

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $19 + 1 =$ | (2) $3 + 8 =$ | (3) $10 - 1 =$ | (4) $19 + 1 =$ |
| (5) $19 - 18 =$ | (6) $16 - 4 =$ | (7) $12 + 4 =$ | (8) $7 - 3 =$ |
| (9) $3 - 2 =$ | (10) $2 - 2 =$ | (11) $14 + 3 =$ | (12) $17 - 4 =$ |
| (13) $2 - 2 =$ | (14) $9 - 2 =$ | (15) $13 + 7 =$ | (16) $1 + 11 =$ |
| (17) $9 + 2 =$ | (18) $15 - 8 =$ | (19) $7 - 4 =$ | (20) $8 - 2 =$ |
| (21) $5 - 3 =$ | (22) $19 - 15 =$ | (23) $7 - 2 =$ | (24) $19 - 2 =$ |
| (25) $12 + 8 =$ | (26) $17 - 10 =$ | (27) $14 + 3 =$ | (28) $2 + 8 =$ |
| (29) $12 - 5 =$ | (30) $5 + 15 =$ | (31) $9 - 4 =$ | (32) $16 - 11 =$ |
| (33) $5 - 1 =$ | (34) $17 - 10 =$ | (35) $7 - 4 =$ | (36) $8 + 7 =$ |
| (37) $9 + 6 =$ | (38) $2 + 16 =$ | (39) $7 - 7 =$ | (40) $8 + 10 =$ |
| (41) $17 + 2 =$ | (42) $14 + 2 =$ | (43) $16 + 2 =$ | (44) $2 + 14 =$ |
| (45) $1 - 1 =$ | (46) $17 + 2 =$ | (47) $9 - 3 =$ | (48) $19 - 2 =$ |
| (49) $3 - 1 =$ | (50) $18 - 7 =$ | (51) $16 + 3 =$ | (52) $7 - 7 =$ |
| (53) $10 - 3 =$ | (54) $14 + 1 =$ | (55) $6 - 3 =$ | (56) $8 - 5 =$ |
| (57) $13 + 1 =$ | (58) $5 - 5 =$ | (59) $8 - 3 =$ | (60) $12 + 3 =$ |
| (61) $17 + 3 =$ | (62) $4 + 15 =$ | (63) $11 + 1 =$ | (64) $2 + 1 =$ |
| (65) $18 + 2 =$ | (66) $16 - 10 =$ | (67) $11 + 1 =$ | (68) $1 + 17 =$ |
| (69) $7 - 7 =$ | (70) $5 + 9 =$ | (71) $2 - 2 =$ | (72) $3 - 1 =$ |
| (73) $4 + 15 =$ | (74) $18 - 17 =$ | (75) $12 + 2 =$ | (76) $9 + 10 =$ |
| (77) $12 - 8 =$ | (78) $1 - 1 =$ | (79) $4 - 2 =$ | (80) $13 + 4 =$ |
| (81) $8 - 7 =$ | (82) $16 + 4 =$ | (83) $8 - 8 =$ | (84) $16 + 1 =$ |
| (85) $19 + 1 =$ | (86) $15 + 4 =$ | (87) $12 - 6 =$ | (88) $5 - 5 =$ |
| (89) $5 - 3 =$ | (90) $14 + 1 =$ | (91) $4 - 4 =$ | (92) $2 - 1 =$ |
| (93) $4 + 13 =$ | (94) $2 - 2 =$ | (95) $8 + 6 =$ | (96) $9 + 1 =$ |
| (97) $3 - 1 =$ | (98) $17 - 11 =$ | (99) $5 + 15 =$ | (100) $10 + 5 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $14 + 3 =$ | (2) $18 - 15 =$ | (3) $13 + 5 =$ | (4) $8 + 2 =$ |
| (5) $6 - 3 =$ | (6) $17 - 5 =$ | (7) $11 - 6 =$ | (8) $1 - 1 =$ |
| (9) $15 - 12 =$ | (10) $11 - 4 =$ | (11) $18 + 1 =$ | (12) $15 + 5 =$ |
| (13) $1 - 1 =$ | (14) $5 + 9 =$ | (15) $11 - 6 =$ | (16) $18 - 3 =$ |
| (17) $16 - 9 =$ | (18) $10 - 1 =$ | (19) $8 - 8 =$ | (20) $2 + 5 =$ |
| (21) $7 - 3 =$ | (22) $10 + 6 =$ | (23) $17 + 1 =$ | (24) $16 + 3 =$ |
| (25) $11 - 5 =$ | (26) $13 - 2 =$ | (27) $14 + 4 =$ | (28) $6 + 14 =$ |
| (29) $19 + 1 =$ | (30) $12 - 7 =$ | (31) $14 + 4 =$ | (32) $8 - 2 =$ |
| (33) $12 - 5 =$ | (34) $4 + 9 =$ | (35) $15 + 1 =$ | (36) $16 + 4 =$ |
| (37) $18 + 2 =$ | (38) $6 - 4 =$ | (39) $3 - 1 =$ | (40) $11 - 5 =$ |
