

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $11 + 8 =$ | (2) $18 + 1 =$ | (3) $8 - 2 =$ | (4) $7 - 7 =$ |
| (5) $7 - 5 =$ | (6) $8 - 1 =$ | (7) $4 + 14 =$ | (8) $5 - 2 =$ |
| (9) $12 - 7 =$ | (10) $9 + 11 =$ | (11) $17 + 3 =$ | (12) $4 + 4 =$ |
| (13) $3 - 2 =$ | (14) $15 - 11 =$ | (15) $6 + 4 =$ | (16) $1 + 9 =$ |
| (17) $1 - 1 =$ | (18) $5 + 8 =$ | (19) $5 - 1 =$ | (20) $14 + 5 =$ |
| (21) $18 - 12 =$ | (22) $17 + 3 =$ | (23) $19 + 1 =$ | (24) $9 + 1 =$ |
| (25) $11 - 8 =$ | (26) $8 - 5 =$ | (27) $9 + 7 =$ | (28) $8 + 12 =$ |
| (29) $8 + 9 =$ | (30) $19 - 10 =$ | (31) $10 - 1 =$ | (32) $10 + 2 =$ |
| (33) $12 + 1 =$ | (34) $17 + 2 =$ | (35) $10 + 9 =$ | (36) $17 + 1 =$ |
| (37) $4 + 11 =$ | (38) $2 - 2 =$ | (39) $7 + 6 =$ | (40) $2 - 2 =$ |
| (41) $1 + 13 =$ | (42) $10 - 5 =$ | (43) $17 + 1 =$ | (44) $17 + 2 =$ |
| (45) $17 - 2 =$ | (46) $2 - 2 =$ | (47) $11 - 9 =$ | (48) $4 - 1 =$ |
| (49) $12 - 12 =$ | (50) $10 + 1 =$ | (51) $13 + 1 =$ | (52) $8 + 11 =$ |
| (53) $16 - 3 =$ | (54) $4 + 5 =$ | (55) $7 - 6 =$ | (56) $14 - 4 =$ |
| (57) $11 + 2 =$ | (58) $19 - 13 =$ | (59) $8 - 3 =$ | (60) $12 - 2 =$ |
| (61) $2 + 3 =$ | (62) $13 + 4 =$ | (63) $17 - 4 =$ | (64) $13 + 5 =$ |
| (65) $19 + 1 =$ | (66) $2 + 8 =$ | (67) $11 - 5 =$ | (68) $7 + 4 =$ |
| (69) $19 + 1 =$ | (70) $2 - 2 =$ | (71) $8 + 3 =$ | (72) $15 + 1 =$ |
| (73) $5 - 2 =$ | (74) $14 + 4 =$ | (75) $7 - 5 =$ | (76) $6 + 9 =$ |
| (77) $5 + 3 =$ | (78) $10 + 3 =$ | (79) $12 + 6 =$ | (80) $17 + 2 =$ |
| (81) $14 + 1 =$ | (82) $2 - 1 =$ | (83) $1 + 9 =$ | (84) $10 - 6 =$ |
| (85) $10 + 8 =$ | (86) $8 + 12 =$ | (87) $12 + 8 =$ | (88) $12 + 2 =$ |
| (89) $7 - 1 =$ | (90) $2 - 2 =$ | (91) $7 - 2 =$ | (92) $6 - 6 =$ |
| (93) $14 - 11 =$ | (94) $13 - 7 =$ | (95) $19 - 19 =$ | (96) $6 - 5 =$ |
| (97) $3 - 1 =$ | (98) $3 + 10 =$ | (99) $12 + 2 =$ | (100) $17 - 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 - 4 =$ | (2) $8 + 11 =$ | (3) $6 - 2 =$ | (4) $17 + 1 =$ |
| (5) $16 + 1 =$ | (6) $4 - 4 =$ | (7) $8 + 12 =$ | (8) $7 + 6 =$ |
| (9) $9 - 7 =$ | (10) $16 + 2 =$ | (11) $9 + 2 =$ | (12) $4 + 15 =$ |
| (13) $18 + 2 =$ | (14) $7 - 3 =$ | (15) $11 - 8 =$ | (16) $14 - 7 =$ |
| (17) $5 - 1 =$ | (18) $14 + 6 =$ | (19) $8 + 6 =$ | (20) $8 - 6 =$ |
| (21) $3 - 1 =$ | (22) $17 - 5 =$ | (23) $15 - 10 =$ | (24) $3 + 4 =$ |
| (25) $2 + 16 =$ | (26) $19 + 1 =$ | (27) $1 - 1 =$ | (28) $12 - 4 =$ |
| (29) $19 - 1 =$ | (30) $9 + 3 =$ | (31) $7 - 2 =$ | (32) $9 - 6 =$ |
| (33) $4 - 3 =$ | (34) $2 - 2 =$ | (35) $4 - 3 =$ | (36) $5 - 3 =$ |
| (37) $6 - 6 =$ | (38) $3 - 2 =$ | (39) $7 - 5 =$ | (40) $16 - 11 =$ |
| (41) $17 + 1 =$ | (42) $14 - 12 =$ | (43) $5 - 5 =$ | (44) $5 - 2 =$ |
| (45) $16 - 9 =$ | (46) $18 - 11 =$ | (47) $4 - 4 =$ | (48) $16 - 12 =$ |
| (49) $11 + 3 =$ | (50) $10 + 5 =$ | (51) $6 - 1 =$ | (52) $13 + 3 =$ |
| (53) $13 - 13 =$ | (54) $10 + 2 =$ | (55) $19 - 17 =$ | (56) $13 + 4 =$ |
| (57) $2 - 2 =$ | (58) $11 + 2 =$ | (59) $7 + 5 =$ | (60) $2 - 2 =$ |
| (61) $1 + 3 =$ | (62) $4 - 2 =$ | (63) $8 - 3 =$ | (64) $6 - 6 =$ |
| (65) $8 + 3 =$ | (66) $1 - 1 =$ | (67) $1 + 3 =$ | (68) $14 + 4 =$ |
| (69) $18 + 2 =$ | (70) $10 - 4 =$ | (71) $14 - 1 =$ | (72) $7 - 4 =$ |
| (73) $1 - 1 =$ | (74) $7 - 2 =$ | (75) $10 + 10 =$ | (76) $12 + 2 =$ |
| (77) $13 - 9 =$ | (78) $6 + 11 =$ | (79) $4 + 4 =$ | (80) $3 - 1 =$ |
| (81) $3 - 3 =$ | (82) $11 - 10 =$ | (83) $18 - 11 =$ | (84) $1 - 1 =$ |
| (85) $8 - 3 =$ | (86) $4 + 13 =$ | (87) $12 - 6 =$ | (88) $2 - 1 =$ |
| (89) $7 + 2 =$ | (90) $7 - 6 =$ | (91) $11 - 11 =$ | (92) $12 + 8 =$ |
| (93) $16 + 2 =$ | (94) $9 + 6 =$ | (95) $17 + 2 =$ | (96) $5 + 8 =$ |
| (97) $6 - 2 =$ | (98) $18 + 1 =$ | (99) $5 - 2 =$ | (100) $6 + 9 =$ |

