

## 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

(1)  $8 + 7 =$

(2)  $14 + 2 =$

(3)  $3 + 10 =$

(4)  $3 + 11 =$

(5)  $1 + 8 =$

(6)  $17 + 1 =$

(7)  $9 + 9 =$

(8)  $1 + 4 =$

(9)  $15 + 3 =$

(10)  $9 + 10 =$

(11)  $6 + 4 =$

(12)  $6 + 10 =$

(13)  $6 + 6 =$

(14)  $10 + 10 =$

(15)  $5 + 9 =$

(16)  $7 + 9 =$

(17)  $7 + 12 =$

(18)  $14 + 4 =$

(19)  $10 + 3 =$

(20)  $7 + 5 =$

(21)  $4 + 9 =$

(22)  $7 + 6 =$

(23)  $12 + 4 =$

(24)  $5 + 7 =$

(25)  $5 + 10 =$

(26)  $5 + 14 =$

(27)  $3 + 2 =$

(28)  $13 + 5 =$

(29)  $11 + 1 =$

(30)  $9 + 10 =$

(31)  $7 + 3 =$

(32)  $18 + 1 =$

(33)  $9 + 9 =$

(34)  $13 + 6 =$

(35)  $14 + 2 =$

(36)  $1 + 4 =$

(37)  $3 + 12 =$

(38)  $4 + 1 =$

(39)  $16 + 2 =$

(40)  $18 + 1 =$

(41)  $15 + 2 =$

(42)  $8 + 8 =$

(43)  $19 + 1 =$

(44)  $3 + 5 =$

(45)  $6 + 5 =$

(46)  $11 + 5 =$

(47)  $19 + 1 =$

(48)  $8 + 1 =$

(49)  $6 + 4 =$

(50)  $3 + 6 =$

(51)  $13 + 5 =$

(52)  $3 + 4 =$

(53)  $12 + 2 =$

(54)  $13 + 3 =$

(55)  $8 + 2 =$

(56)  $13 + 2 =$

(57)  $13 + 1 =$

(58)  $14 + 1 =$

(59)  $3 + 17 =$

(60)  $17 + 3 =$

(61)  $3 + 11 =$

(62)  $18 + 2 =$

(63)  $4 + 1 =$

(64)  $1 + 17 =$

(65)  $6 + 1 =$

(66)  $5 + 8 =$

(67)  $1 + 9 =$

(68)  $15 + 3 =$

(69)  $19 + 1 =$

(70)  $2 + 5 =$

(71)  $6 + 12 =$

(72)  $18 + 1 =$

(73)  $11 + 8 =$

(74)  $10 + 7 =$

(75)  $5 + 5 =$

(76)  $16 + 3 =$

(77)  $4 + 14 =$

(78)  $1 + 9 =$

(79)  $2 + 5 =$

(80)  $17 + 3 =$

(81)  $10 + 7 =$

(82)  $15 + 1 =$

(83)  $13 + 1 =$

(84)  $3 + 15 =$

(85)  $10 + 1 =$

(86)  $8 + 9 =$

(87)  $3 + 15 =$

(88)  $12 + 1 =$

(89)  $1 + 17 =$

(90)  $16 + 3 =$

(91)  $11 + 1 =$

(92)  $12 + 1 =$

(93)  $10 + 4 =$

(94)  $8 + 6 =$

(95)  $15 + 2 =$

(96)  $16 + 1 =$

(97)  $11 + 4 =$

(98)  $10 + 7 =$

(99)  $7 + 4 =$

(100)  $7 + 6 =$

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姓名 \_\_\_\_\_

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(1)  $13 + 4 =$

(2)  $19 + 1 =$

(3)  $5 + 6 =$

(4)  $11 + 2 =$

(5)  $18 + 2 =$

(6)  $8 + 3 =$

(7)  $8 + 7 =$

(8)  $9 + 10 =$

(9)  $15 + 1 =$

(10)  $2 + 1 =$

(11)  $3 + 15 =$

(12)  $8 + 11 =$

(13)  $10 + 9 =$

(14)  $15 + 4 =$

(15)  $3 + 8 =$

(16)  $4 + 12 =$

(17)  $1 + 12 =$

(18)  $13 + 6 =$

(19)  $2 + 10 =$

(20)  $1 + 11 =$

(21)  $10 + 1 =$

(22)  $11 + 6 =$

(23)  $18 + 1 =$

(24)  $2 + 16 =$

(25)  $10 + 7 =$

(26)  $19 + 1 =$