| (41) $7 - 4 =$ | (42) $2 + 7 =$ | (43) $2 + 13 =$ | (44) $11 - 9 =$ |
| (45) $15 + 1 =$ | (46) $3 - 2 =$ | (47) $15 - 8 =$ | (48) $17 + 2 =$ |
| (49) $9 - 7 =$ | (50) $13 - 9 =$ | (51) $8 - 1 =$ | (52) $3 - 2 =$ |
| (53) $5 - 2 =$ | (54) $16 - 7 =$ | (55) $19 - 3 =$ | (56) $5 - 2 =$ |
| (57) $9 - 7 =$ | (58) $15 + 4 =$ | (59) $15 - 10 =$ | (60) $5 - 5 =$ |
| (61) $8 - 5 =$ | (62) $3 - 2 =$ | (63) $19 - 6 =$ | (64) $14 + 6 =$ |
| (65) $10 + 9 =$ | (66) $8 - 5 =$ | (67) $10 + 8 =$ | (68) $7 - 4 =$ |
| (69) $4 - 1 =$ | (70) $11 + 5 =$ | (71) $8 - 4 =$ | (72) $8 - 3 =$ |
| (73) $5 - 4 =$ | (74) $10 - 4 =$ | (75) $2 + 16 =$ | (76) $8 - 2 =$ |
| (77) $3 + 1 =$ | (78) $9 - 9 =$ | (79) $9 - 4 =$ | (80) $8 - 8 =$ |
| (81) $15 - 9 =$ | (82) $15 - 7 =$ | (83) $13 + 4 =$ | (84) $18 - 7 =$ |
| (85) $4 + 1 =$ | (86) $8 - 7 =$ | (87) $8 - 5 =$ | (88) $1 - 1 =$ |
| (89) $8 - 5 =$ | (90) $14 - 10 =$ | (91) $4 + 11 =$ | (92) $18 - 17 =$ |
| (93) $14 + 4 =$ | (94) $13 + 5 =$ | (95) $6 - 5 =$ | (96) $17 + 2 =$ |
| (97) $15 + 2 =$ | (98) $14 + 2 =$ | (99) $3 + 6 =$ | (100) $2 - 2 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 + 9 =$ | (2) $7 + 7 =$ | (3) $7 - 3 =$ | (4) $4 - 3 =$ |
| (5) $17 - 12 =$ | (6) $13 + 4 =$ | (7) $2 + 8 =$ | (8) $14 - 9 =$ |
| (9) $13 - 12 =$ | (10) $18 - 6 =$ | (11) $12 - 6 =$ | (12) $5 + 2 =$ |
| (13) $15 + 4 =$ | (14) $15 - 15 =$ | (15) $17 - 2 =$ | (16) $13 - 13 =$ |
| (17) $8 - 7 =$ | (18) $4 + 15 =$ | (19) $3 - 3 =$ | (20) $19 - 6 =$ |
| (21) $6 + 12 =$ | (22) $1 - 1 =$ | (23) $3 + 9 =$ | (24) $7 - 3 =$ |
| (25) $16 - 2 =$ | (26) $4 + 2 =$ | (27) $8 - 8 =$ | (28) $14 - 8 =$ |
| (29) $8 + 11 =$ | (30) $3 - 3 =$ | (31) $8 - 6 =$ | (32) $6 - 3 =$ |
| (33) $7 + 7 =$ | (34) $10 + 10 =$ | (35) $14 - 11 =$ | (36) $15 - 7 =$ |
| (37) $15 + 2 =$ | (38) $9 - 8 =$ | (39) $5 + 1 =$ | (40) $10 + 6 =$ |
| (41) $9 + 10 =$ | (42) $17 - 17 =$ | (43) $1 + 12 =$ | (44) $13 - 13 =$ |
| (45) $1 - 1 =$ | (46) $3 - 1 =$ | (47) $15 - 11 =$ | (48) $7 + 3 =$ |
| (49) $2 + 18 =$ | (50) $15 + 4 =$ | (51) $15 + 1 =$ | (52) $12 - 7 =$ |
| (53) $18 + 2 =$ | (54) $18 + 1 =$ | (55) $18 + 2 =$ | (56) $12 - 11 =$ |
| (57) $1 - 1 =$ | (58) $9 - 9 =$ | (59) $4 + 4 =$ | (60) $9 - 7 =$ |
| (61) $8 - 5 =$ | (62) $15 - 12 =$ | (63) $3 + 6 =$ | (64) $18 - 6 =$ |
| (65) $1 + 19 =$ | (66) $8 + 11 =$ | (67) $10 - 1 =$ | (68) $18 - 9 =$ |
| (69) $8 + 2 =$ | (70) $2 + 13 =$ | (71) $6 - 6 =$ | (72) $17 - 15 =$ |
| (73) $5 + 3 =$ | (74) $14 + 4 =$ | (75) $12 + 2 =$ | (76) $6 - 2 =$ |
| (77) $11 + 4 =$ | (78) $15 + 4 =$ | (79) $12 + 6 =$ | (80) $15 + 5 =$ |