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- | | | | |
|------------------|------------------|-----------------|------------------|
| (1) $5 + 14 =$ | (2) $16 - 9 =$ | (3) $11 - 1 =$ | (4) $12 + 8 =$ |
| (5) $4 - 4 =$ | (6) $13 + 1 =$ | (7) $12 + 4 =$ | (8) $19 - 13 =$ |
| (9) $2 - 1 =$ | (10) $11 - 6 =$ | (11) $5 + 9 =$ | (12) $7 - 4 =$ |
| (13) $7 - 7 =$ | (14) $11 - 10 =$ | (15) $10 + 2 =$ | (16) $13 - 9 =$ |
| (17) $3 + 11 =$ | (18) $9 + 8 =$ | (19) $1 - 1 =$ | (20) $7 + 4 =$ |
| (21) $14 + 3 =$ | (22) $10 - 8 =$ | (23) $1 + 3 =$ | (24) $17 - 9 =$ |
| (25) $1 - 1 =$ | (26) $13 + 1 =$ | (27) $8 + 11 =$ | (28) $2 - 1 =$ |
| (29) $3 + 15 =$ | (30) $12 - 2 =$ | (31) $9 - 1 =$ | (32) $10 + 10 =$ |
| (33) $2 - 2 =$ | (34) $7 + 11 =$ | (35) $16 + 4 =$ | (36) $13 - 10 =$ |
| (37) $16 - 11 =$ | (38) $5 + 3 =$ | (39) $2 - 1 =$ | (40) $5 - 4 =$ |
| (41) $4 - 2 =$ | (42) $18 + 2 =$ | (43) $14 - 5 =$ | (44) $17 - 5 =$ |
| (45) $16 - 9 =$ | (46) $10 + 6 =$ | (47) $3 + 3 =$ | (48) $11 + 1 =$ |
| (49) $7 - 7 =$ | (50) $7 - 1 =$ | (51) $5 + 3 =$ | (52) $7 - 3 =$ |
| (53) $12 + 7 =$ | (54) $12 + 8 =$ | (55) $10 + 5 =$ | (56) $2 - 1 =$ |
| (57) $16 + 1 =$ | (58) $15 + 1 =$ | (59) $8 - 8 =$ | (60) $15 - 12 =$ |
| (61) $6 + 2 =$ | (62) $16 + 4 =$ | (63) $9 + 2 =$ | (64) $18 - 7 =$ |
| (65) $14 - 11 =$ | (66) $13 + 6 =$ | (67) $15 + 3 =$ | (68) $5 + 8 =$ |
| (69) $1 - 1 =$ | (70) $6 + 10 =$ | (71) $11 + 6 =$ | (72) $9 - 5 =$ |
| (73) $7 + 3 =$ | (74) $11 + 5 =$ | (75) $8 + 6 =$ | (76) $1 + 4 =$ |
| (77) $3 + 3 =$ | (78) $4 - 2 =$ | (79) $15 + 2 =$ | (80) $7 - 5 =$ |
| (81) $5 + 5 =$ | (82) $14 - 10 =$ | (83) $19 + 1 =$ | (84) $17 + 2 =$ |
| (85) $18 - 17 =$ | (86) $14 - 6 =$ | (87) $5 + 14 =$ | (88) $4 + 1 =$ |
| (89) $18 - 13 =$ | (90) $14 - 4 =$ | (91) $16 - 2 =$ | (92) $2 - 1 =$ |
| (93) $10 + 5 =$ | (94) $10 + 1 =$ | (95) $16 + 2 =$ | (96) $19 + 1 =$ |
| (97) $12 + 6 =$ | (98) $12 - 9 =$ | (99) $1 - 1 =$ | (100) $1 + 10 =$ |



