

二十以内加法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|-----------------|-----------------|------------------|
| (1) $11 + 7 =$ | (2) $13 + 6 =$ | (3) $10 + 7 =$ | (4) $17 + 2 =$ |
| (5) $14 + 3 =$ | (6) $10 + 9 =$ | (7) $18 + 1 =$ | (8) $19 + 1 =$ |
| (9) $4 + 2 =$ | (10) $7 + 8 =$ | (11) $17 + 2 =$ | (12) $17 + 1 =$ |
| (13) $9 + 5 =$ | (14) $7 + 5 =$ | (15) $8 + 3 =$ | (16) $19 + 1 =$ |
| (17) $5 + 2 =$ | (18) $14 + 5 =$ | (19) $17 + 3 =$ | (20) $16 + 4 =$ |
| (21) $10 + 1 =$ | (22) $2 + 14 =$ | (23) $8 + 2 =$ | (24) $9 + 11 =$ |
| (25) $6 + 1 =$ | (26) $15 + 2 =$ | (27) $1 + 18 =$ | (28) $5 + 8 =$ |
| (29) $5 + 14 =$ | (30) $15 + 4 =$ | (31) $2 + 6 =$ | (32) $18 + 2 =$ |
| (33) $8 + 3 =$ | (34) $9 + 10 =$ | (35) $13 + 1 =$ | (36) $2 + 1 =$ |
| (37) $9 + 1 =$ | (38) $17 + 3 =$ | (39) $1 + 6 =$ | (40) $12 + 6 =$ |
| (41) $6 + 11 =$ | (42) $3 + 1 =$ | (43) $7 + 1 =$ | (44) $16 + 2 =$ |
| (45) $17 + 1 =$ | (46) $7 + 5 =$ | (47) $6 + 8 =$ | (48) $11 + 5 =$ |
| (49) $14 + 2 =$ | (50) $3 + 3 =$ | (51) $12 + 1 =$ | (52) $11 + 1 =$ |
| (53) $3 + 2 =$ | (54) $11 + 2 =$ | (55) $19 + 1 =$ | (56) $17 + 2 =$ |
| (57) $4 + 1 =$ | (58) $1 + 18 =$ | (59) $12 + 7 =$ | (60) $13 + 4 =$ |
| (61) $9 + 2 =$ | (62) $8 + 4 =$ | (63) $11 + 9 =$ | (64) $9 + 11 =$ |
| (65) $2 + 15 =$ | (66) $3 + 12 =$ | (67) $12 + 8 =$ | (68) $11 + 8 =$ |
| (69) $6 + 10 =$ | (70) $8 + 9 =$ | (71) $2 + 10 =$ | (72) $17 + 3 =$ |
| (73) $9 + 7 =$ | (74) $6 + 14 =$ | (75) $8 + 7 =$ | (76) $3 + 2 =$ |
| (77) $13 + 3 =$ | (78) $16 + 3 =$ | (79) $6 + 13 =$ | (80) $5 + 4 =$ |
| (81) $18 + 1 =$ | (82) $15 + 1 =$ | (83) $2 + 18 =$ | (84) $19 + 1 =$ |
| (85) $5 + 3 =$ | (86) $3 + 2 =$ | (87) $14 + 3 =$ | (88) $6 + 2 =$ |
| (89) $9 + 1 =$ | (90) $6 + 8 =$ | (91) $18 + 2 =$ | (92) $9 + 3 =$ |
| (93) $14 + 6 =$ | (94) $12 + 4 =$ | (95) $1 + 4 =$ | (96) $11 + 4 =$ |
| (97) $5 + 4 =$ | (98) $10 + 5 =$ | (99) $14 + 6 =$ | (100) $18 + 2 =$ |