(27)  $13 + 1 =$

(28)  $2 + 15 =$

(29)  $8 + 6 =$

(30)  $14 + 5 =$

(31)  $4 + 5 =$

(32)  $12 + 7 =$

(33)  $18 + 1 =$

(34)  $10 + 3 =$

(35)  $4 + 9 =$

(36)  $16 + 2 =$

(37)  $10 + 7 =$

(38)  $7 + 13 =$

(39)  $16 + 4 =$

(40)  $14 + 5 =$

(41)  $4 + 15 =$

(42)  $5 + 7 =$

(43)  $7 + 3 =$

(44)  $10 + 7 =$

(45)  $17 + 2 =$

(46)  $16 + 3 =$

(47)  $18 + 2 =$

(48)  $1 + 4 =$

(49)  $6 + 10 =$

(50)  $16 + 2 =$

(51)  $14 + 3 =$

(52)  $16 + 4 =$

(53)  $15 + 5 =$

(54)  $9 + 7 =$

(55)  $15 + 2 =$

(56)  $15 + 3 =$

(57)  $18 + 1 =$

(58)  $14 + 4 =$

(59)  $15 + 4 =$

(60)  $10 + 8 =$

(61)  $8 + 10 =$

(62)  $12 + 7 =$

(63)  $10 + 4 =$

(64)  $18 + 2 =$

(65)  $10 + 4 =$

(66)  $10 + 7 =$

(67)  $8 + 3 =$

(68)  $14 + 1 =$

(69)  $9 + 2 =$

(70)  $1 + 14 =$

(71)  $13 + 2 =$

(72)  $2 + 15 =$

(73)  $12 + 3 =$

(74)  $14 + 4 =$

(75)  $2 + 7 =$

(76)  $11 + 8 =$

(77)  $16 + 4 =$

(78)  $5 + 10 =$

(79)  $12 + 3 =$

(80)  $7 + 9 =$

(81)  $16 + 1 =$

(82)  $2 + 11 =$

(83)  $2 + 4 =$

(84)  $13 + 4 =$

(85)  $4 + 10 =$

(86)  $12 + 5 =$

(87)  $19 + 1 =$

(88)  $8 + 1 =$

(89)  $2 + 7 =$

(90)  $2 + 4 =$

(91)  $11 + 3 =$

(92)  $12 + 4 =$

(93)  $18 + 2 =$

(94)  $9 + 7 =$

(95)  $18 + 2 =$

(96)  $19 + 1 =$

(97)  $6 + 6 =$

(98)  $4 + 7 =$

(99)  $17 + 2 =$

(100)  $2 + 4 =$

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姓名 \_\_\_\_\_

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(1)  $8 + 9 =$

(2)  $13 + 6 =$

(3)  $16 + 4 =$

(4)  $5 + 10 =$

(5)  $13 + 2 =$

(6)  $1 + 3 =$

(7)  $10 + 9 =$

(8)  $10 + 4 =$

(9)  $18 + 2 =$

(10)  $5 + 3 =$

(11)  $16 + 3 =$

(12)  $19 + 1 =$

(13)  $1 + 10 =$

(14)  $15 + 3 =$

(15)  $3 + 6 =$

(16)  $12 + 1 =$

(17)  $3 + 16 =$

(18)  $11 + 9 =$

(19)  $4 + 8 =$

(20)  $15 + 5 =$

(21)  $16 + 4 =$

(22)  $18 + 2 =$

(23)  $4 + 1 =$

(24)  $5 + 5 =$

(25)  $10 + 4 =$

(26)  $15 + 4 =$

(27)  $17 + 1 =$

(28)  $9 + 7 =$

(29)  $9 + 5 =$

(30)  $17 + 2 =$

(31)  $1 + 6 =$

(32)  $5 + 10 =$

(33)  $18 + 1 =$

(34)  $10 + 3 =$

(35)  $12 + 6 =$

(36)  $12 + 1 =$

(37)  $3 + 5 =$

(38)  $12 + 4 =$

(39)  $18 + 1 =$

(40)  $11 + 7 =$

(41)  $7 + 5 =$

(42)  $10 + 3 =$

(43)  $5 + 10 =$

(44)  $2 + 8 =$

(45)  $8 + 9 =$

(46)  $8 + 8 =$

(47)  $14 + 2 =$

(48)  $10 + 6 =$

(49)  $15 + 1 =$

(50)  $15 + 4 =$

(51)  $10 + 2 =$

(52)  $7 + 5 =$

(53)  $3 + 14 =$

(54)  $13 + 6 =$

(55)  $12 + 8 =$