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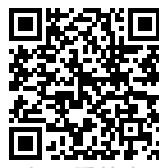
用时 _____

得分率 _____ %

扫码看答案

- (1) $9 + 5 =$ (2) $7 - 1 =$ (3) $19 - 12 =$ (4) $10 + 5 =$
(5) $6 + 1 =$ (6) $4 - 4 =$ (7) $4 + 4 =$ (8) $13 + 4 =$
(9) $5 - 3 =$ (10) $1 - 1 =$ (11) $12 - 5 =$ (12) $11 - 4 =$
(13) $2 - 2 =$ (14) $16 - 5 =$ (15) $2 + 4 =$ (16) $17 + 2 =$
(17) $4 - 4 =$ (18) $10 + 7 =$ (19) $3 - 1 =$ (20) $10 - 6 =$
(21) $8 + 4 =$ (22) $10 + 10 =$ (23) $16 - 4 =$ (24) $11 + 7 =$
(25) $5 - 5 =$ (26) $13 + 5 =$ (27) $15 - 15 =$ (28) $8 - 4 =$
(29) $5 + 5 =$ (30) $12 - 3 =$ (31) $16 - 1 =$ (32) $5 + 3 =$
(33) $7 + 3 =$ (34) $6 + 12 =$ (35) $15 + 2 =$ (36) $1 + 17 =$
(37) $9 - 6 =$ (38) $19 + 1 =$ (39) $12 - 12 =$ (40) $13 + 4 =$
(41) $4 + 9 =$ (42) $15 + 4 =$ (43) $9 - 1 =$ (44) $18 - 8 =$
(45) $17 - 17 =$ (46) $4 + 2 =$ (47) $16 - 12 =$ (48) $11 + 5 =$
(49) $3 - 3 =$ (50) $14 - 6 =$ (51) $17 - 16 =$ (52) $17 - 10 =$
(53) $14 - 3 =$ (54) $17 - 15 =$ (55) $4 + 5 =$ (56) $6 + 7 =$
(57) $3 + 8 =$ (58) $2 + 6 =$ (59) $17 + 1 =$ (60) $9 + 9 =$
(61) $13 - 8 =$ (62) $9 - 5 =$ (63) $13 + 3 =$ (64) $3 + 11 =$
(65) $9 - 4 =$ (66) $10 - 4 =$ (67) $4 + 2 =$ (68) $17 - 17 =$
(69) $10 - 5 =$ (70) $1 + 7 =$ (71) $16 + 3 =$ (72) $11 - 10 =$
(73) $15 - 9 =$ (74) $6 + 3 =$ (75) $12 - 7 =$ (76) $4 + 5 =$
(77) $18 + 1 =$ (78) $14 - 9 =$ (79) $2 - 1 =$ (80) $10 - 3 =$
(81) $19 - 8 =$ (82) $5 + 1 =$ (83) $3 - 2 =$ (84) $10 + 3 =$
(85) $3 - 2 =$ (86) $4 - 4 =$ (87) $9 + 1 =$ (88) $16 + 4 =$
(89) $12 - 3 =$ (90) $16 - 14 =$ (91) $16 + 1 =$ (92) $3 + 8 =$
(93) $5 - 3 =$ (94) $5 + 3 =$ (95) $9 - 6 =$ (96) $16 + 1 =$
(97) $16 - 10 =$ (98) $14 + 5 =$ (99) $1 + 10 =$ (100) $8 - 3 =$

