

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $2 + 4 =$

(2)  $13 + 1 =$

(3)  $1 + 15 =$

(4)  $11 + 4 =$

(5)  $8 + 6 =$

(6)  $12 + 5 =$

(7)  $17 + 2 =$

(8)  $1 + 16 =$

(9)  $13 + 7 =$

(10)  $18 + 2 =$

(11)  $13 + 1 =$

(12)  $18 + 2 =$

(13)  $14 + 1 =$

(14)  $15 + 5 =$

(15)  $12 + 5 =$

(16)  $10 + 8 =$

(17)  $13 + 5 =$

(18)  $8 + 9 =$

(19)  $15 + 5 =$

(20)  $19 + 1 =$

(21)  $12 + 3 =$

(22)  $15 + 4 =$

(23)  $1 + 17 =$

(24)  $9 + 9 =$

(25)  $18 + 1 =$

(26)  $12 + 7 =$

(27)  $18 + 1 =$

(28)  $13 + 1 =$

(29)  $3 + 11 =$

(30)  $16 + 4 =$

(31)  $11 + 9 =$

(32)  $15 + 2 =$

(33)  $17 + 1 =$

(34)  $3 + 4 =$

(35)  $19 + 1 =$

(36)  $16 + 1 =$

(37)  $9 + 6 =$

(38)  $6 + 8 =$

(39)  $12 + 1 =$

(40)  $7 + 2 =$

(41)  $3 + 1 =$

(42)  $4 + 8 =$

(43)  $16 + 3 =$

(44)  $16 + 2 =$

(45)  $4 + 13 =$

(46)  $1 + 3 =$

(47)  $17 + 2 =$

(48)  $4 + 5 =$

(49)  $11 + 3 =$

(50)  $19 + 1 =$

(51)  $6 + 9 =$

(52)  $12 + 3 =$

(53)  $3 + 16 =$

(54)  $15 + 3 =$

(55)  $10 + 2 =$

(56)  $16 + 4 =$

(57)  $3 + 6 =$

(58)  $5 + 9 =$

(59)  $4 + 11 =$

(60)  $14 + 3 =$

(61)  $8 + 5 =$

(62)  $1 + 5 =$

(63)  $14 + 1 =$

(64)  $7 + 9 =$

(65)  $9 + 5 =$

(66)  $7 + 12 =$

(67)  $13 + 7 =$

(68)  $8 + 7 =$

(69)  $19 + 1 =$

(70)  $13 + 4 =$

(71)  $15 + 2 =$

(72)  $18 + 2 =$

(73)  $18 + 1 =$

(74)  $14 + 3 =$

(75)  $19 + 1 =$

(76)  $18 + 2 =$

(77)  $13 + 5 =$

(78)  $14 + 2 =$

(79)  $3 + 2 =$

(80)  $18 + 2 =$

(81)  $4 + 3 =$

(82)  $16 + 1 =$

(83)  $15 + 5 =$

(84)  $7 + 11 =$

(85)  $19 + 1 =$

(86)  $15 + 4 =$

(87)  $10 + 1 =$

(88)  $2 + 12 =$

(89)  $15 + 1 =$

(90)  $18 + 2 =$

(91)  $18 + 1 =$

(92)  $12 + 4 =$

(93)  $13 + 4 =$

(94)  $2 + 7 =$

(95)  $12 + 4 =$

(96)  $10 + 9 =$

(97)  $13 + 3 =$

(98)  $14 + 4 =$

(99)  $15 + 3 =$

(100)  $12 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $13 + 1 =$

(2)  $16 + 4 =$

(3)  $18 + 2 =$

(4)  $12 + 7 =$

(5)  $4 + 13 =$

(6)  $18 + 2 =$

(7)  $10 + 2 =$

(8)  $7 + 11 =$

(9)  $8 + 2 =$

(10)  $17 + 2 =$

(11)  $13 + 2 =$

(12)  $13 + 7 =$

(13)  $15 + 2 =$

(14)  $12 + 6 =$

(15)  $15 + 1 =$

(16)  $13 + 1 =$

(17)  $15 + 2 =$

(18)  $4 + 14 =$

(19)  $12 + 5 =$

(20)  $17 + 2 =$

(21)  $10 + 8 =$

(22)  $14 + 3 =$

