

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $67 + 20 =$  | (2) $36 + 61 =$  | (3) $42 + 24 =$  | (4) $58 + 42 =$   |
| (5) $71 + 22 =$  | (6) $33 + 62 =$  | (7) $78 + 15 =$  | (8) $70 + 23 =$   |
| (9) $43 + 46 =$  | (10) $23 + 39 =$ | (11) $20 + 57 =$ | (12) $68 + 32 =$  |
| (13) $17 + 63 =$ | (14) $79 + 21 =$ | (15) $67 + 12 =$ | (16) $15 + 57 =$  |
| (17) $63 + 32 =$ | (18) $66 + 16 =$ | (19) $44 + 40 =$ | (20) $85 + 10 =$  |
| (21) $72 + 26 =$ | (22) $71 + 10 =$ | (23) $12 + 53 =$ | (24) $57 + 25 =$  |
| (25) $60 + 34 =$ | (26) $40 + 13 =$ | (27) $19 + 31 =$ | (28) $48 + 48 =$  |
| (29) $24 + 16 =$ | (30) $27 + 48 =$ | (31) $59 + 11 =$ | (32) $50 + 28 =$  |
| (33) $32 + 30 =$ | (34) $67 + 19 =$ | (35) $89 + 11 =$ | (36) $59 + 41 =$  |
| (37) $15 + 26 =$ | (38) $56 + 42 =$ | (39) $52 + 19 =$ | (40) $26 + 28 =$  |
| (41) $33 + 17 =$ | (42) $18 + 52 =$ | (43) $89 + 11 =$ | (44) $44 + 56 =$  |
| (45) $86 + 10 =$ | (46) $64 + 28 =$ | (47) $42 + 27 =$ | (48) $11 + 21 =$  |
| (49) $75 + 18 =$ | (50) $31 + 53 =$ | (51) $58 + 30 =$ | (52) $75 + 15 =$  |
| (53) $81 + 14 =$ | (54) $56 + 16 =$ | (55) $13 + 11 =$ | (56) $24 + 63 =$  |
| (57) $28 + 64 =$ | (58) $71 + 12 =$ | (59) $42 + 52 =$ | (60) $30 + 23 =$  |
| (61) $26 + 47 =$ | (62) $20 + 34 =$ | (63) $54 + 30 =$ | (64) $88 + 12 =$  |
| (65) $57 + 34 =$ | (66) $89 + 11 =$ | (67) $66 + 25 =$ | (68) $19 + 41 =$  |
| (69) $76 + 18 =$ | (70) $81 + 11 =$ | (71) $70 + 29 =$ | (72) $84 + 12 =$  |
| (73) $22 + 34 =$ | (74) $73 + 13 =$ | (75) $24 + 70 =$ | (76) $18 + 30 =$  |
| (77) $60 + 21 =$ | (78) $18 + 17 =$ | (79) $35 + 40 =$ | (80) $62 + 24 =$  |
| (81) $83 + 11 =$ | (82) $52 + 47 =$ | (83) $38 + 11 =$ | (84) $69 + 13 =$  |
| (85) $42 + 26 =$ | (86) $10 + 82 =$ | (87) $64 + 11 =$ | (88) $57 + 24 =$  |
| (89) $18 + 34 =$ | (90) $30 + 52 =$ | (91) $13 + 65 =$ | (92) $88 + 11 =$  |
| (93) $61 + 13 =$ | (94) $44 + 44 =$ | (95) $90 + 10 =$ | (96) $67 + 17 =$  |
| (97) $74 + 26 =$ | (98) $47 + 51 =$ | (99) $83 + 11 =$ | (100) $86 + 10 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $20 + 21 =$  | (2) $40 + 20 =$  | (3) $29 + 47 =$  | (4) $63 + 31 =$   |
| (5) $84 + 13 =$  | (6) $81 + 18 =$  | (7) $63 + 13 =$  | (8) $49 + 20 =$   |
| (9) $13 + 63 =$  | (10) $24 + 53 =$ | (11) $29 + 58 =$ | (12) $87 + 10 =$  |
| (13) $73 + 15 =$ | (14) $76 + 19 =$ | (15) $49 + 43 =$ | (16) $89 + 10 =$  |
| (17) $49 + 42 =$ | (18) $48 + 10 =$ | (19) $13 + 82 =$ | (20) $16 + 59 =$  |