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- | | | | |
|------------------|-----------------|------------------|------------------|
| (1) $17 - 3 =$ | (2) $11 - 3 =$ | (3) $13 + 4 =$ | (4) $10 + 1 =$ |
| (5) $12 + 4 =$ | (6) $3 - 2 =$ | (7) $3 - 1 =$ | (8) $7 - 3 =$ |
| (9) $16 - 1 =$ | (10) $14 + 1 =$ | (11) $2 + 1 =$ | (12) $1 + 14 =$ |
| (13) $5 - 5 =$ | (14) $12 + 3 =$ | (15) $14 + 3 =$ | (16) $11 - 6 =$ |
| (17) $18 - 12 =$ | (18) $2 - 1 =$ | (19) $11 + 3 =$ | (20) $11 - 11 =$ |
| (21) $12 - 7 =$ | (22) $18 + 1 =$ | (23) $7 + 12 =$ | (24) $3 - 1 =$ |
| (25) $15 - 11 =$ | (26) $4 - 2 =$ | (27) $2 - 2 =$ | (28) $15 - 7 =$ |
| (29) $16 - 6 =$ | (30) $3 + 7 =$ | (31) $19 - 6 =$ | (32) $1 - 1 =$ |
| (33) $18 - 8 =$ | (34) $9 - 5 =$ | (35) $15 + 2 =$ | (36) $3 + 15 =$ |
| (37) $17 - 14 =$ | (38) $8 - 1 =$ | (39) $6 - 4 =$ | (40) $17 - 5 =$ |
| (41) $16 + 2 =$ | (42) $14 - 8 =$ | (43) $7 + 2 =$ | (44) $6 - 6 =$ |
| (45) $5 + 12 =$ | (46) $3 + 6 =$ | (47) $6 + 9 =$ | (48) $5 - 5 =$ |
| (49) $1 + 12 =$ | (50) $3 + 10 =$ | (51) $13 + 7 =$ | (52) $18 - 18 =$ |
| (53) $5 + 9 =$ | (54) $9 - 1 =$ | (55) $7 - 6 =$ | (56) $10 + 1 =$ |
| (57) $12 - 9 =$ | (58) $5 - 5 =$ | (59) $10 - 5 =$ | (60) $3 + 2 =$ |
| (61) $7 - 7 =$ | (62) $8 - 2 =$ | (63) $16 + 3 =$ | (64) $6 - 3 =$ |
| (65) $15 + 1 =$ | (66) $13 + 1 =$ | (67) $16 - 14 =$ | (68) $15 - 12 =$ |
| (69) $7 + 10 =$ | (70) $17 - 7 =$ | (71) $12 - 10 =$ | (72) $13 - 3 =$ |
| (73) $9 - 6 =$ | (74) $7 + 2 =$ | (75) $15 + 4 =$ | (76) $17 - 13 =$ |
| (77) $13 - 8 =$ | (78) $8 - 3 =$ | (79) $8 + 5 =$ | (80) $3 - 2 =$ |
| (81) $7 - 7 =$ | (82) $3 - 3 =$ | (83) $11 + 6 =$ | (84) $10 - 2 =$ |
| (85) $17 + 1 =$ | (86) $8 - 3 =$ | (87) $4 + 15 =$ | (88) $10 - 4 =$ |
| (89) $2 + 5 =$ | (90) $3 + 7 =$ | (91) $9 - 7 =$ | (92) $3 - 1 =$ |
| (93) $11 - 4 =$ | (94) $9 + 2 =$ | (95) $5 - 3 =$ | (96) $7 + 9 =$ |
| (97) $2 - 1 =$ | (98) $11 + 4 =$ | (99) $7 - 7 =$ | (100) $3 - 2 =$ |

