

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $15 + 3 =$

(2)  $14 + 4 =$

(3)  $6 + 3 =$

(4)  $18 + 1 =$

(5)  $1 + 18 =$

(6)  $17 + 3 =$

(7)  $16 + 3 =$

(8)  $4 + 1 =$

(9)  $3 + 7 =$

(10)  $18 + 2 =$

(11)  $19 + 1 =$

(12)  $17 + 1 =$

(13)  $17 + 2 =$

(14)  $4 + 1 =$

(15)  $15 + 1 =$

(16)  $11 + 5 =$

(17)  $6 + 12 =$

(18)  $12 + 6 =$

(19)  $9 + 2 =$

(20)  $7 + 11 =$

(21)  $6 + 6 =$

(22)  $17 + 2 =$

(23)  $6 + 2 =$

(24)  $8 + 9 =$

(25)  $6 + 1 =$

(26)  $5 + 7 =$

(27)  $18 + 2 =$

(28)  $11 + 1 =$

(29)  $4 + 14 =$

(30)  $12 + 5 =$

(31)  $17 + 3 =$

(32)  $8 + 7 =$

(33)  $2 + 3 =$

(34)  $6 + 3 =$

(35)  $12 + 6 =$

(36)  $19 + 1 =$

(37)  $8 + 9 =$

(38)  $16 + 4 =$

(39)  $10 + 10 =$

(40)  $7 + 11 =$

(41)  $5 + 11 =$

(42)  $16 + 2 =$

(43)  $16 + 3 =$

(44)  $3 + 1 =$

(45)  $2 + 16 =$

(46)  $3 + 12 =$

(47)  $8 + 9 =$

(48)  $8 + 7 =$

(49)  $9 + 2 =$

(50)  $4 + 10 =$

(51)  $16 + 1 =$

(52)  $5 + 9 =$

(53)  $4 + 5 =$

(54)  $8 + 2 =$

(55)  $15 + 4 =$

(56)  $7 + 9 =$

(57)  $1 + 14 =$

(58)  $13 + 7 =$

(59)  $3 + 7 =$

(60)  $11 + 3 =$

(61)  $7 + 13 =$

(62)  $6 + 3 =$

(63)  $4 + 13 =$

(64)  $16 + 1 =$

(65)  $9 + 11 =$

(66)  $6 + 6 =$

(67)  $7 + 3 =$

(68)  $12 + 8 =$

(69)  $2 + 18 =$

(70)  $18 + 2 =$

(71)  $3 + 8 =$

(72)  $4 + 6 =$

(73)  $2 + 18 =$

(74)  $1 + 11 =$

(75)  $19 + 1 =$

(76)  $5 + 5 =$

(77)  $17 + 2 =$

(78)  $1 + 3 =$

(79)  $16 + 3 =$

(80)  $12 + 1 =$

(81)  $16 + 4 =$

(82)  $6 + 10 =$

(83)  $10 + 6 =$

(84)  $17 + 2 =$

(85)  $12 + 6 =$

(86)  $13 + 4 =$

(87)  $18 + 2 =$

(88)  $13 + 3 =$

(89)  $10 + 2 =$

(90)  $5 + 9 =$

(91)  $14 + 5 =$

(92)  $3 + 12 =$

(93)  $12 + 7 =$

(94)  $8 + 11 =$

(95)  $4 + 1 =$

(96)  $14 + 4 =$

(97)  $12 + 2 =$

(98)  $12 + 8 =$

(99)  $13 + 4 =$

(100)  $1 + 3 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $18 + 2 =$

(2)  $8 + 8 =$

(3)  $18 + 2 =$

(4)  $1 + 18 =$

(5)  $15 + 4 =$

(6)  $16 + 4 =$

(7)  $13 + 6 =$

(8)  $10 + 5 =$

(9)  $9 + 4 =$

(10)  $16 + 4 =$

(11)  $14 + 3 =$

(12)  $4 + 15 =$

(13)  $4 + 7 =$

(14)  $12 + 2 =$

(15)  $2 + 6 =$

(16)  $2 + 9 =$

(17)  $1 + 4 =$

(18)  $4 + 15 =$

(19)  $3 + 12 =$

(20)  $7 + 6 =$

(21)  $9 + 8 =$

(22)  $18 + 1 =$

(23)  $11 + 4 =$

(24)  $18 + 1 =$

(25)  $14 + 6 =$

(26)  $1 + 3 =$

(27)  $5 + 3 =$

(28)  $7 + 7 =$

(29)  $4 + 12 =$

(30)  $4 + 11 =$

(31)  $16 + 1 =$

(32)  $12 + 2 =$

(33)  $17 + 3 =$

(34)  $3 + 15 =$

(35)  $2 + 6 =$

(36)  $16 + 1 =$

(37)  $10 + 2 =$