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| (1) $18 + 1 =$ | (2) $1 + 12 =$ | (3) $16 + 3 =$ | (4) $4 + 15 =$ |
| (5) $1 + 11 =$ | (6) $18 + 2 =$ | (7) $1 + 12 =$ | (8) $15 + 3 =$ |
| (9) $11 + 3 =$ | (10) $9 + 8 =$ | (11) $10 + 8 =$ | (12) $8 + 4 =$ |
| (13) $2 + 15 =$ | (14) $15 + 2 =$ | (15) $2 + 9 =$ | (16) $19 + 1 =$ |
| (17) $4 + 12 =$ | (18) $10 + 2 =$ | (19) $7 + 4 =$ | (20) $13 + 3 =$ |
| (21) $3 + 13 =$ | (22) $5 + 15 =$ | (23) $11 + 9 =$ | (24) $1 + 6 =$ |
| (25) $15 + 4 =$ | (26) $11 + 7 =$ | (27) $8 + 2 =$ | (28) $15 + 4 =$ |
| (29) $9 + 11 =$ | (30) $1 + 10 =$ | (31) $14 + 2 =$ | (32) $17 + 2 =$ |
| (33) $15 + 1 =$ | (34) $17 + 1 =$ | (35) $8 + 5 =$ | (36) $4 + 16 =$ |
| (37) $19 + 1 =$ | (38) $2 + 14 =$ | (39) $16 + 4 =$ | (40) $8 + 2 =$ |
| (41) $5 + 12 =$ | (42) $8 + 8 =$ | (43) $4 + 8 =$ | (44) $11 + 3 =$ |
| (45) $3 + 15 =$ | (46) $4 + 2 =$ | (47) $13 + 7 =$ | (48) $6 + 3 =$ |
| (49) $1 + 10 =$ | (50) $6 + 7 =$ | (51) $15 + 5 =$ | (52) $14 + 3 =$ |
| (53) $9 + 6 =$ | (54) $1 + 19 =$ | (55) $4 + 15 =$ | (56) $15 + 5 =$ |
| (57) $13 + 7 =$ | (58) $16 + 4 =$ | (59) $12 + 2 =$ | (60) $15 + 3 =$ |
| (61) $16 + 4 =$ | (62) $4 + 11 =$ | (63) $18 + 2 =$ | (64) $5 + 2 =$ |
| (65) $1 + 15 =$ | (66) $7 + 6 =$ | (67) $10 + 1 =$ | (68) $5 + 10 =$ |
| (69) $17 + 2 =$ | (70) $12 + 6 =$ | (71) $8 + 11 =$ | (72) $6 + 5 =$ |
| (73) $19 + 1 =$ | (74) $10 + 5 =$ | (75) $14 + 1 =$ | (76) $7 + 1 =$ |
| (77) $5 + 7 =$ | (78) $18 + 1 =$ | (79) $5 + 7 =$ | (80) $1 + 18 =$ |
| (81) $2 + 12 =$ | (82) $14 + 2 =$ | (83) $7 + 6 =$ | (84) $3 + 1 =$ |
| (85) $7 + 2 =$ | (86) $7 + 4 =$ | (87) $17 + 2 =$ | (88) $8 + 10 =$ |
| (89) $19 + 1 =$ | (90) $5 + 6 =$ | (91) $12 + 8 =$ | (92) $13 + 2 =$ |
| (93) $17 + 1 =$ | (94) $12 + 4 =$ | (95) $15 + 4 =$ | (96) $12 + 5 =$ |
| (97) $6 + 6 =$ | (98) $8 + 11 =$ | (99) $5 + 14 =$ | (100) $8 + 4 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $5 + 3 =$ | (2) $4 + 14 =$ | (3) $19 + 1 =$ | (4) $12 + 2 =$ |
| (5) $11 + 5 =$ | (6) $18 + 2 =$ | (7) $7 + 2 =$ | (8) $4 + 16 =$ |
| (9) $6 + 1 =$ | (10) $12 + 6 =$ | (11) $2 + 5 =$ | (12) $16 + 3 =$ |
| (13) $4 + 11 =$ | (14) $5 + 1 =$ | (15) $19 + 1 =$ | (16) $1 + 17 =$ |
| (17) $3 + 10 =$ | (18) $14 + 4 =$ | (19) $3 + 2 =$ | (20) $10 + 8 =$ |
| (21) $3 + 11 =$ | (22) $1 + 13 =$ | (23) $4 + 7 =$ | (24) $17 + 3 =$ |
| (25) $17 + 2 =$ | (26) $6 + 2 =$ | (27) $1 + 12 =$ | (28) $14 + 1 =$ |
| (29) $7 + 10 =$ | (30) $2 + 11 =$ | (31) $8 + 11 =$ | (32) $7 + 1 =$ |
| (33) $17 + 3 =$ | (34) $15 + 2 =$ | (35) $10 + 3 =$ | (36) $4 + 16 =$ |
| (37) $12 + 7 =$ | (38) $16 + 2 =$ | (39) $9 + 6 =$ | (40) $12 + 4 =$ |
| (41) $3 + 11 =$ | (42) $4 + 13 =$ | (43) $12 + 4 =$ | (44) $11 + 3 =$ |
| (45) $8 + 12 =$ | (46) $3 + 2 =$ | (47) $5 + 15 =$ | (48) $9 + 9 =$ |
| (49) $15 + 5 =$ | (50) $14 + 2 =$ | (51) $10 + 7 =$ | (52) $7 + 1 =$ |
| (53) $9 + 4 =$ | (54) $1 + 8 =$ | (55) $14 + 3 =$ | (56) $5 + 2 =$ |
| (57) $14 + 2 =$ | (58) $11 + 5 =$ | (59) $2 + 8 =$ | (60) $7 + 4 =$ |
| (61) $6 + 3 =$ | (62) $6 + 5 =$ | (63) $19 + 1 =$ | (64) $15 + 3 =$ |
| (65) $16 + 1 =$ | (66) $2 + 10 =$ | (67) $4 + 8 =$ | (68) $16 + 4 =$ |
| (69) $7 + 9 =$ | (70) $15 + 1 =$ | (71) $7 + 2 =$ | (72) $10 + 9 =$ |
| (73) $12 + 2 =$ | (74) $5 + 12 =$ | (75) $9 + 11 =$ | (76) $16 + 2 =$ |
| (77) $7 + 3 =$ | (78) $5 + 5 =$ | (79) $6 + 8 =$ | (80) $11 + 7 =$ |
| (81) $3 + 4 =$ | (82) $18 + 2 =$ | (83) $11 + 1 =$ | (84) $13 + 5 =$ |
| (85) $5 + 6 =$ | (86) $14 + 4 =$ | (87) $7 + 9 =$ | (88) $5 + 4 =$ |
| (89) $18 + 1 =$ | (90) $18 + 2 =$ | (91) $2 + 6 =$ | (92) $3 + 3 =$ |
| (93) $10 + 2 =$ | (94) $1 + 5 =$ | (95) $18 + 1 =$ | (96) $4 + 14 =$ |
| (97) $9 + 9 =$ | (98) $2 + 12 =$ | (99) $13 + 3 =$ | (100) $5 + 8 =$ |