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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 2 + 11 = | (2) 15 + 3 = | (3) 7 - 1 = | (4) 1 + 15 = |
| (5) 6 + 14 = | (6) 4 - 1 = | (7) 5 - 1 = | (8) 12 - 2 = |
| (9) 7 - 3 = | (10) 3 - 3 = | (11) 19 + 1 = | (12) 16 - 4 = |
| (13) 11 + 9 = | (14) 2 + 18 = | (15) 12 - 12 = | (16) 10 - 8 = |
| (17) 3 - 3 = | (18) 3 + 14 = | (19) 8 + 3 = | (20) 11 + 1 = |
| (21) 8 - 2 = | (22) 3 + 2 = | (23) 13 + 6 = | (24) 10 + 9 = |
| (25) 3 - 3 = | (26) 5 - 4 = | (27) 18 + 2 = | (28) 19 - 5 = |
| (29) 18 - 8 = | (30) 19 + 1 = | (31) 12 - 8 = | (32) 10 + 3 = |
| (33) 15 + 2 = | (34) 8 + 7 = | (35) 19 + 1 = | (36) 9 - 6 = |
| (37) 13 - 10 = | (38) 3 - 1 = | (39) 4 + 8 = | (40) 9 - 7 = |
| (41) 19 + 1 = | (42) 5 + 9 = | (43) 1 - 1 = | (44) 13 - 6 = |
| (45) 7 + 8 = | (46) 17 - 13 = | (47) 13 - 13 = | (48) 14 - 2 = |
| (49) 2 + 1 = | (50) 1 - 1 = | (51) 3 - 3 = | (52) 12 - 7 = |
| (53) 14 - 3 = | (54) 14 + 4 = | (55) 13 + 6 = | (56) 6 + 1 = |
| (57) 11 + 6 = | (58) 14 - 1 = | (59) 6 - 1 = | (60) 3 - 1 = |
| (61) 1 - 1 = | (62) 2 + 13 = | (63) 2 + 12 = | (64) 7 + 4 = |
| (65) 19 - 12 = | (66) 1 - 1 = | (67) 12 - 2 = | (68) 8 + 1 = |
| (69) 14 + 3 = | (70) 15 + 2 = | (71) 4 + 4 = | (72) 14 + 3 = |
| (73) 15 - 3 = | (74) 13 - 11 = | (75) 4 + 8 = | (76) 9 + 10 = |
| (77) 16 + 3 = | (78) 14 + 6 = | (79) 16 - 8 = | (80) 10 + 10 = |
| (81) 16 + 3 = | (82) 9 + 8 = | (83) 10 - 8 = | (84) 2 - 2 = |
| (85) 6 - 4 = | (86) 14 + 1 = | (87) 14 - 8 = | (88) 17 + 1 = |
| (89) 12 - 12 = | (90) 1 + 9 = | (91) 7 + 12 = | (92) 14 - 6 = |
| (93) 12 + 5 = | (94) 11 + 6 = | (95) 8 - 1 = | (96) 7 - 1 = |
| (97) 2 + 2 = | (98) 12 - 2 = | (99) 1 + 5 = | (100) 7 - 7 = |