(23)  $12 + 4 =$

(24)  $1 + 5 =$

(25)  $17 + 3 =$

(26)  $12 + 7 =$

(27)  $14 + 4 =$

(28)  $9 + 1 =$

(29)  $7 + 11 =$

(30)  $18 + 2 =$

(31)  $14 + 1 =$

(32)  $4 + 11 =$

(33)  $18 + 1 =$

(34)  $13 + 6 =$

(35)  $7 + 2 =$

(36)  $4 + 12 =$

(37)  $4 + 3 =$

(38)  $1 + 8 =$

(39)  $11 + 1 =$

(40)  $14 + 3 =$

(41)  $7 + 4 =$

(42)  $19 + 1 =$

(43)  $11 + 4 =$

(44)  $19 + 1 =$

(45)  $15 + 2 =$

(46)  $11 + 9 =$

(47)  $18 + 2 =$

(48)  $3 + 14 =$

(49)  $6 + 2 =$

(50)  $18 + 1 =$

(51)  $4 + 4 =$

(52)  $11 + 3 =$

(53)  $1 + 7 =$

(54)  $3 + 16 =$

(55)  $1 + 18 =$

(56)  $19 + 1 =$

(57)  $4 + 16 =$

(58)  $13 + 5 =$

(59)  $16 + 2 =$

(60)  $2 + 6 =$

(61)  $19 + 1 =$

(62)  $12 + 5 =$

(63)  $1 + 15 =$

(64)  $3 + 6 =$

(65)  $7 + 8 =$

(66)  $6 + 7 =$

(67)  $4 + 9 =$

(68)  $2 + 15 =$

(69)  $1 + 7 =$

(70)  $17 + 2 =$

(71)  $7 + 13 =$

(72)  $5 + 11 =$

(73)  $11 + 4 =$

(74)  $1 + 7 =$

(75)  $3 + 8 =$

(76)  $18 + 2 =$

(77)  $14 + 5 =$

(78)  $3 + 9 =$

(79)  $14 + 3 =$

(80)  $14 + 2 =$

(81)  $17 + 3 =$

(82)  $9 + 4 =$

(83)  $10 + 7 =$

(84)  $1 + 8 =$

(85)  $10 + 6 =$

(86)  $1 + 6 =$

(87)  $6 + 11 =$

(88)  $19 + 1 =$

(89)  $7 + 8 =$

(90)  $14 + 3 =$

(91)  $15 + 1 =$

(92)  $13 + 5 =$

(93)  $4 + 3 =$

(94)  $17 + 2 =$

(95)  $9 + 6 =$

(96)  $3 + 10 =$

(97)  $19 + 1 =$

(98)  $12 + 3 =$

(99)  $10 + 6 =$

(100)  $17 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $5 + 1 =$

(2)  $8 + 7 =$

(3)  $8 + 1 =$

(4)  $6 + 1 =$

(5)  $4 + 3 =$

(6)  $19 + 1 =$

(7)  $1 + 11 =$

(8)  $19 + 1 =$

(9)  $18 + 1 =$

(10)  $1 + 13 =$

(11)  $15 + 1 =$

(12)  $10 + 3 =$

(13)  $19 + 1 =$

(14)  $15 + 3 =$

(15)  $11 + 4 =$

(16)  $11 + 1 =$

(17)  $19 + 1 =$

(18)  $17 + 2 =$

(19)  $8 + 5 =$

(20)  $14 + 2 =$

(21)  $9 + 6 =$

(22)  $16 + 4 =$

(23)  $2 + 1 =$

(24)  $9 + 7 =$

(25)  $17 + 1 =$

(26)  $11 + 7 =$

(27)  $14 + 5 =$

(28)  $2 + 4 =$

(29)  $19 + 1 =$

(30)  $2 + 18 =$

(31)  $9 + 10 =$

(32)  $17 + 1 =$

(33)  $1 + 14 =$

(34)  $17 + 1 =$

(35)  $3 + 5 =$

(36)  $18 + 1 =$

(37)  $13 + 2 =$

(38)  $17 + 2 =$

(39)  $9 + 8 =$

(40)  $3 + 12 =$

(41)  $4 + 11 =$

(42)  $19 + 1 =$

(43)  $11 + 1 =$

(44)  $1 + 2 =$

(45)  $8 + 4 =$

(46)  $16 + 4 =$

(47)  $10 + 3 =$