(38)  $13 + 6 =$

(39)  $4 + 11 =$

(40)  $9 + 6 =$

(41)  $18 + 2 =$

(42)  $13 + 6 =$

(43)  $5 + 5 =$

(44)  $12 + 2 =$

(45)  $11 + 1 =$

(46)  $12 + 8 =$

(47)  $11 + 8 =$

(48)  $1 + 5 =$

(49)  $7 + 1 =$

(50)  $4 + 11 =$

(51)  $17 + 1 =$

(52)  $9 + 1 =$

(53)  $13 + 6 =$

(54)  $13 + 4 =$

(55)  $1 + 8 =$

(56)  $5 + 15 =$

(57)  $6 + 2 =$

(58)  $4 + 12 =$

(59)  $11 + 7 =$

(60)  $14 + 3 =$

(61)  $6 + 11 =$

(62)  $4 + 12 =$

(63)  $15 + 3 =$

(64)  $17 + 1 =$

(65)  $9 + 2 =$

(66)  $6 + 6 =$

(67)  $17 + 2 =$

(68)  $6 + 1 =$

(69)  $7 + 12 =$

(70)  $1 + 6 =$

(71)  $4 + 15 =$

(72)  $16 + 4 =$

(73)  $8 + 4 =$

(74)  $13 + 1 =$

(75)  $5 + 5 =$

(76)  $5 + 13 =$

(77)  $1 + 5 =$

(78)  $19 + 1 =$

(79)  $3 + 5 =$

(80)  $6 + 9 =$

(81)  $18 + 1 =$

(82)  $13 + 6 =$

(83)  $13 + 5 =$

(84)  $6 + 10 =$

(85)  $18 + 1 =$

(86)  $14 + 5 =$

(87)  $8 + 8 =$

(88)  $2 + 16 =$

(89)  $1 + 17 =$

(90)  $18 + 1 =$

(91)  $11 + 3 =$

(92)  $1 + 10 =$

(93)  $4 + 4 =$

(94)  $16 + 3 =$

(95)  $13 + 4 =$

(96)  $8 + 10 =$

(97)  $14 + 5 =$

(98)  $16 + 1 =$

(99)  $5 + 1 =$

(100)  $7 + 4 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $13 + 5 =$

(2)  $7 + 10 =$

(3)  $9 + 6 =$

(4)  $8 + 12 =$

(5)  $9 + 5 =$

(6)  $1 + 4 =$

(7)  $13 + 3 =$

(8)  $1 + 4 =$

(9)  $8 + 2 =$

(10)  $8 + 12 =$

(11)  $9 + 3 =$

(12)  $14 + 2 =$

(13)  $7 + 3 =$

(14)  $7 + 5 =$

(15)  $18 + 1 =$

(16)  $2 + 15 =$

(17)  $16 + 1 =$

(18)  $8 + 10 =$

(19)  $15 + 4 =$

(20)  $12 + 4 =$

(21)  $6 + 12 =$

(22)  $19 + 1 =$

(23)  $16 + 2 =$

(24)  $13 + 4 =$

(25)  $15 + 1 =$

(26)  $19 + 1 =$

(27)  $1 + 10 =$

(28)  $10 + 8 =$

(29)  $6 + 9 =$

(30)  $3 + 9 =$

(31)  $7 + 6 =$

(32)  $9 + 4 =$

(33)  $18 + 1 =$

(34)  $5 + 1 =$

(35)  $1 + 8 =$

(36)  $19 + 1 =$

(37)  $11 + 7 =$

(38)  $13 + 3 =$

(39)  $15 + 4 =$

(40)  $18 + 1 =$

(41)  $6 + 5 =$

(42)  $5 + 11 =$

(43)  $11 + 2 =$

(44)  $2 + 6 =$

(45)  $1 + 18 =$

(46)  $4 + 2 =$

(47)  $5 + 6 =$

(48)  $15 + 5 =$

(49)  $14 + 4 =$

(50)  $9 + 10 =$

(51)  $9 + 3 =$

(52)  $13 + 5 =$

(53)  $19 + 1 =$

(54)  $7 + 4 =$

(55)  $5 + 13 =$

(56)  $14 + 5 =$

(57)  $5 + 9 =$

(58)  $19 + 1 =$

(59)  $10 + 1 =$

(60)  $17 + 1 =$

(61)  $11 + 9 =$

(62)  $12 + 1 =$

(63)  $8 + 5 =$

(64)  $15 + 5 =$

(65)  $12 + 6 =$

(66)  $19 + 1 =$

(67)  $9 + 10 =$

(68)  $6 + 12 =$

(69)  $7 + 5 =$

(70)  $17 + 1 =$

(71)  $2 + 6 =$

(72)  $12 + 3 =$

(73)  $18 + 1 =$

(74)  $5 + 12 =$

(75)  $14 + 1 =$

(76)  $1 + 18 =$

(77)  $4 + 14 =$

