(29) 13	(30) 1	(31) 5	(32) 9
(33) 7	(34) 18	(35) 19	(36) 0	(37) 12	(38) 0	(39) 8	(40) 0
(41) 6	(42) 14	(43) 17	(44) 8	(45) 18	(46) 4	(47) 17	(48) 1
(49) 0	(50) 11	(51) 17	(52) 20	(53) 19	(54) 11	(55) 18	(56) 5
(57) 3	(58) 9	(59) 20	(60) 1	(61) 3	(62) 15	(63) 19	(64) 5
(65) 18	(66) 0	(67) 16	(68) 19	(69) 20	(70) 1	(71) 20	(72) 4
(73) 8	(74) 0	(75) 3	(76) 19	(77) 18	(78) 16	(79) 7	(80) 16
(81) 2	(82) 1	(83) 1	(84) 0	(85) 4	(86) 20	(87) 20	(88) 4
(89) 7	(90) 7	(91) 1	(92) 3	(93) 10	(94) 3	(95) 0	(96) 2
(97) 14	(98) 0	(99) 1	(100) 1				