(56)  $17 + 1 =$

(57)  $11 + 8 =$

(58)  $13 + 5 =$

(59)  $4 + 4 =$

(60)  $3 + 2 =$

(61)  $9 + 2 =$

(62)  $19 + 1 =$

(63)  $2 + 13 =$

(64)  $5 + 7 =$

(65)  $9 + 6 =$

(66)  $8 + 6 =$

(67)  $6 + 13 =$

(68)  $4 + 12 =$

(69)  $15 + 3 =$

(70)  $17 + 3 =$

(71)  $11 + 9 =$

(72)  $6 + 1 =$

(73)  $13 + 2 =$

(74)  $15 + 1 =$

(75)  $14 + 1 =$

(76)  $3 + 2 =$

(77)  $5 + 4 =$

(78)  $13 + 5 =$

(79)  $4 + 12 =$

(80)  $3 + 12 =$

(81)  $13 + 5 =$

(82)  $1 + 9 =$

(83)  $10 + 8 =$

(84)  $2 + 18 =$

(85)  $17 + 2 =$

(86)  $12 + 2 =$

(87)  $13 + 3 =$

(88)  $17 + 3 =$

(89)  $3 + 4 =$

(90)  $16 + 4 =$

(91)  $4 + 6 =$

(92)  $8 + 11 =$

(93)  $12 + 6 =$

(94)  $4 + 15 =$

(95)  $1 + 1 =$

(96)  $1 + 9 =$

(97)  $12 + 6 =$

(98)  $9 + 9 =$

(99)  $7 + 5 =$

(100)  $15 + 2 =$

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姓名 \_\_\_\_\_

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(1)  $12 + 7 =$

(2)  $14 + 6 =$

(3)  $14 + 4 =$

(4)  $19 + 1 =$

(5)  $12 + 1 =$

(6)  $9 + 11 =$

(7)  $12 + 3 =$

(8)  $11 + 3 =$

(9)  $10 + 9 =$

(10)  $4 + 16 =$

(11)  $7 + 3 =$

(12)  $6 + 14 =$

(13)  $6 + 12 =$

(14)  $19 + 1 =$

(15)  $9 + 1 =$

(16)  $6 + 8 =$

(17)  $11 + 7 =$

(18)  $5 + 3 =$

(19)  $4 + 5 =$

(20)  $19 + 1 =$

(21)  $11 + 5 =$

(22)  $6 + 14 =$

(23)  $17 + 3 =$

(24)  $13 + 3 =$

(25)  $9 + 5 =$

(26)  $10 + 8 =$

(27)  $8 + 10 =$

(28)  $13 + 4 =$

(29)  $14 + 1 =$

(30)  $13 + 7 =$

(31)  $10 + 2 =$

(32)  $15 + 3 =$

(33)  $13 + 5 =$

(34)  $14 + 3 =$

(35)  $3 + 6 =$

(36)  $17 + 2 =$

(37)  $15 + 1 =$

(38)  $4 + 1 =$

(39)  $4 + 4 =$

(40)  $9 + 5 =$

(41)  $7 + 12 =$

(42)  $13 + 4 =$

(43)  $4 + 8 =$

(44)  $6 + 12 =$

(45)  $5 + 1 =$

(46)  $15 + 2 =$

(47)  $8 + 4 =$

(48)  $18 + 2 =$

(49)  $6 + 7 =$

(50)  $3 + 16 =$

(51)  $13 + 1 =$

(52)  $2 + 10 =$

(53)  $13 + 6 =$

(54)  $13 + 2 =$

(55)  $17 + 2 =$

(56)  $10 + 2 =$

(57)  $8 + 3 =$

(58)  $14 + 4 =$

(59)  $5 + 3 =$

(60)  $17 + 1 =$

(61)  $7 + 8 =$

(62)  $13 + 3 =$

(63)  $19 + 1 =$

(64)  $14 + 3 =$

(65)  $5 + 14 =$

(66)  $5 + 10 =$

(67)  $7 + 6 =$

(68)  $18 + 1 =$

(69)  $12 + 1 =$

(70)  $2 + 17 =$

(71)  $18 + 1 =$

(72)  $18 + 2 =$

(73)  $19 + 1 =$

(74)  $6 + 6 =$

(75)  $6 + 5 =$

(76)  $11 + 9 =$

(77)  $8 + 11 =$

(78)  $18 + 1 =$

(79)  $18 + 2 =$

(80)  $12 + 1 =$

(81)  $7 + 11 =$

(82)  $3 + 15 =$

(83)  $17 + 3 =$

(84)  $15 + 3 =$