| (21) $52 + 20 =$ | (22) $10 + 89 =$ | (23) $52 + 21 =$ | (24) $65 + 32 =$  |
| (25) $31 + 14 =$ | (26) $85 + 12 =$ | (27) $35 + 42 =$ | (28) $35 + 30 =$  |
| (29) $71 + 10 =$ | (30) $55 + 18 =$ | (31) $79 + 21 =$ | (32) $74 + 24 =$  |
| (33) $52 + 14 =$ | (34) $20 + 23 =$ | (35) $71 + 28 =$ | (36) $40 + 56 =$  |
| (37) $23 + 46 =$ | (38) $80 + 11 =$ | (39) $39 + 10 =$ | (40) $54 + 23 =$  |
| (41) $73 + 26 =$ | (42) $55 + 44 =$ | (43) $70 + 25 =$ | (44) $48 + 42 =$  |
| (45) $46 + 43 =$ | (46) $48 + 15 =$ | (47) $43 + 47 =$ | (48) $16 + 21 =$  |
| (49) $13 + 63 =$ | (50) $59 + 13 =$ | (51) $29 + 56 =$ | (52) $69 + 24 =$  |
| (53) $67 + 24 =$ | (54) $11 + 69 =$ | (55) $47 + 46 =$ | (56) $54 + 37 =$  |
| (57) $18 + 13 =$ | (58) $25 + 28 =$ | (59) $32 + 53 =$ | (60) $41 + 42 =$  |
| (61) $75 + 25 =$ | (62) $65 + 29 =$ | (63) $25 + 67 =$ | (64) $47 + 20 =$  |
| (65) $30 + 51 =$ | (66) $58 + 39 =$ | (67) $74 + 20 =$ | (68) $25 + 23 =$  |
| (69) $10 + 89 =$ | (70) $26 + 23 =$ | (71) $23 + 41 =$ | (72) $46 + 23 =$  |
| (73) $73 + 24 =$ | (74) $44 + 12 =$ | (75) $27 + 41 =$ | (76) $76 + 10 =$  |
| (77) $79 + 21 =$ | (78) $54 + 43 =$ | (79) $46 + 26 =$ | (80) $27 + 72 =$  |
| (81) $77 + 10 =$ | (82) $65 + 13 =$ | (83) $53 + 45 =$ | (84) $47 + 21 =$  |
| (85) $18 + 49 =$ | (86) $38 + 29 =$ | (87) $60 + 27 =$ | (88) $24 + 34 =$  |
| (89) $36 + 53 =$ | (90) $57 + 18 =$ | (91) $14 + 38 =$ | (92) $64 + 15 =$  |
| (93) $51 + 49 =$ | (94) $40 + 16 =$ | (95) $24 + 12 =$ | (96) $44 + 39 =$  |
| (97) $73 + 17 =$ | (98) $12 + 78 =$ | (99) $30 + 67 =$ | (100) $74 + 11 =$ |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $57 + 43 =$  | (2) $75 + 12 =$  | (3) $41 + 29 =$  | (4) $35 + 36 =$   |
| (5) $46 + 11 =$  | (6) $66 + 29 =$  | (7) $79 + 10 =$  | (8) $61 + 25 =$   |
| (9) $84 + 15 =$  | (10) $42 + 26 =$ | (11) $31 + 61 =$ | (12) $60 + 35 =$  |
| (13) $33 + 35 =$ | (14) $59 + 34 =$ | (15) $15 + 33 =$ | (16) $58 + 25 =$  |
| (17) $31 + 68 =$ | (18) $44 + 10 =$ | (19) $35 + 25 =$ | (20) $36 + 54 =$  |
| (21) $20 + 69 =$ | (22) $13 + 76 =$ | (23) $19 + 48 =$ | (24) $10 + 17 =$  |
| (25) $60 + 12 =$ | (26) $88 + 11 =$ | (27) $39 + 17 =$ | (28) $45 + 45 =$  |
| (29) $23 + 55 =$ | (30) $10 + 16 =$ | (31) $44 + 41 =$ | (32) $78 + 21 =$  |
| (33) $68 + 19 =$ | (34) $88 + 11 =$ | (35) $54 + 31 =$ | (36) $23 + 28 =$  |
| (37) $54 + 31 =$ | (38) $44 + 46 =$ | (39) $10 + 34 =$ | (40) $38 + 12 =$  |
| (41) $77 + 20 =$ | (42) $82 + 13 =$ | (43) $85 + 15 =$ | (44) $52 + 12 =$  |
| (45) $24 + 32 =$ | (46) $32 + 22 =$ | (47) $22 + 20 =$ | (48) $37 + 57 =$  |