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|-----------------|-----------------|-----------------|-----------------|
| (1) $14 + 4 =$ | (2) $6 + 8 =$ | (3) $12 + 8 =$ | (4) $15 + 5 =$ |
| (5) $3 + 5 =$ | (6) $7 + 7 =$ | (7) $6 + 1 =$ | (8) $15 + 1 =$ |
| (9) $4 + 6 =$ | (10) $1 + 14 =$ | (11) $9 + 7 =$ | (12) $10 + 3 =$ |
| (13) $16 + 1 =$ | (14) $15 + 4 =$ | (15) $16 + 2 =$ | (16) $2 + 16 =$ |
| (17) $17 + 1 =$ | (18) $14 + 6 =$ | (19) $7 + 4 =$ | (20) $1 + 16 =$ |
| (21) $13 + 2 =$ | (22) $16 + 4 =$ | (23) $18 + 2 =$ | (24) $11 + 6 =$ |
| (25) $14 + 6 =$ | (26) $4 + 13 =$ | (27) $7 + 5 =$ | (28) $18 + 1 =$ |
| (29) $14 + 1 =$ | (30) $13 + 3 =$ | (31) $10 + 6 =$ | (32) $12 + 3 =$ |
| (33) $8 + 5 =$ | (34) $1 + 1 =$ | (35) $10 + 3 =$ | (36) $8 + 10 =$ |
| (37) $15 + 4 =$ | (38) $19 + 1 =$ | (39) $10 + 4 =$ | (40) $15 + 4 =$ |
| (41) $18 + 1 =$ | (42) $5 + 5 =$ | (43) $14 + 1 =$ | (44) $13 + 2 =$ |
| (45) $10 + 8 =$ | (46) $14 + 5 =$ | (47) $16 + 3 =$ | (48) $4 + 2 =$ |
| (49) $19 + 1 =$ | (50) $15 + 4 =$ | (51) $13 + 2 =$ | (52) $3 + 3 =$ |
| (53) $5 + 10 =$ | (54) $12 + 2 =$ | (55) $18 + 1 =$ | (56) $17 + 1 =$ |
| (57) $1 + 9 =$ | (58) $6 + 1 =$ | (59) $1 + 9 =$ | (60) $5 + 8 =$ |
| (61) $12 + 1 =$ | (62) $9 + 8 =$ | (63) $12 + 3 =$ | (64) $13 + 6 =$ |
| (65) $10 + 2 =$ | (66) $12 + 3 =$ | (67) $14 + 1 =$ | (68) $17 + 1 =$ |
| (69) $10 + 3 =$ | (70) $6 + 2 =$ | (71) $15 + 5 =$ | (72) $10 + 1 =$ |
| (73) $5 + 14 =$ | (74) $5 + 7 =$ | (75) $7 + 7 =$ | (76) $6 + 1 =$ |
| (77) $15 + 5 =$ | (78) $18 + 2 =$ | (79) $5 + 12 =$ | (80) $18 + 1 =$ |
| (81) $2 + 17 =$ | (82) $5 + 7 =$ | (83) $4 + 15 =$ | (84) $6 + 8 =$ |
| (85) $7 + 11 =$ | (86) $16 + 2 =$ | (87) $16 + 1 =$ | (88) $2 + 15 =$ |
| (89) $16 + 2 =$ | (90) $15 + 4 =$ | (91) $7 + 10 =$ | (92) $2 + 6 =$ |
| (93) $3 + 5 =$ | (94) $3 + 11 =$ | (95) $9 + 7 =$ | (96) $14 + 2 =$ |
| (97) $16 + 2 =$ | (98) $19 + 1 =$ | (99) $10 + 9 =$ | (100) $3 + 5 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $6 + 3 =$ | (2) $13 + 3 =$ | (3) $5 + 4 =$ | (4) $14 + 6 =$ |
| (5) $1 + 6 =$ | (6) $9 + 10 =$ | (7) $11 + 2 =$ | (8) $16 + 1 =$ |
| (9) $18 + 2 =$ | (10) $8 + 7 =$ | (11) $6 + 14 =$ | (12) $8 + 10 =$ |
| (13) $3 + 8 =$ | (14) $18 + 2 =$ | (15) $18 + 1 =$ | (16) $17 + 1 =$ |
| (17) $12 + 3 =$ | (18) $1 + 9 =$ | (19) $15 + 2 =$ | (20) $15 + 4 =$ |
| (21) $17 + 3 =$ | (22) $11 + 3 =$ | (23) $14 + 5 =$ | (24) $5 + 5 =$ |
| (25) $7 + 2 =$ | (26) $1 + 7 =$ | (27) $13 + 1 =$ | (28) $17 + 3 =$ |
| (29) $19 + 1 =$ | (30) $10 + 3 =$ | (31) $17 + 1 =$ | (32) $15 + 4 =$ |
| (33) $1 + 1 =$ | (34) $4 + 3 =$ | (35) $17 + 3 =$ | (36) $5 + 8 =$ |
| (37) $10 + 1 =$ | (38) $16 + 2 =$ | (39) $14 + 2 =$ | (40) $18 + 1 =$ |
| (41) $1 + 2 =$ | (42) $2 + 13 =$ | (43) $8 + 7 =$ | (44) $17 + 3 =$ |
| (45) $1 + 6 =$ | (46) $16 + 3 =$ | (47) $6 + 14 =$ | (48) $16 + 2 =$ |
| (49) $9 + 6 =$ | (50) $12 + 2 =$ | (51) $1 + 12 =$ | (52) $18 + 1 =$ |
| (53) $16 + 2 =$ | (54) $18 + 2 =$ | (55) $9 + 6 =$ | (56) $14 + 6 =$ |
| (57) $19 + 1 =$ | (58) $7 + 13 =$ | (59) $2 + 10 =$ | (60) $19 + 1 =$ |
| (61) $3 + 3 =$ | (62) $3 + 10 =$ | (63) $10 + 1 =$ | (64) $15 + 4 =$ |
| (65) $2 + 11 =$ | (66) $3 + 7 =$ | (67) $12 + 8 =$ | (68) $6 + 9 =$ |
| (69) $9 + 8 =$ | (70) $7 + 12 =$ | (71) $7 + 5 =$ | (72) $17 + 2 =$ |
| (73) $13 + 3 =$ | (74) $10 + 10 =$ | (75) $5 + 7 =$ | (76) $17 + 1 =$ |
| (77) $4 + 2 =$ | (78) $6 + 10 =$ | (79) $18 + 1 =$ | (80) $2 + 5 =$ |
| (81) $16 + 3 =$ | (82) $6 + 6 =$ | (83) $14 + 1 =$ | (84) $14 + 5 =$ |
| (85) $15 + 3 =$ | (86) $15 + 1 =$ | (87) $17 + 3 =$ | (88) $19 + 1 =$ |
| (89) $12 + 4 =$ | (90) $8 + 11 =$ | (91) $16 + 4 =$ | (92) $15 + 5 =$ |
| (93) $4 + 11 =$ | (94) $13 + 6 =$ | (95) $8 + 5 =$ | (96) $15 + 4 =$ |
| (97) $3 + 8 =$ | (98) $11 + 9 =$ | (99) $3 + 6 =$ | (100) $14 + 3 =$ |