(78)  $7 + 2 =$

(79)  $18 + 2 =$

(80)  $12 + 5 =$

(81)  $16 + 1 =$

(82)  $16 + 3 =$

(83)  $9 + 11 =$

(84)  $11 + 7 =$

(85)  $16 + 2 =$

(86)  $5 + 7 =$

(87)  $16 + 1 =$

(88)  $7 + 5 =$

(89)  $1 + 16 =$

(90)  $16 + 3 =$

(91)  $1 + 13 =$

(92)  $3 + 16 =$

(93)  $1 + 14 =$

(94)  $1 + 18 =$

(95)  $15 + 2 =$

(96)  $11 + 4 =$

(97)  $19 + 1 =$

(98)  $3 + 11 =$

(99)  $14 + 6 =$

(100)  $8 + 3 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                 |                  |                 |                  |
|-----------------|------------------|-----------------|------------------|
| (1) $14 + 3 =$  | (2) $19 + 1 =$   | (3) $17 + 1 =$  | (4) $1 + 17 =$   |
| (5) $2 + 17 =$  | (6) $9 + 7 =$    | (7) $14 + 4 =$  | (8) $1 + 11 =$   |
| (9) $5 + 2 =$   | (10) $13 + 4 =$  | (11) $19 + 1 =$ | (12) $13 + 1 =$  |
| (13) $5 + 1 =$  | (14) $15 + 5 =$  | (15) $18 + 1 =$ | (16) $1 + 14 =$  |
| (17) $4 + 9 =$  | (18) $7 + 13 =$  | (19) $14 + 3 =$ | (20) $13 + 2 =$  |
| (21) $13 + 3 =$ | (22) $19 + 1 =$  | (23) $1 + 18 =$ | (24) $6 + 10 =$  |
| (25) $7 + 10 =$ | (26) $8 + 12 =$  | (27) $13 + 3 =$ | (28) $14 + 4 =$  |
| (29) $17 + 1 =$ | (30) $6 + 9 =$   | (31) $1 + 9 =$  | (32) $1 + 16 =$  |
| (33) $6 + 2 =$  | (34) $5 + 8 =$   | (35) $5 + 7 =$  | (36) $4 + 4 =$   |
| (37) $14 + 3 =$ | (38) $4 + 6 =$   | (39) $19 + 1 =$ | (40) $17 + 1 =$  |
| (41) $10 + 7 =$ | (42) $18 + 2 =$  | (43) $4 + 7 =$  | (44) $12 + 4 =$  |
| (45) $3 + 10 =$ | (46) $11 + 8 =$  | (47) $17 + 1 =$ | (48) $9 + 11 =$  |
| (49) $6 + 4 =$  | (50) $9 + 8 =$   | (51) $7 + 7 =$  | (52) $10 + 7 =$  |
| (53) $7 + 7 =$  | (54) $19 + 1 =$  | (55) $13 + 5 =$ | (56) $17 + 1 =$  |
| (57) $5 + 12 =$ | (58) $3 + 16 =$  | (59) $7 + 12 =$ | (60) $9 + 10 =$  |
| (61) $16 + 2 =$ | (62) $3 + 15 =$  | (63) $7 + 2 =$  | (64) $6 + 9 =$   |
| (65) $17 + 1 =$ | (66) $15 + 1 =$  | (67) $6 + 2 =$  | (68) $9 + 10 =$  |
| (69) $9 + 4 =$  | (70) $16 + 1 =$  | (71) $4 + 3 =$  | (72) $7 + 8 =$   |
| (73) $13 + 2 =$ | (74) $16 + 2 =$  | (75) $19 + 1 =$ | (76) $12 + 6 =$  |
| (77) $13 + 4 =$ | (78) $11 + 3 =$  | (79) $1 + 9 =$  | (80) $3 + 11 =$  |
| (81) $5 + 7 =$  | (82) $19 + 1 =$  | (83) $16 + 4 =$ | (84) $3 + 5 =$   |
| (85) $18 + 2 =$ | (86) $16 + 1 =$  | (87) $7 + 5 =$  | (88) $5 + 6 =$   |
| (89) $18 + 1 =$ | (90) $9 + 10 =$  | (91) $13 + 7 =$ | (92) $5 + 5 =$   |
| (93) $19 + 1 =$ | (94) $10 + 10 =$ | (95) $11 + 2 =$ | (96) $11 + 1 =$  |
| (97) $5 + 15 =$ | (98) $3 + 15 =$  | (99) $10 + 1 =$ | (100) $18 + 1 =$ |