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- | | | | |
|------------------|------------------|-----------------|-------------------|
| (1) $8 + 11 =$ | (2) $7 - 6 =$ | (3) $16 + 1 =$ | (4) $4 + 14 =$ |
| (5) $19 - 8 =$ | (6) $11 - 10 =$ | (7) $13 + 3 =$ | (8) $7 + 11 =$ |
| (9) $10 - 10 =$ | (10) $1 - 1 =$ | (11) $7 - 5 =$ | (12) $18 - 2 =$ |
| (13) $11 + 2 =$ | (14) $13 - 2 =$ | (15) $11 - 5 =$ | (16) $4 - 4 =$ |
| (17) $14 + 3 =$ | (18) $9 - 4 =$ | (19) $2 + 2 =$ | (20) $7 + 10 =$ |
| (21) $16 - 14 =$ | (22) $7 - 7 =$ | (23) $19 - 8 =$ | (24) $18 + 1 =$ |
| (25) $9 - 8 =$ | (26) $12 - 8 =$ | (27) $6 + 10 =$ | (28) $15 + 5 =$ |
| (29) $1 + 11 =$ | (30) $7 - 1 =$ | (31) $3 + 15 =$ | (32) $2 + 10 =$ |
| (33) $9 - 2 =$ | (34) $1 - 1 =$ | (35) $6 - 3 =$ | (36) $10 + 10 =$ |
| (37) $8 + 10 =$ | (38) $4 + 14 =$ | (39) $9 + 11 =$ | (40) $19 + 1 =$ |
| (41) $15 + 1 =$ | (42) $12 - 3 =$ | (43) $9 + 5 =$ | (44) $7 + 13 =$ |
| (45) $8 + 5 =$ | (46) $12 + 6 =$ | (47) $13 + 2 =$ | (48) $18 + 1 =$ |
| (49) $9 + 10 =$ | (50) $15 + 2 =$ | (51) $9 - 3 =$ | (52) $19 + 1 =$ |
| (53) $4 - 4 =$ | (54) $1 - 1 =$ | (55) $16 + 4 =$ | (56) $11 - 9 =$ |
| (57) $13 - 2 =$ | (58) $16 + 2 =$ | (59) $16 + 1 =$ | (60) $11 - 11 =$ |
| (61) $19 + 1 =$ | (62) $3 + 11 =$ | (63) $6 + 9 =$ | (64) $13 + 7 =$ |
| (65) $15 + 2 =$ | (66) $11 + 2 =$ | (67) $1 - 1 =$ | (68) $2 + 5 =$ |
| (69) $2 - 2 =$ | (70) $9 - 5 =$ | (71) $4 + 5 =$ | (72) $10 - 4 =$ |
| (73) $10 - 9 =$ | (74) $16 - 11 =$ | (75) $2 - 2 =$ | (76) $15 - 10 =$ |
| (77) $12 + 5 =$ | (78) $17 - 1 =$ | (79) $1 + 3 =$ | (80) $3 - 3 =$ |
| (81) $1 - 1 =$ | (82) $19 - 12 =$ | (83) $9 - 5 =$ | (84) $18 + 1 =$ |
| (85) $7 + 6 =$ | (86) $9 + 10 =$ | (87) $17 + 1 =$ | (88) $17 - 14 =$ |
| (89) $18 + 2 =$ | (90) $18 + 1 =$ | (91) $15 + 1 =$ | (92) $14 - 3 =$ |
| (93) $3 - 1 =$ | (94) $18 - 5 =$ | (95) $19 + 1 =$ | (96) $14 + 1 =$ |
| (97) $1 + 18 =$ | (98) $6 + 5 =$ | (99) $11 - 4 =$ | (100) $14 - 11 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 19	(3) 6	(4) 0	(5) 2	(6) 7	(7) 18	(8) 3
(9) 5	(10) 20	(11) 20	(12) 8	(13) 1	(14) 4	(15) 10	(16) 10
(17) 0	(18) 13	(19) 4	(20) 19	(21) 6	(22) 20	(23) 20	(24) 10
(25) 3	(26) 3	(27) 16	(28) 20	(29) 17	(30) 9	(31) 9	(32) 12
(33) 13	(34) 19	(35) 19	(36) 18	(37) 15	(38) 0	(39) 13	(40) 0
(41) 14	(42) 5	(43) 18	(44) 19	(45) 15	(46) 0	(47) 2	(48) 3
(49) 0	(50) 11	(51) 14	(52) 19	(53) 13	(54) 9	(55) 1	(56) 10
(57) 13	(58) 6	(59) 5	(60) 10	(61) 5	(62) 17	(63) 13	(64) 18
(65) 20	(66) 10	(67) 6	(68) 11	(69) 20	(70) 0	(71) 11	(72) 16
(73) 3	(74) 18	(75) 2	(76) 15	(77) 8	(78) 13	(79) 18	(80) 19
(81) 15	(82) 1	(83) 10	(84) 4	(85) 18	(86) 20	(87) 20	(88) 14
(89) 6	(90) 0	(91) 5	(92) 0	(93) 3	(94) 6	(95) 0	(96) 1
(97) 2	(98) 13	(99) 14	(100) 9				