| (49) $28 + 54 =$ | (50) $18 + 73 =$ | (51) $86 + 13 =$ | (52) $30 + 47 =$  |
| (53) $48 + 50 =$ | (54) $14 + 53 =$ | (55) $74 + 25 =$ | (56) $48 + 51 =$  |
| (57) $65 + 28 =$ | (58) $70 + 12 =$ | (59) $48 + 20 =$ | (60) $54 + 35 =$  |
| (61) $74 + 18 =$ | (62) $17 + 34 =$ | (63) $37 + 39 =$ | (64) $56 + 43 =$  |
| (65) $51 + 46 =$ | (66) $65 + 14 =$ | (67) $85 + 13 =$ | (68) $52 + 29 =$  |
| (69) $85 + 13 =$ | (70) $80 + 20 =$ | (71) $21 + 16 =$ | (72) $25 + 56 =$  |
| (73) $88 + 10 =$ | (74) $44 + 32 =$ | (75) $12 + 18 =$ | (76) $12 + 69 =$  |
| (77) $88 + 10 =$ | (78) $73 + 27 =$ | (79) $27 + 42 =$ | (80) $75 + 18 =$  |
| (81) $78 + 12 =$ | (82) $18 + 77 =$ | (83) $60 + 14 =$ | (84) $41 + 28 =$  |
| (85) $86 + 13 =$ | (86) $36 + 42 =$ | (87) $48 + 14 =$ | (88) $40 + 59 =$  |
| (89) $30 + 50 =$ | (90) $50 + 43 =$ | (91) $63 + 21 =$ | (92) $29 + 60 =$  |
| (93) $51 + 21 =$ | (94) $84 + 14 =$ | (95) $17 + 27 =$ | (96) $53 + 47 =$  |
| (97) $27 + 58 =$ | (98) $12 + 45 =$ | (99) $72 + 16 =$ | (100) $37 + 30 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $40 + 26 =$  | (2) $55 + 37 =$  | (3) $82 + 13 =$  | (4) $82 + 15 =$   |
| (5) $79 + 16 =$  | (6) $90 + 10 =$  | (7) $46 + 52 =$  | (8) $32 + 41 =$   |
| (9) $82 + 15 =$  | (10) $78 + 11 =$ | (11) $77 + 17 =$ | (12) $30 + 58 =$  |
| (13) $84 + 11 =$ | (14) $82 + 17 =$ | (15) $45 + 42 =$ | (16) $77 + 16 =$  |
| (17) $40 + 27 =$ | (18) $66 + 31 =$ | (19) $22 + 19 =$ | (20) $74 + 14 =$  |
| (21) $78 + 16 =$ | (22) $62 + 26 =$ | (23) $30 + 18 =$ | (24) $43 + 13 =$  |
| (25) $67 + 16 =$ | (26) $25 + 37 =$ | (27) $20 + 52 =$ | (28) $15 + 62 =$  |
| (29) $83 + 17 =$ | (30) $23 + 48 =$ | (31) $49 + 40 =$ | (32) $35 + 33 =$  |
| (33) $59 + 19 =$ | (34) $82 + 11 =$ | (35) $51 + 33 =$ | (36) $74 + 14 =$  |
| (37) $24 + 67 =$ | (38) $90 + 10 =$ | (39) $86 + 13 =$ | (40) $31 + 10 =$  |
| (41) $47 + 22 =$ | (42) $12 + 62 =$ | (43) $62 + 23 =$ | (44) $20 + 54 =$  |
| (45) $17 + 22 =$ | (46) $80 + 14 =$ | (47) $61 + 33 =$ | (48) $46 + 15 =$  |
| (49) $82 + 11 =$ | (50) $65 + 33 =$ | (51) $27 + 46 =$ | (52) $33 + 56 =$  |
| (53) $49 + 40 =$ | (54) $11 + 48 =$ | (55) $51 + 41 =$ | (56) $40 + 60 =$  |
| (57) $81 + 10 =$ | (58) $39 + 54 =$ | (59) $83 + 11 =$ | (60) $22 + 58 =$  |
| (61) $73 + 23 =$ | (62) $15 + 70 =$ | (63) $29 + 23 =$ | (64) $21 + 13 =$  |
| (65) $74 + 14 =$ | (66) $56 + 10 =$ | (67) $46 + 47 =$ | (68) $69 + 31 =$  |
| (69) $76 + 12 =$ | (70) $46 + 13 =$ | (71) $38 + 47 =$ | (72) $74 + 14 =$  |