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姓名 \_\_\_\_\_

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用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 6 =$

(2)  $16 + 3 =$

(3)  $5 + 3 =$

(4)  $10 + 9 =$

(5)  $1 + 10 =$

(6)  $5 + 4 =$

(7)  $18 + 2 =$

(8)  $13 + 2 =$

(9)  $3 + 12 =$

(10)  $18 + 2 =$

(11)  $2 + 13 =$

(12)  $16 + 4 =$

(13)  $16 + 3 =$

(14)  $10 + 7 =$

(15)  $10 + 8 =$

(16)  $2 + 6 =$

(17)  $12 + 7 =$

(18)  $3 + 1 =$

(19)  $14 + 4 =$

(20)  $1 + 13 =$

(21)  $7 + 4 =$

(22)  $2 + 13 =$

(23)  $14 + 2 =$

(24)  $3 + 4 =$

(25)  $9 + 4 =$

(26)  $10 + 4 =$

(27)  $4 + 3 =$

(28)  $15 + 3 =$

(29)  $10 + 10 =$

(30)  $5 + 9 =$

(31)  $1 + 8 =$

(32)  $18 + 2 =$

(33)  $7 + 6 =$

(34)  $7 + 10 =$

(35)  $18 + 1 =$

(36)  $1 + 11 =$

(37)  $18 + 2 =$

(38)  $3 + 15 =$

(39)  $8 + 3 =$

(40)  $1 + 15 =$

(41)  $9 + 9 =$

(42)  $7 + 7 =$

(43)  $14 + 5 =$

(44)  $13 + 4 =$

(45)  $7 + 12 =$

(46)  $19 + 1 =$

(47)  $14 + 3 =$

(48)  $12 + 3 =$

(49)  $8 + 10 =$

(50)  $8 + 9 =$

(51)  $18 + 2 =$

(52)  $1 + 5 =$

(53)  $1 + 6 =$

(54)  $4 + 8 =$

(55)  $11 + 4 =$

(56)  $13 + 2 =$

(57)  $9 + 2 =$

(58)  $6 + 9 =$

(59)  $11 + 7 =$

(60)  $3 + 5 =$

(61)  $3 + 16 =$

(62)  $13 + 3 =$

(63)  $19 + 1 =$

(64)  $15 + 3 =$

(65)  $16 + 2 =$

(66)  $1 + 9 =$

(67)  $4 + 2 =$

(68)  $13 + 5 =$

(69)  $8 + 9 =$

(70)  $9 + 9 =$

(71)  $7 + 2 =$

(72)  $9 + 8 =$

(73)  $1 + 3 =$

(74)  $9 + 3 =$

(75)  $4 + 13 =$

(76)  $16 + 3 =$

(77)  $6 + 1 =$

(78)  $12 + 1 =$

(79)  $15 + 4 =$

(80)  $18 + 1 =$

(81)  $12 + 2 =$

(82)  $14 + 5 =$

(83)  $16 + 1 =$

(84)  $7 + 12 =$

(85)  $17 + 3 =$

(86)  $3 + 7 =$

(87)  $13 + 6 =$

(88)  $4 + 10 =$

(89)  $8 + 3 =$

(90)  $7 + 12 =$

(91)  $19 + 1 =$

(92)  $14 + 1 =$

(93)  $4 + 7 =$

(94)  $6 + 11 =$

(95)  $5 + 14 =$

(96)  $8 + 10 =$

(97)  $7 + 4 =$

(98)  $18 + 1 =$

(99)  $1 + 15 =$

(100)  $12 + 6 =$

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日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $10 + 1 =$