(85)  $14 + 3 =$

(86)  $7 + 7 =$

(87)  $2 + 1 =$

(88)  $12 + 6 =$

(89)  $12 + 7 =$

(90)  $15 + 2 =$

(91)  $12 + 3 =$

(92)  $16 + 1 =$

(93)  $4 + 13 =$

(94)  $6 + 10 =$

(95)  $16 + 3 =$

(96)  $9 + 4 =$

(97)  $16 + 3 =$

(98)  $12 + 6 =$

(99)  $7 + 6 =$

(100)  $5 + 2 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

正确率 \_\_\_\_\_ %

- |                 |                  |                 |                  |
|-----------------|------------------|-----------------|------------------|
| (1) $18 + 1 =$  | (2) $14 + 3 =$   | (3) $19 + 1 =$  | (4) $18 + 1 =$   |
| (5) $8 + 9 =$   | (6) $16 + 4 =$   | (7) $4 + 4 =$   | (8) $6 + 8 =$    |
| (9) $5 + 9 =$   | (10) $16 + 3 =$  | (11) $18 + 1 =$ | (12) $10 + 5 =$  |
| (13) $12 + 6 =$ | (14) $17 + 3 =$  | (15) $6 + 9 =$  | (16) $14 + 1 =$  |
| (17) $6 + 1 =$  | (18) $11 + 3 =$  | (19) $19 + 1 =$ | (20) $2 + 13 =$  |
| (21) $2 + 9 =$  | (22) $6 + 4 =$   | (23) $8 + 9 =$  | (24) $8 + 6 =$   |
| (25) $11 + 1 =$ | (26) $19 + 1 =$  | (27) $12 + 6 =$ | (28) $10 + 10 =$ |
| (29) $5 + 1 =$  | (30) $1 + 5 =$   | (31) $12 + 7 =$ | (32) $5 + 13 =$  |
| (33) $2 + 14 =$ | (34) $5 + 2 =$   | (35) $4 + 10 =$ | (36) $19 + 1 =$  |
| (37) $14 + 6 =$ | (38) $17 + 3 =$  | (39) $14 + 1 =$ | (40) $15 + 2 =$  |
| (41) $18 + 2 =$ | (42) $17 + 1 =$  | (43) $5 + 2 =$  | (44) $10 + 2 =$  |
| (45) $10 + 1 =$ | (46) $3 + 10 =$  | (47) $8 + 11 =$ | (48) $12 + 3 =$  |
| (49) $12 + 5 =$ | (50) $6 + 5 =$   | (51) $1 + 7 =$  | (52) $14 + 2 =$  |
| (53) $6 + 1 =$  | (54) $9 + 6 =$   | (55) $7 + 3 =$  | (56) $12 + 6 =$  |
| (57) $1 + 17 =$ | (58) $9 + 10 =$  | (59) $10 + 9 =$ | (60) $5 + 14 =$  |
| (61) $10 + 1 =$ | (62) $3 + 10 =$  | (63) $11 + 4 =$ | (64) $7 + 12 =$  |
| (65) $5 + 4 =$  | (66) $5 + 11 =$  | (67) $12 + 1 =$ | (68) $17 + 1 =$  |
| (69) $18 + 1 =$ | (70) $10 + 10 =$ | (71) $12 + 3 =$ | (72) $15 + 2 =$  |
| (73) $17 + 1 =$ | (74) $8 + 12 =$  | (75) $17 + 1 =$ | (76) $14 + 1 =$  |
| (77) $19 + 1 =$ | (78) $18 + 1 =$  | (79) $16 + 1 =$ | (80) $8 + 1 =$   |
| (81) $6 + 5 =$  | (82) $13 + 6 =$  | (83) $3 + 12 =$ | (84) $8 + 4 =$   |
| (85) $1 + 19 =$ | (86) $8 + 7 =$   | (87) $7 + 7 =$  | (88) $15 + 3 =$  |
| (89) $2 + 2 =$  | (90) $4 + 2 =$   | (91) $9 + 2 =$  | (92) $13 + 2 =$  |
| (93) $1 + 12 =$ | (94) $1 + 6 =$   | (95) $13 + 7 =$ | (96) $9 + 4 =$   |
| (97) $12 + 1 =$ | (98) $13 + 2 =$  | (99) $5 + 4 =$  | (100) $5 + 12 =$ |