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|-----------------|------------------|-----------------|-----------------|
| (1) $14 + 5 =$ | (2) $2 + 2 =$ | (3) $7 + 1 =$ | (4) $18 + 2 =$ |
| (5) $12 + 2 =$ | (6) $9 + 4 =$ | (7) $9 + 11 =$ | (8) $14 + 5 =$ |
| (9) $15 + 5 =$ | (10) $9 + 8 =$ | (11) $10 + 4 =$ | (12) $6 + 12 =$ |
| (13) $7 + 13 =$ | (14) $10 + 5 =$ | (15) $9 + 11 =$ | (16) $1 + 12 =$ |
| (17) $11 + 5 =$ | (18) $4 + 3 =$ | (19) $5 + 2 =$ | (20) $8 + 8 =$ |
| (21) $8 + 7 =$ | (22) $19 + 1 =$ | (23) $14 + 2 =$ | (24) $11 + 1 =$ |
| (25) $16 + 1 =$ | (26) $7 + 3 =$ | (27) $1 + 12 =$ | (28) $15 + 2 =$ |
| (29) $17 + 1 =$ | (30) $1 + 12 =$ | (31) $4 + 15 =$ | (32) $9 + 3 =$ |
| (33) $14 + 3 =$ | (34) $4 + 16 =$ | (35) $1 + 3 =$ | (36) $10 + 5 =$ |
| (37) $15 + 1 =$ | (38) $16 + 4 =$ | (39) $2 + 5 =$ | (40) $8 + 11 =$ |
| (41) $5 + 13 =$ | (42) $7 + 10 =$ | (43) $13 + 4 =$ | (44) $14 + 3 =$ |
| (45) $19 + 1 =$ | (46) $2 + 8 =$ | (47) $14 + 2 =$ | (48) $19 + 1 =$ |
| (49) $2 + 5 =$ | (50) $18 + 1 =$ | (51) $15 + 2 =$ | (52) $16 + 2 =$ |
| (53) $9 + 8 =$ | (54) $11 + 1 =$ | (55) $8 + 11 =$ | (56) $7 + 7 =$ |
| (57) $12 + 8 =$ | (58) $17 + 3 =$ | (59) $16 + 3 =$ | (60) $12 + 3 =$ |
| (61) $5 + 4 =$ | (62) $10 + 9 =$ | (63) $5 + 13 =$ | (64) $13 + 2 =$ |
| (65) $14 + 6 =$ | (66) $10 + 4 =$ | (67) $7 + 7 =$ | (68) $7 + 13 =$ |
| (69) $12 + 5 =$ | (70) $3 + 14 =$ | (71) $13 + 4 =$ | (72) $2 + 4 =$ |
| (73) $2 + 18 =$ | (74) $10 + 10 =$ | (75) $1 + 12 =$ | (76) $5 + 12 =$ |
| (77) $14 + 6 =$ | (78) $12 + 1 =$ | (79) $6 + 4 =$ | (80) $1 + 18 =$ |
| (81) $13 + 4 =$ | (82) $10 + 5 =$ | (83) $13 + 6 =$ | (84) $16 + 2 =$ |
| (85) $2 + 16 =$ | (86) $12 + 6 =$ | (87) $15 + 1 =$ | (88) $8 + 10 =$ |
| (89) $16 + 4 =$ | (90) $9 + 5 =$ | (91) $16 + 1 =$ | (92) $9 + 11 =$ |
| (93) $17 + 1 =$ | (94) $18 + 2 =$ | (95) $12 + 1 =$ | (96) $5 + 12 =$ |
| (97) $1 + 4 =$ | (98) $13 + 7 =$ | (99) $11 + 7 =$ | (100) $9 + 4 =$ |