| (73) $37 + 51 =$ | (74) $12 + 33 =$ | (75) $62 + 23 =$ | (76) $46 + 16 =$  |
| (77) $64 + 33 =$ | (78) $61 + 10 =$ | (79) $11 + 30 =$ | (80) $52 + 31 =$  |
| (81) $10 + 33 =$ | (82) $90 + 10 =$ | (83) $23 + 12 =$ | (84) $49 + 43 =$  |
| (85) $35 + 18 =$ | (86) $69 + 13 =$ | (87) $46 + 17 =$ | (88) $65 + 26 =$  |
| (89) $15 + 17 =$ | (90) $71 + 11 =$ | (91) $53 + 39 =$ | (92) $12 + 71 =$  |
| (93) $20 + 63 =$ | (94) $20 + 73 =$ | (95) $41 + 48 =$ | (96) $51 + 37 =$  |
| (97) $31 + 62 =$ | (98) $17 + 44 =$ | (99) $83 + 16 =$ | (100) $74 + 25 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $56 + 25 =$  | (2) $22 + 75 =$  | (3) $42 + 22 =$  | (4) $71 + 18 =$   |
| (5) $41 + 35 =$  | (6) $13 + 73 =$  | (7) $30 + 29 =$  | (8) $54 + 19 =$   |
| (9) $21 + 26 =$  | (10) $17 + 56 =$ | (11) $82 + 18 =$ | (12) $23 + 36 =$  |
| (13) $77 + 13 =$ | (14) $46 + 50 =$ | (15) $77 + 23 =$ | (16) $34 + 45 =$  |
| (17) $70 + 11 =$ | (18) $49 + 49 =$ | (19) $81 + 10 =$ | (20) $48 + 31 =$  |
| (21) $36 + 33 =$ | (22) $10 + 60 =$ | (23) $72 + 21 =$ | (24) $54 + 27 =$  |
| (25) $56 + 12 =$ | (26) $71 + 18 =$ | (27) $61 + 16 =$ | (28) $54 + 43 =$  |
| (29) $17 + 47 =$ | (30) $12 + 65 =$ | (31) $76 + 15 =$ | (32) $59 + 12 =$  |
| (33) $32 + 23 =$ | (34) $59 + 25 =$ | (35) $21 + 63 =$ | (36) $50 + 16 =$  |
| (37) $20 + 70 =$ | (38) $53 + 31 =$ | (39) $64 + 26 =$ | (40) $89 + 11 =$  |
| (41) $81 + 11 =$ | (42) $54 + 23 =$ | (43) $52 + 34 =$ | (44) $56 + 18 =$  |
| (45) $43 + 50 =$ | (46) $22 + 29 =$ | (47) $56 + 11 =$ | (48) $36 + 57 =$  |
| (49) $65 + 20 =$ | (50) $62 + 11 =$ | (51) $10 + 74 =$ | (52) $72 + 10 =$  |
| (53) $81 + 10 =$ | (54) $67 + 11 =$ | (55) $59 + 12 =$ | (56) $71 + 14 =$  |
| (57) $63 + 16 =$ | (58) $12 + 71 =$ | (59) $89 + 10 =$ | (60) $11 + 45 =$  |
| (61) $39 + 16 =$ | (62) $30 + 64 =$ | (63) $29 + 51 =$ | (64) $23 + 66 =$  |
| (65) $66 + 16 =$ | (66) $30 + 68 =$ | (67) $43 + 51 =$ | (68) $72 + 15 =$  |
| (69) $18 + 56 =$ | (70) $36 + 29 =$ | (71) $15 + 25 =$ | (72) $12 + 35 =$  |
| (73) $29 + 30 =$ | (74) $37 + 56 =$ | (75) $59 + 14 =$ | (76) $40 + 58 =$  |
| (77) $52 + 42 =$ | (78) $37 + 60 =$ | (79) $25 + 31 =$ | (80) $19 + 51 =$  |
| (81) $30 + 33 =$ | (82) $70 + 22 =$ | (83) $50 + 44 =$ | (84) $68 + 31 =$  |
| (85) $72 + 19 =$ | (86) $50 + 33 =$ | (87) $49 + 23 =$ | (88) $87 + 12 =$  |
| (89) $40 + 47 =$ | (90) $12 + 25 =$ | (91) $73 + 19 =$ | (92) $88 + 12 =$  |
| (93) $46 + 11 =$ | (94) $34 + 41 =$ | (95) $61 + 32 =$ | (96) $57 + 15 =$  |