(48)  $16 + 1 =$

(49)  $5 + 3 =$

(50)  $10 + 10 =$

(51)  $2 + 17 =$

(52)  $1 + 2 =$

(53)  $19 + 1 =$

(54)  $5 + 10 =$

(55)  $4 + 7 =$

(56)  $1 + 9 =$

(57)  $9 + 5 =$

(58)  $19 + 1 =$

(59)  $1 + 17 =$

(60)  $6 + 12 =$

(61)  $7 + 6 =$

(62)  $1 + 16 =$

(63)  $11 + 8 =$

(64)  $17 + 2 =$

(65)  $7 + 3 =$

(66)  $5 + 3 =$

(67)  $9 + 7 =$

(68)  $8 + 11 =$

(69)  $7 + 2 =$

(70)  $15 + 5 =$

(71)  $17 + 3 =$

(72)  $3 + 7 =$

(73)  $1 + 5 =$

(74)  $17 + 2 =$

(75)  $15 + 2 =$

(76)  $6 + 12 =$

(77)  $13 + 6 =$

(78)  $7 + 13 =$

(79)  $10 + 10 =$

(80)  $14 + 3 =$

(81)  $11 + 5 =$

(82)  $9 + 8 =$

(83)  $10 + 9 =$

(84)  $1 + 5 =$

(85)  $6 + 6 =$

(86)  $19 + 1 =$

(87)  $18 + 1 =$

(88)  $6 + 6 =$

(89)  $11 + 8 =$

(90)  $12 + 4 =$

(91)  $14 + 5 =$

(92)  $11 + 6 =$

(93)  $3 + 5 =$

(94)  $9 + 6 =$

(95)  $16 + 4 =$

(96)  $14 + 6 =$

(97)  $6 + 1 =$

(98)  $12 + 1 =$

(99)  $17 + 3 =$

(100)  $17 + 2 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $6 + 14 =$

(2)  $11 + 2 =$

(3)  $18 + 2 =$

(4)  $15 + 1 =$

(5)  $10 + 7 =$

(6)  $7 + 8 =$

(7)  $10 + 8 =$

(8)  $13 + 4 =$

(9)  $16 + 3 =$

(10)  $4 + 13 =$

(11)  $12 + 4 =$

(12)  $11 + 3 =$

(13)  $4 + 8 =$

(14)  $19 + 1 =$

(15)  $4 + 2 =$

(16)  $6 + 3 =$

(17)  $1 + 12 =$

(18)  $12 + 3 =$

(19)  $1 + 14 =$

(20)  $13 + 2 =$

(21)  $3 + 2 =$

(22)  $9 + 8 =$

(23)  $2 + 4 =$

(24)  $1 + 19 =$

(25)  $18 + 1 =$

(26)  $1 + 10 =$

(27)  $1 + 4 =$

(28)  $9 + 10 =$

(29)  $10 + 6 =$

(30)  $14 + 2 =$

(31)  $14 + 4 =$

(32)  $7 + 4 =$

(33)  $13 + 7 =$

(34)  $4 + 16 =$

(35)  $10 + 4 =$

(36)  $13 + 7 =$

(37)  $19 + 1 =$

(38)  $7 + 2 =$

(39)  $19 + 1 =$

(40)  $15 + 1 =$

(41)  $11 + 4 =$

(42)  $12 + 4 =$

(43)  $4 + 1 =$

(44)  $3 + 2 =$

(45)  $11 + 4 =$

(46)  $17 + 3 =$

(47)  $6 + 9 =$

(48)  $1 + 18 =$

(49)  $15 + 2 =$

(50)  $12 + 6 =$

(51)  $14 + 3 =$

(52)  $9 + 3 =$

(53)  $2 + 14 =$

(54)  $10 + 5 =$

(55)  $3 + 4 =$

(56)  $9 + 3 =$

(57)  $18 + 1 =$

(58)  $19 + 1 =$

(59)  $5 + 10 =$

(60)  $6 + 14 =$

(61)  $9 + 5 =$

(62)  $12 + 2 =$

(63)  $5 + 3 =$

(64)  $17 + 1 =$

(65)  $7 + 13 =$

(66)  $18 + 2 =$

(67)  $2 + 3 =$

(68)  $8 + 12 =$

(69)  $3 + 13 =$

(70)  $7 + 4 =$

(71)  $7 + 3 =$

(72)  $3 + 16 =$