(2)  $2 + 13 =$

(3)  $5 + 8 =$

(4)  $9 + 1 =$

(5)  $4 + 1 =$

(6)  $1 + 5 =$

(7)  $2 + 1 =$

(8)  $9 + 3 =$

(9)  $3 + 4 =$

(10)  $10 + 10 =$

(11)  $5 + 5 =$

(12)  $19 + 1 =$

(13)  $16 + 3 =$

(14)  $19 + 1 =$

(15)  $10 + 9 =$

(16)  $6 + 10 =$

(17)  $12 + 2 =$

(18)  $5 + 11 =$

(19)  $12 + 5 =$

(20)  $11 + 5 =$

(21)  $6 + 14 =$

(22)  $13 + 1 =$

(23)  $2 + 14 =$

(24)  $12 + 7 =$

(25)  $9 + 4 =$

(26)  $6 + 3 =$

(27)  $5 + 7 =$

(28)  $13 + 6 =$

(29)  $6 + 13 =$

(30)  $7 + 12 =$

(31)  $4 + 15 =$

(32)  $9 + 11 =$

(33)  $15 + 5 =$

(34)  $10 + 1 =$

(35)  $3 + 14 =$

(36)  $4 + 6 =$

(37)  $6 + 6 =$

(38)  $14 + 3 =$

(39)  $8 + 3 =$

(40)  $17 + 1 =$

(41)  $4 + 9 =$

(42)  $4 + 4 =$

(43)  $14 + 6 =$

(44)  $2 + 18 =$

(45)  $5 + 7 =$

(46)  $15 + 5 =$

(47)  $10 + 10 =$

(48)  $12 + 6 =$

(49)  $3 + 2 =$

(50)  $4 + 3 =$

(51)  $9 + 1 =$

(52)  $5 + 14 =$

(53)  $5 + 11 =$

(54)  $13 + 6 =$

(55)  $16 + 3 =$

(56)  $14 + 6 =$

(57)  $1 + 13 =$

(58)  $13 + 2 =$

(59)  $2 + 2 =$

(60)  $16 + 3 =$

(61)  $18 + 1 =$

(62)  $1 + 3 =$

(63)  $10 + 3 =$

(64)  $7 + 10 =$

(65)  $11 + 4 =$

(66)  $4 + 3 =$

(67)  $3 + 3 =$

(68)  $6 + 3 =$

(69)  $14 + 6 =$

(70)  $19 + 1 =$

(71)  $12 + 5 =$

(72)  $10 + 9 =$

(73)  $10 + 2 =$

(74)  $1 + 11 =$

(75)  $8 + 8 =$

(76)  $12 + 3 =$

(77)  $11 + 2 =$

(78)  $2 + 17 =$

(79)  $7 + 3 =$

(80)  $10 + 7 =$

(81)  $10 + 1 =$

(82)  $9 + 3 =$

(83)  $11 + 5 =$

(84)  $18 + 1 =$

(85)  $18 + 2 =$

(86)  $2 + 18 =$

(87)  $5 + 7 =$

(88)  $10 + 8 =$

(89)  $17 + 1 =$

(90)  $1 + 10 =$

(91)  $1 + 8 =$

(92)  $2 + 18 =$

(93)  $7 + 13 =$

(94)  $2 + 3 =$

(95)  $7 + 11 =$

(96)  $2 + 13 =$

(97)  $14 + 2 =$

(98)  $12 + 8 =$

(99)  $5 + 5 =$

(100)  $9 + 3 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $11 + 5 =$

(2)  $3 + 14 =$

(3)  $15 + 2 =$

(4)  $5 + 4 =$

(5)  $7 + 7 =$

(6)  $9 + 3 =$

(7)  $8 + 11 =$

(8)  $6 + 5 =$

(9)  $14 + 3 =$

(10)  $3 + 15 =$

(11)  $4 + 4 =$

(12)  $11 + 9 =$

(13)  $16 + 4 =$

(14)  $8 + 2 =$

(15)  $18 + 2 =$

(16)  $4 + 9 =$

(17)  $18 + 1 =$

(18)  $11 + 7 =$

(19)  $14 + 6 =$

(20)  $14 + 2 =$

(21)  $13 + 7 =$

(22)  $16 + 1 =$

(23)  $8 + 10 =$