| (97) $90 + 10 =$ | (98) $55 + 23 =$ | (99) $80 + 13 =$ | (100) $20 + 62 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $67 + 19 =$  | (2) $48 + 31 =$  | (3) $54 + 22 =$  | (4) $33 + 55 =$   |
| (5) $46 + 20 =$  | (6) $12 + 34 =$  | (7) $68 + 22 =$  | (8) $11 + 11 =$   |
| (9) $68 + 24 =$  | (10) $81 + 16 =$ | (11) $40 + 49 =$ | (12) $36 + 59 =$  |
| (13) $17 + 49 =$ | (14) $28 + 10 =$ | (15) $16 + 55 =$ | (16) $85 + 12 =$  |
| (17) $24 + 31 =$ | (18) $10 + 50 =$ | (19) $90 + 10 =$ | (20) $54 + 26 =$  |
| (21) $39 + 46 =$ | (22) $85 + 12 =$ | (23) $13 + 23 =$ | (24) $73 + 21 =$  |
| (25) $69 + 22 =$ | (26) $28 + 63 =$ | (27) $75 + 17 =$ | (28) $44 + 27 =$  |
| (29) $26 + 36 =$ | (30) $23 + 32 =$ | (31) $29 + 50 =$ | (32) $15 + 18 =$  |
| (33) $17 + 14 =$ | (34) $65 + 14 =$ | (35) $45 + 33 =$ | (36) $24 + 55 =$  |
| (37) $40 + 44 =$ | (38) $37 + 54 =$ | (39) $23 + 75 =$ | (40) $80 + 12 =$  |
| (41) $10 + 74 =$ | (42) $68 + 19 =$ | (43) $72 + 27 =$ | (44) $62 + 22 =$  |
| (45) $47 + 45 =$ | (46) $24 + 72 =$ | (47) $90 + 10 =$ | (48) $20 + 53 =$  |
| (49) $27 + 58 =$ | (50) $35 + 54 =$ | (51) $75 + 21 =$ | (52) $84 + 14 =$  |
| (53) $19 + 73 =$ | (54) $10 + 24 =$ | (55) $12 + 35 =$ | (56) $51 + 31 =$  |
| (57) $15 + 42 =$ | (58) $17 + 76 =$ | (59) $86 + 14 =$ | (60) $49 + 27 =$  |
| (61) $44 + 53 =$ | (62) $25 + 53 =$ | (63) $64 + 19 =$ | (64) $35 + 33 =$  |
| (65) $59 + 26 =$ | (66) $39 + 40 =$ | (67) $55 + 10 =$ | (68) $90 + 10 =$  |
| (69) $43 + 12 =$ | (70) $33 + 14 =$ | (71) $69 + 13 =$ | (72) $11 + 60 =$  |
| (73) $63 + 25 =$ | (74) $14 + 21 =$ | (75) $40 + 48 =$ | (76) $35 + 25 =$  |
| (77) $71 + 15 =$ | (78) $44 + 33 =$ | (79) $25 + 18 =$ | (80) $32 + 33 =$  |
| (81) $18 + 26 =$ | (82) $43 + 37 =$ | (83) $19 + 66 =$ | (84) $55 + 12 =$  |
| (85) $38 + 53 =$ | (86) $84 + 13 =$ | (87) $46 + 50 =$ | (88) $62 + 32 =$  |
| (89) $49 + 26 =$ | (90) $55 + 37 =$ | (91) $64 + 26 =$ | (92) $63 + 15 =$  |
| (93) $68 + 10 =$ | (94) $74 + 17 =$ | (95) $63 + 16 =$ | (96) $14 + 36 =$  |
| (97) $89 + 10 =$ | (98) $34 + 48 =$ | (99) $15 + 20 =$ | (100) $24 + 42 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $21 + 36 =$  | (2) $62 + 20 =$  | (3) $15 + 67 =$  | (4) $46 + 45 =$   |
| (5) $59 + 15 =$  | (6) $80 + 12 =$  | (7) $27 + 57 =$  | (8) $21 + 26 =$   |
| (9) $19 + 73 =$  | (10) $79 + 19 =$ | (11) $43 + 16 =$ | (12) $79 + 10 =$  |
| (13) $79 + 21 =$ | (14) $71 + 29 =$ | (15) $32 + 64 =$ | (16) $72 + 21 =$  |