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|-----------------|-----------------|-----------------|------------------|
| (1) $14 + 3 =$ | (2) $3 + 7 =$ | (3) $9 + 7 =$ | (4) $9 + 9 =$ |
| (5) $9 + 7 =$ | (6) $8 + 8 =$ | (7) $11 + 1 =$ | (8) $9 + 9 =$ |
| (9) $17 + 3 =$ | (10) $2 + 3 =$ | (11) $5 + 6 =$ | (12) $19 + 1 =$ |
| (13) $4 + 16 =$ | (14) $17 + 2 =$ | (15) $17 + 1 =$ | (16) $19 + 1 =$ |
| (17) $17 + 2 =$ | (18) $8 + 7 =$ | (19) $12 + 1 =$ | (20) $16 + 1 =$ |
| (21) $15 + 2 =$ | (22) $3 + 3 =$ | (23) $17 + 2 =$ | (24) $19 + 1 =$ |
| (25) $5 + 10 =$ | (26) $15 + 4 =$ | (27) $14 + 5 =$ | (28) $9 + 4 =$ |
| (29) $4 + 2 =$ | (30) $5 + 12 =$ | (31) $5 + 2 =$ | (32) $19 + 1 =$ |
| (33) $16 + 4 =$ | (34) $10 + 9 =$ | (35) $9 + 7 =$ | (36) $13 + 7 =$ |
| (37) $19 + 1 =$ | (38) $18 + 1 =$ | (39) $7 + 5 =$ | (40) $18 + 2 =$ |
| (41) $13 + 2 =$ | (42) $8 + 11 =$ | (43) $10 + 1 =$ | (44) $4 + 12 =$ |
| (45) $6 + 13 =$ | (46) $7 + 3 =$ | (47) $15 + 5 =$ | (48) $12 + 3 =$ |
| (49) $12 + 6 =$ | (50) $19 + 1 =$ | (51) $4 + 16 =$ | (52) $12 + 6 =$ |
| (53) $2 + 15 =$ | (54) $11 + 6 =$ | (55) $2 + 17 =$ | (56) $3 + 1 =$ |
| (57) $5 + 6 =$ | (58) $1 + 12 =$ | (59) $10 + 8 =$ | (60) $11 + 8 =$ |
| (61) $16 + 3 =$ | (62) $1 + 16 =$ | (63) $2 + 2 =$ | (64) $14 + 5 =$ |
| (65) $1 + 15 =$ | (66) $15 + 3 =$ | (67) $14 + 5 =$ | (68) $13 + 2 =$ |
| (69) $6 + 11 =$ | (70) $1 + 19 =$ | (71) $19 + 1 =$ | (72) $8 + 7 =$ |
| (73) $4 + 2 =$ | (74) $11 + 5 =$ | (75) $4 + 8 =$ | (76) $10 + 10 =$ |
| (77) $10 + 1 =$ | (78) $4 + 8 =$ | (79) $5 + 8 =$ | (80) $6 + 2 =$ |
| (81) $6 + 4 =$ | (82) $6 + 6 =$ | (83) $7 + 13 =$ | (84) $8 + 2 =$ |
| (85) $17 + 2 =$ | (86) $1 + 9 =$ | (87) $13 + 2 =$ | (88) $16 + 1 =$ |
| (89) $6 + 3 =$ | (90) $17 + 3 =$ | (91) $13 + 6 =$ | (92) $2 + 6 =$ |
| (93) $16 + 3 =$ | (94) $6 + 13 =$ | (95) $4 + 15 =$ | (96) $7 + 11 =$ |
| (97) $12 + 1 =$ | (98) $1 + 11 =$ | (99) $4 + 7 =$ | (100) $16 + 2 =$ |