| (81) $14 - 5 =$ | (82) $7 + 9 =$ | (83) $15 + 1 =$ | (84) $11 - 2 =$ |
| (85) $7 - 5 =$ | (86) $3 - 1 =$ | (87) $2 - 2 =$ | (88) $15 + 3 =$ |
| (89) $14 + 5 =$ | (90) $7 + 12 =$ | (91) $10 + 6 =$ | (92) $12 + 1 =$ |
| (93) $15 - 13 =$ | (94) $17 + 1 =$ | (95) $11 - 8 =$ | (96) $17 - 4 =$ |
| (97) $4 - 4 =$ | (98) $4 - 2 =$ | (99) $2 + 15 =$ | (100) $18 + 2 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|-----------------|------------------|-----------------|-----------------|
| (1) $1 + 14 =$ | (2) $1 - 1 =$ | (3) $7 + 9 =$ | (4) $7 - 2 =$ |
| (5) $16 - 3 =$ | (6) $5 - 1 =$ | (7) $8 - 7 =$ | (8) $5 - 5 =$ |
| (9) $4 + 11 =$ | (10) $15 + 1 =$ | (11) $2 + 2 =$ | (12) $9 - 1 =$ |
| (13) $8 - 3 =$ | (14) $19 + 1 =$ | (15) $7 + 11 =$ | (16) $6 - 6 =$ |
| (17) $13 + 3 =$ | (18) $4 + 14 =$ | (19) $4 - 3 =$ | (20) $4 - 2 =$ |
| (21) $14 - 1 =$ | (22) $14 - 3 =$ | (23) $11 + 3 =$ | (24) $4 + 12 =$ |
| (25) $16 + 4 =$ | (26) $9 - 1 =$ | (27) $14 + 3 =$ | (28) $9 - 1 =$ |
| (29) $10 + 2 =$ | (30) $16 + 3 =$ | (31) $1 - 1 =$ | (32) $6 - 3 =$ |
| (33) $14 + 4 =$ | (34) $16 + 3 =$ | (35) $19 - 8 =$ | (36) $7 + 4 =$ |
| (37) $4 - 4 =$ | (38) $13 - 4 =$ | (39) $4 + 12 =$ | (40) $3 + 10 =$ |
| (41) $14 + 3 =$ | (42) $5 + 10 =$ | (43) $6 - 1 =$ | (44) $19 + 1 =$ |
| (45) $11 + 2 =$ | (46) $11 - 3 =$ | (47) $1 - 1 =$ | (48) $13 - 3 =$ |
| (49) $18 + 2 =$ | (50) $13 - 3 =$ | (51) $7 - 3 =$ | (52) $17 + 2 =$ |
| (53) $12 + 4 =$ | (54) $13 - 12 =$ | (55) $11 - 4 =$ | (56) $10 + 1 =$ |
| (57) $9 + 9 =$ | (58) $8 + 1 =$ | (59) $7 - 7 =$ | (60) $4 + 8 =$ |
| (61) $13 + 3 =$ | (62) $7 - 3 =$ | (63) $6 + 2 =$ | (64) $17 + 1 =$ |
| (65) $1 + 14 =$ | (66) $2 + 6 =$ | (67) $10 + 7 =$ | (68) $10 + 5 =$ |
| (69) $9 - 1 =$ | (70) $19 - 4 =$ | (71) $13 + 5 =$ | (72) $10 + 1 =$ |
| (73) $13 + 3 =$ | (74) $3 + 4 =$ | (75) $19 - 6 =$ | (76) $13 - 4 =$ |
| (77) $2 + 12 =$ | (78) $13 - 2 =$ | (79) $15 - 1 =$ | (80) $18 + 1 =$ |
| (81) $9 + 7 =$ | (82) $9 - 7 =$ | (83) $3 - 1 =$ | (84) $14 - 7 =$ |
| (85) $14 + 2 =$ | (86) $10 + 1 =$ | (87) $6 + 9 =$ | (88) $15 + 2 =$ |
| (89) $8 + 10 =$ | (90) $9 + 7 =$ | (91) $9 - 7 =$ | (92) $11 + 9 =$ |
| (93) $6 + 10 =$ | (94) $15 + 3 =$ | (95) $18 + 1 =$ | (96) $14 - 4 =$ |
| (97) $19 - 5 =$ | (98) $18 + 2 =$ | (99) $5 + 9 =$ | (100) $1 - 1 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 + 1 =$ | (2) $14 + 1 =$ | (3) $6 + 7 =$ | (4) $2 + 12 =$ |
| (5) $16 + 4 =$ | (6) $3 + 9 =$ | (7) $18 - 4 =$ | (8) $3 + 13 =$ |
| (9) $3 + 11 =$ | (10) $4 - 3 =$ | (11) $4 - 1 =$ | (12) $8 + 8 =$ |
| (13) $2 - 2 =$ | (14) $18 - 13 =$ | (15) $11 - 5 =$ | (16) $2 + 14 =$ |