(24)  $9 + 6 =$

(25)  $3 + 9 =$

(26)  $15 + 5 =$

(27)  $17 + 2 =$

(28)  $16 + 4 =$

(29)  $4 + 3 =$

(30)  $4 + 15 =$

(31)  $12 + 8 =$

(32)  $10 + 10 =$

(33)  $8 + 7 =$

(34)  $17 + 3 =$

(35)  $16 + 1 =$

(36)  $5 + 5 =$

(37)  $10 + 6 =$

(38)  $17 + 1 =$

(39)  $11 + 9 =$

(40)  $2 + 8 =$

(41)  $3 + 11 =$

(42)  $3 + 5 =$

(43)  $5 + 2 =$

(44)  $3 + 7 =$

(45)  $15 + 2 =$

(46)  $11 + 3 =$

(47)  $10 + 5 =$

(48)  $1 + 14 =$

(49)  $3 + 3 =$

(50)  $17 + 3 =$

(51)  $3 + 6 =$

(52)  $16 + 1 =$

(53)  $18 + 2 =$

(54)  $10 + 2 =$

(55)  $12 + 8 =$

(56)  $7 + 2 =$

(57)  $3 + 1 =$

(58)  $5 + 12 =$

(59)  $15 + 1 =$

(60)  $3 + 16 =$

(61)  $13 + 7 =$

(62)  $15 + 3 =$

(63)  $14 + 6 =$

(64)  $9 + 4 =$

(65)  $15 + 3 =$

(66)  $2 + 15 =$

(67)  $8 + 11 =$

(68)  $17 + 1 =$

(69)  $12 + 1 =$

(70)  $3 + 3 =$

(71)  $16 + 2 =$

(72)  $9 + 8 =$

(73)  $18 + 1 =$

(74)  $12 + 3 =$

(75)  $3 + 15 =$

(76)  $2 + 4 =$

(77)  $2 + 6 =$

(78)  $3 + 1 =$

(79)  $7 + 10 =$

(80)  $4 + 6 =$

(81)  $6 + 8 =$

(82)  $13 + 6 =$

(83)  $5 + 3 =$

(84)  $4 + 15 =$

(85)  $17 + 1 =$

(86)  $9 + 1 =$

(87)  $12 + 4 =$

(88)  $14 + 3 =$

(89)  $2 + 15 =$

(90)  $4 + 9 =$

(91)  $8 + 10 =$

(92)  $11 + 7 =$

(93)  $10 + 2 =$

(94)  $17 + 2 =$

(95)  $18 + 2 =$

(96)  $3 + 3 =$

(97)  $19 + 1 =$

(98)  $1 + 5 =$

(99)  $19 + 1 =$

(100)  $11 + 6 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 18	(2) 18	(3) 9	(4) 19	(5) 19	(6) 20	(7) 19	(8) 5
(9) 10	(10) 20	(11) 20	(12) 18	(13) 19	(14) 5	(15) 16	(16) 16
(17) 18	(18) 18	(19) 11	(20) 18	(21) 12	(22) 19	(23) 8	(24) 17
(25) 7	(26) 12	(27) 20	(28) 12	(29) 18	(30) 17	(31) 20	(32) 15
(33) 5	(34) 9	(35) 18	(36) 20	(37) 17	(38) 20	(39) 20	(40) 18
(41) 16	(42) 18	(43) 19	(44) 4	(45) 18	(46) 15	(47) 17	(48) 15
(49) 11	(50) 14	(51) 17	(52) 14	(53) 9	(54) 10	(55) 19	(56) 16
(57) 15	(58) 20	(59) 10	(60) 14	(61) 20	(62) 9	(63) 17	(64) 17
(65) 20	(66) 12	(67) 10	(68) 20	(69) 20	(70) 20	(71) 11	(72) 10
(73) 20	(74) 12	(75) 20	(76) 10	(77) 19	(78) 4	(79) 19	(80) 13
(81) 20	(82) 16	(83) 16	(84) 19	(85) 18	(86) 17	(87) 20	(88) 16
(89) 12	(90) 14	(91) 19	(92) 15	(93) 19	(94) 19	(95) 5	(96) 18
(97) 14	(98) 20	(99) 17	(100) 4				