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(1)  $1 + 8 =$

(2)  $15 + 4 =$

(3)  $17 + 2 =$

(4)  $10 + 9 =$

(5)  $6 + 7 =$

(6)  $12 + 5 =$

(7)  $16 + 2 =$

(8)  $4 + 1 =$

(9)  $18 + 2 =$

(10)  $1 + 4 =$

(11)  $19 + 1 =$

(12)  $16 + 1 =$

(13)  $14 + 2 =$

(14)  $18 + 2 =$

(15)  $2 + 12 =$

(16)  $16 + 2 =$

(17)  $9 + 2 =$

(18)  $14 + 2 =$

(19)  $11 + 8 =$

(20)  $11 + 4 =$

(21)  $2 + 16 =$

(22)  $16 + 1 =$

(23)  $5 + 5 =$

(24)  $19 + 1 =$

(25)  $13 + 7 =$

(26)  $8 + 11 =$

(27)  $9 + 5 =$

(28)  $9 + 8 =$

(29)  $18 + 1 =$

(30)  $4 + 12 =$

(31)  $6 + 12 =$

(32)  $10 + 5 =$

(33)  $10 + 2 =$

(34)  $6 + 10 =$

(35)  $15 + 4 =$

(36)  $10 + 1 =$

(37)  $14 + 5 =$

(38)  $13 + 2 =$

(39)  $5 + 10 =$

(40)  $12 + 5 =$

(41)  $11 + 4 =$

(42)  $15 + 3 =$

(43)  $16 + 1 =$

(44)  $12 + 6 =$

(45)  $2 + 17 =$

(46)  $19 + 1 =$

(47)  $9 + 5 =$

(48)  $2 + 7 =$

(49)  $19 + 1 =$

(50)  $1 + 1 =$

(51)  $14 + 3 =$

(52)  $2 + 4 =$

(53)  $7 + 7 =$

(54)  $6 + 6 =$

(55)  $19 + 1 =$

(56)  $3 + 14 =$

(57)  $19 + 1 =$

(58)  $6 + 13 =$

(59)  $5 + 14 =$

(60)  $3 + 13 =$

(61)  $17 + 2 =$

(62)  $12 + 2 =$

(63)  $11 + 9 =$

(64)  $12 + 1 =$

(65)  $13 + 1 =$

(66)  $19 + 1 =$

(67)  $1 + 17 =$

(68)  $1 + 7 =$

(69)  $6 + 1 =$

(70)  $5 + 14 =$

(71)  $15 + 3 =$

(72)  $17 + 2 =$

(73)  $1 + 8 =$

(74)  $11 + 8 =$

(75)  $16 + 1 =$

(76)  $13 + 7 =$

(77)  $13 + 2 =$

(78)  $15 + 4 =$

(79)  $8 + 4 =$

(80)  $15 + 4 =$

(81)  $16 + 2 =$

(82)  $5 + 10 =$

(83)  $6 + 12 =$

(84)  $7 + 6 =$

(85)  $3 + 14 =$

(86)  $17 + 1 =$

(87)  $3 + 15 =$

(88)  $6 + 5 =$

(89)  $5 + 10 =$

(90)  $15 + 5 =$

(91)  $15 + 1 =$

(92)  $19 + 1 =$

(93)  $9 + 1 =$

(94)  $19 + 1 =$

(95)  $14 + 5 =$

(96)  $6 + 4 =$

(97)  $13 + 2 =$

(98)  $16 + 3 =$

(99)  $17 + 2 =$

(100)  $3 + 17 =$

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- |                 |                 |                 |                  |
|-----------------|-----------------|-----------------|------------------|
| (1) $17 + 1 =$  | (2) $10 + 7 =$  | (3) $11 + 7 =$  | (4) $17 + 1 =$   |
| (5) $15 + 1 =$  | (6) $10 + 1 =$  | (7) $4 + 14 =$  | (8) $15 + 3 =$   |
| (9) $1 + 7 =$   | (10) $11 + 2 =$ | (11) $11 + 4 =$ | (12) $19 + 1 =$  |
| (13) $17 + 2 =$ | (14) $1 + 13 =$ | (15) $3 + 7 =$  | (16) $16 + 3 =$  |
| (17) $1 + 16 =$ | (18) $8 + 10 =$ | (19) $14 + 1 =$ | (20) $15 + 2 =$  |
| (21) $10 + 6 =$ | (22) $10 + 2 =$ | (23) $1 + 4 =$  | (24) $19 + 1 =$  |
| (25) $14 + 6 =$ | (26) $12 + 4 =$ | (27) $2 + 2 =$  | (28) $10 + 10 =$ |
| (29) $18 + 1 =$ | (30) $12 + 3 =$ | (31) $3 + 15 =$ | (32) $17 + 3 =$  |
| (33) $19 + 1 =$ | (34) $8 + 3 =$  | (35) $4 + 13 =$ | (36) $9 + 3 =$   |
| (37) $1 + 2 =$  | (38) $14 + 3 =$ | (39) $7 + 9 =$  | (40) $12 + 4 =$  |
| (41) $13 + 4 =$ | (42) $4 + 7 =$  | (43) $12 + 2 =$ | (44) $19 + 1 =$  |
| (45) $9 + 5 =$  | (46) $13 + 3 =$ | (47) $12 + 2 =$ | (48) $16 + 2 =$  |
| (49) $6 + 8 =$  | (50) $5 + 14 =$ | (51) $13 + 7 =$ | (52) $9 + 7 =$   |
| (53) $19 + 1 =$ | (54) $11 + 9 =$ | (55) $6 + 9 =$  | (56) $13 + 3 =$  |
| (57) $19 + 1 =$ | (58) $11 + 7 =$ | (59) $7 + 9 =$  | (60) $18 + 1 =$  |
| (61) $16 + 3 =$ | (62) $7 + 11 =$ | (63) $3 + 3 =$  | (64) $15 + 2 =$  |
| (65) $17 + 2 =$ | (66) $15 + 2 =$ | (67) $7 + 2 =$  | (68) $17 + 2 =$  |
| (69) $18 + 1 =$ | (70) $18 + 2 =$ | (71) $5 + 12 =$ | (72) $4 + 15 =$  |
| (73) $8 + 12 =$ | (74) $7 + 13 =$ | (75) $1 + 17 =$ | (76) $4 + 9 =$   |
| (77) $19 + 1 =$ | (78) $13 + 1 =$ | (79) $5 + 3 =$  | (80) $19 + 1 =$  |
| (81) $6 + 2 =$  | (82) $12 + 3 =$ | (83) $1 + 17 =$ | (84) $2 + 5 =$   |
| (85) $4 + 15 =$ | (86) $4 + 13 =$ | (87) $16 + 3 =$ | (88) $8 + 1 =$   |
| (89) $7 + 11 =$ | (90) $13 + 5 =$ | (91) $19 + 1 =$ | (92) $12 + 5 =$  |
| (93) $3 + 4 =$  | (94) $1 + 8 =$  | (95) $1 + 6 =$  | (96) $9 + 5 =$   |
| (97) $1 + 12 =$ | (98) $1 + 5 =$  | (99) $9 + 3 =$  | (100) $13 + 4 =$ |