| (17) $3 + 10 =$ | (18) $6 - 5 =$ | (19) $14 - 12 =$ | (20) $12 + 2 =$ |
| (21) $15 + 4 =$ | (22) $17 + 2 =$ | (23) $16 - 9 =$ | (24) $15 + 2 =$ |
| (25) $9 - 9 =$ | (26) $8 + 4 =$ | (27) $15 - 6 =$ | (28) $1 - 1 =$ |
| (29) $19 + 1 =$ | (30) $13 + 3 =$ | (31) $19 + 1 =$ | (32) $7 + 13 =$ |
| (33) $11 - 7 =$ | (34) $1 + 18 =$ | (35) $6 - 6 =$ | (36) $1 + 6 =$ |
| (37) $14 - 10 =$ | (38) $13 - 3 =$ | (39) $10 + 6 =$ | (40) $18 + 1 =$ |
| (41) $9 - 5 =$ | (42) $5 - 5 =$ | (43) $2 - 1 =$ | (44) $15 + 1 =$ |
| (45) $11 - 10 =$ | (46) $6 + 8 =$ | (47) $8 - 1 =$ | (48) $12 - 12 =$ |
| (49) $3 - 3 =$ | (50) $2 + 16 =$ | (51) $5 - 2 =$ | (52) $10 - 1 =$ |
| (53) $2 + 5 =$ | (54) $7 - 7 =$ | (55) $7 - 2 =$ | (56) $17 + 3 =$ |
| (57) $12 - 3 =$ | (58) $15 - 14 =$ | (59) $14 + 3 =$ | (60) $8 + 6 =$ |
| (61) $7 + 10 =$ | (62) $2 + 17 =$ | (63) $8 - 2 =$ | (64) $1 + 7 =$ |
| (65) $15 + 2 =$ | (66) $11 + 9 =$ | (67) $16 - 10 =$ | (68) $16 + 2 =$ |
| (69) $19 - 17 =$ | (70) $13 + 6 =$ | (71) $12 + 4 =$ | (72) $2 - 1 =$ |
| (73) $18 - 6 =$ | (74) $2 + 9 =$ | (75) $13 + 5 =$ | (76) $13 - 12 =$ |
| (77) $10 + 7 =$ | (78) $14 + 3 =$ | (79) $3 - 2 =$ | (80) $11 - 7 =$ |
| (81) $12 - 12 =$ | (82) $5 - 1 =$ | (83) $10 - 9 =$ | (84) $17 + 3 =$ |
| (85) $11 - 5 =$ | (86) $3 - 2 =$ | (87) $11 - 7 =$ | (88) $1 + 9 =$ |
| (89) $5 - 5 =$ | (90) $6 - 2 =$ | (91) $18 + 1 =$ | (92) $4 + 15 =$ |
| (93) $12 - 3 =$ | (94) $18 - 10 =$ | (95) $19 - 16 =$ | (96) $8 + 10 =$ |
| (97) $5 + 12 =$ | (98) $5 + 7 =$ | (99) $12 + 7 =$ | (100) $9 + 2 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 - 1 =$ | (2) $8 - 1 =$ | (3) $1 + 17 =$ | (4) $11 - 4 =$ |
| (5) $15 - 1 =$ | (6) $1 - 1 =$ | (7) $4 + 1 =$ | (8) $12 + 3 =$ |
| (9) $8 + 2 =$ | (10) $1 - 1 =$ | (11) $5 - 2 =$ | (12) $10 + 1 =$ |
| (13) $7 + 3 =$ | (14) $19 + 1 =$ | (15) $3 - 1 =$ | (16) $9 - 3 =$ |
| (17) $9 + 8 =$ | (18) $13 + 5 =$ | (19) $13 + 7 =$ | (20) $17 - 6 =$ |
| (21) $18 + 1 =$ | (22) $12 - 8 =$ | (23) $1 - 1 =$ | (24) $14 + 3 =$ |
| (25) $6 - 3 =$ | (26) $17 + 3 =$ | (27) $16 + 2 =$ | (28) $9 - 4 =$ |
| (29) $18 + 1 =$ | (30) $11 - 9 =$ | (31) $2 + 18 =$ | (32) $12 - 7 =$ |
| (33) $13 + 7 =$ | (34) $15 + 4 =$ | (35) $12 - 2 =$ | (36) $4 + 6 =$ |
| (37) $15 + 1 =$ | (38) $13 + 2 =$ | (39) $16 + 3 =$ | (40) $2 + 13 =$ |
| (41) $17 + 2 =$ | (42) $10 - 5 =$ | (43) $19 - 19 =$ | (44) $3 + 13 =$ |
| (45) $13 - 13 =$ | (46) $19 + 1 =$ | (47) $2 + 2 =$ | (48) $15 + 5 =$ |
| (49) $3 + 2 =$ | (50) $9 + 7 =$ | (51) $3 - 1 =$ | (52) $8 + 7 =$ |
| (53) $4 - 4 =$ | (54) $19 - 16 =$ | (55) $9 - 5 =$ | (56) $8 - 8 =$ |
| (57) $7 + 13 =$ | (58) $14 + 1 =$ | (59) $16 + 4 =$ | (60) $18 - 15 =$ |