| (17) $42 + 25 =$ | (18) $25 + 43 =$ | (19) $67 + 21 =$ | (20) $22 + 56 =$  |
| (21) $57 + 33 =$ | (22) $22 + 31 =$ | (23) $41 + 38 =$ | (24) $27 + 52 =$  |
| (25) $12 + 61 =$ | (26) $67 + 21 =$ | (27) $11 + 49 =$ | (28) $19 + 51 =$  |
| (29) $83 + 13 =$ | (30) $17 + 36 =$ | (31) $43 + 10 =$ | (32) $35 + 31 =$  |
| (33) $49 + 31 =$ | (34) $15 + 60 =$ | (35) $50 + 31 =$ | (36) $87 + 10 =$  |
| (37) $69 + 28 =$ | (38) $31 + 18 =$ | (39) $74 + 14 =$ | (40) $63 + 12 =$  |
| (41) $21 + 63 =$ | (42) $12 + 68 =$ | (43) $54 + 39 =$ | (44) $30 + 45 =$  |
| (45) $37 + 52 =$ | (46) $88 + 10 =$ | (47) $56 + 43 =$ | (48) $43 + 38 =$  |
| (49) $61 + 22 =$ | (50) $50 + 42 =$ | (51) $24 + 54 =$ | (52) $50 + 40 =$  |
| (53) $40 + 25 =$ | (54) $11 + 74 =$ | (55) $63 + 19 =$ | (56) $80 + 18 =$  |
| (57) $76 + 23 =$ | (58) $69 + 24 =$ | (59) $32 + 13 =$ | (60) $13 + 46 =$  |
| (61) $16 + 62 =$ | (62) $17 + 78 =$ | (63) $90 + 10 =$ | (64) $22 + 48 =$  |
| (65) $87 + 10 =$ | (66) $65 + 28 =$ | (67) $61 + 11 =$ | (68) $11 + 84 =$  |
| (69) $44 + 38 =$ | (70) $28 + 58 =$ | (71) $14 + 19 =$ | (72) $56 + 39 =$  |
| (73) $57 + 42 =$ | (74) $63 + 14 =$ | (75) $36 + 17 =$ | (76) $68 + 17 =$  |
| (77) $11 + 50 =$ | (78) $34 + 55 =$ | (79) $24 + 14 =$ | (80) $30 + 65 =$  |
| (81) $20 + 71 =$ | (82) $42 + 28 =$ | (83) $88 + 11 =$ | (84) $83 + 16 =$  |
| (85) $78 + 15 =$ | (86) $60 + 30 =$ | (87) $36 + 40 =$ | (88) $83 + 11 =$  |
| (89) $13 + 67 =$ | (90) $70 + 18 =$ | (91) $80 + 14 =$ | (92) $10 + 52 =$  |
| (93) $38 + 42 =$ | (94) $66 + 24 =$ | (95) $87 + 12 =$ | (96) $60 + 19 =$  |
| (97) $44 + 51 =$ | (98) $57 + 20 =$ | (99) $21 + 74 =$ | (100) $57 + 41 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 87 (2) 97 (3) 66 (4) 100 (5) 93 (6) 95 (7) 93 (8) 93  
(9) 89 (10) 62 (11) 77 (12) 100 (13) 80 (14) 100 (15) 79 (16) 72  
(17) 95 (18) 82 (19) 84 (20) 95 (21) 98 (22) 81 (23) 65 (24) 82  
(25) 94 (26) 53 (27) 50 (28) 96 (29) 40 (30) 75 (31) 70 (32) 78  
(33) 62 (34) 86 (35) 100 (36) 100 (37) 41 (38) 98 (39) 71 (40) 54  
(41) 50 (42) 70 (43) 100 (44) 100 (45) 96 (46) 92 (47) 69 (48) 32  
(49) 93 (50) 84 (51) 88 (52) 90 (53) 95 (54) 72 (55) 24 (56) 87  
(57) 92 (58) 83 (59) 94 (60) 53 (61) 73 (62) 54 (63) 84 (64) 100  
(65) 91 (66) 100 (67) 91 (68) 60 (69) 94 (70) 92 (71) 99 (72) 96  
(73) 56 (74) 86 (75) 94 (76) 48 (77) 81 (78) 35 (79) 75 (80) 86  
(81) 94 (82) 99 (83) 49 (84) 82 (85) 68 (86) 92 (87) 75 (88) 81  
(89) 52 (90) 82 (91) 78 (92) 99 (93) 74 (94) 88 (95) 100 (96) 84  
(97) 100 (98) 98 (99) 94 (100) 96