## 二十以内加法计算练习题答案

### 第1页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 15  | (2) 16  | (3) 13  | (4) 14   |
| (5) 9   | (6) 18  | (7) 18  | (8) 5    |
| (9) 18  | (10) 19 | (11) 10 | (12) 16  |
| (13) 12 | (14) 20 | (15) 14 | (16) 16  |
| (17) 19 | (18) 18 | (19) 13 | (20) 12  |
| (21) 13 | (22) 13 | (23) 16 | (24) 12  |
| (25) 15 | (26) 19 | (27) 5  | (28) 18  |
| (29) 12 | (30) 19 | (31) 10 | (32) 19  |
| (33) 18 | (34) 19 | (35) 16 | (36) 5   |
| (37) 15 | (38) 5  | (39) 18 | (40) 19  |
| (41) 17 | (42) 16 | (43) 20 | (44) 8   |
| (45) 11 | (46) 16 | (47) 20 | (48) 9   |
| (49) 10 | (50) 9  | (51) 18 | (52) 7   |
| (53) 14 | (54) 16 | (55) 10 | (56) 15  |
| (57) 14 | (58) 15 | (59) 20 | (60) 20  |
| (61) 14 | (62) 20 | (63) 5  | (64) 18  |
| (65) 7  | (66) 13 | (67) 10 | (68) 18  |
| (69) 20 | (70) 7  | (71) 18 | (72) 19  |
| (73) 19 | (74) 17 | (75) 10 | (76) 19  |
| (77) 18 | (78) 10 | (79) 7  | (80) 20  |
| (81) 17 | (82) 16 | (83) 14 | (84) 18  |
| (85) 11 | (86) 17 | (87) 18 | (88) 13  |
| (89) 18 | (90) 19 | (91) 12 | (92) 13  |
| (93) 14 | (94) 14 | (95) 17 | (96) 17  |
| (97) 15 | (98) 17 | (99) 11 | (100) 13 |



## 二十以内加法计算练习题答案

### 第2页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 17  | (2) 20  | (3) 11  | (4) 13  |
| (5) 20  | (6) 11  | (7) 15  | (8) 19  |
| (9) 16  | (10) 3  | (11) 18 | (12) 19 |
| (13) 19 | (14) 19 | (15) 11 | (16) 16 |
| (17) 13 | (18) 19 | (19) 12 | (20) 12 |
| (21) 11 | (22) 17 | (23) 19 | (24) 18 |
| (25) 17 | (26) 20 | (27) 14 | (28) 17 |
| (29) 14 | (30) 19 | (31) 9  | (32) 19 |
| (33) 19 | (34) 13 | (35) 13 | (36) 18 |
| (37) 17 | (38) 20 | (39) 20 | (40) 19 |
| (41) 19 | (42) 12 | (43) 10 | (44) 17 |
| (45) 19 | (46) 19 | (47) 20 | (48) 5  |
| (49) 16 | (50) 18 | (51) 17 | (52) 20 |
| (53) 20 | (54) 16 | (55) 17 | (56) 18 |
| (57) 19 | (58) 18 | (59) 19 | (60) 18 |
| (61) 18 | (62) 19 | (63) 14 | (64) 20 |
| (65) 14 | (66) 17 | (67) 11 | (68) 15 |
| (69) 11 | (70) 15 | (71) 15 | (72) 17 |
| (73) 15 | (74) 18 | (75) 9  | (76) 19 |
| (77) 20 | (78) 15 | (79) 15 | (80) 16 |
| (81) 17 | (82) 13 | (83) 6  | (84) 17 |
| (85) 14 | (86) 17 | (87) 20 | (88) 9  |
| (89) 9  | (90) 6  | (91) 14 | (92) 16 |
| (93) 20 | (94) 16 | (95) 20 | (96) 20 |
| (97) 12 | (98) 11 | (99) 19 | (100) 6 |