二十以内加法计算练习题答案

第1页答案

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|---------|---------|---------|----------|
| (1) 18 | (2) 19 | (3) 17 | (4) 19 |
| (5) 17 | (6) 19 | (7) 19 | (8) 20 |
| (9) 6 | (10) 15 | (11) 19 | (12) 18 |
| (13) 14 | (14) 12 | (15) 11 | (16) 20 |
| (17) 7 | (18) 19 | (19) 20 | (20) 20 |
| (21) 11 | (22) 16 | (23) 10 | (24) 20 |
| (25) 7 | (26) 17 | (27) 19 | (28) 13 |
| (29) 19 | (30) 19 | (31) 8 | (32) 20 |
| (33) 11 | (34) 19 | (35) 14 | (36) 3 |
| (37) 10 | (38) 20 | (39) 7 | (40) 18 |
| (41) 17 | (42) 4 | (43) 8 | (44) 18 |
| (45) 18 | (46) 12 | (47) 14 | (48) 16 |
| (49) 16 | (50) 6 | (51) 13 | (52) 12 |
| (53) 5 | (54) 13 | (55) 20 | (56) 19 |
| (57) 5 | (58) 19 | (59) 19 | (60) 17 |
| (61) 11 | (62) 12 | (63) 20 | (64) 20 |
| (65) 17 | (66) 15 | (67) 20 | (68) 19 |
| (69) 16 | (70) 17 | (71) 12 | (72) 20 |
| (73) 16 | (74) 20 | (75) 15 | (76) 5 |
| (77) 16 | (78) 19 | (79) 19 | (80) 9 |
| (81) 19 | (82) 16 | (83) 20 | (84) 20 |
| (85) 8 | (86) 5 | (87) 17 | (88) 8 |
| (89) 10 | (90) 14 | (91) 20 | (92) 12 |
| (93) 20 | (94) 16 | (95) 5 | (96) 15 |
| (97) 9 | (98) 15 | (99) 20 | (100) 20 |

二十以内加法计算练习题答案

第2页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 13 | (3) 19 | (4) 19 |
| (5) 12 | (6) 20 | (7) 13 | (8) 18 |
| (9) 14 | (10) 17 | (11) 18 | (12) 12 |
| (13) 17 | (14) 17 | (15) 11 | (16) 20 |
| (17) 16 | (18) 12 | (19) 11 | (20) 16 |
| (21) 16 | (22) 20 | (23) 20 | (24) 7 |
| (25) 19 | (26) 18 | (27) 10 | (28) 19 |
| (29) 20 | (30) 11 | (31) 16 | (32) 19 |
| (33) 16 | (34) 18 | (35) 13 | (36) 20 |
| (37) 20 | (38) 16 | (39) 20 | (40) 10 |
| (41) 17 | (42) 16 | (43) 12 | (44) 14 |
| (45) 18 | (46) 6 | (47) 20 | (48) 9 |
| (49) 11 | (50) 13 | (51) 20 | (52) 17 |
| (53) 15 | (54) 20 | (55) 19 | (56) 20 |
| (57) 20 | (58) 20 | (59) 14 | (60) 18 |
| (61) 20 | (62) 15 | (63) 20 | (64) 7 |
| (65) 16 | (66) 13 | (67) 11 | (68) 15 |
| (69) 19 | (70) 18 | (71) 19 | (72) 11 |
| (73) 20 | (74) 15 | (75) 15 | (76) 8 |
| (77) 12 | (78) 19 | (79) 12 | (80) 19 |
| (81) 14 | (82) 16 | (83) 13 | (84) 4 |
| (85) 9 | (86) 11 | (87) 19 | (88) 18 |
| (89) 20 | (90) 11 | (91) 20 | (92) 15 |
| (93) 18 | (94) 16 | (95) 19 | (96) 17 |
| (97) 12 | (98) 19 | (99) 19 | (100) 12 |