| (61) $12 - 12 =$ | (62) $12 + 5 =$ | (63) $13 + 7 =$ | (64) $8 - 7 =$ |
| (65) $1 + 11 =$ | (66) $12 - 12 =$ | (67) $3 + 5 =$ | (68) $4 + 15 =$ |
| (69) $6 + 8 =$ | (70) $9 + 10 =$ | (71) $17 + 3 =$ | (72) $18 + 2 =$ |
| (73) $16 - 10 =$ | (74) $2 - 2 =$ | (75) $14 - 10 =$ | (76) $8 + 6 =$ |
| (77) $3 + 12 =$ | (78) $19 + 1 =$ | (79) $4 + 10 =$ | (80) $17 + 1 =$ |
| (81) $10 - 3 =$ | (82) $1 - 1 =$ | (83) $7 - 2 =$ | (84) $6 - 6 =$ |
| (85) $6 + 13 =$ | (86) $10 - 1 =$ | (87) $12 - 11 =$ | (88) $7 - 7 =$ |
| (89) $12 + 7 =$ | (90) $8 + 3 =$ | (91) $12 + 1 =$ | (92) $15 + 4 =$ |
| (93) $3 + 12 =$ | (94) $5 - 4 =$ | (95) $17 + 1 =$ | (96) $6 + 5 =$ |
| (97) $4 + 12 =$ | (98) $10 - 4 =$ | (99) $11 - 7 =$ | (100) $11 - 3 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $12 - 8 =$ | (2) $4 + 9 =$ | (3) $5 + 3 =$ | (4) $14 + 4 =$ |
| (5) $19 + 1 =$ | (6) $10 + 10 =$ | (7) $12 + 4 =$ | (8) $5 + 8 =$ |
| (9) $9 - 1 =$ | (10) $9 - 8 =$ | (11) $5 + 4 =$ | (12) $13 - 4 =$ |
| (13) $16 + 3 =$ | (14) $7 + 4 =$ | (15) $18 + 1 =$ | (16) $8 + 6 =$ |
| (17) $18 + 2 =$ | (18) $12 - 12 =$ | (19) $12 + 2 =$ | (20) $16 + 1 =$ |
| (21) $12 - 3 =$ | (22) $13 - 12 =$ | (23) $2 + 7 =$ | (24) $3 - 3 =$ |
| (25) $17 - 8 =$ | (26) $15 - 10 =$ | (27) $1 + 12 =$ | (28) $13 - 11 =$ |
| (29) $1 + 6 =$ | (30) $13 - 11 =$ | (31) $17 + 1 =$ | (32) $19 - 5 =$ |
| (33) $17 - 4 =$ | (34) $19 - 17 =$ | (35) $7 + 3 =$ | (36) $2 - 1 =$ |
| (37) $8 + 12 =$ | (38) $19 - 10 =$ | (39) $12 + 1 =$ | (40) $5 + 12 =$ |
| (41) $9 + 6 =$ | (42) $10 - 7 =$ | (43) $12 - 9 =$ | (44) $10 + 8 =$ |
| (45) $13 - 7 =$ | (46) $1 - 1 =$ | (47) $6 + 12 =$ | (48) $7 + 3 =$ |
| (49) $19 + 1 =$ | (50) $13 + 7 =$ | (51) $14 - 8 =$ | (52) $4 + 9 =$ |
| (53) $18 - 3 =$ | (54) $5 - 3 =$ | (55) $2 + 3 =$ | (56) $6 - 2 =$ |
| (57) $1 - 1 =$ | (58) $3 - 1 =$ | (59) $17 + 2 =$ | (60) $1 + 2 =$ |
| (61) $4 + 12 =$ | (62) $1 - 1 =$ | (63) $14 + 1 =$ | (64) $12 + 3 =$ |
| (65) $3 + 5 =$ | (66) $6 - 2 =$ | (67) $19 - 17 =$ | (68) $16 + 3 =$ |
| (69) $1 - 1 =$ | (70) $12 - 7 =$ | (71) $15 - 13 =$ | (72) $9 + 2 =$ |
| (73) $16 + 4 =$ | (74) $3 - 2 =$ | (75) $18 + 2 =$ | (76) $10 + 5 =$ |
| (77) $16 + 3 =$ | (78) $9 - 9 =$ | (79) $15 - 4 =$ | (80) $11 - 9 =$ |
| (81) $1 + 13 =$ | (82) $13 - 10 =$ | (83) $13 - 1 =$ | (84) $10 + 7 =$ |
| (85) $5 - 3 =$ | (86) $15 + 3 =$ | (87) $11 + 5 =$ | (88) $17 - 15 =$ |
| (89) $11 - 11 =$ | (90) $6 + 12 =$ | (91) $10 - 1 =$ | (92) $12 - 9 =$ |
| (93) $12 - 6 =$ | (94) $11 + 7 =$ | (95) $13 - 4 =$ | (96) $18 + 1 =$ |
| (97) $3 + 14 =$ | (98) $8 - 7 =$ | (99) $10 - 5 =$ | (100) $13 - 13 =$ |