(73)  $16 + 3 =$

(74)  $10 + 2 =$

(75)  $14 + 5 =$

(76)  $5 + 9 =$

(77)  $19 + 1 =$

(78)  $4 + 2 =$

(79)  $1 + 6 =$

(80)  $18 + 2 =$

(81)  $2 + 15 =$

(82)  $7 + 10 =$

(83)  $2 + 3 =$

(84)  $14 + 3 =$

(85)  $3 + 6 =$

(86)  $17 + 2 =$

(87)  $14 + 3 =$

(88)  $7 + 11 =$

(89)  $15 + 4 =$

(90)  $18 + 2 =$

(91)  $11 + 3 =$

(92)  $6 + 14 =$

(93)  $15 + 2 =$

(94)  $11 + 2 =$

(95)  $6 + 4 =$

(96)  $12 + 5 =$

(97)  $4 + 13 =$

(98)  $1 + 19 =$

(99)  $18 + 1 =$

(100)  $17 + 1 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $8 + 9 =$

(2)  $10 + 9 =$

(3)  $7 + 11 =$

(4)  $5 + 2 =$

(5)  $5 + 10 =$

(6)  $9 + 9 =$

(7)  $7 + 10 =$

(8)  $2 + 6 =$

(9)  $14 + 6 =$

(10)  $5 + 9 =$

(11)  $3 + 11 =$

(12)  $18 + 1 =$

(13)  $2 + 4 =$

(14)  $11 + 6 =$

(15)  $6 + 10 =$

(16)  $16 + 3 =$

(17)  $17 + 1 =$

(18)  $13 + 3 =$

(19)  $6 + 3 =$

(20)  $3 + 5 =$

(21)  $2 + 13 =$

(22)  $12 + 8 =$

(23)  $6 + 1 =$

(24)  $4 + 16 =$

(25)  $2 + 10 =$

(26)  $6 + 10 =$

(27)  $3 + 8 =$

(28)  $13 + 7 =$

(29)  $1 + 4 =$

(30)  $16 + 4 =$

(31)  $19 + 1 =$

(32)  $18 + 1 =$

(33)  $2 + 16 =$

(34)  $13 + 7 =$

(35)  $1 + 15 =$

(36)  $14 + 2 =$

(37)  $18 + 1 =$

(38)  $11 + 3 =$

(39)  $11 + 4 =$

(40)  $12 + 1 =$

(41)  $1 + 7 =$

(42)  $4 + 2 =$

(43)  $3 + 8 =$

(44)  $11 + 6 =$

(45)  $19 + 1 =$

(46)  $18 + 1 =$

(47)  $13 + 5 =$

(48)  $1 + 19 =$

(49)  $13 + 5 =$

(50)  $18 + 1 =$

(51)  $16 + 3 =$

(52)  $13 + 2 =$

(53)  $11 + 8 =$

(54)  $11 + 1 =$

(55)  $10 + 5 =$

(56)  $11 + 2 =$

(57)  $17 + 3 =$

(58)  $18 + 2 =$

(59)  $19 + 1 =$

(60)  $16 + 3 =$

(61)  $5 + 11 =$

(62)  $15 + 2 =$

(63)  $2 + 17 =$

(64)  $1 + 10 =$

(65)  $13 + 6 =$

(66)  $6 + 10 =$

(67)  $10 + 6 =$

(68)  $12 + 1 =$

(69)  $15 + 2 =$

(70)  $1 + 11 =$

(71)  $11 + 5 =$

(72)  $10 + 8 =$

(73)  $16 + 3 =$

(74)  $8 + 6 =$

(75)  $12 + 8 =$

(76)  $9 + 7 =$

(77)  $3 + 6 =$

(78)  $4 + 10 =$

(79)  $12 + 8 =$

(80)  $6 + 4 =$

(81)  $1 + 14 =$

(82)  $17 + 1 =$

(83)  $2 + 11 =$

(84)  $4 + 4 =$

(85)  $16 + 1 =$

(86)  $15 + 3 =$

(87)  $4 + 15 =$

(88)  $18 + 1 =$

(89)  $1 + 17 =$

(90)  $3 + 11 =$

(91)  $6 + 6 =$

(92)  $14 + 1 =$

(93)  $18 + 2 =$

(94)  $9 + 5 =$

(95)  $10 + 9 =$

(96)  $14 + 6 =$