第2页答案

(1) 2	(2) 19	(3) 4	(4) 18	(5) 17	(6) 0	(7) 20	(8) 13
(9) 2	(10) 18	(11) 11	(12) 19	(13) 20	(14) 4	(15) 3	(16) 7
(17) 4	(18) 20	(19) 14	(20) 2	(21) 2	(22) 12	(23) 5	(24) 7
(25) 18	(26) 20	(27) 0	(28) 8	(29) 18	(30) 12	(31) 5	(32) 3
(33) 1	(34) 0	(35) 1	(36) 2	(37) 0	(38) 1	(39) 2	(40) 5
(41) 18	(42) 2	(43) 0	(44) 3	(45) 7	(46) 7	(47) 0	(48) 4
(49) 14	(50) 15	(51) 5	(52) 16	(53) 0	(54) 12	(55) 2	(56) 17
(57) 0	(58) 13	(59) 12	(60) 0	(61) 4	(62) 2	(63) 5	(64) 0
(65) 11	(66) 0	(67) 4	(68) 18	(69) 20	(70) 6	(71) 13	(72) 3
(73) 0	(74) 5	(75) 20	(76) 14	(77) 4	(78) 17	(79) 8	(80) 2
(81) 0	(82) 1	(83) 7	(84) 0	(85) 5	(86) 17	(87) 6	(88) 1
(89) 9	(90) 1	(91) 0	(92) 20	(93) 18	(94) 15	(95) 19	(96) 13
(97) 4	(98) 19	(99) 3	(100) 15				

二十以内加减法计算练习题答案

第3页答案

(1) 19 (2) 7 (3) 10 (4) 20 (5) 0 (6) 14 (7) 16 (8) 6
(9) 1 (10) 5 (11) 14 (12) 3 (13) 0 (14) 1 (15) 12 (16) 4
(17) 14 (18) 17 (19) 0 (20) 11 (21) 17 (22) 2 (23) 4 (24) 8
(25) 0 (26) 14 (27) 19 (28) 1 (29) 18 (30) 10 (31) 8 (32) 20
(33) 0 (34) 18 (35) 20 (36) 3 (37) 5 (38) 8 (39) 1 (40) 1
(41) 2 (42) 20 (43) 9 (44) 12 (45) 7 (46) 16 (47) 6 (48) 12
(49) 0 (50) 6 (51) 8 (52) 4 (53) 19 (54) 20 (55) 15 (56) 1
(57) 17 (58) 16 (59) 0 (60) 3 (61) 8 (62) 20 (63) 11 (64) 11
(65) 3 (66) 19 (67) 18 (68) 13 (69) 0 (70) 16 (71) 17 (72) 4
(73) 10 (74) 16 (75) 14 (76) 5 (77) 6 (78) 2 (79) 17 (80) 2
(81) 10 (82) 4 (83) 20 (84) 19 (85) 1 (86) 8 (87) 19 (88) 5
(89) 5 (90) 10 (91) 14 (92) 1 (93) 15 (94) 11 (95) 18 (96) 20
(97) 18 (98) 3 (99) 0 (100) 11

第4页答案

(1) 14 (2) 6 (3) 7 (4) 15 (5) 7 (6) 0 (7) 8 (8) 17
(9) 2 (10) 0 (11) 7 (12) 7 (13) 0 (14) 11 (15) 6 (16) 19
(17) 0 (18) 17 (19) 2 (20) 4 (21) 12 (22) 20 (23) 12 (24) 18
(25) 0 (26) 18 (27) 0 (28) 4 (29) 10 (30) 9 (31) 15 (32) 8
(33) 10 (34) 18 (35) 17 (36) 18 (37) 3 (38) 20 (39) 0 (40) 17
(41) 13 (42) 19 (43) 8 (44) 10 (45) 0 (46) 6 (47) 4 (48) 16
(49) 0 (50) 8 (51) 1 (52) 7 (53) 11 (54) 2 (55) 9 (56) 13
(57) 11 (58) 8 (59) 18 (60) 18 (61) 5 (62) 4 (63) 16 (64) 14
(65) 5 (66) 6 (67) 6 (68) 0 (69) 5 (70) 8 (71) 19 (72) 1
(73) 6 (74) 9 (75) 5 (76) 9 (77) 19 (78) 5 (79) 1 (80) 7
(81) 11 (82) 6 (83) 1 (84) 13 (85) 1 (86) 0 (87) 10 (88) 20
(89) 9 (90) 2 (91) 17 (92) 11 (93) 2 (94) 8 (95) 3 (96) 17
(97) 6 (98) 19 (99) 11 (100) 5