二十以内加减法计算练习题答案

第1页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 20 | (2) 11 | (3) 9 | (4) 20 |
| (5) 1 | (6) 12 | (7) 16 | (8) 4 |
| (9) 1 | (10) 0 | (11) 17 | (12) 13 |
| (13) 0 | (14) 7 | (15) 20 | (16) 12 |
| (17) 11 | (18) 7 | (19) 3 | (20) 6 |
| (21) 2 | (22) 4 | (23) 5 | (24) 17 |
| (25) 20 | (26) 7 | (27) 17 | (28) 10 |
| (29) 7 | (30) 20 | (31) 5 | (32) 5 |
| (33) 4 | (34) 7 | (35) 3 | (36) 15 |
| (37) 15 | (38) 18 | (39) 0 | (40) 18 |
| (41) 19 | (42) 16 | (43) 18 | (44) 16 |
| (45) 0 | (46) 19 | (47) 6 | (48) 17 |
| (49) 2 | (50) 11 | (51) 19 | (52) 0 |
| (53) 7 | (54) 15 | (55) 3 | (56) 3 |
| (57) 14 | (58) 0 | (59) 5 | (60) 15 |
| (61) 20 | (62) 19 | (63) 12 | (64) 3 |
| (65) 20 | (66) 6 | (67) 12 | (68) 18 |
| (69) 0 | (70) 14 | (71) 0 | (72) 2 |
| (73) 19 | (74) 1 | (75) 14 | (76) 19 |
| (77) 4 | (78) 0 | (79) 2 | (80) 17 |
| (81) 1 | (82) 20 | (83) 0 | (84) 17 |
| (85) 20 | (86) 19 | (87) 6 | (88) 0 |
| (89) 2 | (90) 15 | (91) 0 | (92) 1 |
| (93) 17 | (94) 0 | (95) 14 | (96) 10 |
| (97) 2 | (98) 6 | (99) 20 | (100) 15 |

二十以内加减法计算练习题答案

第2页答案

(1) 17	(2) 3	(3) 18	(4) 10
(5) 3	(6) 12	(7) 5	(8) 0
(9) 3	(10) 7	(11) 19	(12) 20
(13) 0	(14) 14	(15) 5	(16) 15
(17) 7	(18) 9	(19) 0	(20) 7
(21) 4	(22) 16	(23) 18	(24) 19
(25) 6	(26) 11	(27) 18	(28) 20
(29) 20	(30) 5	(31) 18	(32) 6
(33) 7	(34) 13	(35) 16	(36) 20
(37) 20	(38) 2	(39) 2	(40) 6
(41) 3	(42) 9	(43) 15	(44) 2
(45) 16	(46) 1	(47) 7	(48) 19
(49) 2	(50) 4	(51) 7	(52) 1
(53) 3	(54) 9	(55) 16	(56) 3
(57) 2	(58) 19	(59) 5	(60) 0
(61) 3	(62) 1	(63) 13	(64) 20
(65) 19	(66) 3	(67) 18	(68) 3
(69) 3	(70) 16	(71) 4	(72) 5
(73) 1	(74) 6	(75) 18	(76) 6
(77) 4	(78) 0	(79) 5	(80) 0
(81) 6	(82) 8	(83) 17	(84) 11
(85) 5	(86) 1	(87) 3	(88) 0
(89) 3	(90) 4	(91) 15	(92) 1
(93) 18	(94) 18	(95) 1	(96) 19
(97) 17	(98) 16	(99) 9	(100) 0