(97)  $14 + 4 =$

(98)  $19 + 1 =$

(99)  $11 + 4 =$

(100)  $13 + 3 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $2 + 17 =$

(3)  $19 + 1 =$

(4)  $8 + 10 =$

(5)  $2 + 16 =$

(6)  $8 + 9 =$

(7)  $3 + 2 =$

(8)  $14 + 3 =$

(9)  $14 + 4 =$

(10)  $13 + 4 =$

(11)  $8 + 4 =$

(12)  $10 + 10 =$

(13)  $2 + 10 =$

(14)  $9 + 6 =$

(15)  $7 + 10 =$

(16)  $17 + 3 =$

(17)  $1 + 14 =$

(18)  $3 + 6 =$

(19)  $15 + 3 =$

(20)  $9 + 7 =$

(21)  $9 + 8 =$

(22)  $17 + 3 =$

(23)  $2 + 9 =$

(24)  $3 + 2 =$

(25)  $8 + 12 =$

(26)  $19 + 1 =$

(27)  $8 + 3 =$

(28)  $3 + 4 =$

(29)  $5 + 3 =$

(30)  $10 + 7 =$

(31)  $13 + 7 =$

(32)  $1 + 19 =$

(33)  $5 + 8 =$

(34)  $16 + 2 =$

(35)  $19 + 1 =$

(36)  $11 + 7 =$

(37)  $16 + 3 =$

(38)  $18 + 2 =$

(39)  $10 + 2 =$

(40)  $13 + 3 =$

(41)  $11 + 3 =$

(42)  $4 + 3 =$

(43)  $9 + 3 =$

(44)  $8 + 2 =$

(45)  $13 + 3 =$

(46)  $15 + 4 =$

(47)  $16 + 3 =$

(48)  $19 + 1 =$

(49)  $18 + 1 =$

(50)  $19 + 1 =$

(51)  $12 + 4 =$

(52)  $16 + 2 =$

(53)  $9 + 7 =$

(54)  $17 + 3 =$

(55)  $8 + 5 =$

(56)  $16 + 1 =$

(57)  $17 + 1 =$

(58)  $11 + 9 =$

(59)  $2 + 13 =$

(60)  $13 + 6 =$

(61)  $16 + 2 =$

(62)  $14 + 5 =$

(63)  $8 + 9 =$

(64)  $6 + 10 =$

(65)  $2 + 5 =$

(66)  $15 + 4 =$

(67)  $13 + 2 =$

(68)  $10 + 10 =$

(69)  $4 + 7 =$

(70)  $18 + 1 =$

(71)  $3 + 9 =$

(72)  $1 + 11 =$

(73)  $19 + 1 =$

(74)  $8 + 11 =$

(75)  $15 + 1 =$

(76)  $1 + 7 =$

(77)  $11 + 2 =$

(78)  $6 + 1 =$

(79)  $7 + 1 =$

(80)  $2 + 13 =$

(81)  $8 + 10 =$

(82)  $14 + 6 =$

(83)  $11 + 6 =$

(84)  $4 + 16 =$

(85)  $14 + 6 =$

(86)  $5 + 8 =$

(87)  $7 + 10 =$

(88)  $2 + 4 =$

(89)  $12 + 8 =$

(90)  $2 + 14 =$

(91)  $14 + 3 =$

(92)  $4 + 14 =$

(93)  $10 + 5 =$

(94)  $10 + 9 =$

(95)  $15 + 1 =$

(96)  $7 + 13 =$

(97)  $7 + 8 =$

(98)  $5 + 4 =$

(99)  $13 + 4 =$

(100)  $17 + 1 =$

# 二十以内加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $19 + 1 =$

(2)  $9 + 7 =$

(3)  $12 + 3 =$

(4)  $15 + 3 =$

(5)  $9 + 10 =$

(6)  $18 + 1 =$

(7)  $12 + 8 =$

(8)  $13 + 1 =$

(9)  $11 + 9 =$

(10)  $17 + 2 =$

(11)  $18 + 1 =$

(12)  $15 + 4 =$

(13)  $9 + 10 =$

(14)  $13 + 4 =$

(15)  $17 + 3 =$

(16)  $15 + 4 =$

(17)  $5 + 3 =$

(18)  $16 + 3 =$

(19)  $3 + 5 =$