### 第2页答案

- (1) 41 (2) 60 (3) 76 (4) 94 (5) 97 (6) 99 (7) 76 (8) 69  
(9) 76 (10) 77 (11) 87 (12) 97 (13) 88 (14) 95 (15) 92 (16) 99  
(17) 91 (18) 58 (19) 95 (20) 75 (21) 72 (22) 99 (23) 73 (24) 97  
(25) 45 (26) 97 (27) 77 (28) 65 (29) 81 (30) 73 (31) 100 (32) 98  
(33) 66 (34) 43 (35) 99 (36) 96 (37) 69 (38) 91 (39) 49 (40) 77  
(41) 99 (42) 99 (43) 95 (44) 90 (45) 89 (46) 63 (47) 90 (48) 37  
(49) 76 (50) 72 (51) 85 (52) 93 (53) 91 (54) 80 (55) 93 (56) 91  
(57) 31 (58) 53 (59) 85 (60) 83 (61) 100 (62) 94 (63) 92 (64) 67  
(65) 81 (66) 97 (67) 94 (68) 48 (69) 99 (70) 49 (71) 64 (72) 69  
(73) 97 (74) 56 (75) 68 (76) 86 (77) 100 (78) 97 (79) 72 (80) 99  
(81) 87 (82) 78 (83) 98 (84) 68 (85) 67 (86) 67 (87) 87 (88) 58  
(89) 89 (90) 75 (91) 52 (92) 79 (93) 100 (94) 56 (95) 36 (96) 83  
(97) 90 (98) 90 (99) 97 (100) 85



## 两位数加法计算练习题答案

### 第3页答案

- (1) 100 (2) 87 (3) 70 (4) 71 (5) 57 (6) 95 (7) 89 (8) 86  
(9) 99 (10) 68 (11) 92 (12) 95 (13) 68 (14) 93 (15) 48 (16) 83  
(17) 99 (18) 54 (19) 60 (20) 90 (21) 89 (22) 89 (23) 67 (24) 27  
(25) 72 (26) 99 (27) 56 (28) 90 (29) 78 (30) 26 (31) 85 (32) 99  
(33) 87 (34) 99 (35) 85 (36) 51 (37) 85 (38) 90 (39) 44 (40) 50  
(41) 97 (42) 95 (43) 100 (44) 64 (45) 56 (46) 54 (47) 42 (48) 94  
(49) 82 (50) 91 (51) 99 (52) 77 (53) 98 (54) 67 (55) 99 (56) 99  
(57) 93 (58) 82 (59) 68 (60) 89 (61) 92 (62) 51 (63) 76 (64) 99  
(65) 97 (66) 79 (67) 98 (68) 81 (69) 98 (70) 100 (71) 37 (72) 81  
(73) 98 (74) 76 (75) 30 (76) 81 (77) 98 (78) 100 (79) 69 (80) 93  
(81) 90 (82) 95 (83) 74 (84) 69 (85) 99 (86) 78 (87) 62 (88) 99  
(89) 80 (90) 93 (91) 84 (92) 89 (93) 72 (94) 98 (95) 44 (96) 100  
(97) 85 (98) 57 (99) 88 (100) 67

### 第4页答案

- (1) 66 (2) 92 (3) 95 (4) 97 (5) 95 (6) 100 (7) 98 (8) 73  
(9) 97 (10) 89 (11) 94 (12) 88 (13) 95 (14) 99 (15) 87 (16) 93  
(17) 67 (18) 97 (19) 41 (20) 88 (21) 94 (22) 88 (23) 48 (24) 56  
(25) 83 (26) 62 (27) 72 (28) 77 (29) 100 (30) 71 (31) 89 (32) 68  
(33) 78 (34) 93 (35) 84 (36) 88 (37) 91 (38) 100 (39) 99 (40) 41  
(41) 69 (42) 74 (43) 85 (44) 74 (45) 39 (46) 94 (47) 94 (48) 61  
(49) 93 (50) 98 (51) 73 (52) 89 (53) 89 (54) 59 (55) 92 (56) 100  
(57) 91 (58) 93 (59) 94 (60) 80 (61) 96 (62) 85 (63) 52 (64) 34  
(65) 88 (66) 66 (67) 93 (68) 100 (69) 88 (70) 59 (71) 85 (72) 88  
(73) 88 (74) 45 (75) 85 (76) 62 (77) 97 (78) 71 (79) 41 (80) 83  
(81) 43 (82) 100 (83) 35 (84) 92 (85) 53 (86) 82 (87) 63 (88) 91  
(89) 32 (90) 82 (91) 92 (92) 83 (93) 83 (94) 93 (95) 89 (96) 88  
(97) 93 (98) 61 (99) 99 (100) 99