二十以内加减法计算练习题答案

第3页答案

(1) 18	(2) 14	(3) 4	(4) 1
(5) 5	(6) 17	(7) 10	(8) 5
(9) 1	(10) 12	(11) 6	(12) 7
(13) 19	(14) 0	(15) 15	(16) 0
(17) 1	(18) 19	(19) 0	(20) 13
(21) 18	(22) 0	(23) 12	(24) 4
(25) 14	(26) 6	(27) 0	(28) 6
(29) 19	(30) 0	(31) 2	(32) 3
(33) 14	(34) 20	(35) 3	(36) 8
(37) 17	(38) 1	(39) 6	(40) 16
(41) 19	(42) 0	(43) 13	(44) 0
(45) 0	(46) 2	(47) 4	(48) 10
(49) 20	(50) 19	(51) 16	(52) 5
(53) 20	(54) 19	(55) 20	(56) 1
(57) 0	(58) 0	(59) 8	(60) 2
(61) 3	(62) 3	(63) 9	(64) 12
(65) 20	(66) 19	(67) 9	(68) 9
(69) 10	(70) 15	(71) 0	(72) 2
(73) 8	(74) 18	(75) 14	(76) 4
(77) 15	(78) 19	(79) 18	(80) 20
(81) 9	(82) 16	(83) 16	(84) 9
(85) 2	(86) 2	(87) 0	(88) 18
(89) 19	(90) 19	(91) 16	(92) 13
(93) 2	(94) 18	(95) 3	(96) 13
(97) 0	(98) 2	(99) 17	(100) 20

二十以内加减法计算练习题答案

第4页答案

(1) 15	(2) 0	(3) 16	(4) 5
(5) 13	(6) 4	(7) 1	(8) 0
(9) 15	(10) 16	(11) 4	(12) 8
(13) 5	(14) 20	(15) 18	(16) 0
(17) 16	(18) 18	(19) 1	(20) 2
(21) 13	(22) 11	(23) 14	(24) 16
(25) 20	(26) 8	(27) 17	(28) 8
(29) 12	(30) 19	(31) 0	(32) 3
(33) 18	(34) 19	(35) 11	(36) 11
(37) 0	(38) 9	(39) 16	(40) 13
(41) 17	(42) 15	(43) 5	(44) 20
(45) 13	(46) 8	(47) 0	(48) 10
(49) 20	(50) 10	(51) 4	(52) 19
(53) 16	(54) 1	(55) 7	(56) 11
(57) 18	(58) 9	(59) 0	(60) 12
(61) 16	(62) 4	(63) 8	(64) 18
(65) 15	(66) 8	(67) 17	(68) 15
(69) 8	(70) 15	(71) 18	(72) 11
(73) 16	(74) 7	(75) 13	(76) 9
(77) 14	(78) 11	(79) 14	(80) 19
(81) 16	(82) 2	(83) 2	(84) 7
(85) 16	(86) 11	(87) 15	(88) 17
(89) 18	(90) 16	(91) 2	(92) 20
(93) 16	(94) 18	(95) 19	(96) 10
(97) 14	(98) 20	(99) 14	(100) 0

二十以内加减法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 14 | (2) 15 | (3) 13 | (4) 14 |
| (5) 20 | (6) 12 | (7) 14 | (8) 16 |
| (9) 14 | (10) 1 | (11) 3 | (12) 16 |
| (13) 0 | (14) 5 | (15) 6 | (16) 16 |
| (17) 13 | (18) 1 | (19) 2 | (20) 14 |
| (21) 19 | (22) 19 | (23) 7 | (24) 17 |
| (25) 0 | (26) 12 | (27) 9 | (28) 0 |
| (29) 20 | (30) 16 | (31) 20 | (32) 20 |
| (33) 4 | (34) 19 | (35) 0 | (36) 7 |
| (37) 4 | (38) 10 | (39) 16 | (40) 19 |
| (41) 4 | (42) 0 | (43) 1 | (44) 16 |
| (45) 1 | (46) 14 | (47) 7 | (48) 0 |
| (49) 0 | (50) 18 | (51) 3 | (52) 9 |
| (53) 7 | (54) 0 | (55) 5 | (56) 20 |
| (57) 9 | (58) 1 | (59) 17 | (60) 14 |
| (61) 17 | (62) 19 | (63) 6 | (64) 8 |
| (65) 17 | (66) 20 | (67) 6 | (68) 18 |
| (69) 2 | (70) 19 | (71) 16 | (72) 1 |
| (73) 12 | (74) 11 | (75) 18 | (76) 1 |
| (77) 17 | (78) 17 | (79) 1 | (80) 4 |
| (81) 0 | (82) 4 | (83) 1 | (84) 20 |
| (85) 6 | (86) 1 | (87) 4 | (88) 10 |
| (89) 0 | (90) 4 | (91) 19 | (92) 19 |
| (93) 9 | (94) 8 | (95) 3 | (96) 18 |
| (97) 17 | (98) 12 | (99) 19 | (100) 11 |