(20)  $1 + 15 =$

(21)  $1 + 8 =$

(22)  $10 + 10 =$

(23)  $7 + 8 =$

(24)  $11 + 7 =$

(25)  $19 + 1 =$

(26)  $14 + 2 =$

(27)  $19 + 1 =$

(28)  $12 + 7 =$

(29)  $14 + 3 =$

(30)  $11 + 3 =$

(31)  $13 + 2 =$

(32)  $8 + 10 =$

(33)  $3 + 4 =$

(34)  $8 + 6 =$

(35)  $9 + 5 =$

(36)  $5 + 13 =$

(37)  $1 + 14 =$

(38)  $16 + 2 =$

(39)  $19 + 1 =$

(40)  $10 + 7 =$

(41)  $5 + 13 =$

(42)  $7 + 10 =$

(43)  $6 + 13 =$

(44)  $12 + 5 =$

(45)  $11 + 4 =$

(46)  $16 + 4 =$

(47)  $1 + 16 =$

(48)  $6 + 7 =$

(49)  $16 + 2 =$

(50)  $10 + 3 =$

(51)  $2 + 7 =$

(52)  $9 + 3 =$

(53)  $8 + 11 =$

(54)  $12 + 5 =$

(55)  $2 + 6 =$

(56)  $1 + 8 =$

(57)  $18 + 1 =$

(58)  $4 + 7 =$

(59)  $16 + 2 =$

(60)  $9 + 2 =$

(61)  $1 + 9 =$

(62)  $13 + 1 =$

(63)  $19 + 1 =$

(64)  $8 + 6 =$

(65)  $5 + 10 =$

(66)  $2 + 2 =$

(67)  $1 + 3 =$

(68)  $4 + 2 =$

(69)  $9 + 11 =$

(70)  $8 + 10 =$

(71)  $7 + 9 =$

(72)  $10 + 5 =$

(73)  $12 + 1 =$

(74)  $4 + 6 =$

(75)  $10 + 7 =$

(76)  $5 + 11 =$

(77)  $10 + 9 =$

(78)  $15 + 4 =$

(79)  $13 + 1 =$

(80)  $8 + 4 =$

(81)  $1 + 2 =$

(82)  $6 + 2 =$

(83)  $16 + 3 =$

(84)  $9 + 9 =$

(85)  $17 + 3 =$

(86)  $5 + 1 =$

(87)  $15 + 2 =$

(88)  $5 + 14 =$

(89)  $17 + 3 =$

(90)  $18 + 2 =$

(91)  $15 + 3 =$

(92)  $2 + 5 =$

(93)  $15 + 5 =$

(94)  $12 + 8 =$

(95)  $12 + 7 =$

(96)  $13 + 7 =$

(97)  $16 + 2 =$

(98)  $16 + 4 =$

(99)  $9 + 1 =$

(100)  $16 + 3 =$

## 二十以内加法计算练习题答案

### 第1页答案

(1) 6	(2) 14	(3) 16	(4) 15	(5) 14	(6) 17	(7) 19	(8) 17
(9) 20	(10) 20	(11) 14	(12) 20	(13) 15	(14) 20	(15) 17	(16) 18
(17) 18	(18) 17	(19) 20	(20) 20	(21) 15	(22) 19	(23) 18	(24) 18
(25) 19	(26) 19	(27) 19	(28) 14	(29) 14	(30) 20	(31) 20	(32) 17
(33) 18	(34) 7	(35) 20	(36) 17	(37) 15	(38) 14	(39) 13	(40) 9
(41) 4	(42) 12	(43) 19	(44) 18	(45) 17	(46) 4	(47) 19	(48) 9
(49) 14	(50) 20	(51) 15	(52) 15	(53) 19	(54) 18	(55) 12	(56) 20
(57) 9	(58) 14	(59) 15	(60) 17	(61) 13	(62) 6	(63) 15	(64) 16
(65) 14	(66) 19	(67) 20	(68) 15	(69) 20	(70) 17	(71) 17	(72) 20
(73) 19	(74) 17	(75) 20	(76) 20	(77) 18	(78) 16	(79) 5	(80) 20
(81) 7	(82) 17	(83) 20	(84) 18	(85) 20	(86) 19	(87) 11	(88) 14
(89) 16	(90) 20	(91) 19	(92) 16	(93) 17	(94) 9	(95) 16	(96) 19
(97) 16	(98) 18	(99) 18	(100) 15				