二十以内加法计算练习题答案

第3页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 8 | (2) 18 | (3) 20 | (4) 14 |
| (5) 16 | (6) 20 | (7) 9 | (8) 20 |
| (9) 7 | (10) 18 | (11) 7 | (12) 19 |
| (13) 15 | (14) 6 | (15) 20 | (16) 18 |
| (17) 13 | (18) 18 | (19) 5 | (20) 18 |
| (21) 14 | (22) 14 | (23) 11 | (24) 20 |
| (25) 19 | (26) 8 | (27) 13 | (28) 15 |
| (29) 17 | (30) 13 | (31) 19 | (32) 8 |
| (33) 20 | (34) 17 | (35) 13 | (36) 20 |
| (37) 19 | (38) 18 | (39) 15 | (40) 16 |
| (41) 14 | (42) 17 | (43) 16 | (44) 14 |
| (45) 20 | (46) 5 | (47) 20 | (48) 18 |
| (49) 20 | (50) 16 | (51) 17 | (52) 8 |
| (53) 13 | (54) 9 | (55) 17 | (56) 7 |
| (57) 16 | (58) 16 | (59) 10 | (60) 11 |
| (61) 9 | (62) 11 | (63) 20 | (64) 18 |
| (65) 17 | (66) 12 | (67) 12 | (68) 20 |
| (69) 16 | (70) 16 | (71) 9 | (72) 19 |
| (73) 14 | (74) 17 | (75) 20 | (76) 18 |
| (77) 10 | (78) 10 | (79) 14 | (80) 18 |
| (81) 7 | (82) 20 | (83) 12 | (84) 18 |
| (85) 11 | (86) 18 | (87) 16 | (88) 9 |
| (89) 19 | (90) 20 | (91) 8 | (92) 6 |
| (93) 12 | (94) 6 | (95) 19 | (96) 18 |
| (97) 18 | (98) 14 | (99) 16 | (100) 13 |

二十以内加法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 18 | (2) 14 | (3) 20 | (4) 20 |
| (5) 8 | (6) 14 | (7) 7 | (8) 16 |
| (9) 10 | (10) 15 | (11) 16 | (12) 13 |
| (13) 17 | (14) 19 | (15) 18 | (16) 18 |
| (17) 18 | (18) 20 | (19) 11 | (20) 17 |
| (21) 15 | (22) 20 | (23) 20 | (24) 17 |
| (25) 20 | (26) 17 | (27) 12 | (28) 19 |
| (29) 15 | (30) 16 | (31) 16 | (32) 15 |
| (33) 13 | (34) 2 | (35) 13 | (36) 18 |
| (37) 19 | (38) 20 | (39) 14 | (40) 19 |
| (41) 19 | (42) 10 | (43) 15 | (44) 15 |
| (45) 18 | (46) 19 | (47) 19 | (48) 6 |
| (49) 20 | (50) 19 | (51) 15 | (52) 6 |
| (53) 15 | (54) 14 | (55) 19 | (56) 18 |
| (57) 10 | (58) 7 | (59) 10 | (60) 13 |
| (61) 13 | (62) 17 | (63) 15 | (64) 19 |
| (65) 12 | (66) 15 | (67) 15 | (68) 18 |
| (69) 13 | (70) 8 | (71) 20 | (72) 11 |
| (73) 19 | (74) 12 | (75) 14 | (76) 7 |
| (77) 20 | (78) 20 | (79) 17 | (80) 19 |
| (81) 19 | (82) 12 | (83) 19 | (84) 14 |
| (85) 18 | (86) 18 | (87) 17 | (88) 17 |
| (89) 18 | (90) 19 | (91) 17 | (92) 8 |
| (93) 8 | (94) 14 | (95) 16 | (96) 16 |
| (97) 18 | (98) 20 | (99) 19 | (100) 8 |