二十以内加减法计算练习题答案

第5页答案

(1) 14	(2) 8	(3) 17	(4) 11	(5) 16	(6) 1	(7) 2	(8) 4
(9) 15	(10) 15	(11) 3	(12) 15	(13) 0	(14) 15	(15) 17	(16) 5
(17) 6	(18) 1	(19) 14	(20) 0	(21) 5	(22) 19	(23) 19	(24) 2
(25) 4	(26) 2	(27) 0	(28) 8	(29) 10	(30) 10	(31) 13	(32) 0
(33) 10	(34) 4	(35) 17	(36) 18	(37) 3	(38) 7	(39) 2	(40) 12
(41) 18	(42) 6	(43) 9	(44) 0	(45) 17	(46) 9	(47) 15	(48) 0
(49) 13	(50) 13	(51) 20	(52) 0	(53) 14	(54) 8	(55) 1	(56) 11
(57) 3	(58) 0	(59) 5	(60) 5	(61) 0	(62) 6	(63) 19	(64) 3
(65) 16	(66) 14	(67) 2	(68) 3	(69) 17	(70) 10	(71) 2	(72) 10
(73) 3	(74) 9	(75) 19	(76) 4	(77) 5	(78) 5	(79) 13	(80) 1
(81) 0	(82) 0	(83) 17	(84) 8	(85) 18	(86) 5	(87) 19	(88) 6
(89) 7	(90) 10	(91) 2	(92) 2	(93) 7	(94) 11	(95) 2	(96) 16
(97) 1	(98) 15	(99) 0	(100) 1				

第6页答案

(1) 13	(2) 18	(3) 6	(4) 16	(5) 20	(6) 3	(7) 4	(8) 10
(9) 4	(10) 0	(11) 20	(12) 12	(13) 20	(14) 20	(15) 0	(16) 2
(17) 0	(18) 17	(19) 11	(20) 12	(21) 6	(22) 5	(23) 19	(24) 19
(25) 0	(26) 1	(27) 20	(28) 14	(29) 10	(30) 20	(31) 4	(32) 13
(33) 17	(34) 15	(35) 20	(36) 3	(37) 3	(38) 2	(39) 12	(40) 2
(41) 20	(42) 14	(43) 0	(44) 7	(45) 15	(46) 4	(47) 0	(48) 12
(49) 3	(50) 0	(51) 0	(52) 5	(53) 11	(54) 18	(55) 19	(56) 7
(57) 17	(58) 13	(59) 5	(60) 2	(61) 0	(62) 15	(63) 14	(64) 11
(65) 7	(66) 0	(67) 10	(68) 9	(69) 17	(70) 17	(71) 8	(72) 17
(73) 12	(74) 2	(75) 12	(76) 19	(77) 19	(78) 20	(79) 8	(80) 20
(81) 19	(82) 17	(83) 2	(84) 0	(85) 2	(86) 15	(87) 6	(88) 18
(89) 0	(90) 10	(91) 19	(92) 8	(93) 17	(94) 17	(95) 7	(96) 6
(97) 4	(98) 10	(99) 6	(100) 0				

二十以内加减法计算练习题答案

第7页答案

(1) 19	(2) 1	(3) 17	(4) 18	(5) 11	(6) 1	(7) 16	(8) 18
(9) 0	(10) 0	(11) 2	(12) 16	(13) 13	(14) 11	(15) 6	(16) 0
(17) 17	(18) 5	(19) 4	(20) 17	(21) 2	(22) 0	(23) 11	(24) 19
(25) 1	(26) 4	(27) 16	(28) 20	(29) 12	(30) 6	(31) 18	(32) 12
(33) 7	(34) 0	(35) 3	(36) 20	(37) 18	(38) 18	(39) 20	(40) 20
(41) 16	(42) 9	(43) 14	(44) 20	(45) 13	(46) 18	(47) 15	(48) 19
(49) 19	(50) 17	(51) 6	(52) 20	(53) 0	(54) 0	(55) 20	(56) 2
(57) 11	(58) 18	(59) 17	(60) 0	(61) 20	(62) 14	(63) 15	(64) 20
(65) 17	(66) 13	(67) 0	(68) 7	(69) 0	(70) 4	(71) 9	(72) 6
(73) 1	(74) 5	(75) 0	(76) 5	(77) 17	(78) 16	(79) 4	(80) 0
(81) 0	(82) 7	(83) 4	(84) 19	(85) 13	(86) 19	(87) 18	(88) 3
(89) 20	(90) 19	(91) 16	(92) 11	(93) 2	(94) 13	(95) 20	(96) 15
(97) 19	(98) 11	(99) 7	(100) 3				