## 二十以内加法计算练习题答案

### 第3页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 17  | (2) 19  | (3) 20  | (4) 15   |
| (5) 15  | (6) 4   | (7) 19  | (8) 14   |
| (9) 20  | (10) 8  | (11) 19 | (12) 20  |
| (13) 11 | (14) 18 | (15) 9  | (16) 13  |
| (17) 19 | (18) 20 | (19) 12 | (20) 20  |
| (21) 20 | (22) 20 | (23) 5  | (24) 10  |
| (25) 14 | (26) 19 | (27) 18 | (28) 16  |
| (29) 14 | (30) 19 | (31) 7  | (32) 15  |
| (33) 19 | (34) 13 | (35) 18 | (36) 13  |
| (37) 8  | (38) 16 | (39) 19 | (40) 18  |
| (41) 12 | (42) 13 | (43) 15 | (44) 10  |
| (45) 17 | (46) 16 | (47) 16 | (48) 16  |
| (49) 16 | (50) 19 | (51) 12 | (52) 12  |
| (53) 17 | (54) 19 | (55) 20 | (56) 18  |
| (57) 19 | (58) 18 | (59) 8  | (60) 5   |
| (61) 11 | (62) 20 | (63) 15 | (64) 12  |
| (65) 15 | (66) 14 | (67) 19 | (68) 16  |
| (69) 18 | (70) 20 | (71) 20 | (72) 7   |
| (73) 15 | (74) 16 | (75) 15 | (76) 5   |
| (77) 9  | (78) 18 | (79) 16 | (80) 15  |
| (81) 18 | (82) 10 | (83) 18 | (84) 20  |
| (85) 19 | (86) 14 | (87) 16 | (88) 20  |
| (89) 7  | (90) 20 | (91) 10 | (92) 19  |
| (93) 18 | (94) 19 | (95) 2  | (96) 10  |
| (97) 18 | (98) 18 | (99) 12 | (100) 17 |

## 二十以内加法计算练习题答案

### 第4页答案

- |         |         |         |         |
|---------|---------|---------|---------|
| (1) 19  | (2) 20  | (3) 18  | (4) 20  |
| (5) 13  | (6) 20  | (7) 15  | (8) 14  |
| (9) 19  | (10) 20 | (11) 10 | (12) 20 |
| (13) 18 | (14) 20 | (15) 10 | (16) 14 |
| (17) 18 | (18) 8  | (19) 9  | (20) 20 |
| (21) 16 | (22) 20 | (23) 20 | (24) 16 |
| (25) 14 | (26) 18 | (27) 18 | (28) 17 |
| (29) 15 | (30) 20 | (31) 12 | (32) 18 |
| (33) 18 | (34) 17 | (35) 9  | (36) 19 |
| (37) 16 | (38) 5  | (39) 8  | (40) 14 |
| (41) 19 | (42) 17 | (43) 12 | (44) 18 |
| (45) 6  | (46) 17 | (47) 12 | (48) 20 |
| (49) 13 | (50) 19 | (51) 14 | (52) 12 |
| (53) 19 | (54) 15 | (55) 19 | (56) 12 |
| (57) 11 | (58) 18 | (59) 8  | (60) 18 |
| (61) 15 | (62) 16 | (63) 20 | (64) 17 |
| (65) 19 | (66) 15 | (67) 13 | (68) 19 |
| (69) 13 | (70) 19 | (71) 19 | (72) 20 |
| (73) 20 | (74) 12 | (75) 11 | (76) 20 |
| (77) 19 | (78) 19 | (79) 20 | (80) 13 |
| (81) 18 | (82) 18 | (83) 20 | (84) 18 |
| (85) 17 | (86) 14 | (87) 3  | (88) 18 |
| (89) 19 | (90) 17 | (91) 15 | (92) 17 |
| (93) 17 | (94) 16 | (95) 19 | (96) 13 |
| (97) 19 | (98) 18 | (99) 13 | (100) 7 |