二十以内加法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 9 | (2) 16 | (3) 9 | (4) 20 |
| (5) 7 | (6) 19 | (7) 13 | (8) 17 |
| (9) 20 | (10) 15 | (11) 20 | (12) 18 |
| (13) 11 | (14) 20 | (15) 19 | (16) 18 |
| (17) 15 | (18) 10 | (19) 17 | (20) 19 |
| (21) 20 | (22) 14 | (23) 19 | (24) 10 |
| (25) 9 | (26) 8 | (27) 14 | (28) 20 |
| (29) 20 | (30) 13 | (31) 18 | (32) 19 |
| (33) 2 | (34) 7 | (35) 20 | (36) 13 |
| (37) 11 | (38) 18 | (39) 16 | (40) 19 |
| (41) 3 | (42) 15 | (43) 15 | (44) 20 |
| (45) 7 | (46) 19 | (47) 20 | (48) 18 |
| (49) 15 | (50) 14 | (51) 13 | (52) 19 |
| (53) 18 | (54) 20 | (55) 15 | (56) 20 |
| (57) 20 | (58) 20 | (59) 12 | (60) 20 |
| (61) 6 | (62) 13 | (63) 11 | (64) 19 |
| (65) 13 | (66) 10 | (67) 20 | (68) 15 |
| (69) 17 | (70) 19 | (71) 12 | (72) 19 |
| (73) 16 | (74) 20 | (75) 12 | (76) 18 |
| (77) 6 | (78) 16 | (79) 19 | (80) 7 |
| (81) 19 | (82) 12 | (83) 15 | (84) 19 |
| (85) 18 | (86) 16 | (87) 20 | (88) 20 |
| (89) 16 | (90) 19 | (91) 20 | (92) 20 |
| (93) 15 | (94) 19 | (95) 13 | (96) 19 |
| (97) 11 | (98) 20 | (99) 9 | (100) 17 |

二十以内加法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 19 | (2) 4 | (3) 8 | (4) 20 |
| (5) 14 | (6) 13 | (7) 20 | (8) 19 |
| (9) 20 | (10) 17 | (11) 14 | (12) 18 |
| (13) 20 | (14) 15 | (15) 20 | (16) 13 |
| (17) 16 | (18) 7 | (19) 7 | (20) 16 |
| (21) 15 | (22) 20 | (23) 16 | (24) 12 |
| (25) 17 | (26) 10 | (27) 13 | (28) 17 |
| (29) 18 | (30) 13 | (31) 19 | (32) 12 |
| (33) 17 | (34) 20 | (35) 4 | (36) 15 |
| (37) 16 | (38) 20 | (39) 7 | (40) 19 |
| (41) 18 | (42) 17 | (43) 17 | (44) 17 |
| (45) 20 | (46) 10 | (47) 16 | (48) 20 |
| (49) 7 | (50) 19 | (51) 17 | (52) 18 |
| (53) 17 | (54) 12 | (55) 19 | (56) 14 |
| (57) 20 | (58) 20 | (59) 19 | (60) 15 |
| (61) 9 | (62) 19 | (63) 18 | (64) 15 |
| (65) 20 | (66) 14 | (67) 14 | (68) 20 |
| (69) 17 | (70) 17 | (71) 17 | (72) 6 |
| (73) 20 | (74) 20 | (75) 13 | (76) 17 |
| (77) 20 | (78) 13 | (79) 10 | (80) 19 |
| (81) 17 | (82) 15 | (83) 19 | (84) 18 |
| (85) 18 | (86) 18 | (87) 16 | (88) 18 |
| (89) 20 | (90) 14 | (91) 17 | (92) 20 |
| (93) 18 | (94) 20 | (95) 13 | (96) 17 |
| (97) 5 | (98) 20 | (99) 18 | (100) 13 |

二十以内加法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 17 | (2) 10 | (3) 16 | (4) 18 |
| (5) 16 | (6) 16 | (7) 12 | (8) 18 |
| (9) 20 | (10) 5 | (11) 11 | (12) 20 |
| (13) 20 | (14) 19 | (15) 18 | (16) 20 |
| (17) 19 | (18) 15 | (19) 13 | (20) 17 |
| (21) 17 | (22) 6 | (23) 19 | (24) 20 |
| (25) 15 | (26) 19 | (27) 19 | (28) 13 |
| (29) 6 | (30) 17 | (31) 7 | (32) 20 |
| (33) 20 | (34) 19 | (35) 16 | (36) 20 |
| (37) 20 | (38) 19 | (39) 12 | (40) 20 |
| (41) 15 | (42) 19 | (43) 11 | (44) 16 |
| (45) 19 | (46) 10 | (47) 20 | (48) 15 |
| (49) 18 | (50) 20 | (51) 20 | (52) 18 |
| (53) 17 | (54) 17 | (55) 19 | (56) 4 |
| (57) 11 | (58) 13 | (59) 18 | (60) 19 |
| (61) 19 | (62) 17 | (63) 4 | (64) 19 |
| (65) 16 | (66) 18 | (67) 19 | (68) 15 |
| (69) 17 | (70) 20 | (71) 20 | (72) 15 |
| (73) 6 | (74) 16 | (75) 12 | (76) 20 |
| (77) 11 | (78) 12 | (79) 13 | (80) 8 |
| (81) 10 | (82) 12 | (83) 20 | (84) 10 |
| (85) 19 | (86) 10 | (87) 15 | (88) 17 |
| (89) 9 | (90) 20 | (91) 19 | (92) 8 |
| (93) 19 | (94) 19 | (95) 19 | (96) 18 |
| (97) 13 | (98) 12 | (99) 11 | (100) 18 |