### 第2页答案

(1) 20	(2) 16	(3) 20	(4) 19	(5) 19	(6) 20	(7) 19	(8) 15
(9) 13	(10) 20	(11) 17	(12) 19	(13) 11	(14) 14	(15) 8	(16) 11
(17) 5	(18) 19	(19) 15	(20) 13	(21) 17	(22) 19	(23) 15	(24) 19
(25) 20	(26) 4	(27) 8	(28) 14	(29) 16	(30) 15	(31) 17	(32) 14
(33) 20	(34) 18	(35) 8	(36) 17	(37) 12	(38) 19	(39) 15	(40) 15
(41) 20	(42) 19	(43) 10	(44) 14	(45) 12	(46) 20	(47) 19	(48) 6
(49) 8	(50) 15	(51) 18	(52) 10	(53) 19	(54) 17	(55) 9	(56) 20
(57) 8	(58) 16	(59) 18	(60) 17	(61) 17	(62) 16	(63) 18	(64) 18
(65) 11	(66) 12	(67) 19	(68) 7	(69) 19	(70) 7	(71) 19	(72) 20
(73) 12	(74) 14	(75) 10	(76) 18	(77) 6	(78) 20	(79) 8	(80) 15
(81) 19	(82) 19	(83) 18	(84) 16	(85) 19	(86) 19	(87) 16	(88) 18
(89) 18	(90) 19	(91) 14	(92) 11	(93) 8	(94) 19	(95) 17	(96) 18
(97) 19	(98) 17	(99) 6	(100) 11				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 18	(2) 17	(3) 15	(4) 20	(5) 14	(6) 5	(7) 16	(8) 5
(9) 10	(10) 20	(11) 12	(12) 16	(13) 10	(14) 12	(15) 19	(16) 17
(17) 17	(18) 18	(19) 19	(20) 16	(21) 18	(22) 20	(23) 18	(24) 17
(25) 16	(26) 20	(27) 11	(28) 18	(29) 15	(30) 12	(31) 13	(32) 13
(33) 19	(34) 6	(35) 9	(36) 20	(37) 18	(38) 16	(39) 19	(40) 19
(41) 11	(42) 16	(43) 13	(44) 8	(45) 19	(46) 6	(47) 11	(48) 20
(49) 18	(50) 19	(51) 12	(52) 18	(53) 20	(54) 11	(55) 18	(56) 19
(57) 14	(58) 20	(59) 11	(60) 18	(61) 20	(62) 13	(63) 13	(64) 20
(65) 18	(66) 20	(67) 19	(68) 18	(69) 12	(70) 18	(71) 8	(72) 15
(73) 19	(74) 17	(75) 15	(76) 19	(77) 18	(78) 9	(79) 20	(80) 17
(81) 17	(82) 19	(83) 20	(84) 18	(85) 18	(86) 12	(87) 17	(88) 12
(89) 17	(90) 19	(91) 14	(92) 19	(93) 15	(94) 19	(95) 17	(96) 15
(97) 20	(98) 14	(99) 20	(100) 11				

### 第4页答案

(1) 17	(2) 20	(3) 18	(4) 18	(5) 19	(6) 16	(7) 18	(8) 12
(9) 7	(10) 17	(11) 20	(12) 14	(13) 6	(14) 20	(15) 19	(16) 15
(17) 13	(18) 20	(19) 17	(20) 15	(21) 16	(22) 20	(23) 19	(24) 16
(25) 17	(26) 20	(27) 16	(28) 18	(29) 18	(30) 15	(31) 10	(32) 17
(33) 8	(34) 13	(35) 12	(36) 8	(37) 17	(38) 10	(39) 20	(40) 18
(41) 17	(42) 20	(43) 11	(44) 16	(45) 13	(46) 19	(47) 18	(48) 20
(49) 10	(50) 17	(51) 14	(52) 17	(53) 14	(54) 20	(55) 18	(56) 18
(57) 17	(58) 19	(59) 19	(60) 19	(61) 18	(62) 18	(63) 9	(64) 15
(65) 18	(66) 16	(67) 8	(68) 19	(69) 13	(70) 17	(71) 7	(72) 15
(73) 15	(74) 18	(75) 20	(76) 18	(77) 17	(78) 14	(79) 10	(80) 14
(81) 12	(82) 20	(83) 20	(84) 8	(85) 20	(86) 17	(87) 12	(88) 11
(89) 19	(90) 19	(91) 20	(92) 10	(93) 20	(94) 20	(95) 13	(96) 12
(97) 20	(98) 18	(99) 11	(100) 19				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 14	(2) 19	(3) 8	(4) 19	(5) 11	(6) 9	(7) 20	(8) 15
(9) 15	(10) 20	(11) 15	(12) 20	(13) 19	(14) 17	(15) 18	(16) 8
(17) 19	(18) 4	(19) 18	(20) 14	(21) 11	(22) 15	(23) 16	(24) 7
(25) 13	(26) 14	(27) 7	(28) 18	(29) 20	(30) 14	(31) 9	(32) 20
(33) 13	(34) 17	(35) 19	(36) 12	(37) 20	(38) 18	(39) 11	(40) 16
(41) 18	(42) 14	(43) 19	(44) 17	(45) 19	(46) 20	(47) 17	(48) 15
(49) 18	(50) 17	(51) 20	(52) 6	(53) 7	(54) 12	(55) 15	(56) 15
(57) 11	(58) 15	(59) 18	(60) 8	(61) 19	(62) 16	(63) 20	(64) 18
(65) 18	(66) 10	(67) 6	(68) 18	(69) 17	(70) 18	(71) 9	(72) 17
(73) 4	(74) 12	(75) 17	(76) 19	(77) 7	(78) 13	(79) 19	(80) 19
(81) 14	(82) 19	(83) 17	(84) 19	(85) 20	(86) 10	(87) 19	(88) 14
(89) 11	(90) 19	(91) 20	(92) 15	(93) 11	(94) 17	(95) 19	(96) 18
(97) 11	(98) 19	(99) 16	(100) 18				