## 二十以内加法计算练习题答案

### 第5页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 19  | (2) 17  | (3) 20  | (4) 19   |
| (5) 17  | (6) 20  | (7) 8   | (8) 14   |
| (9) 14  | (10) 19 | (11) 19 | (12) 15  |
| (13) 18 | (14) 20 | (15) 15 | (16) 15  |
| (17) 7  | (18) 14 | (19) 20 | (20) 15  |
| (21) 11 | (22) 10 | (23) 17 | (24) 14  |
| (25) 12 | (26) 20 | (27) 18 | (28) 20  |
| (29) 6  | (30) 6  | (31) 19 | (32) 18  |
| (33) 16 | (34) 7  | (35) 14 | (36) 20  |
| (37) 20 | (38) 20 | (39) 15 | (40) 17  |
| (41) 20 | (42) 18 | (43) 7  | (44) 12  |
| (45) 11 | (46) 13 | (47) 19 | (48) 15  |
| (49) 17 | (50) 11 | (51) 8  | (52) 16  |
| (53) 7  | (54) 15 | (55) 10 | (56) 18  |
| (57) 18 | (58) 19 | (59) 19 | (60) 19  |
| (61) 11 | (62) 13 | (63) 15 | (64) 19  |
| (65) 9  | (66) 16 | (67) 13 | (68) 18  |
| (69) 19 | (70) 20 | (71) 15 | (72) 17  |
| (73) 18 | (74) 20 | (75) 18 | (76) 15  |
| (77) 20 | (78) 19 | (79) 17 | (80) 9   |
| (81) 11 | (82) 19 | (83) 15 | (84) 12  |
| (85) 20 | (86) 15 | (87) 14 | (88) 18  |
| (89) 4  | (90) 6  | (91) 11 | (92) 15  |
| (93) 13 | (94) 7  | (95) 20 | (96) 13  |
| (97) 13 | (98) 15 | (99) 9  | (100) 17 |

## 二十以内加法计算练习题答案

### 第6页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 9   | (2) 19  | (3) 19  | (4) 19   |
| (5) 13  | (6) 17  | (7) 18  | (8) 5    |
| (9) 20  | (10) 5  | (11) 20 | (12) 17  |
| (13) 16 | (14) 20 | (15) 14 | (16) 18  |
| (17) 11 | (18) 16 | (19) 19 | (20) 15  |
| (21) 18 | (22) 17 | (23) 10 | (24) 20  |
| (25) 20 | (26) 19 | (27) 14 | (28) 17  |
| (29) 19 | (30) 16 | (31) 18 | (32) 15  |
| (33) 12 | (34) 16 | (35) 19 | (36) 11  |
| (37) 19 | (38) 15 | (39) 15 | (40) 17  |
| (41) 15 | (42) 18 | (43) 17 | (44) 18  |
| (45) 19 | (46) 20 | (47) 14 | (48) 9   |
| (49) 20 | (50) 2  | (51) 17 | (52) 6   |
| (53) 14 | (54) 12 | (55) 20 | (56) 17  |
| (57) 20 | (58) 19 | (59) 19 | (60) 16  |
| (61) 19 | (62) 14 | (63) 20 | (64) 13  |
| (65) 14 | (66) 20 | (67) 18 | (68) 8   |
| (69) 7  | (70) 19 | (71) 18 | (72) 19  |
| (73) 9  | (74) 19 | (75) 17 | (76) 20  |
| (77) 15 | (78) 19 | (79) 12 | (80) 19  |
| (81) 18 | (82) 15 | (83) 18 | (84) 13  |
| (85) 17 | (86) 18 | (87) 18 | (88) 11  |
| (89) 15 | (90) 20 | (91) 16 | (92) 20  |
| (93) 10 | (94) 20 | (95) 19 | (96) 10  |
| (97) 15 | (98) 19 | (99) 19 | (100) 20 |

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |
|---------|---------|---------|----------|
| (1) 18  | (2) 17  | (3) 18  | (4) 18   |
| (5) 16  | (6) 11  | (7) 18  | (8) 18   |
| (9) 8   | (10) 13 | (11) 15 | (12) 20  |
| (13) 19 | (14) 14 | (15) 10 | (16) 19  |
| (17) 17 | (18) 18 | (19) 15 | (20) 17  |
| (21) 16 | (22) 12 | (23) 5  | (24) 20  |
| (25) 20 | (26) 16 | (27) 4  | (28) 20  |
| (29) 19 | (30) 15 | (31) 18 | (32) 20  |
| (33) 20 | (34) 11 | (35) 17 | (36) 12  |
| (37) 3  | (38) 17 | (39) 16 | (40) 16  |
| (41) 17 | (42) 11 | (43) 14 | (44) 20  |
| (45) 14 | (46) 16 | (47) 14 | (48) 18  |
| (49) 14 | (50) 19 | (51) 20 | (52) 16  |
| (53) 20 | (54) 20 | (55) 15 | (56) 16  |
| (57) 20 | (58) 18 | (59) 16 | (60) 19  |
| (61) 19 | (62) 18 | (63) 6  | (64) 17  |
| (65) 19 | (66) 17 | (67) 9  | (68) 19  |
| (69) 19 | (70) 20 | (71) 17 | (72) 19  |
| (73) 20 | (74) 20 | (75) 18 | (76) 13  |
| (77) 20 | (78) 14 | (79) 8  | (80) 20  |
| (81) 8  | (82) 15 | (83) 18 | (84) 7   |
| (85) 19 | (86) 17 | (87) 19 | (88) 9   |
| (89) 18 | (90) 18 | (91) 20 | (92) 17  |
| (93) 7  | (94) 9  | (95) 7  | (96) 14  |
| (97) 13 | (98) 6  | (99) 12 | (100) 17 |