### 第2页答案

(1) 14	(2) 20	(3) 20	(4) 19	(5) 17	(6) 20	(7) 12	(8) 18
(9) 10	(10) 19	(11) 15	(12) 20	(13) 17	(14) 18	(15) 16	(16) 14
(17) 17	(18) 18	(19) 17	(20) 19	(21) 18	(22) 17	(23) 16	(24) 6
(25) 20	(26) 19	(27) 18	(28) 10	(29) 18	(30) 20	(31) 15	(32) 15
(33) 19	(34) 19	(35) 9	(36) 16	(37) 7	(38) 9	(39) 12	(40) 17
(41) 11	(42) 20	(43) 15	(44) 20	(45) 17	(46) 20	(47) 20	(48) 17
(49) 8	(50) 19	(51) 8	(52) 14	(53) 8	(54) 19	(55) 19	(56) 20
(57) 20	(58) 18	(59) 18	(60) 8	(61) 20	(62) 17	(63) 16	(64) 9
(65) 15	(66) 13	(67) 13	(68) 17	(69) 8	(70) 19	(71) 20	(72) 16
(73) 15	(74) 8	(75) 11	(76) 20	(77) 19	(78) 12	(79) 17	(80) 16
(81) 20	(82) 13	(83) 17	(84) 9	(85) 16	(86) 7	(87) 17	(88) 20
(89) 15	(90) 17	(91) 16	(92) 18	(93) 7	(94) 19	(95) 15	(96) 13
(97) 20	(98) 15	(99) 16	(100) 20				



## 二十以内加法计算练习题答案

### 第3页答案

(1) 6	(2) 15	(3) 9	(4) 7	(5) 7	(6) 20	(7) 12	(8) 20
(9) 19	(10) 14	(11) 16	(12) 13	(13) 20	(14) 18	(15) 15	(16) 12
(17) 20	(18) 19	(19) 13	(20) 16	(21) 15	(22) 20	(23) 3	(24) 16
(25) 18	(26) 18	(27) 19	(28) 6	(29) 20	(30) 20	(31) 19	(32) 18
(33) 15	(34) 18	(35) 8	(36) 19	(37) 15	(38) 19	(39) 17	(40) 15
(41) 15	(42) 20	(43) 12	(44) 3	(45) 12	(46) 20	(47) 13	(48) 17
(49) 8	(50) 20	(51) 19	(52) 3	(53) 20	(54) 15	(55) 11	(56) 10
(57) 14	(58) 20	(59) 18	(60) 18	(61) 13	(62) 17	(63) 19	(64) 19
(65) 10	(66) 8	(67) 16	(68) 19	(69) 9	(70) 20	(71) 20	(72) 10
(73) 6	(74) 19	(75) 17	(76) 18	(77) 19	(78) 20	(79) 20	(80) 17
(81) 16	(82) 17	(83) 19	(84) 6	(85) 12	(86) 20	(87) 19	(88) 12
(89) 19	(90) 16	(91) 19	(92) 17	(93) 8	(94) 15	(95) 20	(96) 20
(97) 7	(98) 13	(99) 20	(100) 19				

### 第4页答案

(1) 20	(2) 13	(3) 20	(4) 16	(5) 17	(6) 15	(7) 18	(8) 17
(9) 19	(10) 17	(11) 16	(12) 14	(13) 12	(14) 20	(15) 6	(16) 9
(17) 13	(18) 15	(19) 15	(20) 15	(21) 5	(22) 17	(23) 6	(24) 20
(25) 19	(26) 11	(27) 5	(28) 19	(29) 16	(30) 16	(31) 18	(32) 11
(33) 20	(34) 20	(35) 14	(36) 20	(37) 20	(38) 9	(39) 20	(40) 16
(41) 15	(42) 16	(43) 5	(44) 5	(45) 15	(46) 20	(47) 15	(48) 19
(49) 17	(50) 18	(51) 17	(52) 12	(53) 16	(54) 15	(55) 7	(56) 12
(57) 19	(58) 20	(59) 15	(60) 20	(61) 14	(62) 14	(63) 8	(64) 18
(65) 20	(66) 20	(67) 5	(68) 20	(69) 16	(70) 11	(71) 10	(72) 19
(73) 19	(74) 12	(75) 19	(76) 14	(77) 20	(78) 6	(79) 7	(80) 20
(81) 17	(82) 17	(83) 5	(84) 17	(85) 9	(86) 19	(87) 17	(88) 18
(89) 19	(90) 20	(91) 14	(92) 20	(93) 17	(94) 13	(95) 10	(96) 17
(97) 17	(98) 20	(99) 19	(100) 18				