## 两位数加法计算练习题答案

### 第5页答案

- (1) 81 (2) 97 (3) 64 (4) 89 (5) 76 (6) 86 (7) 59 (8) 73  
(9) 47 (10) 73 (11) 100 (12) 59 (13) 90 (14) 96 (15) 100 (16) 79  
(17) 81 (18) 98 (19) 91 (20) 79 (21) 69 (22) 70 (23) 93 (24) 81  
(25) 68 (26) 89 (27) 77 (28) 97 (29) 64 (30) 77 (31) 91 (32) 71  
(33) 55 (34) 84 (35) 84 (36) 66 (37) 90 (38) 84 (39) 90 (40) 100  
(41) 92 (42) 77 (43) 86 (44) 74 (45) 93 (46) 51 (47) 67 (48) 93  
(49) 85 (50) 73 (51) 84 (52) 82 (53) 91 (54) 78 (55) 71 (56) 85  
(57) 79 (58) 83 (59) 99 (60) 56 (61) 55 (62) 94 (63) 80 (64) 89  
(65) 82 (66) 98 (67) 94 (68) 87 (69) 74 (70) 65 (71) 40 (72) 47  
(73) 59 (74) 93 (75) 73 (76) 98 (77) 94 (78) 97 (79) 56 (80) 70  
(81) 63 (82) 92 (83) 94 (84) 99 (85) 91 (86) 83 (87) 72 (88) 99  
(89) 87 (90) 37 (91) 92 (92) 100 (93) 57 (94) 75 (95) 93 (96) 72  
(97) 100 (98) 78 (99) 93 (100) 82

### 第6页答案

- (1) 86 (2) 79 (3) 76 (4) 88 (5) 66 (6) 46 (7) 90 (8) 22  
(9) 92 (10) 97 (11) 89 (12) 95 (13) 66 (14) 38 (15) 71 (16) 97  
(17) 55 (18) 60 (19) 100 (20) 80 (21) 85 (22) 97 (23) 36 (24) 94  
(25) 91 (26) 91 (27) 92 (28) 71 (29) 62 (30) 55 (31) 79 (32) 33  
(33) 31 (34) 79 (35) 78 (36) 79 (37) 84 (38) 91 (39) 98 (40) 92  
(41) 84 (42) 87 (43) 99 (44) 84 (45) 92 (46) 96 (47) 100 (48) 73  
(49) 85 (50) 89 (51) 96 (52) 98 (53) 92 (54) 34 (55) 47 (56) 82  
(57) 57 (58) 93 (59) 100 (60) 76 (61) 97 (62) 78 (63) 83 (64) 68  
(65) 85 (66) 79 (67) 65 (68) 100 (69) 55 (70) 47 (71) 82 (72) 71  
(73) 88 (74) 35 (75) 88 (76) 60 (77) 86 (78) 77 (79) 43 (80) 65  
(81) 44 (82) 80 (83) 85 (84) 67 (85) 91 (86) 97 (87) 96 (88) 94  
(89) 75 (90) 92 (91) 90 (92) 78 (93) 78 (94) 91 (95) 79 (96) 50  
(97) 99 (98) 82 (99) 35 (100) 66

## 两位数加法计算练习题答案

### 第7页答案

- |         |         |         |          |          |          |          |         |
|---------|---------|---------|----------|----------|----------|----------|---------|
| (1) 57  | (2) 82  | (3) 82  | (4) 91   | (5) 74   | (6) 92   | (7) 84   | (8) 47  |
| (9) 92  | (10) 98 | (11) 59 | (12) 89  | (13) 100 | (14) 100 | (15) 96  | (16) 93 |
| (17) 67 | (18) 68 | (19) 88 | (20) 78  | (21) 90  | (22) 53  | (23) 79  | (24) 79 |
| (25) 73 | (26) 88 | (27) 60 | (28) 70  | (29) 96  | (30) 53  | (31) 53  | (32) 66 |
| (33) 80 | (34) 75 | (35) 81 | (36) 97  | (37) 97  | (38) 49  | (39) 88  | (40) 75 |
| (41) 84 | (42) 80 | (43) 93 | (44) 75  | (45) 89  | (46) 98  | (47) 99  | (48) 81 |
| (49) 83 | (50) 92 | (51) 78 | (52) 90  | (53) 65  | (54) 85  | (55) 82  | (56) 98 |
| (57) 99 | (58) 93 | (59) 45 | (60) 59  | (61) 78  | (62) 95  | (63) 100 | (64) 70 |
| (65) 97 | (66) 93 | (67) 72 | (68) 95  | (69) 82  | (70) 86  | (71) 33  | (72) 95 |
| (73) 99 | (74) 77 | (75) 53 | (76) 85  | (77) 61  | (78) 89  | (79) 38  | (80) 95 |
| (81) 91 | (82) 70 | (83) 99 | (84) 99  | (85) 93  | (86) 90  | (87) 76  | (88) 94 |
| (89) 80 | (90) 88 | (91) 94 | (92) 62  | (93) 80  | (94) 90  | (95) 99  | (96) 79 |
| (97) 95 | (98) 77 | (99) 95 | (100) 98 |          |          |          |         |