二十以内加减法计算练习题答案

第6页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 1 | (2) 7 | (3) 18 | (4) 7 |
| (5) 14 | (6) 0 | (7) 5 | (8) 15 |
| (9) 10 | (10) 0 | (11) 3 | (12) 11 |
| (13) 10 | (14) 20 | (15) 2 | (16) 6 |
| (17) 17 | (18) 18 | (19) 20 | (20) 11 |
| (21) 19 | (22) 4 | (23) 0 | (24) 17 |
| (25) 3 | (26) 20 | (27) 18 | (28) 5 |
| (29) 19 | (30) 2 | (31) 20 | (32) 5 |
| (33) 20 | (34) 19 | (35) 10 | (36) 10 |
| (37) 16 | (38) 15 | (39) 19 | (40) 15 |
| (41) 19 | (42) 5 | (43) 0 | (44) 16 |
| (45) 0 | (46) 20 | (47) 4 | (48) 20 |
| (49) 5 | (50) 16 | (51) 2 | (52) 15 |
| (53) 0 | (54) 3 | (55) 4 | (56) 0 |
| (57) 20 | (58) 15 | (59) 20 | (60) 3 |
| (61) 0 | (62) 17 | (63) 20 | (64) 1 |
| (65) 12 | (66) 0 | (67) 8 | (68) 19 |
| (69) 14 | (70) 19 | (71) 20 | (72) 20 |
| (73) 6 | (74) 0 | (75) 4 | (76) 14 |
| (77) 15 | (78) 20 | (79) 14 | (80) 18 |
| (81) 7 | (82) 0 | (83) 5 | (84) 0 |
| (85) 19 | (86) 9 | (87) 1 | (88) 0 |
| (89) 19 | (90) 11 | (91) 13 | (92) 19 |
| (93) 15 | (94) 1 | (95) 18 | (96) 11 |
| (97) 16 | (98) 6 | (99) 4 | (100) 8 |

二十以内加减法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 4 | (2) 13 | (3) 8 | (4) 18 |
| (5) 20 | (6) 20 | (7) 16 | (8) 13 |
| (9) 8 | (10) 1 | (11) 9 | (12) 9 |
| (13) 19 | (14) 11 | (15) 19 | (16) 14 |
| (17) 20 | (18) 0 | (19) 14 | (20) 17 |
| (21) 9 | (22) 1 | (23) 9 | (24) 0 |
| (25) 9 | (26) 5 | (27) 13 | (28) 2 |
| (29) 7 | (30) 2 | (31) 18 | (32) 14 |
| (33) 13 | (34) 2 | (35) 10 | (36) 1 |
| (37) 20 | (38) 9 | (39) 13 | (40) 17 |
| (41) 15 | (42) 3 | (43) 3 | (44) 18 |
| (45) 6 | (46) 0 | (47) 18 | (48) 10 |
| (49) 20 | (50) 20 | (51) 6 | (52) 13 |
| (53) 15 | (54) 2 | (55) 5 | (56) 4 |
| (57) 0 | (58) 2 | (59) 19 | (60) 3 |
| (61) 16 | (62) 0 | (63) 15 | (64) 15 |
| (65) 8 | (66) 4 | (67) 2 | (68) 19 |
| (69) 0 | (70) 5 | (71) 2 | (72) 11 |
| (73) 20 | (74) 1 | (75) 20 | (76) 15 |
| (77) 19 | (78) 0 | (79) 11 | (80) 2 |
| (81) 14 | (82) 3 | (83) 12 | (84) 17 |
| (85) 2 | (86) 18 | (87) 16 | (88) 2 |
| (89) 0 | (90) 18 | (91) 9 | (92) 3 |
| (93) 6 | (94) 18 | (95) 9 | (96) 19 |
| (97) 17 | (98) 1 | (99) 5 | (100) 0 |