### 第6页答案

(1) 11	(2) 15	(3) 13	(4) 10	(5) 5	(6) 6	(7) 3	(8) 12
(9) 7	(10) 20	(11) 10	(12) 20	(13) 19	(14) 20	(15) 19	(16) 16
(17) 14	(18) 16	(19) 17	(20) 16	(21) 20	(22) 14	(23) 16	(24) 19
(25) 13	(26) 9	(27) 12	(28) 19	(29) 19	(30) 19	(31) 19	(32) 20
(33) 20	(34) 11	(35) 17	(36) 10	(37) 12	(38) 17	(39) 11	(40) 18
(41) 13	(42) 8	(43) 20	(44) 20	(45) 12	(46) 20	(47) 20	(48) 18
(49) 5	(50) 7	(51) 10	(52) 19	(53) 16	(54) 19	(55) 19	(56) 20
(57) 14	(58) 15	(59) 4	(60) 19	(61) 19	(62) 4	(63) 13	(64) 17
(65) 15	(66) 7	(67) 6	(68) 9	(69) 20	(70) 20	(71) 17	(72) 19
(73) 12	(74) 12	(75) 16	(76) 15	(77) 13	(78) 19	(79) 10	(80) 17
(81) 11	(82) 12	(83) 16	(84) 19	(85) 20	(86) 20	(87) 12	(88) 18
(89) 18	(90) 11	(91) 9	(92) 20	(93) 20	(94) 5	(95) 18	(96) 15
(97) 16	(98) 20	(99) 10	(100) 12				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 16  | (2) 17  | (3) 17  | (4) 9    | (5) 14  | (6) 12  | (7) 19  | (8) 11  |
| (9) 17  | (10) 18 | (11) 8  | (12) 20  | (13) 20 | (14) 10 | (15) 20 | (16) 13 |
| (17) 19 | (18) 18 | (19) 20 | (20) 16  | (21) 20 | (22) 17 | (23) 18 | (24) 15 |
| (25) 12 | (26) 20 | (27) 19 | (28) 20  | (29) 7  | (30) 19 | (31) 20 | (32) 20 |
| (33) 15 | (34) 20 | (35) 17 | (36) 10  | (37) 16 | (38) 18 | (39) 20 | (40) 10 |
| (41) 14 | (42) 8  | (43) 7  | (44) 10  | (45) 17 | (46) 14 | (47) 15 | (48) 15 |
| (49) 6  | (50) 20 | (51) 9  | (52) 17  | (53) 20 | (54) 12 | (55) 20 | (56) 9  |
| (57) 4  | (58) 17 | (59) 16 | (60) 19  | (61) 20 | (62) 18 | (63) 20 | (64) 13 |
| (65) 18 | (66) 17 | (67) 19 | (68) 18  | (69) 13 | (70) 6  | (71) 18 | (72) 17 |
| (73) 19 | (74) 15 | (75) 18 | (76) 6   | (77) 8  | (78) 4  | (79) 17 | (80) 10 |
| (81) 14 | (82) 19 | (83) 8  | (84) 19  | (85) 18 | (86) 10 | (87) 16 | (88) 17 |
| (89) 17 | (90) 13 | (91) 18 | (92) 18  | (93) 12 | (94) 19 | (95) 20 | (96) 6  |
| (97) 20 | (98) 6  | (99) 20 | (100) 17 |         |         |         |         |