## 二十以内加法计算练习题答案

### 第5页答案

(1) 17	(2) 19	(3) 18	(4) 7	(5) 15	(6) 18	(7) 17	(8) 8
(9) 20	(10) 14	(11) 14	(12) 19	(13) 6	(14) 17	(15) 16	(16) 19
(17) 18	(18) 16	(19) 9	(20) 8	(21) 15	(22) 20	(23) 7	(24) 20
(25) 12	(26) 16	(27) 11	(28) 20	(29) 5	(30) 20	(31) 20	(32) 19
(33) 18	(34) 20	(35) 16	(36) 16	(37) 19	(38) 14	(39) 15	(40) 13
(41) 8	(42) 6	(43) 11	(44) 17	(45) 20	(46) 19	(47) 18	(48) 20
(49) 18	(50) 19	(51) 19	(52) 15	(53) 19	(54) 12	(55) 15	(56) 13
(57) 20	(58) 20	(59) 20	(60) 19	(61) 16	(62) 17	(63) 19	(64) 11
(65) 19	(66) 16	(67) 16	(68) 13	(69) 17	(70) 12	(71) 16	(72) 18
(73) 19	(74) 14	(75) 20	(76) 16	(77) 9	(78) 14	(79) 20	(80) 10
(81) 15	(82) 18	(83) 13	(84) 8	(85) 17	(86) 18	(87) 19	(88) 19
(89) 18	(90) 14	(91) 12	(92) 15	(93) 20	(94) 14	(95) 19	(96) 20
(97) 18	(98) 20	(99) 15	(100) 16				

### 第6页答案

(1) 20	(2) 19	(3) 20	(4) 18	(5) 18	(6) 17	(7) 5	(8) 17
(9) 18	(10) 17	(11) 12	(12) 20	(13) 12	(14) 15	(15) 17	(16) 20
(17) 15	(18) 9	(19) 18	(20) 16	(21) 17	(22) 20	(23) 11	(24) 5
(25) 20	(26) 20	(27) 11	(28) 7	(29) 8	(30) 17	(31) 20	(32) 20
(33) 13	(34) 18	(35) 20	(36) 18	(37) 19	(38) 20	(39) 12	(40) 16
(41) 14	(42) 7	(43) 12	(44) 10	(45) 16	(46) 19	(47) 19	(48) 20
(49) 19	(50) 20	(51) 16	(52) 18	(53) 16	(54) 20	(55) 13	(56) 17
(57) 18	(58) 20	(59) 15	(60) 19	(61) 18	(62) 19	(63) 17	(64) 16
(65) 7	(66) 19	(67) 15	(68) 20	(69) 11	(70) 19	(71) 12	(72) 12
(73) 20	(74) 19	(75) 16	(76) 8	(77) 13	(78) 7	(79) 8	(80) 15
(81) 18	(82) 20	(83) 17	(84) 20	(85) 20	(86) 13	(87) 17	(88) 6
(89) 20	(90) 16	(91) 17	(92) 18	(93) 15	(94) 19	(95) 16	(96) 20
(97) 15	(98) 9	(99) 17	(100) 18				

## 二十以内加法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 20  | (2) 16  | (3) 15  | (4) 18   | (5) 19  | (6) 19  | (7) 20  | (8) 14  |
| (9) 20  | (10) 19 | (11) 19 | (12) 19  | (13) 19 | (14) 17 | (15) 20 | (16) 19 |
| (17) 8  | (18) 19 | (19) 8  | (20) 16  | (21) 9  | (22) 20 | (23) 15 | (24) 18 |
| (25) 20 | (26) 16 | (27) 20 | (28) 19  | (29) 17 | (30) 14 | (31) 15 | (32) 18 |
| (33) 7  | (34) 14 | (35) 14 | (36) 18  | (37) 15 | (38) 18 | (39) 20 | (40) 17 |
| (41) 18 | (42) 17 | (43) 19 | (44) 17  | (45) 15 | (46) 20 | (47) 17 | (48) 13 |
| (49) 18 | (50) 13 | (51) 9  | (52) 12  | (53) 19 | (54) 17 | (55) 8  | (56) 9  |
| (57) 19 | (58) 11 | (59) 18 | (60) 11  | (61) 10 | (62) 14 | (63) 20 | (64) 14 |
| (65) 15 | (66) 4  | (67) 4  | (68) 6   | (69) 20 | (70) 18 | (71) 16 | (72) 15 |
| (73) 13 | (74) 10 | (75) 17 | (76) 16  | (77) 19 | (78) 19 | (79) 14 | (80) 12 |
| (81) 3  | (82) 8  | (83) 19 | (84) 18  | (85) 20 | (86) 6  | (87) 17 | (88) 19 |
| (89) 20 | (90) 20 | (91) 18 | (92) 7   | (93) 20 | (94) 20 | (95) 19 | (96) 20 |
| (97) 18 | (98) 20 | (99) 10 | (100) 19 |         |         |         |         |